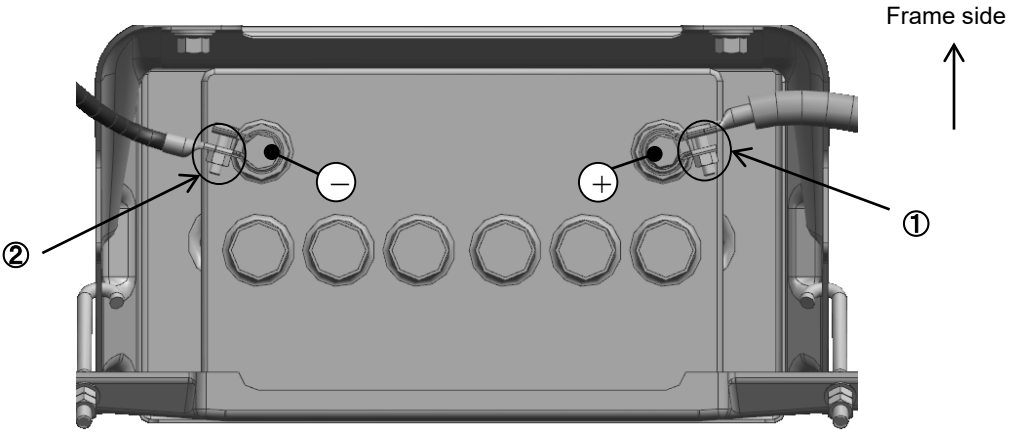


③ Tightening torque of battery terminal

When battery terminal is detached for body installation, connect and tighten the battery terminal with specific torque following the figure.

Vehicle model	Working voltage	Battery capacity	Drawing
PHR54AU	12V	65D26Rx1	Fig.1

Fig.1 Tightening of battery terminal (12V 65D26Rx1)



The diagram shows a top-down view of a battery unit. Two terminals are highlighted with circles and labeled with circled numbers 1 and 2. Terminal 1 is the positive (+) terminal on the right, and terminal 2 is the negative (-) terminal on the left. Both are connected to cables. An arrow labeled 'Frame side' points upwards from the right side of the battery. Below the diagram is a table titled 'Tightening torque'.

Tightening torque			
No.	Nut size	Part name	Tightening torque (N・m)
①	M6	CABLE ASM; BAT POS	3 to 6
②	M6	CABLE ASM; BAT NEG	3 to 6