





Release concerns doc:	Project number:	Created or modified and checked:		Checked and approved:	
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		6.3.2025	KB	12.5.2025	MI

1 Purpose, Scope and application

This document describes how option licenses (e.g. SCADA) can be transferred to the CU4000 (machine controller).

Option licenses are calculated based on the serial number of the CU4000 (machine controller). A new license code is therefore required if the CU4000 is replaced.

This document was created for the software versions

App Up/Download 1.1.0 Web Main 1.0.0

These versions were first installed with the applications P6 ctrl 1.3.0 and P6 UI 1.3.0.

2 Enter license manually

It is always possible to enter the license code on the CU4000 (machine control unit), see operating instructions BA-6028-001.

3 License as file

If the license is available as a file, this file can be uploaded to the CU4000 (machine controller).

A PC with any web browser is used for this purpose. BA-6028-004 provides a description of how to establish a connection to the machine and upload files. In the "Function overview", the "Settings / Licenses up/download" function must be selected. The license file can then be uploaded.