

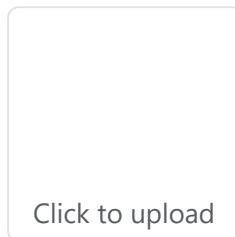


WELDER / WELDING OPERATOR PERFORMANCE QUALIFICATION TEST RECORD

Cert. No.:

9632587412

Photo



IU Job No.:

565656

Date welded:

29-06-2025

Welder Name:

random name

Stamp/Welder No.:

55664

Welder ID No.:

999999

Passport No.:

56963354221

Using WPS No.:

89566

IQAMA No.:

22222

Base Material:

random material

Nationality:

indian

Thickness:

0.5 mm

Client/Contractor:

client

☒ Production weld ☐ Test coupon

TESTING CONDITIONS AND QUALIFICATIONS LIMITS

Variables
Actual Value
Range Qualified
Welding Process
Type (i.e., Manual, Semi-auto) used
dfafad
ddddd

BASE METAL

Specification No:

ddddddd

fffff

Classification No:

sssss

vvvvv

JOINT

Pipe or Plate

hfhashhf

fjhfiujhnej

Type of Joint (Butt, Lap, etc)

hwebhbf

eawbfjhnb

Type of Weld (Groove, Fillet)

efbjhf

bdjfhf

Consumable Inserts

werjnd

fffffffff

Backing

jnfrjfnfjcj

jkdhdsbds

Pipe Diameter

dhfbkdsc

dhnjnfeacj

FILLER METAL / ELECTRODE

Filler Metal/Electrode Specification

vvvv

vvvvvve

Filler Metal/Electrode Classification No.

erefv

ververv

F-number

efverv

cccc

DEPOSITED THICKNESS FOR EACH WELDING PROCESS

Process: GTAW + SMAW

ergfverfre

rvgergvrev

Specification

exgfvergv

erv

WELDING PARAMETERS

Position

rfrverv

ervgerv

Welding progression

ddd

erfcerw

Gas backing

dddd

gggg

Current/Polarity - GTAW + SMAW

vvvv

aaaaa

TESTS CONDUCTED

Test
Description
Result

☒ Bend Test

ffffff

vvv

☒ Radiography

fff

fferf

☒ Ultrasonic

SCXVXCV

vcvdf

☒ Macro Etch

CVXV

fdv fd v

☒ Fracture

Description

Result

☒ Other

Description

Result

We certify that the information in this record is correct and that the test coupons were prepared, welded, and tested in accordance with the requirements of ASME Sec. IX, 2023

Welding Inspector (Name & Cert Number):

dfv

Client/Contractor Representative Name:

edv

Signature & Date:

dfv

Signature & Date:dfv

Submit



P.O. Box Number: 2404, Jubail 31951, Saudi Arabia, Phone: (013) 3628850, Fax: (013) 3628092, Email: info@iu-inspection.com
www.iu-inspection.com

DOC # IU-NDT-WI-FORM-01 Rev.01 Issue Date: 01/10/2024