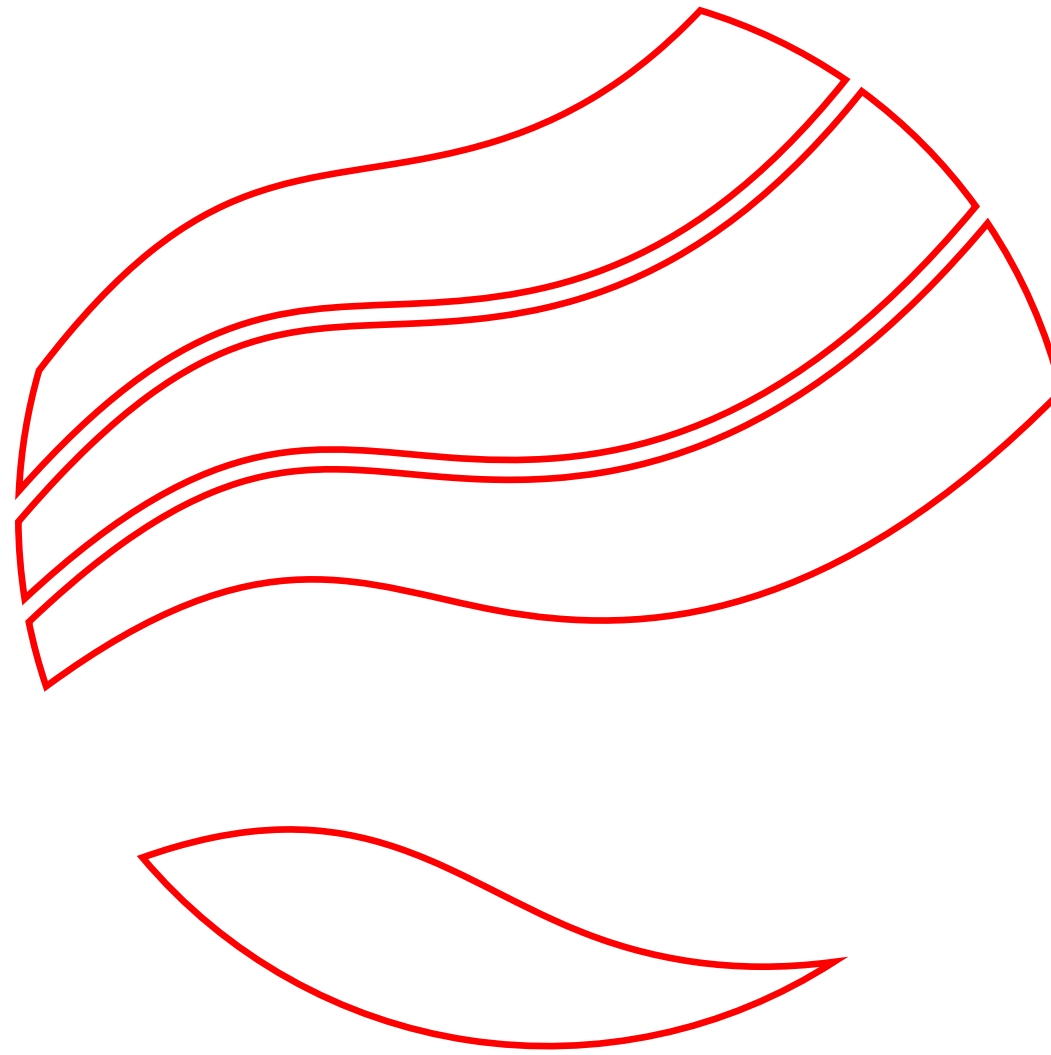


CUTTING PASS # 1

1-0.023MM-HEIGHT0.023MM
~~PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER~~

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

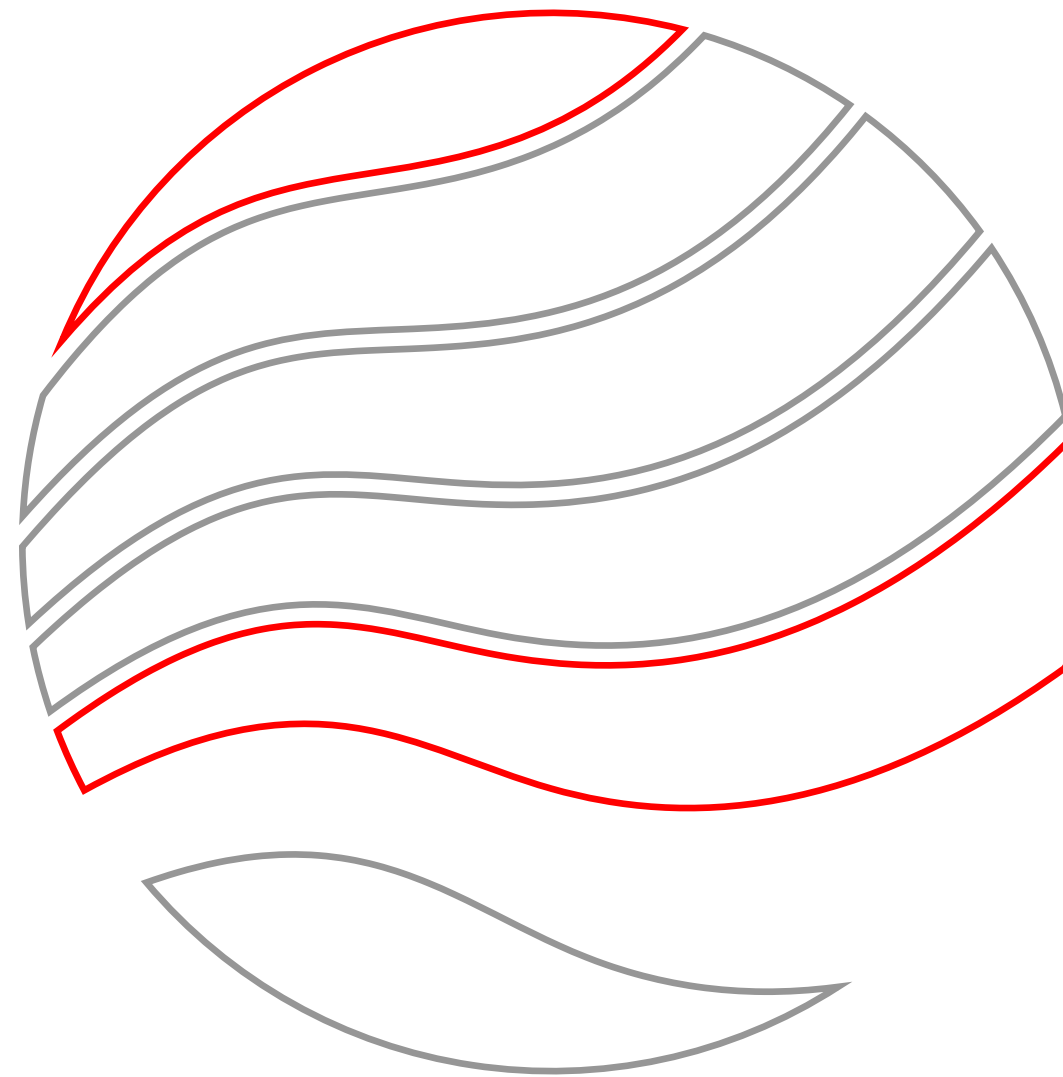


POWER: 12.5%

SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2
2-0.03MM HEIGHT-0.03MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

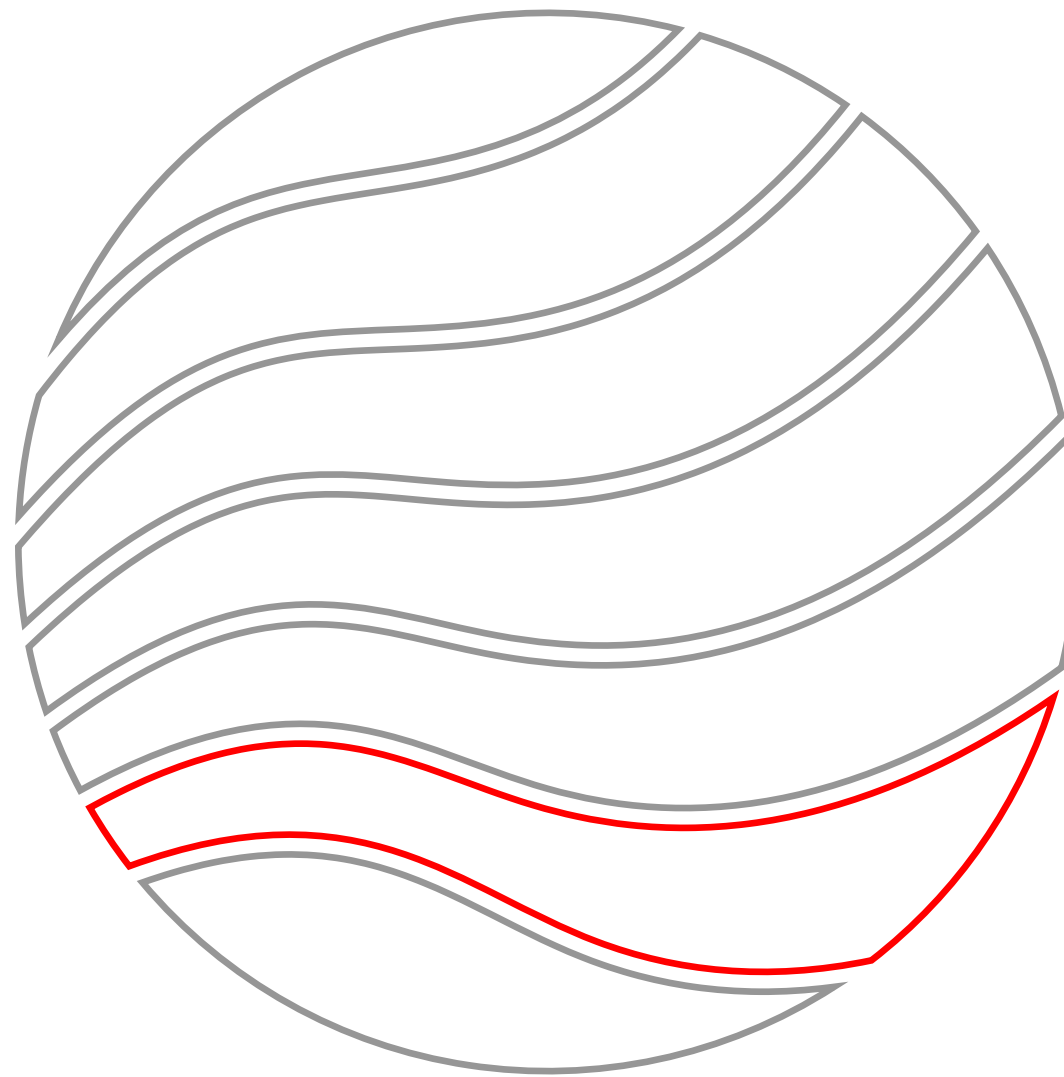


POWER: 12.5%
SPEED: 3%
LASER Z: 0.03 MM

CUTTING PASS # 3

3-0.045MM-HEIGHT 0.045MM
~~PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER~~

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

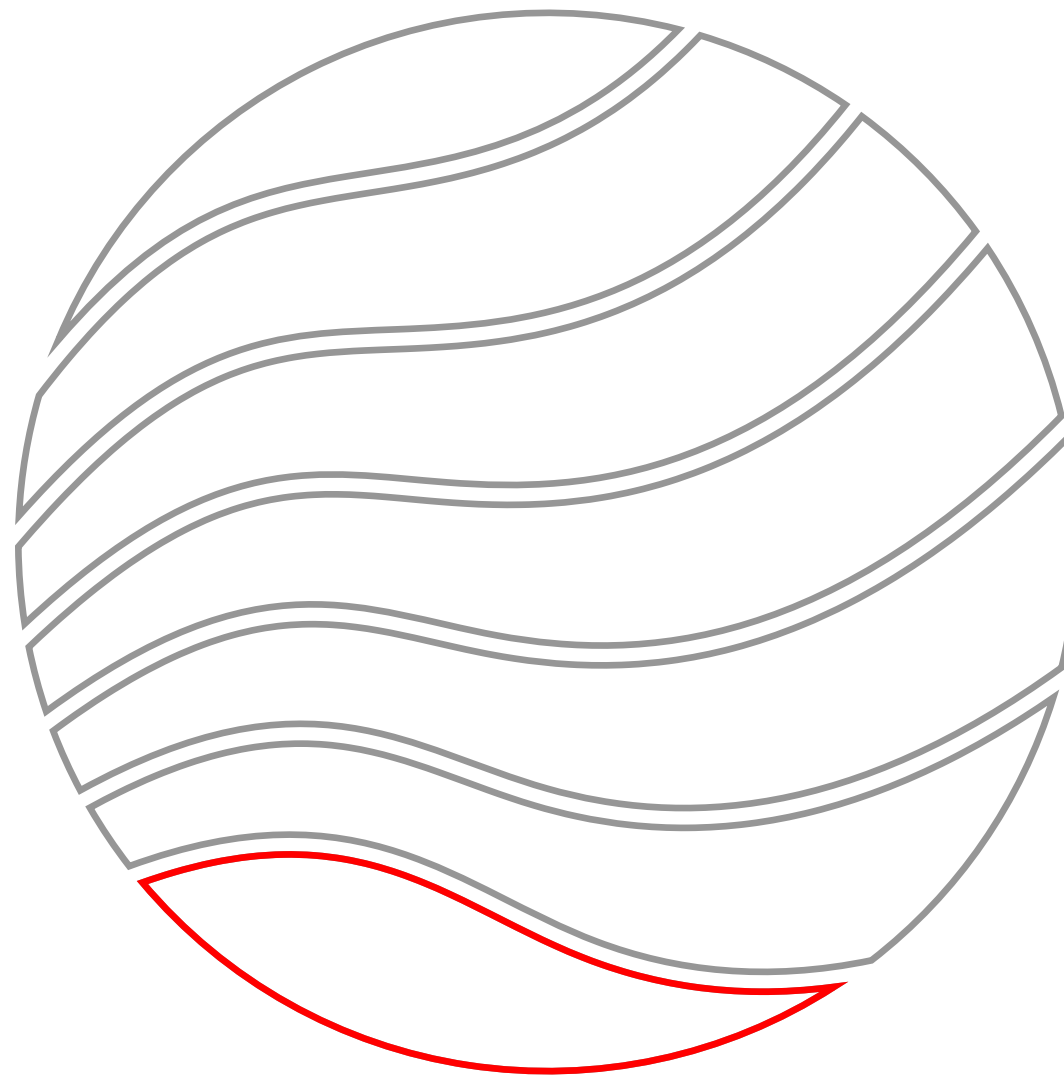
LASER Z: 0.045 MM

CUTTING PASS # 4

~~4-0.023MM-HEIGHT-0.046MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



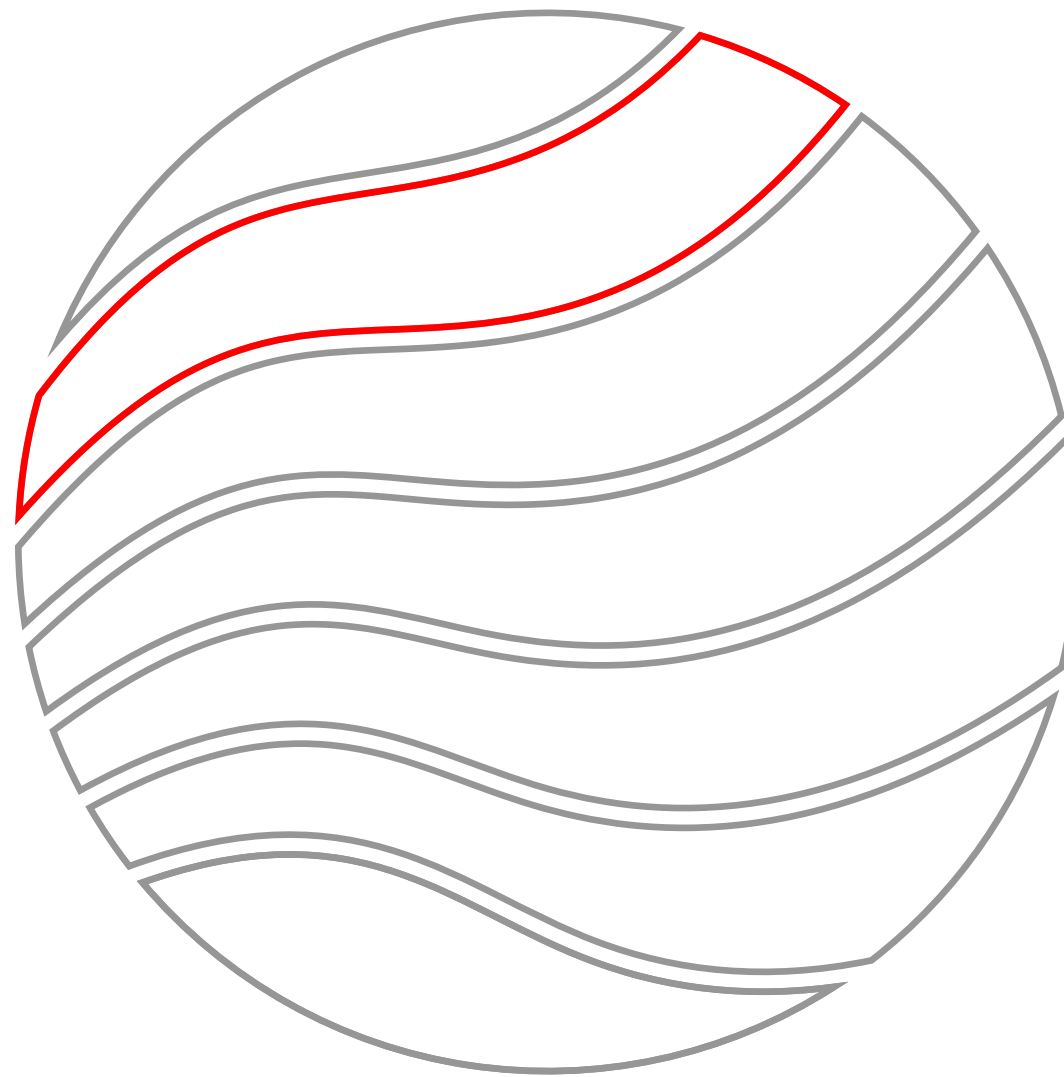
POWER: 12.5%

SPEED: 3%

LASER Z: 0.046 MM

CUTTING PASS # 5

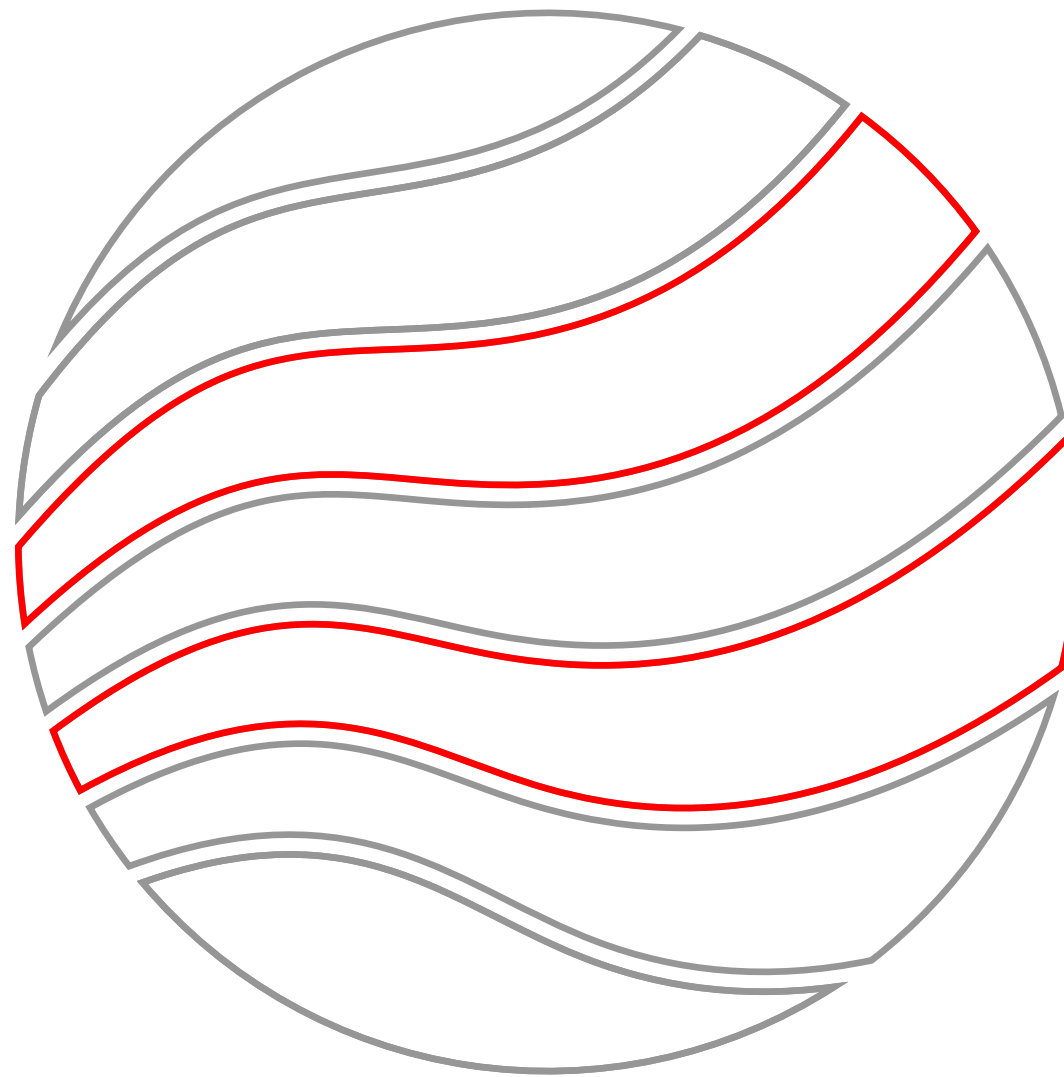
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.053 MM

CUTTING PASS # 6

6-0.035MM-HEIGHT-0.058MM
~~PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER~~
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



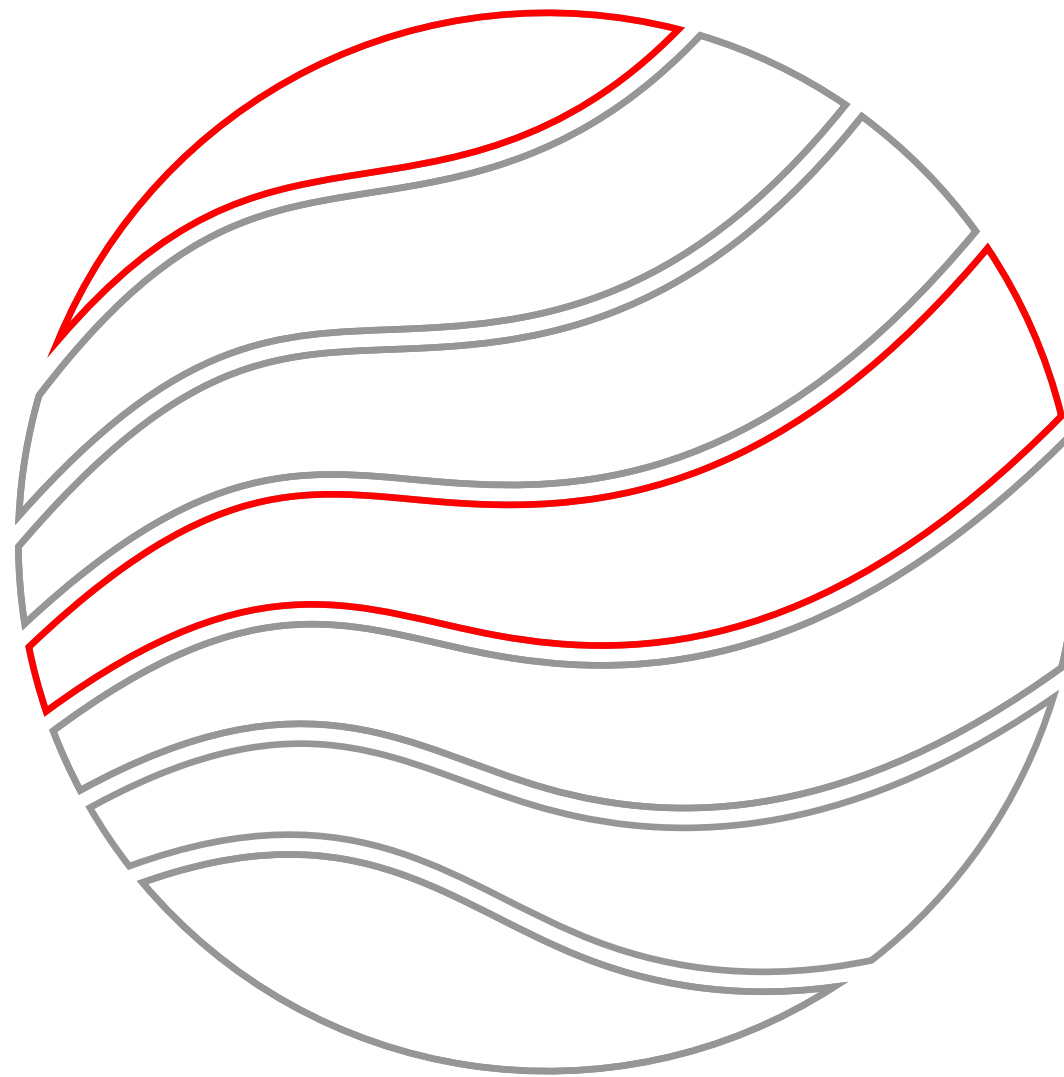
POWER: 12.5%

SPEED: 3%

LASER Z: 0.058 MM

CUTTING PASS # 7

~~7-0.045MM HEIGHT-0.068MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



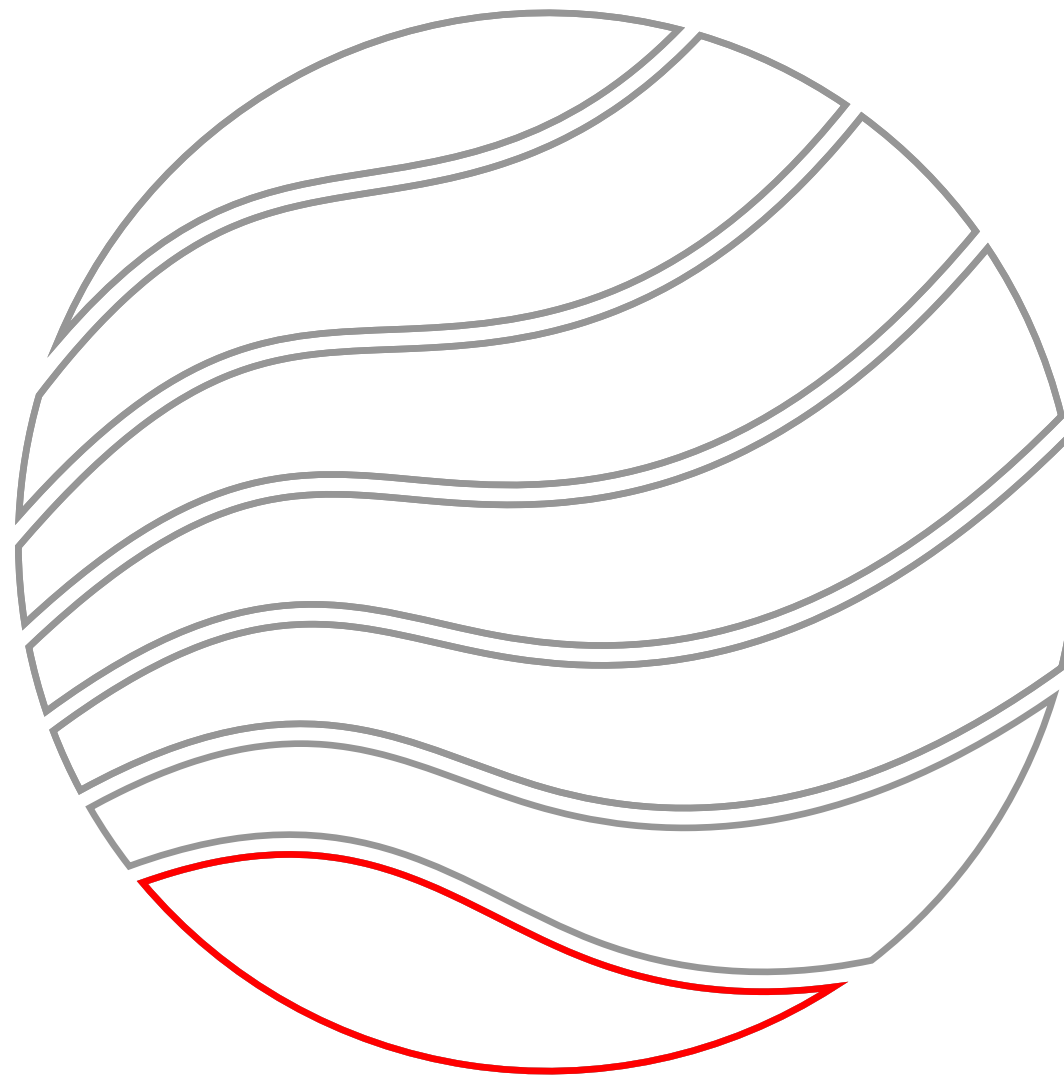
POWER: 12.5%

SPEED: 3%

LASER Z: 0.068 MM

CUTTING PASS # 8

~~8-0.023MM HEIGHT-0.069MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



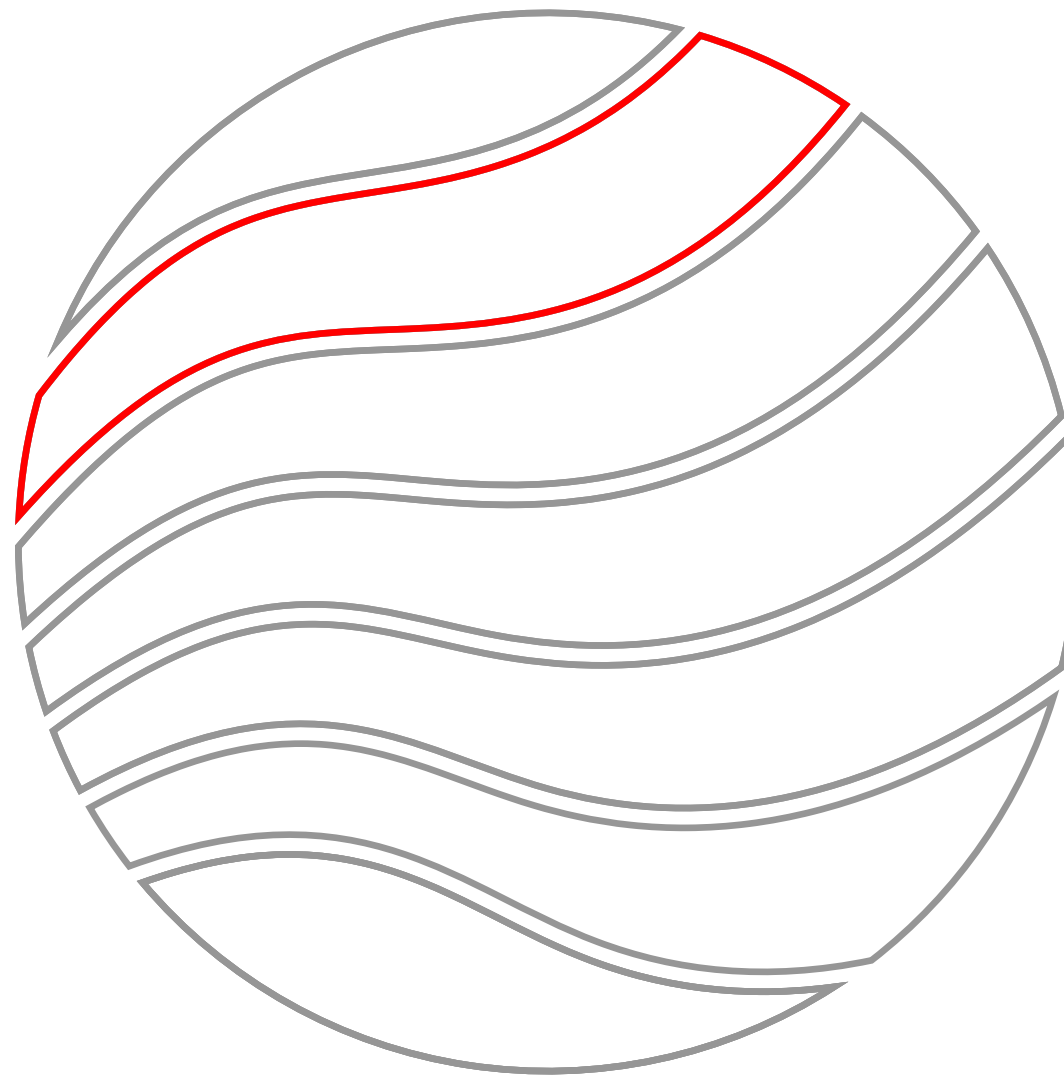
POWER: 12.5%

SPEED: 3%

LASER Z: 0.069 MM

CUTTING PASS # 9

~~0-0.035MM-HEIGHT-0.088MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



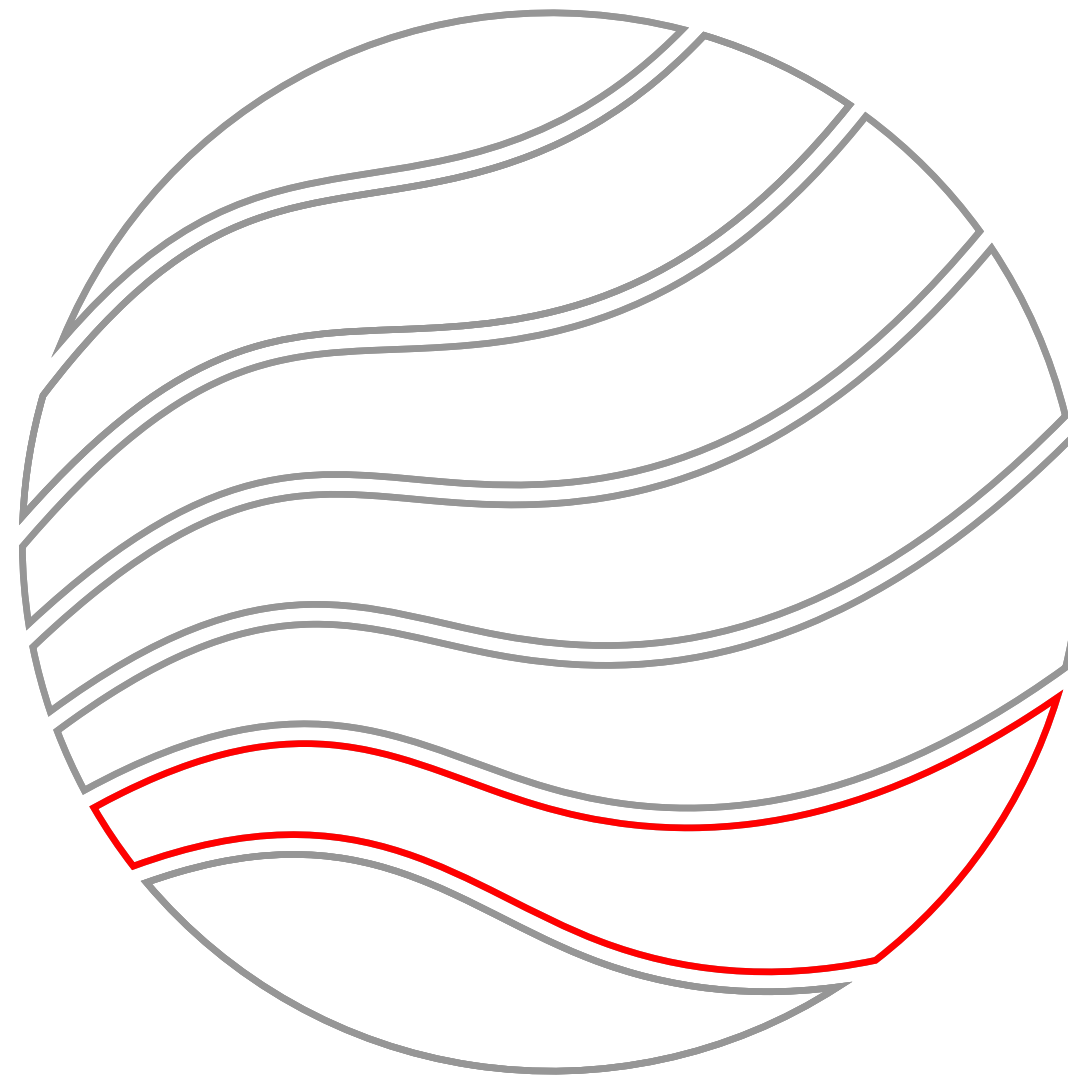
POWER: 12.5%

SPEED: 3%

LASER Z: 0.088 MM

CUTTING PASS # 10

10 0.053MM HEIGHT 0.098MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



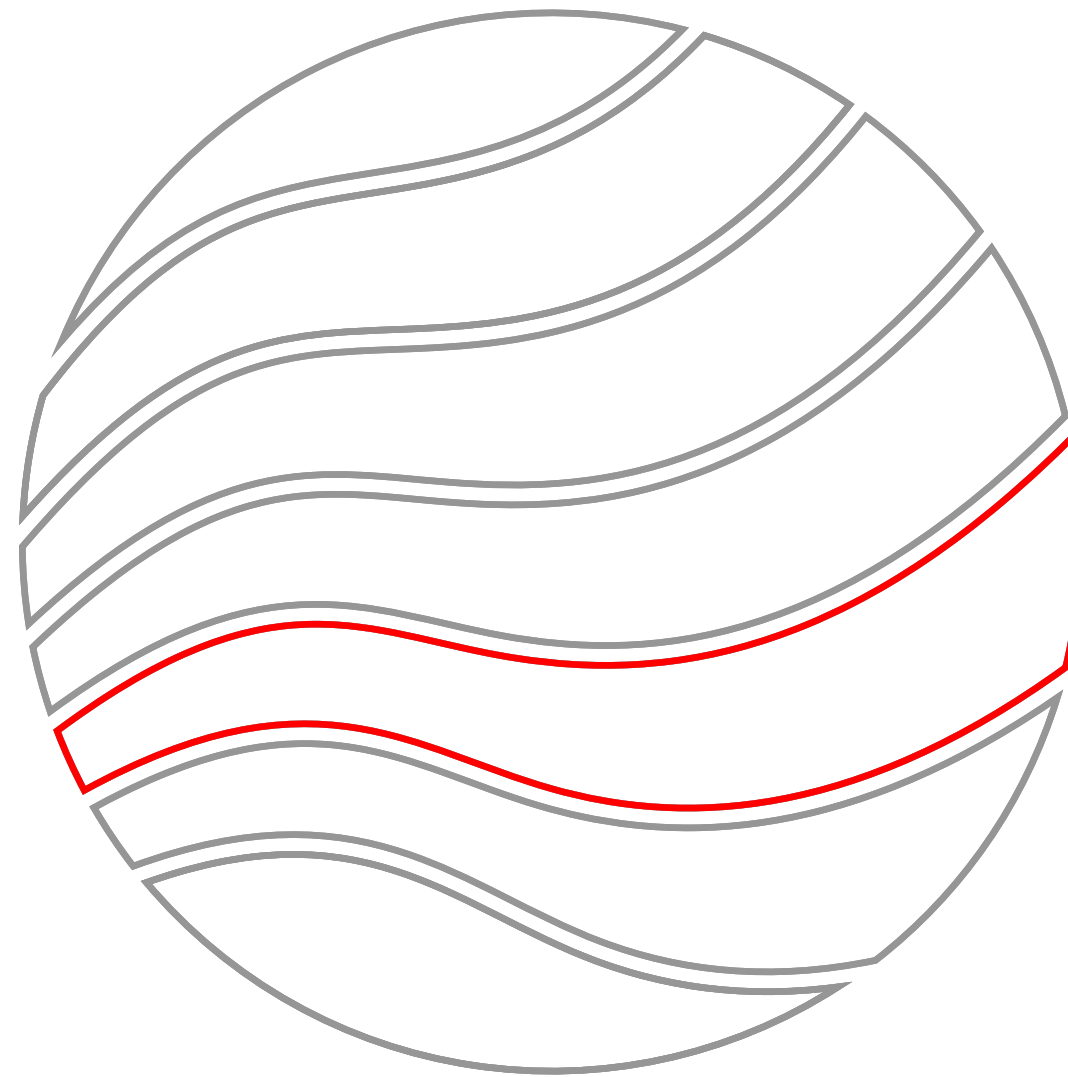
POWER: 12.5%

SPEED: 3%

LASER Z: 0.098 MM

CUTTING PASS # 11

11-0.035MM-HEIGHT-1MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

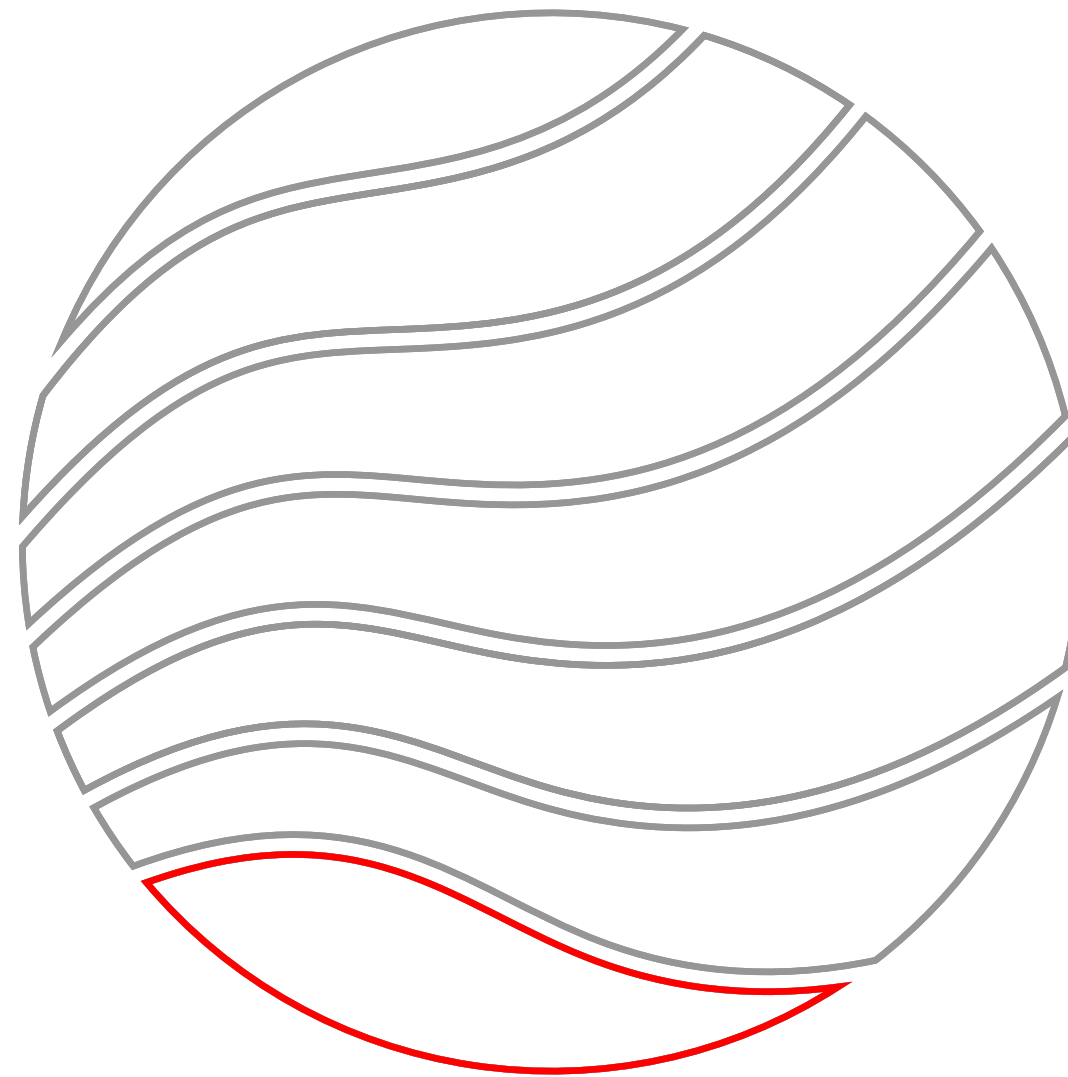
SPEED: 3%

LASER Z: 0.1 MM

CUTTING PASS # 12

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



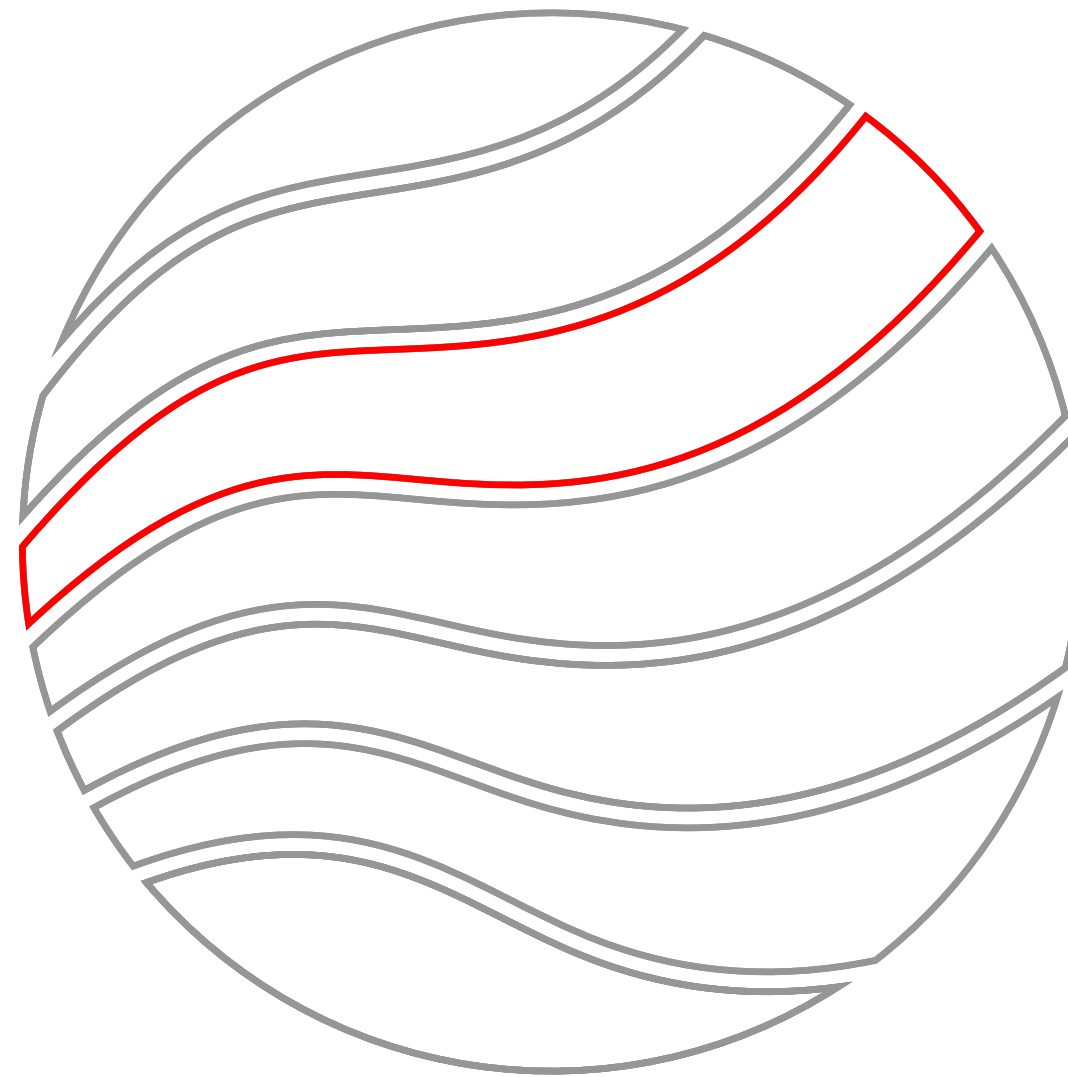
POWER: 12.5%

SPEED: 3%

LASER Z: 0.104 MM

CUTTING PASS # 13

PLACE BASE 12.0 0.053MM HEIGHT 0.111MM
ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER

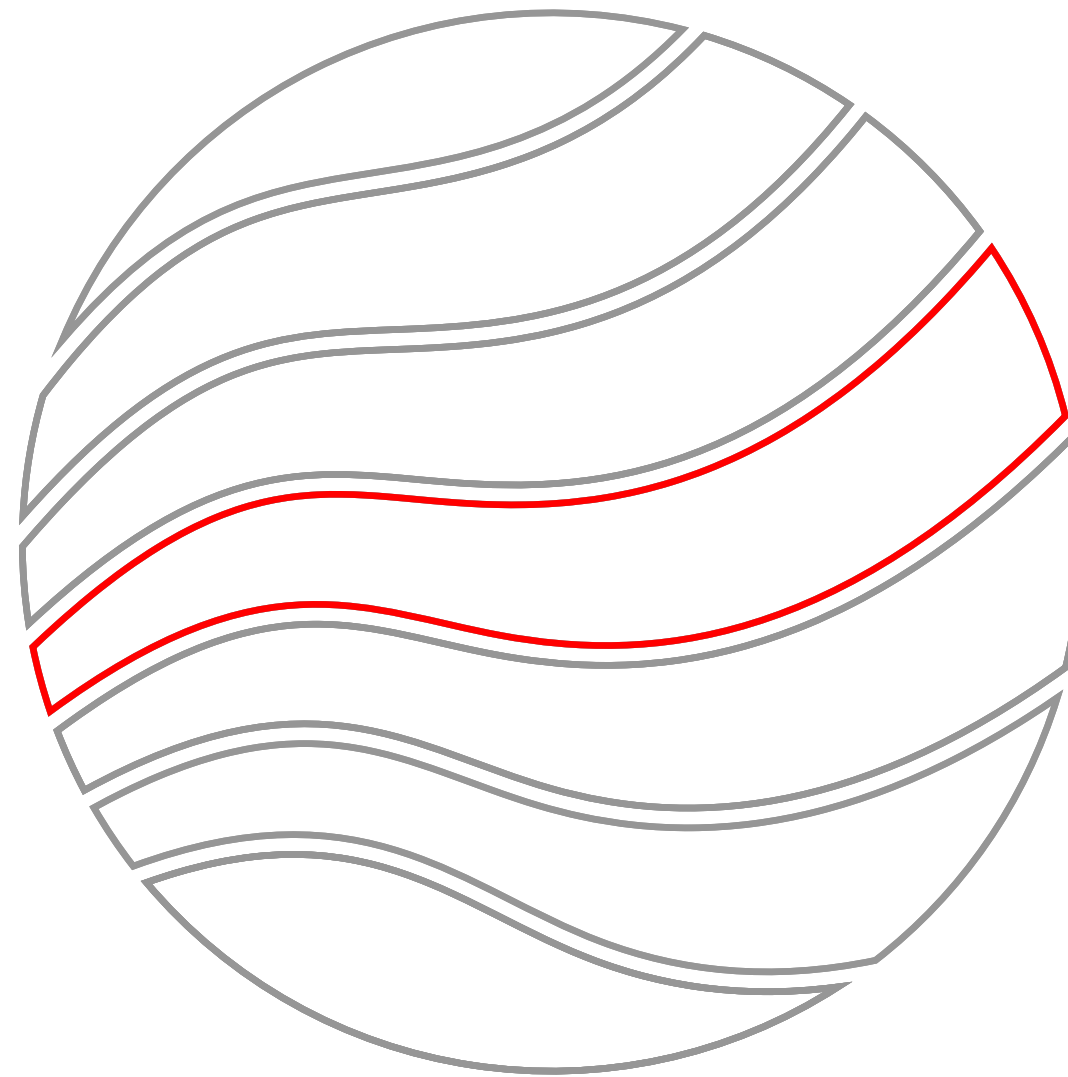


POWER: 12.5%

SPEED: 3%

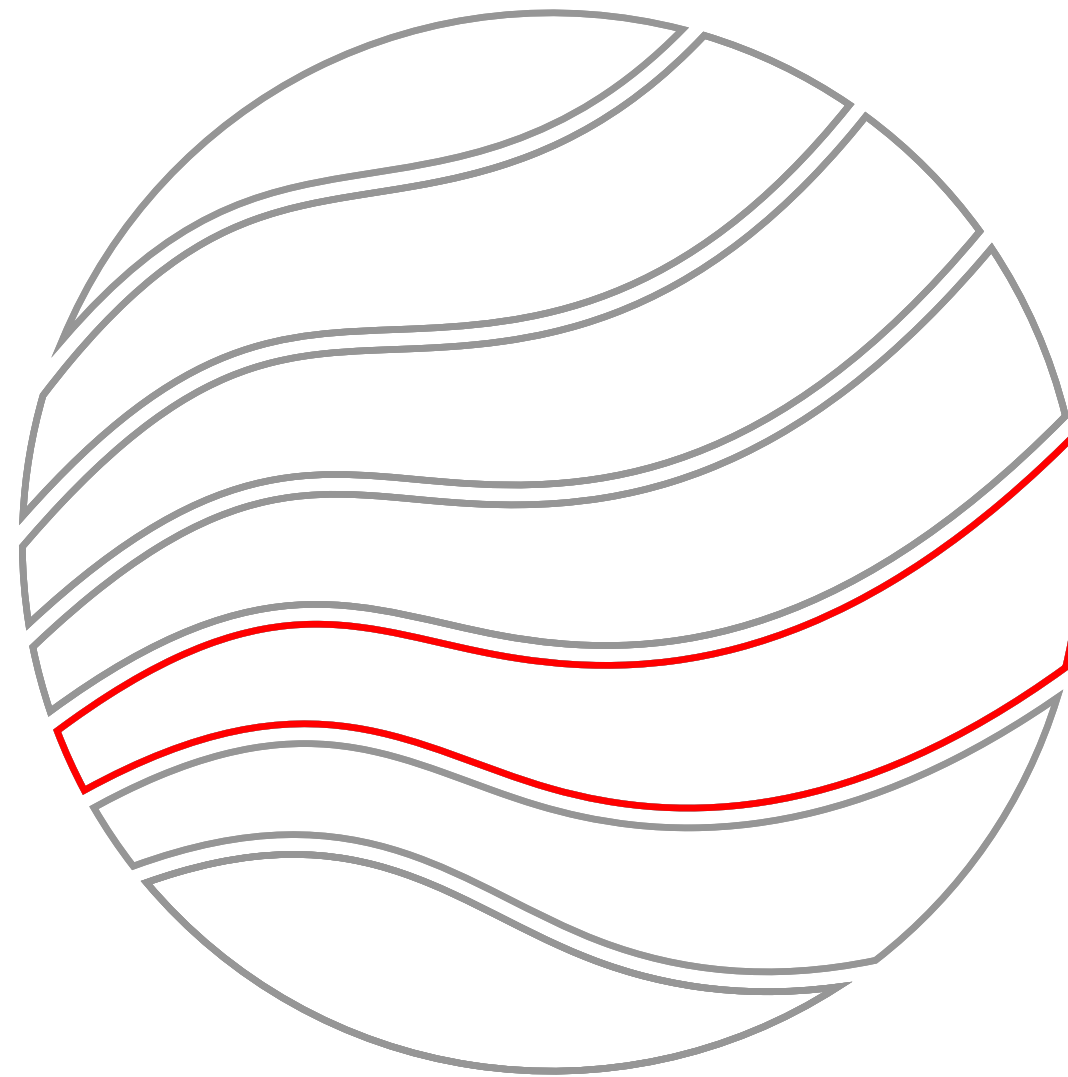
LASER Z: 0.111 MM

CUTTING PASS # 14
PLACE BASE 14.0 0.045MM HEIGHT 0.113MM
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.113 MM

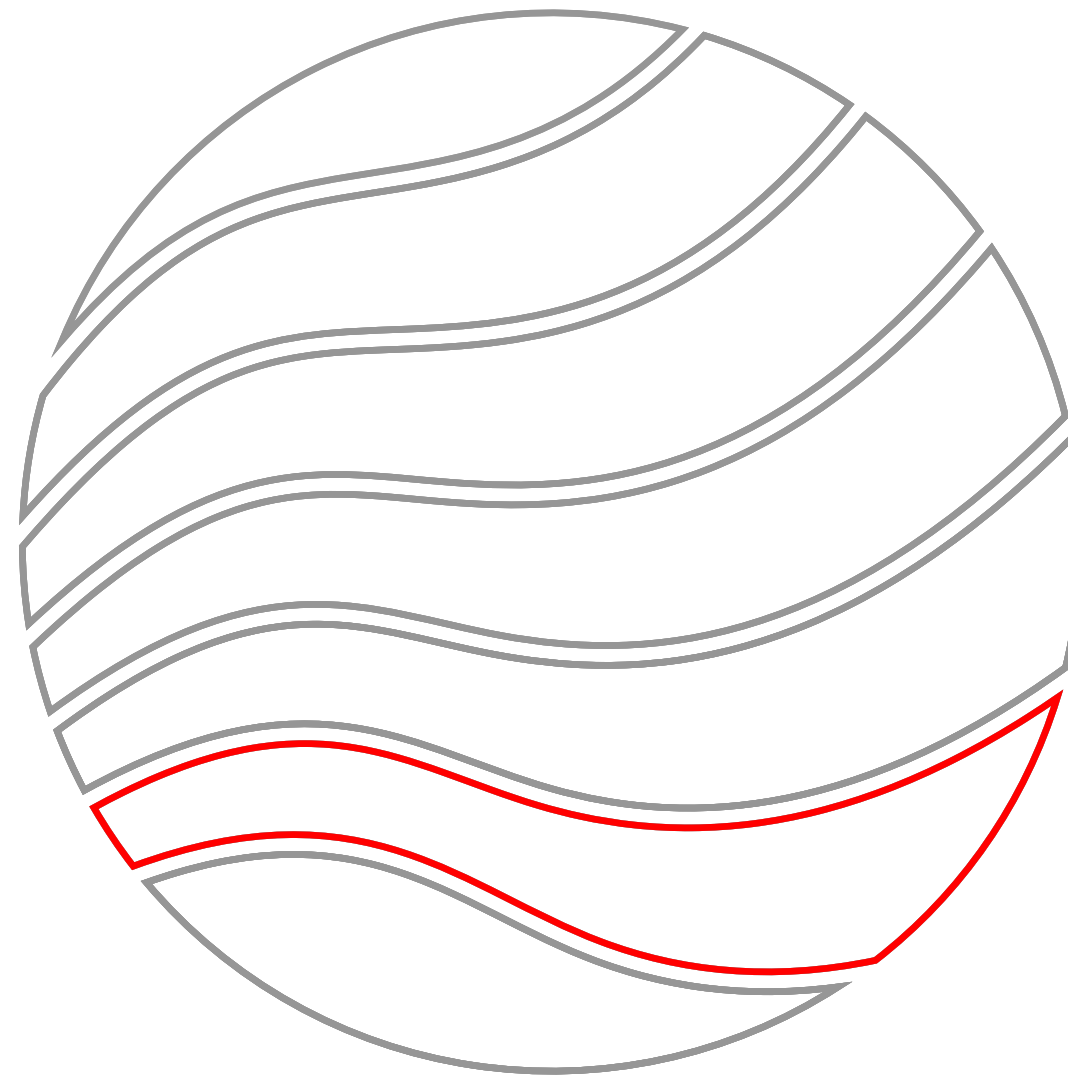
CUTTING PASS # 15
PLACE BASE 15.0045MM HEIGHT 0.145MM
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.145 MM

CUTTING PASS # 16

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



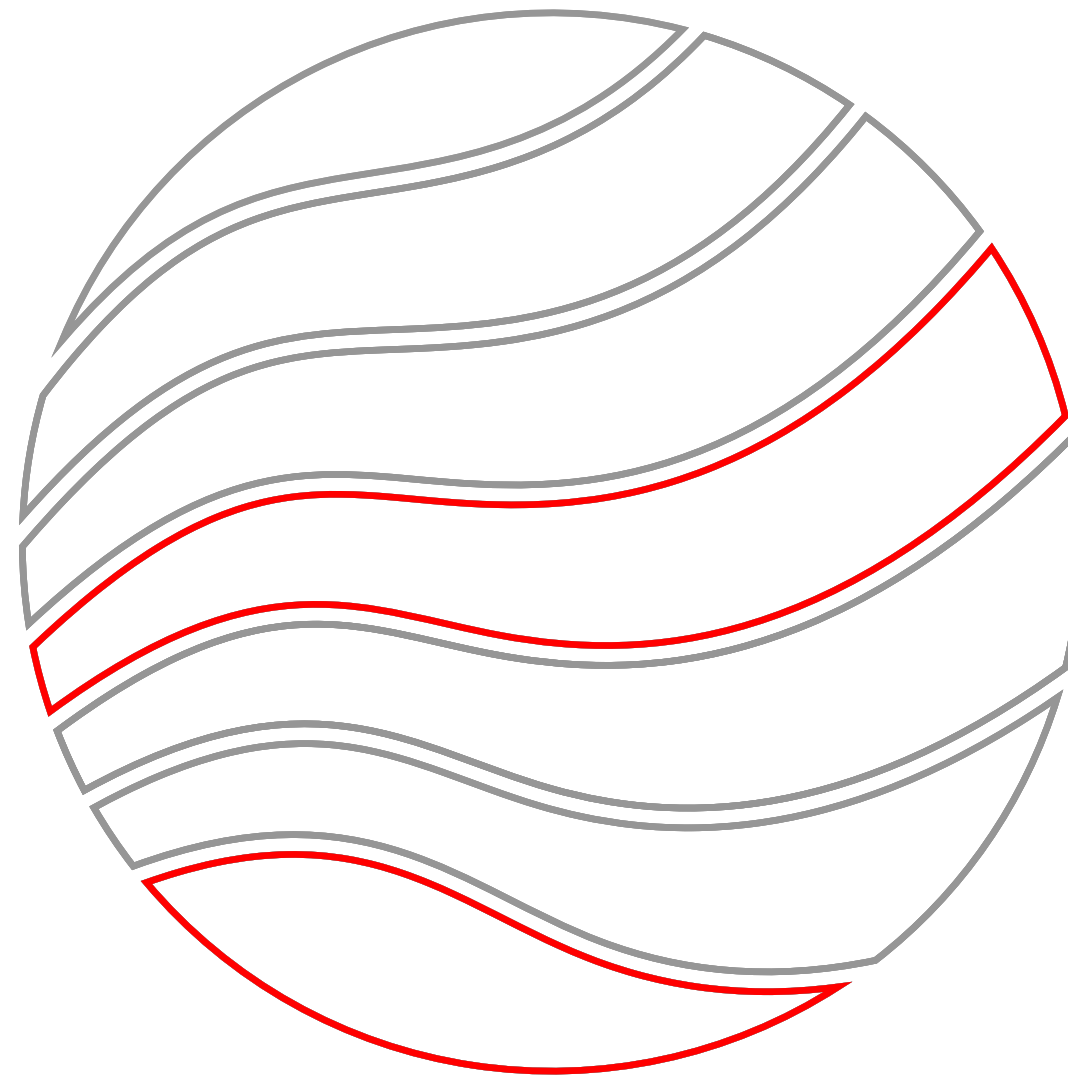
POWER: 12.5%

SPEED: 3%

LASER Z: 0.151 MM

CUTTING PASS # 17

17 0.053MM HEIGHT 0.157MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



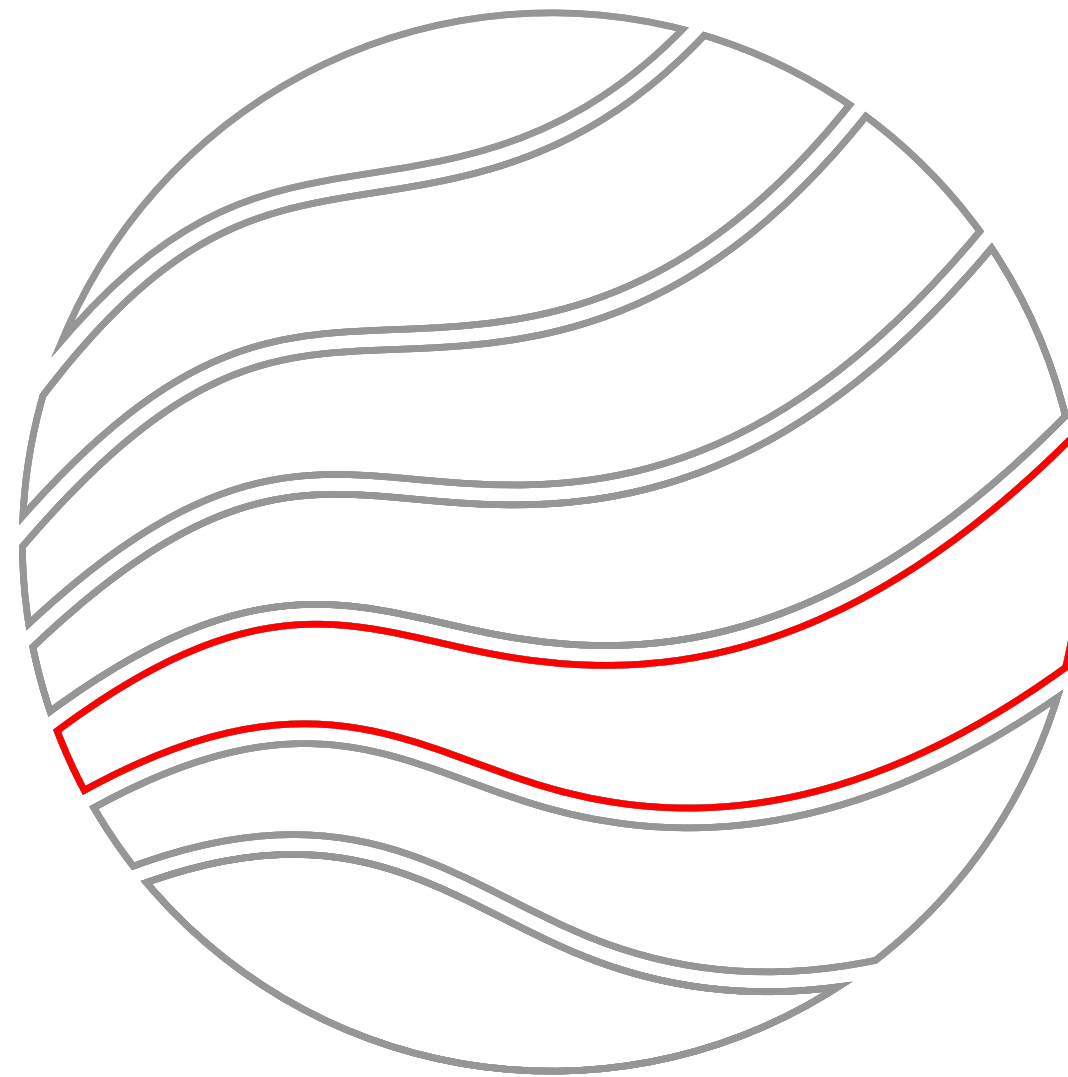
POWER: 12.5%

SPEED: 3%

LASER Z: 0.157 MM

CUTTING PASS # 18

18 0.053MM HEIGHT 0.198MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.198 MM

