Tooling Requirement Dashboard (ARC 6059)

1. Introduction

This dashboard will show the Open Material Tooling Sequences in Work Order where user can issue the Tooling Part to the WO Sequence. It also displays the historical Tooling Part issuance that have been done.

User can specify to which workcenter and/or employee the Tooling Part is issued to.

2. Prerequisites

- None

3. Installations

This project can be installed from ARC. The project number is 6059.

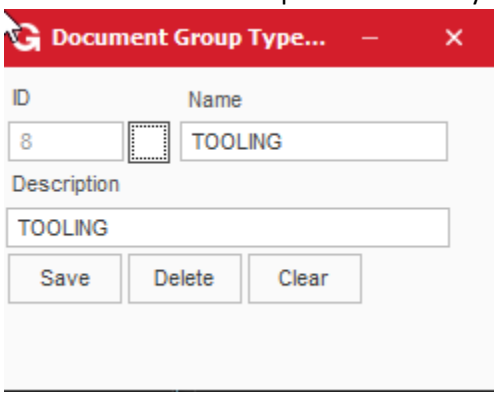
There menu item is:

1. Shop Floor Control > Transactions > Tooling Requirement Dashboard [6059]
   Use: GAB_6059_TOOLING_PART.g2u

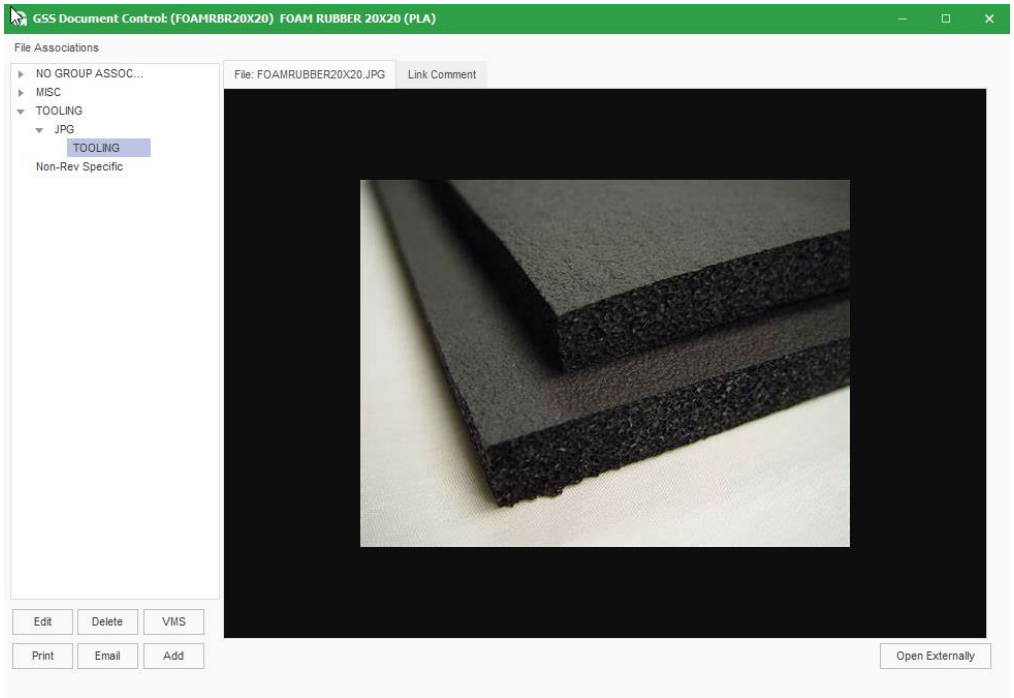
4. Configuration

These optional steps are to show the Tooling Part picture in the dashboard.

- Create Document Group: TOOLING in System Support > File > Document Group Setup

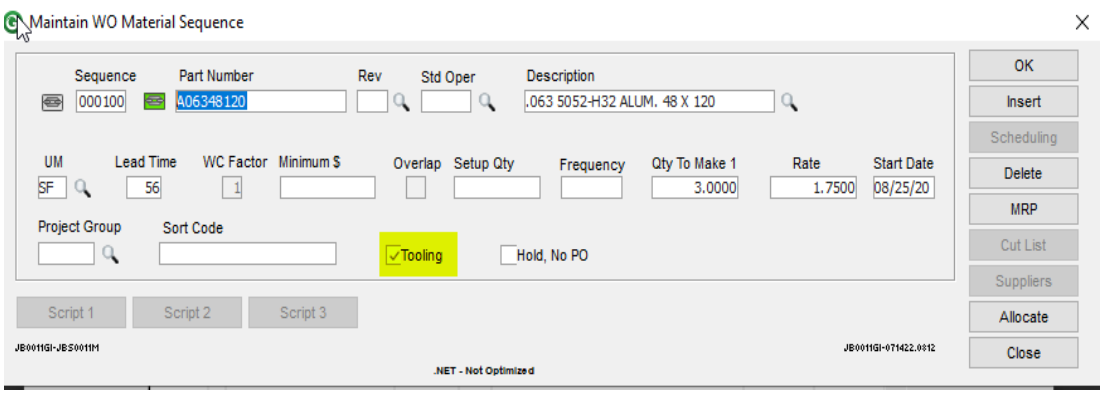


- Attach the Tooling Part picture in Inventory Master Doc Control Link. Put in under TOOLING document group and the Description for the Doc Control Link has to be TOOLING.



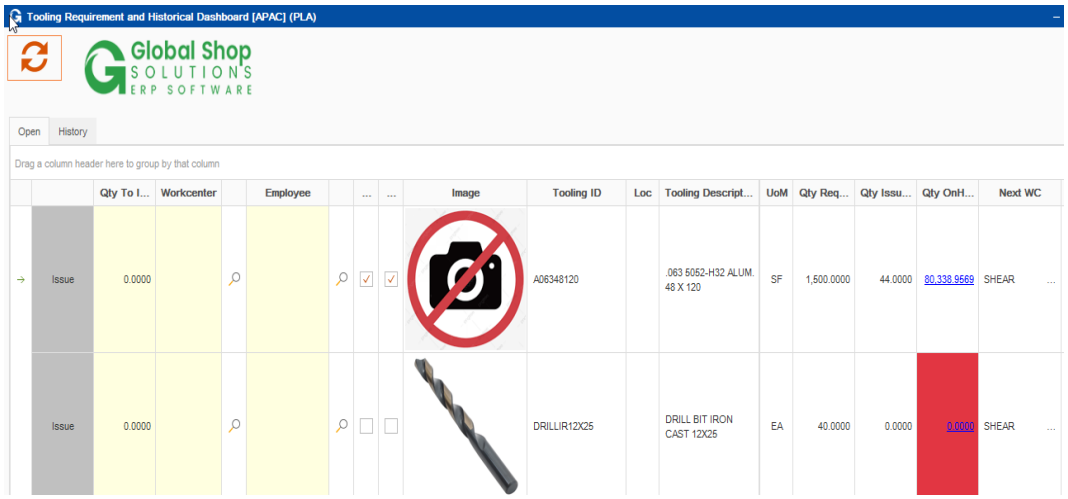
5. Usage Procedures

A. The Material Sequence in the Work Order needs to have the Tooling checkbox checked to be considered as Tooling Part in this dashboard

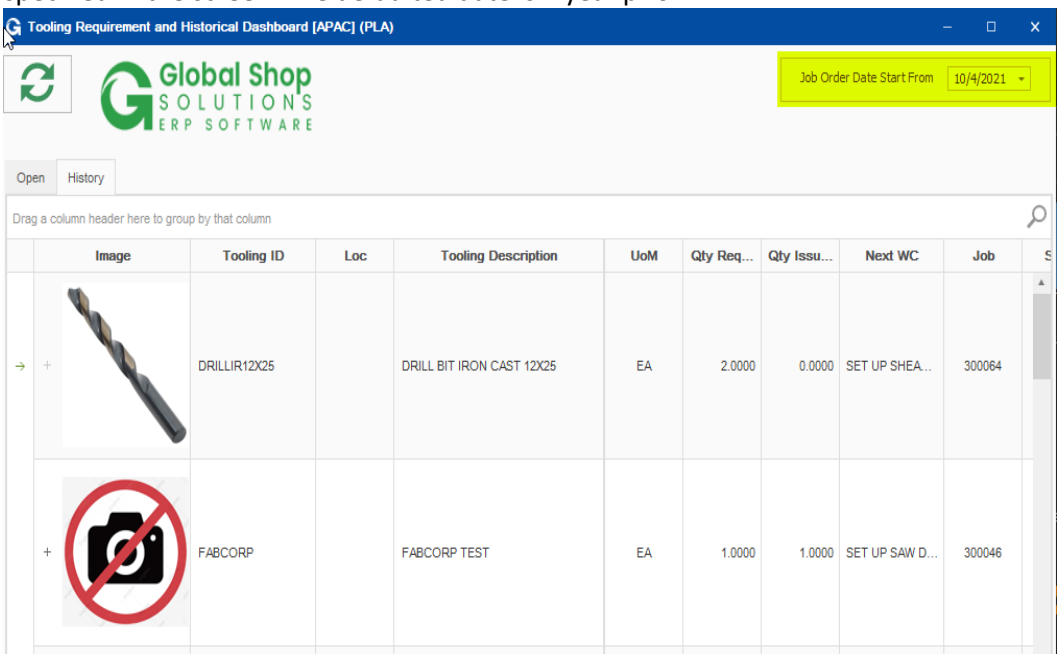


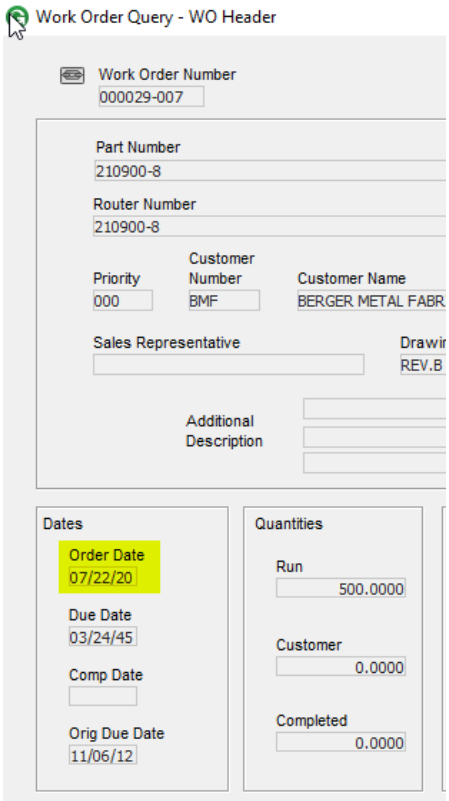
B. Shop Floor Control > Transactions > Tooling Requirement Dashboard [6059]

✓ The dashboard lists out all the Material Tooling Part that are still open in Tab Open

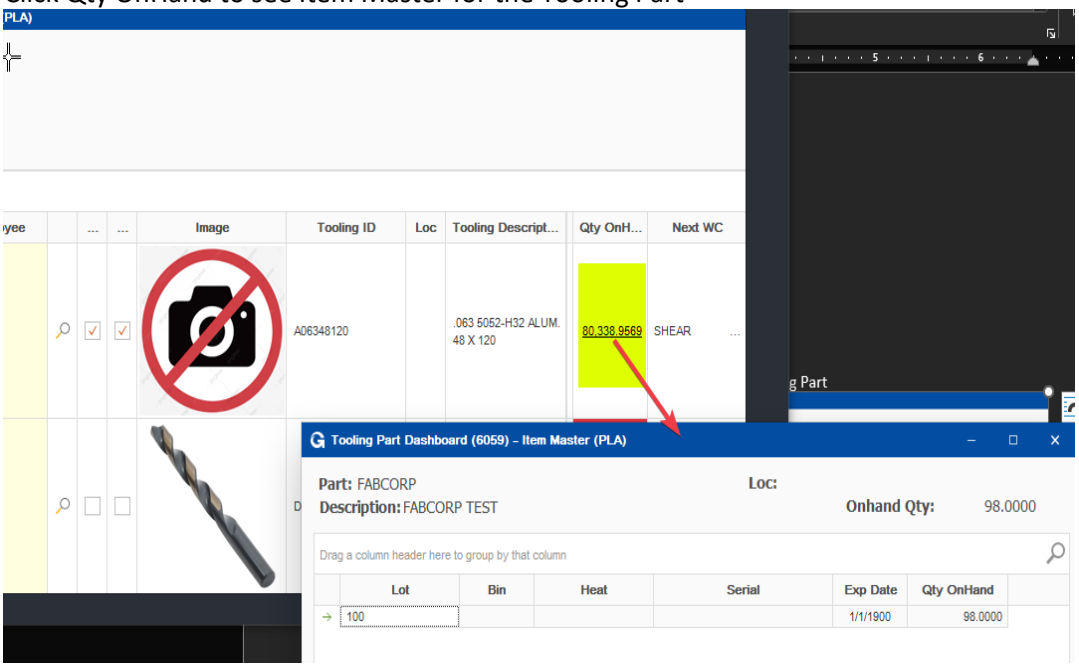


✓ The dashboard lists out all the Historical Issuance of the Tooling Part in Tab History. The data retrieved here is based on WO with Order Date greater or equal to the date specified in the screen. The defaulted date is 1 year prior.

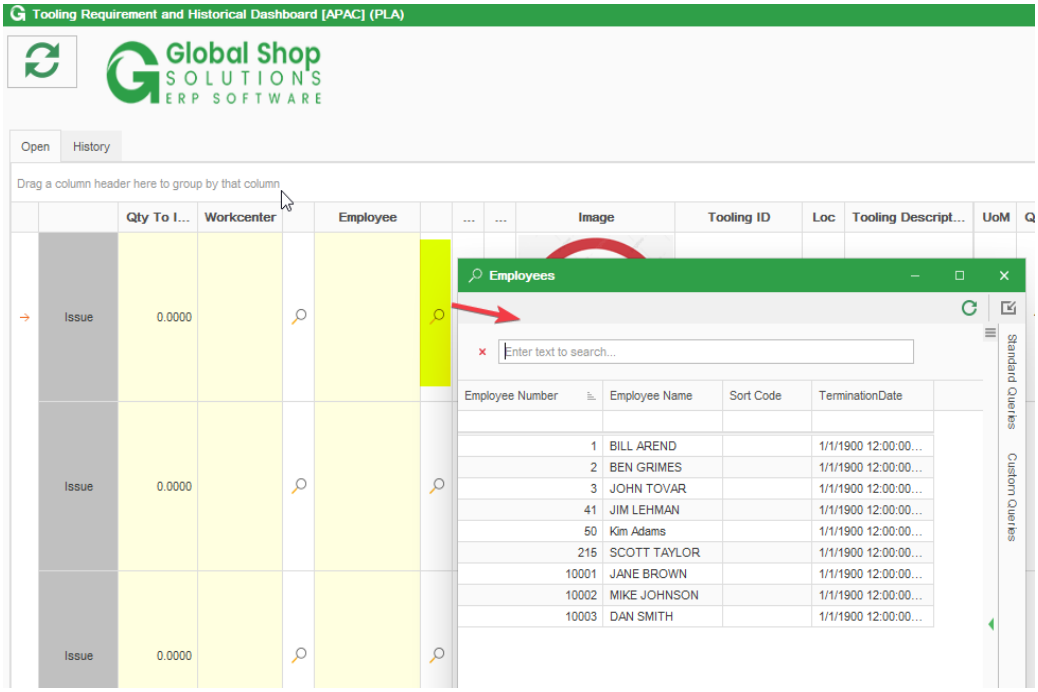




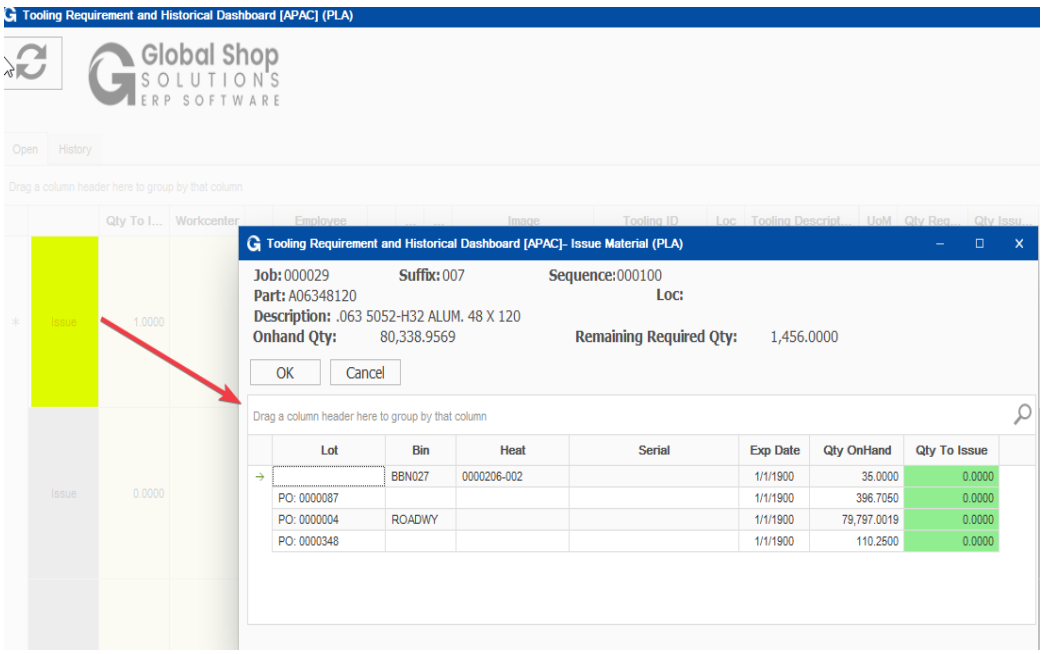
✓ Click Qty OnHand to see Item Master for the Tooling Part



✓ Enter or browse for the Workcenter if necessary.



✓ Enter the Qty To Issue and click Issue button to issue the Tooling Part to the Job Sequence. If the Part is in Multi Bin then user needs to choose from which Bin to issue the Part from.



✓ Tab History shows the detail issuance of the Tooling Part

Tooling Requirement and Historical Dashboard [APAC] (PLA)

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Job Order Date Start From 5/1/2020

Open | History

Drag a column header here to group by that column

Image	Tooling ID	Loc	Tooling Description	UoM	Qty Req...	Qty Issu...	Next WC	Job
	A06348120		.063 5052-H32 ALUM. 48 X 120	SF	1,500.0000	44.0000	SHEAR ...	000029

Qty	Date History	Time History	Emp Name	Workcenter
-2.0000	9/30/2022	15:05:28.069	MIKE JOHNSON	ASY1
-2.0000	9/30/2022	15:05:26.063	MIKE JOHNSON	ASY1
-2.0000	9/30/2022	15:03:11.035		
-1.0000	9/30/2022	15:00:23.048		
-1.0000	9/30/2022	14:58:39.083		
-3.0000	9/30/2022	14:50:26.098		
-1.0000	9/30/2022	14:47:02.023		