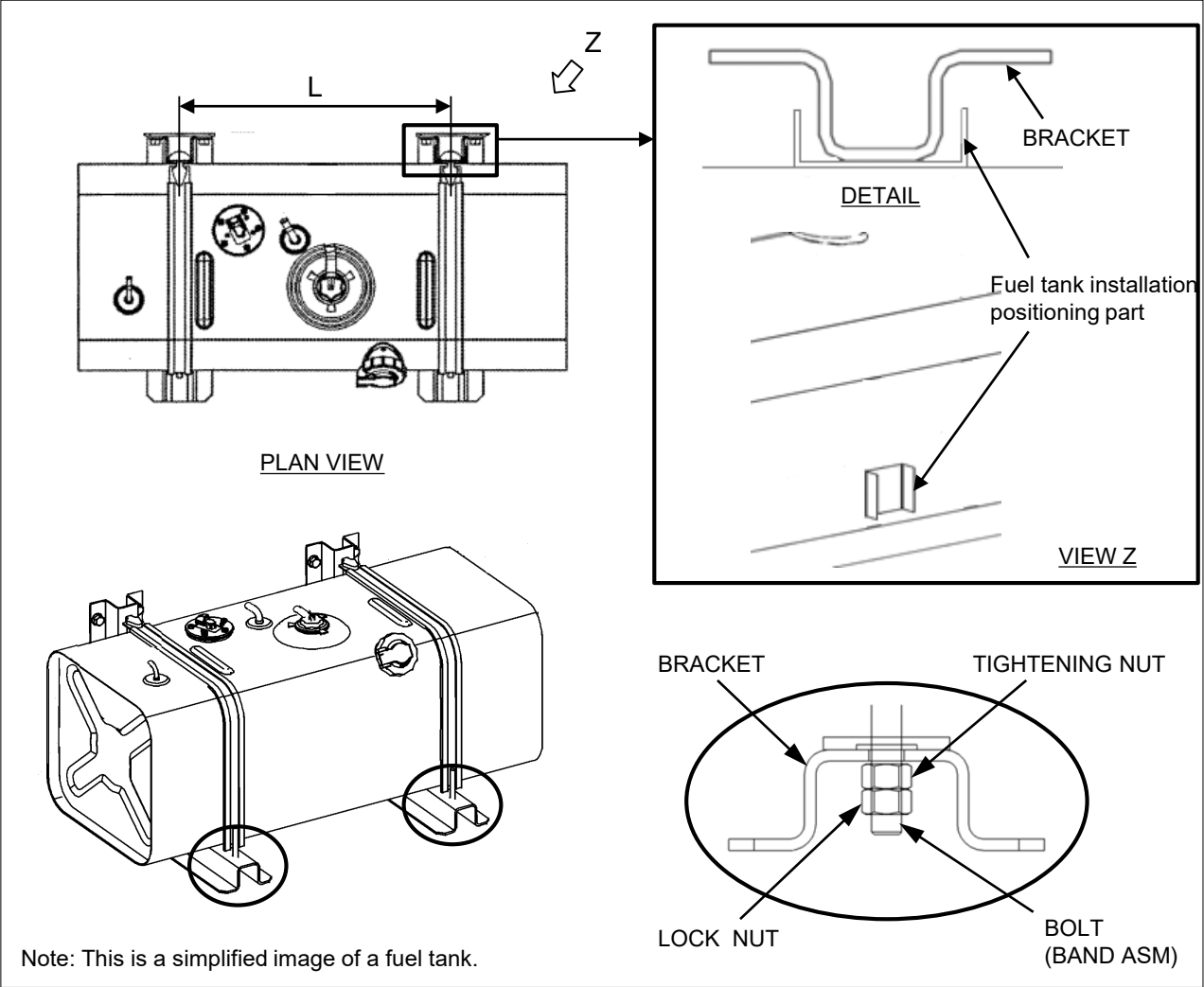


⑤ Band tightening

When the fuel tank is detached for body installation, follow the below instruction for restoration.

- The dimension between the fuel tank brackets, observe L dimension strictly.
- After relocate the fuel tank, tighten band nut by specific torque securely.

Detail of band tightening



Fuel tank capacity	L (mm)	Nut part number	Nut size	Tightening torque
50L	400	091110-5080	M8 (Double nut)	13.0 N·m

- Note:
- Nut can be reused.
  - Hold the band to prevent from turning, and tighten the nut. After tightening the nut, hold the nut with spanner and tighten the locknut.