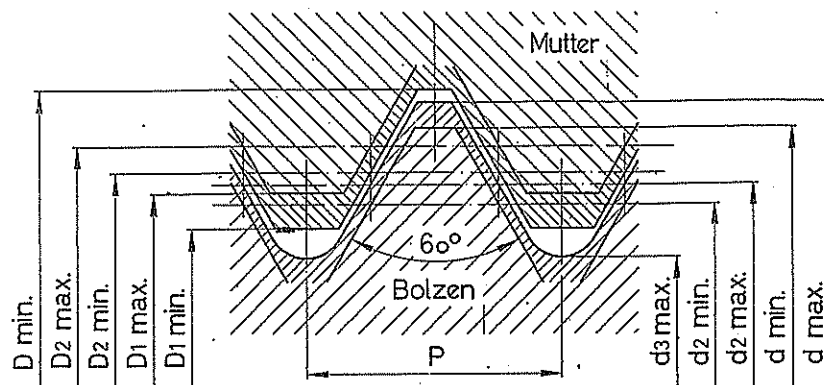


UNEF-Gewinde

Gewindengrenzmasse 2A/2B



| Gewinde- bezeichnung | Steigung P | Bolzungengewinde 2A | | | | | Muttergewinde 2B | | | | |
|-------------------------|-------------------|---------------------|----------------|-----------------------------|-----------------------------|-----------------------------|------------------|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| | | Aussen Ø | | Flanken Ø | | Kern Ø | Aussen Ø | Flanken Ø | | Kern Ø | |
| | | maxi d max. | mini d min. | maxi d ₂ max. | mini d ₂ min. | maxi d ₃ max. | mini D min. | maxi D ₂ max. | mini D ₂ min. | maxi D ₁ max. | mini D ₁ min. |
| Nr. 12-32 UNEF | 0,794 | 5,464 | 5,311 | 4,948 | 4,869 | 4,491 | 5,486 | 5,075 | 4,971 | 4,826 | 4,623 |
| 1/4 -32 UNEF | 0,794 | 6,325 | 6,172 | 5,809 | 5,728 | 5,352 | 6,350 | 5,941 | 5,834 | 5,690 | 5,486 |
| 5/16 -32 UNEF | 0,794 | 7,912 | 7,760 | 7,396 | 7,315 | 6,939 | 7,938 | 7,529 | 7,422 | 7,264 | 7,087 |
| 3/8 -32 UNEF | 0,794 | 9,500 | 9,347 | 8,984 | 8,898 | 8,527 | 9,525 | 9,121 | 9,009 | 8,865 | 8,661 |
| 7/16 -28 UNEF | 0,907 | 11,085 | 10,919 | 10,495 | 10,404 | 9,972 | 11,112 | 10,640 | 10,523 | 10,338 | 10,135 |
| 1/2 -28 UNEF | 0,907 | 12,672 | 12,507 | 12,083 | 11,989 | 11,560 | 12,700 | 12,233 | 12,111 | 11,938 | 11,709 |
| 9/16 -24 UNEF | 1,058 | 14,257 | 14,074 | 13,569 | 13,470 | 12,959 | 14,288 | 13,729 | 13,599 | 13,386 | 13,132 |
| 5/8 -24 UNEF | 1,058 | 15,845 | 15,662 | 15,156 | 15,055 | 14,547 | 15,875 | 15,319 | 15,187 | 14,986 | 14,732 |
| 11/16 -24 UNEF | 1,058 | 17,432 | 17,249 | 16,744 | 16,642 | 16,134 | 17,462 | 16,906 | 16,774 | 16,561 | 16,307 |
| 3/4 -20 UNEF | 1,270 | 19,017 | 18,811 | 18,191 | 18,080 | 17,460 | 19,050 | 18,369 | 18,224 | 17,958 | 17,678 |
| 13/16 -20 UNEF | 1,270 | 20,604 | 20,399 | 19,779 | 19,667 | 19,045 | 20,638 | 19,957 | 19,812 | 19,558 | 19,253 |
| 7/8 -20 UNEF | 1,270 | 22,192 | 21,986 | 21,366 | 21,255 | 20,635 | 22,225 | 21,544 | 21,400 | 21,133 | 20,853 |
| 1 1/16 -20 UNEF | 1,270 | 23,777 | 23,571 | 22,951 | 22,837 | 22,220 | 23,812 | 23,137 | 22,987 | 22,733 | 22,428 |
| 1 1/8 -20 UNEF | 1,270 | 25,364 | 25,159 | 24,539 | 24,425 | 23,807 | 25,400 | 24,724 | 24,574 | 24,308 | 24,028 |
| 1 1/16 -18 UNEF | 1,411 | 26,952 | 26,731 | 26,035 | 25,916 | 25,220 | 26,988 | 26,228 | 26,071 | 25,781 | 25,451 |
| 1 1/8 -18 UNEF | 1,411 | 28,539 | 28,318 | 27,622 | 27,503 | 26,807 | 28,575 | 27,816 | 27,658 | 27,381 | 27,051 |
| 1 3/16 -18 UNEF | 1,411 | 30,124 | 29,903 | 29,207 | 29,083 | 28,392 | 30,162 | 29,406 | 29,246 | 28,956 | 28,626 |
| 1 1/4 -18 UNEF | 1,411 | 31,712 | 31,491 | 30,795 | 30,670 | 29,980 | 31,750 | 30,993 | 30,833 | 30,556 | 30,226 |
| 1 5/16 -18 UNEF | 1,411 | 33,299 | 33,078 | 32,382 | 32,258 | 31,567 | 33,338 | 32,581 | 32,421 | 32,131 | 31,801 |
| 1 3/8 -18 UNEF | 1,411 | 34,887 | 34,666 | 33,970 | 33,846 | 33,155 | 34,925 | 34,168 | 34,008 | 33,731 | 33,401 |
| 1 7/16 -18 UNEF | 1,411 | 36,474 | 36,253 | 35,557 | 35,430 | 34,742 | 36,512 | 35,761 | 35,596 | 35,306 | 34,976 |
| 1 1/2 -18 UNEF | 1,411 | 38,062 | 37,841 | 37,145 | 37,018 | 36,330 | 38,100 | 37,348 | 37,183 | 36,881 | 36,576 |
| 1 5/8 -18 UNEF | 1,411 | 39,649 | 39,428 | 38,732 | 38,605 | 37,917 | 39,688 | 38,936 | 38,771 | 38,481 | 38,151 |
| 1 3/4 -18 UNEF | 1,411 | 41,237 | 41,016 | 40,320 | 40,193 | 39,505 | 41,275 | 40,523 | 40,358 | 40,081 | 39,751 |
| 1 7/8 -18 UNEF | 1,411 | 42,824 | 42,603 | 41,907 | 41,778 | 41,092 | 42,862 | 42,113 | 41,946 | 41,656 | 41,326 |