Solution Requirement
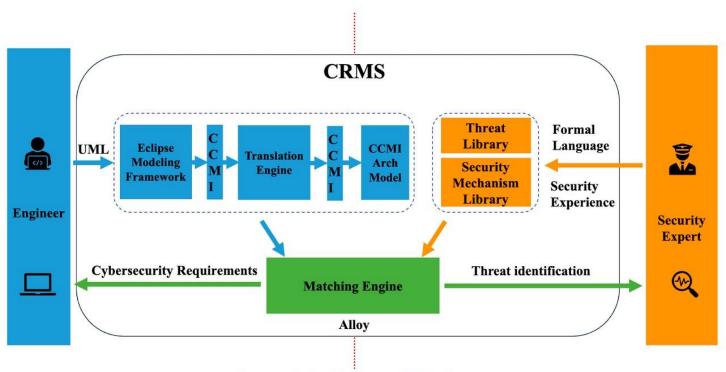
Communication Barriers and Time Costs: