

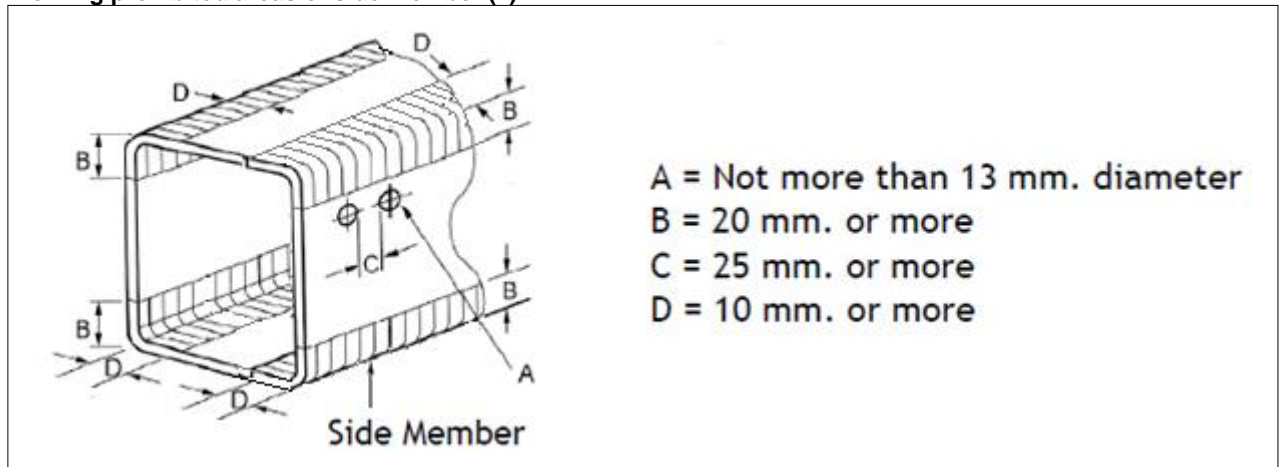
3-1 DRILLING OR WELDING A CHASSIS FRAME

Drilling holes and welding fluctuate stresses in various parts of a chassis frame and negate the frame's load condition, possibly resulting in deformation or cracks. To install any special equipment, follow the instructions below.

① Side member

- Do not drill a hole or make a notch in or weld the shaded areas in the below figure.
- Use drill to drill holes. (Gas cut is prohibited.)
- Existing holes in top and bottom flanges must not be bored out.
- No more than two holes are to be drilled in a vertical line down the frame web.

Working prohibited areas of side member (1)



Working prohibited areas of side member (2)

