

Monalco Issue Tree

Issue Tree Template

Problem

Unsustainable
Maintenance
Expenditure

High Annual Maintenance Costs

Increased Forecasted Maintenance Expenditure

Excessive Wear Leading to Increased Maintenance

Resistance from Reliability Engineering Team to
Maintenance Reduction

Compliance with OEM Maintenance
Recommendations

Financial Impact of
Lower Iron Ore
Prices

Breakeven Point and Profit Margin Concerns

Need for Cost Reductions to Adapt to Lower Prices

Importance of Maintaining Profitability in a Volatile
Market