



**Material examination and classification
using computer vision**

**construction
robotics**

international
M.Sc.programme



- 1** Introduction
- 2** Research methods
- 3** Dataset
- 4** Particle Size Detection Approaches
- 5** Result
- 6** Implementation Plan
- 7** Schedule

Material examination and classification using computer vision

1 Introduction

1.1 Task description

1.2 Motivation and Problem Statement

1.3 Objectives

2 Research methods

3 Dataset

4 Particle Size Detection Approaches

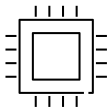
5 Result

6 Implementation Plan

7 Schedule

Task Description

Material examination and classification using computer vision



Intelligent Construction Sites

- Piles of materials are often delivered to the construction site.
- Unmanned intelligent construction management
- Integration of robots with RGB-D cameras
- The biggest challenge of these studies is related to materials with similar shapes and textures.[1]→(Granular materials)
- Granular material recognition and classification

Goals and Applications

- Particle size and distribution prediction
- Particle shape and type recognition
- Enhancing construction efficiency and accuracy

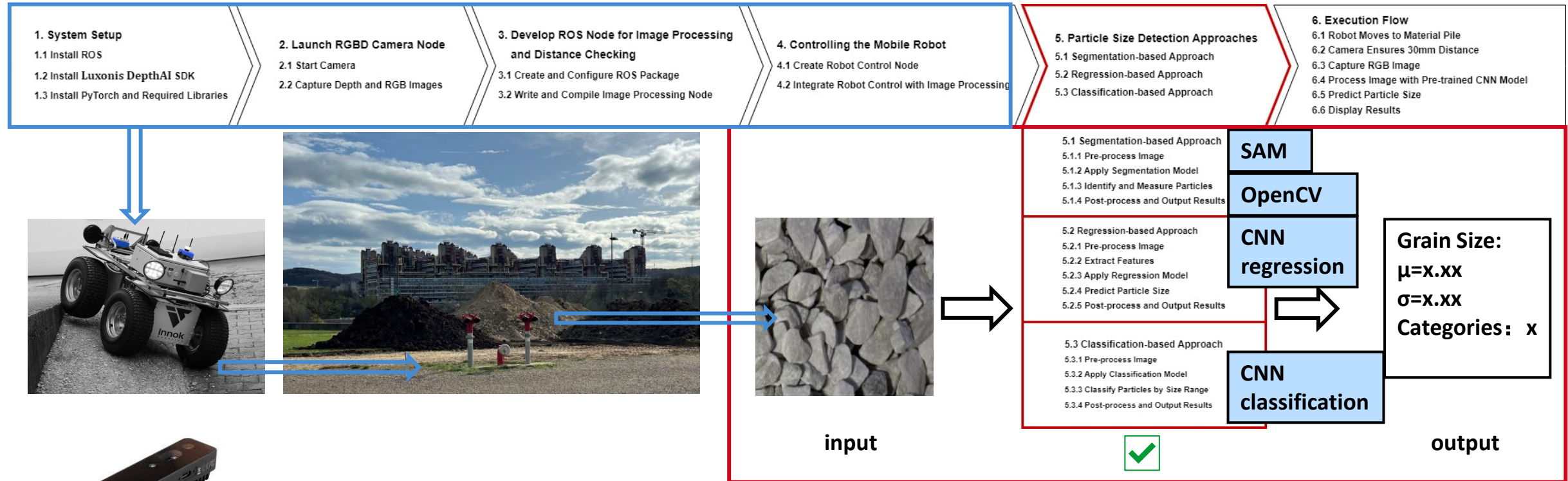


[1] Maryam Soleymani, Construction Material Classification on Imbalanced Datasets Using Vision Transformer Architecture (Vit)

Objectives & Workflow

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Automated Particle Size Detection Workflow

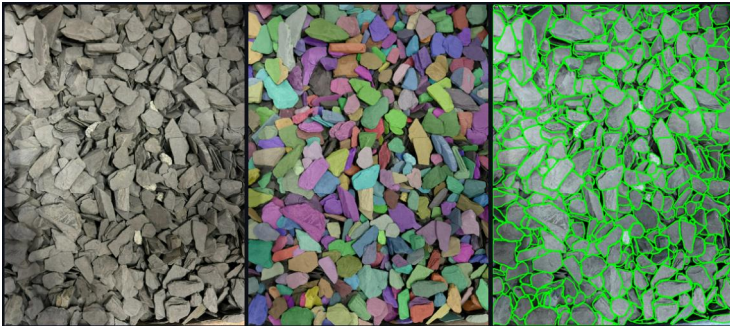


Slide by Baiyi

Research methods

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- **Segmentation-Based Method**
- Segment materials into individual particles using a segmentation model (e.g., SAM).
- Extract features from each particle.



- **Regression-Based Method**
- Use a CNN model to extract features from each image.
- Map features to numerical values.
- Training set results correlate features with specific numerical outcomes.



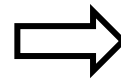
Grain Size:
 $\mu = x.xx$
 $\sigma = x.xx$

- **Classification-Based Method**
- Train a CNN model to extract features from each image.
- Map features to corresponding labels.



Categories: x

I conducted a custom dataset to evaluate the effectiveness of each method.



The dataset plays a decisive role in the usability of the trained models.

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Dataset

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Dataset Preparation

- **Image Source:** Collected from Aachen Bauhaus and OBI, including 20 types of construction granular materials.
- **Product Diversity:** Ranges from 1-3mm gravel to 40-60mm marble.
- **Sampling and Labeling:** Products are representing the construction industry. (The most common construction particle size range is 0.075-80mm[1]). These products have small grain size variances and have been labeled. Easier for labeling, feature extraction, and machine learning.



- **Image Specifications:**
 - Manual photography
 - Consistent lighting conditions
 - Fixed camera distance: 30mm
 - Image resolution: 3024x4032 pixels



[1] K.V. Anusree, G.M. Latha, Characterization of sand particle morphology: state of the art, Bull. Eng. Geol. Environ. 82 (2023) 269.

Material examination and classification using computer vision

1 Introduction

2 Research methods

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4 Particle Size Detection Approaches

4.1 Segmentation-based Approach

4.2 Regression-based Approach

4.3 Classification-based Approach

5 Result

6 Implementation Plan

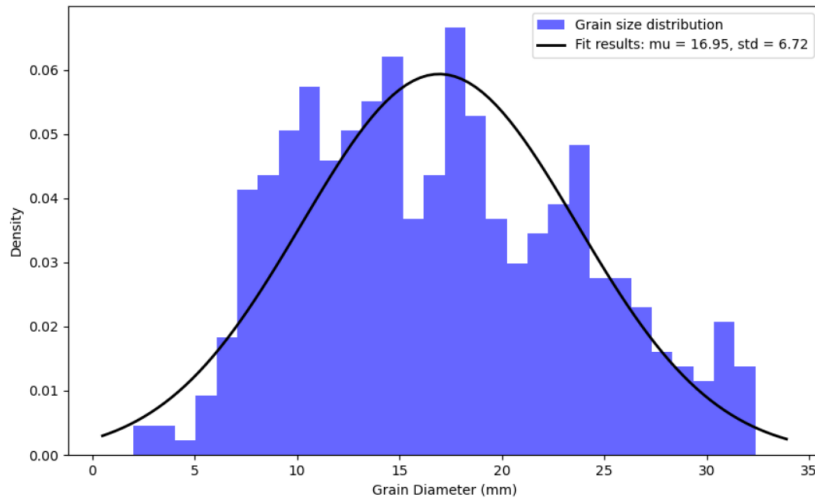
7 Schedule

Particle size detection approaches

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- **Segmentation-Based Method**
- Segment materials into individual particles using a segmentation model (e.g., SAM).
- Extract features from each particle using OpenCV .
- Estimate particle size distribution.

Grain Size Distribution with Normal Distribution Fit



Limitations:

- Accuracy depends on segmentation quality.
- Small particles (<3mm) may appear larger due to image resolution limits.
- Large particles (>30mm) may be over-segmented due to shadows and occlusions.
- Best suited for particles sized 3-30mm.
- Segment Anything Model (SAM) is computationally intensive and time-consuming.

Particle size detection approaches

Material examination and classification using computer vision

- **Regression-Based Method**
- Use a CNN model to extract features from each image.
- Map features to numerical values.
- Training set results correlate features with specific numerical outcomes.



input



```
C:\Users\guoba\anaconda3\python.exe "E:\granular materials classification and particle size identification\code\CNN_predict_ResNet50_regression_with_mu_and_std.py"
Prediction for transformed image 0: mu=10.72, std=7.36
Prediction for transformed image 1: mu=9.74, std=7.45
Prediction for transformed image 2: mu=9.17, std=6.91
Prediction for transformed image 3: mu=10.39, std=6.93
Prediction for transformed image 4: mu=8.03, std=6.38
Prediction for transformed image 5: mu=9.89, std=7.76
Prediction for transformed image 6: mu=10.57, std=7.8
Prediction for transformed image 7: mu=10.43, std=7.86
Prediction for transformed image 8: mu=9.42, std=7.32
Prediction for transformed image 9: mu=9.65, std=7.04
Average Predicted Grain Size for E:\granular materials classification and particle size identification\old\input\marmorkiesel_weiss_7-15mm.jpg: mu=9.8, std=7.28
Process finished with exit code 0
```

```
C:\Users\guoba\anaconda3\python.exe "E:\granular materials classification and particle size identification\code\CNN_predict_ResNet50_regression.py"
Prediction for transformed image 0: 9.02
Prediction for transformed image 1: 8.86
Prediction for transformed image 2: 8.84
Prediction for transformed image 3: 9.42
Prediction for transformed image 4: 9.64
Prediction for transformed image 5: 9.15
Prediction for transformed image 6: 9.71
Prediction for transformed image 7: 9.32
Prediction for transformed image 8: 9.15
Prediction for transformed image 9: 13.24
Average Predicted Grain Size for E:\granular materials classification and particle size identification\old\input\marmorkiesel_weiss_7-15mm.jpg: 9.64
Process finished with exit code 0
```

Grain Size:
 $\mu = x.xx$
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output

Particle size detection approaches

Material examination and classification using computer vision

- **Classification-Based Method**
- Train a CNN model to extract features from each image.
- Map features to corresponding labels.



Categories: x

Category	Characteristics	Product Names
Fine Pebbles and Gravel	Small size, rounded to semi-rounded, smooth to medium roughness	Marmorkiesel_Weiss_7-15mm, Marmorkiesel_Weiss_15-25mm, Marmorkiesel_Gruen_15-25mm, Quarzkies_Rund_Hell_8-16mm, Kies_2-8mm, Kies_8-16mm, Kies_1-3mm
Medium Pebbles and Gravel	Medium size, rounded to semi-rounded, smooth to medium roughness	Marmorkiesel_Weiss_25-40mm, Marmorkiesel_Weiss_40-60mm, Marmorkiesel_Schwarz_40-60mm, Quarzkies_Rund_Hell_16-32mm, Kies_16-32mm, Marmorsplitt_7-12mm, Splitt_2-5mm
Large Pebbles and Broken Stones	Large size, irregular shape, rough texture	Bruchsteine_Veronarot_30-60mm, Schieferplaettchen_22-40mm, Marmorsplitt_Veronarot_9-12mm, Marmorsplitt_Donaublau_8-12mm, Basaltsplitt_8-12mm, Granitsplitt_8-12mm, Marmorkiesel_Weiss_15-25mm

Classification Criteria:

Combines particle size, shape, and smoothness.

Three categories:

- 1 Small particles
- 2 Medium-sized particles (aesthetic, suitable for decoration and outdoor paving)
- 3 Large and rough particles (suitable for construction, providing higher friction)

Challenges: Overfitting issues during training. Current training paused to explore alternative methods.

Result

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Method	Key Characteristics	Advantages	Limitations
Segmentation-Based	Segments images into individual particles, extracts features (e.g., diameter, area)	Detailed particle size distribution (average size, variance)	Dependent on segmentation quality, less effective for very small (<3mm) or large (>30mm) particles
Regression-Based	Uses CNN to extract features, maps to numerical values	High accuracy with consistent conditions, faster than segmentation, adjustable labeling	Dependent on consistent testing conditions, potential overfitting issues
Classification-Based	Combines size, shape, and smoothness into categories	Broad applicability, practical for varied uses	Overfitting during training, further optimization needed

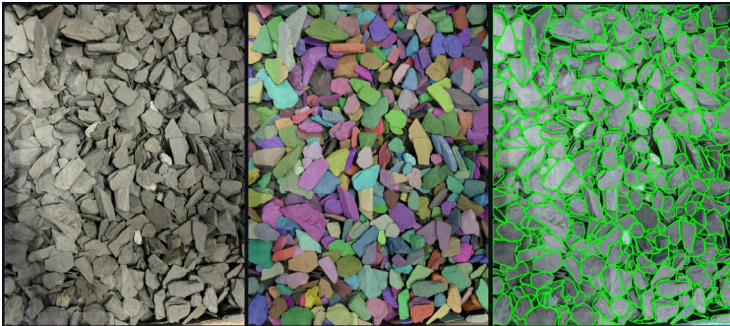


Research methods

Material examination and classification using computer vision

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■ Regression-Based Method

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Grain Size:
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■ Classification-Based Method

- Train a CNN model to extract features from each image.
- Map features to corresponding labels.



Categories: x



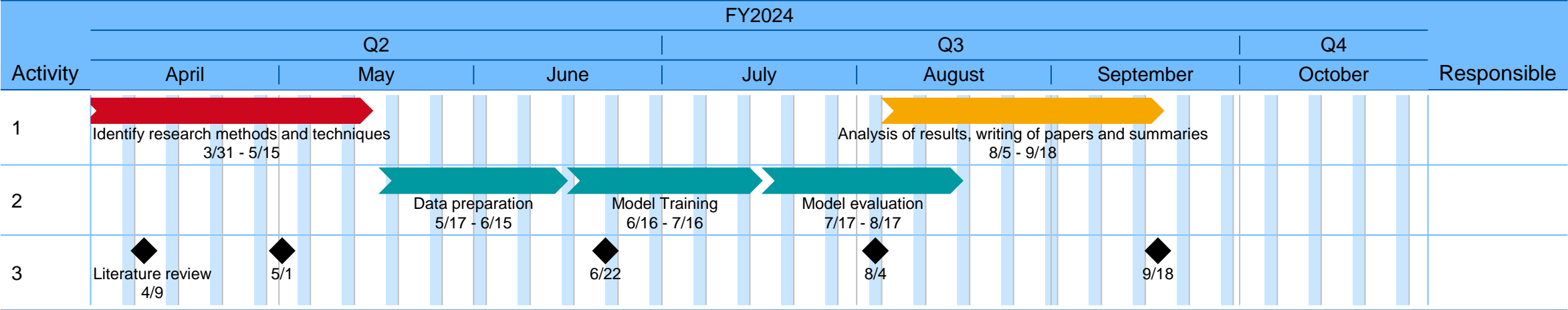
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Implementation plan

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Schedule



Sources

<https://paperswithcode.com/task/material-recognition/codeless>
<https://www.cs.columbia.edu/CAVE/software/curet/> <https://www.csc.kth.se/cvap/databases/kth-tips/index.html>
<https://www.fmdsa.org/research-network/> <http://opensurfaces.cs.cornell.edu/>
https://en.wikipedia.org/wiki/Convolutional_neural_network <https://image-net.org/challenges/LSVRC/>
<https://towardsdatascience.com/r-cnn-fast-r-cnn-faster-r-cnn-yolo-object-detection-algorithms-36d53571365e>
<https://arxiv.org/abs/1312.6229> <https://viso.ai/deep-learning/vgg-very-deep-convolutional-networks/>
<http://yann.lecun.com/exdb/publis/pdf/farabet-pami-13.pdf> <https://arxiv.org/abs/2304.07193>



**Thanks for listening.
Any Question?**

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