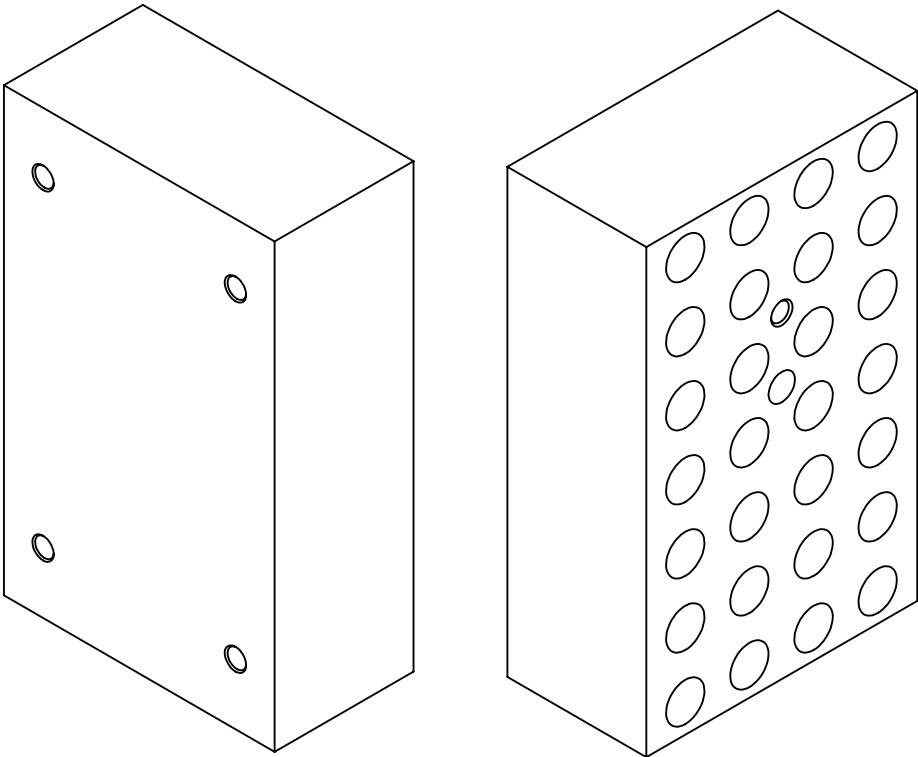
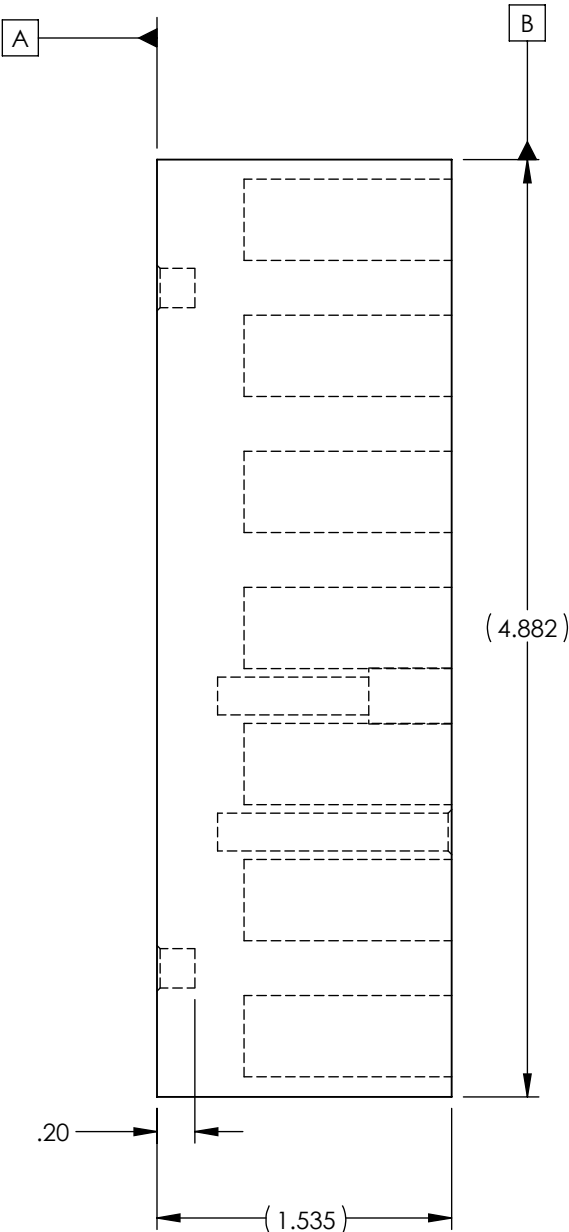
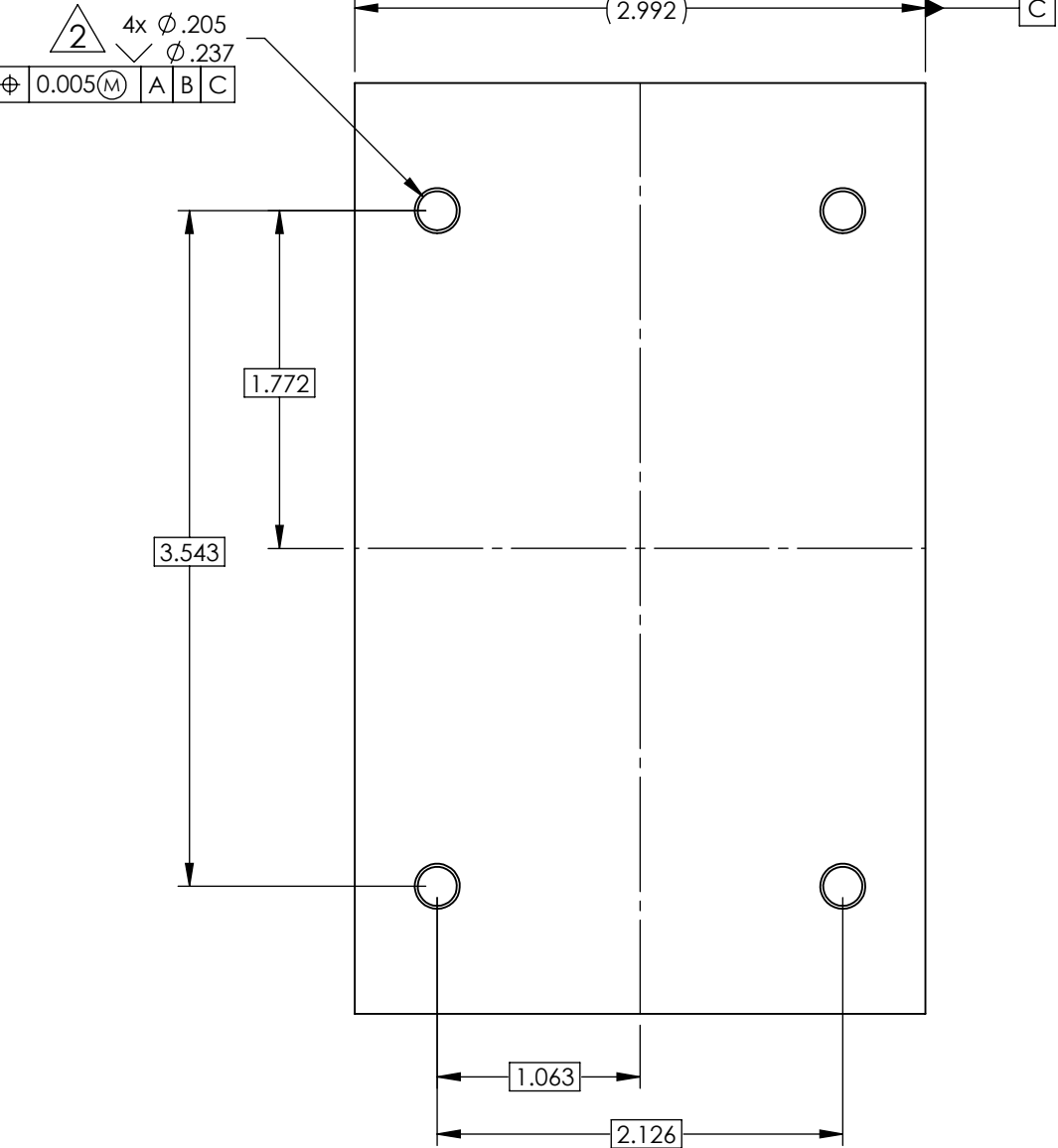


- NOTES:
- 1. MAKE FROM THERMO SCIENTIFIC BLOCK, PART NO 88870104. DRILL Ø.205" HOLES 4 PLACES
 - 2. DRILL POINT ACCEPTABLE

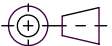
REV.	DESCRIPTION	DATE	APPVD
A	INITIAL RELEASE		



PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES (MM)
BREAK EDGES, .005-.010
BLEND ALL RADII, REMOVE ALL BURRS
SURFACE FINISH: 125 Ra MAX
ANGULAR: MACH ± 0°30', BEND: ± 3°
ONE PLACE DECIMAL: ± .030"
TWO PLACE DECIMAL: ± .010"
THREE PLACE DECIMAL: ± .005"

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 - 2009



DO NOT SCALE DRAWING

NAME	DATE
DRAWN CP	Apr 23, 2024
CHECKED	
MATERIAL:	6061 ALLOY
FINISH:	
COMMENTS:	

DESCRIPTION:
BLOCK, 0.5 ML AND 0.2 ML

SIZE	DWG. NO.	REV.
B	047295	-
DRAWING SCALE 1:1		SHEET 1 OF 1