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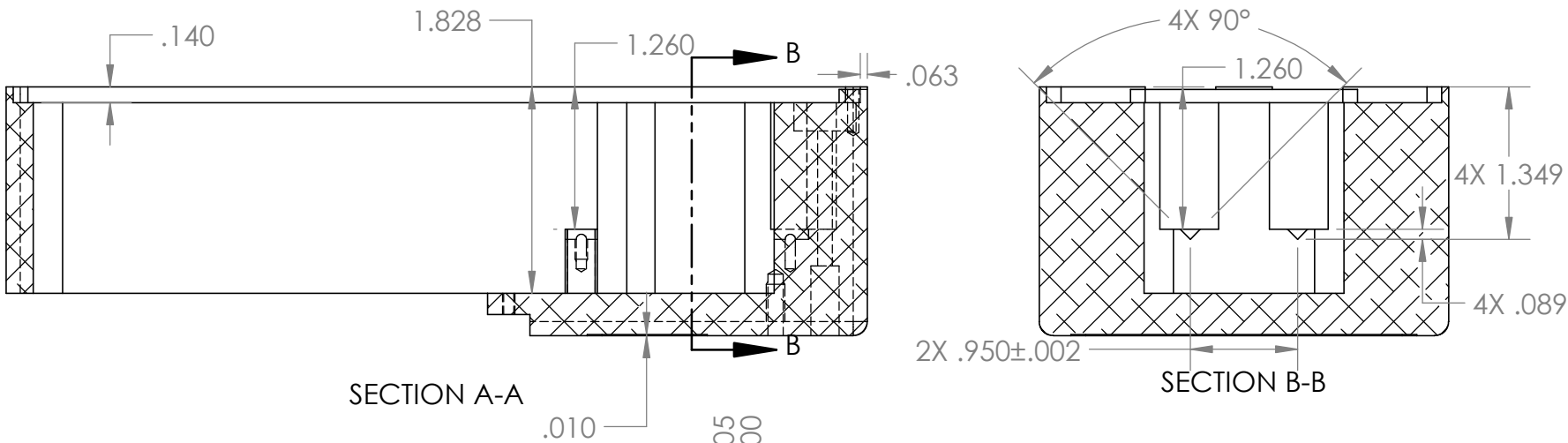
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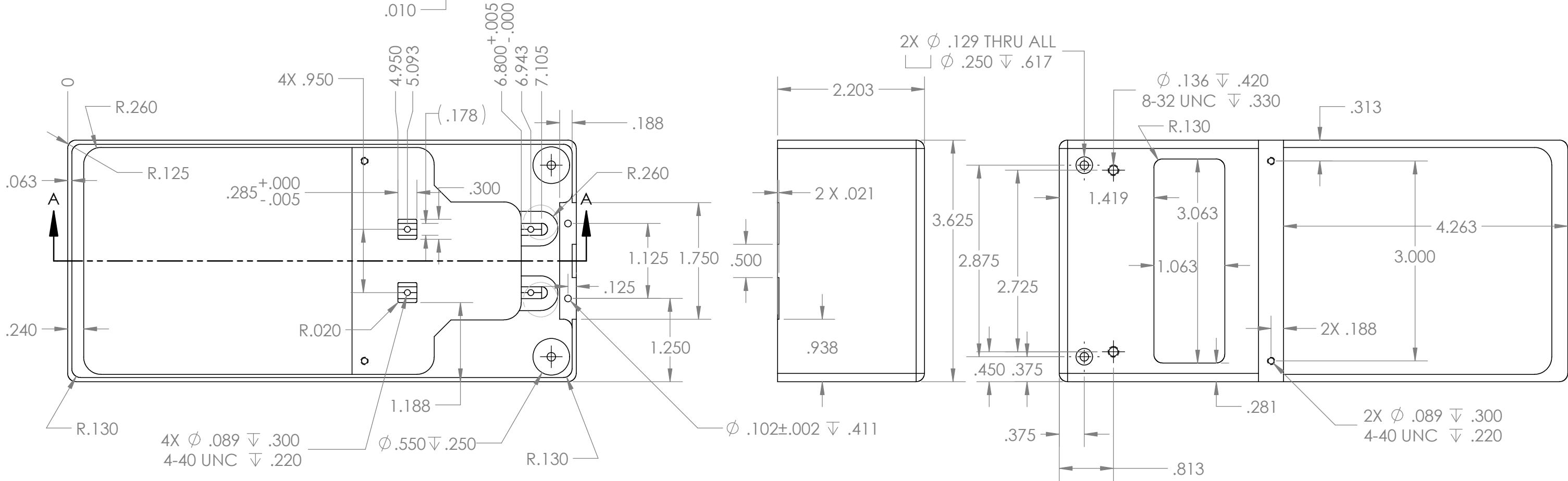
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	4/25/2024	J.PAOLINO
B	GEOMETRY CHANGES	7/31/2024	J.PAOLINO
C	GEOMETRY CHANGES	9/27/2024	J.PAOLINO
D	DRAWING TEMPLATE UPDATE	5/30/2025	O. RUIZ



- NOTES:
- FABRICATE PER 3D DATA FILE HAVING THE SAME NUMBER AS SHOWN IN THE TITLE BLOCK
 - REMOVE ALL BURRS AND SHARP EDGES
 - FINISH: BLACK ANODIZE PER MIL-A-8625, TYPE II, CLASS 2
 - FINISHED PART TO BE CLEAN AND FREE OF ALL FOREIGN MATERIAL
 - REMOVE TOOL MARKS FROM ALL OUTER SURFACES

<div>GH+ Labs</div> <div>PROPRIETARY AND CONFIDENTIAL</div> <div>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GLOBAL HEALTH LABS. REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF GLOBAL HEALTH LABS IS PROHIBITED.</div>	<div>UNLESS OTHERWISE SPECIFIED</div> <div>DIMENSIONS ARE IN INCHES</div> <div>BREAK EDGES .005-.010</div> <div>BLEND ALL RADII, REMOVE ALL BURRS</div> <div>SURFACE FINISH: 125 Ra MAX</div> <div>ANGULAR: MACH: ±0°30', BEND: ±3°</div> <div>ONE PLACE DECIMAL: ±.030"</div> <div>TWO PLACE DECIMAL: ±.010"</div> <div>THREE PLACE DECIMAL: ±.005"</div>	<div>DRAWN</div> <div>OFR</div> <div>5/22/2025</div>	<div>TITLE</div> <div>GHL-1-20001</div>		
	<div>APPROVED</div> <div>CHN</div> <div>5/27/2025</div>				
	<div>MATERIAL:</div> <div>6061 ALUMINUM</div>	<div>DESCRIPTION:</div> <div>HOUSING BOTTOM</div>			
	<div>FINISH:</div>				
	<div>PROJECT:</div>				
	<div>USED ON:</div>				
<div>INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 - 2009</div> <div></div> <div>DO NOT SCALE DRAWING</div>	<div>SIZE</div> <div>B</div>		<div>DWG. NO.</div> <div>GHL-1-20001</div>	<div>REV.</div> <div>D</div>	
		<div>DRAWING SCALE 2:3</div>		<div>SHEET 1 OF 1</div>	

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