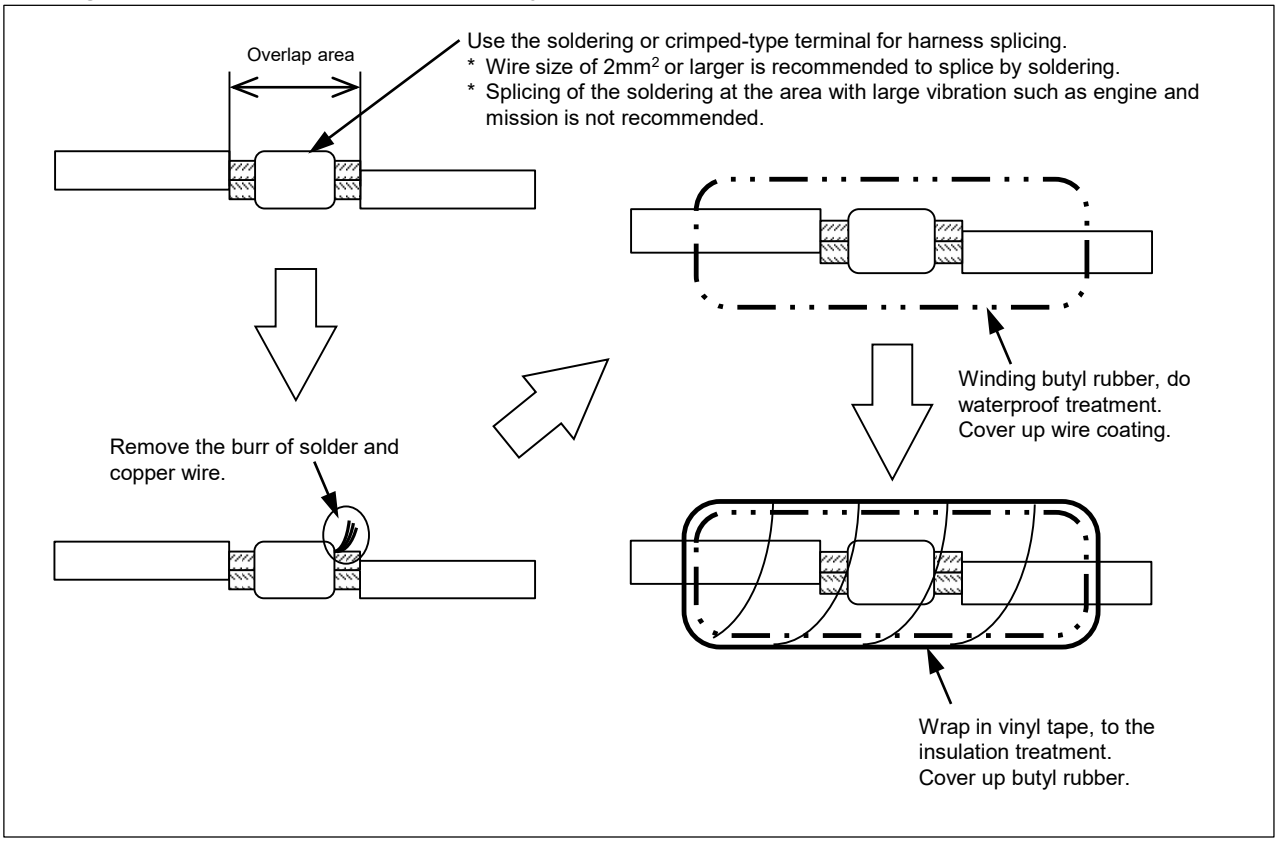
Parts used for wire splicing (Solder or crimped-type terminal)

Purpose	Parts name	Parts number	Remarks
Splice	Crimped-type terminal	(Commercially)	Work with tools and working methods that are recommended in the used crimping terminal.
	Solder	(Commercially)	—
Water proof	Butyl rubber	182698-2630	Not required in waterproof unnecessary area(such as area with out water splash).
Insulator	Vinyl tape	(Commercially)	—

Note: For the additional wire, consider the overlap length of splicing area to the wire cut off. If there is recommended length for the used crimped-type terminal, prepare additional wire with the length added.

Splicing of wire harness (Solder or crimped-type terminal)



- When splicing wires, do not splice at vibrating position. It may be disconnected
- When shortening a wire or a harness, do not cut it but tie its redundancy with a vinyl tape, and then bind it to the factory-installed harnesses or something else.