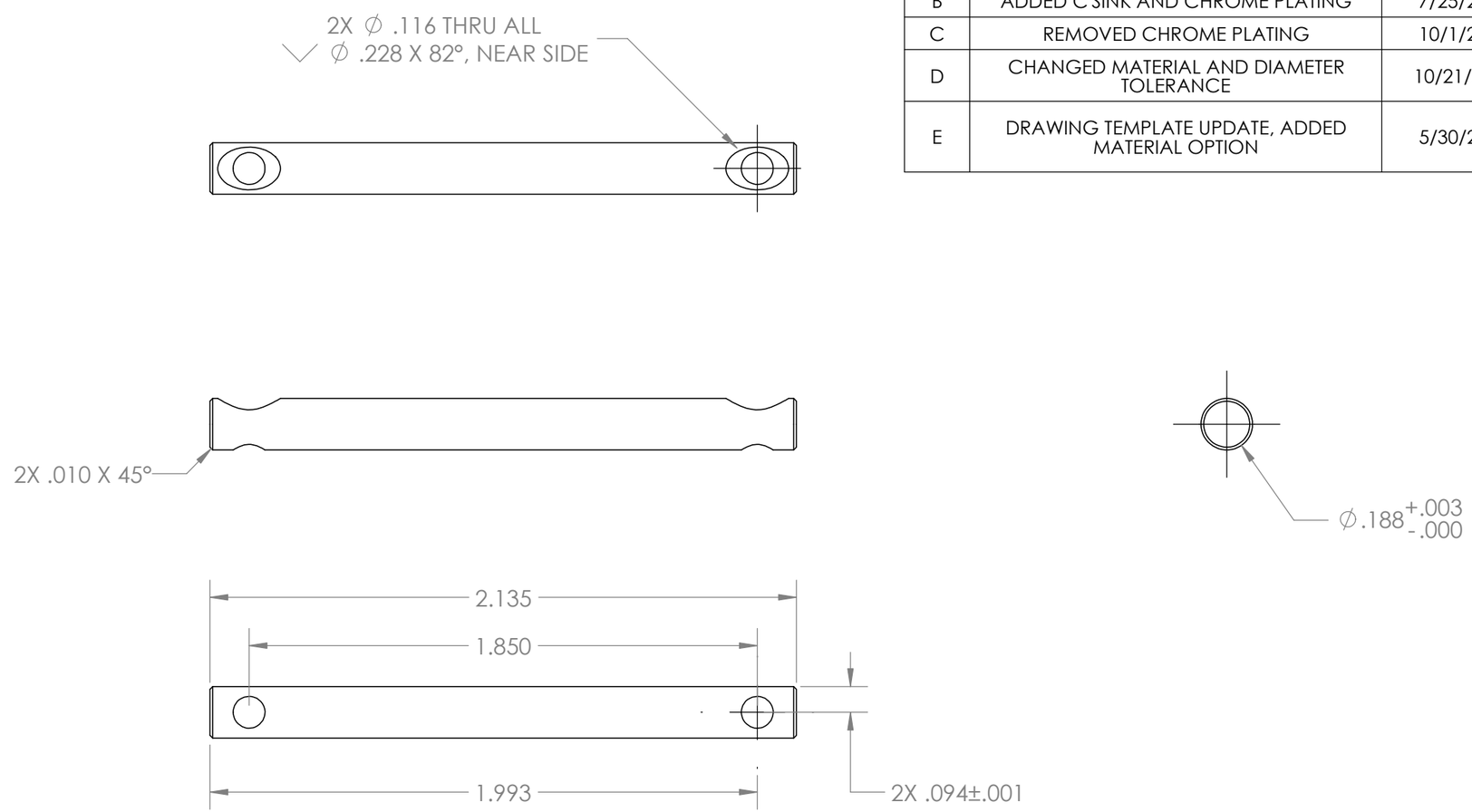
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	4/24/2024	J.PAOLINO
B	ADDED C'SINK AND CHROME PLATING	7/25/2024	J.PAOLINO
C	REMOVED CHROME PLATING	10/1/2024	J.PAOLINO
D	CHANGED MATERIAL AND DIAMETER TOLERANCE	10/21/2024	J.PAOLINO
E	DRAWING TEMPLATE UPDATE, ADDED MATERIAL OPTION	5/30/2025	O. RUIZ



NOTES:
1. REMOVE BURRS AND SHARP EDGES UNLESS OTHERWISE SPECIFIED
2. MATERIAL: 17-4 PH SS (DELRIN AF, 13% PTFE FILLED, OPTIONAL)

GH+ Labs

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF GLOBAL HEALTH LABS. REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF GLOBAL HEALTH LABS IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
BREAK EDGES, .005-.010
BLEND ALL RADII, REMOVE ALL BURRS
SURFACE FINISH: 125 Ra MAX
ANGULAR: MACH: ±0°30', BEND: ±3°
ONE PLACE DECIMAL: ± .030"
TWO PLACE DECIMAL: ± .010"
THREE PLACE DECIMAL: ± .005"

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5 - 2009

DO NOT SCALE DRAWING

DRAWN	OFR	5/22/2025
APPROVED	CHN	5/27/2025

MATERIAL: 17-4 PH SS

FINISH:

PROJECT:

USED ON:

TITLE: GHL-1-20008

DESCRIPTION: GUIDERAIL

SIZE: B | DWG. NO. GHL-1-20008 | REV. E

DRAWING SCALE 2:1 | SHEET 1 OF 1