- Do not splice in the following area; bent location of harness, area of large vibration, and area of high temperature.
  - Since the flexibility is reduced at splicing portion as compared with other portions, it is possible that harness route may not return to the original.
  - Possibility of disconnection occurrence will be higher, because flutter increases due to larger weight.
  - Decide the position of the splice carefully
- In case of performing the splicing in the middle of the connecting route to the relative motion part (cab to frame, engine/mission to frame), there is a risk of breakage caused by bending input. Perform the splicing out of the connection area by replacing the lengthened wire all spans the area.

Splicing in the middle of the connecting route to the relative motion part