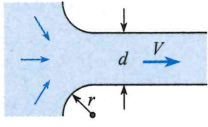
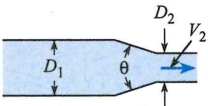
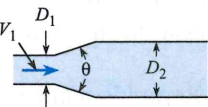
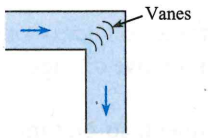
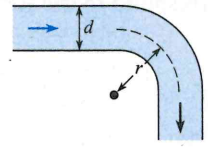


for the abrupt inlet is $K_e = 0.5$. This value is found in Table 10.5 using the row labeled "Pipe entrance" and the criteria of $r/d = 0.0$. Other values of head loss are summarized in Table 10.5.

TABLE 10.5 Loss Coefficients for Various Transitions and Fittings

Description	Sketch	Additional Data		K	Source
Pipe entrance $h_L = K_e V^2/2g$		r/d		K_e	(10) [†]
		0.0		0.50	
		0.1		0.12	
		>0.2		0.03	
Contraction $h_L = K_C V_2^2/2g$		D_2/D_1	K_C $\theta = 60^\circ$	K_C $\theta = 180^\circ$	(10)
		0.00	0.08	0.50	
		0.20	0.08	0.49	
		0.40	0.07	0.42	
		0.60	0.06	0.27	
		0.80	0.06	0.20	
		0.90	0.06	0.10	
Expansion $h_L = K_E V_1^2/2g$		D_1/D_2	K_E $\theta = 20^\circ$	K_E $\theta = 180^\circ$	(9)
		0.00		1.00	
		0.20	0.30	0.87	
		0.40	0.25	0.70	
		0.60	0.15	0.41	
		0.80	0.10	0.15	
90° miter bend		Without vanes	$K_b = 1.1$		(15)
90° smooth bend		With vanes	$K_b = 0.2$		(15)
		r/d	$K_b = 0.35$		(16) and (9)
		1	0.19		
		2	0.16		
		4	0.21		
		6	0.28		
		8	0.32		
		10			
Threaded pipe fittings	Globe valve—wide open Angle valve—wide open Gate valve—wide open Gate valve—half open Return bend Tee Straight-through flow Side-outlet flow 90° elbow 45° elbow			$K_v = 10.0$ $K_v = 5.0$ $K_v = 0.2$ $K_v = 5.6$ $K_b = 2.2$ $K_t = 0.4$ $K_t = 1.8$ $K_b = 0.9$ $K_b = 0.4$	(15)

[†]Reprinted by permission of the American Society of Heating, Refrigerating and Air Conditioning Engineers, Atlanta, Georgia, from the 1981 ASHRAE Handbook—Fundamentals.