Supplement | Accessories

General Specifications

Electrical Capacity (Resistive Load)

Power Level (silver): 6A @ 125V AC & 3A @ 250V AC

4A @ 30V DC for On-None-On & On-None-Off; 3A @ 30V DC for all other circuits

Logic Level (gold): 0.4VA maximum @ 28V AC/DC maximum (Applicable Range 0.1mA ~ 0.1A @ 20mV ~ 28V)

Logic/Power Level (gold over silver): Combines silver & gold ratings

Note: Find additional explanation of dual rating & operating range in Supplement section.

Other Ratings

10 milliohms maximum for silver; 20 milliohms maximum for gold **Contact Resistance:**

1,000 megohms minimum @ 500V DC **Insulation Resistance:**

Dielectric Strength: 1,000V AC minimum between contacts for 1 minute minimum;

1,500V AC minimum between contacts and case for 1 minute minimum

Mechanical Life: 100,000 operations minimum; 50,000 operations minimum for flat, locking & splashproof devices

Electrical Life: 25,000 operations minimum for silver; 50,000 operations minimum for gold;

50,000 operations minimum for silver at 3A @ 125V AC

Angle of Throw: 25°

Materials & Finishes

Toggle: Brass with chrome plating Frame: Stainless steel Brass with nickel plating **Support Bracket:** Brass with tin plating Bushing:

Diallyl phthalate resin (UL94V-0)

Phosphor bronze with silver or gold plating Movable Contactor:

Silver alloy (code W); copper with gold plating (code G); or silver alloy with gold plating (code A) Movable Contacts:

Silver with silver plating (code W); copper or brass with gold plating (code G); **Stationary Contacts:**

or silver with gold plating (code A)

Terminals: Copper or brass with silver plating; or copper or brass with gold plating

Environmental Data

Operating Temp Range: -30°C through +85°C (-22°F through +185°F)

90 ~ 95% humidity for 96 hours @ 40°C (104°F) **Humidity:**

10 ~ 55Hz with peak-to-peak amplitude of 1.5mm traversing the frequency range & returning

in 1 minute; 3 right angled directions for 2 hours

50G (490m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction) Splashproof bushing options B3, D3, D8, L3, & L8, which have o-rings inside & outside the

bushing, meet IP67 of IEC60529 Standards.

Installation

Mounting Torque: 3.0Nm (26.55 lb•in) double nut for large bushing;

1.5Nm (13 lb•in) double nut & 0.7Nm (6 lb•in) single nut for all other bushings

Processing

Wave Soldering (PC version) for Gold: See Profile A in Supplement section.

Manual Soldering for Gold: See Profile A in Supplement section.

Wave Soldering (PC version) for Silver: See Profile B in Supplement section.

Manual Soldering for Silver: See Profile B in Supplement section. Note: Lever must be in OFF (center) position while soldering.

These devices are not process sealed. Hand clean locally using alcohol based solution.

Standards & Certifications

Flammability Standards: UL94V-0 for case

File No. E44145 - Recognized only when ordered with marking on switch.

Add "/U" or "/CUL" before dash in part number to order UL recognized switch.

All models recognized at 6A @ 125V AC, 3A @ 250V AC or 0.4VA maximum @ 28V DC maximum.

CSA: File No. 023535_0_000 - Certified only when ordered with marking on switch.

Add "/C" before dash in part number to order CSA certified switch.

All models certified at 6A @ 125V AC or 3A @ 250V AC or 0.4VA maximum @ 28V maximum.



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Distinctive Characteristics

Antirotation design, standard on noncylindrical levers, mates toggle and bushing; bottom of toggle has two flatted sides which fit into a complementary opening inside bushing.

Antijamming design protects contacts from damage due to excessive downward force on actuator.

High torque bushing construction prevents rotation or separation from frame during installation.

High insulating barriers increase isolation of circuits in multipole devices and provide added protection to contact points.

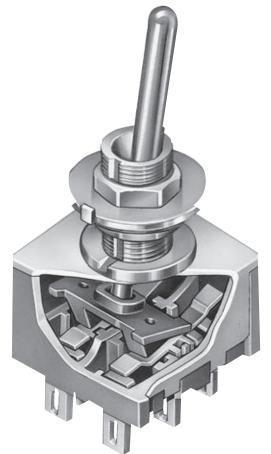
Molded diallyl phthalate case has a UL flammability rating of 94V-0.

Epoxy sealed terminals prevent entry of solder flux and other contaminants.

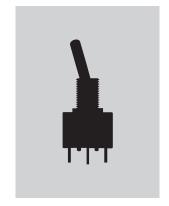
Prominent external insulating barriers increase insulation resistance and dielectric strenath.

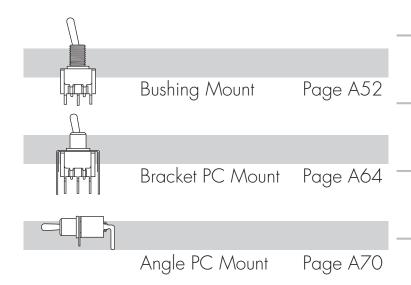
Interlocked actuator block, lever, and interior guide prevent switch failure due to biased lever movement.

Clinching of frame to case well above base and terminals provides 1,500V dielectric strength.









TYPICAL SWITCH

1	M20)		1		3	S		S ₁		
	Poles			Small	Toggles	-		Small Bushings			
1	SPST			S	.413" (10.5m	.413" (10.5mm) Bat		S 1	.350" (8.9mm) Threaded with Keyway		
	SPDT			\$2	.200" (5.08mm) Bat		_	S4	6mm .350" (8.9mm) Threaded with		
2	DPST DPDT			S3	.256" (6.5mm) Bat				Keyway		
_	SP3T			E	.450" (11.4m	m) Flatted		S2	.350" (8.9mm) Smooth with Keyway		
3	3PDT			* E2	.256" (6.5mm	n) Flatted		A1	.280" (7.1 mm) Threaded with Keyway		
4	4PDT			E4	.840" (21.3m	m) Flatted		A2	.280" (7.1mm) Smooth with Keyway		
	DP3T			* Q	.550" (14.0m	m) Cone		D1	.350" (8.9mm) Threaded with D Flat		
				* Q2	.640" (16.26r	mm) Cone	_	D4	6mm .350" (8.9mm) Threaded with D Flat		
				* Q4	.840" (21.3mm) Cone				.350" (8.9mm) Threaded Splashproof		
				* C	.571" (14.5mm) Color Tipped Cone (available in colors A, B & C only)		_	D3	with D Flat (combines only with S, S2 & S3)		
			D	.840" (21.3mr	m) Color Capped Cone	_		6mm .350" (8.9mm) Threaded Splash-			
				Specify cap color for toggles C & D at the end of the part number.		-	D8	proof with D Flat (combines only with S, S2 & S3)			
	1	rcuits	ı		Available on I	- and 2-pole only.	_				
* 1	+	NONE	OFF								
		NONE	ON								
3		OFF	ON			Toggles			Large Bushings		
5		NONE	(ON)	B	.453" (11.5mr		-	B1	Large .472" (12mm) Threaded with Keyway		
. —	1 - 7	OFF	(ON)	B2	.689" (17.5mr				Large .472" (12mm) Threaded		
** 4		OFF ON	(ON)	R	10. [13.3m]	m) Large Flatted 		В3	Splashproof with D Flat		
** 6		ON	(ON)								
**7	+ ' '	ON	(ON)								
		Momentar	<u> </u>		ı	g Lever	\vdash		Bushings For Locking Levers		
* ON-NONE-OFF circuit available in 1- and 2-pole only.			L	.201" (5.1mm) Dia. Locking Lever		_	.291" (7.4mm) Threaded with Ke for Lever Lock				
_	** 3-ON circuits						_	6mm .291" (7.4mm) Threaded w Keyway for Lever Lock			
							_	L2	Smooth with Keyway for Lever Lock		
								L3	.295" (7.5mm) Threaded Splashproof with D Flat for Lever Lock		
				IMPOR [*]	ΤΔΝΤ·		-	L8	6mm .295" (7.5mm) Threaded Splash- proof with D Flat for Lever Lock		
				IIIII OK	173141.		-				

Specifications page.

IMPORTANT:

Switches are supplied without UL, cULus & CSA marking unless specified.

UL, cULus & CSA recognized only when ordered with marking on the switch.

Specific models, ratings, & ordering instructions are noted on the General

Yoggles

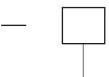
Keylocks Programmable Illuminated PB Pushbuttons

Indicators

ORDERING EXAMPLE



	1
U	





C	Contact Materials & Ratings								
W	Silver; Rated 6A @ 125V AC & 3A @ 250V AC								
G	Gold; Rated 0.4VA max @ 28V AC/DC max								
	Gold over Silver; Rated								

6A @ 125V AC & 0.4VA max @

28V AC/DC max

Optional Caps							
For Small Bat Toggles							
В	B For S Bat Toggle						
С	C Conical Cap for S Bat Toggle						
For Large Bat Toggles							
R	For B Toggle						
٧	For B2 Toggle						

- (Cap Colors					
Α	A Black					
В	B White					
С	C Red					
E	E Yellow					
F	F Green					
G Blue						
						

Terminals								
01	Solder Lug							
02	Quick Connect							
03	.250" (6.35mm) Straight PC							
05	.425" (10.8mm) Wirewrap							
06	.750" (19.05mm) Wirewrap							
07	.964" (24.5mm) Wirewrap							
08	1.062" (27.0mm) Wirewrap							

Cap for Locking Lever						
No Code	Nickel Plated Supplied with Switch					
Α	Black					
С	Red					
G	Blue					

DESCRIPTION FOR TYPICAL ORDERING EXAMPLE

M2013SS1W01



Model

M2011

M2012

M2013

M2015

M2018

M2019

M2021

M2022

M2023

M2025

M2028

M2029

M2032

M2033

M2035

M2038

M2039

M2042

M2043

M2045

M2048

M2049

Toggle Position) = Momentary

Center

NONE

NONE

OFF

NONE

OFF

OFF

NONE

NONE

OFF

NONE

OFF

OFF

NONE

OFF

NONE

OFF

OFF

NONE

OFF

NONE

OFF

OFF

Up

OFF

ON

ON

(ON)

(ON)

(ON)

OFF

ON

ON (ON)

(ON)

(ON)

ON

ON

(ON)

(ON)

(ON)

ON

ON

(ON)

(ON)

(ON)

2-3 5-6

8-9

2-3 5-6

8-9 11-12

Down

Keyway 🝾

ON

ON

ON

ON

(ON)

ON

ON

ON

ON

ON

(ON)

ON

ON

ON

ON

(ON)

ON

ON

ON

ON

(ON)

ON

Throw & Schematics

Pole

SP

SP

DP

DP

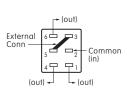
3P

4P

Slides

Indicators

External connection must be made during field installation.



Keyway¬	-		Note:	Terminal numbers are not actually on the switch.
2-3	OPEN	OPEN	SPST	2 (COM)
2-3	OPEN	2-1	SPDT	2 (COM) • 1
2-3 5-6	OPEN	OPEN	DPST	2 (COM) 5 9
2-3 5-6	OPEN	2-1 5-4	DPDT	2 (COM) 5 0 1 6 • 4

3PDT

For 3 Throw (3-On)

OPEN

OPEN

POLES & CIRCUITS

Connected Terminals

Center

Up

2-1 5-4

8-7

2-1 5-4

8-7 11-10

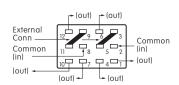
Down

Connected Terminals & Schematic

Pole	Model	Down	Center	Up	Down	Center	Up	
SP	M2024 M2026 M2027	ON (ON) ON	OX OX OX	ON (ON) (ON)	External Connection 7 2 (in) 5 1 (out) 3 4 (out) 6 (out) 2-3 5-6	External Connection 7 2 (in) 5 5 1 (out) 3 4 (out) 6 (out) 2-3 5-4	Connection 7 2 (in) 5 1 (out) 3 4 (out) 6 (out) 2-1 5-4	
DP	M2044 M2046 M2047	ON (ON) ON	0 Z Z O	ON (ON) (ON)	External Connection 7 8 (in) 1 (out) 3 4 (out) 6 (out) 7 (out) 9 10 (out) 12 (out) 2-3 5-6 8-9 11-12	External Connection 2 (in) 5 8 (in) 11 (out) 3 4 (out) 6 (out) 7 (out) 9 10 (out) 12 (out) 2-3 5-4 8-9 11-10	External Connection Connection 2 [in] 5 8 [in] 11 1 12 12 13 4 14 15 15 14 15 15 15	

The SP3T model utilizes a double pole base. The DP3T model utilizes a four pole base.

External connection must be made during field installation.





SMALL TOGGLES



.413" (10.5mm) Bat



.200" (5.08mm) Bat



.256" (6.5mm)



Toggle length changes based on bushing selected. All illustrations are shown with .350" long bushing. When using a .280" long bushing, toggle length increases .070".







Standard Material & Finish: Brass with Bright Chrome Contact factory for optional finishes.



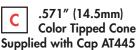
.450" (11.4mm) **Flatted**



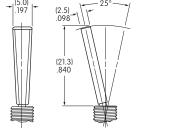
.256" (6.5mm) Flatted

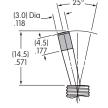


.840" (21.3mm) **Flatted**



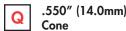
Colors: A B C Material: Polycarbonate





Only Available in 1- & 2-Pole

Only Available in 1- & 2-Pole

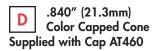




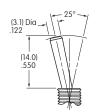
.640" (16.26mm) Cone

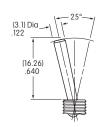


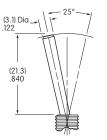
.840" (21.3mm) Cone

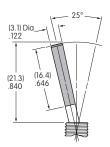


Colors: A B C E F G Material: Polyethylene









Only Available in 1- & 2-Pole

Only Available in 1- & 2-Pole

Only Available in 1- & 2-Pole

Cap Colors Available:



Black











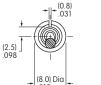
Green



Blue

Toggles

1/4-40 .350" (8.9mm) **S1** Threaded with Keyway



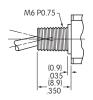


Maximum Panel Thickness with Standard Hardware: .102" (2.6mm)

SMALL BUSHINGS

6mm/.350" (8.9mm) Threaded with Keyway





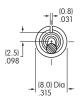
Maximum Panel Thickness with Standard Hardware: .102" (2.6mm)

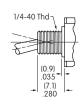
.350" (8.9mm) **S2** Smooth with Keyway





1/4-40 .280" (7.1mm) Threaded with Keyway

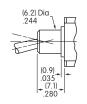




When using this bushing, toggle length is increased by .070". Maximum Panel Thickness with Standard Hardware: .031" (0.8mm)

.280" (7.1mm) Smooth with Keyway



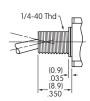


When using this bushing, toggle length is increased by .070".

D1

1/4-40 .350" (8.9mm) Threaded with D Flat

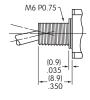




Maximum Panel Thickness with Standard Hardware: .102" (2.6mm)

6mm/.350" (8.9mm) Threaded with D Flat





Maximum Panel Thickness with Standard Hardware: .102" (2.6mm)

1/4-40 .350" (8.9mm) Threaded Splashproof with D Flat



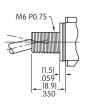


D3 combines only with S, S2 & S3 toggles. Maximum Panel Thickness with Standard Hardware: .193" (4.9mm)

D8

6mm/.350" (8.9mm) Threaded Splashproof with D Flat



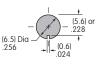


D8 combines only with S, S2 & S3 toggles. Maximum Panel Thickness with Standard Hardware: .193" (4.9mm)

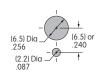
Standard Hardware Supplied for Small Bushings

	Bushing Codes	S1/S4	A1	D1/D4	D3/D8	L1/L4	L3/L8
	Hex Nut	2	2	2	1	2	1
Hardware and	Locking Ring	1	1	0	0	1	0
Quantity	Lockwasher	1	1	1	0	1	0
	O-ring	0	0	0	1	0	1

For \$1, \$2, A1, A2 or S4 Bushing with Keyway & for L1 or L4 Bushing



For \$1, A1 or S4 Bushing with **Locking Ring & for** L1 or L4 Bushing



For D1, D4, D3 or **D8 Bushing with** D Flat & for L3 or L8 Bushing





LARGE TOGGLES

Toggle & Bushing Combinations: These toggles combine with the 12mm bushings B1 & B3.



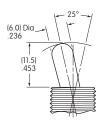
.453" (11.5mm) Large Bat

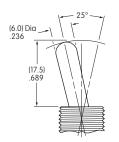


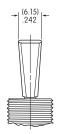
.689" (17.5mm) Large Bat

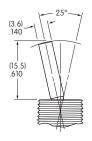


.610" (15.5mm) Large Flatted









Standard Material & Finish: Brass with Bright Chrome Optional Finishes: Contact factory for satin chrome or black.

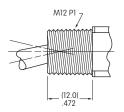
LARGE BUSHINGS

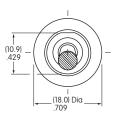
Large .472" (12.0mm) Threaded with Keyway

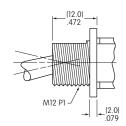


Large .472" (12.0mm) Threaded Splashproof with D Flat









Maximum Panel Thickness with Standard Hardware: .216" (5.5mm)

Maximum Panel Thickness with Standard Hardware: .256" (6.5mm)

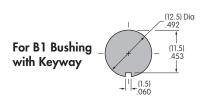
Standard Hardware for B1:

1 hex face nut AT503M, 1 locking ring AT506M, 1 lockwasher AT508, and 1 hex backup nut AT527M

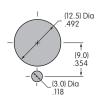
Standard Hardware for B3:

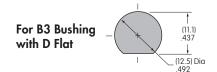
1 hex face nut AT503M and 1 o-ring AT401P

Panel Cutouts



For B1 Bushing with Locking Ring



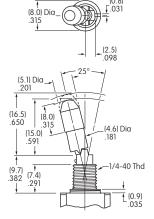


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LOCKING LEVER & BUSHINGS

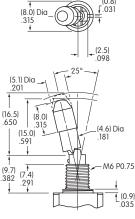


1/4-40 .291" (7.4mm) Threaded with Keyway

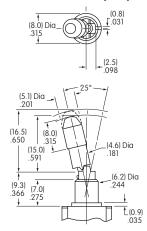




6mm/.291" (7.4mm) Threaded with Keyway



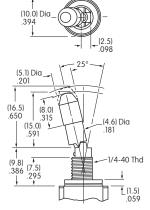
Smooth with Keyway



Maximum Panel Thickness with Standard Hardware: .047" (1.2mm) Standard Hardware for L1 & L4: 2 hex nuts AT513H or AT513M, 1 locking ring AT507H or AT507M, and 1 lockwasher AT509

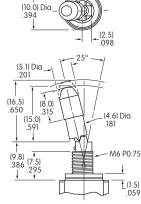


1/4-40 .295" (7.5mm) Threaded Splashproof with D Flat



LL8

6mm/.295" (7.5mm) Threaded Splashproof with D Flat



Maximum Panel Thickness with Standard Hardware: .047" (1.2mm) Standard Hardware for L3 and L8: 1 hex nut AT513H or AT513M and 1 o-ring AT516

Lever Material & Finish: Brass with Chrome Plating

Locking Mechanism

No Code



2 positions lock 1 position locks

on-none-(on)

2 positions lock

on-off-(on) on-on-(on)

on-off-on on-on-on

3 positions lock

(on)-off-(on) 1 position locks

Supplied with Cap AT427

Cap Material: Brass with Nickel Plating



Lever

Color Codes for Optional Anodized Aluminum Caps









CONTACT MATERIALS & RATINGS



Silver over Silver

Power Level

6A @ 125V AC & 3A @ 250V AC

G

Gold over Brass or Copper

Logic Level

6A @ 125V AC & 3A @ 250V AC

Note: See Supplement section to find complete explanation of operating range.



Gold over Silver

Power Level or Logic Level 6A @ 125V AC

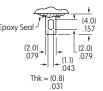
or 0.4VA maximum @ 28V AC/DC maximum

Note: This dual rated option is suitable when two or more identical switches are used in logic and in power circuits within the same application. See Supplement section to find complete explanation of dual rating and operating range.

TERMINALS

01

Solder Lug

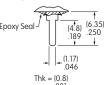


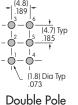
02

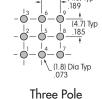
.062" (1.57mm) Wide **Quick Connect**

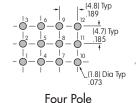


.250" (6.35mm) 03 Straight PC









.425" (10.8mm)

Wirewrap or Extended PC

08

Single Pole

.964" (24.5mm)

.750" (19.05mm) Wirewrap or Extended PC Wirewrap or Extended PC

1.062" (27.0mm) Wirewrap or Extended PC Epoxy Seal

Dimension A =terminal lengths as shown beside the terminal codes at the left.

If using as extended PC terminal, refer to the above footprints.

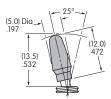
OPTIONAL CAPS & CAP COLORS

05

06

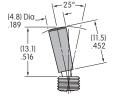
* AT415 Lever Cap for S Bat Toggle

Material: Polyethylene



* AT444 Conical Cap for S Bat Toggle

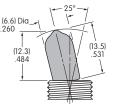
Material: Polyethylene



White

AT434 Lever Cap for B Toggle

Material: Polyvinyl Chloride

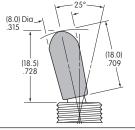


Yellow



AT406 Lever Cap for B2 Toggle

Material: Polyvinyl Chloride



* AT415 and AT444 for use with S toggles only, not S2 or S3 toggles.

Cap Colors Available:



Black













Blue

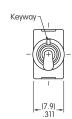
Slides



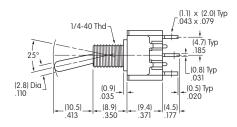
TYPICAL SWITCH DIMENSIONS

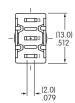
Solder Lug





Single Pole



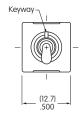


M2012SS1W01

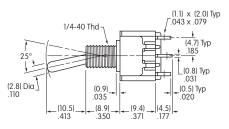
M2011 model does not have terminal 1.

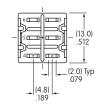
Solder Lug





Double Pole



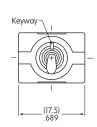


M2022SS1W01

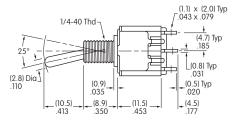
M2021 model does not have terminals 1 & 4.

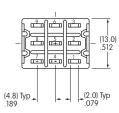
Solder Lug





Three Pole



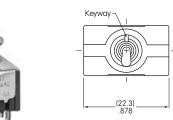


M2032SS1W01

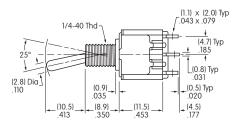
Solder Lug

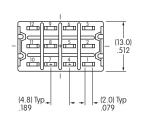


M2042SS1W01



Four Pole





Touch

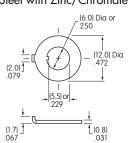
STANDARD HARDWARE FOR SMALL & LARGE BUSHINGS

AT513H for Inch AT513M for Metric Hex Nut Brass/Nickel

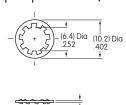




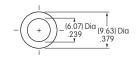
AT507H for Inch AT507M for Metric **Locking Ring** Steel with Zinc/Chromate



AT509 Lockwasher Steel with Zinc/Chromate (not supplied with splashproof models)



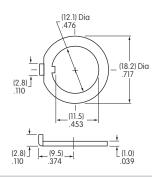
AT516 O-ring for Splashproof Models Nitrile Butadiene Rubber



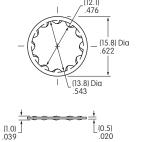


AT503M Hex Face Nut Brass/Chrome

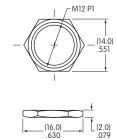
AT506M **Locking Ring** Steel with Zinc/Chromate



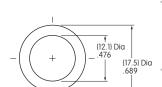
AT508 Lockwasher Steel with Zinc/Chromate (not supplied with splashproof models)

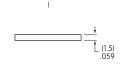


AT527M Hex Nut Steel with Nickel Plating



AT401P O-ring for Splashproof Models Nitrile butadiene rubber

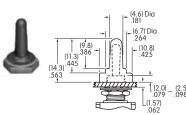




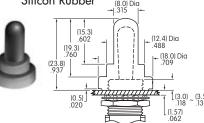
OPTIONAL SPLASHPROOF BOOTS

Various optional nuts and ON-OFF plates are available; dimensions are shown in the Accessories & Hardware section.

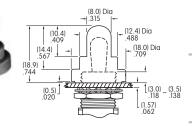
AT428 (M-metric H-Inch) .445" (11.3mm) **Boot for S Toggle** Silicon Rubber



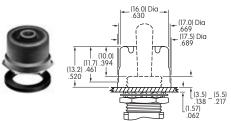
AT402 .760" (19.3mm) **Boot for B2 Toggle** Silicon Rubber



AT402S .567" (14.4mm) **Boot for B Toggle** Silicon Rubber



AT401A/H/S .461" (11.7mm) Boot, Nut and O-ring for B2 Toggle More details in Accessories section



AT4181 .732" (18.6mm) Boot, Nut and O-ring for B2 Toggle More details in Accessories section

