

Multimodal Industrial Anomaly Detection via Hybrid Fusion

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Abstract

2D-based Industrial Anomaly Detection has been widely discussed, however, multimodal industrial anomaly detection based on 3D point clouds and RGB images still has many untouched fields. Existing multimodal industrial anomaly detection methods directly concatenate the multimodal features, which leads to a strong disturbance between features and harms the detection performance. In this paper, we propose Multi-3D-Memory (M3DM), a novel multimodal anomaly detection method with hybrid fusion scheme: firstly, we design an unsupervised feature fusion with patch-wise contrastive learning to encourage the interaction of different modal features; secondly, we use a decision layer fusion with multiple memory banks to avoid loss of information and additional novelty classifiers to make the final decision. We further propose a point feature alignment operation to better align the point cloud and RGB features. Extensive experiments show that our multimodal industrial anomaly detection model outperforms the state-of-the-art (SOTA) methods on both detection and segmentation precision on MVTec-3D AD dataset. Code at github.com/nomewang/M3DM.

1. Introduction

Industrial anomaly detection aims to find the abnormal region of products and plays an important role in industrial quality inspection. In industrial scenarios, it's easy to acquire a large number of normal examples, but defect examples are rare. Current industrial anomaly detection methods are mostly unsupervised methods, i.e., only training on normal examples, and testing on defect examples only during inference. Moreover, most existing industrial anomaly detection methods [2, 9, 25, 34] are based on 2D images. However, in the quality inspection of industrial products, human inspectors utilize both the 3D shape and color characteristics to determine whether it is a defective product, where

Figure 1. Illustrations of MVTec-3D AD dataset [3]. The second and third rows are the input point cloud data and the RGB data. The fourth and fifth rows are prediction results, and according to the ground truth, our prediction has more accurate prediction results than the previous method.

3D shape information is important and essential for correct detection. As shown in Fig. 1, for cookie and potato, it is hard to identify defects from the RGB image alone. With the development of 3D sensors, recently MVTec-3D AD dataset [3] (Fig. 1) with both 2D images and 3D point cloud data has been released and facilitates the research on multimodal industrial anomaly detection.

The core idea for unsupervised anomaly detection is to find out the difference between normal representations and anomalies. Current 2D industrial anomaly detection methods can be categorized into two categories: (1) Reconstruction-based methods. Image reconstruction tasks are widely used in anomaly detection methods [2, 9, 14, 22, 34, 35] to learn normal representation. Reconstruction-based methods are easy to implement for a single modal input (2D image or 3D point cloud). But for multimodal inputs, it is hard to find a reconstruction target. (2) Pretrained feature extractor-based methods. An intuitive way to utilize the feature extractor is to map the extracted feature to a normal distribution and find the out-of-distribution one as an anomaly. Normalizing flow-based methods [15, 27, 33]

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use an invertible transformation to directly construct normal distribution, and memory bank-based methods [8, 25] store some representative features to implicitly construct the feature distribution. Compared with reconstruction-based methods, directly using a pretrained feature extractor does not involve the design of a multimodal reconstruction target and is a better choice for the multimodal task. Besides that, current multimodal industrial anomaly detection methods [16, 27] directly concatenate the features of the two modalities together. However, when the feature dimension is high, the disturbance between multimodal features will be violent and cause performance reduction.

To address the above issues, we propose a novel multimodal anomaly detection scheme based on RGB images and 3D point cloud, named Multi-3D-Memory (M3DM). Different from the existing methods that directly concatenate the features of the two modalities, we propose a hybrid fusion scheme to reduce the disturbance between multimodal features and encourage feature interaction. We propose Unsupervised Feature Fusion (UFF) to fuse multimodal features, which is trained using a patch-wise contrastive loss to learn the inherent relation between multimodal feature patches at the same position. To encourage the anomaly detection model to keep the single domain inference ability, we construct three memory banks separately for RGB, 3D and fused features. For the final decision, we construct Decision Layer Fusion (DLF) to consider all of the memory banks for anomaly detection and segmentation.

Anomaly detection needs features that contain both global and local information, where the local information helps detect small defects, and global information focuses on the relationship among all parts. Based on this observation, we utilize a Point Transformer [20, 36] for the 3D feature and Vision Transformer [5, 11] for the RGB feature. We further propose Point Feature Alignment (PFA) operation to better align the 3D and 2D features.

Our contributions are summarized as follows:

- We propose M3DM, a novel multimodal industrial anomaly detection method with hybrid feature fusion, which outperforms the state-of-the-art detection and segmentation precision on MVTec-3D AD.
- We propose Unsupervised Feature Fusion (UFF) with patch-wise contrastive loss to encourage interaction between multimodal features.
- We design Decision Layer Fusion (DLF) utilizing multiple memory banks for robust decision-making.
- We explore the feasibility of the Point Transformer in multimodal anomaly detection and propose Point Feature Alignment (PFA) operation to align the Point Transformer feature to a 2D plane for high-performance 3D anomaly detection.

2. Related Works

For most anomaly detection methods, the core idea is to find out good representations of the normal data. Traditional anomaly detection has developed several different roads. Probabilistic-based methods use empirical cumulative distribution functions [7, 17] of normal samples to make decisions. The position of representation space neighbors can also be used, and it can be done with several cluster methods, for example, k-NN [1, 24], correlation integral [21] and histogram [13]. Outlier ensembles use a series of decision models to detect anomaly data, the most famous outlier ensembles method is Isolation Forest [18]. The linear model can also be used in anomaly detection, for example simply using the properties of principal component analysis [30] or one-class support vector machine (OCSVM) [28]. The traditional machine learning method relies on less training data than deep learning, so we capture this advantage and design a decision layer fusion module based on OCSVM and stochastic gradient descent.

2D Industrial Anomaly Detection Industrial anomaly detection is usually under an unsupervised setting. The MVTec AD dataset is widely used for industrial anomaly detection [2] research, and it only contains good cases in the training dataset but contains both good and bad cases in the testing dataset. Industrial anomaly detection needs to extract image features for decision, and the features can be used either implicitly or explicitly. Implicit feature methods utilize some image reconstruction model, for example, auto-encoder [2, 14, 35] and generative adversarial network [22]; Reconstruction methods could not recover the anomaly region, and comparing the generated image and the original image could locate the anomaly and make decisions. Some data augmentation methods [34] were proposed to improve the anomaly detection performance, in which researchers manually add some pseudo anomaly to normal samples and the training goal is to locate pseudo anomaly. Explicit feature methods rely on the pretrained feature extractor, and additional detection modules learn to locate the abnormal area with the learned feature or representation. Knowledge distillation methods [9] aim to learn a student network to reconstruct images or extract the feature, the difference between the teacher network and student network can represent the anomaly. Normalizing flow [15, 33] utilizes an invertible transformation to convert the image feature to Normal distribution, and the anomaly feature would fall on the edge of the distribution. Actually, all of the above methods try to store feature information in the parameters of deep networks, recent work shows that simply using a memory bank [25] can get a total recall on anomaly detection. There are many similarities between 2D and 3D anomaly detection, we extend the memory bank method to 3D and multimodal settings and get an impressive result.

Figure 2. The pipeline of Multi-3D-Memory (M3DM). Our M3DM contains three important parts: (1) Point Feature Alignment (PFA) converts Point Group features to plane features with interpolation and project operation, FPS is the farthest point sampling and a pretrained Point Transformer; (2) Unsupervised Feature Fusion (UFF) fuses point feature and image feature together with a patch-wise contrastive loss \mathcal{L}_{con} , where F_{rgb} is a Vision Transformer, r_{rgb} ; p_{pt} are MLP layers and r_r ; p_p are single fully connected layers; (3) Decision Layer Fusion (DLF) combines multimodal information with multiple memory banks and makes the final decision with 2 learnable modules D_a ; D_s for anomaly detection and segmentation, where r_{rgb} ; M_{fs} ; M_{pt} are memory banks; s are score function for single memory bank detection and segmentation, P_{fs} is the memory bank building algorithm.

3D Industrial Anomaly Detection The first public 3D industrial anomaly detection dataset is MVTec-3D [3] AD dataset, which contains both RGB information and point position information for the same instance. Inspired by medical anomaly detection voxel auto-encoder and generative adversarial network [3] were first explored in 3D industrial anomaly detection, but those methods lost much spacial structure information and get a poor results. After that, a 3D student-teacher network [4] was proposed to focus on local point clouds geometry descriptor with extra data for pretraining. Memory bank method [16] has also been explored in 3D anomaly detection with geometry point feature and a simple feature concatenation. Knowledge distillation method [27] further improved the pure RGB and multimodal anomaly detection results with Depth information. Our method is based on memory banks, and in contrast to previous methods, we propose a novel pipeline to utilize a pretrained point transformer and a hybrid feature fusion scheme for more precise detection.

extractors, DINO [5] for RGB and PointMAE [20] for point clouds, to extract color and 3D representations respectively. As shown in Fig. 2, M3DM consists of three important parts: (1) Point Feature Alignment (PFA in Sec. 3.2): to solve the position information mismatch problem of the color feature and 3D feature, we propose Point Feature Alignment to align the 3D feature to 2D space, which helps simplify multimodal interaction and promotes detection performance. (2) Unsupervised Feature Fusion (UFF in Sec. 3.3): since the interaction between multimodal features can generate new representations helpful to anomaly detection [16, 27], we propose an Unsupervised Feature Fusion module to help unify the distribution of multimodal features and learn the inherent connection between them. (3) Decision Layer Fusion (DLF in Sec. 3.4): although UFF helps improve the detection performance, we found that information loss is unavoidable and propose Decision Layer Fusion to utilize multiple memory banks for the final decision.

3. Method

3.1. Overview

Our Multi-3D-Memory (M3DM) method takes a 3D point cloud and an RGB image as inputs and conducts 3D anomaly detection and segmentation. We propose a hybrid fusion scheme to promote cross-domain information interaction and maintain the original information of every single domain at the same time. We utilize two pretrained feature

3.2. Point Feature Alignment

Point Feature Extraction. We utilize a Point Transformer (F_{pt}) [36] to extract the point clouds feature. The input point cloud is a point position sequence with N points. After the farthest point sampling (FPS) [23], the point cloud is divided into M groups, each with S points. Then the points in each group are encoded into a feature vector, and the M vectors are input into the Point Transformer. The output from the Point Transformer and

Figure 3. UFF architecture. UFF is a unified module trained with all training data of MVTec-3D AD. The patch-wise contrastive loss L_{con} encourages the multimodal patch features in the same position to have the most mutual information, i.e., the diagonal elements of the contrastive matrix have the biggest values.

point features, which are then organized as point feature groups: each group has a single point feature, which can be seen as the feature of the center point.

Point Feature Interpolation. Since after the farthest point sampling (FPS), the point center points are not evenly distributed in space, which leads to a unbalance density of point features. We propose to interpolate the feature back to the original point cloud. Given M point features g_i associated with M group center points s_i , we use inverse distance weight to interpolate the feature to each point p_j ($j = 1; 2; \dots; N_g$) in the input point clouds. The process can be described as:

$$p_j^0 = \sum_{i=1}^M \frac{1}{\sum_{k=1}^M \frac{1}{\frac{k C_i}{p_i k_2 + 1}}} g_i; \quad i = \frac{1}{\sum_{k=1}^M \frac{1}{\frac{k C_i}{p_i k_2 + 1}}}; \quad (1)$$

where ϵ is a fairly small constant to avoid denominator.

Point Feature Projection. After interpolation, we project p_j^0 onto the 2D plane using the point coordinate and camera parameters, and we denote the projected points as p . We noticed that the point clouds could be sparse, if a 2D plane position doesn't match any point, we simply set the position as 0. We denote the projected feature map as $f_{p_{x,y}}(x; y) \in \mathbb{R}^{D_g}$ (D is the 2D plane region of the RGB image), which has the same size as the input RGB image. Finally, we use an average pooling operation to get the patch feature on the 2D plane feature map.

3.3. Unsupervised Feature Fusion

The interaction between multimodal features can create new information that is helpful for industrial anomaly detection. For example, in Fig. 1, we need to combine both the black color and the shape depression to detect the hole on the cookie. To learn the inherent relation between the two modalities that exists in training data, we design the

Unsupervised Feature Fusion (UFF) module. We propose a patch-wise contrastive loss to train the feature fusion module: given RGB features f_{rgb} and point clouds features f_{pt} , we aim to encourage the features from different modalities at the same position to have more corresponding information, while the features at different positions have less corresponding information.

We denote the features of a patch as $f_{rgb}^{(i,j)}; f_{pt}^{(i,j)}$, where i is the index of the training sample and j is the index of the patch. We conduct multilayer perceptron (MLP) layers $f_{rgb}; f_{pt}$ to extract interaction information between two modals and use fully connected layers $f_{rgb}; f_{pt}$ to map processed feature to query or key vectors. We denote the mapped features as $h_{rgb}^{(i,j)}; h_{pt}^{(i,j)}$. Then we adopt InfoNCE [19] loss for the contrastive learning:

$$L_{con} = - \frac{1}{N_b} \sum_{t=1}^{N_b} \frac{h_{rgb}^{(i,j)} \cdot h_{pt}^{(i,j)^T}}{\sum_{k=1}^{N_p} h_{rgb}^{(t,k)} \cdot h_{pt}^{(t,k)^T}}; \quad (2)$$

where N_b is the batch size and N_p is the nonzero patch number. UFF is a unified module trained with all categories' training data of the MVTec-3D AD, and the architecture of UFF is shown in Fig. 3.

During the inference stage, we concatenate the MLP layers outputs as a fused patch feature denoted as:

$$f_{fs}^{(i,j)} = [f_{rgb}^{(i,j)}; f_{pt}^{(i,j)}]; \quad (3)$$

3.4. Decision Layer Fusion

As shown in Fig. 1, a part of industrial anomaly only appears in a single domain (e.g., the protruding part of potato), and the correspondence between multimodal features may not be extremely obvious. Moreover, although Feature Fusion promotes the interaction between multimodal features, we still found that some information has been lost during the fusion process.

To solve the above problem, we propose to utilize multiple memory banks to store the original color feature, position feature and fusion feature. We denote the three kind of memory banks as $M_{rgb}; M_{pt}; M_{fs}$ respectively. We refer PatchCore [25] to build these three memory banks, and during inference, each memory bank is used to predict an anomaly score and a segmentation map. Then we use two learnable One-Class Support Vector Machines (OCSVM) [28] D_a and D_s to make the final decision for both anomaly score and segmentation map. We call the above process Decision Layer Fusion (DLF), which can be described as:

$$a = D_a([M_{rgb}; f_{rgb}]; [M_{pt}; f_{pt}]; [M_{fs}; f_{fs}]); \quad (4)$$

$$s = D_s([M_{rgb}; f_{rgb}]; [M_{pt}; f_{pt}]; [M_{fs}; f_{fs}]); \quad (5)$$

where \cdot are the score functions introduced by [25], which can be formulated as:

$$(M; f) = \frac{1}{k} f^{(i,j)}; \quad m \in k_2; \quad (6)$$

$$(M; f) = f \min_{m \in M} k f^{(ij)} \quad m k_2 f^{(ij)} \quad 2 f g; \quad (7)$$

$$f^{(ij)}; m = \arg \max_{f^{(ij)} \in f} \arg \min_{m \in M} k f^{(ij)} \quad m k_2; \quad (8)$$

where $M = \{f_{rgb}, f_{pt}, f_{fs}\}$, $f_{fs} g$ is a re-weight parameter.

We propose a two-stage training procedure: in the first stage we construct memory banks, and in the second stage we train the decision layer. The pseudo-code of DLF is shown as Algorithm 1.

Algorithm 1: Decision Layer Fusion Training

Input: Memory bank building algorithm \mathcal{F} [25], decision layer $f_{D_a}; D_s g$, OCSVM loss function L_{oc} [28]
 Data: Training set features $F_{rgb}; F_{pt}; F_{fs} g$.
 Output: Multimodal memory banks $M_{rgb}; M_{pt}; M_{fs} g$,
 decision layer parameters $f_{D_a}; D_s g$.

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for modal  $\in \{f_{rgb}, f_{pt}, f_{fs}\} g$  do
  for  $f_{modal} \in F_{modal}$  do
     $M_{modal} = \mathcal{F}(f_{modal})$ 
  end
end
 $M = \{M_{modal}\}$ 
for  $f_{rgb} \in F_{rgb}; f_{pt} \in F_{pt}; f_{fs} \in F_{fs}$  do
   $D_a = \text{optim}(L_{oc}(D_a; M_{rgb}))$ 
   $D_s = \text{optim}(L_{oc}(D_s; M_{fs}))$ 
end
```

4. Experiments

4.1. Experimental Details

Dataset. 3D industrial anomaly detection is in the beginning stage. The MVTec-3D AD dataset is the first 3D industrial anomaly detection dataset. Our experiments were performed on the MVTec-3D dataset.

MVTec-3D AD [3] dataset consists of 10 categories, a total of 2656 training samples, and 1137 testing samples. The 3D scans were acquired by an industrial sensor using structured light, and position information was stored in 3 channel tensors representing x and z coordinates. Those 3 channel tensors can be single-mapped to the corresponding point clouds. Additionally, the RGB information is recorded for each point. Because all samples in the dataset are viewed from the same angle, the RGB information of each sample can be stored in a single image. Totally, each sample of the MVTec-3D AD dataset contains a colored point cloud.

Data Preprocess. Different from 2D data, 3D ones are easier to remove the background information. Following [16], we estimate the background plane with RANSAC [12] and any point within 0.005 distance is removed. At the same time, we set the corresponding pixel of removed points in the RGB image as 0. This operation not only accelerates the 3D feature processing during training and inference but

also reduces the background disturbance for anomaly detection. Finally, we resize both the position tensor and the RGB image to 224×224 size, which is matched with the feature extractor input size.

Feature Extractors. We use 2 Transformer-based feature extractors to separately extract the RGB feature and point clouds feature: 1) For the RGB feature, we use a Vision Transformer (ViT) [11] to directly extract each patch feature, and in order to adapt to the anomaly detection task, we use a ViT-B/8 architecture for both efficiency and detection grain size; For higher performance, we use the ViT-B/8 pretrained on ImageNet [10] with DINO [5], and this pretrained model receives 224×224 image and outputs totally 784 patches feature for each image; Since previous research shows that ViT concentrated on both global and local information on each layer, we use the output of the final layer with 768 dimensions for anomaly detection. 2) For the point cloud feature, we use a Point Transformer [20, 36], which is pretrained on ShapeNet [6] dataset, as our 3D feature extractor, and use the 7; 11g layer output as our 3D feature; Point Transformer firstly encodes point cloud to point groups which are similar with patches of ViT and each group has a center point for position and neighbor numbers for group size. As described in Sec. 3.2, we separately test the setting $M = 784; S = 64$ and $M = 1024; S = 128$ for our experiments. In the PFA operation, we separately pool the point feature to 28×28 and 56×56 for testing.

Learnable Module Details. M3DM has 2 learnable modules: the Unsupervised Feature Fusion module and the Decision Layer Fusion module. 1) For UFF, the $g_{rgb}; g_{pc}$ are 2 two-layer MLPs with 4 hidden dimension as input feature; We use AdamW optimizer, set learning rate as 0.003 with cosine warm-up in 250 steps and batch size as 256, we report the best anomaly detection results under 750 UFF training steps. 2) For DLF, we use two linear OCSVMs with SGD optimizers, the learning rate is set as 10^{-4} and train 1000 steps for each class.

Evaluation Metrics. All evaluation metrics are exactly the same as in [3]. We evaluate the image-level anomaly detection performance with the area under the receiver operator curve (I-AUROC), and higher I-AUROC means better image-level anomaly detection performance. For segmentation evaluation, we use the per-region overlap (AUPRO) metric, which is defined as the average relative overlap of the binary prediction with each connected component of the ground truth. Similar to I-AUROC, the receiver operator curve of pixel level predictions can be used to calculate P-AUROC for evaluating the segmentation performance.

4.2. Anomaly Detection on MVTec-3D AD

We compare our method with several 3D, RGB and RGB+ 3D multimodal methods on MVTec-3D, Tab. 1 shows the anomaly detection results record with I-AUROC, Tab. 2

	Method	Bagel	Cable Gland	Carrot	Cookie	Dowel	Foam	Peach	Potato	Rope	Tire	Mean
3D	Depth GAN [3]	0.530	0.376	0.607	0.603	0.497	0.484	0.595	0.489	0.536	0.521	0.523
	Depth AE [3]	0.468	0.731	0.497	0.673	0.534	0.417	0.485	0.549	0.564	0.546	0.546
	Depth VM [3]	0.510	0.542	0.469	0.576	0.609	0.699	0.450	0.419	0.668	0.520	0.546
	Voxel GAN [3]	0.383	0.623	0.474	0.639	0.564	0.409	0.617	0.427	0.663	0.577	0.537
	Voxel AE [3]	0.693	0.425	0.515	0.790	0.494	0.558	0.537	0.484	0.639	0.583	0.571
	Voxel VM [3]	0.750	0.747	0.613	0.738	0.823	0.693	0.679	0.652	0.609	0.690	0.699
	3D-ST [4]	0.862	0.484	0.832	0.894	0.848	0.663	0.763	0.687	0.958	0.486	0.748
	FPFH [16]	0.825	0.551	0.952	0.797	0.883	0.582	0.758	0.889	0.929	0.653	0.782
	AST [27]	0.881	0.576	0.965	0.957	0.679	0.797	0.990	0.915	0.956	0.611	0.833
	Ours	0.941	0.651	0.965	0.969	0.905	0.760	0.880	0.974	0.926	0.765	0.874
RGB	DifferNet [26]	0.859	0.703	0.643	0.435	0.797	0.790	0.787	0.643	0.715	0.590	0.696
	PADIM [8]	0.975	0.775	0.698	0.582	0.959	0.663	0.858	0.535	0.832	0.760	0.764
	PatchCore [25]	0.876	0.880	0.791	0.682	0.912	0.701	0.695	0.618	0.841	0.702	0.770
	STFFPM [32]	0.930	0.847	0.890	0.575	0.947	0.766	0.710	0.598	0.965	0.701	0.793
	CS-Flow [29]	0.941	0.930	0.827	0.795	0.990	0.886	0.731	0.471	0.986	0.745	0.830
	AST [27]	0.947	0.928	0.851	0.825	0.981	0.951	0.895	0.613	0.992	0.821	0.880
	Ours	0.944	0.918	0.896	0.749	0.959	0.767	0.919	0.648	0.938	0.767	0.850
	Ours	0.944	0.918	0.896	0.749	0.959	0.767	0.919	0.648	0.938	0.767	0.850
RGB + 3D	Depth GAN [3]	0.538	0.372	0.580	0.603	0.430	0.534	0.642	0.601	0.443	0.577	0.532
	Depth AE [3]	0.648	0.502	0.650	0.488	0.805	0.522	0.712	0.529	0.540	0.552	0.595
	Depth VM [3]	0.513	0.551	0.477	0.581	0.617	0.716	0.450	0.421	0.598	0.623	0.555
	Voxel GAN [3]	0.680	0.324	0.565	0.399	0.497	0.482	0.566	0.579	0.601	0.482	0.517
	Voxel AE [3]	0.510	0.540	0.384	0.693	0.446	0.632	0.550	0.494	0.721	0.413	0.538
	Voxel VM [3]	0.553	0.772	0.484	0.701	0.751	0.578	0.480	0.466	0.689	0.611	0.609
	3D-ST [4]	0.950	0.483	0.986	0.921	0.905	0.632	0.945	0.988	0.976	0.542	0.833
	PatchCore + FPFH [16]	0.918	0.748	0.967	0.883	0.932	0.582	0.896	0.912	0.921	0.886	0.865
	AST [27]	0.983	0.873	0.976	0.971	0.932	0.885	0.974	0.981	1.000	0.797	0.937
	Ours	0.994	0.909	0.972	0.976	0.960	0.942	0.973	0.899	0.972	0.850	0.945

Table 1. I-AUROC score for anomaly detection of all categories of MVTec-3D AD. Our method clearly outperforms other methods in 3D and 3D + RGB setting; For pure 3D setting, our method reaches 0.874 mean I-AUROC score, and for 3D + RGB setting, we get 0.945 mean I-AUROC score. The results of baselines are from the [3, 16, 27, 37].

shows the segmentation results report with AUPRO and wePatchCore + FPFH method gets a high P-AUROC score, its report the P-AUROC in supplementary materials. 1) On I-AUROC is much lower than the other two. Besides, AST pure 3D anomaly detection we get the highest I-AUROC gets a worse P-AUROC score than the other two methods, and outperform AST [27] 4.1%, which shows our method which means the AST is weak in locating anomalies.

has much better detection performance than the previous method, and with our PFA, the Point Transformer is the 4.3. Ablation Study

better 3D feature extractor for this task; for segmentation, we get the second best result with AUPRO as 0.906, since our 3D domain segmentation is based on the point cloud, we find there is a bias between point clouds and ground truth label and discuss this problem in Sec. 4.7. 2) On RGB anomaly detection, the difference between our method and Patchcore [25] is that we use a Transformer based feature extractor instead of a Wide-ResNet one and remove the pooling operation before building the memory bank; Our I-AUROC in RGB domain is 8.0% higher than the original PatchCore results and get the highest AUPRO score for segmentation, which is 7.6% higher than the second best one. 3) On RGB + 3D multimodal anomaly detection, our method gets the best results on both I-AUROC and AUPRO scores, we get 0.8% better I-AUROC than the AST and 0.5% better AUPRO than the PatchCore + FPFH [16]; These results are contributed by our fusion strategy and the high-performance 3D anomaly detection results. The previous method couldn't have great detection and segmentation performance at the same time, as shown in Tab. 3. Since the AST [27] didn't report the AUPRO results, we compare the segmentation performance with P-AUROC here. Although We conduct an ablation study on a multimodal setting, and to demonstrate our contributions to multimodal fusion, we analyze our method in Tab. 4 with the following settings: 1) Only Point Clouds (M_{pt}) information; 2) Only RGB (M_{rgb}) information; 3) Single memory bank (M_{fs}) directly concatenating Point Transformer feature and RGB feature together; 4) Single memory bank (M_{fs}) using UFF to fuse multimodal features; 5) Building two memory banks ($M_{rgb}; M_{pt}$) separately and directly adding the scores together; 6) Building two memory banks separately ($M_{rgb}; M_{pt}$) and using DLF for the final result; 7) Building three memory banks ($M_{rgb}; M_{pt}; M_{fs}$) (Ours). Comparing row 3 and 4 in Tab. 4, we can find that adding UFF greatly improves the results on all three metrics (I-AUROC 4.1% ", AURPO 1.2%" and P-AUROC 0.3%"), which shows UFF plays an important role for multimodal interaction and helps unify the feature distribution; Compare row 5 and 6, we demonstrate that DLF model helps improve both anomaly detection and segmentation performance (I-AUROC 0.3% ", AURPO 0.6%" and P-AUROC 0.3%). Our full set is shown in row 7 in Tab. 4, and compared with row 6 we have 1.3% I-AUROC and 0.5% AUPRO improve-

	Method	Bagel	Cable Gland	Carrot	Cookie	Dowel	Foam	Peach	Potato	Rope	Tire	Mean
3D	Depth GAN [3]	0.111	0.072	0.212	0.174	0.160	0.128	0.003	0.042	0.446	0.075	0.143
	Depth AE [3]	0.147	0.069	0.293	0.217	0.207	0.181	0.164	0.066	0.545	0.142	0.203
	Depth VM [3]	0.280	0.374	0.243	0.526	0.485	0.314	0.199	0.388	0.543	0.385	0.374
	Voxel GAN [3]	0.440	0.453	0.875	0.755	0.782	0.378	0.392	0.639	0.775	0.389	0.583
	Voxel AE [3]	0.260	0.341	0.581	0.351	0.502	0.234	0.351	0.658	0.015	0.185	0.348
	Voxel VM [3]	0.453	0.343	0.521	0.697	0.680	0.284	0.349	0.634	0.616	0.346	0.492
	FPFH [16]	0.973	0.879	0.982	0.906	0.892	0.735	0.977	0.982	0.956	0.961	0.924
	Ours	0.943	0.818	0.977	0.882	0.881	0.743	0.958	0.974	0.95	0.929	0.906
RGB	CFlow [15]	0.855	0.919	0.958	0.867	0.969	0.500	0.889	0.935	0.904	0.919	0.871
	PatchCore [25]	0.901	0.949	0.928	0.877	0.892	0.563	0.904	0.932	0.908	0.906	0.876
	PADiM [8]	0.980	0.944	0.945	0.925	0.961	0.792	0.966	0.940	0.937	0.912	0.930
	Ours	0.952	0.972	0.973	0.891	0.932	0.843	0.97	0.956	0.968	0.966	0.942
RGB + 3D	Depth GAN [3]	0.421	0.422	0.778	0.696	0.494	0.252	0.285	0.362	0.402	0.631	0.474
	Depth AE [3]	0.432	0.158	0.808	0.491	0.841	0.406	0.262	0.216	0.716	0.478	0.481
	Depth VM [3]	0.388	0.321	0.194	0.570	0.408	0.282	0.244	0.349	0.268	0.331	0.335
	Voxel GAN [3]	0.664	0.620	0.766	0.740	0.783	0.332	0.582	0.790	0.633	0.483	0.639
	Voxel AE [3]	0.467	0.750	0.808	0.550	0.765	0.473	0.721	0.918	0.019	0.170	0.564
	Voxel VM [3]	0.510	0.331	0.413	0.715	0.680	0.279	0.300	0.507	0.611	0.366	0.471
	3D-ST [4]	0.950	0.483	0.986	0.921	0.905	0.632	0.945	0.988	0.976	0.542	0.833
	PatchCore + FPFH [16]	0.976	0.969	0.979	0.973	0.933	0.888	0.975	0.981	0.950	0.971	0.959
	Ours	0.970	0.971	0.979	0.950	0.941	0.932	0.977	0.971	0.971	0.975	0.964

Table 2. AUPRO score for anomaly segmentation of all categories of MVTec-3D. Our method outperforms other methods on RGB and RGB + 3D settings. for the RGB setting, our method reaches 0.942 mean AUPRO score, and for the RGB + 3D setting, our method reaches 0.964 mean AUPRO score. The results of baselines are from the [3, 16, 37].

Method	I-AUROC	P-AUROC
PatchCore + FPFH [16]	0.865	0.992
AST [27]	0.937	0.976
Ours	0.945	0.992

Table 3. Mean I-AUROC and P-AUROC score for anomaly detection of all categories of MVTec-3D. Our method performance well on both anomaly detection and segmentation.

Method	Memory bank	I-AUROC	AUPRO	P-AUROC
Only PC	M _{pt}	0.874	0.906	0.970
Only RGB	M _{rgb}	0.850	0.942	0.987
w/o UFF	M _{fs}	0.857	0.944	0.987
w/ UFF	M _{fs}	0.898	0.956	0.990
w/o DLF	M _{rgb} ; M _{pt}	0.929	0.953	0.987
w/ DLF	M _{rgb} ; M _{pt}	0.932	0.959	0.990
Ours	M _{rgb} ; M _{pt} ; M _{fs}	0.945	0.964	0.992

Table 4. Ablation study on fusion block. M is the number of memory banks used. Compared with directly concatenating feature, with UFF, the single memory bank method get better performance. With DLF, the anomaly detection and segmentation performance gets great improvement.

4.4. Analysis of PFA Hyperparameter

Since we are the first to use Point Transformer for 3D anomaly detection, we conduct a series of exploring experiments on the Point Transformer setting. 1) We first explore two important hyper-parameters of Point Transformer: the number of groups and the groups' size during farthest point fusion scheme integrates the advantage of both original fea-

sampling. The number of groups decides how many features will be extracted by the Point Transformer and the groups' size is equal to the concept of the receptive field. As shown in Tab. 5, the model with 1,024 point groups and 128 points per group performs better in this task, which we think is because more feature vectors help the model find better representation and a suitable neighbor number would give more local position information. 2) To verify the PFA operation, we conduct another 3D anomaly detection experiment with the original point groups feature: a point group can be seen as a patch, and the memory bank store point groups feature here; The detection method is as same as the patch-based one, and to get the segmentation predictions, we first project point group feature to a 2D plane and use an inverse distance interpolation to get every pixel value; As shown in Tab. 5 row 2, the group-based method has better performance than its peer in row 4, however, when the patch-size gets smaller, the PFA-based method gets the best result on three metrics.

4.5. Analysis of Multimodal Feature distribution

We visualize the feature distribution with histogram and t-SNE [31]. The original point cloud features have two disconnected regions in the t-SNE map (Fig. 4b), and it is caused by the pooling operation on the edge between the non-point region and the point cloud region. The two fused features have similar distribution (in the Fig. 4a), and these properties make the concatenated feature more suitable for

S.G	N.G	Sampling	I-AUROC	AUPRO	P-AUROC
64	784	point group	0.793	0.813	0.922
128	1024	point group	0.841	0.896	0.960
64	784	28 28 patches	0.805	0.879	0.963
128	1024	28 28 patches	0.819	0.896	0.967
128	1024	56 56 patches	0.874	0.906	0.970

Table 5. Exploring Point Transformer setting on the pure 3D setting. S.G means the point number per group, and N.G means the total number of point groups. We get the best performance with 128 point groups per sample and each point group contains 128 points; Compared with directly calculating anomaly and segmentation scores on point groups, the method based on a 2D plane patch needs a small patch size towards high performance.

Figure 5. Properties of the MVTEC-3D AD. PC is short for point cloud prediction, and M is short for multimodal prediction. With 3D information on the point cloud, the anomaly is accurately located in row 1. The label bias causes inaccurate segmentation, for the model hard to focus on the missing area.

(a) Statistic distribution. (b) T-SNE distribution.

Figure 4. Distribution of bagel multimodal features. The fused point feature has a smaller variance in distribution and has a closer distribution with the fused RGB feature.

Method	I-AUROC	AUPRO	P-AUROC
5-shot	0.796	0.927	0.981
10-shot	0.821	0.939	0.985
50-shot	0.903	0.953	0.988
Full dataset	0.945	0.964	0.992

Table 6. Few-shot setting results. On 10-shot or 5-shot setting, our method still has good segmentation performance and outperforms most Non-few-shot methods.

tures and fused features and thus has a better performance than the single memory bank method.

4.6. Few-shot Anomaly detection

We evaluate our method on Few-shot settings, and the results are illustrated in Tab. 6. We randomly select 10 and 5 images from each category as training data and test the few-shot model on the full testing dataset. We find that our method in a 10-shot or 5-shot setting still has a better segmentation performance than some non-few-shot methods.

4.7. Discussion about the MVTEC-3D AD

In this section, we discuss some properties of the MVTEC-3D AD dataset. 1) The 3D information helps detect more kinds of anomalies. In the first row of Fig. 5, we can find that the model fails to detect the anomaly with RGB information, but with the point cloud, the anomaly is accurately predicted. This indicates that 3D information indeed plays an important role in this dataset. 2) The label bias

will cause inaccurate segmentation. As shown in Fig. 5, the cookie of row 2 has some cuts, and the anomaly label is annotated on the missing area. However, for the pure point clouds method, the non-point region will not be reported, instead, the cut edge will be reported as an anomaly region, the phenomenon can be seen in the PC prediction of cookie in the Fig. 5. Because of this kind of bias between 3D point clouds and the 2D ground truth, the 3D version has a lower AUPRO score than the RGB one in Tab. 2. With the RGB information, the missing region will be more correctly reported as an anomaly. Although we successfully predict more anomaly areas with multimodal data, there is still a gap between the prediction map and the ground truth. We will focus on resolving this problem in future research.

5. Conclusion

In this paper, we propose a multimodal industrial anomaly detection method with point clouds and RGB images. Our method is based on multiple memory banks and we propose a hybrid feature fusion scheme to process the multimodal data. In detail, we propose a patch-wise contrastive loss-based Unsupervised Feature Fusion to promote multimodal interaction and unify the distribution, and then we propose Decision Layer Fusion to fuse multiple memory bank outputs. Moreover, we utilize pretrained Point Transformer and Vision Transformer as our feature extractors, and to align the above two feature extractors to the same spatial position, we propose Point Feature Alignment to convert 3D features to a 2D plane. Our method outperforms the SOTA results on MVTEC-3D AD datasets and we hope our work be helpful for further research.

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