#### Process Field Bus

### Konstantin Koslowski (316955)

TU Berlin
Department of Telecommunication Systems
Telecommunication Networks Group

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Telecommunication Networks Group

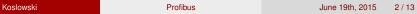


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#### **Timeline**

- Master development plan "fieldbus" created 1986 in Germany
- 21 companies, including Siemens, involved
- First promoted in 1989 by BMBF (Bundesministerium für Bildung und Forschung)
- Goal: implement a bit-serial field bus for factory and process automation
  - send one data bit at a time
  - single wire
  - opposed to bit-parallel word architectures
- Published openly as part of IEC 61158 Digital data communication for measurement and control Fieldbus for use in industrial control systems

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# System Structure - Introduction

- Profibus is a multi-master system
- Operation of multiple systems over a single bus
- Three protocols available
  - FMS (field-bus message specification)
  - DP (decentralized peripheral)
  - PA (process automation)
- Devices are categorized in different types
  - Masters
  - Slaves





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# System Structure - Layer

Layer	Name	Content
Layer 8	User Layer	Profiles
Layer 7	Application Layer	DP / FMS protocol
Layer 2	Data Link Layer	FDL protocol
Layer 1	Physical Layer	Transmission Technology

Profibus following the OSI reference model[1]





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## Protocol: FMS

FMS







## Protocol: DP









## Protocol: PA









# Device Type: Master

#### **Masters**

- described as active stations
- control the data traffic on the bus
- when having the bus access token: send messages without external requests





# Device Type: Master

#### Masters

- described as active stations
- control the data traffic on the bus
- when having the *bus access token*: send messages without external requests

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# Device Type: Slave

foo

<++>







**Profibus** 

### **Bus Access**

via bus access token

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#### References I



#### Max Felser

Profibus Manual: A collection of information explaining PROFIBUS networks

http://www.profibus.felser.ch



