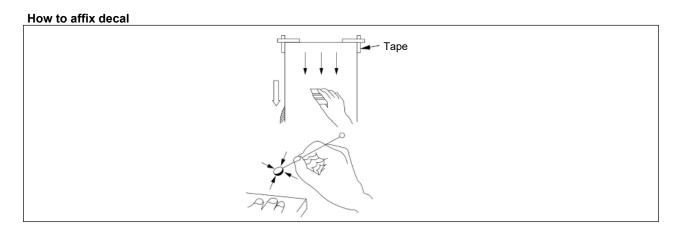


4 How to affix a decal

	Dry type (Use paper carrier tape)	Wet type (Use neutral detergent solution)
Decal size	Small area 300 X 300mm or less Narrow width 50mm or less	Large area 300 X 300mm or more Wide width 50mm or more
Prepared apparatus and material	squeegee (spatula) cutter knife waste cloth needle IPA (isopropyl alcohol) *1 dryer for heating tape *2	squeegee (spatula) cutter knife waste cloth needle IPA (isopropyl alcohol) *1 dryer for heating tape *2 neutral detergent solution *3 spray bottle

- Note: *1 When it is not possible to wipe off with IPA (iso-propyl alcohol) etc. used for the cleaning, it is necessary to prepare lacquer thinner.
 - *2 Tape is used for alignment. Prepare NITTO paper adhesive tape No.720 or equivarent.
 - *3 Use home liquid neutral detergent for the neutral detergent solution.



- Dry type (For sheet decals such as signature, mark, and stickers)
 - Prepare decal with paper carrier tape pasted to the printing surface.

Sectional view of sheet decal Paper carrier tape Printed matters Film with adhesive agent Release paper