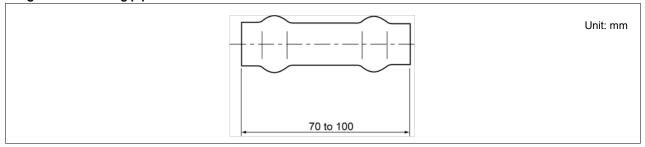


4 Precautions for connecting pipes

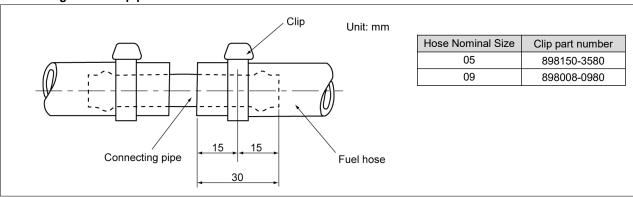
- Do not connect two or more hoses to lengthen a single hose.
- Fabricate a connecting pipe from a steel pipe. Perform bulge forming or spool forming on both ends of this pipe.

Length of connecting pipe



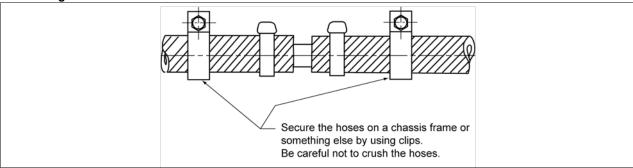
• Insert this connecting pipe into hoses by more than 30mm, and secure with clips.

Connecting hose and pipe



- If bulge forming and spool forming are impossible, the insertion depth should be 35mm or more.
- Secure the hoses on a chassis frame or something else by using clips.

Hose fixing



- · Hose joints must not be located above an exhaust system.
- After completing the hose connection, confirm that there is no fuel leakage.
- Do not join a fuel hose to the factory-installed one to take out fuel. Fuel must be taken out directly from the fuel tank.