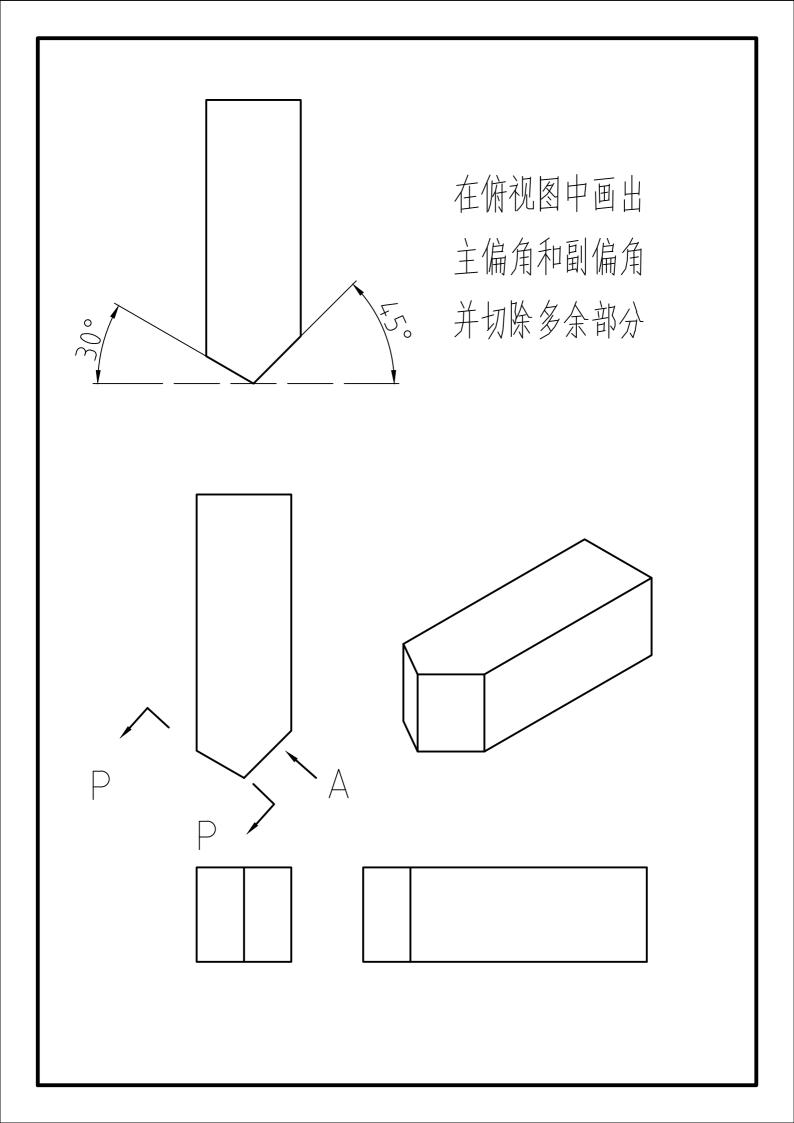
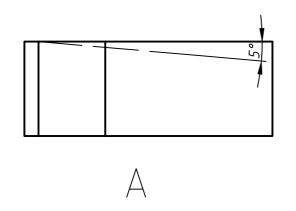
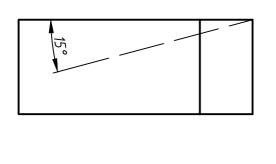


首先选一块毛坯

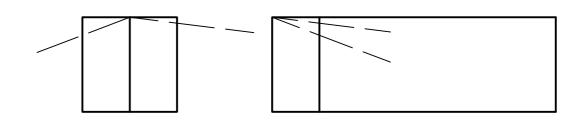




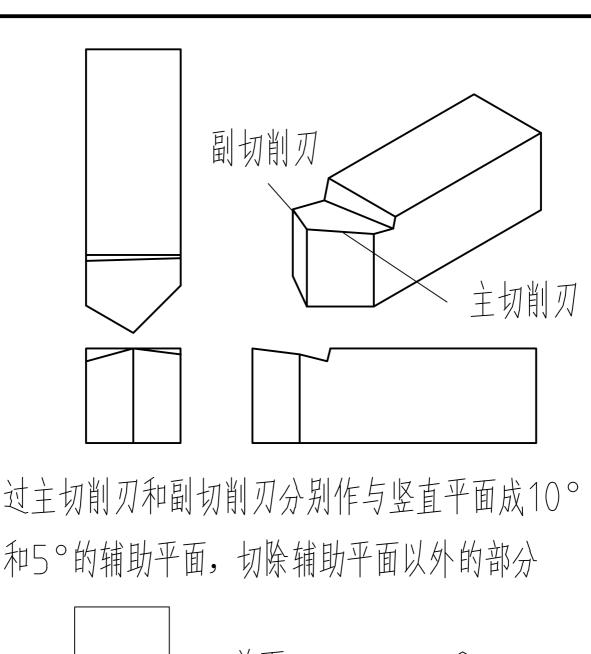
在主切削刃所在平面(A) 过刀尖作与水平面成5°角 的辅助线

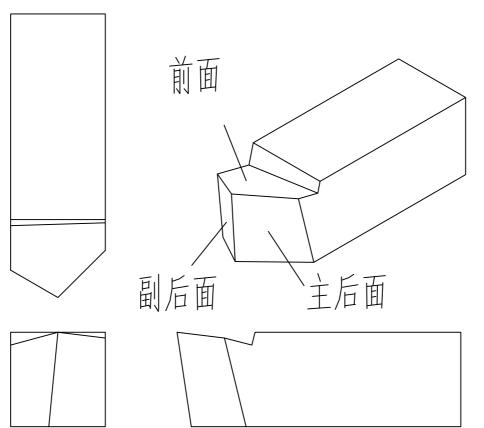


在过刀尖的正交平面(P) 过刀尖作与水平面成15°角 的辅助线

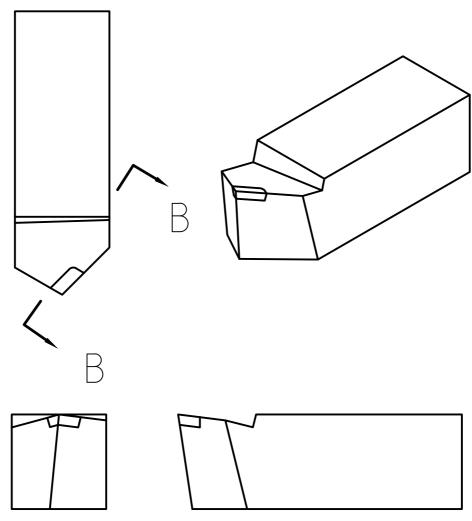


由以上两辅助线确定一平面(前面)切除该辅助平面以上部分









前刀面和副后刀面夹角为76.48°

