

# EVANS INDUSTRIES

## Work Order Detail From Current

Dates Selected: ALL

Work Order Types: All Open & Closed Orders

Work Order: 253811-000	Desc: CHAMBER, SCAN, QUAD MAGNET	Quantity	Ship	Quantity
Part Number: E17767640 C	Loc:	Order: 11/02/16	2.0000	12/08/16
Cust Number: VARIA	Name: APPLIED MATERIALS, INC.	Due: 12/27/16		01/01/00
Cust P.O. #: 4506157870	Sort:	Complete: 12/08/16	2.0000	01/01/00
Cust Part #:	Unit Price: 9500.0000			01/01/00
Cust Draw #:	Total Bid: 19000.0000			
Std. Router: E17767640 C	only need base made 2 covers made on 24911-002 need to complete 24911-002			

Seqnce	*	WC-Part-Code	Date	Reference / Description	***** Units *****		***** Parts *****		***** Dollars *****	
					U/M	Qty (peices/hrs)	Good	Scrap	Lbr/Mat'l	Ovhd
000090	O	0009477-001	121916	WELDING ADVANCE WELDIN		2.00			2500.00	
000090										
000100	M	3/8 X 3/4 VT BNDP	112216	3/8 X 3/4 VENTED BUL'NOSE DP	EA	2.00				
000100										
000100	M	3/8 X 3/4 VT BNDP	112816	3/8 X 3/4 VENTED BUL'NOSE DP	EA	2.00				
000100										
000200	M	10-32 X 1.5	112216	INSERT SST 10-32 X 1.5	EA	5.00			.66	
000200										
000200	M	10-32 X 1.5	112816	INSERT SST 10-32 X 1.5	EA	5.00			.66	
000200										
* Totals *									1.32	
000300	M	1/2-13 X 1.5	112216	INSERT SST 1/2-13 X 1..5	EA	2.00				
000300										
000300	M	1/2-13 X 1.5	112816	INSERT SST 1/2-13 X 1..5	EA	2.00				
000300										
000400	M	3/8-16 X 2	112216	INSERT SST 3/8-16 X 2	EA	1.00				
000400										
000400	M	3/8-16 X 2	112816	INSERT SST 3/8-16 X 2	EA	1.00				
000400										
000500	M	5/16-18 X 1.5	112216	INSERT SST 5/16-18 X 1.5	EA	2.00			.30	
000500										
000500	M	5/16-18 X 1.5	112816	INSERT SST 5/16-18 X 1.5	EA	2.00			.30	
000500										
* Totals *									.60	
000600	M	1/4-20 X 1.5	112216	INSERT SST 1/4-20 X 1.5	EA	18.00			3.98	
000600										
000600	M	1/4-20 X 1.5	112816	INSERT SST 1/4-20 X 1.5	EA	18.00			3.98	
000600										
* Totals *									7.96	
000700	M	1/4-20 X 1	112216	INSERT SST 1/4-20 X 1	EA	26.00			3.72	
000700										
000700	M	1/4-20 X 1	112816	INSERT SST 1/4-20 X 1	EA	26.00			3.72	
000700										
* Totals *									7.44	
000800	M	3/4-10 X 1.5	112216	INSERT SST 3/4-10 X 1.5	EA	1.00				
000800										
000800	M	3/4-10 X 1.5	112816	INSERT SST 3/4-10 X 1.5	EA	1.00				
000800										

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Seqnce	*	WC-Part-Code	Date	Reference / Description	***** Units *****		***** Parts *****		***** Dollars *****	
					U/M	Qty (peices/hrs)	Good	Scrap	Lbr/Mat'l	Ovhd
000900	M	6-32 X 2	112216	INSERT SST 6-32 X 2	EA	2.00			.31	
000900										
000900	M	6-32 X 2	112816	INSERT SST 6-32 X 2	EA	2.00			.31	
000900										
* Totals *									.62	
001000	M	M12 X 1.75 X 1	112216	INSERT SST M12 X 1.75 X 1	EA	5.00			1.51	
001000										
001000	M	M12 X 1.75 X 1	112816	INSERT SST M12 X 1.75 X 1	EA	5.00			1.51	
001000										
* Totals *									3.02	
001900	L-R	70	112216	MACHINING	EA	9.23	1			1846.66
001900	L-R	70	112816	MACHINING	EA	6.03	1			1206.66
* Totals *						15.26				3053.32
							2			
001950	L-R	INSP	120816	INSPECTION			2			
002000	L-R	70	112816	MACHINING	EA	3.12	1			623.34
002000	L-R	70	112916	MACHINING	EA	2.76				552.00
002000	L-R	70	112916	MACHINING	EA	.37	1			73.34
002000	L-R	70	112916	MACHINING	EA	2.76				551.68
* Totals *						9.01				1800.36
							2			
002050	L-R	INSP	120816	INSPECTION			2			
002100	L-R	20	112916	COUNTERBORING	EA	2.63	2			329.16
002150	L-R	INSP	120816	INSPECTION			2			
002200	L-R	AA	112816	POLISH/HELICOIL FOR LEA	EA	1.25	2			112.50
002200	L-R	AA	112916	POLISH/HELICOIL FOR LEA	EA	1.73				155.99
002200	L-R	AA	112916	POLISH/HELICOIL FOR LEA	EA	3.02				271.50
002200	L-R	AA	113016	POLISH/HELICOIL FOR LEA	EA	1.18				106.49
002200	L-R	AA	113016	POLISH/HELICOIL FOR LEA	EA	.78				70.49
* Totals *						7.95				716.97
							2			
002250	L-R	INSP	120816	INSPECTION			2			
002300	L-R	30	113016	WASHING	EA	1.33	2			93.33
002350	L-R	INSP	120716	INSPECTION			1			
002350	L-R	INSP	120816	INSPECTION			1			
* Totals *							2			
002400	O	0009489-001	120516	VACUUM LEAK CHECK		2.00			180.00	
002400				ADVANCED LEAK						
002500	L-R	AA	120716	DEBURR/POLISH/HELICOIL	EA	4.93	2			443.99
002550	L-R	INSP	120816	INSPECTION			2			
002600	L-R	30	120716	WASHING	EA	1.27	1			88.66
002600	L-R	30	120716	WASHING	EA	1.73	1			121.33
* Totals *						3.00				209.99

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Seqnce	* WC-Part-Code	Date	Reference / Description	***** Units U/M	***** Qty (peices/hrs)	***** Parts Good Scrap	***** Dollars Lbr/Mat'l Ovhd
002700	L-R INSP	120816	FINAL INSPECTION *Dennis Hamel	EA		2	
990000	M E17767640 BASE C	120816	CHAMBER SCAN QUAD MAGNET BASE	EA	2.00		9023.54
990010	M E17767640 COVER C	120816	CHAMBER SCAN QUAD MAGNET COVER	EA	2.00		1724.65
997000	O 0009489-002	120516	MISCELLANEOUS OUTSIDEADVANCED LEAK		1.00		70.00
999999	Z E17767640 C	120816	CHAMBER, SCAN, QUAD MAGNET			2	17666.27-

These need to  
ALSO show  
this job,  
(can be both but need  
this job next aug)

## Average of All Parts in System

	\$\$\$ / PC	Dollars	%	HRS / PC	Hours
Sales	9500.0000	19000.0000			
Material	5384.5750	10769.1500	56.7		
Set-up					
Labor				22.0584	44.1167
Outside	1375.0000	2750.0000	14.5		
Total Costs	10083.1350	20166.2700	106.1		
Gross Margin	583.1350-	1166.2700-	6.1-		

## Prices for THIS job only

- Sales (this line is fine, can be copied from above)
- Material:

our cost  
100%  
(line above)

mark up cost  
110%  
(wanted to show a 10% mark up on material)

- Labor: Final Assembly  
(line above is that)  
①

all sub-assemblies  
for this current run of job  
②

total  
① + ②

- Outside: same as material line but Mark up coast @ 35%  
(if possible, plating outside service shown @ 10% mark up)

✱



# EVANS INDUSTRIES

Work Order Detail From Current

Dates Selected: ALL

Work Order Types: All Open & Closed Orders

Work Order: 253811-001	Desc: CHAMBER SCAN QUAD MAGNET BASE	Quantity	Ship	Quantity
Part Number: E17767640 BASE C	Loc:	Order: 11/02/16	12/05/16	2.0000
Cust Number: VARIA	Name: APPLIED MATERIALS, INC.	Due: 12/01/16	01/01/00	
Cust P.O. #: 4506157870	Sort:	Complete: 12/05/16	01/01/00	2.0000
Cust Part #:	Unit Price:		01/01/00	
Cust Draw #:	Total Bid:			
Std. Router: E17767640 BASE C need 2 bases made ( the2 covers are on open wo 249111-002- need to be finished)				

Sequnce	*	WC-Part-Code	Date	Reference / Description	***** Units *****		***** Parts *****		***** Dollars *****	
					U/M	Qty (peices/hrs)	Good	Scrap	Lbr/Mat'l	Ovhd
000100	M	0009302-001	110916	16" X 19" X 25" 6061		2.00			4770.00	
000100										
000200	L-R	70	111016	MACHINING	EA	7.30	2			1460.00
000250	L-R	INSP	120516	INSPECTION			1			
000300	L-R	70	111016	MACHINING	EA	2.65				530.00
000300	L-R	70	111116	MACHINING	EA	2.67	1			533.34
000300	L-R	70	111116	MACHINING	EA	.32				63.34
000300	L-R	70	111216	MACHINING	EA	2.52				503.34
000300	L-R	70	112316	MACHINING	EA	7.90	1			1580.00
				* Totals *		16.06				3210.02
							2			
000350	L-R	INSP	120516	INSPECTION			1			
000400	L-R	AA	120516	DEBURR/HAZE	EA		2			
000450	L-R	INSP	120516	INSPECTION			2			
000500	L-R	30	112816	WASHING	HR	2.32	2			162.17
000600	L-R	INSP	120516	INSPECTION	HR		2			
000700	L-R	INSP	120516	FINAL INSPECTION	EA		2			
999999	Z	E17767640 BASE C	120516	CHAMBER SCAN QUAD MAGNET BASE			2		9602.19-	

	\$\$\$ / PC	Dollars	%	HRS / PC	Hours
Sales					
Material	2385.0000	4770.0000			
Set-up					
Labor				12.8384	25.6767
Outside					
Total Costs	4801.0950	9602.1900			
Gross Margin	4801.0950-	9602.1900-			

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Dates Selected: ALL

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Work Order: 253811 TOTAL Desc: CHAMBER, SCAN, QUAD MAGNET Quantity Ship Quantity  
Part Number: E17767640 C Loc: Order: 11/02/16 2.0000 2.0000  
Cust Number: VARIA Name: APPLIED MATERIALS, INC. Due: 12/27/16  
Cust P.O. #: 4506157870 Sort: Complete: 12/08/16 2.0000  
Cust Part #: Unit Price: 9500.0000  
Cust Draw #: Total Bid: 19000.0000  
Std. Router: E17767640 BASE C  
need to complete 24911-002

	\$\$\$ / PC	Dollars	%	HRS / PC	Hours
Sales		19000.0000			
Material	7769.5750	15539.1500	81.8		
Set-up					
Labor				34.8967	69.7934
Outside	1375.0000	2750.0000	14.5		
Total Costs	14884.2300	29768.4600	156.7		
Gross Margin	5384.2300-	10768.4600-	56.7-		

\* this page doesn't seem to make sense to our Owner.

The thought was either replace this with the info I wrote on the -000 w/o or just stop having this print once we update the report.