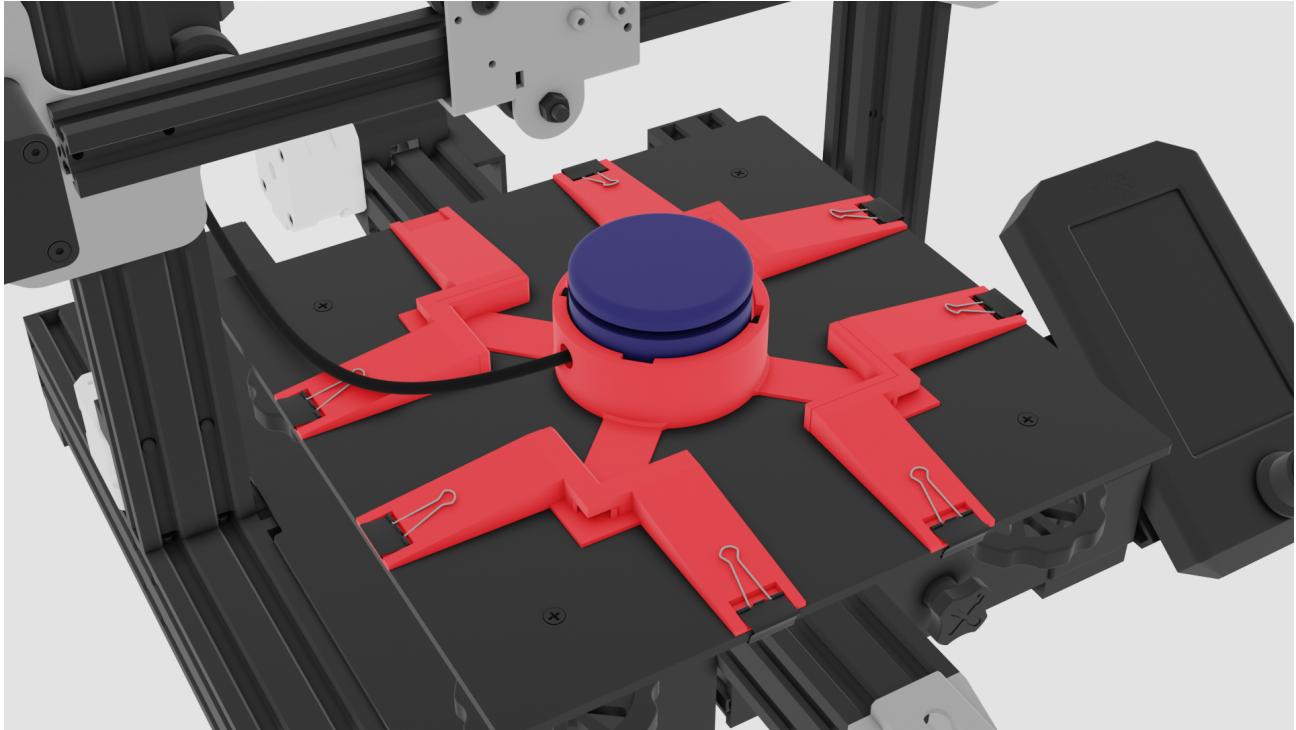


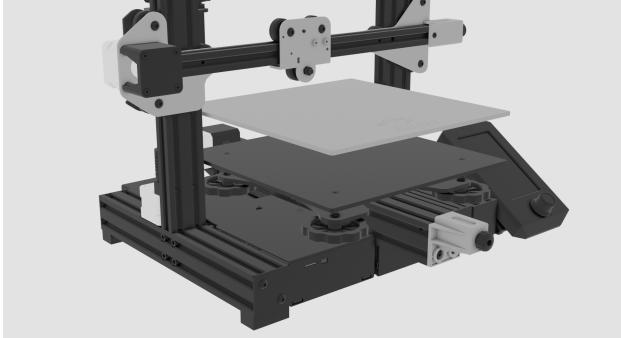
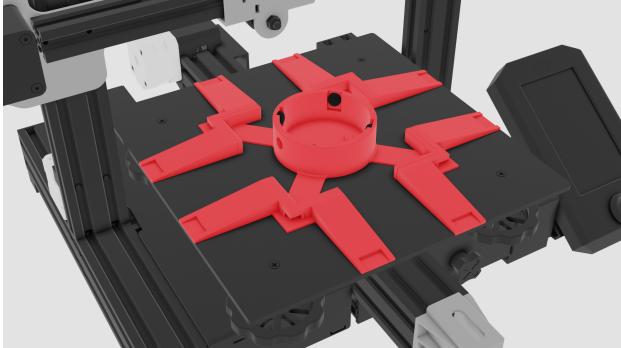
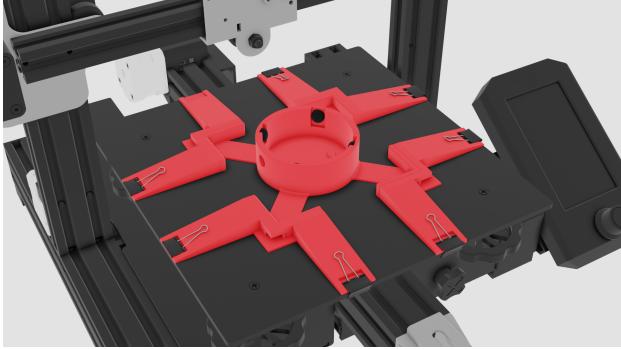
MMC60 Locking Jig User Guide

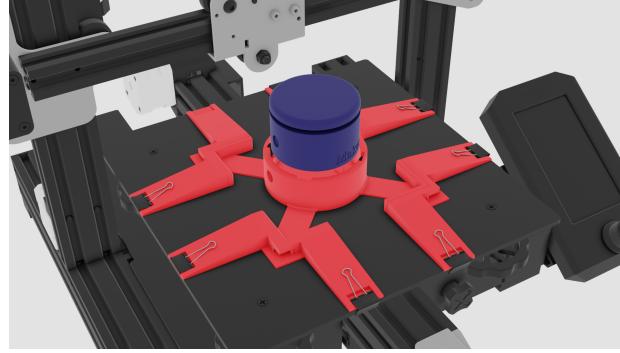
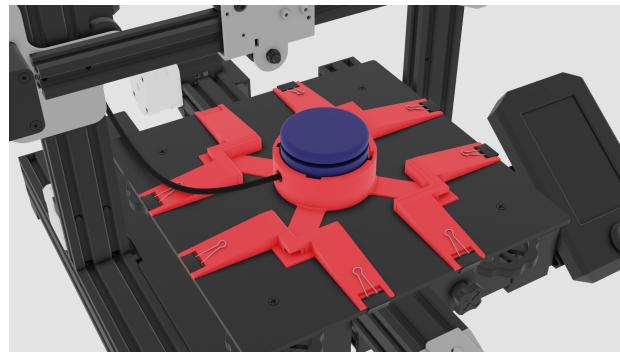


Materials

- 1 - Assembled MMC60 Locking Jig
- 1 - Assembled MMC60 Switch
- 1 - 3.5mm jack cable
- 8 - 16mm / $\frac{1}{2}$ Inch Binder clips (<https://a.co/d/8VkkMiS> or local stationery store)
- 4 - D10 X 3mm rubber feet
(<https://leeselectronic.com/en/product/104401-rubber-foot-circular-4-pcs.html>)

Instructions

1.	Remove the plate from the printbed	
2.	Attach rubber feet on the inner wedges of the jig, these will serve as grips to hold the button	
3.	Place the locking jig onto the printbed. Ensure that the hole for 3.5mm cable is facing on the left Ensure that the edges of the jig adapter is parallel on each side of the printbed	
4.	Hold the jig on the printbed using binder clips	

5.	Insert MMC60 Switch into the jig	 A close-up photograph showing a blue cylindrical component being held by a red plastic multi-pointed tool, which is designed to grip the switch securely during insertion. The tool is positioned over a black metal frame of a machine.
6.	Connect the cable to the MMC60 switch	 A close-up photograph showing the blue cylindrical component now fully seated and secured within the red plastic multi-pointed tool. The tool remains positioned over the black metal frame of the machine.