
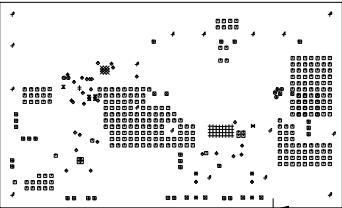

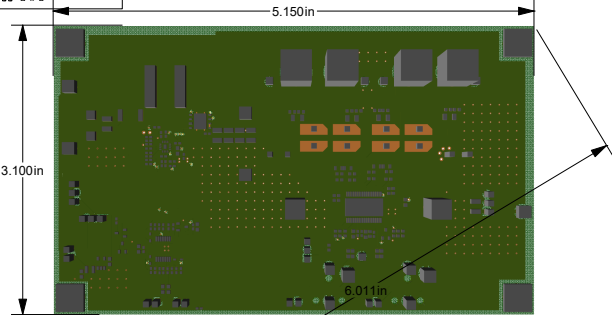
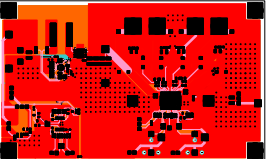
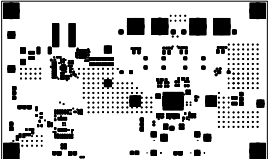
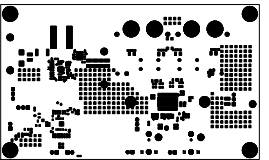
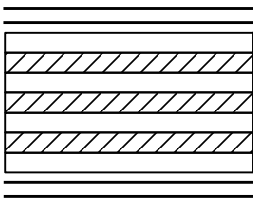

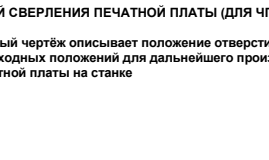


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F	<p>NOTES:</p> <p>1. RIGID-FLEX TO BE FABRICATED USING IPC-6013, CLASS 2 STANDARDS.</p> <p>2. RIGID-FLEX CIRCUIT CONTAINS UP TO 8 LAYERS IN RIGID SECTIONS AND 2 LAYERS IN FLEXIBLE SECTIONS.</p> <p>3. MATERIALS:</p> <p>A. RIGID MATERIAL SHALL BE EPOXY GLASS LAMINATE PER IPC- 4101 / 24 / 26 / 99 / 101 / 126.</p> <p>B. FLEX MATERIAL SHALL BE ADHESIVELESS FLEXIBLE COPPER CLAD LAMINATE</p> <p>C. COVERLAYER TO BE .001" POLYIMIDE WITH .001" ADHESIVE</p> <p>4. COPPER STARTING WEIGHT TO BE 1/2 OZ. ON ALL LAYERS WITH AN ADDITIONAL PLATING OF .001" MIN. COPPER ON OUTER LAYERS.</p> <p>5. RIGID-FLEX CIRCUIT IS A MULTIPLE BEND TYPE.</p> <p>6. APPLY STRAIN RELIEF OF ECCOBOND 45/15 IN RIGID-FLEX TO FLEX TRANSITION AREA APPROXIMATELY AS SHOWN.</p> <p>7. MINIMUM BEND RADII TO BE 6X THICKNESS OF FLEX CIRCUIT.</p> <p>8. MINIMUM LINE WIDTH .010" AND MINIMUM LINE SPACE .010".</p> <p>9. MINIMUM ANNULAR RING REQUIREMENTS IN ACCORDANCE WITH IPC-6012, CLASS 2, TANGENCY WITH NO BREAKOUT.</p> <p>10. UNLESS OTHERWISE SPECIFIED HOLE TOLERANCES ARE +/- .003".</p> <p>11. FINISH: AFTER COPPER PLATING PLATE ENIG, PER IPC-4552.</p> <p>12. SOLDER MASK RIGID SECTION BOTH SIDES LPISM GREEN (SOLDER MASK OVER BARE COPPER).</p> <p>13. RoHS MATERIALS REQUIRED.</p> <p>14. OVERALL THICKNESS OF FLEX LAYERS SHALL NOT EXCEED .009".</p> <p>15. SILKSCREEN COLOR WHITE ON TOP SIDE OF BOARD.</p> <p>16. ALL BOARD DIMENSIONS SPECIFIED BY DWG IN ATTACHED FILE TEST.PDF. (DIMENSIONS IN GERBERS FOR REFERENCE ONLY.)</p> <p>17. FOR ANY DIMENSIONS NOT IN DWG TEST.PDF USE GERBER DATA.</p> <p>18. VENDOR TO PRIMARY DRILL ALL HOLES (NON-PLATED HOLES SHALL BE TENTED.)</p> <p>19. MAXIMUM OF 1 X-OUTS ALLOWED IN ARRAY.</p>				<p>NOTES: UNLESS OTHERWISE SPECIFIED</p> <p>1. MAT'L: Copper clad plated sheet per MIL-P-13949/4, Type GFM,</p> <p>A. Copper Weight:</p> <p>a) Outer Layers 1.5 OZ.</p> <p>b) Inner Plane Layers 1 OZ.</p> <p>c) Inner Signal Layers 1 OZ.</p> <p>B. Laminate using Pre-Preg Material Per MIL-P-13949/12, Type PC-GF. Tg minimum 170 deg C.</p> <p>2. Overall Board thickness to be .093 +/- .009.</p> <p>3. Unless otherwise specified all hole dimensions apply after plating. All plated through holes to have a minimum of .001 copper.</p> <p>4. All holes shall be located within .003 diameter of true position. Layer to layer registration shall be within .005. All holes surrounded by land shall have a minimum annular ring of .001. Tangency on holes with breakout is acceptable.</p> <p>5. Conductor widths and spacing shall be within +/- 20% of artwork originals.</p> <p>6. Apply solder mask (liquid photo imageable) over bare copper, solder mask to be per IPC-SM-84D, Type B, Class 3, Color: Transparent Green. All exposed conductive surfaces to be solder coated.</p> <p>7. Ware or twist of board shall not exceed .0075 inch per inch.</p>				F																																																																																																																				
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