

# Topic 03 Alumina and Aluminium

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This writeup is the canonical publishable synthesis for Topic 03 (alumina and aluminium). The current version is a structured baseline for evidence intake, pathway comparison, and policy-facing analysis.

## Module Source Map

- Overview module: `subtopics/00_overview.qmd`
- T1 module: `subtopics/01_T1_demand-pull-and-value-chain-structure.qmd`
- T2 module: `subtopics/02_T2_processing-pathways.qmd`
- T3 module: `subtopics/03_T3_science-101.qmd`
- T4 module: `subtopics/04_T4_research-and-collaboration-landscape.qmd`
- T5 module: `subtopics/05_T5_policy-funding-and-programs.qmd`
- T6 module: `subtopics/06_T6_evidence-quality-gaps-and-confidence.qmd`

## **T1. Demand Pull + Value-Chain Structure**

This section frames where demand pull is strongest for alumina and aluminium products that can support sustained Australian value capture.

Early evidence snapshot: - C-001 (E-002): IEA reports global aluminium demand rose by nearly 3% in 2022 while China accounted for around 60% of global primary production, indicating a structurally concentrated market context. - C-004 (E-006): Australian industry baseline data indicates strong export orientation (about 90% alumina exports and 86% bauxite exports), tying value capture to external market and logistics conditions. - C-012 (E-014): A 2024 AAC submission states demand may nearly double by 2050 and argues recycled supply growth alone is insufficient for total demand. - C-013 (E-015): The same submission highlights concentrated global supply structures and Australia's strong export linkage across the value chain.

Current focus: - Narrow demand analysis to product segments and destinations where concentration and compliance risks can still support robust Australian margin capture. - Stress test demand and market-access strategy under concentration and trade-exposure scenarios, not only base-case demand growth.

## **T2. Processing Pathways**

This section compares technical and commercial pathway options from bauxite through alumina and primary aluminium, with focus on route-dependent cost and emissions outcomes.

Early evidence snapshot: - C-002 (E-003, E-004): IEA and IAI evidence indicates pathway competitiveness is highly sensitive to electricity cost and carbon intensity, with recent global intensity reductions demonstrating progress but not full decarbonization. - C-003 (E-005): IEA indicates inert anode technology can reduce direct process emissions by around 15% at cell level, but deployment remains conditional on clean-power availability and implementation readiness. - C-007 (E-009) and C-008 (E-010): The CSIRO DMR-3609 review indicates residue-utilization implementation has historically been constrained by a coupled volume/performance/cost/risk barrier set and requires site-specific deployment logic. - C-009 (E-011): A 3-value-opportunity and 9-KPA framework is available for structuring residue-use pathway prioritization. - C-014 (E-016): The AAC submission identifies reliable firm low-emissions electricity at internationally competitive delivered cost as the dominant near-term transition constraint. - C-015 (E-017): The submission indicates key technology deployment at scale is mainly expected around or after 2030.

Current focus: - Compare pathway combinations as coupled technology-plus-energy-system choices, not standalone technology selections. - Apply barrier scoring (volume, performance, cost, risk) and location-specific feasibility tests to each candidate residue-linked pathway. - Separate pathway scoring into pre-2030 and post-2030 readiness windows.

### **T3. Science 101**

This section provides the minimum scientific foundation required to interpret pathway claims correctly.

Early evidence snapshot: - C-007 (E-009): Residue-use technical risk depends strongly on soda/alkalinity control and heavy-metal/NORM handling or immobilization. - C-010 (E-012): The DMR-3609 research-priority table highlights unresolved speciation and physicochemical-behavior gaps as blockers for scale-up in environmental/agronomic pathways.

Current focus: - Connect residue chemistry and impurity behavior directly to feasibility claims in T2 and risk controls in T6.

### **T4. Research and Collaboration Landscape**

This section maps the research and collaboration ecosystem needed to move from technical potential to deployment.

#### **T4.1 Capability Map**

- Identify relevant Australian research and pilot capabilities.
- Map translational partners across industry, labs, and institutions.
- Position international collaborators that can accelerate execution.

#### **T4.2 Collaboration Gaps**

- Highlight missing links between research outputs and commercial adoption.
- Identify testing, standards, or qualification bottlenecks.
- Outline collaboration structures that can reduce deployment friction.

### **T5. Policy, Funding, and Programs**

This section evaluates policy instruments and funding mechanisms that materially influence project bankability and timing.

Early evidence snapshot: - C-005 (E-007): Australia's 2024-25 Budget package includes a Green Aluminium Production Credit worth 10% of eligible costs over 2028-29 to 2035-36, plus additional support for Australian-made low-carbon aluminium. - C-006 (E-008): EU CBAM is in transition until 31 December 2025 and enters definitive operation on 1 January 2026, with aluminium explicitly in scope. - C-011 (E-013): DMR-3609 indicates implementation support must include standards, market development, liability/risk framing, and targeted

incentives in addition to technical R&D. - C-016 (E-018): AAC argues current low-carbon premiums are generally too small and inconsistent to finance transition at scale. - C-017 (E-019): AAC proposes production credits plus transformational infrastructure/technology funding and streamlined approvals. - C-018 (E-020): AAC frames transition-capital requirements as very large, citing an indicative global order-of-magnitude and an implied Australian share.

Current focus: - Evaluate domestic incentive design and destination-market carbon-border rules as one integrated policy-risk system. - Include implementation architecture assessment (standards, liability treatment, and adoption incentives) as a co-equal policy lens. - Test whether proposed instruments close competitiveness gaps before commodity-scale green premiums emerge.

## **T6. Evidence Quality, Gaps, and Confidence**

This section provides the confidence posture for major claims and records unresolved uncertainty transparently.

Current confidence snapshot: - C-001: **medium** (strong directional evidence on concentration and demand growth; limited product-level demand disaggregation in current pass). - C-002: **high** (direct, convergent evidence on electricity-driven cost and emissions sensitivity). - C-003: **medium** (technology effect supported; commercial roll-out evidence still incomplete). - C-004: **medium** (Australia capability/export data is clear; independent government trade triangulation still pending). - C-005: **high** (policy instrument value and timing windows are explicit in primary budget documentation). - C-006: **high** (regulatory timeline and sector scope are explicit in primary EU documentation). - C-007: **medium** (strong historical synthesis support; current implementation status still requires updated validation). - C-008: **medium** (historical inventory and growth values are explicit but time-sensitive and require current refresh). - C-009: **medium** (framework is robust for structuring analysis but not a direct substitute for current techno-economics). - C-010: **high** (research-priority and knowledge-gap mapping is explicit and operationally useful). - C-011: **high** (implementation-support requirements are explicit and policy-relevant). - C-012: **medium** (directionally strong demand framing; requires direct triangulation with source datasets). - C-013: **medium** (concentration framing is plausible but should be cross-checked with independent official statistics). - C-014: **high** (constraint statement is explicit and repeated). - C-015: **medium** (timing is forecast-dependent). - C-016: **medium** (premium framing is informative but partly observational). - C-017: **high** (policy package is explicit). - C-018: **medium** (investment magnitude framing is useful but methodology-sensitive).

Temporal caveat: - DMR-3609 is a 2009 framework source; its quantitative baseline values are treated as historical unless refreshed by current primary datasets.

Source-positioning caveat: - The AAC 2024 paper is an industry submission; it is treated as primary evidence for stated constraints and policy asks, with quantitative claims triangulated before high-confidence neutral use.