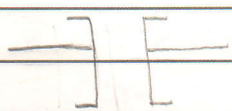


XIC (Normally Open)



Examine if Closed

becomes green

1 as False

0 as True

XIO (Normally Closed)



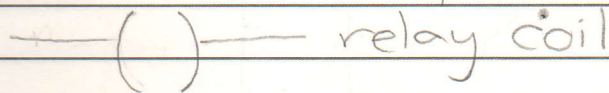
does not become green

Examine if Open

1 as True

0 as False

OTE (Output Energize)



relay coil

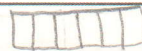
modular



I/1 input card

local

Nano → less than 15



I/O ← input output

Micro → 15-128 I/O points

Medium → 128-512 I/O points

Large → over 512 I/O points

memory k → called: bits, bytes, words

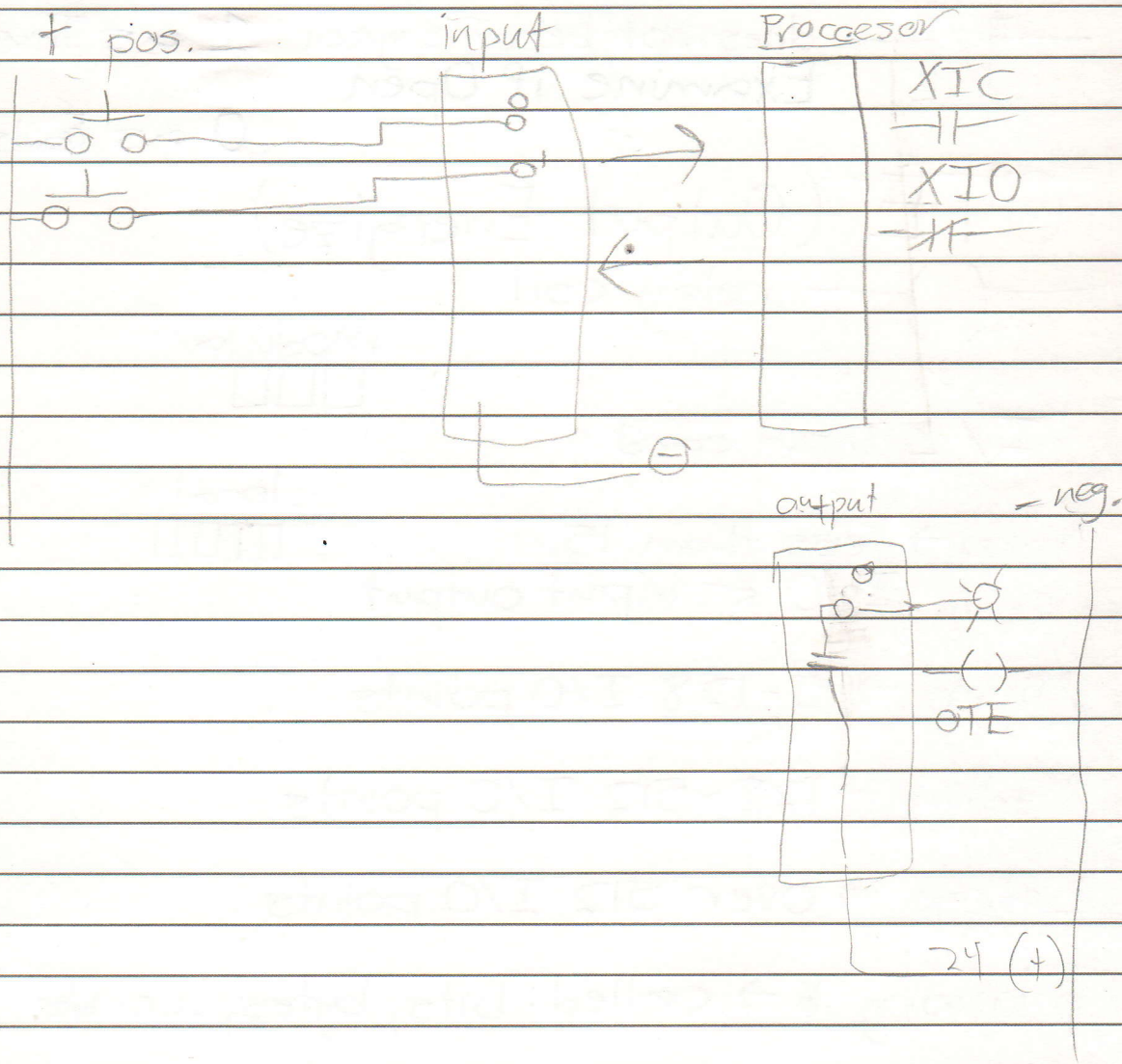
Contacts: Pushbuttons, limit switches,
internal storage bits generated in program

bit 0-31

byte 0-7

high byte 0-16

8 bits = 1 byte

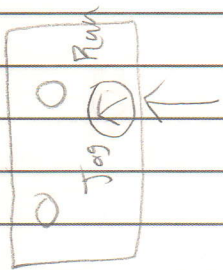


2 → base #

revision - software running

PINT (0-31)

Local 2:1 Data 15



stop

start

conv.
()
OTTE