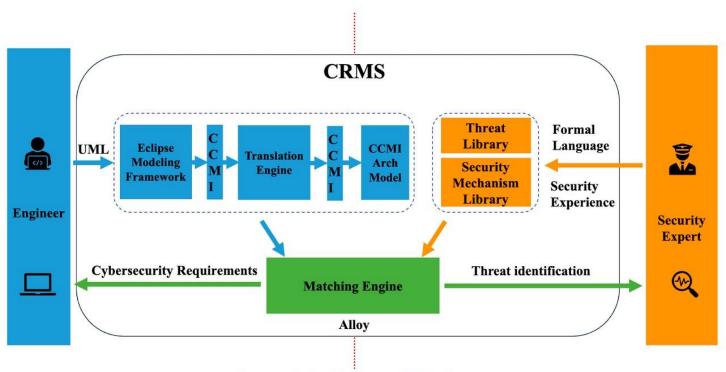
## **Solution Requirement**

## **Communication Barriers and Time Costs:**



**Communication Barriers and Time Costs**