

3-9 DECALS

The base material of a decal is thin, soft and stretchable vinyl chloride. Therefore, strictly follow the procedure to firmly affix decals without making wrinkles, bubbles or stretching. Decal of Traga mark is affixed to the cab front panel at vehicle shipping. When peeling and reattaching of decal occur in painting and others, follow the instructions below.

① Precautions for peeling off decals

- How to peel off a decal (affixed less than one week)
 - Lift the edge of the decal with a spatula and pull it gradually.
 - After peeling the edge about 2cm, pull the decal slowly and gently.
 - Wipe with toluene to remove remaining adhesive agent on a bonding surface.
 - Wipe again with isopropyl alcohol after it dry, and wipe with waste cloth at the last.
- How to peel off a decal (affixed more than one week)
 - The degree of adhesion rises as for the decal that passes one week or more after affixing, peeling off is considerably difficult. Proceed work carefully.
 - Coat the decal with toluene to expand the decal.
 - Shave off the decal with a spatula.
 - Wipe with toluene to remove remaining adhesive agent on a bonding surface.
 - Wipe again with isopropyl alcohol after it dry, and wipe with waste cloth at the last.

② Precautions before affixing decals

- Confirm the material of bonding surface. There is possibility that the decals may not stick at all or may come off shortly after being affixed on following materials.
 - Low polarity plastic such as polyethylene, polypropylene, and teflon
 - Rough surfaces such as cloth, whetstone, sandpapers, and plastic emboss finished goods
 - When a mold lubricant, a plasticizer, and other additives to the surface of the plastic molding.
 - Hygroscopicity plastic such as ABS, noryl, and urethanes
- Remove wax if the wax has adhered.
- If there is any extraneous substance on a bonding surface (cab, panel) such as water, oil and dust, decals will not firmly stick to the surface. If there is any, wipe them off completely with a clean cloth soaked in IPA (isopropyl alcohol). If the substance cannot be removed, completely wipe it off with lacquer thinner, etc., and then wipe the surface again with IPA.

③ Precautions at affixing decals

- Use the new article for the decal.(Parts number:8978349680)
Part numbers may be changed without notice due to specification change, etc. Contact ISUZU distributor or ISUZU dealership when ordering.
- The ambient temperature should be 10°C or more
- Begin working after leaving in atmosphere above 10°C for one hour or more, when the decal or the bonding body was kept at 10°C or less.