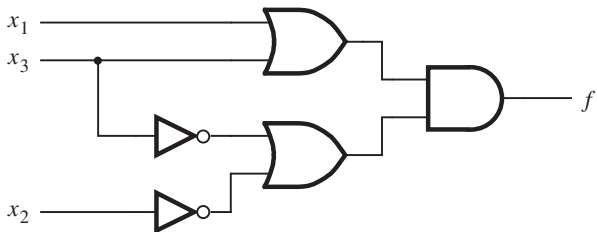


(a) A minimal sum-of-products realization



(b) A minimal product-of-sums realization

Figure 2.24 Two realizations of the function in Figure 2.23.