

Dispatch Dashboard 6349

Woodpeckers

- Set up Security group
 - System Support > File > Group Security Maintenance
 - Create new security group called "EDITWO"
 - Add Users that will be able to have full access to dispatch dashboard

GSS Group Information

Group ID: EDITWO 2 ☒ Enabled

Description: Default Edit Group in 6349 Base

Group Members | Link Security | Document Control Groups | VMS

ID	User	Name
62	SUPERVSR	SUPERVSR

Add 3 Delete

Save New 1 Delete Copy Permissions

Script 1 Script 2 Script 3

Changes made for Woodpeckers

- Add column with top level material sequence description

Last APS Reload: 5/27/2021 12:45:22 PM

Reload APS Schedule

WC									
		Sort	WO	Seq	New WC/...	Select	FG Part	Port Code	Top Material Desc
→ WC: ASY1 - ASSEMBLY BENCH #1									
+	-	10	500005-001	6000		<input type="checkbox"/>	210900-1	.LEVEL-1	BUSHING .50 ID X .75 O...
+	-	20	500004-009	13000		<input type="checkbox"/>	210900-7	.LEVEL-2	COLD ROLLED STEEL 14...
+	-	30	500004-009	16000		<input type="checkbox"/>	210900-7	.LEVEL-2	COLD ROLLED STEEL 14...
+	-	40	500005-009	16000		<input type="checkbox"/>	210900-7	.LEVEL-2	COLD ROLLED STEEL 14...
+	-	50	500004-000	5000		<input type="checkbox"/>	210900	PARENT	COMPUTER BOX ...
+	-	60	500006-006	8000		<input type="checkbox"/>	210900-6	.LEVEL-2	COLD ROLLED STEEL 16...
+	-	70	500006-009	13000		<input type="checkbox"/>	210900-7	.LEVEL-2	COLD ROLLED STEEL 14...
+	-	80	500005-000	5000		<input type="checkbox"/>	210900	PARENT	COMPUTER BOX ...
+	-	90	500006-009	16000		<input type="checkbox"/>	210900-7	.LEVEL-2	COLD ROLLED STEEL 14...
+	-	100	500007-009	13000		<input type="checkbox"/>	210900-7	.LEVEL-2	COLD ROLLED STEEL 14...
+	-	110	500006-001	6000		<input type="checkbox"/>	210900-1	.LEVEL-1	BUSHING .50 ID X .75 O...
+	-	120	500007-006	8000		<input type="checkbox"/>	210900-6	.LEVEL-2	COLD ROLLED STEEL 16...

- Function to lock/unlock work order
 - *In order to be able to change a sequence's lock status, user must be in "EDITWO" security group

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Reload APS Schedule

WC									
		Sort	WO	Seq	New WC/...	Select	FG Part	SP	Locked
▼ WC: ASY1 - ASSEMBLY BENCH #1									
+	-	10	500005-001	6000		<input type="checkbox"/>	210900-1		<input type="checkbox"/>
+	-	20	500004-009	13000		<input type="checkbox"/>	210900-7		<input checked="" type="checkbox"/>
+	-	30	500004-009	16000		<input type="checkbox"/>	210900-7		<input checked="" type="checkbox"/>
+	-	40	500005-009	16000		<input type="checkbox"/>	210900-7		<input type="checkbox"/>
+	-	50	500004-000	5000		<input type="checkbox"/>	210900		<input checked="" type="checkbox"/>
+	-	60	500006-006	8000		<input type="checkbox"/>	210900-6		<input type="checkbox"/>
+	-	70	500006-009	13000		<input type="checkbox"/>	210900-7		<input type="checkbox"/>
+	-	80	500005-000	5000		<input type="checkbox"/>	210900		<input type="checkbox"/>
+	-	90	500006-009	16000		<input type="checkbox"/>	210900-7		<input type="checkbox"/>
+	-	100	500007-009	13000		<input type="checkbox"/>	210900-7		<input type="checkbox"/>
+	-	110	500006-001	6000		<input type="checkbox"/>	210900-1		<input type="checkbox"/>
+	-	120	500007-006	8000		<input type="checkbox"/>	210900-6		<input type="checkbox"/>
+	-	130	500006-000	5000		<input type="checkbox"/>	210900		<input type="checkbox"/>
+	-	140	500007-009	16000		<input type="checkbox"/>	210900-7		<input type="checkbox"/>
+	-	150	500008-006	8000		<input type="checkbox"/>	210900-6		<input type="checkbox"/>
+	-	160	500008-009	13000		<input type="checkbox"/>	210900-7		<input type="checkbox"/>
+	-	170	500007-001	6000		<input type="checkbox"/>	210900-1		<input type="checkbox"/>
+	-	180	500008-001	6000		<input type="checkbox"/>	210900-1		<input type="checkbox"/>
+	-	190	500008-009	16000		<input type="checkbox"/>	210900-7		<input type="checkbox"/>
+	-	200	500007-000	5000		<input type="checkbox"/>	210900		<input type="checkbox"/>
+	-	210	500008-000	5000		<input type="checkbox"/>	210900		<input type="checkbox"/>
+	-	220	!#	500		<input type="checkbox"/>	210900		<input type="checkbox"/>
→	+	-	230	500004-001	6000	<input type="checkbox"/>	210900-1		<input type="checkbox"/>

- Locked column displays work order line's current locked status, and allows users with permission to lock and unlock the entire job i.e. selecting one sequence of a job will automatically select and lock all sequences of the same job

- Function to release work order

Dispatch List Dashboard (PLA)

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WC

		Sort	WO	Seq	New WC/...	Select	FG Part	ed	WO Hold	Sche
▼ WC: ASY1 - ASSEMBLY BENCH #1										
+	-	10	500005-001	6000		<input checked="" type="checkbox"/>	210900-1			
+	-	20	500004-009	13000		<input type="checkbox"/>	210900-7			
+	-	30	500004-009	16000		<input checked="" type="checkbox"/>	210900-7			
+	-	40	500005-009	16000		<input type="checkbox"/>	210900-7			
+	-	50	500004-000	5000		<input checked="" type="checkbox"/>	210900			
+	-	60	500006-006	8000		<input type="checkbox"/>	210900-6			
+	-	70	500006-009	13000		<input type="checkbox"/>	210900-7			
+	-	80	500005-000	5000		<input type="checkbox"/>	210900			
+	-	90	500006-009	16000		<input type="checkbox"/>	210900-7			
+	-	100	500007-009	13000		<input type="checkbox"/>	210900-7			
+	-	110	500006-001	6000		<input type="checkbox"/>	210900-1			
+	-	120	500007-006	8000		<input type="checkbox"/>	210900-6			
+	-	130	500006-000	5000		<input type="checkbox"/>	210900			
+	-	140	500007-009	16000		<input type="checkbox"/>	210900-7			
+	-	150	500008-006	8000		<input type="checkbox"/>	210900-6			
+	-	160	500008-009	13000		<input type="checkbox"/>	210900-7			
+	-	170	500007-001	6000		<input type="checkbox"/>	210900-1			
+	-	180	500008-001	6000		<input type="checkbox"/>	210900-1			
+	-	190	500008-009	16000		<input type="checkbox"/>	210900-7			
+	-	200	500007-000	5000		<input type="checkbox"/>	210900			
+	-	210	500008-000	5000		<input type="checkbox"/>	210900			
+	-	220	!#	500		<input type="checkbox"/>	210900			
+	-	230	500004-001	6000		<input type="checkbox"/>	210900-1			

Export

New Work Order

Refresh

Reset Columns

Print Selected

Release\Unrelease Selected

View Operations

- *In order to have access to this context menu, user must be in "EDITWO" security group
- Make selection of all jobs/sequences you want to release to the shop floor in the select column
- Right click to bring up context menu and select "Release\Unrelease selected" to change the release status of that sequence.
- Can check whether a sequence is released by looking under that line's "Released" column


 Last APS Reload: 5/27/2021 12:45:22 PM

WC										
		Sort	WO	Seq	New WC/...	Select	FG Part	Notes	Released	
▼ WC: ASY1 - ASSEMBLY BENCH #1										
→	+	-	10	500005-001	6000	<input checked="" type="checkbox"/>	210900-1		<input checked="" type="checkbox"/>	
	+	-	20	500004-009	13000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	30	500004-009	16000	<input checked="" type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	40	500005-009	16000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	50	500004-000	5000	<input checked="" type="checkbox"/>	210900		<input type="checkbox"/>	
	+	-	60	500006-006	8000	<input type="checkbox"/>	210900-6		<input type="checkbox"/>	
	+	-	70	500006-009	13000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	80	500005-000	5000	<input type="checkbox"/>	210900		<input type="checkbox"/>	
	+	-	90	500006-009	16000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	100	500007-009	13000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	110	500006-001	6000	<input type="checkbox"/>	210900-1		<input type="checkbox"/>	
	+	-	120	500007-006	8000	<input type="checkbox"/>	210900-6		<input type="checkbox"/>	
	+	-	130	500006-000	5000	<input type="checkbox"/>	210900		<input type="checkbox"/>	
	+	-	140	500007-009	16000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	150	500008-006	8000	<input type="checkbox"/>	210900-6		<input type="checkbox"/>	
	+	-	160	500008-009	13000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	170	500007-001	6000	<input type="checkbox"/>	210900-1		<input type="checkbox"/>	
	+	-	180	500008-001	6000	<input type="checkbox"/>	210900-1		<input type="checkbox"/>	
	+	-	190	500008-009	16000	<input type="checkbox"/>	210900-7		<input type="checkbox"/>	
	+	-	200	500007-000	5000	<input type="checkbox"/>	210900		<input type="checkbox"/>	
	+	-	210	500008-000	5000	<input type="checkbox"/>	210900		<input type="checkbox"/>	
	+	-	220	!#	500	<input type="checkbox"/>	210900		<input type="checkbox"/>	
	+	-	230	500004-001	6000	<input type="checkbox"/>	210900-1		<input type="checkbox"/>	

Note for Programmers

- This dashboard builds on dashboards 6175, and 5715, both of which have the issue where randomly sequences in workcenters will drop off, meaning they will not be complete, but will disappear from the dashboard, and only reappear when rescheduled through the core system. See below:

Found what's causing the issue, feel free to skip to the second paragraph if you just want what we can do about the issue. What the root cause of this is is a join criteria on 2 tables where it's making sure a Work center field is not empty on a sequence on a job. The field it checks here is from another join between APSV3_JBLINES and APSV3_UBDETAIL. The first table contains everything you see in that core screen with all sequences regardless of type. Not too sure what the second table does to be honest, but from our GSS help page, I see the core system uses it for some sort of report. Anyway, it is on this join where the 3000 sequence falls off because it is not present in the second table. This is likely due to a bug that core will have to fix, and have been made aware of when writing to APSV3_UBDETAIL.

The fix here involves just removing that check, and changing it to use the workcenter field in APSV3_JBLINES rather than UBDETAIL. *Refer to subroutine "LoadJobs" to view new query/comments*