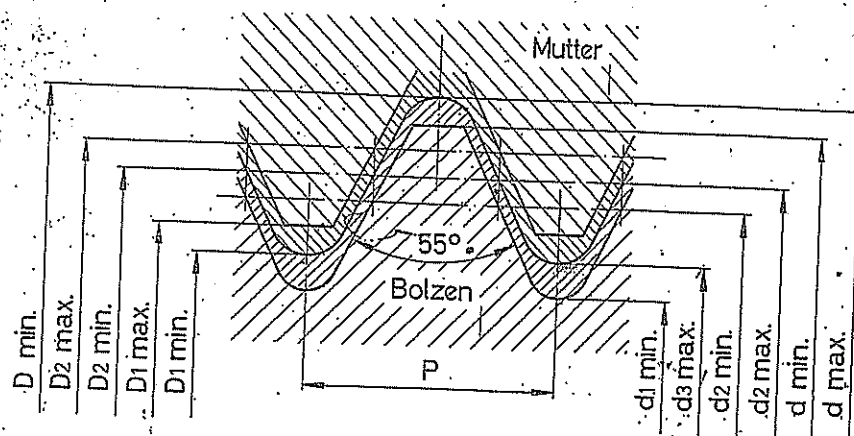


Whitworth-Rohrgewinde

Gewidegrenzmasse mittel
DIN 259 Blatt 3

B.S.P.

G



B.S.P. (R)

2712

pl/c

Gewinde- bezeichnung	Steigung P		Bolzungewinde							Muttergewinde					
			Aussen Ø		Flanken Ø		Kern Ø			Aussen Ø D min.	Flanken Ø		Kern Ø		
			maxi d max.	mini d min.	maxi d ₂ max.	mini d ₂ min.	maxi d ₃ max.	mini d ₃ min.	maxi D ₂ max.		mini D ₂ min.	maxi D ₁ max.	mini D ₁ min.		
Ø mm	G/1" e mm	maxi d max.	mini d min.	maxi d ₂ max.	mini d ₂ min.	maxi d ₃ max.	mini d ₃ min.	maxi D ₂ max.	mini D ₂ min.	maxi D ₁ max.	mini D ₁ min.				
G 1/16	9,728	28	0,907	9,728	9,514	9,147	9,040	8,566	8,432	9,728	9,254	9,147	8,848	8,566	
G 1/8	13,157	19	1,337	13,157	12,907	12,301	12,176	11,445	11,289	13,157	12,426	12,301	11,890	11,445	
G 1/4	16,662	19	1,337	16,662	16,412	15,806	15,681	14,950	14,794	16,662	15,931	15,806	15,395	14,950	
G 3/8	20,955	14	1,814	20,955	20,671	19,793	19,651	18,631	18,453	20,955	19,935	19,793	19,172	18,631	
G 1/2	22,911	14	1,814	22,911	22,627	21,749	21,607	20,587	20,409	22,911	21,891	21,749	21,128	20,587	
G 5/8	26,441	14	1,814	26,441	26,157	25,279	25,137	24,117	23,939	26,441	25,421	25,279	24,658	24,117	
G 3/4	30,201	14	1,814	30,201	29,917	29,039	28,897	27,877	27,699	30,201	29,181	29,039	28,418	27,877	
G 7/8	33,249	11	2,309	33,249	32,889	31,770	31,590	30,291	30,066	33,249	31,950	31,770	30,931	30,291	
G 1 1/8	37,897	11	2,309	37,897	37,537	36,418	36,238	34,939	34,714	37,897	36,598	36,418	35,579	34,939	
G 1 1/4	41,910	11	2,309	41,910	41,550	40,431	40,251	38,952	38,727	41,910	40,611	40,431	39,592	38,952	
G 1 1/2	44,323	11	2,309	44,323	43,963	42,844	42,664	41,365	41,140	44,323	43,024	42,844	42,005	41,365	
G 1 3/4	47,803	11	2,309	47,803	47,443	46,324	46,144	44,845	44,620	47,803	46,504	46,324	45,485	44,845	
G 2	53,746	11	2,309	53,746	53,386	52,267	52,087	50,788	50,563	53,746	52,447	52,267	51,428	50,788	
G 2 1/4	59,614	11	2,309	59,614	59,254	58,135	57,955	56,656	56,431	59,614	58,315	58,135	57,296	56,656	
G 2 1/2	65,710	11	2,309	65,710	65,276	64,231	64,014	62,752	62,481	65,710	64,448	64,231	63,392	62,752	
G 2 3/4	75,184	11	2,309	75,184	74,750	73,705	73,488	72,226	71,955	75,184	73,922	73,705	72,866	72,226	
G 3	81,534	11	2,309	81,534	81,100	80,055	79,838	78,576	78,305	81,534	80,272	80,055	79,216	78,576	
G 3 1/4	87,884	11	2,309	87,884	87,450	86,405	86,188	84,926	84,655	87,884	86,622	86,405	85,566	84,926	
G 3 1/2	93,980	11	2,309	93,980	93,546	92,501	92,284	91,022	90,751	93,980	92,718	92,501	91,662	91,022	
G 4	100,330	11	2,309	100,330	99,896	98,851	98,634	97,372	97,101	100,330	99,068	98,851	98,012	97,372	
G 4 1/4	106,680	11	2,309	106,680	106,246	105,201	104,984	103,722	103,451	106,680	105,418	105,201	104,362	103,722	
G 4 1/2	113,030	11	2,309	113,030	112,596	111,551	111,334	110,072	109,801	113,030	111,768	111,551	110,712	110,072	
G 5	125,730	11	2,309	125,730	125,296	124,251	124,034	122,772	122,501	125,730	124,468	124,251	123,412	122,772	
G 5 1/4	138,430	11	2,309	138,430	137,996	136,951	136,734	135,472	135,201	138,430	137,168	136,951	136,112	135,472	
G 5 1/2	151,130	11	2,309	151,130	150,696	149,651	149,434	148,172	147,901	151,130	149,868	149,651	148,812	148,172	
G 6	163,830	11	2,309	163,830	163,396	162,351	162,134	160,872	160,601	163,830	162,568	162,351	161,512	160,872	