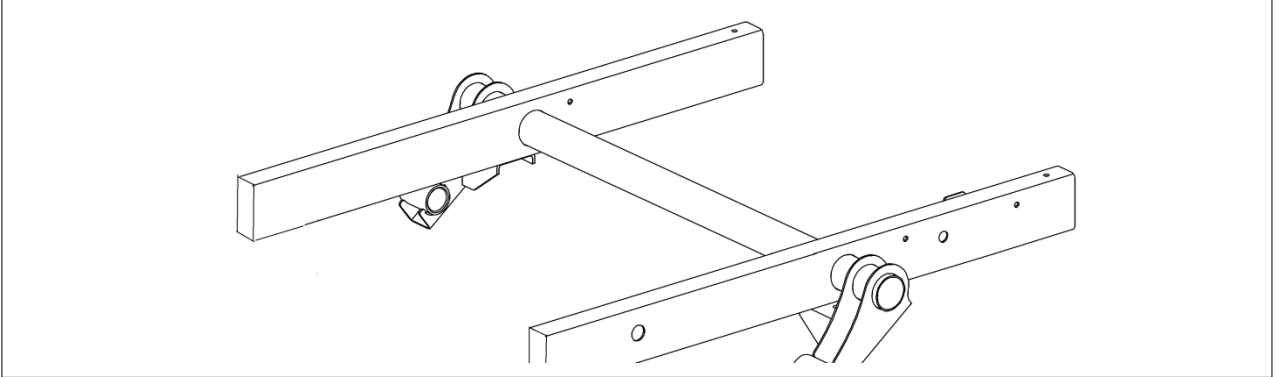


② Cross member

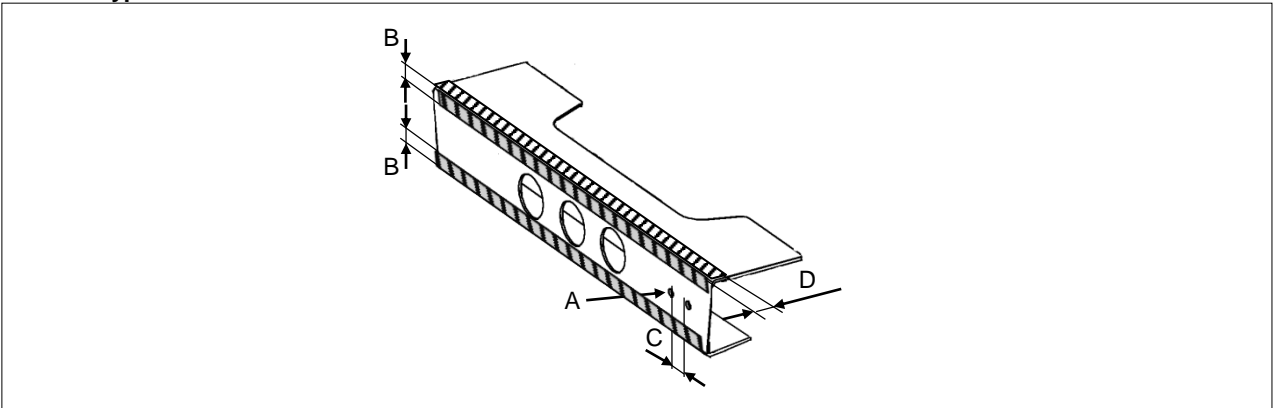
- For pipe type, hole drilling and notch making are prohibited. Attach the parts by welding.

Pipe type cross member



- For channel type, allowable maximum hole diameter “A” is 9mm, and this hole should be used only for piping or harness routing. “B,D: Working-prohibited area” and “C: Minimum required distance” shown in figure above depend on the side member.

Channel type cross member



③ Other cautions at work

- Length of a weld should be 30 to 50mm, and welds should be spaced a minimum of 40mm.
- Be sure that weld beads do not protrude over holes. Welding should be done away from the edge of holes by 25mm or more.
- When making a notch by using gas, finish the cut surface by grinding.
- Apply rust proofing after drilling hole, making notch or welding.