Tooling Requirement Dashboard (ARC 6059)

1. Introduction

    This dashboard will show the Open Material Tooling Sequences in Work Order where user can issue the Tooling Part to the WO Sequence. It also displays the historical Tooling Part issuance that have been done.

    User can specify to which workcenter and/or employee the Tooling Part is issued to.

2. Prerequisites

    ➢ None

3. Installations

    This project can be installed from ARC. The project number is 6059.
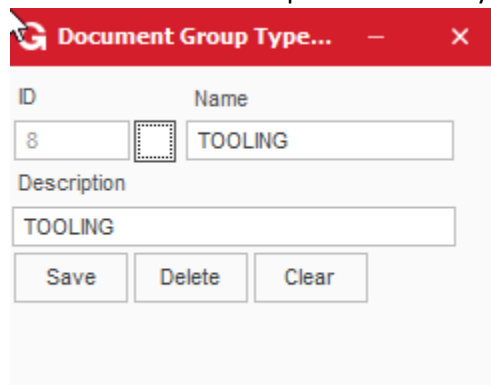
    There menu item is:

    1. Shop Floor Control > Transactions > Tooling Requirement Dashboard [6059]
       Use: GAB_6059_TOOLING_PART.g2u

4. Configuration

    These optional steps are to show the Tooling Part picture in the dashboard.

    - Create Document Group: TOOLING in System Support > File > Document Group Setup

    - Attach the Tooling Part picture in Inventory Master Doc Control Link. Put in under TOOLING document group and the Description for the Doc Control Link has to be TOOLING.
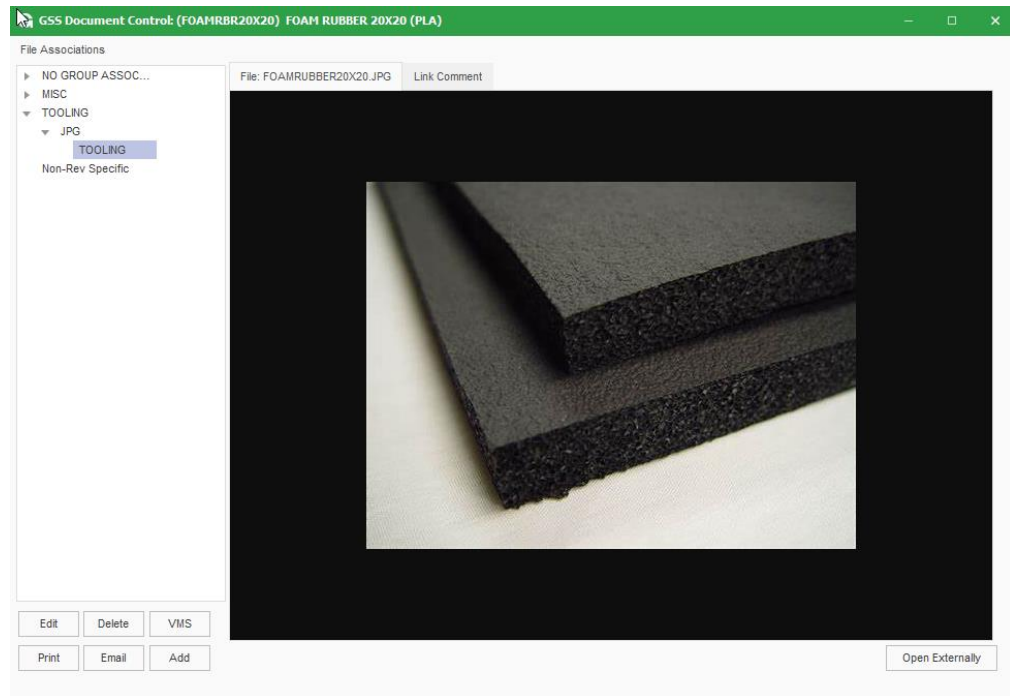
5. Usage Procedures

A. The Material Sequence in the Work Order needs to have the Tooling checkbox checked to be considered as Tooling Part in this dashboard

B. Shop Floor Control > Transactions > Tooling Requirement Dashboard [6059]
   ✓ The dashboard lists out all the Material Tooling Part that are still open in Tab Open

✓ The dashboard lists out all the Historical Issuance of the Tooling Part in Tab History. The data retrieved here is based on WO with Order Date greater or equal to the date specified in the screen. The defaulted date is 1 year prior.

Work Order Query - WO Header

Work Order Number
000029-007

Part Number
210900-8

Router Number
210900-8

Priority | Customer Number | Customer Name
000 | BMF | BERGER METAL FABR

Sales Representative | Drawin
| REV.B

Additional Description

Dates

Order Date
07/22/20

Due Date
03/24/45

Comp Date

Orig Due Date
11/06/12

Quantities

Run
500.0000

Customer
0.0000

Completed
0.0000

✓ Click Qty OnHand to see Item Master for the Tooling Part

yee		...	...	Image	Tooling ID	Loc	Tooling Descript...	Qty OnH...	Next WC
	🔍	✓	✓		A06348120		.063 5052-H32 ALUM. 48 X 120	80,338.9569	SHEAR	...
	🔍				D				

Tooling Part Dashboard (6059) – Item Master (PLA)

Part: FABCORP   Loc:
Description: FABCORP TEST   Onhand Qty: 98.0000

Drag a column header here to group by that column

	Lot	Bin	Heat	Serial	Exp Date	Qty OnHand
→	100				1/1/1900	98.0000

✓ Enter or browse for the Workcenter if necessary.

✓ Enter the Qty To Issue and click Issue button to issue the Tooling Part to the Job Sequence. If the Part is in Multi Bin then user needs to choose from which Bin to issue the Part from.

✓ Tab History shows the detail issuance of the Tooling Part

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Job Order Date Start From 5/1/2020

| | Open | History |

Drag a column header here to group by that column

	Image	Tooling ID	Loc	Tooling Description	UoM	Qty Req...	Qty Issu...	Next WC	Job	S
→		A06348120		.063 5052-H32 ALUM. 48 X 120	SF	1,500.0000	44.0000	SHEAR	...	000029	

	Qty	Date History	Time History	Emp Name	Workcenter
→	-2.0000	9/30/2022	15:05:28.069	MIKE JOHNSON	ASY1
	-2.0000	9/30/2022	15:05:26.063	MIKE JOHNSON	ASY1
	-2.0000	9/30/2022	15:03:11.035		
	-1.0000	9/30/2022	15:00:23.048		
	-1.0000	9/30/2022	14:58:39.083		
	-3.0000	9/30/2022	14:50:26.098		
	-1.0000	9/30/2022	14:47:02.023		