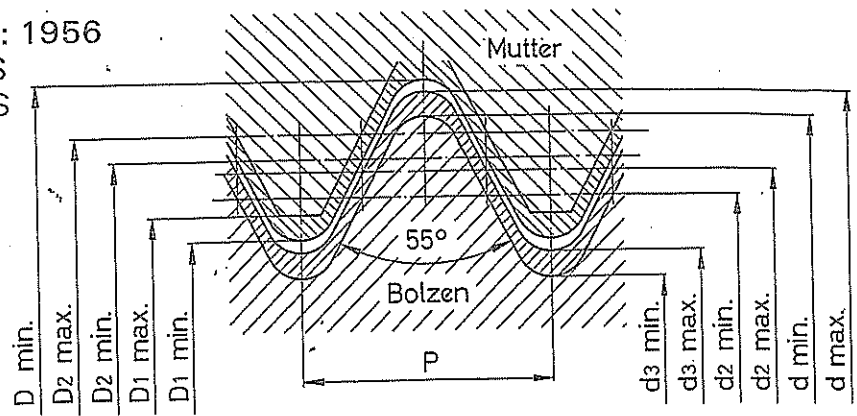


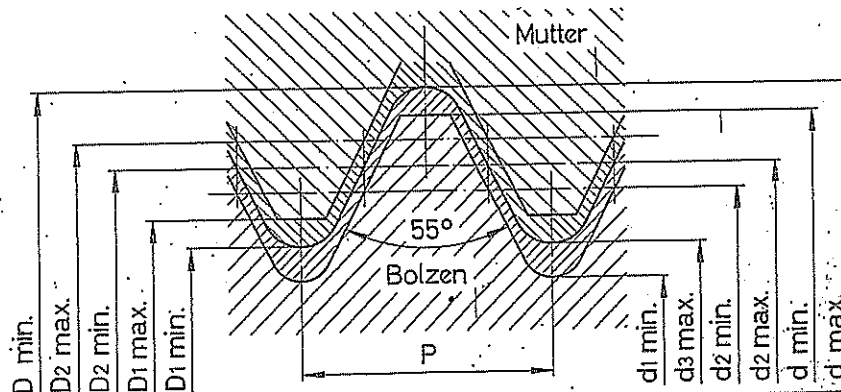
Gewindengrenzmasse nach BS 84: 1956  
 Bolzengewinde: MEDIUM CLASS  
 Muttergewinde: NORMAL CLASS

BSF

$\leq \frac{3}{4}''$  mit Grundspiel



Gewinde-Nenn Ø		Steigung P		Bolzengewinde						Muttergewinde				
				Aussen Ø		Flanken Ø		Kern Ø		Aussen Ø	Flanken Ø		Kern Ø	
Zoll	mm	G/1" e	mm	maxi d max.	mini d min.	maxi d <sub>2</sub> max.	mini d <sub>2</sub> min.	maxi d <sub>3</sub> max.	mini d <sub>3</sub> min.	mini D min.	maxi D <sub>2</sub> max.	mini D <sub>2</sub> min.	maxi D <sub>1</sub> max.	mini D <sub>1</sub> min.
3/16	4,763	32	0,794	4,734	4,605	4,226	4,143	3,718	3,546	4,763	4,381	4,255	4,005	3,747
1/32	5,556	28	0,907	5,529	5,390	4,948	4,856	4,366	4,178	5,556	5,110	4,975	4,676	4,394
1/4	6,350	26	0,977	6,322	6,177	5,697	5,603	5,072	4,879	6,350	5,867	5,725	5,397	5,100
9/32	7,144	26	0,977	7,112	6,962	6,487	6,388	5,862	5,664	7,142	6,665	6,518	6,190	5,893
5/16	7,938	22	1,154	7,907	7,749	7,168	7,064	6,429	6,215	7,938	7,356	7,199	6,817	6,459
3/8	9,525	20	1,270	9,492	9,324	8,679	8,567	7,866	7,640	9,525	8,880	8,712	8,331	7,899
7/16	11,113	18	1,411	11,077	10,896	10,173	10,053	9,268	9,029	11,113	10,386	10,209	9,764	9,304
1/2	12,700	16	1,588	12,662	12,471	11,646	11,519	10,630	10,376	12,700	11,872	11,684	11,163	10,668
9/16	14,288	16	1,588	14,249	14,054	13,233	13,101	12,217	11,958	14,288	13,467	13,272	12,751	12,256
5/8	15,875	14	1,814	15,834	15,629	14,673	14,536	13,513	13,241	15,875	14,920	14,714	14,094	13,553
11/16	17,463	14	1,814	17,419	17,208	16,258	16,116	15,098	14,821	17,463	16,515	16,301	15,682	15,141
3/4	19,050	12	2,117	19,004	18,781	17,648	17,498	16,291	15,994	19,050	17,917	17,693	16,939	16,337



Gewinde-Nenn Ø		Steigung P		Bolzengewinde						Muttergewinde				
				Aussen Ø		Flanken Ø		Kern Ø		Aussen Ø	Flanken Ø		Kern Ø	
Zoll	mm	G/1" e	mm	maxi d max.	mini d min.	maxi d <sub>2</sub> max.	mini d <sub>2</sub> min.	maxi d <sub>3</sub> max.	mini d <sub>3</sub> min.	mini D min.	maxi D <sub>2</sub> max.	mini D <sub>2</sub> min.	maxi D <sub>1</sub> max.	mini D <sub>1</sub> min.
7/8	22,225	11	2,309	22,225	21,991	20,747	20,589	19,269	18,958	22,225	20,983	20,747	19,908	19,269
1	25,400	10	2,540	25,400	25,151	23,774	23,607	22,148	21,821	25,400	24,026	23,774	22,835	22,148
1 1/8	28,575	9	2,822	28,575	28,316	26,769	26,594	24,963	24,617	28,575	27,033	26,769	25,705	24,963
1 1/4	31,750	9	2,822	31,750	31,483	29,944	29,761	28,138	27,785	31,750	30,218	29,944	28,880	28,138
1 3/8	34,925	8	3,175	34,925	34,646	32,893	32,702	30,861	30,490	34,925	33,180	32,893	31,674	30,861
1 1/2	38,100	8	3,175	38,100	37,815	36,068	35,872	34,036	33,660	38,100	36,363	36,068	34,849	34,036
1 5/8	41,275	8	3,175	41,275	40,983	39,243	39,042	37,211	36,830	41,275	39,545	39,243	38,024	37,211
1 3/4	44,450	7	3,629	44,450	44,145	42,126	41,915	39,802	39,400	44,450	42,440	42,126	40,706	39,802
2	50,800	7	3,629	50,800	50,485	48,476	48,255	46,152	45,740	50,800	48,806	48,476	47,056	46,152
2 1/4	57,150	6	4,234	57,150	56,815	54,440	54,206	51,730	51,290	57,150	54,788	54,440	52,753	51,730
2 1/2	63,500	6	4,234	63,500	63,154	60,790	60,548	58,080	57,630	63,500	61,150	60,790	59,103	58,080
2 3/4	69,850	6	4,234	69,850	69,497	67,140	66,891	64,430	63,972	69,850	67,513	67,140	65,453	64,430
3	76,200	5	5,080	76,200	75,824	72,946	72,685	69,692	69,202	76,200	73,340	72,946	70,886	69,692