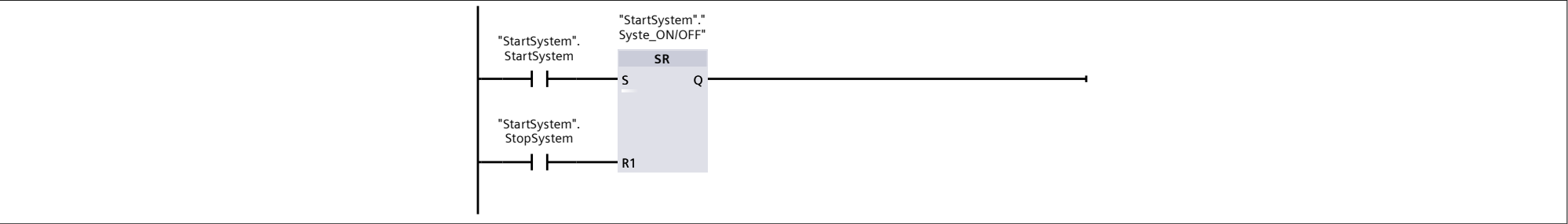


Main [OB1]

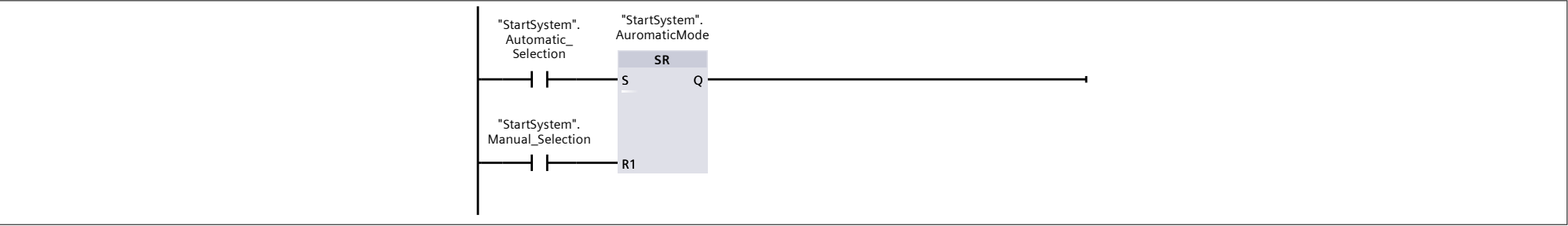
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

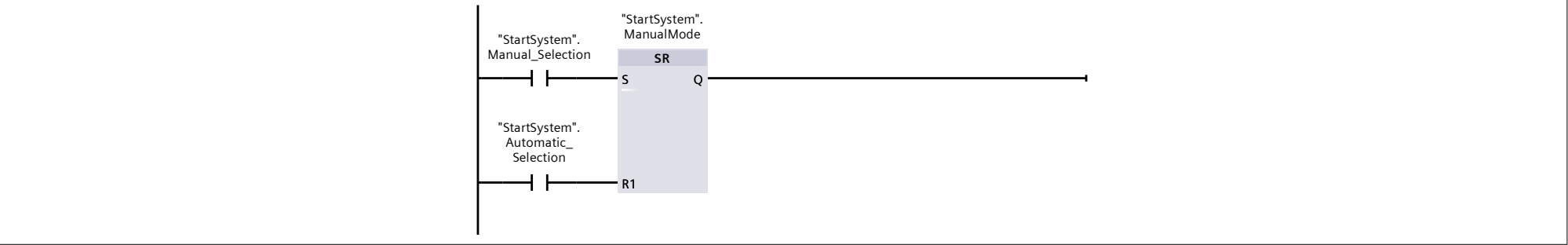
Network 1: Start System Set| Stop System Reset



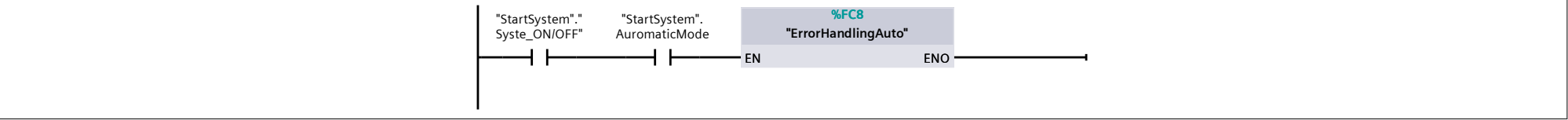
Network 2: Automatic Selection| Automatic Mode



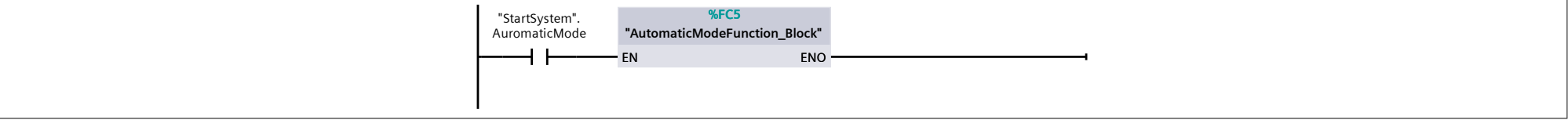
Network 3: Manual Selection| Manual Mode



Network 4: Will report pull codes and Belt sways



Network 5: Picking Manual Mode Block



Network 6: Picking Automatic Mode Block

