NOTES:

MAKE FROM THERMO SCIENTIFIC BLOCK, PART NO 88870104. DRILL Ø.205" HOLES 4 PLACES

1.063

2.126

(2.992)

DRILL POINT ACCEPTABLE

 $\begin{array}{c|c}
 & 4x & 0.205 \\
\hline
 & & 0.237
\end{array}$

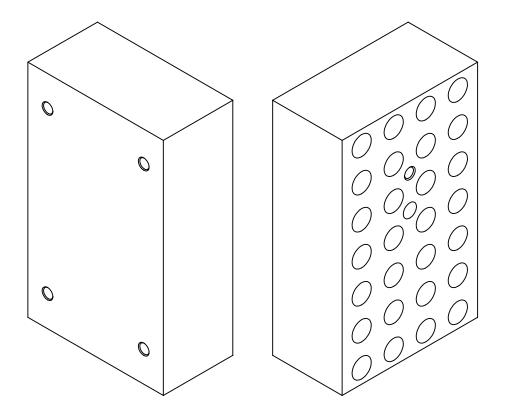
1.772

3.543

⊕ 0.005 M A B C

Α	4	В
		(4.882)
_	(1.535)	

REV.	DESCRIPTION	DATE	APPVD
Α	INITIAL RELEASE		



PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES [MM]

BREAK EDGES, .005-.010

BLEND ALL RADII, REMOVE ALL BURRS
SURFACE FINISH: 125 Ro MAX

ANGULAR: MACH ± 0*30′, BEND: ±3*

ONE PLACE DECIMAL: ± .030′

THOP LIACE DECIMAL: ± .010′

THREPLACE DECIMAL: ± .010′

INTERPRET GEOMETRIC

NTERPRET GEOMETRIC
OLERANCING PER: ASME Y14.5 - 2009

DO NOT SCALE DRAWING

DRAWN CP Apr 23, 2024
CHECKED BLO

MATERIAL:

6061 Alloy

BLOCK, 0.5 ML AND 0.2 ML

SIZE DWG. NO. **B** 047296

DRAWING SCALE 1:1 SHEET 1 OF 1

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