

3.1.4.156 ASBN-309 Start Height Adjust failed

Cause: Arc Start Height Adjust is failed by some reason.

Remedy: Confirm that the settings for Arc Start Height Adjust is proper. If other alarm is posted at the same time, solve the other alarm first. If this problem persists, contact tech support.

3.1.4.157 ASBN-310 Too long adjust motion time

Cause: The motion for Arc Start Height Adjust function is too long.

Remedy: If Arc Start Height Adjust is performed with very low override, the alarm may be posted. If you encounter the alarm with 100% override,

3.1.5 ATGP Alarm Code**3.1.5.1 ATGP-001 No global variables**

Cause: Attach group global variables are not loaded.

Remedy: Perform a Controlled start and initialize motion softparts.

3.1.5.2 ATGP-002 Joint motion not allow

Cause: No joint motion allowed with an attach group option.

Remedy: Change motype to Linear or Circular before attempting the operation again.

3.1.5.3 ATGP-003 Wrist Joint motion not allow

Cause: No wrist joint motion allowed with the attach group option.

Remedy: Remove the wrist joint instruction before attempting the operation again.

3.1.5.4 ATGP-004 UFRAME must be zero

Cause: Uframe number is not set to zero.