

$x_1 x_2$
 $x_3 x_4$

	00	01	11	10	
00	0	1	d	0	$(x_2 + x_3)$
01	0	1	d	0	
11	0	0	d	0	$(\bar{x}_3 + \bar{x}_4)$
10	1	1	d	1	

(b) POS implementation