

General information

Designation

Bismuth, commercial purity

Typical uses

Bi (bismuth)

Alloying element, pharmaceuticals, electronics, catalysts, cosmetics, pigments, medicines, thermocouples, carrier for uranium fuel in nuclear reactors, fire sensing equipment

Included in Materials Data for Simulation	✓
Materials Data for Simulation name	Bismuth, pure

Composition overview

Compositional summary

Bi100

Material family

Metal (other)

Base material

Bi (Bismuth)

Composition detail (metals, ceramics and glasses)

Price				
Price	* 3.53	-	7.8	USD/lb
Price per unit volume	* 2.15e3	-	4.79e3	USD/ft^3

100

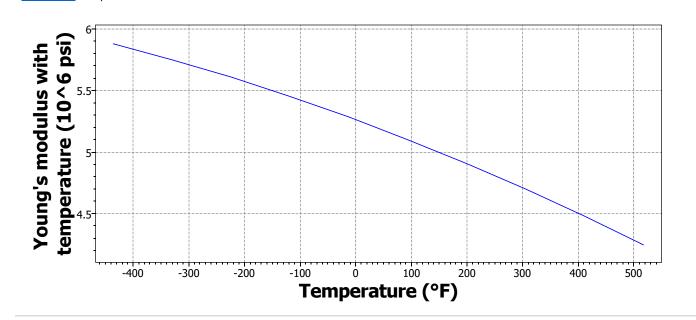
%

Physical properties

Density 0.352 - 0.354 lb/in^3

Mechanical properties

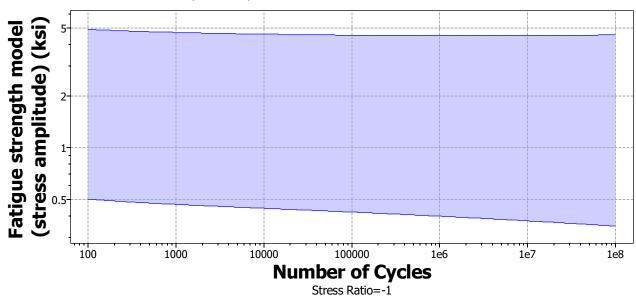
Young's modulus	4.79	- 5.08	10^6 psi
Young's modulus with temperature	5.14	- 5.14	10^6 psi
Parameters: Temperature = 73.4°F			



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Specific stiffness	1.13e6	-	1.2e6	lbf.ft/lb
Yield strength (elastic limit)	* 0.29	-	2.03	ksi
Tensile strength	0.58	-	2.9	ksi
Specific strength	* 68.6	-	478	lbf.ft/lb
Elongation	* 20	-	30	% strain
Tangent modulus	3.32			ksi
Compressive strength	* 0.29	-	2.03	ksi
Flexural modulus	* 4.79	-	5.08	10^6 psi
Flexural strength (modulus of rupture)	* 0.29	-	2.03	ksi
Shear modulus	1.74	-	1.96	10^6 psi
Bulk modulus	4.5	-	5.22	10^6 psi
Poisson's ratio	0.325	-	0.335	
Shape factor	30			
Hardness - Vickers	* 5	-	10	HV
Elastic stored energy (springs)	* 0.00116	-	0.0214	ft.lbf/in^3
Fatigue strength at 10^7 cycles	* 1.16	-	1.45	ksi
Fatigue strength model (stress amplitude)	* 0.373	-	4.51	ksi

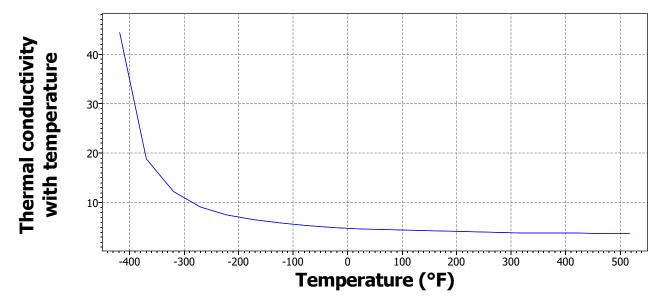
<u>Parameters:</u> Stress Ratio = -1, Number of Cycles = 1e7cycles



Impact & fracture properties

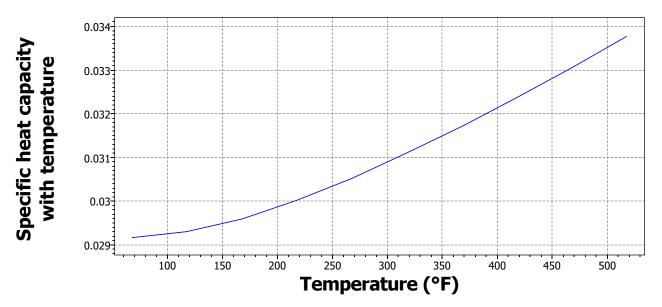
impact & fracture properties				
Fracture toughness	* 4.55	-	18.2	ksi.in^0.5
Toughness (G)	* 0.467	-	4.2	ft.lbf/in^2
Ductility index	0.0229	-	0.028	mil
Thermal properties				

Proposition Proposition				
Melting point	513	-	522	°F
Maximum service temperature	464	-	482	°F
Minimum service temperature	-459			°F
Thermal conductivity	4.68	-	5.03	BTU/hr.ft.°F
Thermal conductivity with temperature	4.54	-	4.54	BTU/hr.ft.°F



Specific heat capacity	0.0275	-	0.031	BTU/lb.°F
Specific heat capacity with temperature	0.0292	-	0.0292	BTU/lb.°F

Parameters: Temperature = 73.4°F

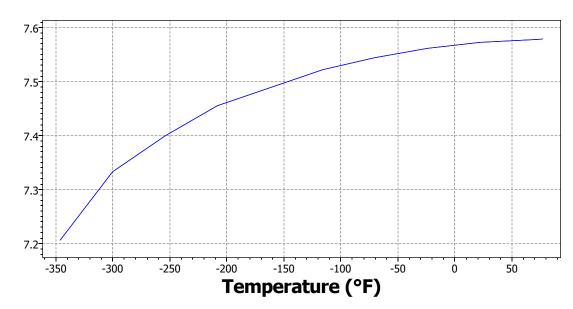


Thermal expansion coefficient	7.22	-	7.56	μstrain/°F
Thermal expansion coefficient with temperature	7.58	-	7.58	μstrain/°F

Parameters: Temperature = 73.4°F



Thermal expansion coefficient with

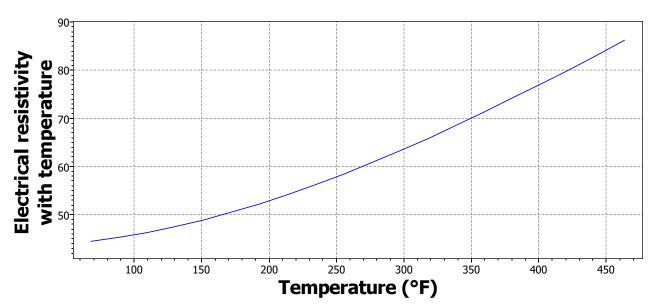


Reference temp	68			°F
Thermal shock resistance	* 40	-	87.8	°F
Thermal distortion resistance	6.29e5	-	6.84e5	BTU/hr.ft
Latent heat of fusion	20.6	-	24.1	BTU/lb

Electrical properties

Electrical resistivity	41.3	- 42.9	µohm.in
Electrical resistivity with temperature	44.7		µohm.in

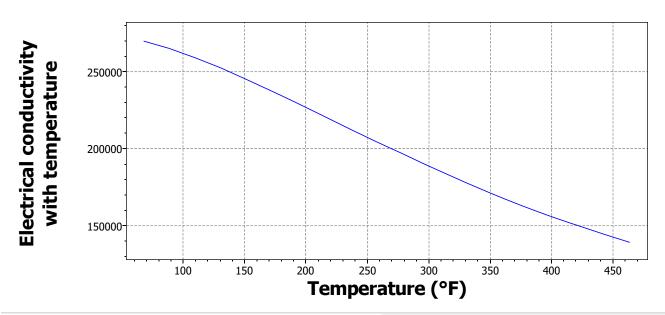
Parameters: Temperature = 73.4°F



Electrical conductivity	1.58	-	1.64	%IACS
Electrical conductivity with temperature	2.69e5			Siemens/ft

Parameters: Temperature = 73.4°F





Galvanic potential * -0.25 - -0.17 V

Magnetic properties

Magnetic type Non-magnetic

Optical, aesthetic and acoustic properties

Transparency	Opaque			
Softness to touch	* 23	-	28	
Warmth to touch	30.5	-	32.7	
Acoustic velocity	7.24e4	-	7.44e4	in/s
Mechanical loss coefficient (tan delta)	* 0.02	-	0.2	

Healthcare & food

Food contact	No
Guidance for MRI Safety	Low Risk for Potential Interaction

Restricted substances risk indicators

RoHS 2 (EU) compliant grades?	✓
REACH Candidate List indicator (0-1, 1 = high risk)	0
SIN List indicator (0-1, 1 = high risk)	0

Critical materials risk

Abundance risk level	High
Highest risk elements Bismuth	
Sourcing and geopolitical risk level	High
Highest risk elements	
Bismuth	
Environmental country risk level	High
Highest risk elements	
Bismuth	
Price volatility risk level	Medium
Highest risk elements	





Bismuth					
Conflict material risk level	None				
Durability					
Water (fresh)	Excellent				
Water (salt)	Excellent				
Weak acids	Acceptable				
Strong acids	Unacceptable				
Weak alkalis	Acceptable				
Strong alkalis	Limited use				
Organic solvents	Excellent				
Oxidation at 500C	Unacceptable				
UV radiation (sunlight)	Excellent				
Galling resistance (adhesive wear)	Limited use				
Flammability	Non-flammable				
<u>.</u>					
Corrosion resistance of metals					
Stress corrosion cracking	Not susceptible				
Notes	Rated in chloride; May be susceptible in halide, ammonia, nitrogen, acidic, caustic, carbonate environments				
Primary production energy, CO2 and water					
Embodied energy, primary production (virgin grade)	* 5.93e4 - 6.54e4 BTU/lb				
Embodied energy, primary production (typical grade)	* 5.42e4 - 6.03e4 BTU/lb				
CO2 footprint, primary production (virgin grade)	* 8.63 - 9.51 lb/lb				
CO2 footprint, primary production (typical grade)	* 7.93 - 8.81 lb/lb				
Water usage	* 7.75e4 - 8.55e4 in^3/lb				
Processing energy, CO2 footprint & water					
Casting energy	* 2.27e3 - 2.5e3 BTU/lb				
Casting CO2	* 0.395 - 0.437 lb/lb				
Casting water	* 276 - 414 in^3/lb				
Roll forming, forging energy	* 137 - 152 BTU/lb				
Roll forming, forging CO2	* 0.0239 - 0.0265 lb/lb				
Roll forming, forging water	* 46.8 - 70 in^3/lb				
Extrusion, foil rolling energy	* 152 - 168 BTU/lb				
Extrusion, foil rolling CO2	* 0.0265 - 0.0293 lb/lb				
Extrusion, foil rolling water	* 47.1 - 70.6 in^3/lb				
Wire drawing energy	* 233 - 258 BTU/lb				
Wire drawing CO2	* 0.0407 - 0.045 lb/lb				
Wire drawing water	* 5.54 - 8.58 in^3/lb				
Metal powder forming energy	* 1.79e3 - 1.99e3 BTU/lb				
Metal powder forming CO2	* 0.334 - 0.37 lb/lb				
Metal powder forming water	* 126 - 189 in^3/lb				
Vaporization energy	* 8.89e5 - 9.83e5 BTU/lb				
Vaporization CO2	* 155 - 171 lb/lb				
Vaporization water	* 2.39e4 - 3.58e4 in^3/lb				
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Coarse machining energy (per unit wt removed)	* 206	-	228	BTU/lb
Coarse machining CO2 (per unit wt removed)	* 0.036	-	0.0398	lb/lb
Fine machining energy (per unit wt removed)	* 226	-	250	BTU/lb
Fine machining CO2 (per unit wt removed)	* 0.0395	-	0.0436	lb/lb
Grinding energy (per unit wt removed)	* 248	-	275	BTU/lb
Grinding CO2 (per unit wt removed)	* 0.0433	-	0.0479	lb/lb
Non-conventional machining energy (per unit wt removed)	* 8.89e3	-	9.83e3	BTU/lb
Non-conventional machining CO2 (per unit wt removed)	* 1.55	-	1.71	lb/lb

Recycling and end of life

Recycle	✓			
Embodied energy, recycling	1.09e4	-	1.2e4	BTU/lb
CO2 footprint, recycling	2	-	2.2	lb/lb
Recycle fraction in current supply	9.59	-	10.6	%
Downcycle	✓			
Combust for energy recovery	×			
Landfill	×			
Biodegrade	×			

Possible substitutes for principal component

Antibiotics, magnesia, and alumina can replace bismuth in pharmaceutical applications. Titanium dioxide-coated mica flakes and fish scale extracts are substitutes in pigment uses. Indium can replace bismuth in low-temperature solders. Resins can replace bismuth alloy jigs used for holding metal shapes during machining. Glycerine-filled glass bulbs can replace bismuth alloys as a triggering device for fire sprinklers. Selenium, tellurium, and lead could replace bismuth in free-machining alloys.

Geo-economic data for principal component

Principal component	Bismuth
Typical exploited ore grade	0.404 - 0.446 %
Minimum economic ore grade	0.05 - 0.8 %
Abundance in Earth's crust	0.008 - 0.18 ppm
Abundance in seawater	2e-5 - 4e-4 ppm
Annual world production, principal component	1.89e4 ton/yr

Main mining or production areas

China, 76% Laos, 14% Republic of Korea, 4% Japan, 3% Mexico, 1% Kazakhstan, 1%

Notes

Warning

Excess bismuth can cause mild kidney damage to humans;

Other notes

Bismuth is one of the less toxic heavy metals. It has a silver luster with a pink tinge.



Bismuth, commercial purity

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