Task 1: Job Shop model

| Job Type | Expected Average Delay in Queue |
|----------|---------------------------------|
| 1        | 0.7964181161181522              |
| 2        | 0.6200035930903824              |
| 3        | 0.9280033679362726              |

Expected overall job delay: 0.7345279049678911

| Workstation Number | Expected Average Number in Queue |
|--------------------|----------------------------------|
| 1                  | 1.0456931501925242               |
| 2                  | 1.1288297344739613               |
| 3                  | 0.11564504963763265              |
| 4                  | 1.408047986733641                |
| 5                  | 0.2547945807525899               |

Average Number of Jobs in the whole system: 11.972338419711637

| Workstation Number | Expected Average Delay in Queue |
|--------------------|---------------------------------|
| 1                  | 0.2785923277998431              |
| 2                  | 0.5335024413816443              |
| 3                  | 0.03582729313810376             |
| 4                  | 0.43588476747825494             |
| 5                  | 0.17146822664781694             |

<u>Decision Problem</u>: As per the question, 50% of the jobs will be of type 2. Job 2 starts with the first task being done at station 4. Station 4 has the largest number in the queue. Also, station 4 incurs the second-largest delay. Both job2 and job3 have station 4 in their route. Job3 is most

delayed in all types of jobs. Hence, station 4 can be deemed bottleneck. We can add another machine to station 4.

## Task 2: Cafeteria

## **Base Model [1,1,2]**

| Queue Type           | Average Delay        | Maximum Delay      |
|----------------------|----------------------|--------------------|
| Hot Food             | 39.165001739138674   | 79.9629222943946   |
| Specialty Sandwiches | 29.666724142588652   | 60.72947070349667  |
| Cashiers             | 0.010868851948178954 | 0.5056940873816946 |

| Queue Type           | Time Average Number in Queue | Maximum Number in Queue |
|----------------------|------------------------------|-------------------------|
| Hot Food             | 274.16963026570335           | 545.0                   |
| Specialty Sandwiches | 42.90817636716839            | 87.0                    |
| Cashiers             | 0.3260655584453686           | 1.0                     |

| Customer Type                            | Average Delay        | Maximum Delay      |
|--|----------------------|--------------------|
| Hot Food, Drinks, Cashier                | 4.000379090323885    | 79.9629222943946   |
| Specialty Sandwiches,<br>Drinks, Cashier | 9.663946032959162    | 60.72947070349667  |
| Drinks, Cashier                          | 0.024457047115998318 | 0.5056940873816946 |

Overall average total delay for types of customers: 4.651118029558782

Time average total number of customers: 319.68539000868446

**Maximum total number of customers: 634** 

Total Served: 135

[1,1,3]

Overall average total delay for types of customers: 4.649143288525066

Time average total number of customers: 319.66895939188925

Maximum total number of customers: 634

Total Served: 135

[2,1,2]

Overall average total delay for types of customers: 5.662638400874886

Time average total number of customers: 406.4223294680027

Maximum total number of customers: 851

Total Served: 224

[1,2,2]

Overall average total delay for types of customers: 4.32802756854896

Time average total number of customers: 371.642912339349

Maximum total number of customers: 767

Total Served: 188

[2,2,2]

Overall average total delay for types of customers: 5.438374432533285

Time average total number of customers: 481.36079709943226

Maximum total number of customers: 972

Total Served: 266

[2,1,3]

Overall average total delay for types of customers: 5.661404327019963

Time average total number of customers: 406.4079650237927

Maximum total number of customers: 851

Total Served: 224

[1,2,3]

Overall average total delay for types of customers: 4.325693636540228

Time average total number of customers: 371.6229514319613

Maximum total number of customers: 767

Total Served: 188

## [2,2,3]

Overall average total delay for types of customers: 5.43660261860227

Time average total number of customers: 481.338355184215

**Maximum total number of customers: 972** 

Total Served: 266

**Recommendation:** If minimizing the total delay is a priority, then the configuration [1,2,3] should be selected. If maximizing the number of total-served customers is a priority, then either of the configurations [2,2,3] or [2,2,2] can be chosen.