3.11.4.15 LSTP-015 Brake setting error %d (G:%d)

Cause: 1: Servo off(brake control) of the local stop group is disabled. 2: The brake number of the local stop group is zero. 3: The brake number of the local stop group is used in other group.

Remedy: 1: Enable servo off(brake control) for the local stop group. 2: Set correct brake number for the local stop group.

3.12 M

3.12.1 MACR Alarm Code

3.12.1.1 MACR-001 Can't assign to MACRO command

Cause: The conditions for assigning macros are not correct.

Remedy: Check if there is a double definition or if the index is over the range.

3.12.1.2 MACR-003 Can't assign motn_prog to UK

Cause: It is not possible to assign a program with MOTION lock group to the User Key(UK) button.

Remedy: Remove the motion lock group from the program.

3.12.1.3 MACR-004 Can't execute motn_prog by UK

Cause: It is not possible to execute a program with MOTION lock group with the User Key(UK) button.

Remedy: Remove the motion lock group from the program.

3.12.1.4 MACR-005 Please enable teach pendant

Cause: It is not possible to execute a program when the teach pendant is disabled.

Remedy: Enable the teach pendant.

3. ERROR CODES

3.12.1.5 MACR-006 Please disable teach pendant

Cause: It is not possible to execute a program when the teach pendant is enabled.

Remedy: Disable the teach pendant.

3.12.1.6 MACR-007 The same macro type exists

Cause: The macro assign type already exists.

Remedy: Change the assign type to another.

3.12.1.7 MACR-008 Remote-cond isn't satisfied

Cause: This assign type is only enabled at REMOTE condition.

Remedy: Create REMOTE condition.

3.12.1.8 MACR-009 The index is out of range

Cause: This assign index is out of range.

Remedy: Change the assign index.

3.12.1.9 MACR-010 This SOP button is disabled

Cause: This SOP buttom is not enabled for macro execution.

Remedy: Change the value of the \$MACRSOPENBL system variable. Refer to the SYSTEM RJ Software Reference Manual, Chapter 2, System Variable Alphabetical Description", for more information on setting system variables.

3.12.1.10 MACR-011 This UOP button is disabled

Cause: This UOP signal is not enabled for macro execution.

Remedy: Change the value of the \$MACRSOPENBL system variable. Refer to the SYSTEM RJ Software Reference Manual, Chapter 2, System Variable Alphabetical Description", for more information on setting system variables.