

Project 6314 NCMR Dashboard is based on project 6199. Changes outlined below:

- Following Columns are now editable (denoted by yellow highlighting)
 - Customer NCMR
 - User H2 field
 - User Fields 1-4

NCMR (31K)

Global Shop SOLUTIONS ERP SOFTWARE

Process Disp

Proce...	Select	NCMR	Customer	Vendor	Customer Name	Customer NCMR	Job	Suf.	Seq.	Inspect By	Inspect Date	Proj...	Phase	PO	P
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000001	DAO		DIAMOND DAVE'S LTD.		500003	001	006000		1/1/1900				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000002	ANYBUS		ANY BUSINESS		022011		002000		1/1/1900				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000003	DAO		DIAMOND DAVE'S LTD.		500003	001	006000		1/1/1900				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000004				1777			000000		1/1/1900				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000004				1776			000000	Filer	4/17/2021				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000004				1776			000000	Filer 2	4/17/2021				
<input type="checkbox"/>	<input type="checkbox"/>	0000005	DAO		DIAMOND DAVE'S LTD.	1996	022111		004000		1/1/1900				
<input type="checkbox"/>	<input type="checkbox"/>	0000006	DAO		DIAMOND DAVE'S LTD.		500003	001	006000		1/1/1900				
<input type="checkbox"/>	<input type="checkbox"/>	0000007				123NCMR...			000000		1/1/1900				
<input type="checkbox"/>	<input type="checkbox"/>	0000008				123NCMR...			000000		3/15/2021				
<input type="checkbox"/>	<input type="checkbox"/>	0000009				Cust NCM...			000000		1/1/1900				
<input type="checkbox"/>	<input type="checkbox"/>	0000010				Unique N...			000000		1/1/1900				
<input type="checkbox"/>	<input type="checkbox"/>	0000011				NCMR co...			000000		1/1/1900				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000012				1234			000000	nodate	4/2/2021				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000012				1234			000000	nodate	4/16/2021				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000013		000400	STEEL CO	Clinch NC...			000000		1/1/1900			0000046	00
<input type="checkbox"/>	<input type="checkbox"/>	0000014				12 N C M...			000000		1/1/1900				
<input type="checkbox"/>	<input type="checkbox"/>	0000015				NCMR 12...			000000		1/1/1900				
<input type="checkbox"/>	<input type="checkbox"/>	0000016				12			000000		1/1/1900				
<input checked="" type="checkbox"/>	<input type="checkbox"/>	0000017				2Hello			000000		1/1/1900				

NCMR (31K)


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Process Disp

ption	Disposed Date	Disposed Value	Disposed Action	Part	Part Description	USER H2	User 1 Field	User 2 Field	User 3 Field	User 4 Field	Notes	...	Empl... Name
	9/30/2012	47.00	Scrap	210900-1	CARD CAGE							0...	SCO...
	4/13/2021	38.19		TRIAL-RUN	TRIAL RUN PART							0...	BILL...
	9/30/2013	46.03	Scrap	210900-1	CARD CAGE							0...	SCO...
	9/30/2013	43.31	Scrap	0025	CAT IDLER							0...	SUPE...
	4/26/2021	11.47	Scrap	0025	CAT IDLER		user 1 test...	user 2 test...				0...	SUPE...
	4/26/2021	11.46	Scrap	0025	CAT IDLER							0...	SUPE...
	4/13/2021	18.11		ABC-10	WIDGET							0...	SCO...
	4/13/2021	46.36		210900-1	CARD CAGE							0...	SCO...
	4/14/2021	3.69		0050-16083	GAS LINE							0...	SUPE...
	1/1/1900	3,500.00		05-5259	POWER CART							0...	SUPE...
	4/15/2021	16.62		13065	COILING							0...	SUPE...
	4/15/2021	16.62		13065	COILING							0...	SUPE...
	4/15/2021	0.00		14-781-J	AUTOMATIC EXAMPLE							0...	SUPE...
	4/16/2021	57.32	Accept as I...	0025	CAT IDLER							0...	SUPE...
	4/15/2021	11.46	Scrap	0025	CAT IDLER							0...	SUPE...
	4/16/2021	0.06	Return to V...	S6322	NUT CLINCH STL 5"-632-2 6-32							0...	SUPE...
	4/19/2021	2.12		CR2036120	COLD ROLLED STEEL 20 GA...							0...	SUPE...
	4/19/2021	1,181.26		210900	IPX 8 ASSEMBLY							0...	SUPE...
	4/19/2021	0.00		210900-2	LEFT SIDE							0...	SUPE...
	4/19/2021	0.00	Scrap	BACK	BACK PANEL							0...	SUPE...

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To change dynamic titles, navigate to **System Support > Administration > Company Options (Advanced) > Miscellaneous Options Maintenance (Advanced)**. Under quality options, enter user field titles

 Miscellaneous Options Maintenance (Advanced)

☐ Auto verify User During Signoff Process
☐ Allow Editing of Notes on ECN's in History (Accessed from Notes Button at Bottom of Screen)
☐ Limit ECN Update to Selected Parents
☒ Auto Increment Rev's when Change Rev is Selected
☐ Allow New Part/Rev to be an Existing Inventory Part in New ECN's

Quality Options

☒ Write Quality Records for Scrapped Parts

Return Variance Account

Header User 1 Field Title
Header User 2 Field Title
Disp User 1 Field Title
Disp User 2 Field Title
Disp User 3 Field Title

Disp User 4 Field Title

Scrap Code Field Title
Discrepancy Field Title
Acceptance Disposal Title
Scrap Disposal Title
User-Defined Disposal Action
Disposal Title
Applies to NCMR's from: ☐ WO ☐ PO ☐ Inv Behaves Same as: ☒ Accept ☐ Scrap

Last Quality Number
Quality Number Title
Inspection Workcenter
Preventive Maintenance Workcenter
☐ Reduce Run Qty on WO for Parts Dispositioned as Scrap
☐ Include 990000+ Sequences in Cost of Scrap
☐ Print Internal Rejection Report(s) after PO Receipts
☐ Allow Reassignment of Responsibility to M & O Seqs

Calculate Cost of Scrap Based on: ☒ Actual ☐ Estimate

--- NCMR From Inventory ---
☐ Populate Quality User Field 1 with Reference
☐ Populate Quality User Field 2 with Customer NCMR
☐ Do not Automatically Fill In PO Number
☐ Populate Reject Value when NCMR Created from Inventory and Part not Removed from On Hand
☐ Do Not Include WO Dispositions of Remake, Repair, and Regrade in Disposal Actions
☐ Do Not Include Re-Identify Disposal Action

☐ Write Estimated Cost to Miscellaneous Sequence on Rework Work Orders
☐ Only include New Work Order Disposal Actions if NCMR generated from Work Order
☐ Do Not Allow Rework Work Order from Purchasing Actions
☐ Create Log of Calculated Scrap Costs

Part 2: Script to launch rejections report form

- Quality System > File > Create Quality Record from Inventory
 - Create NCMR record as you normally would
 - Can enter in Customer NCMR here, or through the dashboard

Create NCMR from Inventory Record

Part Number: 0020-40327 Rev: Loc: Description: HAT BRACKET

Date: 6/23/2021 Reference: Fill Quantity: 1.000000 Unit Cost: 9.820000 G/L Account: 499

Purchase Order: Line: Work Order: Sequence: Customer NCMR: Scrap Code:

☒ Do Not Remove Part from Inventory ☐ Assign Scrap Codes ☐ Multi-Scrap Reasons

Create NCMR Lot/Bin

Script 1 Script 2 Script 3

INITIALIZING

- Upon creating, will get core message stating creation status, and will get core “Quality Reject/Disposition -Update” screen to pop up already populated with previous screen’s information

Quality Reject/Disposition - Update

Control No: 18 Vendor: Name: Date Entered: 06/23/21 PO: PO Line: Receiver: Originator: SUPERVSR

Work Order: Suff: Sequence: WC: Op Code: Dept: Employee: Name: Scrap Code:

Scrap Sequence: WC: Op Code: Dept: Employee: Name:

Part Number: 0020-40327 Rev: Loc: Customer PO: Reject Qty Remaining: 1.000000 UM: Reject Value Remaining: 9.82

☐ Customer NCMR ☒ USER H2 ☒ Customer Generated ☐ Work Order on Hold

Closed by: Closed Date: Save Serials Notes Cause and CA

Dispose Quantity: UM: Dispose Value: Discrepancy: Disposal Action:

User 1 Field: User 2 Field: Inspect By: Inspect Date:

User 3 Field: User 4 Field: Cause and CA: Save Delete

Seq	Disposed	Disposed Qty	Disposed Value	By	Discrepancy	Action	Disposed	Notes Exist!

Process Disps Cause and CA Print Rejections Print Returns

Script 1 Script 2 Script 3

INITIALIZING