

4 Wire size and fuse capacity

- Improper use of wire harnesses may result in fire or equipment breakdown.
- If additional wire harnesses are required, select appropriate wires according to the load current to be added, the circuit length, and the harness route.
- Use electric wires for automobiles (JIS-certified wires such as AV, AVS, AVX, AEX, or equivalent).
- When using an AEX wire, parts used with it such as protection tube, corrugated tube, vinyl tape, etc. should also be heat-proofed.
- When using a wire whose size is 5mm² or larger, solder the pressured part inside the wire terminal to prevent it from heating.

Permissible temperature and current of electric wire

Wire type	Allowable temperature									
		0.5 mm ²	0.85 mm ²	1.25 mm ²	2 mm ²	3 mm²	5 mm²	8 mm ²	Remarks	
AV	80°C	9A	11A	14A	20A	27A	36A	47A	Standard	
AVS	80°C	8A	11A	14A	19A	26A	35A	No spec.	Standard	
AVX	90°C	8A	10A	13A	17A	24A	33A	43A	for high temp.	
AEX	110℃	7A	9A	12A	17A	23A	32A	42A	for high temp.	

- Fuse capacity, wire size and circuit length
- Fuse capacity on the power source side determines usable wire size and circuit length.
- Select appropriate wire size in consideration of the fuse capacity on the power source side and the wire route. If a wire is connected to an equipment that produces relative movement, the size of the wire should be 0.85mm² or larger so as to prevent wire breaking.

Permissible current of fuse, wire size and circuit length

Fuse			Wire size and circuit length								
Туре	Rating capacity	Allowable continuous current	0.5 mm ²	0.85 mm ²	1.25 mm ²	2 mm ²	3 mm²	5 mm²	8 mm²		
Blade fuse	5A	3.5A	Max.25m	Max.40m	-	_	_	-	_		
	7.5A	5.2A	Max.15m	Max.25m	Max.40m	_	_	_	_		
	10A	7.0A	Max.10m	Max.20m	Max.30m	_	-	_	_		
	15A	10.5A	Max.5m	Max.10m	Max.15m	Max.30m	Max.45m	_	_		
	20A	14.0A	×	Max.5m	Max.10m	Max.20m	Max.30m	ı	_		
	25A	17.5A	×	×	Max.10m	Max.15m	Max.25m	Max.40m	_		
SBF (Slow- blow fuse)	30A	15.0A	×	×	×	Max.10m	Max.15m	Max.30m	Max.45m		
	40A	20.0A	×	×	×	×	Max.10m	Max.20m	Max.30m		
	50A	25.0A	×	×	×	×	×	Max.15m	Max.25m		
	60A	30.0A	×	×	×	×	×	Max.15m	Max.20m		
	80A	40.0A	×	×	×	×	×	×	Max.15m		
	100A	50.0A	×	×	×	×	×	×	Max.10m		

Legend: x: Cannot be used -: 50m at max.