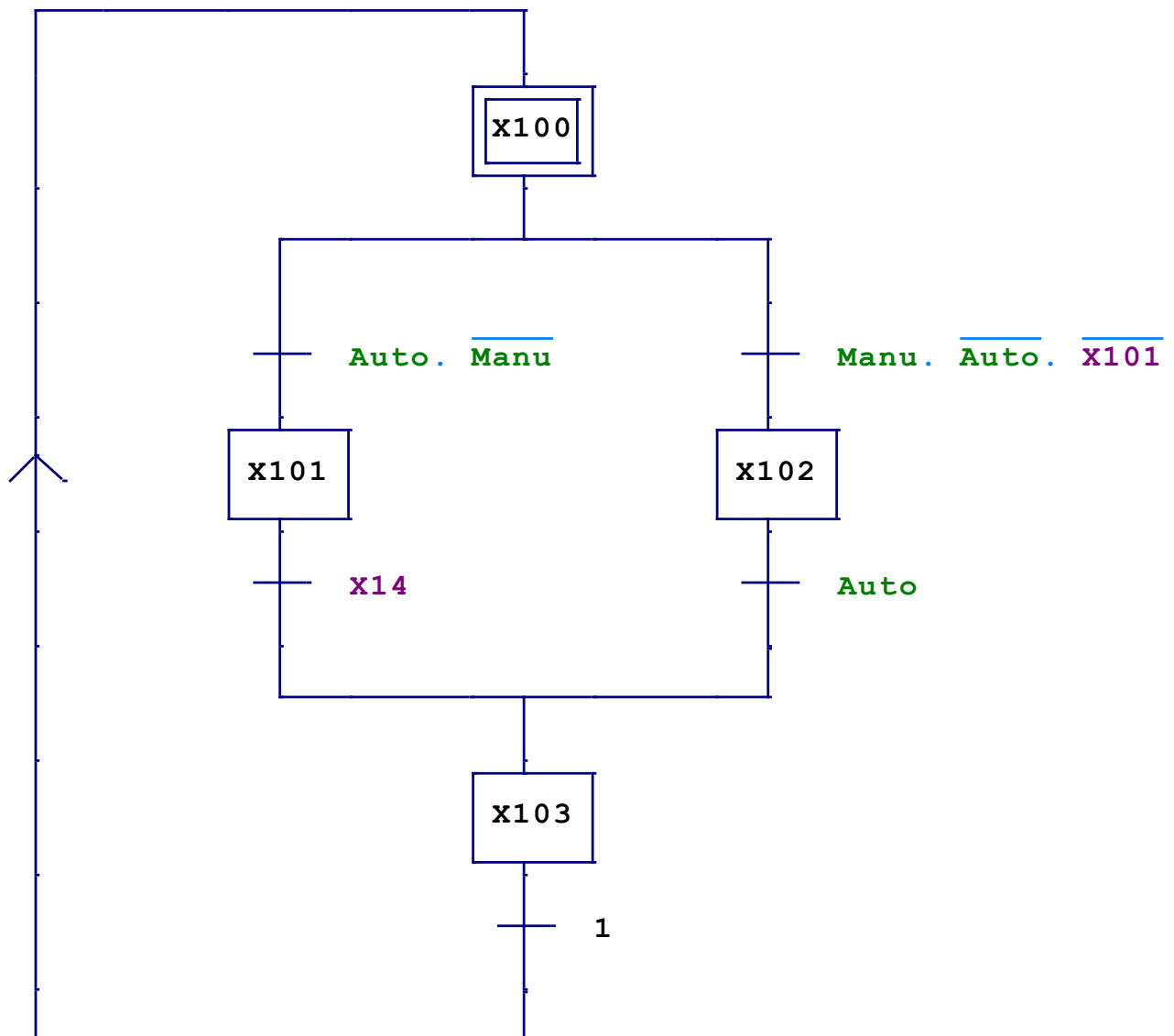
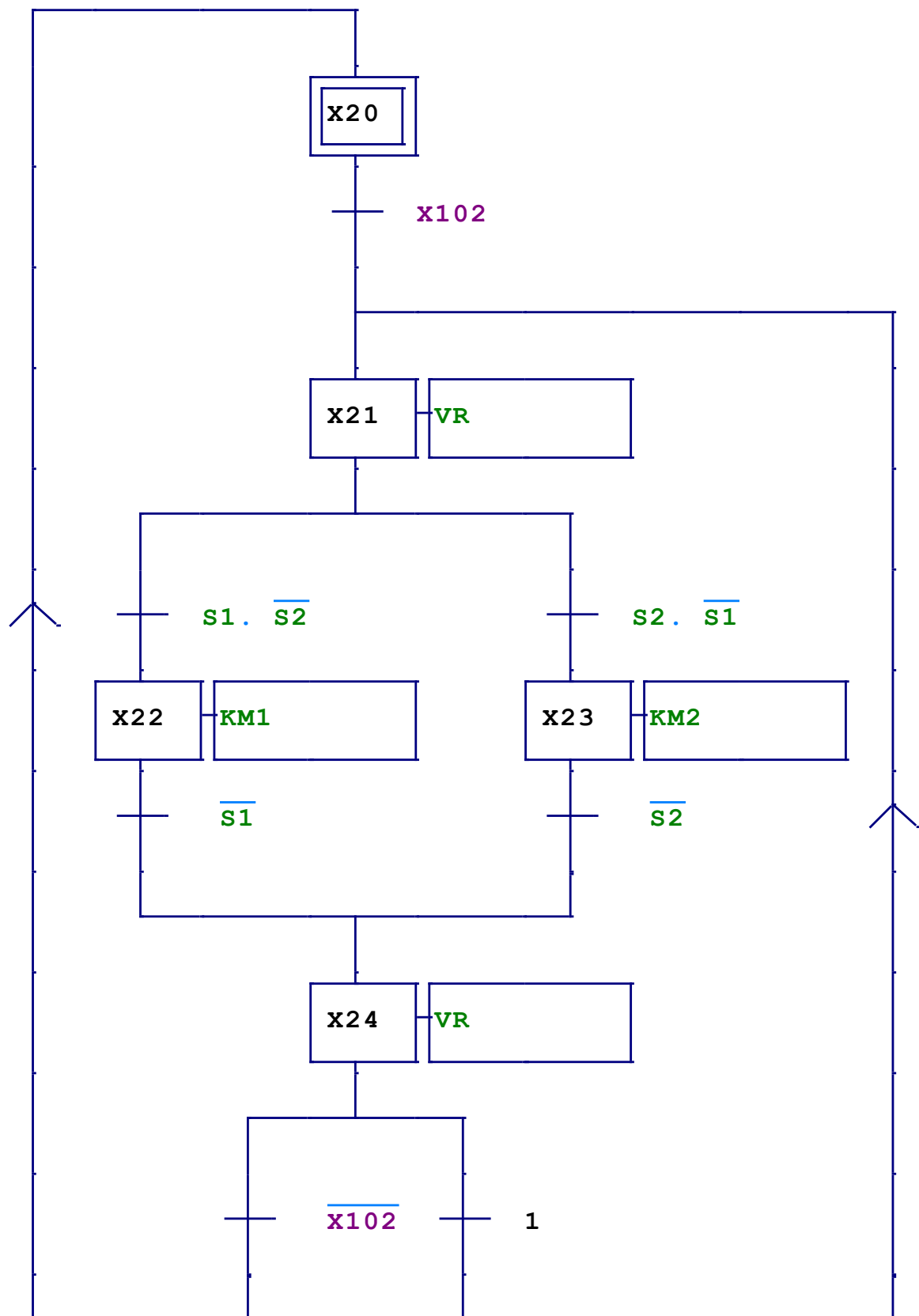


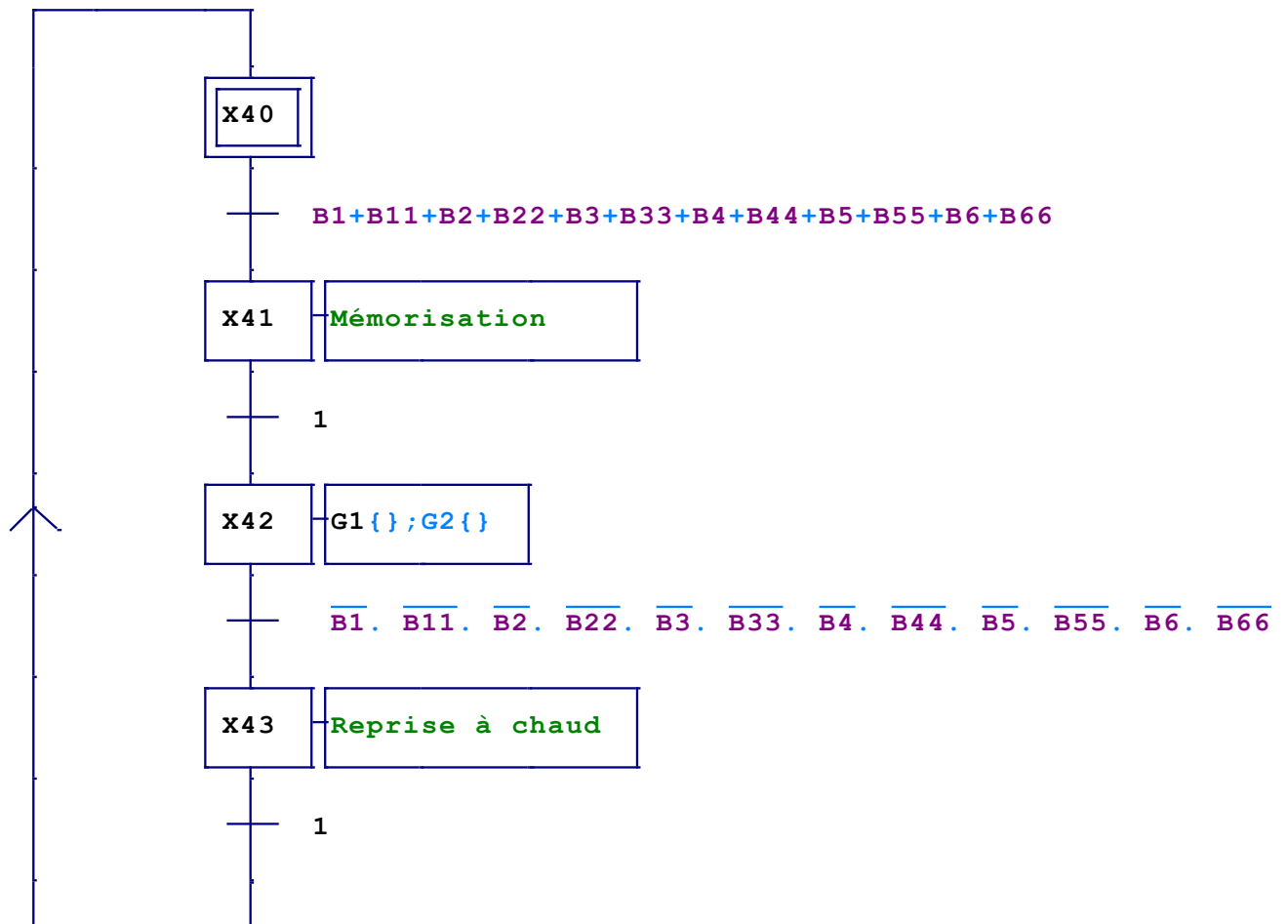
Grafcet de conduite



Grafcet mode manuel



Grafcet de sécurité



Grafcet mode automatique

