

Tooling Requirement Dashboard (ARC 6059)

1. Introduction

This dashboard will show the Open Material Tooling Sequences in Work Order where user can issue the Tooling Part to the WO Sequence. It also displays the historical Tooling Part issuance that have been done.

User can specify to which workcenter and/or employee the Tooling Part is issued to.

2. Prerequisites

➤ None

3. Installations

This project can be installed from ARC. The project number is 6059.

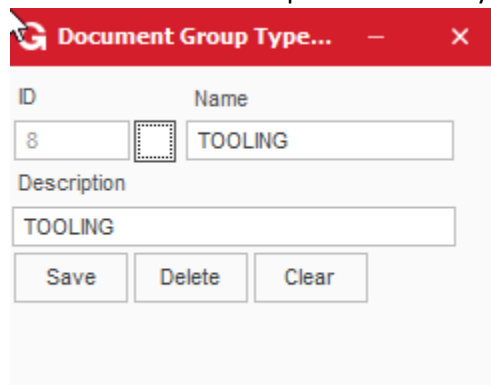
There menu item is:

1. Shop Floor Control > Transactions > Tooling Requirement Dashboard [6059]
Use: GAB_6059_TOOLING_PART.g2u

4. Configuration

These optional steps are to show the Tooling Part picture in the dashboard.

- Create Document Group: TOOLING in System Support > File > Document Group Setup



The screenshot shows a 'Document Group Type...' dialog box. It has a red title bar with a green icon, a minus sign, and a close button. The dialog contains the following fields and buttons:

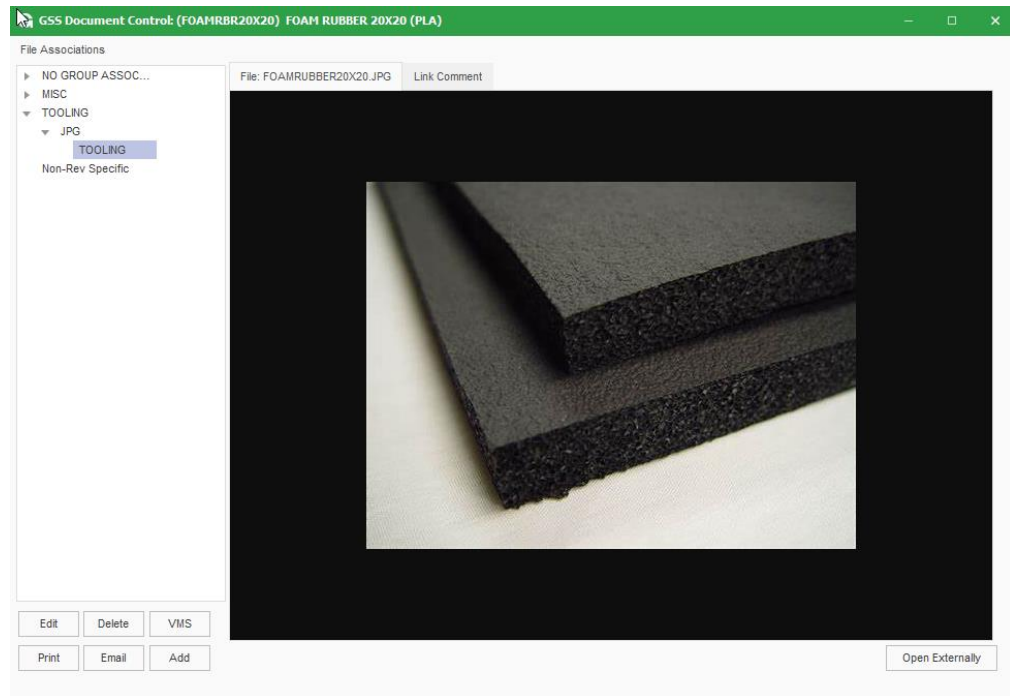
ID	Name
8	TOOLING

Description

TOOLING

Save Delete Clear

- Attach the Tooling Part picture in Inventory Master Doc Control Link. Put in under TOOLING document group and the Description for the Doc Control Link has to be TOOLING.



5. Usage Procedures

- A. The Material Sequence in the Work Order needs to have the Tooling checkbox checked to be considered as Tooling Part in this dashboard

Maintain WO Material Sequence

Sequence	Part Number	Rev	Std Oper	Description
000100	406348120			.063 5052-H32 ALUM. 48 X 120

UM	Lead Time	WC Factor	Minimum \$	Overlap	Setup Qty	Frequency	Qty To Make 1	Rate	Start Date
SF	56	1		<input type="checkbox"/>			3.0000	1.7500	08/25/20

Project Group	Sort Code	Tooling	Hold, No PO
		<input checked="" type="checkbox"/>	<input type="checkbox"/>

Script 1 Script 2 Script 3

JB0011G1-JB50011M .NET - Not Optimized JB0011G1-071422.0#12

OK Insert Scheduling Delete MRP Cut List Suppliers Allocate Close

- B. Shop Floor Control > Transactions > Tooling Requirement Dashboard [6059]
 - ✓ The dashboard lists out all the Material Tooling Part that are still open in Tab Open

Work Order Query - WO Header

Work Order Number: 000029-007

Part Number: 210900-8

Router Number: 210900-8

Priority: 000 Customer Number: BMF Customer Name: BERGER METAL FABR

Sales Representative: Drawn REV.B

Additional Description:

Dates: Order Date: 07/22/20 Due Date: 03/24/45 Comp Date: Orig Due Date: 11/06/12

Quantities: Run: 500.0000 Customer: 0.0000 Completed: 0.0000

- ✓ Click Qty OnHand to see Item Master for the Tooling Part

PLA)

yes	Image	Tooling ID	Loc	Tooling Descript...	Qty OnH...	Next WC
				A06348120		.063 5052-H32 ALUM. 48 X 120	80,338,9669	SHEAR

g Part

Tooling Part Dashboard (6059) - Item Master (PLA)

Part: FABCORP Loc: Onhand Qty: 98.0000

Description: FABCORP TEST

Drag a column header here to group by that column

Lot	Bin	Heat	Serial	Exp Date	Qty OnHand
100				1/1/1900	98.0000

- ✓ Enter or browse for the Workcenter if necessary.

Tooling Requirement and Historical Dashboard [APAC] (PLA)

Global Shop SOLUTIONS ERP SOFTWARE

Open History

Drag a column header here to group by that column

	Qty To I...	Workcenter	Employee	Image	Tooling ID	Loc	Tooling Descript...	UoM	Q
Issue	0.0000										
Issue	0.0000										
Issue	0.0000										

Employees

Enter text to search...

Employee Number	Employee Name	Sort Code	TerminationDate
1	BILL AREND		1/1/1900 12:00:00...
2	BEN GRIMES		1/1/1900 12:00:00...
3	JOHN TOVAR		1/1/1900 12:00:00...
41	JIM LEHMAN		1/1/1900 12:00:00...
50	Kim Adams		1/1/1900 12:00:00...
215	SCOTT TAYLOR		1/1/1900 12:00:00...
10001	JANE BROWN		1/1/1900 12:00:00...
10002	MIKE JOHNSON		1/1/1900 12:00:00...
10003	DAN SMITH		1/1/1900 12:00:00...

- ✓ Enter the Qty To Issue and click Issue button to issue the Tooling Part to the Job Sequence. If the Part is in Multi Bin then user needs to choose from which Bin to issue the Part from.

Tooling Requirement and Historical Dashboard [APAC] (PLA)

Global Shop SOLUTIONS ERP SOFTWARE

Open History

Drag a column header here to group by that column

	Qty To I...	Workcenter	Employee	Image	Tooling ID	Loc	Tooling Descript...	UoM	Qty Req	Qty Issu
Issue	1.0000									
Issue	0.0000									

Tooling Requirement and Historical Dashboard [APAC]- Issue Material (PLA)

Job: 000029 Suffix: 007 Sequence: 000100 Loc:

Part: A06348120

Description: .063 5052-H32 ALUM. 48 X 120

Onhand Qty: 80,338.9569 Remaining Required Qty: 1,456.0000

OK Cancel

Drag a column header here to group by that column

	Lot	Bin	Heat	Serial	Exp Date	Qty OnHand	Qty To Issue
→		BBN027	0000206-002		1/1/1900	35.0000	0.0000
	PO: 0000087				1/1/1900	396.7050	0.0000
	PO: 0000094	ROADWY			1/1/1900	79,797.0019	0.0000
	PO: 0000348				1/1/1900	110.2500	0.0000

- ✓ Tab History shows the detail issuance of the Tooling Part

Tooling Requirement and Historical Dashboard [APAC] (PLA)