

# DATA SHEET

## GENERAL PURPOSE CHIP RESISTORS

RC0402

5%, 1%

RoHS compliant & Halogen Free



Product specification – Apr 27, 2010 V.5

**YAGEO**  
**Phicomp**



SCOPE

This specification describes RC0402 series chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

- All general purpose application

FEATURES

- Halogen Free Epoxy
- RoHS compliant
  - Products with lead free terminations meet RoHS requirements
  - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production

ORDERING INFORMATION - GLOBAL PART NUMBER & I2NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

**YAGEO BRAND ordering code****GLOBAL PART NUMBER (PREFERRED)**

**RC0402 X R - XX XXXX L**  
(I) (2) (3) (4) (5) (6)

**(1) TOLERANCE**

F = ±1%

J = ±5% (for Jumper ordering, use code of J)

**(2) PACKAGING TYPE**

R = Paper / PE taping reel

**(3) TEMPERATURE COEFFICIENT OF RESISTANCE**

- = Base on spec

**(4) TAPING REEL**

07 = 7 inch dia. Reel

7D = 7 inch dia. Reel, 2 x Standard Quantity

10 = 10 inch dia. Reel

13 = 13 inch dia. Reel

**(5) RESISTANCE VALUE**

There are 2~4 digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. 1K2, not 1K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

**(6) DEFAULT CODE**

Letter L is system default code for order only (Note)

Resistance rule of global part number	
Resistance code rule	Example
DI	DI = Dummy
OR	OR = Jumper
XRXX (1 to 9.76 Ω)	IR = 1 Ω IR5 = 1.5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	I0R = 10 Ω 97R6 = 97.6 Ω
XXXR (100 to 976 Ω)	I00R = 100 Ω
XKXX (1 to 9.76 KΩ)	IK = 1,000 Ω 9K76 = 9,760 Ω
XMXX (1 to 9.76 MΩ)	IM = 1,000,000 Ω 9M76 = 9,760,000 Ω

**ORDERING EXAMPLE**

The ordering code of a RC0402 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape of 20,000 units per reel is: RC0402FR-7D56RL.

**NOTE**

1. All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
2. On customized label, "LFP" or specific symbol can be printed

**PHYCOMP BRAND ordering codes**

Both GLOBAL PART NUMBER (preferred) and 12NC (traditional) codes are acceptable to order Phycomp brand products.

**GLOBAL PART NUMBER (PREFERRED)**

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

**12NC CODE**

2322		XXX XXXXX L		
(1)	(2)	(3)	(4)	
TYPE/ 0402	START IN <sup>(1)</sup>	TOL. (%)	RESISTANCE RANGE	PAPER / PE TAPE ON REEL (units) <sup>(2)</sup>
RC31	2322	±5%	1 to 22 MΩ	10,000 20,000/not preferred 50,000
RC32	2322	±1%	1 to 10 MΩ	705 7xxxxx --- 706 8xxxxx
Jumper	2322	-	0 Ω	705 91001 --- 705 91007

(1) The resistors have a 12-digit ordering code starting with 2322.

(2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.

(3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of 12NC".

(4) Letter L is system default code for order only <sup>(Note)</sup>

**ORDERING EXAMPLE**

The ordering code of a RC32 resistor, value 56 Ω with ±1% tolerance, supplied in tape of 10,000 units per reel is: 232270675609L or RC0402FR-0756RL.

Last digit of 12NC Resistance decade <sup>(3)</sup>	Last digit
0.01 to 0.0976 Ω	0
0.1 to 0.976 Ω	7
1 to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
1 to 9.76 KΩ	2
10 to 97.6 KΩ	3
100 to 976 KΩ	4
1 to 9.76 MΩ	5
10 to 97.6 MΩ	6

Example:	0.02 Ω	=	0200 or 200
	0.3 Ω	=	3007 or 307
	1 Ω	=	1008 or 108
	33 KΩ	=	3303 or 333
	10 MΩ	=	1006 or 106

**NOTE**

- All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- On customized label, "LFP" or specific symbol can be printed

MARKING

RC0402



No marking

For further marking information, please see special data sheet "Chip resistors marking"

CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Ni-barrier) are added. See fig.2

DIMENSIONS

Table I	
TYPE	RC0402
L (mm)	1.00 $\pm 0.05$
W (mm)	0.50 $\pm 0.05$
H (mm)	0.35 $\pm 0.05$
I <sub>1</sub> (mm)	0.20 $\pm 0.10$
I <sub>2</sub> (mm)	0.25 $\pm 0.10$

OUTLINES

For dimension see Table I

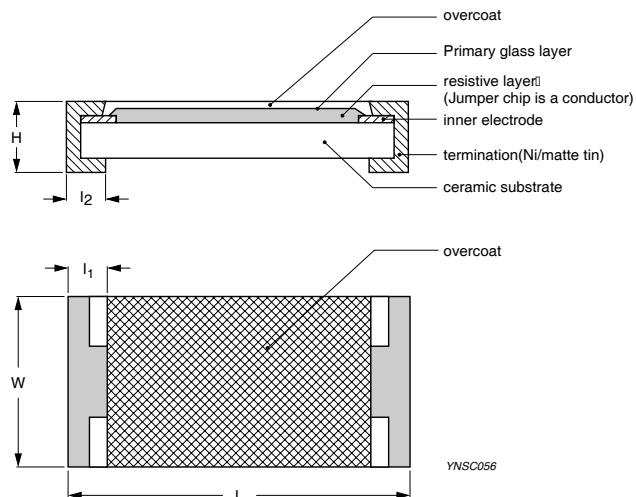


Fig. 2 Chip resistor outlines

ELECTRICAL CHARACTERISTICS

Table 2

CHARACTERISTICS	RC0402 1/16 W	
Operating Temperature Range	-55 °C to +155 °C	
Maximum Working Voltage	50 V	
Maximum Overload Voltage	100 V	
Dielectric Withstanding Voltage	100 V	
Resistance Range	5% (E24) 1 Ω to 22 MΩ 1% (E24/E96) 1 Ω to 10 MΩ Zero Ohm Jumper < 0.05 Ω	
Temperature Coefficient	1 Ω ≤ R ≤ 10 Ω 10 Ω < R ≤ 10 MΩ 10 MΩ < R ≤ 22 MΩ	±200 ppm/°C ±100 ppm/°C ±200 ppm/°C
Jumper Criteria	Rated Current Maximum Current	1.0 A 2.0 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC0402	Paper Taping Reel (R)	7" (178 mm) 10" (254 mm) 13" (330 mm)	10,000/20,000 units 20,000 units 50,000 units

**NOTE**

1. For paper tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing"
2. For size of 0201, standard quantity is 10,000 units per reel

FUNCTIONAL DESCRIPTION**POWER RATING**

RC0402 rated power at 70°C is 1/16 W

**RATED VOLTAGE**

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{P \times R}$$

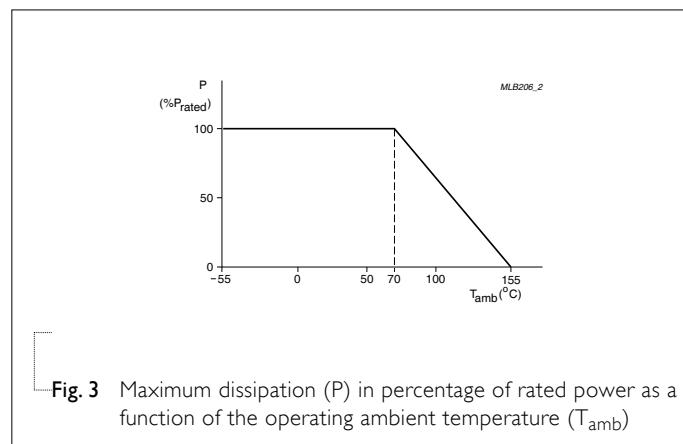
or max. working voltage whichever is less

Where

V=Continuous rated DC or  
AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)



TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of Resistance (T.C.R.)	IEC 60115-1 4.8	<p>At +25/-55 °C and +25/+125 °C</p> <p><b>Formula:</b></p> $T.C.R = \frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$ <p>Where</p> <p><math>t_1 = +25</math> °C or specified room temperature</p> <p><math>t_2 = -55</math> °C or +125 °C test temperature</p> <p><math>R_1</math> = resistance at reference temperature in ohms</p> <p><math>R_2</math> = resistance at test temperature in ohms</p>	Refer to table 2
Life/Endurance	IEC 60115-1 4.25.1	<p>At 70±5 °C for 1,000 hours, RCWV applied for 1.5 hours on, 0.5 hour off, still air required</p>	$\pm(1.0\%+0.05 \Omega)$ for 1% tol. $\pm(3.0\%+0.05 \Omega)$ for 5% tol. $<100 \text{ m}\Omega$ for Jumper
High Temperature Exposure/ Endurance at Upper Category Temperature	IEC 60068-2-2	1,000 hours at 155±5 °C, unpowered	$\pm(1.0\%+0.05 \Omega)$ for 1% tol. $\pm(2.0\%+0.05 \Omega)$ for 5% tol. $<50 \text{ m}\Omega$ for Jumper
Moisture Resistance	MIL-STD-202G Method-106G	<p>Each temperature / humidity cycle is defined at 8 hours, 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a &amp; 7b, unpowered</p> <p>Parts mounted on test-boards, without condensation on parts</p> <p>Measurement at 24±2 hours after test conclusion</p>	$\pm(0.5\%+0.05 \Omega)$ for 1% tol. $\pm(2.0\%+0.05 \Omega)$ for 5% tol. $<100 \text{ m}\Omega$ for Jumper
Thermal Shock	MIL-STD-202G Method-107G	<p>-55/+125 °C</p> <p>Number of cycles required is 300. Devices unmounted</p> <p>Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air – Air</p>	$\pm(0.5\%+0.05 \Omega)$ for 1% tol. $\pm(1\%+0.05 \Omega)$ for 5% tol. $<50 \text{ m}\Omega$ for Jumper
Short Time Overload	IEC60115-1 4.13	2.5 times of rated voltage or maximum overload voltage whichever is less for 5 sec at room temperature	$\pm(1.0\%+0.05 \Omega)$ for 1% tol. $\pm(2.0\%+0.05 \Omega)$ for 5% tol. $<50 \text{ m}\Omega$ for Jumper No visible damage

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS														
Board Flex/ Bending	IEC 60068-2-21	Chips mounted on a 90mm glass epoxy resin PCB (FR4) 5 mm bending Bending time: 60±5 seconds	±(1.0%+0.05 Ω) for 1%, 5% tol. <50 mΩ for Jumper No visible damage														
Low Temperature Operation	IEC 60068-2-1	The resistor shall be subjected to a DC rated voltage for 1.5 h-on, 0.5 h-off, at -55±3 °C This constitutes shall be repeated for 96 hours However the applied voltage shall not exceed the maximum operating voltage	±(0.5%+0.05 Ω) for 1% tol. ±(1.0%+0.05 Ω) for 5% tol. No visible damage														
Insulation Resistance	IEC 60115-1 4.6	Rated continuous overload voltage (RCOV) for 1 minute  <u>Type</u> RC0402 <u>Voltage (DC)</u> 100 V	≥10 GΩ														
Dielectric Withstand Voltage	IEC 60115-1 4.7	Maximum voltage ( $V_{rms}$ ) applied for 1 minute  <u>Type</u> RC0402 <u>Voltage (AC)</u> 100 $V_{rms}$	No breakdown or flashover														
Resistance to Solvent	IPC/JEDEC J-STD-020D	Isopropylalcohol ( $C_3H_7OH$ ) followed by brushing	No smeared														
Noise	IEC 60115-1 4.12	Maximum voltage ( $V_{rms}$ ) applied	<table border="1"> <thead> <tr> <th>Resistors range</th> <th>Value</th> </tr> </thead> <tbody> <tr> <td><math>R &lt; 100 \Omega</math></td> <td>10 dB</td> </tr> <tr> <td><math>100 \Omega \leq R &lt; 1 K\Omega</math></td> <td>20 dB</td> </tr> <tr> <td><math>1 K\Omega \leq R &lt; 10 K\Omega</math></td> <td>30 dB</td> </tr> <tr> <td><math>10 K\Omega \leq R &lt; 100 K\Omega</math></td> <td>40 dB</td> </tr> <tr> <td><math>100 K\Omega \leq R &lt; 1 M\Omega</math></td> <td>46 dB</td> </tr> <tr> <td><math>1 M\Omega \leq R \leq 22 M\Omega</math></td> <td>48 dB</td> </tr> </tbody> </table>	Resistors range	Value	$R < 100 \Omega$	10 dB	$100 \Omega \leq R < 1 K\Omega$	20 dB	$1 K\Omega \leq R < 10 K\Omega$	30 dB	$10 K\Omega \leq R < 100 K\Omega$	40 dB	$100 K\Omega \leq R < 1 M\Omega$	46 dB	$1 M\Omega \leq R \leq 22 M\Omega$	48 dB
Resistors range	Value																
$R < 100 \Omega$	10 dB																
$100 \Omega \leq R < 1 K\Omega$	20 dB																
$1 K\Omega \leq R < 10 K\Omega$	30 dB																
$10 K\Omega \leq R < 100 K\Omega$	40 dB																
$100 K\Omega \leq R < 1 M\Omega$	46 dB																
$1 M\Omega \leq R \leq 22 M\Omega$	48 dB																
Humidity	IEC 60115-1 4.21	Steady state for 1000 hours at 40 °C / 95% R.H. RCWV applied for 1.5 hours on and 0.5 hour off	±(1.0%+0.05 Ω) for 1% tol. ±(2.0%+0.05 Ω) for 5% tol. <100 mΩ for Jumper														

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Intermittent Overload	IEC 60115-1 4.39	2.5 times of rated voltage or maximum overload voltage whichever is less for 1 second on and 25 seconds off; total 10,000 cycles	$\pm(1.0\%+0.05 \Omega)$ for 1% tol. $\pm(2.0\%+0.05 \Omega)$ for 5% tol. $<100 \text{ m}\Omega$ for Jumper
Solderability - Wetting	IPC/JEDEC J-STD-002B test B	Electrical Test not required Magnification 50X SMD conditions: 1 <sup>st</sup> step: method B, aging 4 hours at 155 °C dry heat 2 <sup>nd</sup> step: leadfree solder bath at 245±3 °C Dipping time: 3±0.5 seconds	Well tinned ( $\geq 95\%$ covered) No visible damage
- Leaching	IPC/JEDEC J-STD-002B test D	Leadfree solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to Soldering Heat	IEC 60068-2-58	Condition B, no pre-heat of samples Leadfree solder, 260 °C, 10 seconds immersion time Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	$\pm(0.5\%+0.05 \Omega)$ for 1% tol. $\pm(1.0\%+0.05 \Omega)$ for 5% tol. $<50 \text{ m}\Omega$ for Jumper No visible damage

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 5	Apr 27, 2010	-	<ul style="list-style-type: none"><li>- Updated test items and methods</li><li>- Add new taping reel code of 7 inch dia. reel with double standard quantity (20,000 units per reel)</li></ul>
Version 4	Jul 21, 2009	-	<ul style="list-style-type: none"><li>- Test items and methods updated</li><li>- Test requirements upgraded</li></ul>
Version 3	Jul 15, 2008	-	<ul style="list-style-type: none"><li>- Change to dual brand datasheet that describe RC0402 with RoHS compliant</li><li>- Description of "Halogen Free Epoxy" added</li><li>- Define global part number</li></ul>
Version 2	Sep 03, 2004	-	<ul style="list-style-type: none"><li>- New datasheet for 0402 thick film 1% and 5% with lead-free terminations</li><li>- Replace the 0402 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10</li><li>- Test method and procedure updated</li><li>- PE tape added (paper tape will be replaced by PE tape)</li></ul>

“ Yageo reserves all the rights for revising the content of this datasheet without further notification, as long as the products itself are unchanged. Any product change will be announced by PCN.”