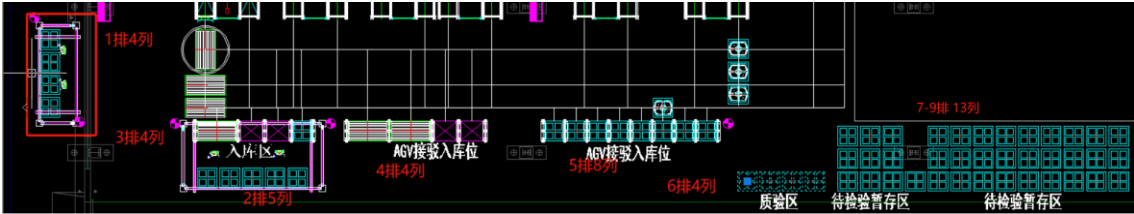


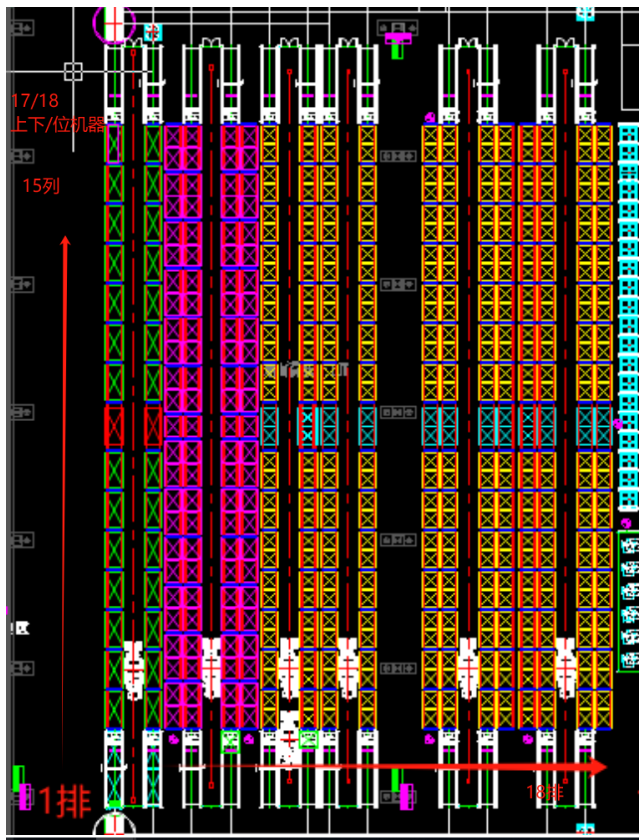
# 外购件库区

## A 区(外购件立库-入库区)



所属区域	区域编号	开始编号	结束编号	库位数量
A1(月台 KBK)	A1	WA-01-01-01	WA-01-04-01	4
A2(KBK)	A2	WA-02-01-01	WA-02-05-01	5
---	---	WA-03-01-01	WA-03-04-01	4
A3(中大件接驳)	A3	WA-04-01-01	WA-04-06-01	6
A4(小件接驳)	A4	WA-05-01-01	WA-05-08-01	8
A5(质检区)	A5	WA-06-01-01	WA-06-04-01	4
A6(待检区)	A6	WA-07-01-01	WA-07-13-01	13
---	---	WA-08-01-01	WA-08-13-01	12
---	---	WA-09-01-01	WA-09-13-01	12

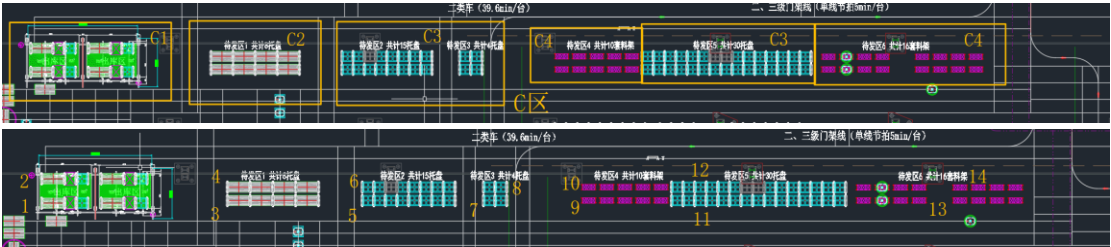
B 区(外购件立库)



所属区域	区域编号	开始编号	结束编号	库位数量
B1(油缸立体库-1-10 层)	B1	WB-01-00-01	WB-02-15-10	304
入库口：WB-01-00-01、WB-02-00-01				
出库口：WB-01-00-02、WB-02-00-02				
B2(驱动桥立体库-1-3 层))	B2	WB-03-01-01	WB-06-25-03	
入库口：WB-04-00-01、WB-05-00-01				
出库口：WB-04-00-02、WB-05-00-02				
B3(转向桥立体库-4-9 层))	B3	WB-03-01-04	WB-06-25-09	
入库口：WB-04-00-01、WB-05-00-01				
出库口：WB-04-00-02、WB-05-00-02				
B4(中小件立体库-单升位-1-8 层)	B4	WB-07-01-01	WB-08-30-08	
入库口：WB-07-00-01、WB-08-00-01				
出库口：WB-07-00-02、WB-08-00-02				
B4(中小件立体库-单升位-1-8 层)	B4	WB-09-01-01	WB-10-30-08	
入库口：WB-09-00-01、WB-10-00-01				
出库口：WB-09-00-02、WB-10-00-02				
B4(中小件立体库-双升位 1-7 层)	B4	WB-11-01-01	WB-14-30-07	
入库口：WB-12-00-01、WB-13-00-01				
出库口：WB-12-00-02、WB-13-00-02				
B4(中小件立体库-双升位 1-7 层)	B4	WB-15-01-01	WB-18-30-07	

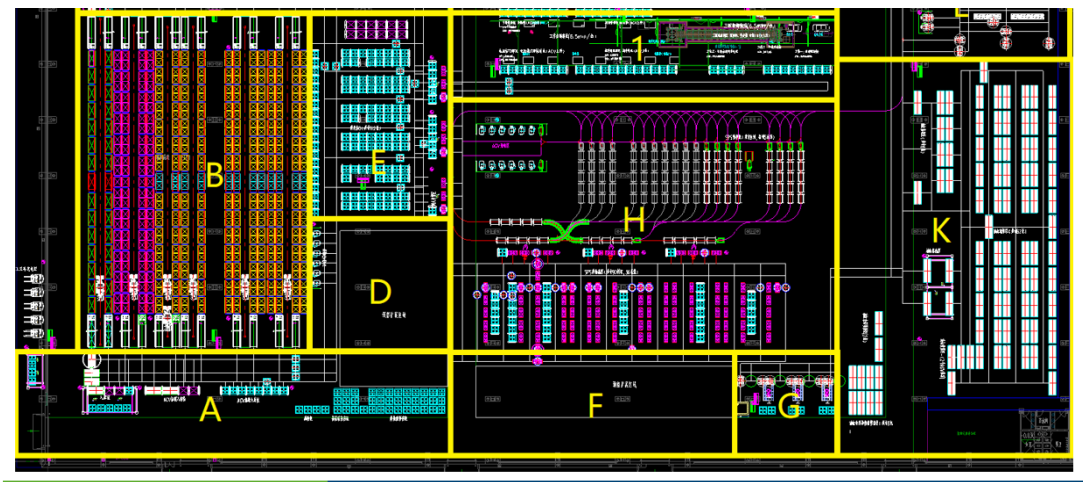
入库口：WB-16-00-01、WB-17-00-01				
出库口：WB-16-00-02、WB-17-00-02				
B5(机罩立库-单升位-9 层)	B5	WB-07-01-09	WB-08-30-09	
入库口：WB-07-00-01、WB-08-00-01				
出库口：WB-07-00-02、WB-08-00-02				
B5(机罩立库-单升位-9 层)	B5	WB-09-01-09	WB-10-30-09	
入库口：WB-09-00-01、WB-10-00-01				
出库口：WB-09-00-02、WB-10-00-02				
B5(机罩立库-双升位-8 层)	B5	WB-11-01-08	WB-14-30-08	
入库口：WB-12-00-01、WB-13-00-01				
出库口：WB-12-00-02、WB-13-00-02				
B5(机罩立库-双升位-8 层)	B5	WB-15-01-08	WB-18-30-08	
入库口：WB-16-00-01、WB-17-00-01				
出库口：WB-16-00-02、WB-17-00-02				

C 区(外购件立库-出库 KPK-托盘待发)



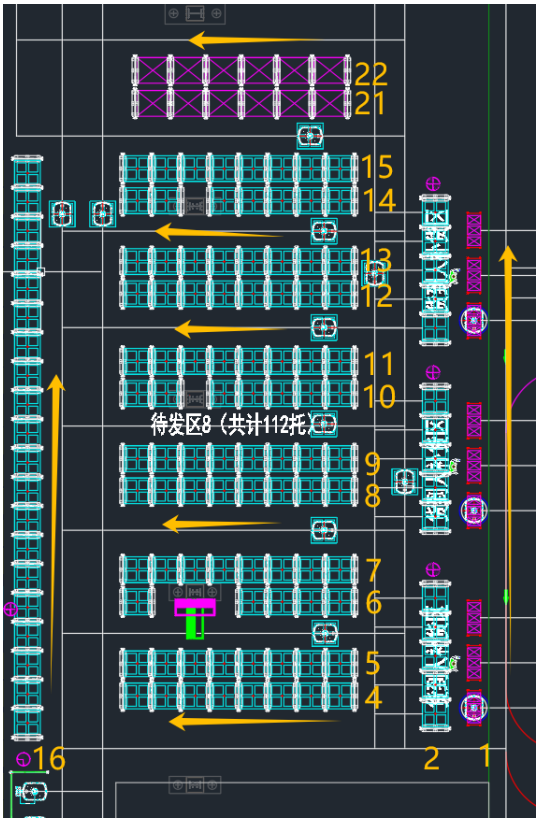
所属区域	区域编号	开始编号	结束编号	库位数量
C1(出库 KBK)	C1	WC-01-01-01	WC-01-13-01	6
--	--	WC-02-01-01	WC-02-13-01	6
C2(油缸待发区)	C2	WC-03-01-01	WC-03-04-01	4
--	--	WC-04-01-01	WC-04-04-01	4
C3(平板料框待发区)	C3	WC-05-01-01	WC-05-08-01	8
--	--	WC-06-01-01	WC-06-08-01	7
		WC-07-01-01	WC-07-02-01	2
		WC-08-01-01	WC-08-02-01	2
		WC-11-01-01	WC-11-15-01	15
		WC-12-01-01	WC-12-15-01	13
C4(料架待发区)	C4	WC-09-01-01	WC-09-05-01	5
--	--	WC-10-01-01	WC-10-05-01	5
		WC-13-01-01	WC-13-09-01	8
		WC-14-01-01	WC-14-09-01	8

临时区



所属区域	区域编号	开始编号	结束编号	库位数量
D1(临时区)	D1	WD-01-01-01	WD-01-01-01	1

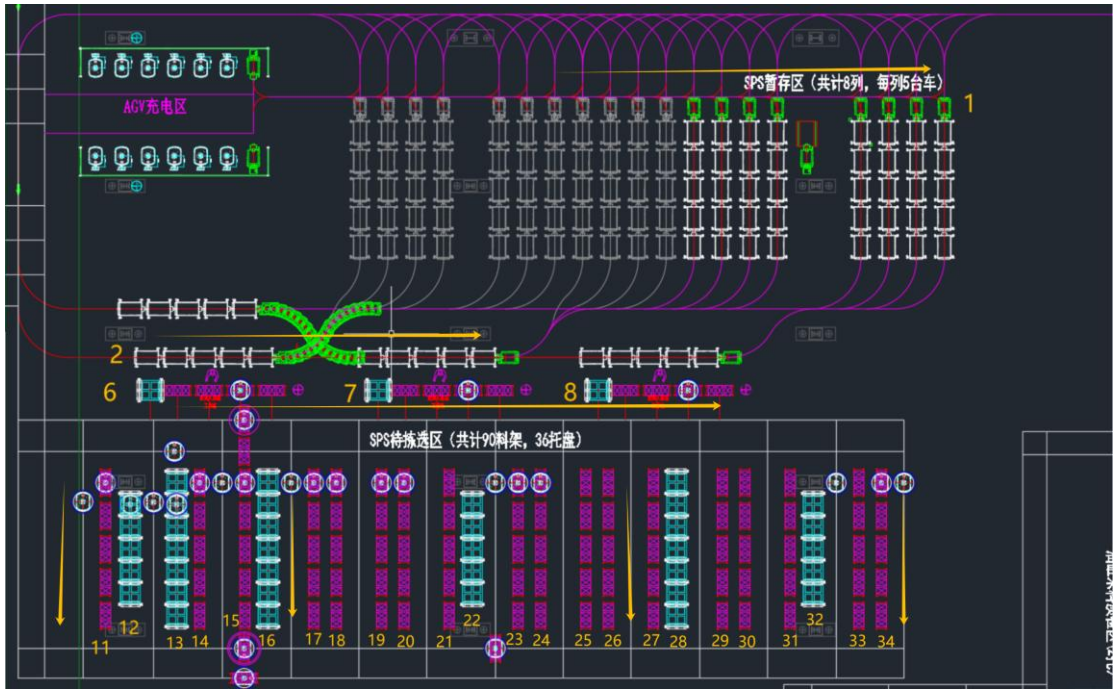
E 区(外购件立库-待发区/待拣选区)



所属区域	区域编号	开始编号	结束编号	库位数量
E1(货到人补货区)	E1	WE-01-01-01	WE-01-09-01	9

---	---	WE-02-01-01	WE-02-15-01	15
E2(待发区 8-中小件)	E2	WE-04-01-01	WE-04-08-01	8
---	---	WE-05-01-01	WE-05-08-01	8
---	---	WE-06-01-01	WE-06-08-01	5
---	---	WE-07-01-01	WE-07-08-01	8
---	---	WE-08-01-01	WE-08-08-01	8
---	---	WE-09-01-01	WE-09-08-01	8
---	---	WE-10-01-01	WE-10-08-01	7
---	---	WE-11-01-01	WE-11-08-01	8
---	---	WE-12-01-01	WE-12-08-01	8
---	---	WE-13-01-01	WE-13-08-01	8
---	---	WE-14-01-01	WE-14-08-01	7
---	---	WE-15-01-01	WE-15-08-01	8
---	---	WE-16-01-01	WE-16-20-01	20
E3(待发区 8-大件)	E3	WE-21-01-01	WE-21-06-01	6
---	---	WE-22-01-01	WE-22-06-01	6

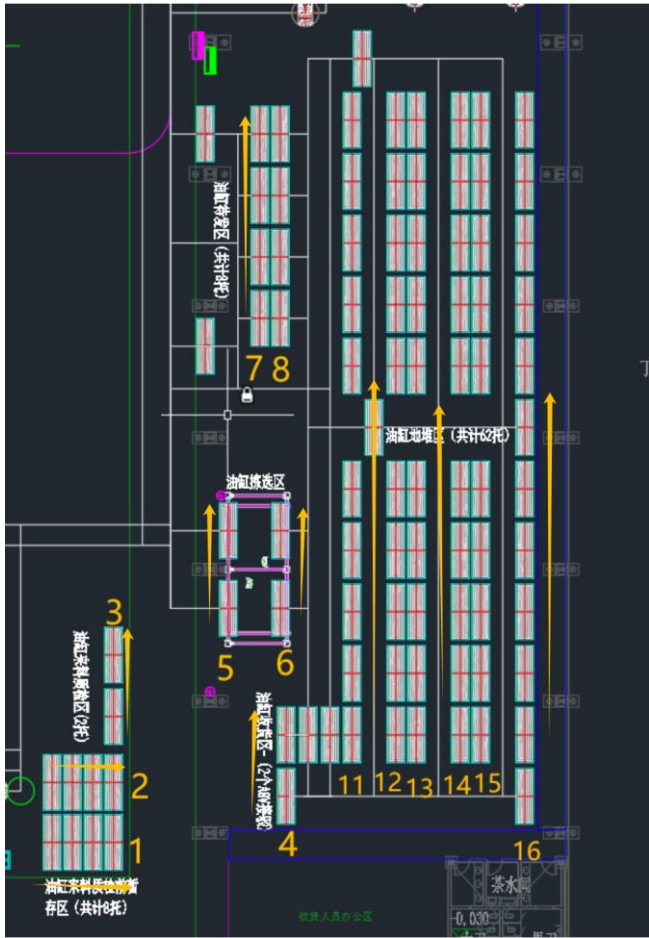
H 区(SPS 拣选区)



拣选工位：蓝色：WH-06-01-01、WH-07-01-01、WH-08-01-01  
拣选工位：红色（3层5列，WH-06-02-00 为底座，06=排 02=列）  
： WH-06-02-00 至 WH-06-02-35  
(WH-06-02-11 至 WH-06-02-15、WH-06-02-21 至 WH-06-02-25、WH-06-02-31 至 WH-06-02-35)

所属区域	区域编号	开始编号	结束编号	库位数量
H1(SPS 暂存区)	H1	WH-01-01-01	WH-01-08-01	8
H2(SPS 接货位)	H2	WH-02-01-01	WH-02-03-01	3
平板拣选位	---	WH-06-01-01	WH-08-01-01	3
	---		WH-06-05-35	65
	---		WH-07-05-35	65
	---		WH-08-05-35	65
亮灯料架拣选	---	WH-06-02-01	WH-06-04-01	3
	---	WH-07-02-01	WH-07-04-01	3
	---	WH-08-02-01	WH-08-04-01	3
H3(料架待拣选区)	H3	WH-11-01-00	WH-11-05-35	80
---	---	WH-14-01-00	WH-14-05-35	80
---	---	WH-15-01-00	WH-15-05-35	80
---	---	WH-14-01-00	WH-14-05-35	80
---	---	WH-15-01-00	WH-15-05-35	80
---	---	WH-17-01-00	WH-17-05-35	80
---	---	WH-18-01-00	WH-18-05-35	80
---	---	WH-19-01-00	WH-19-05-35	80
---	---	WH-20-01-00	WH-20-05-35	80
---	---	WH-21-01-00	WH-21-05-35	80
---	---	WH-23-01-00	WH-23-05-35	80
---	---	WH-24-01-00	WH-24-05-35	80
---	---	WH-25-01-00	WH-25-05-35	80
---	---	WH-26-01-00	WH-26-05-35	80
---	---	WH-27-01-00	WH-27-05-35	80
---	---	WH-29-01-00	WH-29-05-35	80
---	---	WH-30-01-00	WH-30-05-35	80
---	---	WH-31-01-00	WH-31-05-35	80
---	---	WH-33-01-00	WH-33-05-35	80
---	---	WH-34-01-00	WH-34-05-35	80
H4(料框待拣选区)	H4	WH-12-01-01	WH-12-05-01	5
---	---	WH-13-01-01	WH-13-07-01	7
---	---	WH-16-01-01	WH-16-07-01	7
---	---	WH-22-01-01	WH-22-05-01	5
---	---	WH-28-01-01	WH-28-07-01	7
---	---	WH-32-01-01	WH-32-05-01	5

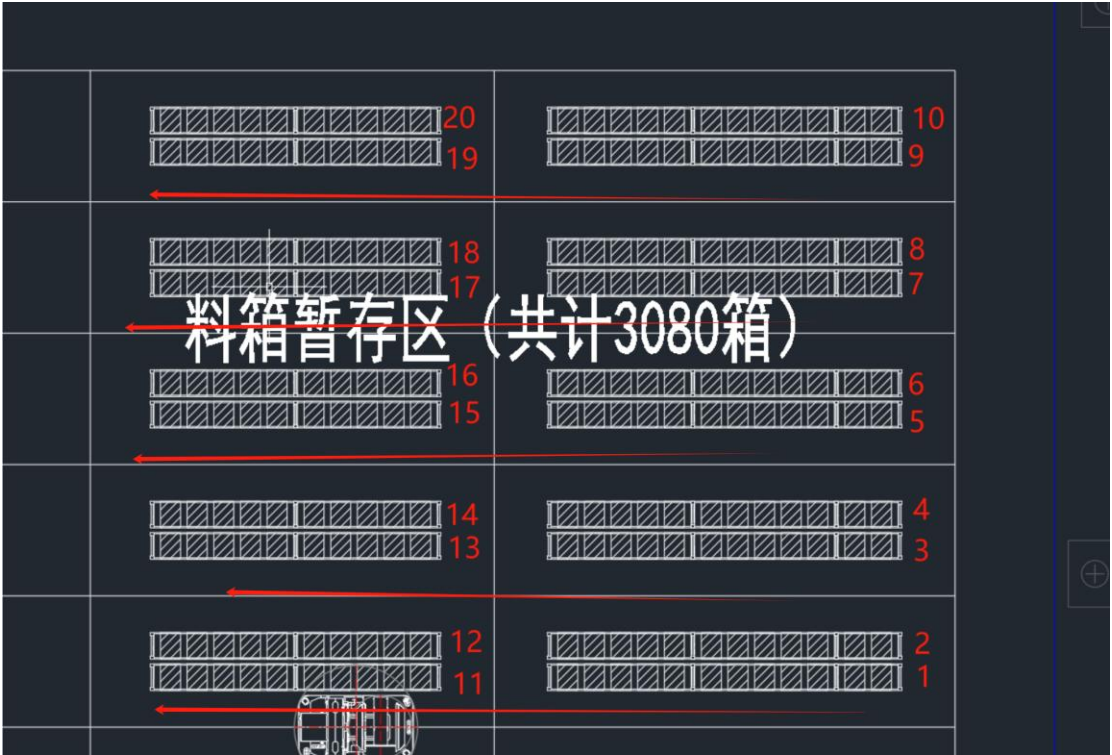
K 区(油缸地堆库)



所属区域	区域编号	开始编号	结束编号	库位数量
油缸来料质检前暂存区	K1	WK-01-01-01	WK-01-04-01	4
---	---	WK-02-01-01	WK-02-04-01	4
油缸来料质检区	K2	WK-03-01-01	WK-03-02-01	2
油缸收货区	K3	WK-04-01-01	WK-04-02-01	2
油缸拣选区	K4	WK-05-01-01	WK-05-02-01	2
---	---	WK-06-01-01	WK-06-02-01	2
油缸待发区	K5	WK-07-01-01	WK-07-04-01	4
---	---	WK-08-01-01	WK-08-04-01	4
油缸地堆区	K6	WK-11-01-01	WK-11-10-01	10
---	---	WK-12-01-01	WK-12-10-01	10
---	---	WK-13-01-01	WK-13-10-01	10
---	---	WK-14-01-01	WK-14-10-01	10
---	---	WK-15-01-01	WK-15-10-01	10
---	---	WK-16-01-01	WK-16-12-01	12



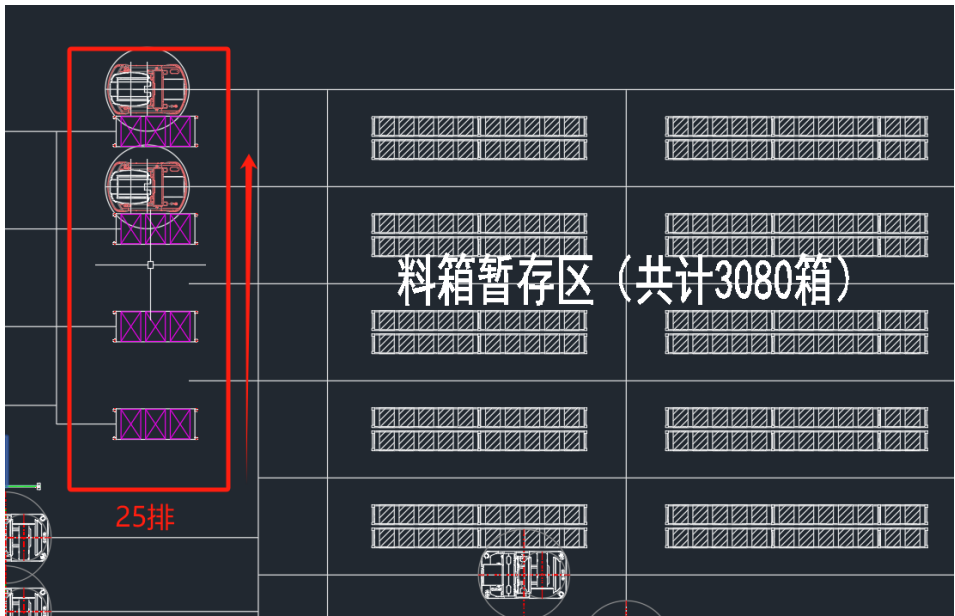
L 区(标准件区)



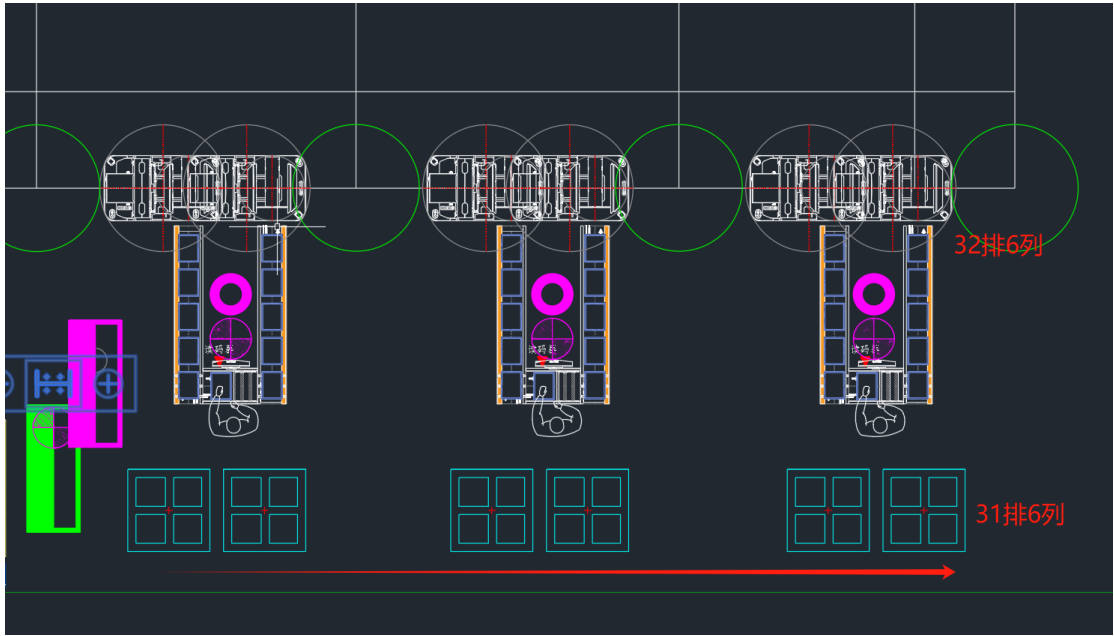
14 层

所属区域	区域编号	开始编号	结束编号	库位数量
L1(标准件立库区)	L1	WL-01-01-01	WL-01-12-14	168
---	---	WL-02-01-01	WL-02-12-14	168
---	---	WL-03-01-01	WL-03-12-14	168
---	---	WL-04-01-01	WL-04-12-14	168
---	---	WL-05-01-01	WL-05-12-14	168
---	---	WL-06-01-01	WL-06-12-14	168
---	---	WL-07-01-01	WL-07-12-14	168
---	---	WL-08-01-01	WL-08-12-14	168
---	---	WL-09-01-01	WL-09-12-14	168
---	---	WL-10-01-01	WL-10-12-14	168
---	---	WL-11-01-01	WL-11-10-14	140
---	---	WL-12-01-01	WL-12-10-14	140
---	---	WL-13-01-01	WL-13-10-14	140
---	---	WL-14-01-01	WL-14-10-14	140
---	---	WL-15-01-01	WL-15-10-14	140
---	---	WL-16-01-01	WL-16-10-14	140
---	---	WL-17-01-01	WL-17-10-14	140
---	---	WL-18-01-01	WL-18-10-14	140
---	---	WL-19-01-01	WL-19-10-14	140
---	---	WL-20-01-01	WL-20-10-14	140





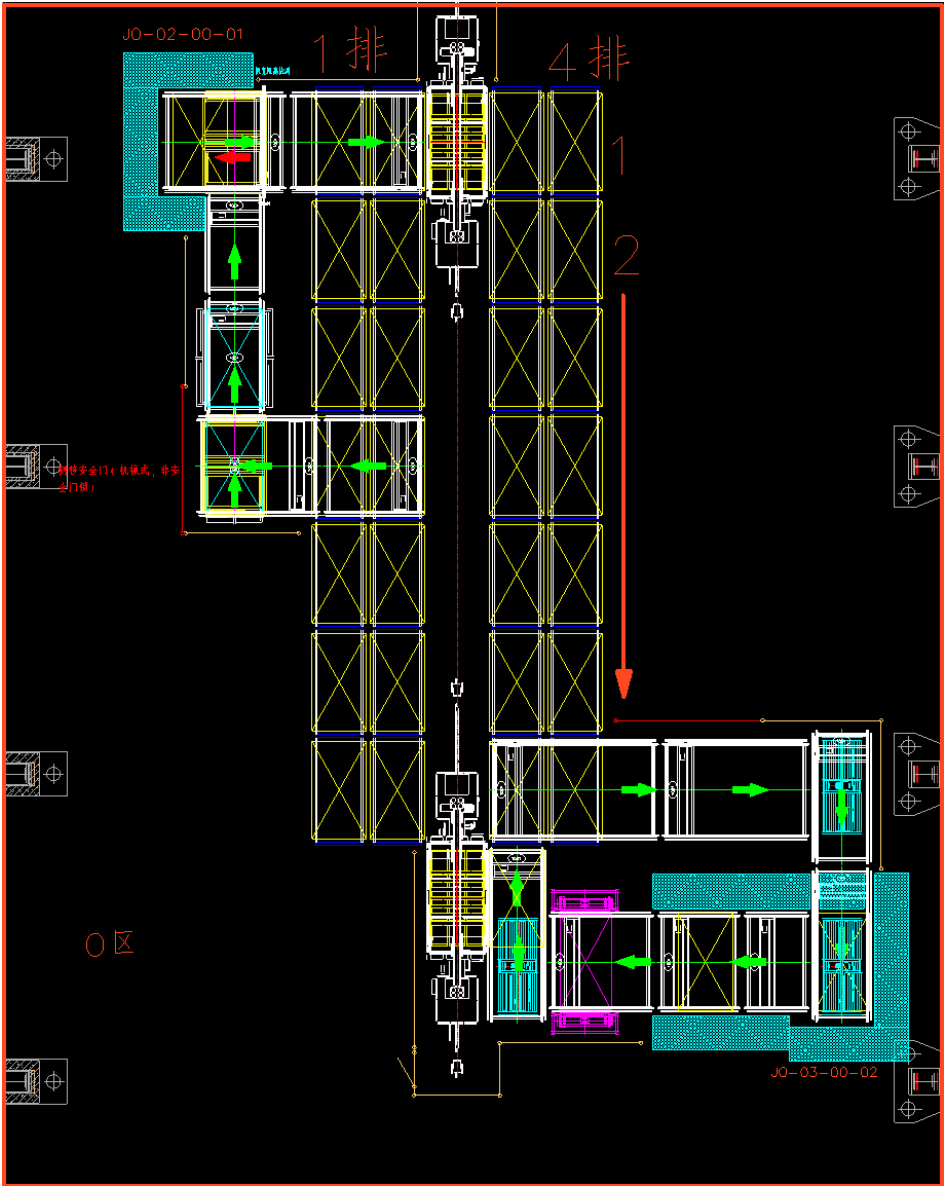
所属区域	区域编号	开始编号	结束编号	库位数量
L2(标准件货架)	L2	WL-25-01-01	WL-25-04-01	4



所属区域	区域编号	开始编号	结束编号	库位数量
L3(标准件翻包区)	L3	WL-31-01-01	WL-31-06-01	6
---	---	WL-32-01-01	WL-32-06-01	6

结构件库区

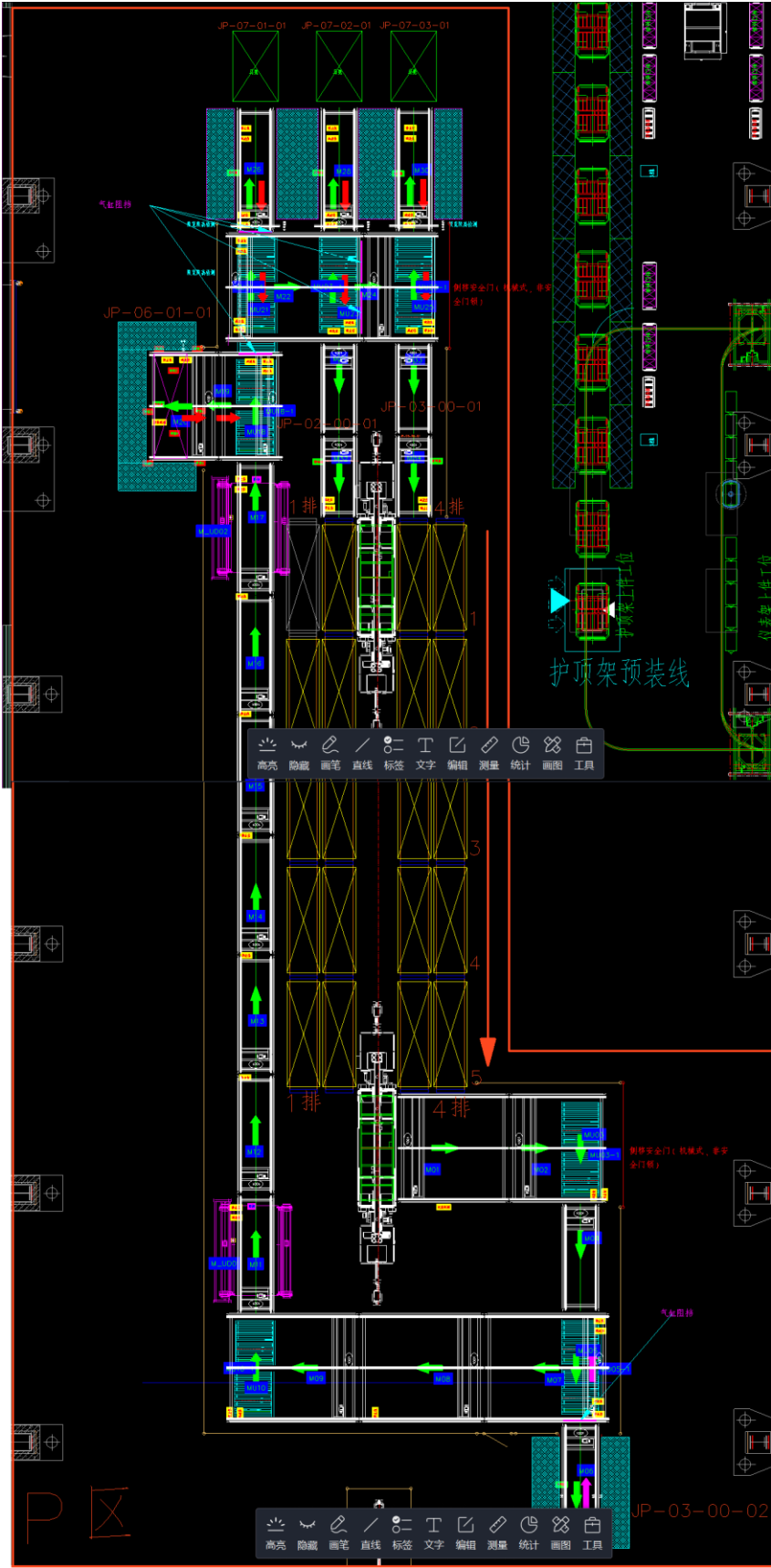
○ 区(车架存储立库)



车架立体库，4排7列5层，其中6个货位被占用

所属区域	区域编号	开始编号	结束编号	库位数量
O1(车架存储立库)	WHJ_O1	JO-01-01-01	JO-01-07-05	34
---	---	JO-02-01-01	JO-02-07-05	34
---	---	JO-03-01-01	JO-03-07-05	33
---	---	JO-04-01-01	JO-04-07-05	33
入库口：JO-02-00-01、JO-03-00-01				
出库口：JO-02-00-02、JO-03-00-02				

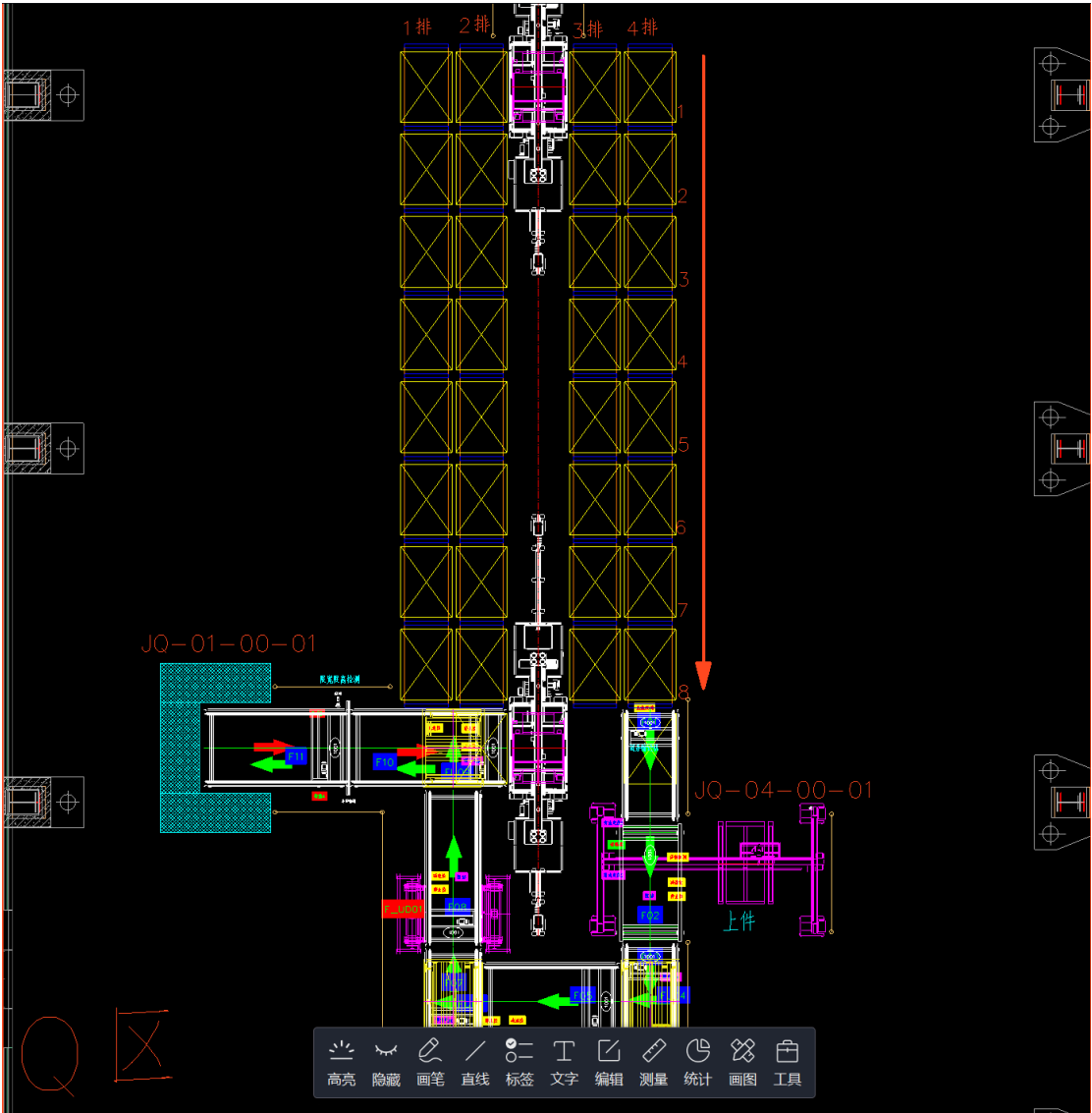
P 区(门架存储立库)



门架立体库，4 排 5 列 7 层，其中 1 个货位被占用；3 个产线工位

所属区域	区域编号	开始编号	结束编号	库位数量
P1(门架存储立库)	WHJ_P1	JP-01-01-01	JP-01-05-07	35
---	---	JP-02-01-01	JP-02-05-07	35
---	---	JP-03-01-01	JP-03-05-07	35
---	---	JP-04-01-01	JP-04-05-07	34
入库口：JP-02-00-01、JP-03-00-01				
出库口：JP-03-00-02				
涂装下料口：JP-06-01-01				
输送线工位：JP-07-01-01、JP-07-02-01、JP-07-03-01				

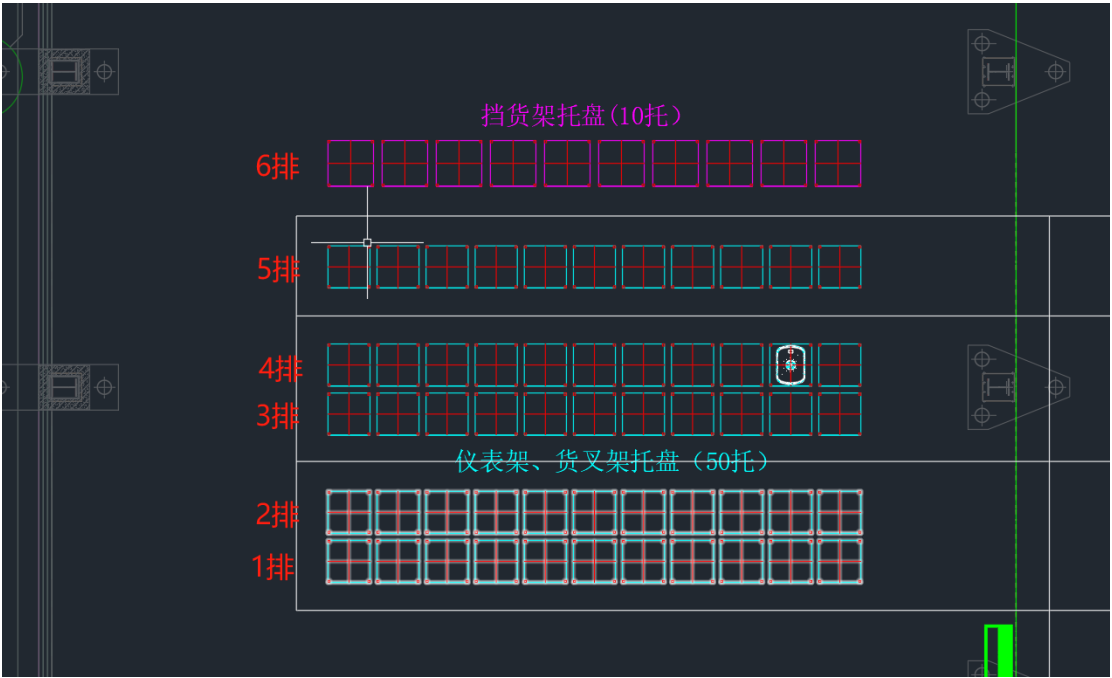
Q 区(护顶架存储立库)



互顶架立体库，4排8列4层，其中1个货位被占用：

所属区域	区域编号	开始编号	结束编号	库位数量
Q1(互顶架存储立库)	WHJ_Q1	JQ-01-01-01	JQ-01-08-04	32
---	---	JQ-02-01-01	JQ-02-08-04	32
---	---	JQ-03-01-01	JQ-03-08-04	32
---	---	JQ-04-01-01	JQ-04-08-04	32
入库口：JQ-01-00-01				
出库口：JQ-04-00-01				

R 区(货架托盘地堆)

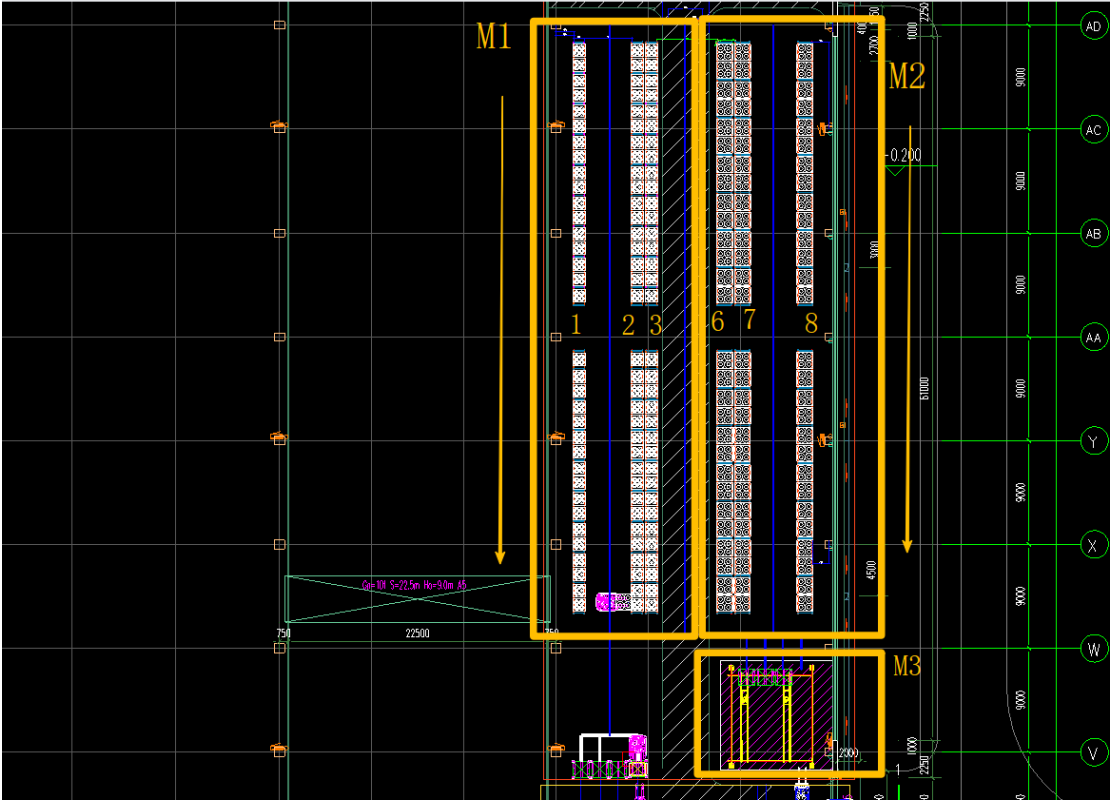


所属区域	区域编号	开始编号	结束编号	库位数量
R2(仪表架/货叉架托盘)	WHJ_R1	JR-01-01-01	JR-01-11-01	11
R2(仪表架/货叉架托盘)	WHJ_R1	JR-02-01-01	JR-02-11-01	11
R2(仪表架/货叉架托盘)	WHJ_R1	JR-03-01-01	JR-03-11-01	11
R2(仪表架/货叉架托盘)	WHJ_R1	JR-04-01-01	JR-04-11-01	11
R2(仪表架/货叉架托盘)	WHJ_R1	JR-05-01-01	JR-05-11-01	11
挡货架托盘	WHJ_R2	JR-06-01-01	JR-06-10-01	10
涂装下料点: JR-01-00-01				



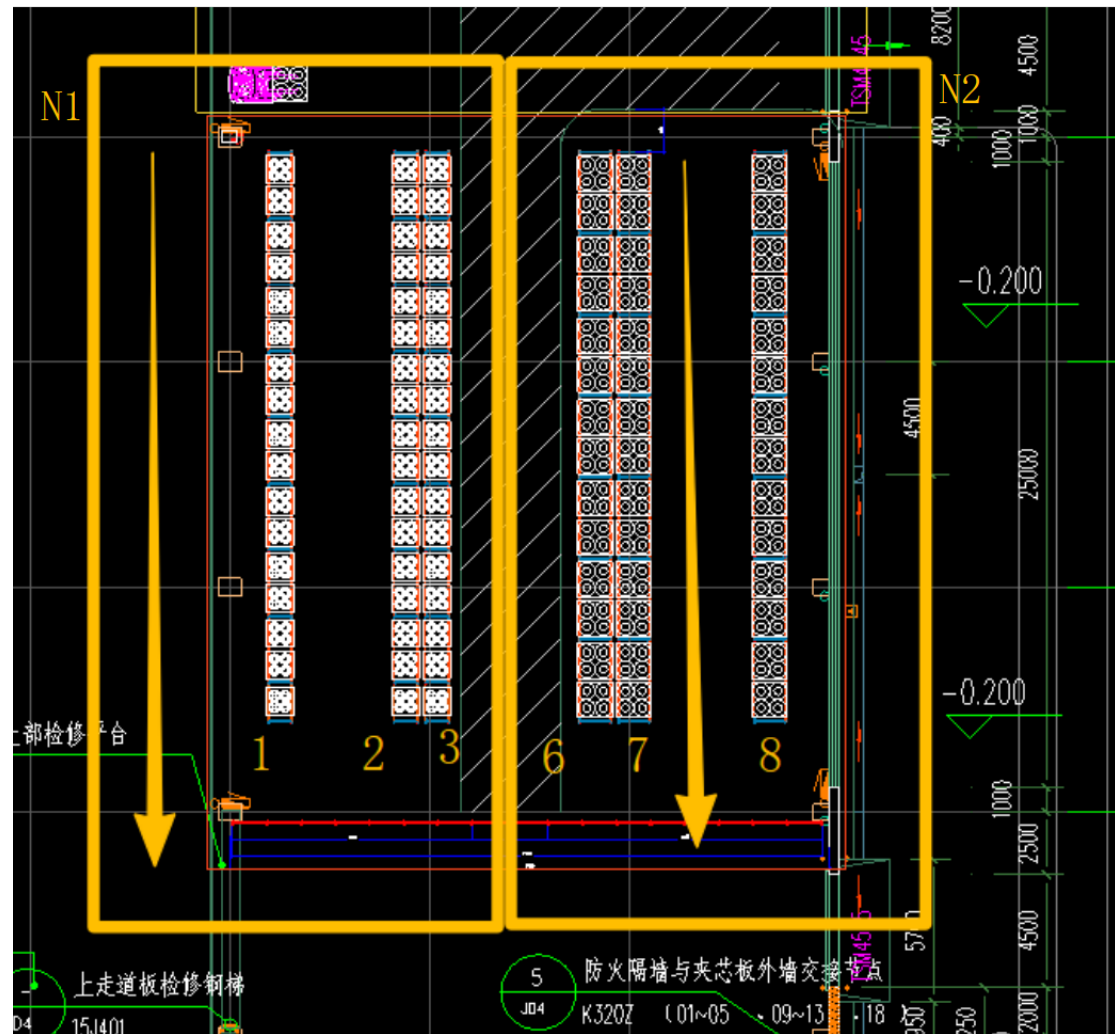
# 轮胎库库区

## M 区(半成品库)



所属区域	区域编号	开始编号	结束编号	库位数量
半成品库区 1100*1100*150	WHL_M1	LM-01-01-01	LM-01-34-05	170
---	---	LM-02-01-01	LM-02-34-05	170
---	---	LM-03-01-01	LM-03-34-05	170
半成品库区 1400*1400*150	WHL_M2	LM-06-01-01	LM-06-28-05	140
		LM-07-01-01	LM-07-28-05	140
		LM-08-01-01	LM-08-28-05	140

N 区(成品库)

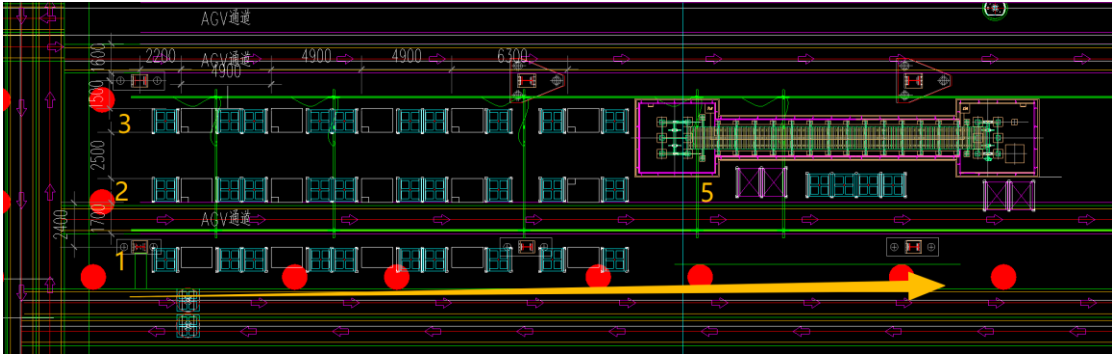


所属区域	区域编号	开始编号	结束编号	库位数量
成品库区 1100*1100*150	WHL_N1	LN-01-01-01	LN-01-17-05	85
---	---	LN-02-01-01	LN-02-17-05	85
---	---	LN-03-01-01	LN-03-17-05	85
成品库区 1400*1400*150	WHL_N2	LN-06-01-01	LN-06-14-05	70
		LN-07-01-01	LN-07-14-05	70
		LN-08-01-01	LN-08-14-05	70

# 产线

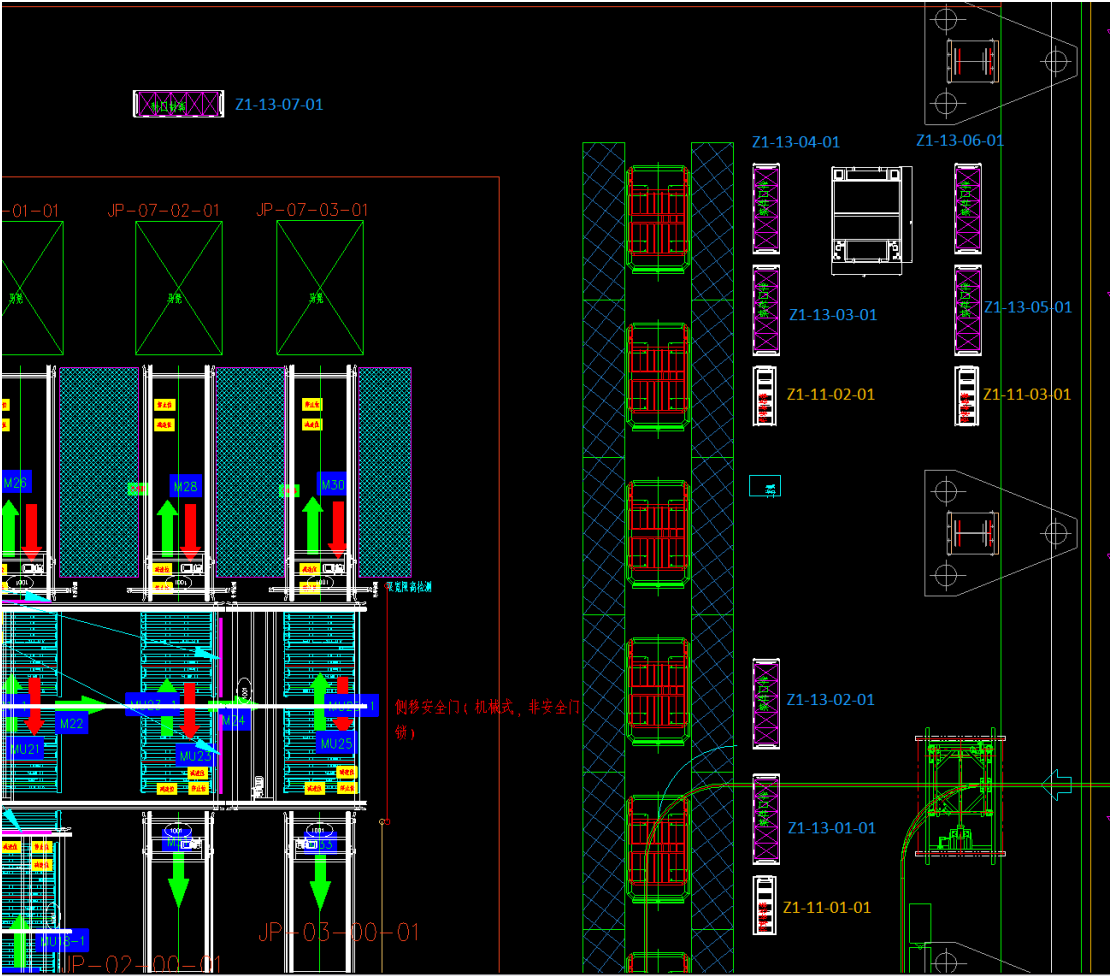
## 1 区(工字钢 1-2、部装区)

部装区



所属区域	区域编号	开始编号	结束编号	库位数量
产线 1-1 区	Z1_1	Z1-01-01-01	Z1-01-10-01	10
---	---	Z1-02-01-01	Z1-02-10-01	10
---	---	Z1-03-01-01	Z1-03-10-01	10
---	---			
---	---	Z1-05-01-01	Z1-05-08-01	8
---	智能料架	Z1-07-01-01	Z1-07-02-01	2

门架旁

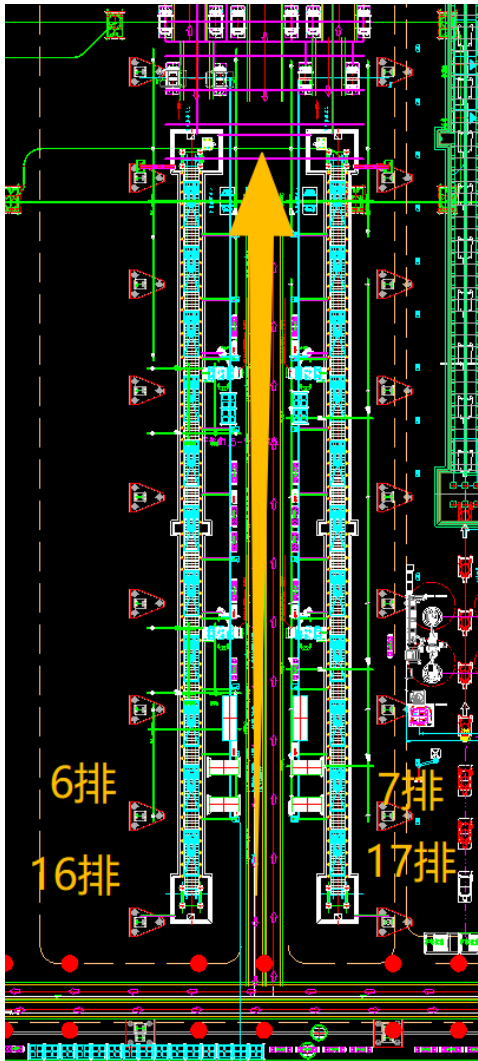


所属区域	区域编号	开始编号	结束编号	库位数量
产线 1-2 区	Z1_2(智能料架)	Z1-11-01-01	Z1-11-03-01	3
	---			
产线 1-3 区	Z1_2(斜口料架)	Z1-13-01-01	Z1-13-07-01	7

2 区(工字钢 2-4)

所属区域	区域编号	开始编号	结束编号	库位数量
产线 2-1 区	Z2_1(智能料架)	Z2-01-01-01	Z2-01-05-01	5
---	---	Z2-02-01-01	Z2-02-13-01	13
---	---	Z2-03-01-01	Z2-03-09-01	9
---	---	Z2-04-01-01	Z2-04-03-01	3
---	---	Z2-04-11-01	Z2-04-16-01	6
---	---	Z2-05-01-01	Z2-05-08-01	8

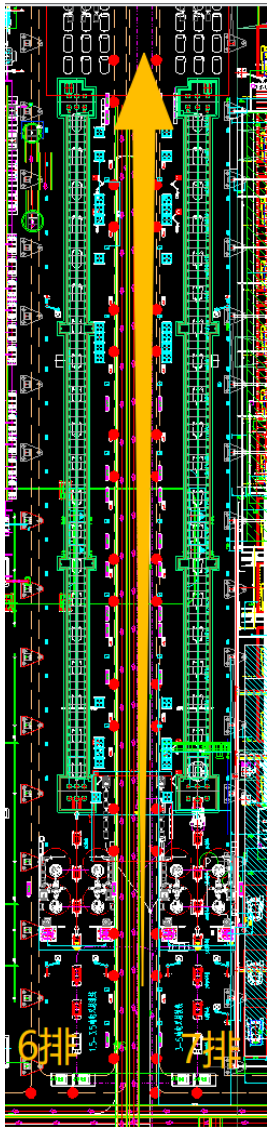
3 区(工字钢 5-6)



不同的存放托盘使用不同的排 （托盘按照实际贴码）

所属区域	区域编号	开始编号	结束编号	库位数量
产线 3-1 区	Z3_1(智能料架)	Z3-01-01-01	Z3-01-05-01	5
---	---	Z3-02-01-01	Z3-02-05-01	5
产线 3-2 区	Z3_2(托盘)	Z3-11-01-01	Z3-11-02-01	2
		Z3-12-01-01	Z3-12-02-01	2
产线 3-3 区	Z3_3(CTU 料架)	Z3-06-01-01	Z3-06-04-01	4
---	---	Z3-07-01-01	Z3-07-04-01	4
产线 3-4 区	Z3_4(斜口料架)	Z3-16-01-01	Z3-16-02-01	2
---	---	Z3-17-01-01	Z3-16-02-01	2

4 区(工字钢 6-7)



不同的存放托盘使用不同的排 （托盘按照实际贴码）

所属区域	区域编号	开始编号	结束编号	库位数量
产线 4-1 区	Z4_1(智能料架)	Z4-01-01-01	Z4-01-11-01	11
---	---	Z4-02-01-01	Z4-02-11-01	11
产线 4-2 区	Z4_2(托盘)	Z4-11-01-01	Z4-11-05-01	5
		Z4-12-01-01	Z4-12-05-01	5
		Z4-11-11-01	Z4-11-20-01	10
		Z4-12-11-01	Z4-12-20-01	10
产线 4-3 区	Z4_3(CTU 料架)	Z4-06-01-01	Z4-06-13-01	13
---	---	Z4-07-01-01	Z4-07-12-01	12



5 区(工字钢 7-8)

所属区域	区域编号	开始编号	结束编号	库位数量
产线 5-1 区	Z5_1(智能料架)	Z5-01-01-01	Z5-01-12-01	12
		Z5-01-01-01	Z5-01-02-01	2

6 区(轮胎线)

所属区域	区域编号	开始编号	结束编号	库位数量
产线 6-1 区	Z6_1	Z6-01-01-01	Z6-01-06-01	6
		Z6-02-01-01	Z6-02-04-01	4
		Z6-03-01-01	Z6-03-01-01	1
		Z6-04-01-01	Z6-04-04-01	5
		Z6-05-01-01	Z6-05-03-01	3
		Z6-06-01-01	Z6-06-01-01	1
		Z6-07-01-01	Z6-07-05-01	5
		Z6-08-01-01	Z6-08-01-01	1