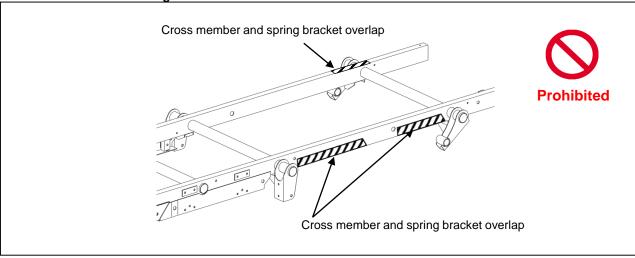


- ② Installation position of reinforcement material
  - An end of outer reinforcement and cross member should not overlap.
  - An end of outer reinforcement and spring bracket should not overlap.

Prohibited areas for installing reinforcement



- ③ Installing reinforcement material
  - Install a reinforcement by plug welding. Place them in zigzag alignment.

45°or larger
Side member
Reinforcement

Plug weld (14 to 20mm)