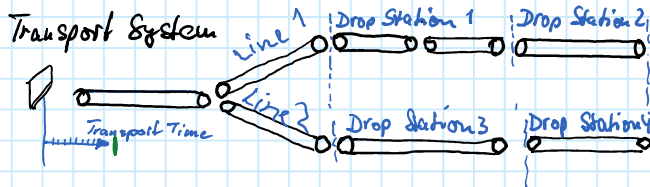


Characteristic of Stacking Systems 3

Donnerstag, 21. Mai 2020 13:47



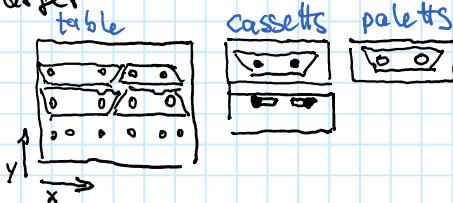
Drop Points



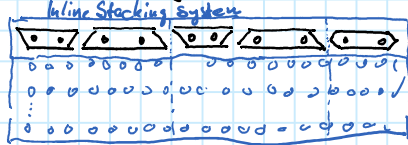
Drop Type



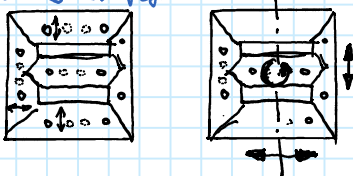
Drop Target



Final Stacking Devices



Core Stacking System



Divider
+ Number Lines
+ delay divider

Transport Belt
+ transportBelt ID
+ length ID
+ Line ID

Drop Station
+ station ID
+ belt ID
+ length DS
+ Line ID

Drop Belt
+ belt ID
+ belt Length
+ previous belt ID
+ max Speed
+ Line ID
+ station ID
+ no Drop Points

Line
+ Line ID
+ no Drop Station

Belt
+ Belt ID
+ transportBelt
+ stack Belt

Drop Point
+ dropPoint ID
+ dropBelt ID
+ dropType
+ max Height
+ height measurement

Drop Type
+ drop type ID
+ threadPinTop
+ threadPinBottom
+ drawBack
+ side Guide
+ stopper

DropTarget
+ dropPointID
+ cassette ID
+ table ID

ThreadPinTop
+ drop type no
+ pin count
+ drop time
+ hole type
+ drop Position

ThreadPinBottom
+ drop type no
+ drop time
+ hole type
+ drop Position

DrawBack
+ drop type no
+ drop time
+ Lot's Orientation
+ drop Position

Stopper
+ stopper ID
+ stopper Pos

Side Guide
+ sideGuide ID
+ sideGuide Pos

DropCassette
+ cassette ID
+ hole distance max
+ hole distance min
+ max Length
+ max Width
+ station ID
+ No of pieces max

DropTable
+ Table ID
+ row No
+ column No
+ row Dist.
+ column Dist.
+ station ID

Stacking Table
+ Left Leg Q
+ right Leg Q
+ lower Yoke Q
+ upper Yoke Q
+ middle Leg Q
+ table ID

Quadrant
+ quadrant ID
+ pin Distance
+ Line Distance
+ line to centre
+ line No
+ Leg ID

Support Line
+ Line ID
+ min to Centre
+ max to Centre

Fix Leg Pos
+ drop Point
+ table ID
+ core ID
+ Leg No