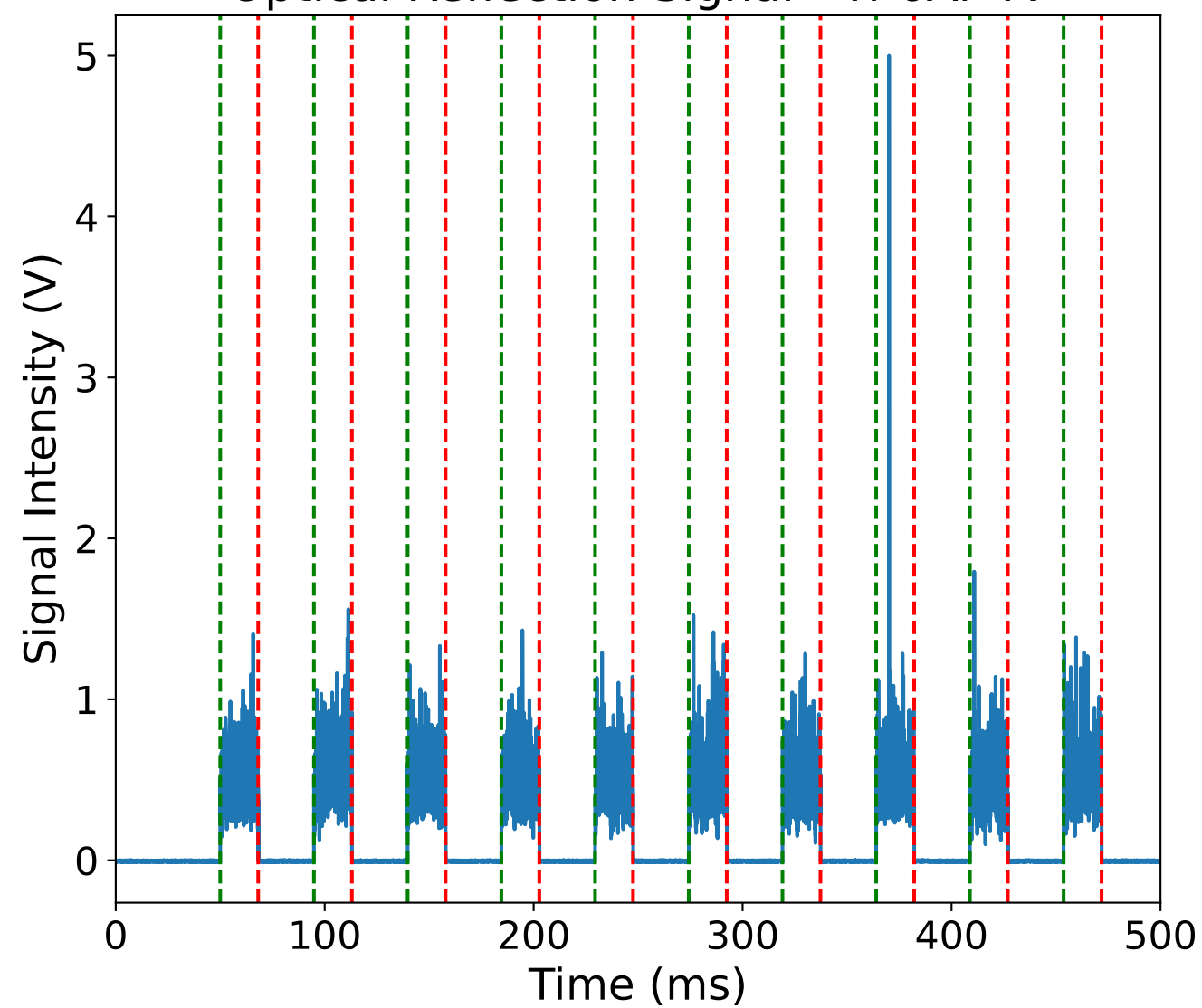


# Signals for 90W, 550mm/s

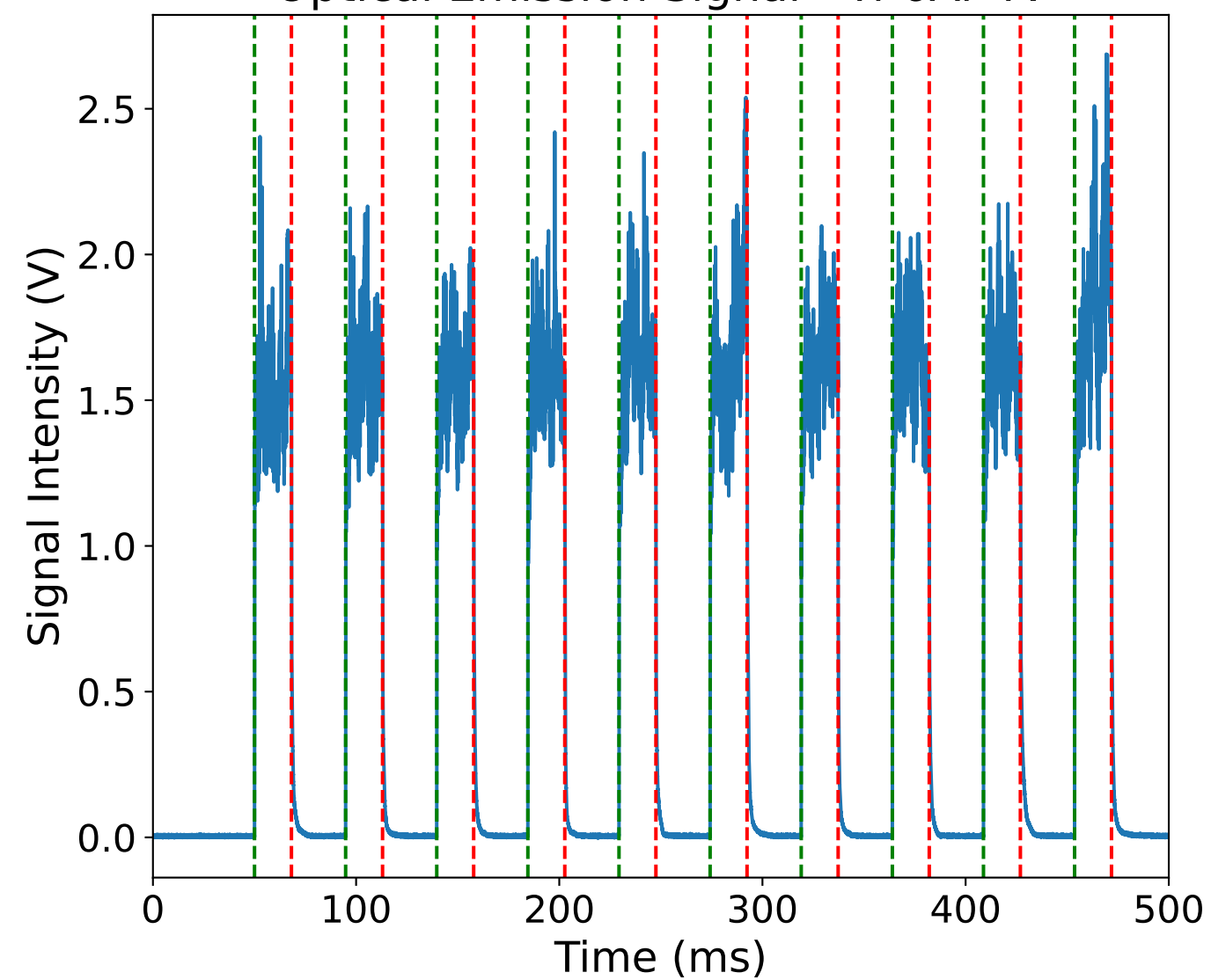
(a)

Optical Reflection Signal - Ti-6Al-4V



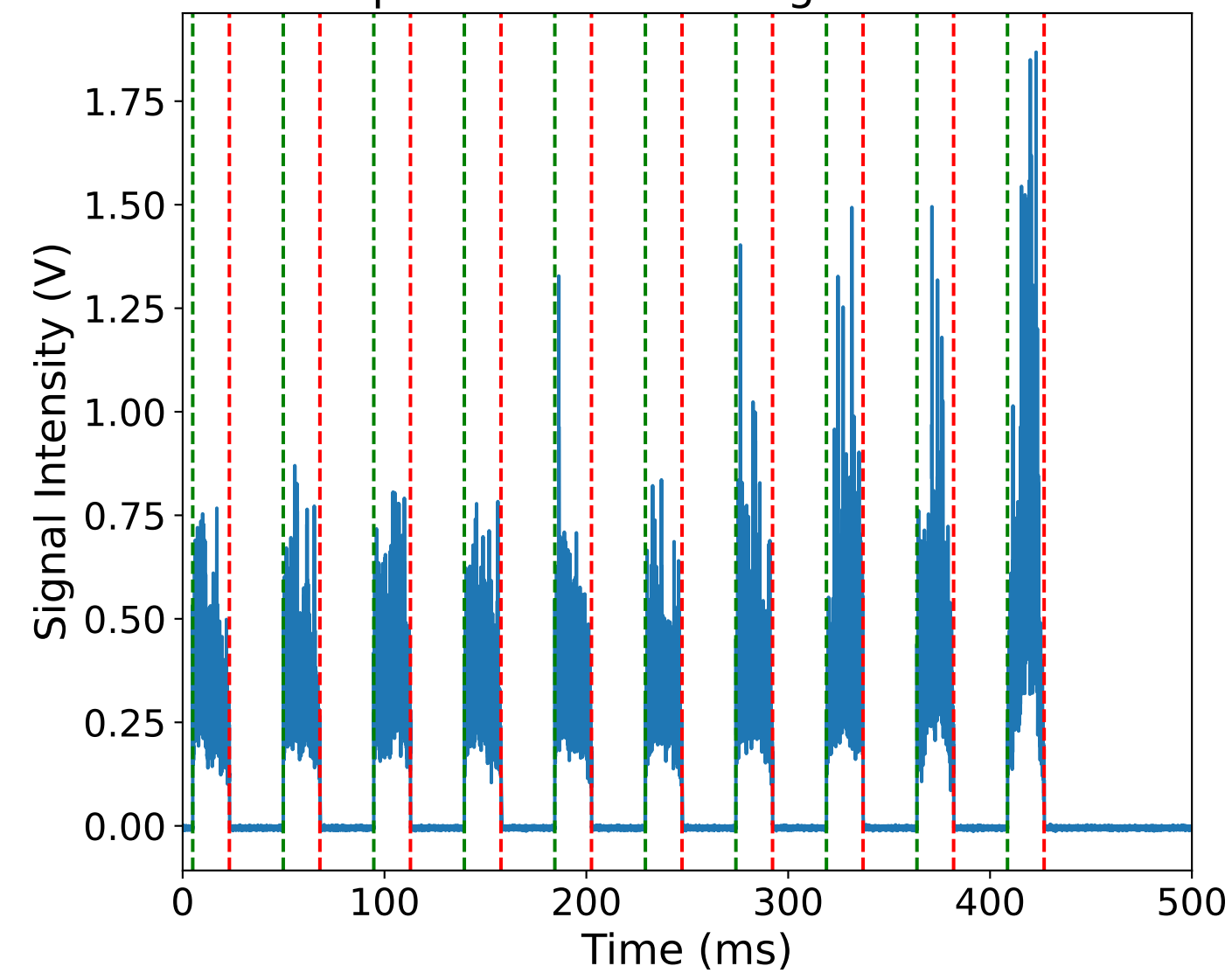
(b)

Optical Emission Signal - Ti-6Al-4V



(c)

Optical Reflection Signal - 316L



(d)

Optical Emission Signal - 316L

