

3.15.11.8 PTPG-007 %s:Invalid Group Mask

Cause: The Group Mask attribute in the TP header of the specified program is set.

Remedy: Ensure that the Group mask is NOT set for the specified program.

3.15.11.9 PTPG-008 %s:Unknown Paint Event

Cause: The Paint Plug-In detected an unknown Paint Event, which caused the system to fault.

Remedy: Determine the cause for this unknown event to execute.

3.15.11.10 PTPG-009 %s:Event TP Prog Timeout

Cause: An Event TP program did not complete processing within the specified time.

Remedy: Ensure that the TP program instruction is correct.

3.15.11.11 PTPG-010 No PPE Instruction

Cause: The Paint Plug-In detected a Paint Start(PPS[]) TP instruction without a matching Paint End (PPE) instruction.

Remedy: Ensure that a PPE instruction is included at the end of the job.

3.15.11.12 PTPG-011 %s No PPS Instruction before PPE

Cause: The Paint Plug-In detected a Paint End (PPE) instruction without a Paint Start (PPS).

Remedy: Ensure that a PPS instruction is included before a PPE instruction.

3.15.12 PWD Alarm Code**3.15.12.1 PWD-001 Login (%s) %s**

Cause: A user with Install level access logged in.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.2 PWD-002 Logout (%s) %s

Cause: A user with Install level access logged out.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.3 PWD-007 Password Timeout (%s)

Cause: A user was logged out because of a password timeout.

Remedy: Log in, if required. Adjust the timeout value if it is too short.

3.15.12.4 PWD-008 Create program %s.TP

Cause: A teach pendant program was created.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.5 PWD-009 Delete program %s.TP

Cause: A teach pendant program was deleted.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.6 PWD-010 Rename %s.TP as %s.TP

Cause: A teach pendant program was renamed.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.7 PWD-011 Set %s.TP subtype from %s to %s

Cause: A teach pendant program subtype was changed. For example, a .TP program was changed to a Macro (.MR).

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.8 PWD-012 Set %s.TP comment

Cause: A teach pendant program comment was edited.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.9 PWD-013 Set %s.TP group mask

Cause: The group mask of a teach pendant program was changed.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.10 PWD-014 Set %s.TP write protect on

Cause: Write protection was enabled for the program. This helps prevent mistaken edits of the program.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.11 PWD-015 Set %s.TP write protect off

Cause: Write protection was disabled for the program. The program can be edited.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.12 PWD-016 Set %s.TP ignore pause on

Cause: The ignore pause feature was enabled for the program.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.13 PWD-017 Set %s.TP ignore pause off

Cause: The ignore pause feature was disabled for the program.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.14 PWD-018 Write line %d, %s.TP

Cause: A teach pendant program line was edited.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.15 PWD-019 Delete line %d, %s.TP

Cause: A teach pendant program line was deleted.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.16 PWD-020 Write pos %d, %s.TP

Cause: A teach pendant program position was recorded.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.17 PWD-021 Delete pos %d, %s.TP

Cause: A teach pendant program position was deleted.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.18 PWD-022 Renumber pos %d as %d, %s.TP

Cause: A teach pendant program position number was changed.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.19 PWD-023 Set application data %s.TP

Cause: For some tool products, a teach pendant program may contain application related data. This message indicates the data has changed.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.20 PWD-024 Delete application data %s.TP

Cause: For some tool products, a teach pendant program may contain application related data. This message indicates some data was deleted.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.21 PWD-025 Load %s

Cause: The named file was loaded.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.22 PWD-026 Load %s as Program %s

Cause: The named file was loaded. The program name may differ from the file name.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.23 PWD-027 Edit %s Sch %d %s

Cause: A schedule was edited. Press HELP for more information.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.24 PWD-028 Copy %s Sch %d to %d

Cause: The data in a schedule was copied to another schedule.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.25 PWD-029 Clear %s Sch %d

Cause: The schedule was cleared, meaning the values were set to zero.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.26 PWD-030 (%s to %s)%s

Cause: This message is used to provide detailed information for PWD-027. For example: PWD -027 Edit Weld Sch 1 Voltage PWD -030 (24.0 to 25.0) Volts

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.27 PWD-031 QUICK MENUS forced

Cause: The Operator password level does not have access to the FULL MENUS. Either a timeout occurred or a user logged out.

Remedy: Press the TP MENUS hardkey and select SETUP PASSWORDS. Log in with either the Install, Setup, or Program password level. Press the TP FCTN hardkey and select QUICK/FULL MENUS to return to FULL MENUS.

3.15.12.28 PWD-032 Login (%s) %s from SMON

Cause: A user with Install level access logged in from SMON.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.29 PWD-033 Login (%s) %s from KCL

Cause: A user with Install level access logged in from KCL.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.30 PWD-034 Login (%s) %s from Teach Pendant

Cause: A user with Install level access logged in from Teach Pendant.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.31 PWD-035 Login (%s) %s from CRT/Keyboard

Cause: A user with Install level access logged in from CRT/Keyboard.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.32 PWD-036 Logout (%s) %s from SMON

Cause: A user with Install level access logged out from SMON.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.33 PWD-037 Logout (%s) %s from KCL

Cause: A user with Install level access logged out from SMON.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.34 PWD-038 Logout (%s) %s from Teach Pendant

Cause: A user with Install level access logged out from SMON.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.35 PWD-039 Logout (%s) %s from CRT/Keyboard

Cause: A user with Install level access logged out from SMON.

Remedy: This is a status message you can use for tracking operations performed by the users.

3.15.12.36 PWD-050 Pwd Timeout (%s) from SMON

Cause: A user was logged out because of a password timeout from SMON.

Remedy: Log in, if required. Adjust the timeout value if it is too short.

3.15.12.37 PWD-051 Pwd Timeout (%s) from KCL

Cause: A user was logged out because of a password timeout from KCL.

Remedy: Log in, if required. Adjust the timeout value if it is too short.

3.15.12.38 PWD-052 Pwd Timeout (%s) from Teach Pendant

Cause: A user was logged out because of a password timeout from Teach Pendant.

Remedy: Log in, if required. Adjust the timeout value if it is too short.

3.15.12.39 PWD-053 Pwd Timeout (%s) from CRT/Keyboard

Cause: A user was logged out because of a password timeout from CRT/Keyboard.

Remedy: Log in, if required. Adjust the timeout value if it is too short.

3.15.12.40 PWD-054 Login (%s) %s from Internet

Cause: A user with Install level access logged in from the Internet.

Remedy: This is a status message you can use to track operations performed by the users.

3.15.12.41 PWD-055 Logout (%s) %s from Internet

Cause: A user with Install level access logged out from the Internet.

Remedy: This is a status message you can use to track operations performed by the users.

3.15.12.42 PWD-060 Pwd Timeout (%s) from Internet

Cause: A user was logged out because of a password timeout from the Internet.

Remedy: Log in if required. Lengthen the timeout value from the SETUP Passwords menu if it is too short.

3.15.12.43 PWD-061 FULL MENUS forced

Cause: As a result of a user login, the pendant is using Full Menus instead of Quick Menus.

Remedy: This is a status message you can use to track operations performed by the users.

3.15.12.44 PWD-062 Login from USB device is cancelled

Cause: You cannot login to this device.

Remedy: Check the cause code.

3.15.12.45 PWD-063 User (%s) already logged in

Cause: Another user is already logged in to this device.

Remedy: Log out the other user.

3.15.12.46 PWD-064 User (%s) time extended

Cause: The user password timeout has been extended.

Remedy: No action required.

3.15.12.47 PWD-065 Password USB device inserted

Cause: A password USB device has been inserted.

Remedy: This is a status message you can use to track operations performed by the users.

3.15.12.48 PWD-066 Bad password data

Cause: There are 2 causes for this alarm. The first is that the password USB device has incorrect username and password. This will be the cause code for PWD-062 Login from USB device is cancelled. The second is that a password configuration file, FRS:PASSWORD.DT, is invalid.

Remedy: For the first cause, check the password USB device. Your INSTALL user may have to add your username and password using the SETUP Passwords menu. For the second cause, the INSTALL user should IMPORT a correct password configuration file using the SETUP Passwords menu. This

file will replace FRS:PASSWORD.DT. It becomes a binary file for protection. It is possible that an invalid configuration file was restored because someone tried to break into the password system.

3.15.12.49 PWD-067 Edit operation not allowed

Cause: You attempted to perform an operation that was password protected.

Remedy: You must log in using the SETUP Passwords menu. If the operation is still not allowed, you might need to contact the user at your site with INSTALL level permissions to change your level.

3.15.12.50 PWD-068 Menu access is not allowed

Cause: You attempted to display a menu that was password protected.

Remedy: You must log in using the SETUP Passwords menu. If the operation is still not allowed, you might need to contact the user at your site with INSTALL level permissions to change your level.

3.15.12.51 PWD-069 Operation password protected

Cause: You attempted to perform an operation that was password protected.

Remedy: You must log in using the SETUP Passwords menu. If the operation is still not allowed, you might need to contact the user at your site with INSTALL level permissions to change your level.

3.15.12.52 PWD-070 Passwords disabled

Cause: Passwords have been disabled.

Remedy: To enable passwords, go to the SETUP Passwords menu, press LOGIN and reenter the INSTALL user password.

3.15.12.53 PWD-071 Protected in TP disable

Cause: This operation is protected in TP disable by password autologin function.

Remedy: Enable TP.