#### 6542: Custom Work Order Labels

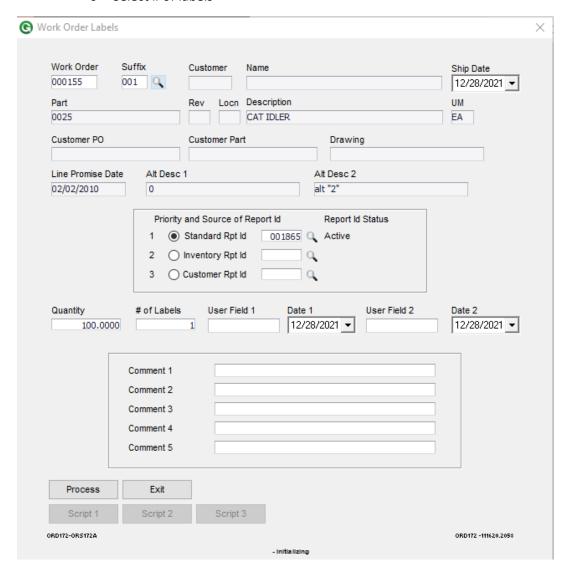
## **Nordic Hot Tubs**

## **Description:**

- Project prints 4 separate labels that print out as work order labels from 4 separate printers.
   Different versions of the same labels will print depending on if the customer is domestic or international.
- Project is set up in 2 places, Shop Floor Control > Reports > Work Order Labels as well as the script 1 button at On Line System > Transactions > Shop Floor Data Collection .NET

# **Using the Core Menu Item**

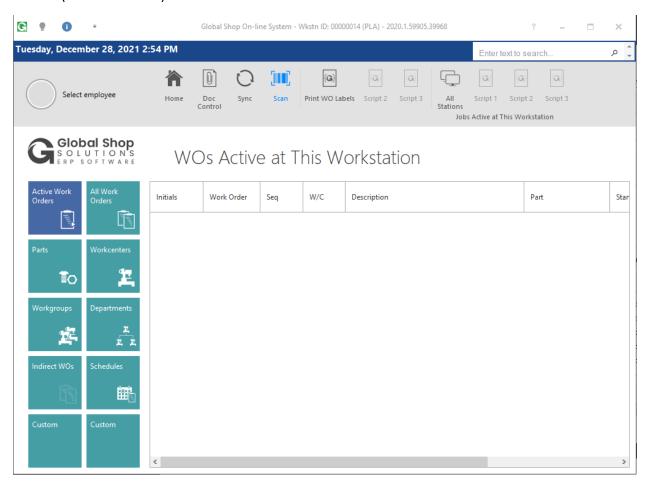
- From Shop Floor Control > Reports > Work Order Labels, begin by selecting a work order
  - Selecting Standard Rpt Id option 1865 from the browser
  - Select Quantity
  - Select # of labels



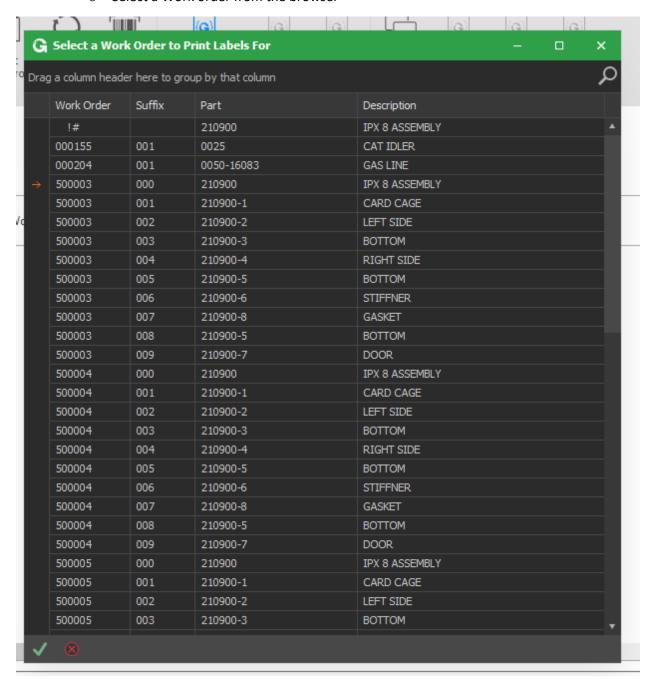
- Process
- 4 labels will begin printing from the 4 printers and go through the logic in the last section to select the right information for the labels

# Using the SFDC.NET Script 1 Button

 From On Line System > Transactions > Shop Floor Data Collection .NET click on script 1 button (Print WO Labels)



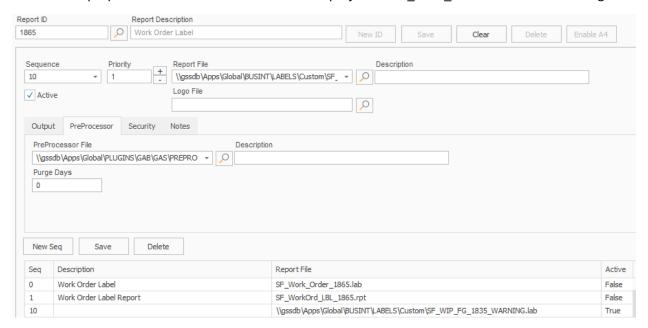
Select a Work order from the browser



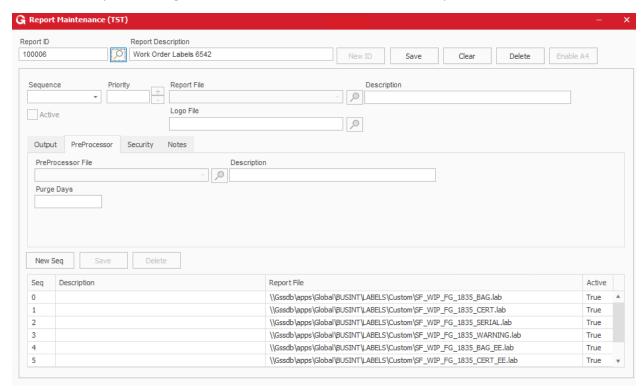
- 4 labels will begin printing from the 4 printers and go through the logic in the last section to select the right information for the labels. This is done off the work order that was selected
- \*\*\*NOTE\*\*\*: As of Go live date, this method is a work around. This will be changed so that selecting a work order on the sfdc screen and clicking on the script button will automatically print the labels for that work order. Awaiting R&D to test changes that should be coming out in a hot fix later in January.

# Set up of Labels/Preproc Files:

On core report ID 1865, deactivate all core standard report sequences, and attach/enable WARNING label file at menu path: Business Intelligence > Administration > Report Maintenance. This label file should have preprocessor selected that matches this project "GCG\_6542\_PrinterSelectionPreProc.g2u".

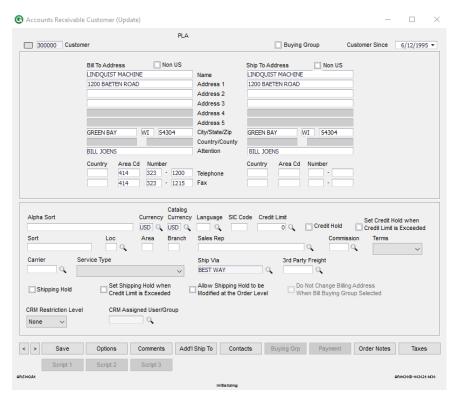


On a custom report ID, assign ID 100006 and attach all 7 label files as sequences.



#### **Setting Customers as International:**

- Script determines if a customer is international or domestic from core system
- To change this, go to Accounts Receivable > File > Customers > Open and check the "Non US" box to mark a customer as international, or uncheck to make them domestic.



## **Description of Label Data Selection Logic:**

In general to arrive at the part mentioned for the configurator options, program looks at the corresponding Sales order tied to the work order selected. The parent identifier (or identifier in the case of any volt, amp, hz, or power data) is filtered for the Sales order this corresponds to, and that final info is stored in ARC project 3591 user fields (found in inventory master script 1 button for a given part). If the Sales order has been invoiced and shipped, and user wants to reprint the labels, the project will be grabbing configurator data from the Order History tables, HIST\_LN\_CONFIG, where before it would be grabbing from the ORDER\_CONFIG table.

- Bag Label:
  - o Model: Description of part on Work Order Suffix Combination
  - Color: From Configurator. From configurator option chosen where parent identifier starts with "SHELL". Chosen option will be an inventory part, and color is stored in User Field 7 Field from ARC 3591.
  - Cabinet: : From Configurator. From configurator option chosen where parent identifier starts with "PANEL". Chosen option will be an inventory part, and color is stored in User Field 8 Field from ARC 3591.
  - Serial Number: From work order
     Customer: From Work order

Item: Part number from Work order



- Warning Label:
  - o **Model**: Description of part on Work Order Suffix Combination
  - Serial: From work order
  - Volts, Amps, Hz: From configurator, option chosen where IDENTIFIER starts with (or ends with) "ASBL". Chosen option will be an inventory part, and these three items are stored in user field 2, 3, and 4 from ARC 3591, respectively.
  - Title 20: From configurator option chosen where parent identifier starts with "INS".
     Chosen option will be an inventory part, and title 20 info is stored in User Field 9 Field from ARC 3591.

Model: Jubilee LS
SN: 123456789
240V, 42A, 60Hz Title 20

# Serial Label:

- Model: Description of part on Work Order Suffix Combination
- o Serial: From work order
- Volts, Power (only on international version), Amps, Hz: From configurator, option chosen where IDENTIFIER starts with (or ends with) "ASBL". Chosen option will be an inventory part, and these three items are stored in user field 2, (6 if international), 3, and 4 from ARC 3591, respectively.

TO TUB

Grand Rapids, MI, USA CSA Enclosure Type 3

Model: Jubilee LS

Serial: 123456789

Volts: 240

Amps: 42

Hz: 60

Intertek

113579 Conforms to ANSI/UL Std 1563 Certified to CSA Std C22.2 No. 218.1

For Indoor/Outdoor Use.

ZORDIO ZORTUÓ

Grand Rapids, MI, USA

Model: Jubilee LS

Serial: 123456789

Volts: 240

Power: 5000 Watts

Amps: 42

Hz: 60



## Certification Label:

o **Model**: Description of part on Work Order Suffix Combination

o Serial: From work order

 Volts, Amps, Hz: From configurator, option chosen where IDENTIFIER starts with (or ends with) "ASBL". Chosen option will be an inventory part, and these three items are stored in user field 2, 3, and 4 from ARC 3591, respectively.

ZORDIO TORDIO

Grand Rapids, MI, USA

Model: Jubilee LS

Serial: 123456789

Volts: 240

Amps: 42

Hz: 60

c Ustro Us

Conforms to ANSI/UL Std 1563 Certified to CSA Std C22.2 No. 218.1

CSA Enclosure Type 3

For Indoor/Outdoor Use.



Grand Rapids, MI, USA

Model: Jubilee LS

Serial: 123456789

Volts: 240

Amps: 42

Hz: 60