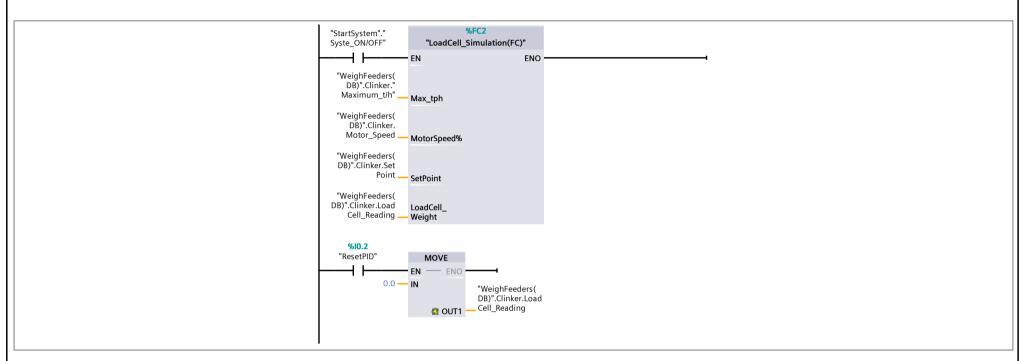
Totally Integrated					
Automation Portal					

LoadCell_Simulation(0.1s) [OB31]

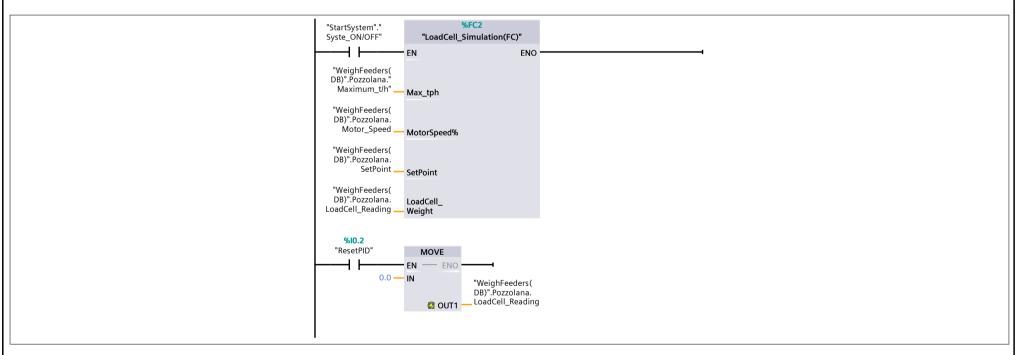
LoadCell_Simulation(0.1s) Properties								
General								
Name	LoadCell_Simulation(0.1s)	Number	31	Туре	ОВ	Language	LAD	
Numbering	Automatic							
Information								
Title		Author		Comment		Family		
Version	0.1	User-defined ID						

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Event_Count	Int		Events discarded
Temp			
Constant			

Network 1: CLINKER



Network 2: POZZOLANA



Network 3: GYPSUM

Totally Integrated **Automation Portal** "StartSystem"." Syste_ON/OFF" "LoadCell_Simulation(FC)" "WeighFeeders(DB)".Gypsum." Maximum_t/h" Max_tph "WeighFeeders(DB)".Gypsum. Motor_Speed MotorSpeed% "WeighFeeders(DB)".Gypsum.Set Point SetPoint "WeighFeeders(
DB)".Gypsum.
LoadCell_Reading Weight %I0.2 "ResetPID" MOVE EN --- ENO 0.0 — IN "WeighFeeders(DB)".Gypsum. LoadCell_Reading **Network 4: LIMESTONE** %FC2 "StartSystem"." Syste_ON/OFF" "LoadCell_Simulation(FC)" \dashv \vdash EN ENO "WeighFeeders(DB)".Limestone." Maximum_t/h" Max_tph "WeighFeeders(DB)".Limestone. Motor_Speed MotorSpeed% "WeighFeeders(DB)".Limestone. SetPoint SetPoint "WeighFeeders(DB)".Limestone. LoadCell_Reading _ LoadCell_ Weight %10.2 "ResetPID" MOVE - EN --- ENO -0.0 — IN "WeighFeeders (DB)".Limestone. OUT1 — LoadCell_Reading