onfidentiality Level: Y 10月MM 24日50 实施	敏感Confiden 23年YY 10月MM	保密密级,联感Confidentiality Level Executed on 2023年YY 10月MM 24日DD 实施	Dept(Red)	2nd page for Molding Dept(Red)	1st page for Quality Dept(White), 2n	e for Quality	机台, 1st pag	红):和首件挂在机台,发布	档, 第二联 (红); 0月MM 23日 DD 发布	第一联(白)质量部存档。 第二联(红) Sensitive Published on 2023年YY 10月MM 23日 DO 发布
							necified.	Mons are not s	BARoot cond	平角条件不符合语明Root conditions are not specified.
IPQC:	Ξ	技术及Technician:				falled"x"	«×»; qualified"√»,	献合格打"丿",不合格打"×"; article start-up conditionsqualified"丿",	l条件作业标准确认合格 standard for first article s	备注,首件开机条件作业标准确认合格打"√", Note:Operation standard for first article start-up o
						tion.	ents of produc	产含要求; meet the requirema	情况是否符合生 e and automatic	8.确认机台及自动化55情况是否符合生产含要求; Check that 55 of machine and automatic meet the requirements of production
3.1				on the label is correct.	ion	,标签信息, neir labels, an	品或物料标签 products or th	底,是否有上款产 re are any previous	丘)清场是否彻 e is complete, the	7.确认机台上(机台附近)清场是否彻底,是否有上款产品或物料标签,标签信息是否正确。 Check that line dearance is complete, there are any previous products or their labels, and information
					omplete.	n the label is o	information o	信息是否记录完整 usted? The material	要求?原料标签 are used as requ	6.原材料使用是否按照要求?原料标签信息是否记录完整; Check that raw materials are used as requested? The material information on the label is complete
2			card are	ne molding process	ne machine and ti	ameters on th	三者是否一致 ers, actual par	参数与成型工艺卡 of injection paramet	表、机台上实际 ot check record	5.确认还塑参数点检记录、机台上实际参数与成型工艺卡三者是否一数; Confirm whether the spot check record of injection parameters, actual parameters on the machine and the molding process consistent:
	フ						mation?	anged, make a confi	力,有无确认 repaired and cha	4.模具是否有修理和变动,有无确认 Check that the mould is repaired and changed, make a confirm ation?
			t by mechanical	II碰伤; roducts grabbed ou	1产品有无干涉标t with SOP, and pr	atc. ,机械手取出 c) is consisten	标准等资料; § SOP and SIP,s 比指导书相符 emi-automatic	指导书、品质检验 heet, corresponding 半自动)是否与作: ic,mechanical arm,s	对应产品作业 pulding specific s 有/机械手取出/2 hod(full-automat	2.有方还塑参数工艺卡、对应产品作业指导书、品质检验标准等资料,Check that there are moulding specific sheet, corresponding SOP and SIP, etc. 3.取出方式(全自动脱落例械手取出/半自动)是否与作业指导书相符,机械手取出产品有无干涉和磁伤;Check that take-out method(full-automatic,mechanical arm,semi-automatic) is consistent with SOP, and products grabbed out by mechanical arm exist scratch and hit.
							cts.	的影迷; quainted with produ	人证或对产品是 ertificated or acc	1.确认人员是否有资格认证或对产品是否熟悉; Check that operator is certificated or acquainted with products
Confirmed by quality Dept.	确认 nfirmation	技术员确认 Technician confirm				# ditions	开机条件 Start-up conditions			
1.144		applicable)	首件开机条件作业标准(末件检查不适用) Operation standard for first article start-up conditions(Finel inspection is not applicable)	首件开机条件作业标准(末件检查不适用)first article start-up conditions(Finel inspec	作件业标准(tert-up condi-	件开机条件rst article s	首 dard for fil	Operation star		
N/A				NA	2				MA	
分析人/日期Analyze the person/date;		nformance Items:	人符合项改善对策Improvement measures for nonconformance items; ↑▲	ীই Improvement m	<b>个符合项</b> 次善3			conformance item :	analysis of none	不符合现象因分析 Cause analysis of nonconformance item
	1			A					dimensions	第三次 Third Time
				~					report for measured	第二次 Second Time
742 2240	ALCON CONTRACTOR OF THE PARTY O	아	NA	NIA	ok	NA	吹	>k	实测尺寸见 首件尺寸报 表See the	第一次 First Time
班长确认 回复时间 Confirm ReplyTime		判定 结果 Result	修模后效果确认 Confirm the effect after mold repair	客诉问题确认 Customer complaint problem confirmation	组装检查 Assembly Check	测试实验 Test	结构 Structure	外观检查 Appearance Inspection	尺寸 Dimension	确认次数 Confirmation Times
			*	质量部检查内容 Check Contents of Quality Department	质量部检查内容 ntents of Quality D	Check Co			-	
				D						第三次Third Time
				>						第二次Second Time
8; tr 34	THE THE	五元	2/0	4	5	3	3	OK	of.	第一次First Time
送检时间 Inspection Time	初判人 Primary Confirmer	送检人 Inspector	判定结果 Result	修模后效果确认 Confirm the effect after mold repair	慘模后效果和 effect after	修模问题点 Repair mold problem point	修模问题点 Repair mold proble	外观检查 Appearance Inspection	结构 Structure	送检次数 Inspected Times
			ontents	制造部检查内容 The manufacturing department checks the contents	制造部检查内容 ng department ch	anufacturi		- Pows	OFFICE CO	
202,12	月章 Pal:	产品日期章 Date Seal:		to 190665	be shoops /	芜次市 batch no:	原材料批次号 Row material batch no	OWOSELL LANGENCE	PRO PANCI	原材料名称 Material
gray-tack-stack		品名 product name:	(c/20208TD	-	apos 0860	No:	模具编号 Mould No:	- 62/ - 62/	73-14-31-002/	机合号 Machine No:
B0398	a du	批次号 Lot No:	5	BMS0606-27,1200042	BMSobo	No: No:	生产命令单 Job No:	.30	2023, 12.30	日期 Date:
Lad	production	e inspection rst mold in trial	▼末件检查Final piece inspection 口试产模具首件The first mold in trial production	<b>以</b> 未作 口试产	pair	n ter mold re	e inspectio	口首件检查First piece inspection 口修模后首件 The first piece after mold repair	自の証	
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