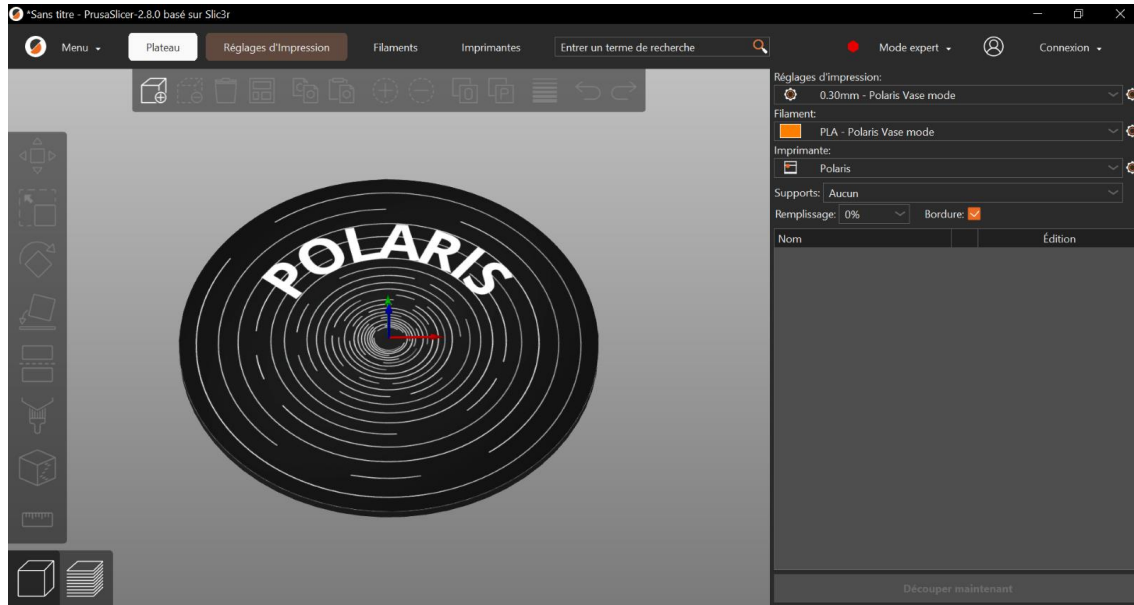# PrusaSlicer

Open PrusaSlicer and : → *Menu* → *Files* → *Import* → *Import the configuration* "PLA_Polaris.ini & PLA_Vase_mode_Polaris.ini*"*

You should have this :

It has two types of settings, one for prints at the center-radius of the platen, the other for vase mode.