

# Programa Ladder – Cancela Automotiva

---

AUTOMAÇÃO

PROF. GUILHERME FRÓES SILVA

<https://guilhermefroes.github.io/automacao>



ESCOLA  
POLITÉCNICA

# Objetivo

---

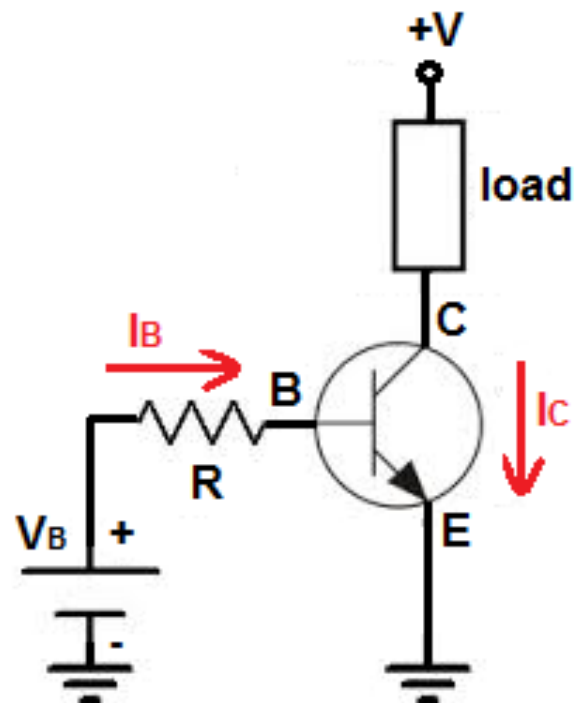
O objetivo deste exercício é utilizar instruções de temporização, booleanas e lógicas de intertravamento.

## Instruções

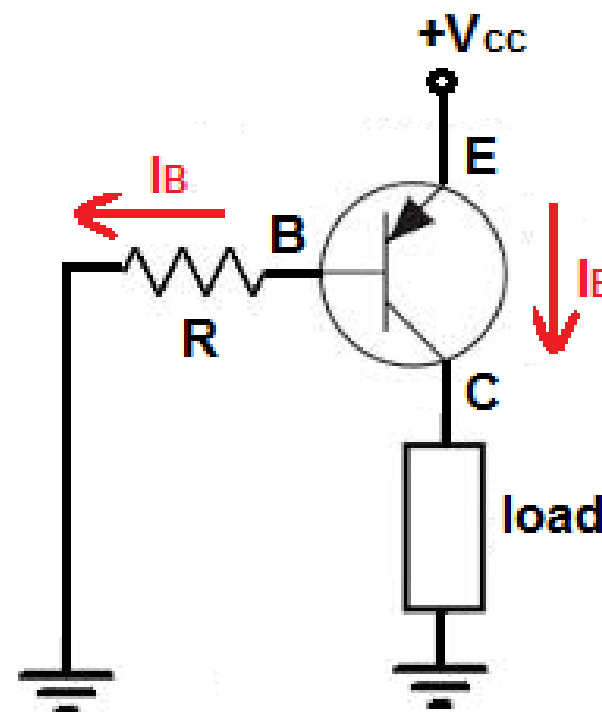
- XIC; XIO; OTE (ou OTL, OTU); TON; TOF.

# Interfaceamento dos Sensores Discretos com os Controladores

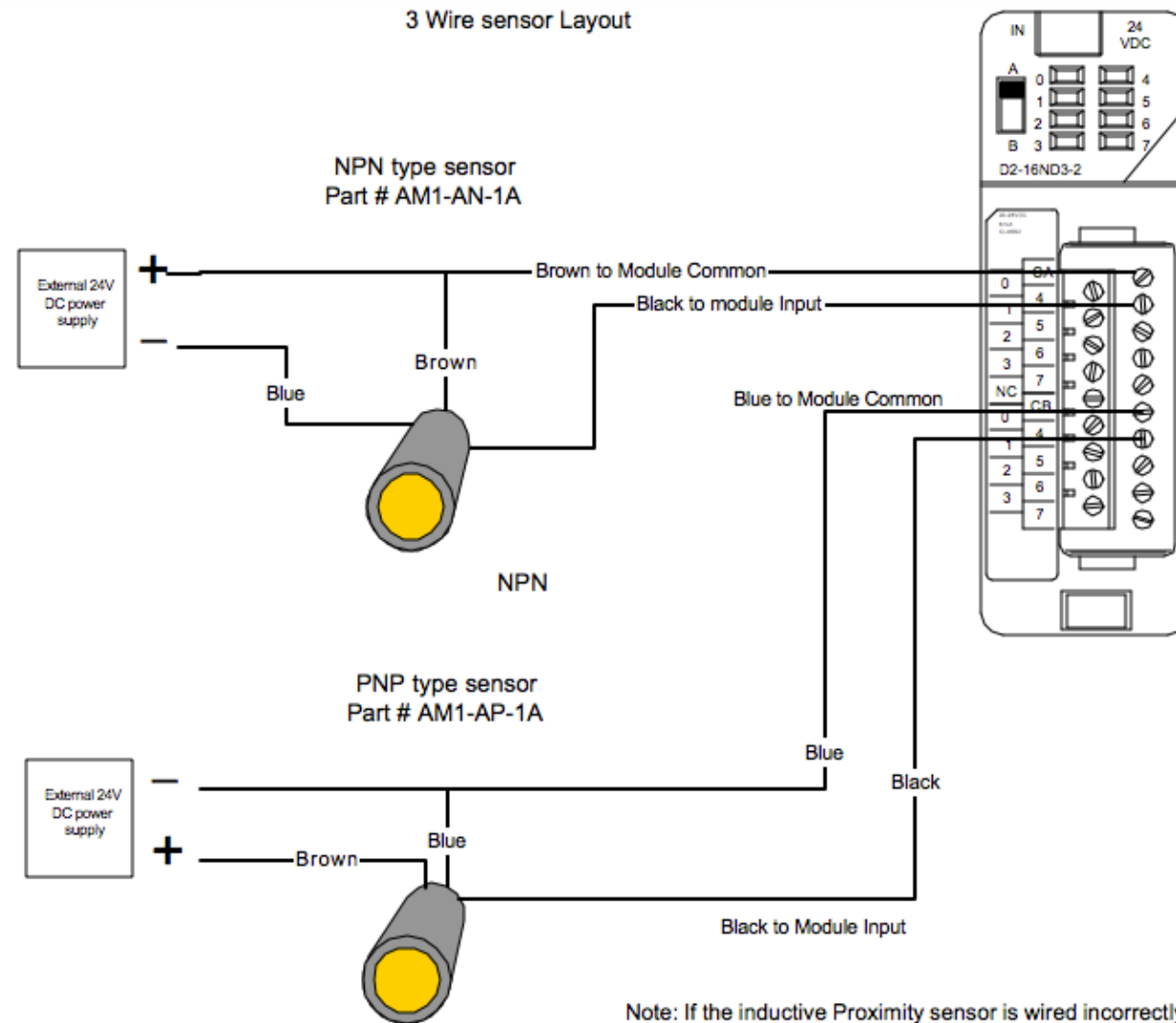
## NPN Transistor



## PNP Transistor

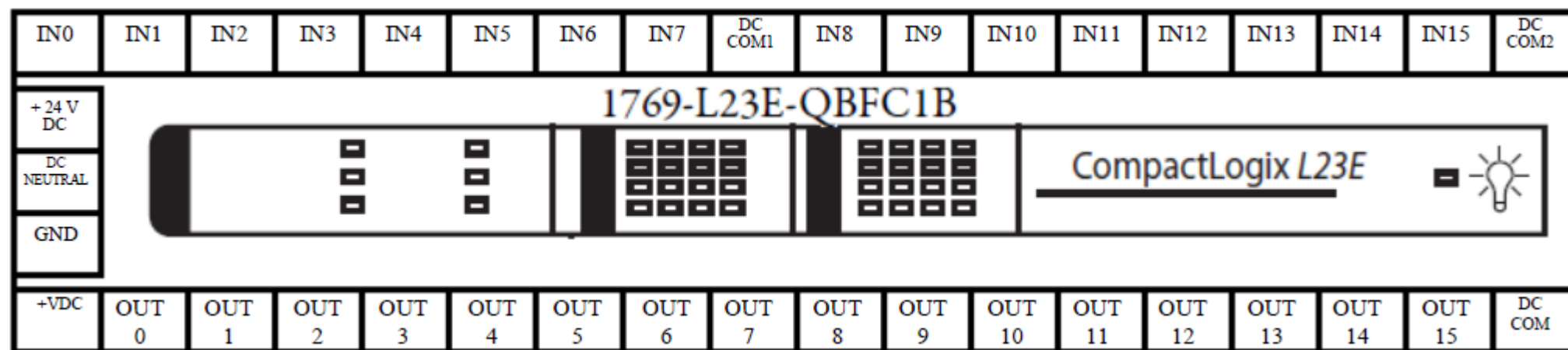


# Interfaceamento dos Sensores Discretos com os Controladores



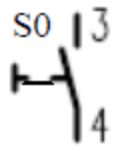
Note: If the inductive Proximity sensor is wired incorrectly:  
The sensor LED will stay ON and go OFF when activated.  
(Normally Open sensor will work Normally Open)

# Diagrama de Conexão Elétrica

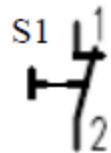


# Diagrama de Conexão Elétrica

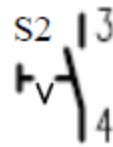
Botão  
Pulsante  
NA



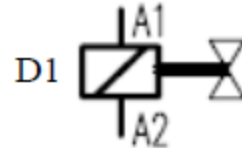
Botão  
Pulsante  
NF



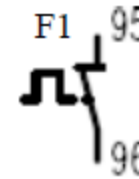
Botão  
Retentivo  
2 posições  
NA



Solenoide  
Simples  
Ação com  
Retorno por  
mola



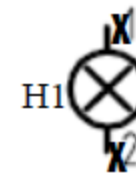
Relé de  
Sobrecarga  
NF



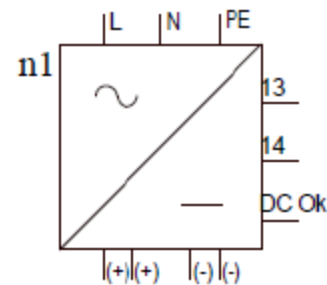
Contatora



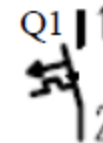
Sinalizador  
Luminoso



Fonte de  
Alimentação  
24Vdc



Disjuntor  
Monopolar



# Cancela Automotiva

