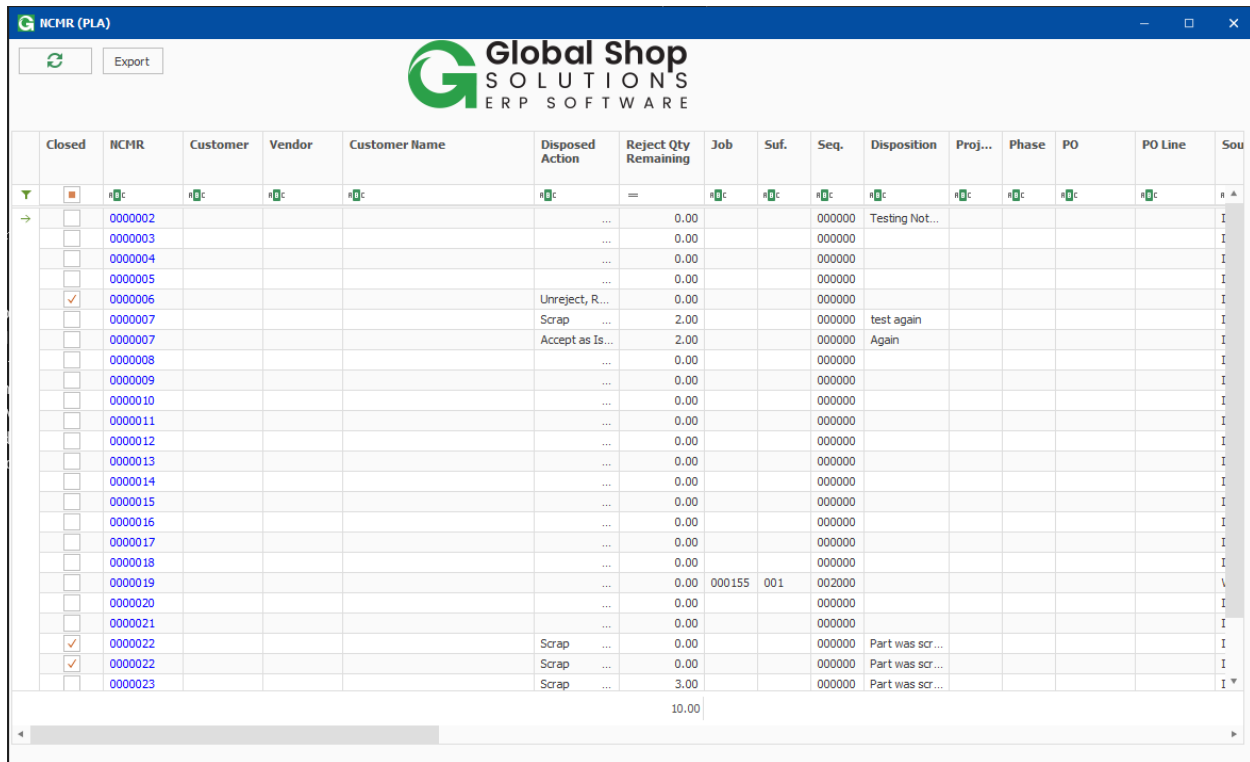


## Quality Dashboard 6199

### TE Connectivity

Project based previously on projects 5124 > 5437

### List of Changes



The screenshot shows the NCMR (PLA) software interface. At the top, there is a blue header bar with the Global Shop SOLUTIONS ERP SOFTWARE logo. Below the header, there is a table with the following columns: Closed, NCMR, Customer, Vendor, Customer Name, Disposed Action, Reject Qty Remaining, Job, Suf., Seq., Disposition, Proj..., Phase, PO, PO Line, and Sou. The table contains 23 rows of data. The first row is highlighted in green. The second row has a red checkmark in the Closed column. The third row has a red checkmark in the Closed column. The fourth row has a red checkmark in the Closed column. The fifth row has a red checkmark in the Closed column. The sixth row has a red checkmark in the Closed column. The seventh row has a red checkmark in the Closed column. The eighth row has a red checkmark in the Closed column. The ninth row has a red checkmark in the Closed column. The tenth row has a red checkmark in the Closed column. The eleventh row has a red checkmark in the Closed column. The twelfth row has a red checkmark in the Closed column. The thirteenth row has a red checkmark in the Closed column. The fourteenth row has a red checkmark in the Closed column. The fifteenth row has a red checkmark in the Closed column. The sixteenth row has a red checkmark in the Closed column. The seventeenth row has a red checkmark in the Closed column. The eighteenth row has a red checkmark in the Closed column. The nineteenth row has a red checkmark in the Closed column. The twentieth row has a red checkmark in the Closed column. The twenty-first row has a red checkmark in the Closed column. The twenty-second row has a red checkmark in the Closed column. The twenty-third row has a red checkmark in the Closed column.

Closed	NCMR	Customer	Vendor	Customer Name	Disposed Action	Reject Qty Remaining	Job	Suf.	Seq.	Disposition	Proj...	Phase	PO	PO Line	Sou
	0000002				...	0.00			000000	Testing Not...					I
	0000003				...	0.00			000000						I
	0000004				...	0.00			000000						I
	0000005				...	0.00			000000						I
	0000006				Unreject, R...	0.00			000000						I
	0000007				Scrap	2.00			000000	test again					I
	0000007				Accept as Is...	2.00			000000	Again					I
	0000008				...	0.00			000000						I
	0000009				...	0.00			000000						I
	0000010				...	0.00			000000						I
	0000011				...	0.00			000000						I
	0000012				...	0.00			000000						I
	0000013				...	0.00			000000						I
	0000014				...	0.00			000000						I
	0000015				...	0.00			000000						I
	0000016				...	0.00			000000						I
	0000017				...	0.00			000000						I
	0000018				...	0.00			000000						I
	0000019				...	0.00	000155	001	002000						I
	0000020				...	0.00			000000						I
	0000021				...	0.00			000000						I
	0000022				Scrap	0.00			000000	Part was scr...					I
	0000022				Scrap	0.00			000000	Part was scr...					I
	0000023				Scrap	3.00			000000	Part was scr...					I
						10.00									

- Each NCMR displayed w total quantity for NCMR
- Split Customer/Vendor column into 2 separate Columns
- Added Expression column that displays source of NCMR (“Receiving Insp” if from PO, “WIP” if from a work order, and “Inventory” if anything else)
- Add column to display NCMR is open or closed
  - NCMR determined to be closed if NCMR has 0 Qty Reject Remaining, a valid Disposed Action, and if disposition sequence is disposed

- Rename user field column headers according to field captions set in company options (6 in all)
  - To change caption names, navigate to System Support > Administration > Company Options (Advanced) > Miscellaneous Options

**Miscellaneous Options Maintenance (Advanced)**

Save Exit

☐ Auto Increment Rev's when Change Rev is Selected

☐ Allow New Part/Rev to be an Existing Inventory Part in New ECN's

**Quality Options**

☒ Write Quality Records for Scrapped Parts

Return Variance Account

Header User 1 Field Title

Header User 2 Field Title

Disp User 1 Field Title

Disp User 2 Field Title

Disp User 3 Field Title

User 3 Values

Disp User 4 Field Title

User 4 Values

Scrap Code Field Title

Discrepancy Field Title

Acceptance Disposal Title

Last Quality Number

Quality Number Title

Inspection Workcenter

Preventive Maintenance Workcenter

☐ Reduce Run Qty on WO for Parts Dispositioned as Scrap

☐ Include 990000+ Sequences in Cost of Scrap

☐ Print Internal Rejection Report(s) after PO Receipts

☐ Allow Reassignment of Responsibility to M & O Seqs

Calculate Cost of Scrap Based on: ☒ Actual ☐ Estimate

---- NCMR From Inventory ----

☐ Populate Quality User Field 1 with Reference

☐ Populate Quality User Field 2 with Customer NCMR

☐ Do not Automatically Fill in PO Number

**NCMR (PLA)**

Global Shop SOLUTIONS ERP SOFTWARE

	Disposed Date	Disposed Value	Part	Part Description	USER1H	USER2H	USER1	Empl	USER2	USER3	Employee Name	USER4	Problem Desc
→	4/19/2021	17.80	0025	CAT IDLER	NCMR Num...			00000			... SUPERVSR		...
	4/19/2021	82.60	13085	COILING	1900			00000			... SUPERVSR		...
	4/19/2021	0.00	210900-4	RIGHT SIDE	NCMR.1235...			00000			... SUPERVSR		...
	5/4/2021	0.00	ALEX1000	400 PAGE LAW MANUSCRIPT				00000			... SUPERVSR		...
	5/4/2021	0.00	8194	BLANK PANELS				00000			... SUPERVSR		...
	7/21/2021	982.00	0040-00569	MAIN ENCLOSURE BRACKET				00000			... SUPERVSR		...
	5/11/2021	1,964.00	0040-00569	MAIN ENCLOSURE BRACKET				00000			... SUPERVSR		...
	5/20/2021	3.80	A45-10.5-100-.25-BLK	FLAT TOP RIP BLADE				00000			... SUPERVSR		...
	5/20/2021	1.95	A45P-10.25-150-.15...	TOP BEVELED SAW BLADE				00000			... SUPERVSR		...
	5/20/2021	1.95	A45P-10.25-150-.15...	TOP BEVELED SAW BLADE				00000			... SUPERVSR		...
	5/20/2021	1.90	A45-10.5-100-.25-BLK	FLAT TOP RIP BLADE				00000			... SUPERVSR		...
	5/20/2021	125.00	14-781-8E	SCREW MACHINE PART				00000			... SUPERVSR		...
	5/20/2021	0.76	1-746290-0	CONNECTOR: IDC-50				00000			... Brandon M...		...
	5/20/2021	0.00	1040988	METAL BRACKET				00000			... Brandon M...		...
	5/20/2021	1.52	1-746290-0	CONNECTOR: IDC-50				00000			... Brandon M...		...
	5/20/2021	0.76	1-746290-0	CONNECTOR: IDC-50				00000			... Brandon M...		...
	5/20/2021	3.69	0050-16083	GAS LINE				00000			... Brandon M...		...
	5/20/2021	89.00	0025	CAT IDLER	again 123 ...			00000			... SUPERVSR		...
	7/1/2021	75.07	0025	CAT IDLER				00002			... BEN GRIMES		...
	7/7/2021	17.80	0025	CAT IDLER				00000			... SUPERVSR		...
	7/7/2021	44.50	0025	CAT IDLER				00000			... SUPERVSR		...
	7/8/2021	3.69	0050-16083	GAS LINE				00000			... SUPERVSR		...
	7/8/2021	3.69	0050-16083	GAS LINE				00000			... SUPERVSR		...
	7/8/2021	0.00	1040988	METAL BRACKET				00000			... SUPERVSR		...

3,439.28

- New columns for project and phase tied to work order
- In gab file GCG\_6199\_UpdatePOFromNCMR

- When NCMR is created from PO line, action is either “Create New Purchase Order” or “Put Back on Original Purchase Order”, script writes NCMR number to user field 5 on PO line
- Removal of auto disposition
  - Legacy logic from 5437 used to auto dispose of all NCMR records that were not disposed of whenever dashboard was opened or refreshed
- Removal of “Process Disp” button
  - Customer specified they’d like to only be able to view NCMR records from here, no disposition is being done from here