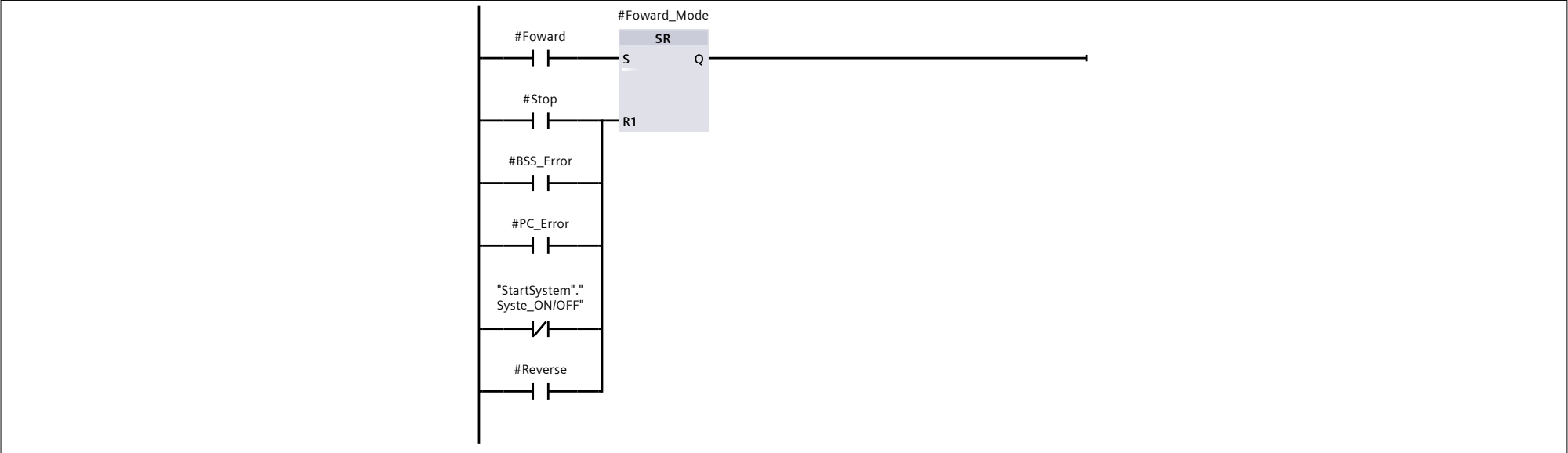


FowardRevers_Belts [FC11]

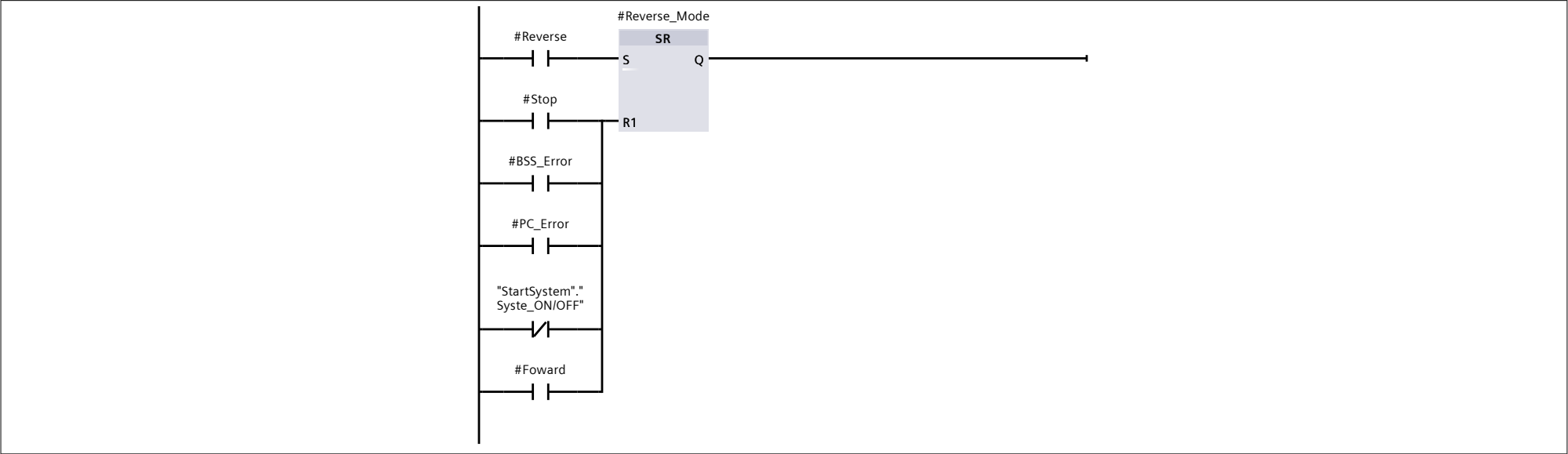
FowardRevers_Belts Properties							
General							
Name	FowardRevers_Belts	Number	11	Type	FC	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
▼ Input			
Foward	Bool		
Reverse	Bool		
Stop	Bool		
PC	Bool		
BSS	Bool		
Reset	Bool		
Output			
▼ InOut			
BSS_Error	Bool		
PC_Error	Bool		
Reverse_Mode	Bool		
Foward_Mode	Bool		
▼ Temp			
Hold_On	Bool		
Constant			
▼ Return			
FowardRevers_Belts	Void		

Network 1: Foward Mode



Network 2: Reverse Mode



Network 3: Pull code and BeltSway Errors

Totally Integrated Automation Portal		
	<div><div><div><div><div>#PC</div><div> </div><div> </div><div>S</div></div><div><div>#Reset</div><div> </div><div> </div><div>R1</div></div></div><div><div>#BSS</div><div> </div><div> </div><div>S</div></div><div><div>#Reset</div><div> </div><div> </div><div>R1</div></div></div><div><div>#PC_Error</div><div>SR</div><div>Q</div></div><div><div>#BSS_Error</div><div>SR</div><div>Q</div></div></div>	