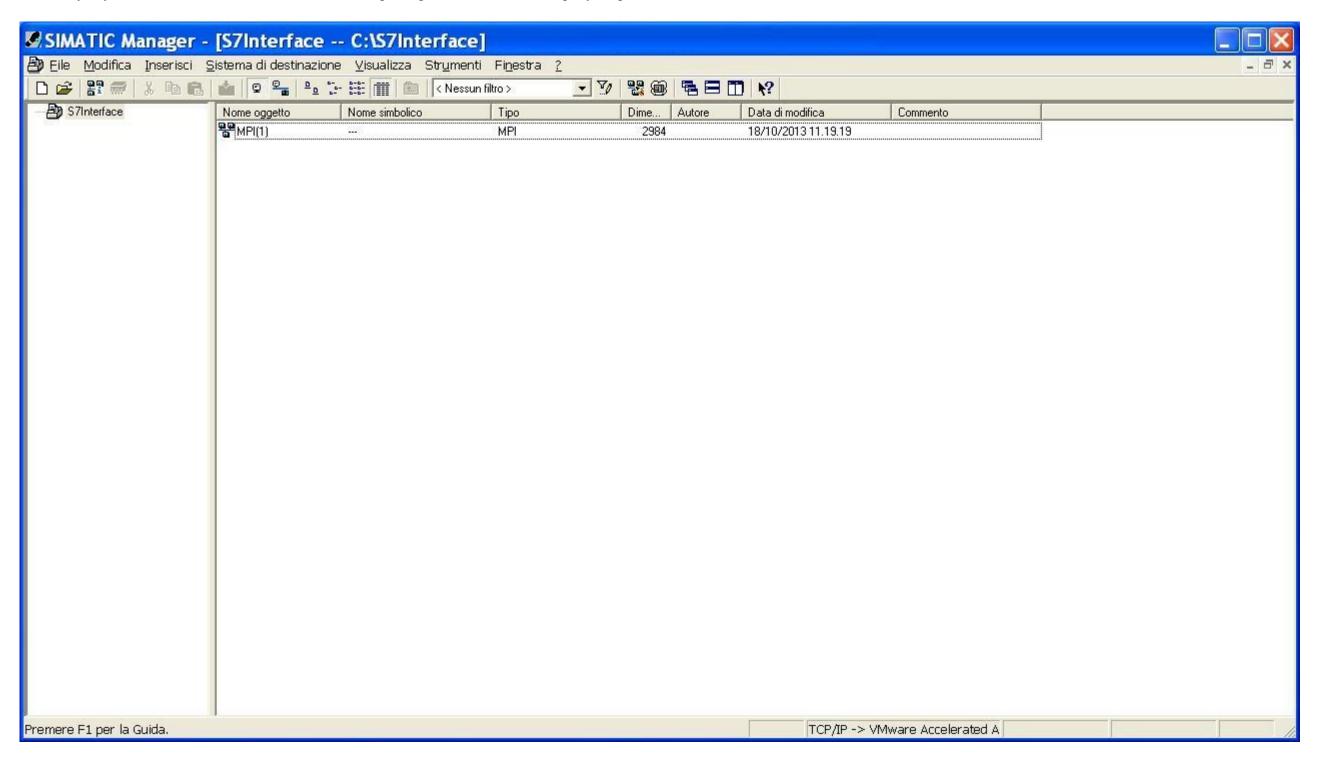
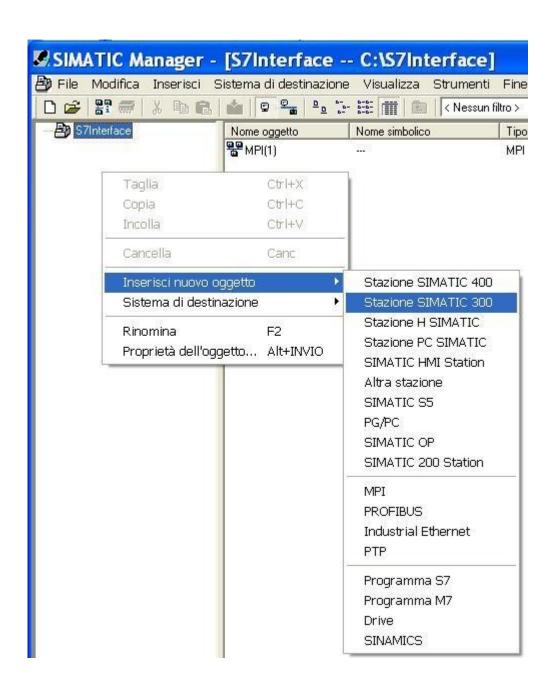
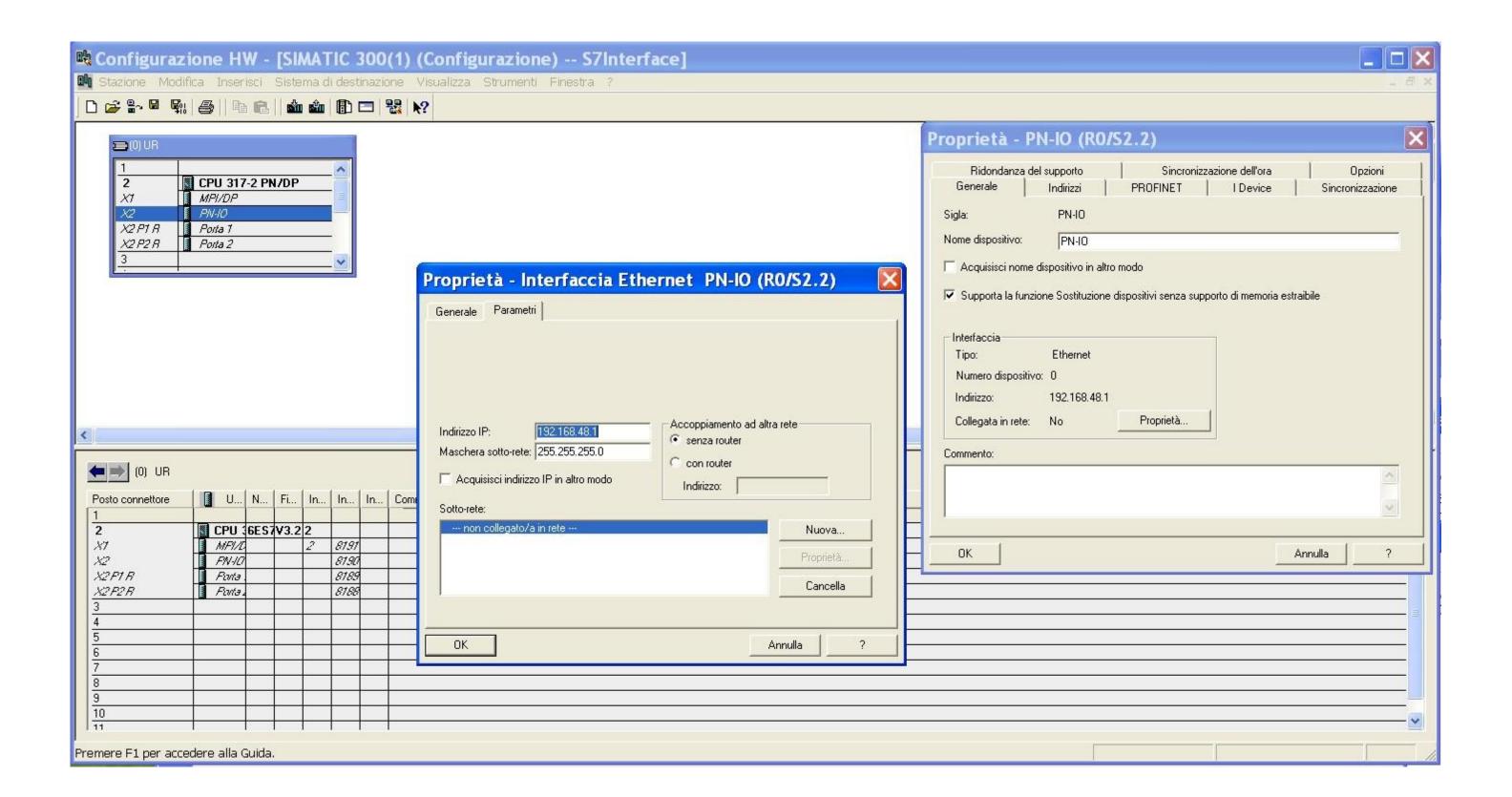
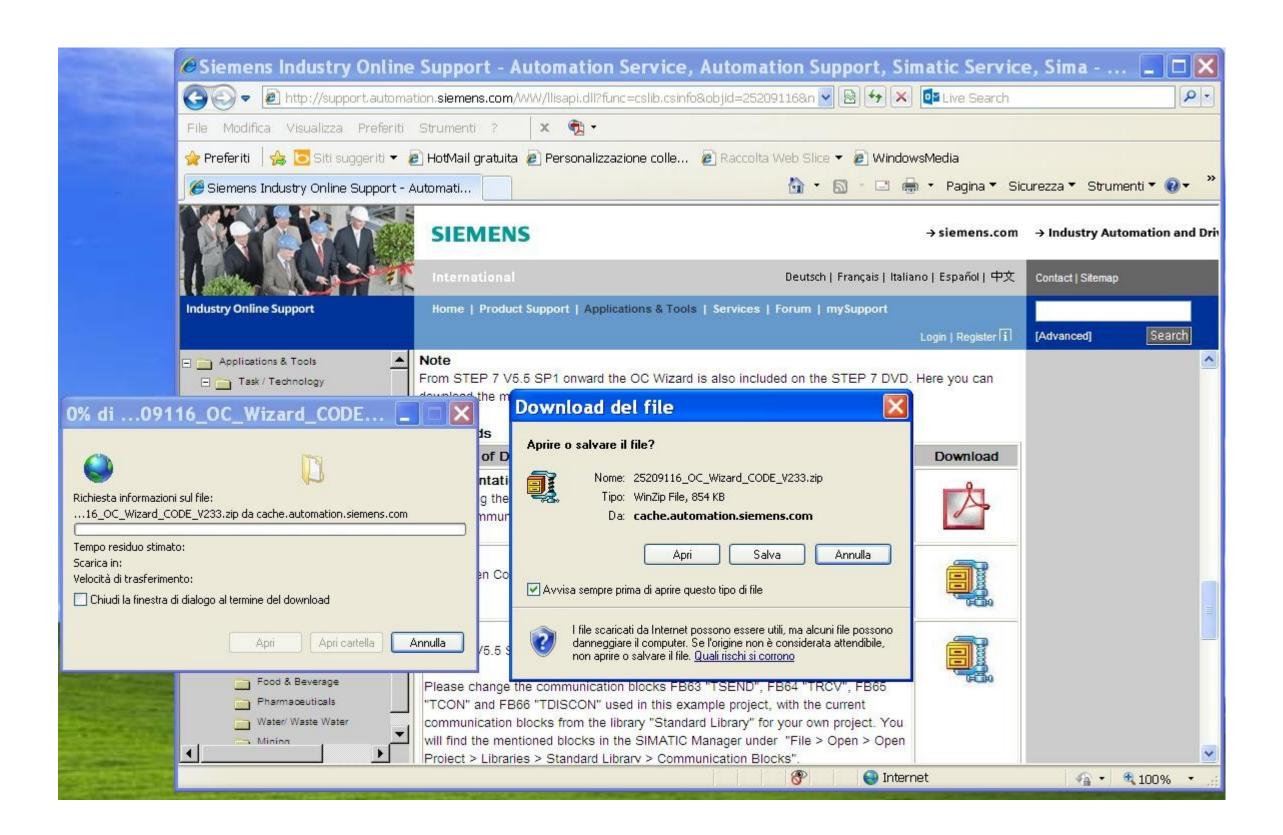
These steps show how to configure yours project to enable the communication between S7Interface component and PLC Siemens. All software, excluded Step7 Simatic Manager, it's free and can be download from Siemens Support Web Site, anyway all software it's avaiable also in the same package that include this Step By Step instruction file.

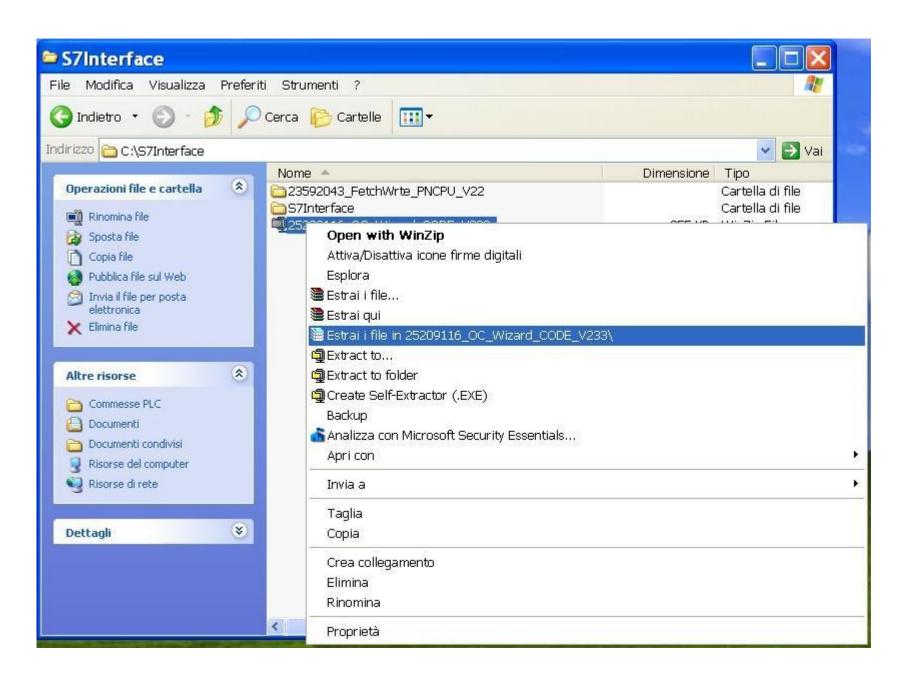




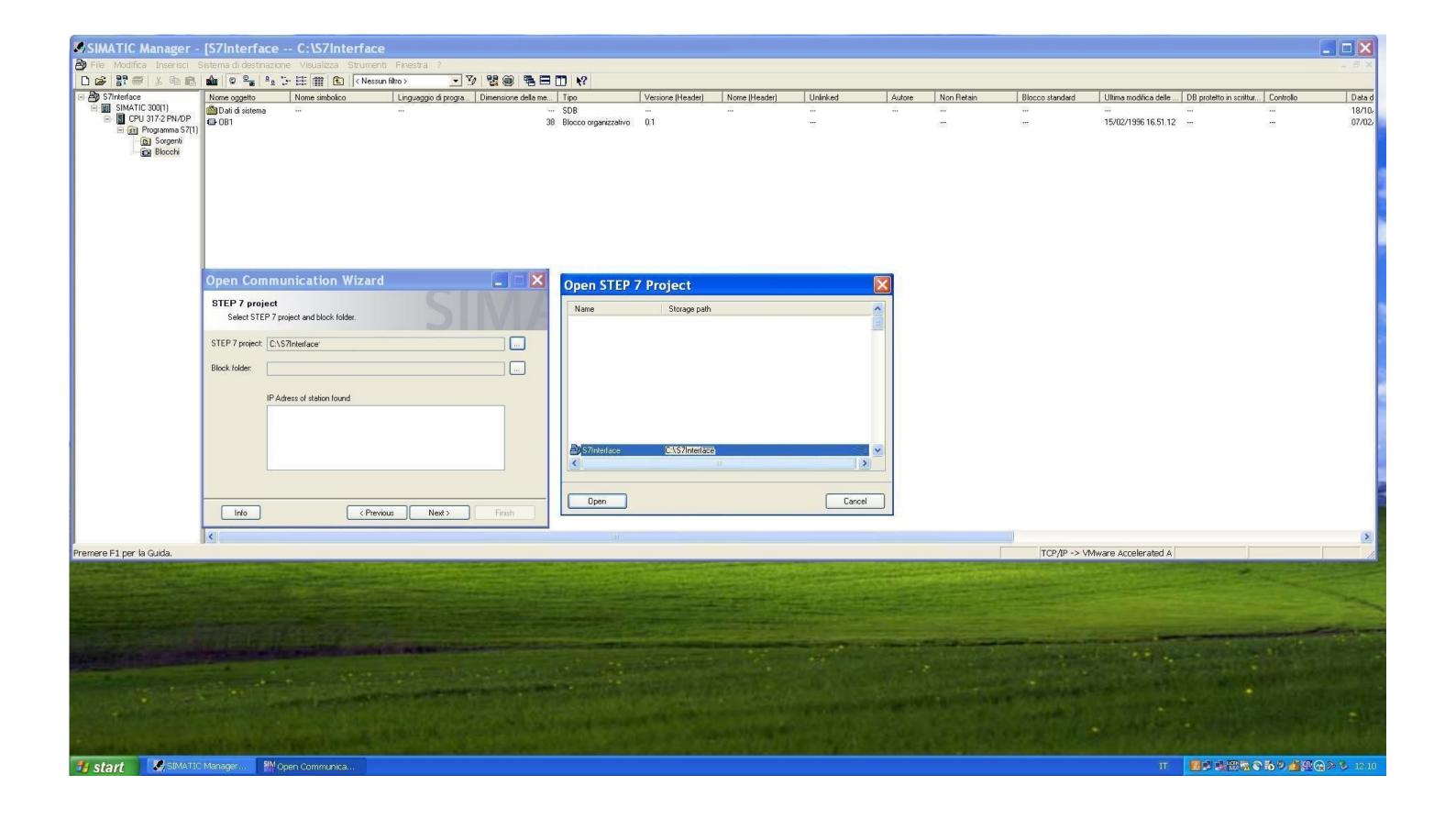
SIMATIC Manager -	[S7In	terface	C:\Docum
🗃 File Modifica Inserisci S	istema (di destinazio	ne Visualizza St
		D D D	0- 0-0- 0- 0-0-
S7Interface SIMATIC 300(1)	Nome of		Nome simbolico
		Apri oggetto	Ctrl+Alt+O
		Taglia	Ctrl+X
		Copia	Ctrl+C
		Incolla	Ctrl+A
	3	Cancella	Canc
	ı	Rinomina	F2
	_		

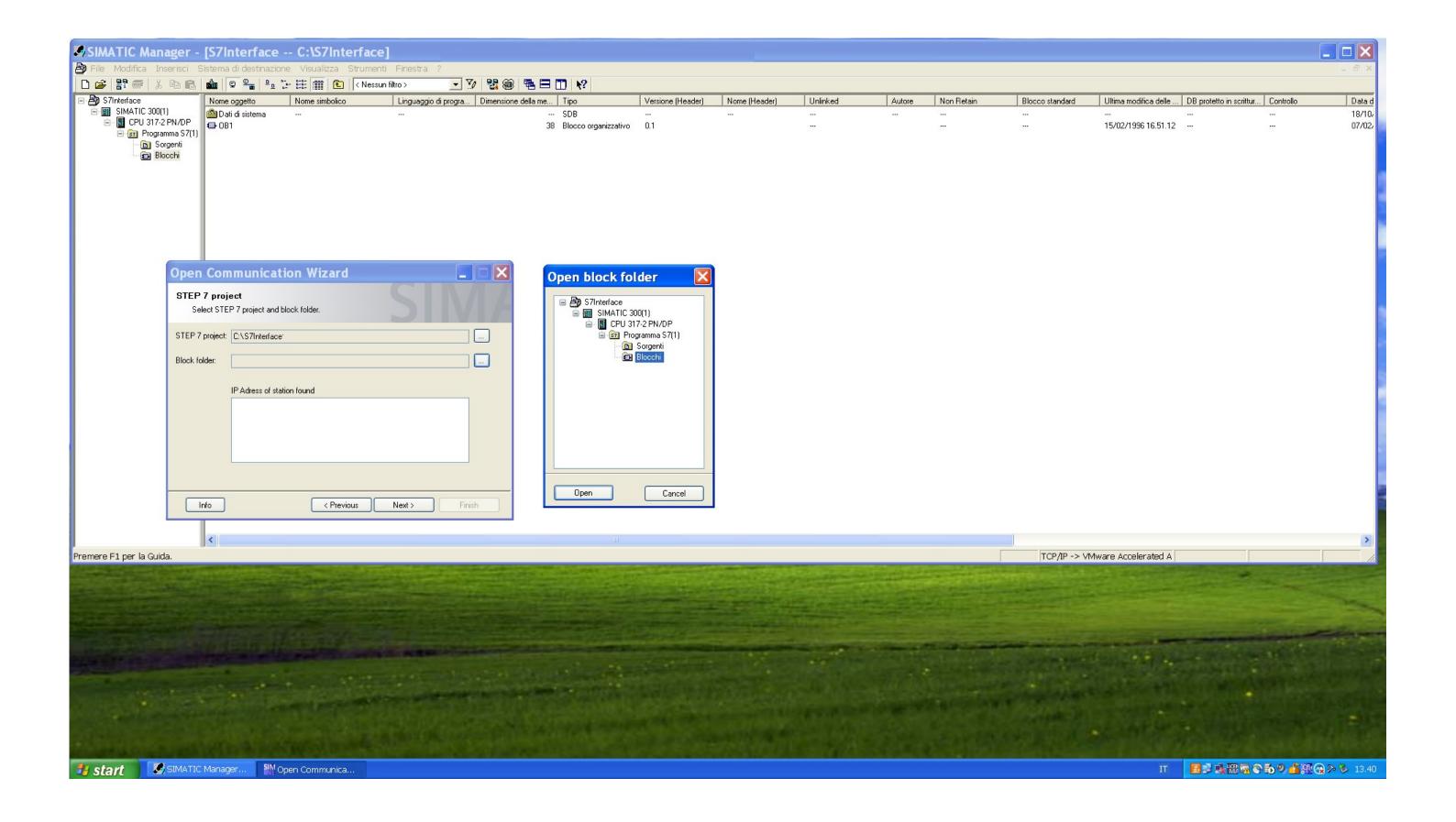




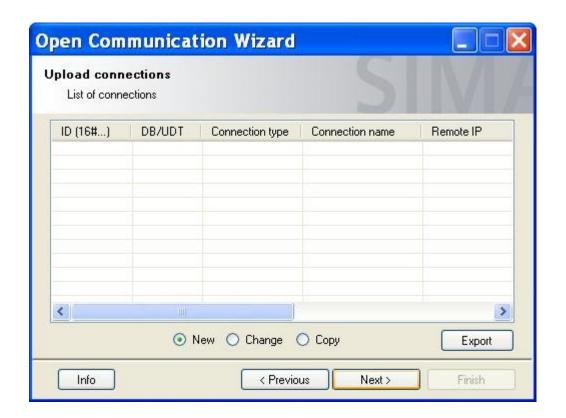




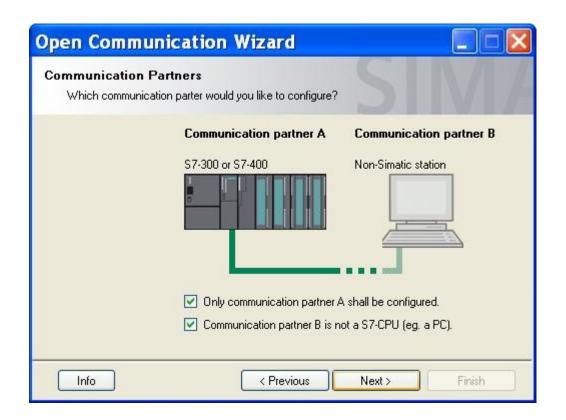




STEP 7 proj	ect P 7 project and block folder.
STEP 7 project:	C:\S7Interface:
Block folder:	S7Interface\SIMATIC 300(1)\CPU 317-2 PN/DP\Programma S7(1)\Blo
	IP Adress of station found 192.168.48.1 -> integrated: 1
Info	< Previous Next > Finish





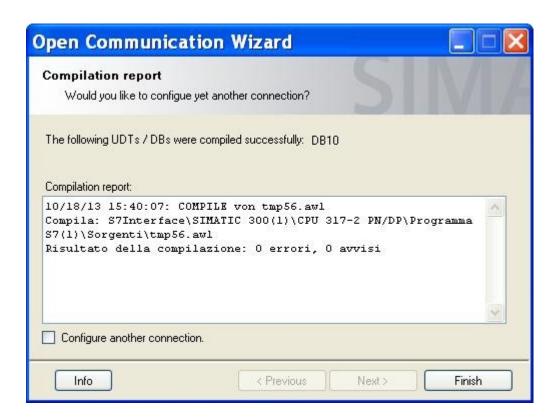


Open Communic	ation Wizard	
Communication Parts Enter the properties of t	ners he communications partners.	
Connection ID: Connection name:	Communication partner A w#16# 0001 FECTH	Communication partner B
Connection establishment:	○ Active	Active Passive Unspecified connection partner
IP address:	000.000.000.000	000.000.000.000
Used interface: Rack / Slot of the CPU: Rack / Slot of the CP:	CPU 315/317 (Firmv) 2 2 0 / 3	
Info	< Previous	Next > Finish

Connection	paramete	eation Wizard ers r the connection.	
		Communication partner A	Communication partner B
Local port no:		✓ Specify port	Specify port
	ASCII	2000	
	O HEX	07D0	
	O HEA	0.000	
Info		< Previous	Next > Finish

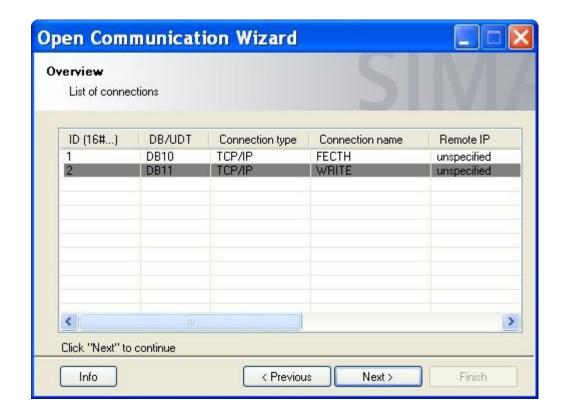
Choose destination project Select STEP 7 project, block folder and block. STEP 7 project: C:\S7Interface Communication partner A Name: DB10 (absolute or symbolic, eg. UDT 65 or "TCON_PAR") Block folder: S7Interface\SIMATIC 300(1)\CPU 317-2 PN/DP\Programma S7(1)\BI Communication partner B Name: [absolute or symbolic, eg. UDT 65 or "TCON_PAR"]	
Communication partner A Name: DB10 (absolute or symbolic, eg. UDT 65 or "TCON_PAR") Block folder: S7Interface\SIMATIC 300(1)\CPU 317-2 PN/DP\Programma S7(1)\BI Communication partner B	
Name: DB10 (absolute or symbolic, eg. UDT 65 or "TCON_PAR") Block folder: S7Interface\SIMATIC 300(1)\CPU 317-2 PN/DP\Programma S7(1)\BI Communication partner B	
Name: DB10 (absolute or symbolic, eg. UDT 65 or "TCON_PAR") Block folder: S7Interface\SIMATIC 300(1)\CPU 317-2 PN/DP\Programma S7(1)\BI Communication partner B	
Block folder: S7Interface\SIMATIC 300(1)\CPU 317-2 PN/DP\Programma S7(1)\Bl Communication partner B	
Communication partner B	
Maille: [absolute of symbolic, eg. ob r ob of room_nort]	
Block folder	
Block folder	

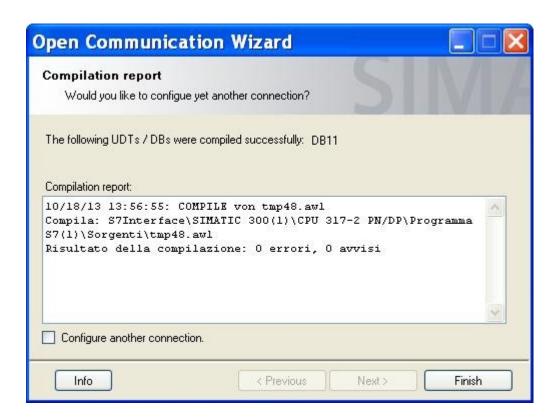


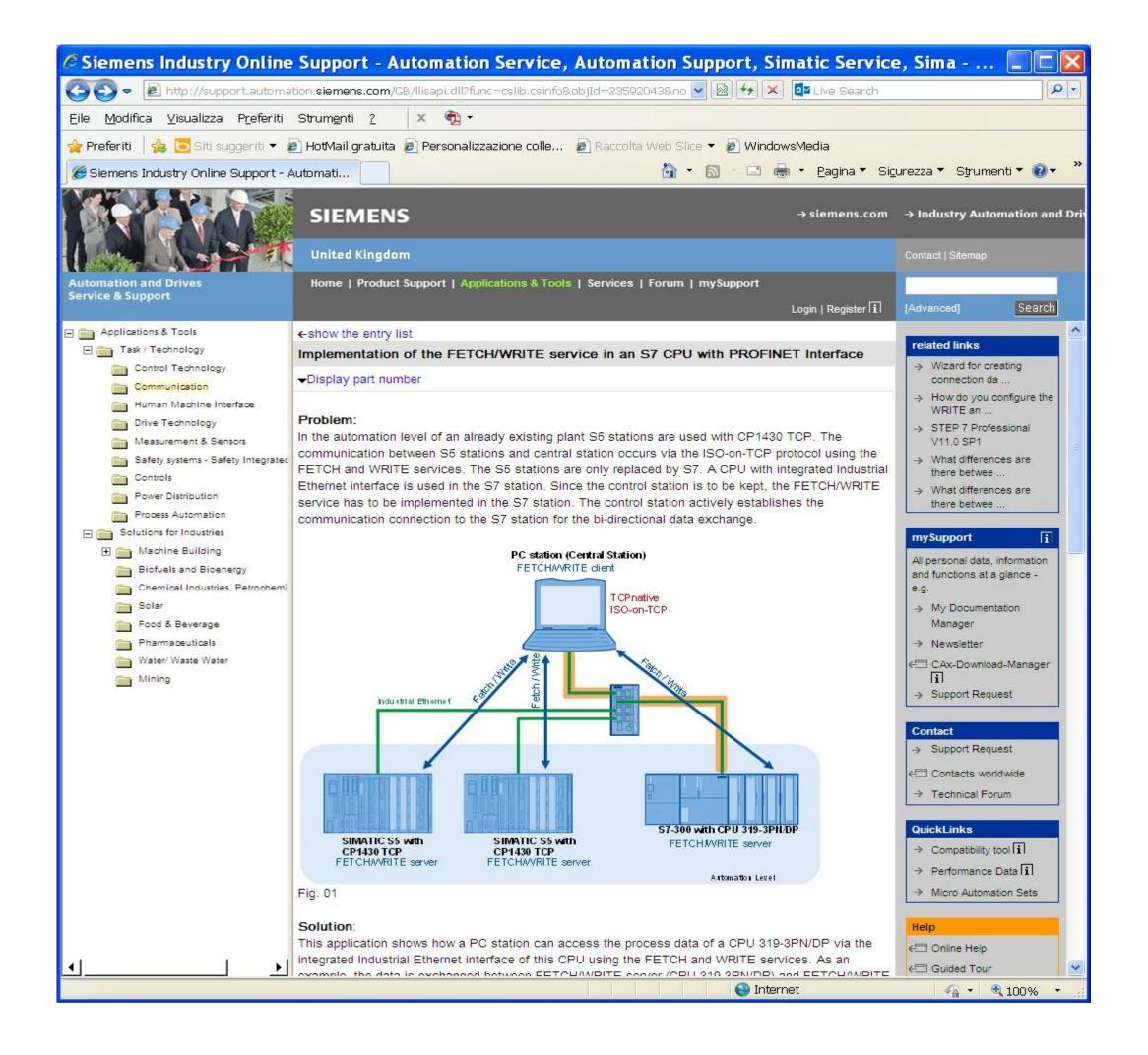


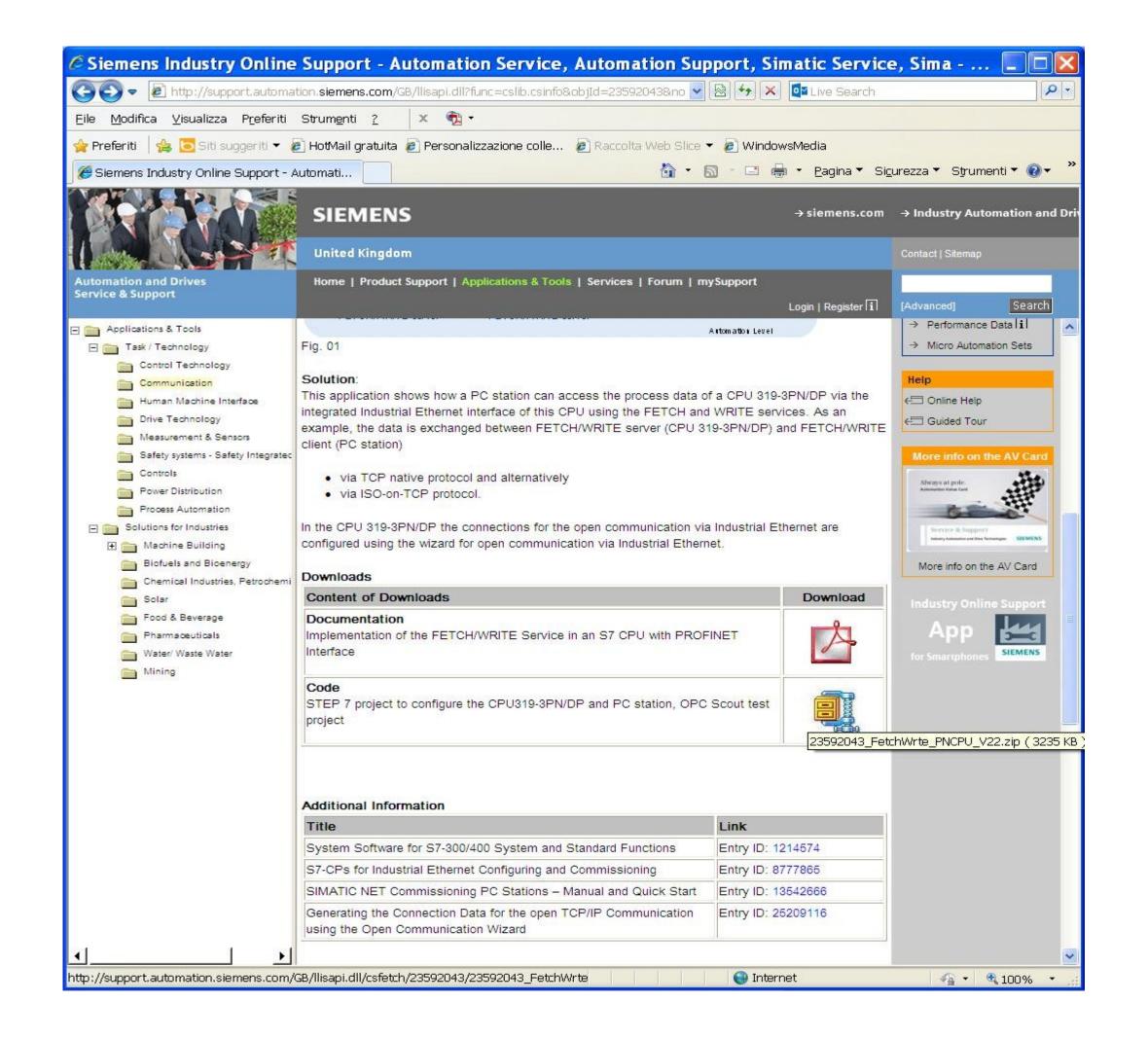
Open Communic	ation Wizard	
Communication Parts Enter the properties of t	ners he communications partners.	
Connection ID:	Communication partner A	Communication partner B
Connection name:	WRITE	
Connection establishment:	O Active	Active
Connection	Unspecified connection partner	Unspecified connection partner
IP address:	000,000,000,000	000 000 000 000
Used interface:	CPU 315/317 (Firmv	V
Rack / Slot of the CPU:	0 / 2	0 / 0
Rack / Slot of the CP:	0 / 3	0 / 0
Info	< Previous	Next > Finish

)pen Com	munication Wizard	
	nation project 7 project, block folder and block.	
STEP 7 project	C:\S7Interface	
Communicati	on partner A	
Name:	DB11 (absolute or symbolic, eg. UE	OT 65 or "TCON_PAR")
Block folder:	S7Interface\SIMATIC 300(1)\CPU 317-2 PN/DP	\Programma S7(1)\BI
Communicati	on partner B	
Name:	(absolute or symbolic, eg. UE	OT 65 or "TCON_PAR")
Block folder:		
Info	< Previous No	ext > Finish

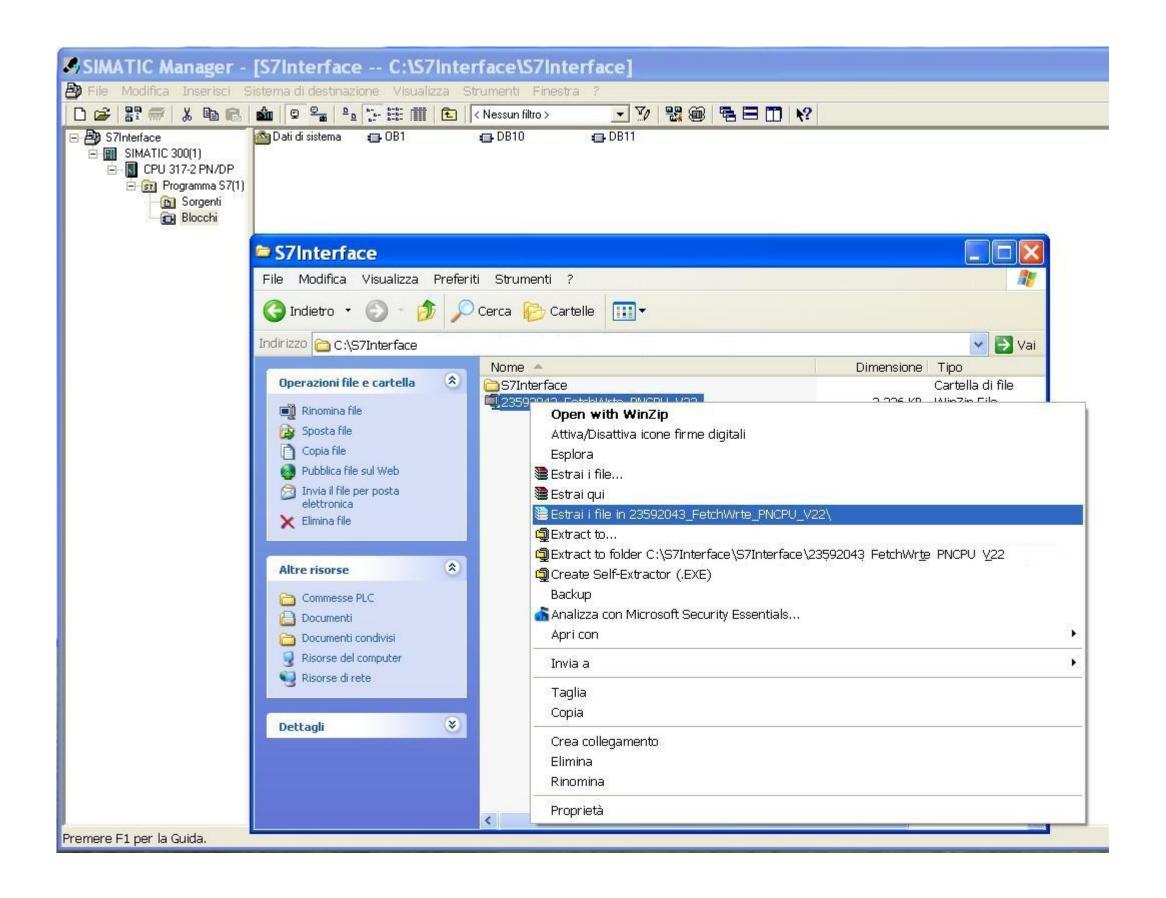




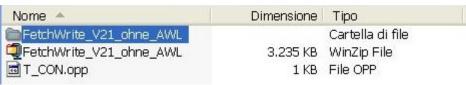


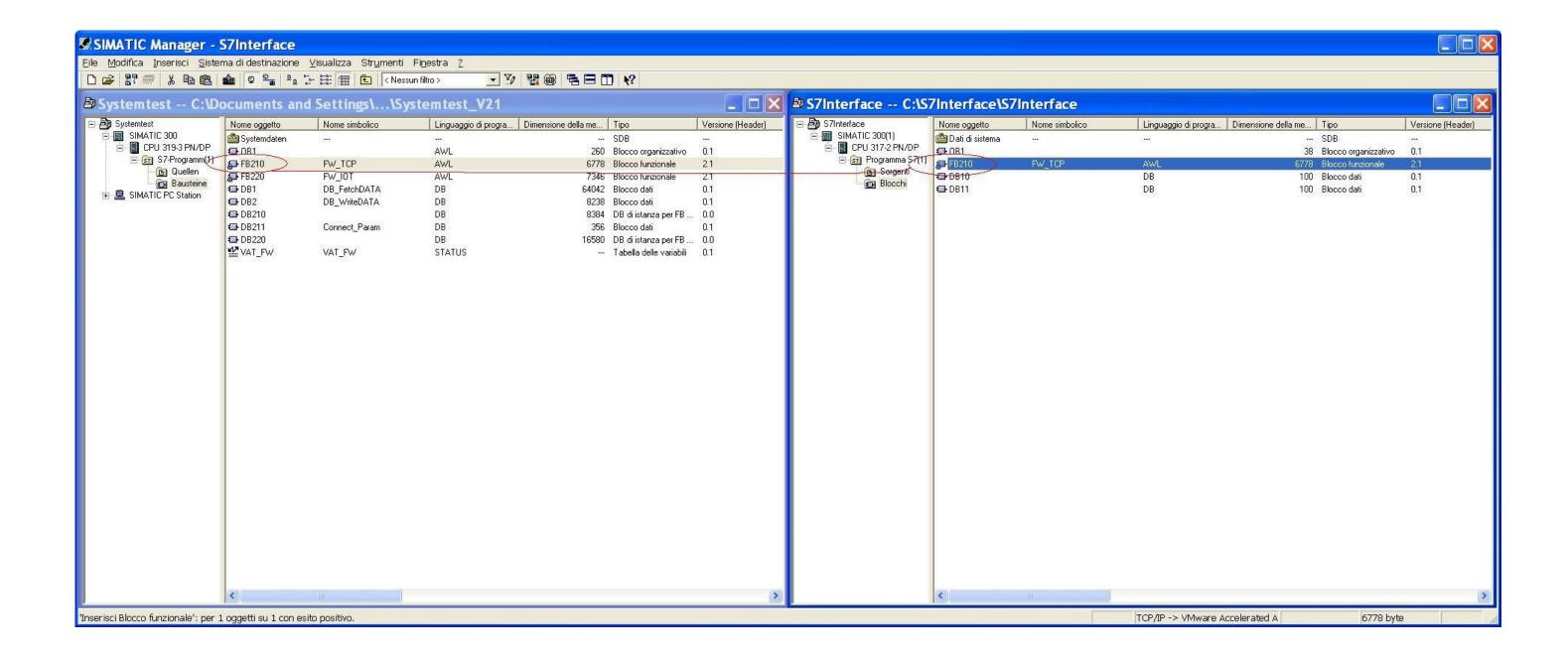


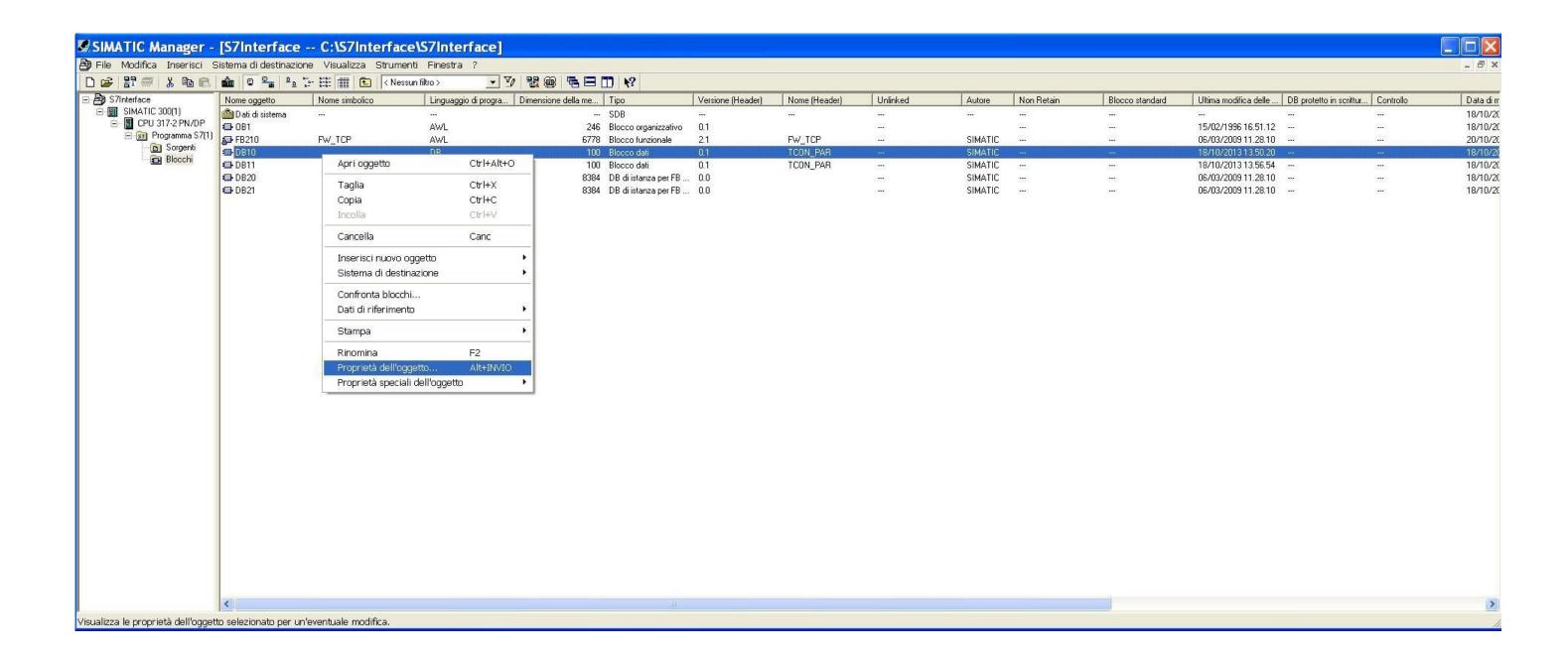






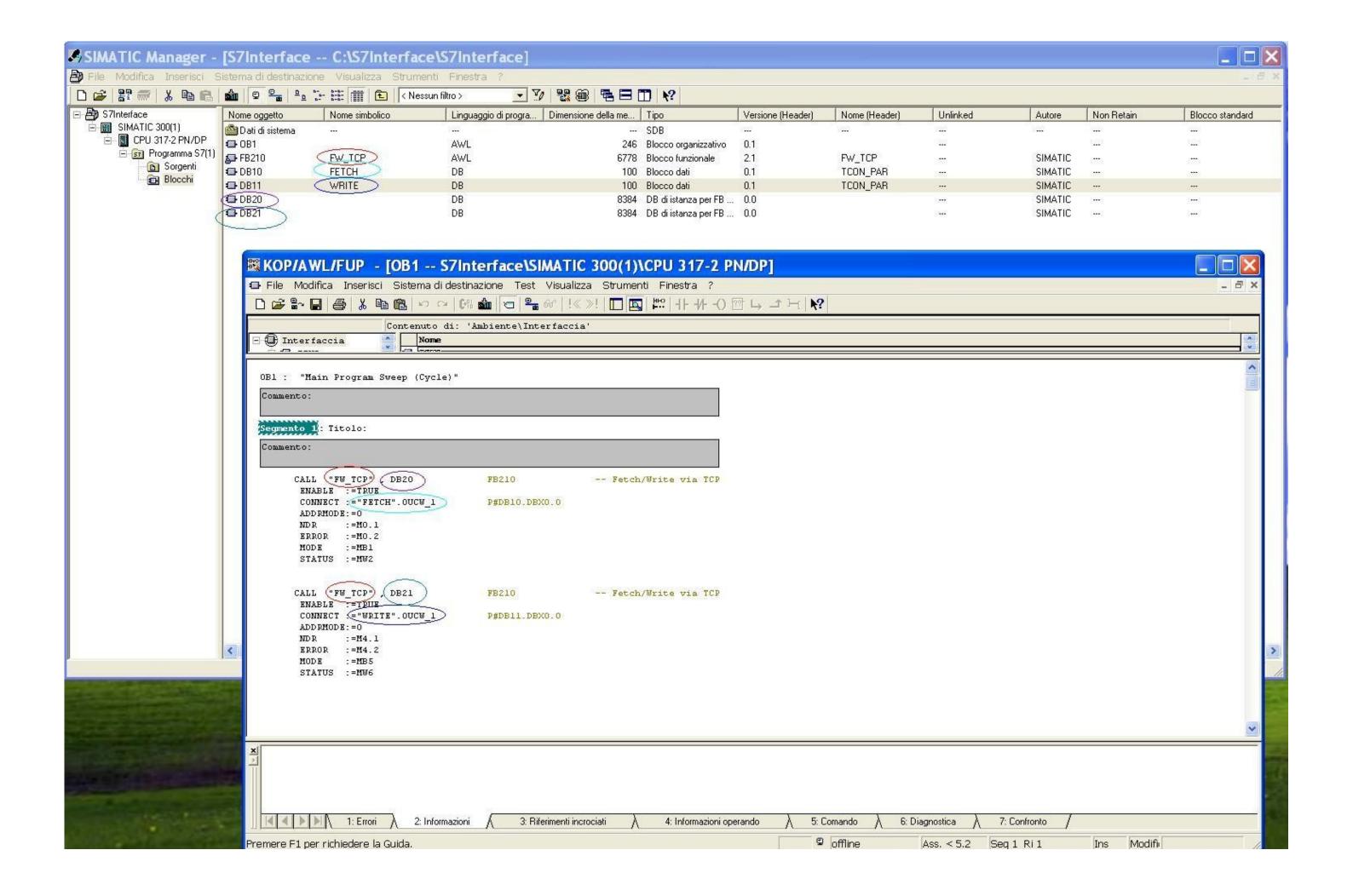


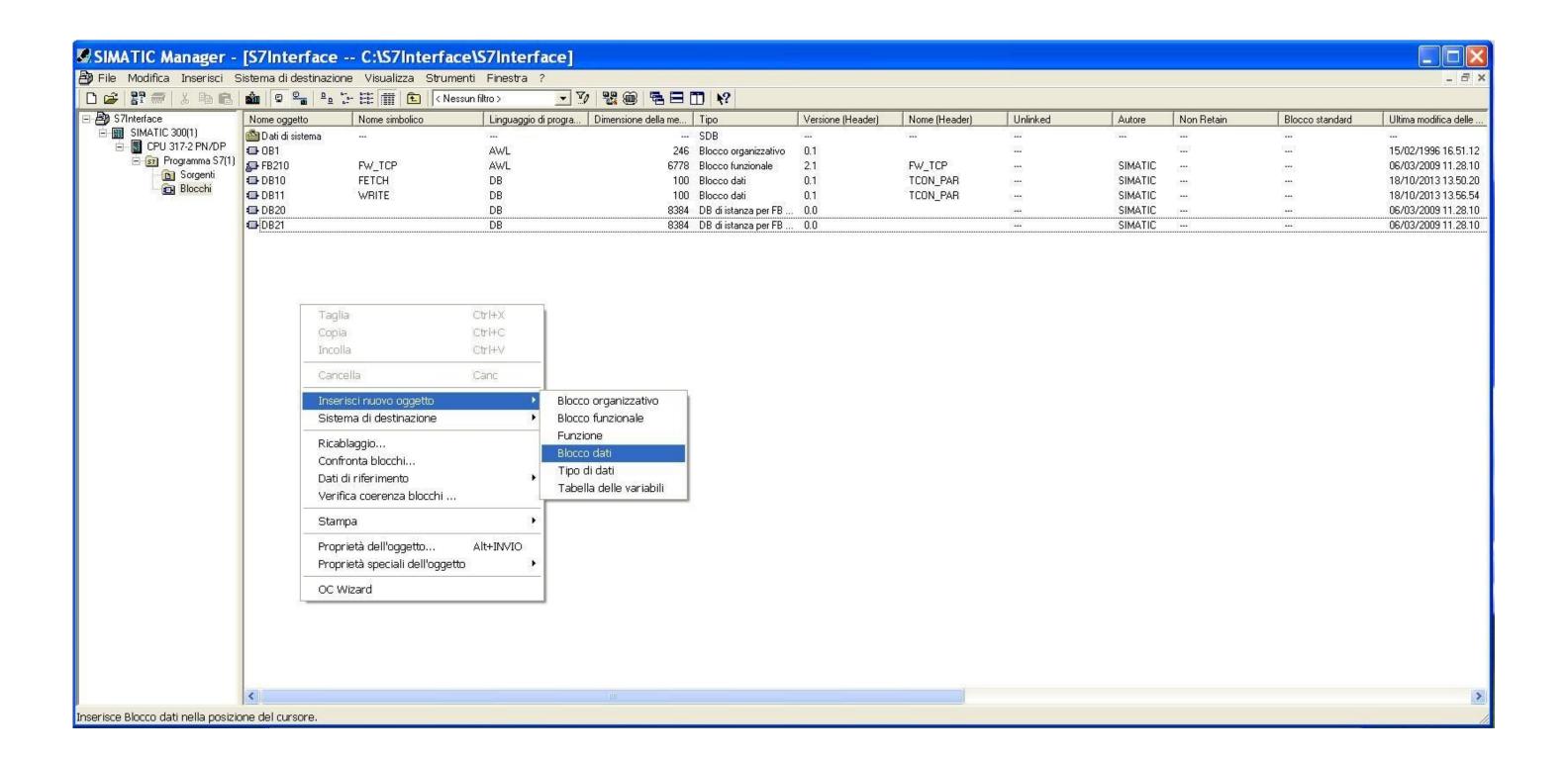




Proprietà - Blo	cco dati		X
Generale - Parte 1 Gene	erale - Parte 2 Richiami Attril	buti	
Nome:	DB10		
Nome simbolico:	FETCH		
Commento al simbolo:			
Linguaggio:	DB		
Percorso progetto:	S7Interface\SIMATIC 300(1) S7(1)\Blocchi\DB10	\CPU 317-2 PN/DP\Programma	
Percorso físico:			
Creato il: Ultima modifica:	Codice 18/10/2013 13.50.20 18/10/2013 15.40.07	Interfaccia 18/10/2013 13.50.20	
C <u>o</u> mmento:	Connection Parameters for T		^ ×
OK		Annulla ?	

Proprietà - Blo	cco dati		X
Generale - Parte 1 Gene	erale - Parte 2 Richiami Attrit	outi	
Nome:	DB11		
Nome simbolico:	WRITE		
Commento al simbolo:			
Linguaggio:	DB		
Percorso progetto:	S7Interface\SIMATIC 300(1) S7(1)\Blocchi\DB11	\CPU 317-2 PN/DP\Programma	
Percorso fisico:			
Creato il: Ultima modifica:	Codice 18/10/2013 13.56.54 18/10/2013 16.01.40	Interfaccia 18/10/2013 13.56.54	
C <u>o</u> mmento:	Connection Parameters for T	3507	
OK		Annulla ?	





Proprietà - Bloo	cco dati		X
Generale - Parte 1 Gene	rale - Parte 2 Richiami Attributi		
Nome e tipo:	DB1 DB globale	<u> - </u>	₹
Nome simbolico:	TEST		
Comm <u>e</u> nto al simbolo:			
<u>L</u> inguaggio:	DB ▼		
Percorso progetto:			
Percorso físico:			
Creato il:	Codice 18/10/2013 16.17.41	Interfaccia	
Ultima modifica:	18/10/2013 16.17.41	18/10/2013 16.17.41	
C <u>o</u> mmento:			×
ОК		Annulla	?

