

Kit No.= K2621

 Item No.= 75611SS
 Machine No.= NLSY
 Op Seq No.= 0010

 MO No.= M118150
 Drawing No.= 75611-2
 Time Required=_____

Tool ID	Description	Qty	Comment	Location
18731-1	SQPLUG GA. GO.501 HEMCO N/GO.506 3,4,5 ,WD DISC INS	001		QC
DGP130	DRILLCHI- 150 STEAM OXIDE J/L 31/64 (44 031)	001		SC56N RG51A
DRS003-R	SPOT DRILL- KEO 3/8 90% X5 - EDP 32382	001		VEND/6-20
FLATBOTTOMDRILL	FLAT BOTTOM DRILLS	001	.484 FLAT BOTTOM DRILL	SC15E
IC117	INSERT-K-T00L SDCS902-B1M 90DEG	001	K-TOOL INSERT	1-25-3
MCE003A	ENDMILL CARB.-GARR 1/8 630MA 4FL 3/4 FL LENGTH #42027	002	1/8 CAR. ENDMILL	SC64H
MCE043	ENDMILL-ISCAR ECI E 3 188-375 C188 900 EDP 5620887	001	3/16 3FL. ENDMILL	SC59L
IC093	INSERTS-ISCAR IC328 EDP 6002417 DGN-31 02C	001	.122 WIDE CUT OFF INSERT	VEND
MCE059	ENDMILL-HARVEY .250 CARBIDE # 72199	001	1/4 CABIDE ENDMILL	SC59L
SDCF71	DRILL-ISCAR CARB COOL FED SCD0136-106-01 87ACP5 IC908	001	.136 CARB DRILL	SC59I-RG02
IC120	INS.-ISCAR IC3028 EDP 5503971 WNMG 4 32-TF	002		VEND
RADIUS GAGES	.	001	13/32	SC4G