



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PN 1231	Rack	1
2	PN 1232	Stub Axis R	1
3	PN 1233	Tie Rod	2
4	PN 1232	Stub Axis L	1
5	PN 1234	Steering Pinion	1
6	PN 1235	Steering Frame Axle Holder	1
7	PN 1223	Spider	2
8	PN 1236	Steering Shaft	1
9	PN 1238	Steering Wheel	1
10	PN 1237	Steering Frame Rackholder	1

Notes:

Steering Pinion not designed to be disassembled from steering from axle holder.

Tie rods can be connected to rack and stub axles either permanently through welding a plate on top of the axis or temporarily via a fastener.

Ensure steering pinion gear begins in centre of rack with neutral steering when wheel is unturned.

	UNLESS OTHERWISE SPECIFIED:		NAME	DATE		ITS STRON AUTIONED			100
Э	DIMENSIONS ARE IN INCHES	DRAWN	PD	04/26/2022			_		6
	EXCEPT WHERE STATED	CHECKED	GMP	04/26/2022	12	6	181	11	THE WAY
	OTHERWISE TOLERANCES	ENG APPR.	GMP	04/26/2022				<u>₹</u>	
	ON DIMENSIONS: ±0.010	MFG APPR.	PD	04/26/2022		STRIE	S AT NYU	TANDO	۱ G
	ANGULAR TOLERANCE: 0.1°	Q.A.	PD	04/26/2022	TITLE:	СТ	EEDINI	\sim	
		COMMENTS:			STEERING ASSEMBLY				
	INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5								
	MATERIAL SEE PARTS	PROPRIETARY AN	D CONFIDENTIAL		SIZE	DWG.		01.15	REV
	FINISH	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF PG13 INDUSTRIES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT		Α	S	TEER_	SUB	1	
	DO NOT SCALE DRAWING	THE WRITTEN PERMISSION OF PG13 INDUSTRIES IS PROHIBITED.			SCAL	E: 1:50		SHEET 2	2 OF 2

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