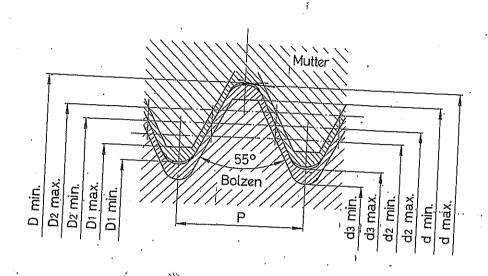
Whitworth-Gewinde



ewindegrenzmasse mittel JIN 11 Beiblatt 4



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Gewinde- Nenn Ø		Steigung P		·	Bolzengewinde						Muttergewinde			
				Aussen		Flanken Ø		Kern Ø		 			inde T	
Zoli		~ /		maxi '	mini	maxi	1	 	T	Aussen	Flan	ken Ø	Ke	rn Ø
: 1/4	mm 6,350	G/1″ e		d max.	d min.	d₂ max.	mini d₂ min.	maxi d₃ max.	mini d ₃ min.	mini D min.	maxi D₂ max	mini D ₂ min.	maxi D ₁ max.	mini" D ₁ min
5/16	7,938	20 18	1,270 1,411	6,330 -7,918	6,000 7,600	5,537 7,034	5,424 6,915	4,724 6,131	1 .,	6,350	5,650		5,224	4,744
7/16	9,525 11,113	_16 ⊹14	1,587 1,814	9,505	9,100 10,700	8,509	8,382	7,492	5,813 7,154		.,	7,034	6,661 8,052	6,15
3/ h	12,700 15,876	12 11	2,116 2,309	12,675	12,200	9,951 11,345	9,816 11,199	8,789 9,990	8,430 9,600	11,113 12,700	10,086	9,951	9,379	7,512 3,809
11	19,051 22,226	10	2,540	19,018	18,500	14,397 17,424		12,918 15,798		15,876	14,550	11,345 14,397	13,598	10,015 12,948
	25,401	8	2,822 3,175				20,250	18,611	18,161		17,584 20,588	17,424 20,419	16,538 19.411	15,831 18,647
1/4	28,576 31,751	7	3,628 3,628	28,529	27,900	26,253	26,062	23,929	23,419		23,547	23,368 2 26,253 2	22,185	21,375
1/2 3	34,926 38,101	6	4,233	34,873	34,100 3	32,215	32,008		26,594	31,751	29,619	29,428 2	8,054	23,976 27,151
	11,277 4,452	5	5,080	41,214 4	I0,300 *3	35,391 (38,024 (35,184	32,680	32,128	38,101 :	35,598	32,215 3 35,391 3	3,730	29,558 32,733
/8 4	7,627	41/2		44,389 4 47,557 4	3,500 4	1,199 4	0,972 3	7,946	37,341 4	14,45 0 4	38,251 ; 11,426 <i>4</i>	38,024 3 41,199 3	5,921	34,834 38,009
4 5	0,802 7,152	- 1		50,732 4	9,800 4	7,187 4	6,948 4	3,573 4			14,251 /	14,012 4 17,187 4	1,648	10,468
4 69	a 1	4	6,350	3,422 6		9;436 5	9,183 5	5,370 5	18,345 5	7,152 5	3,339 E	3,086 50	0,420 4	9,100
	السمسة	-38.6		9,763 68 6,113 75	8,800 6. 5,100 7.	5,203 6 1,556 7	4,934 6	0,558 5	9,836.6	9,853 6	5,476 6	9,436 56 5,205 62	,108 6	5,450 0,648
	20 A	Ž.	ξ,	5.	ANIMP.	٠.	<u></u>	22.20 1.0	0,107	6,203 7	1,827 7	1,556 68	,459 6	6;999