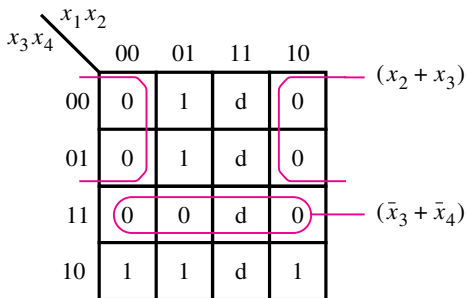


(a) SOP implementation



(b) POS implementation

Figure 2.62 Two implementations of the function $f(x_1, \dots, x_4) = \sum m(2, 4, 5, 6, 10) + D(12, 13, 14, 15)$.