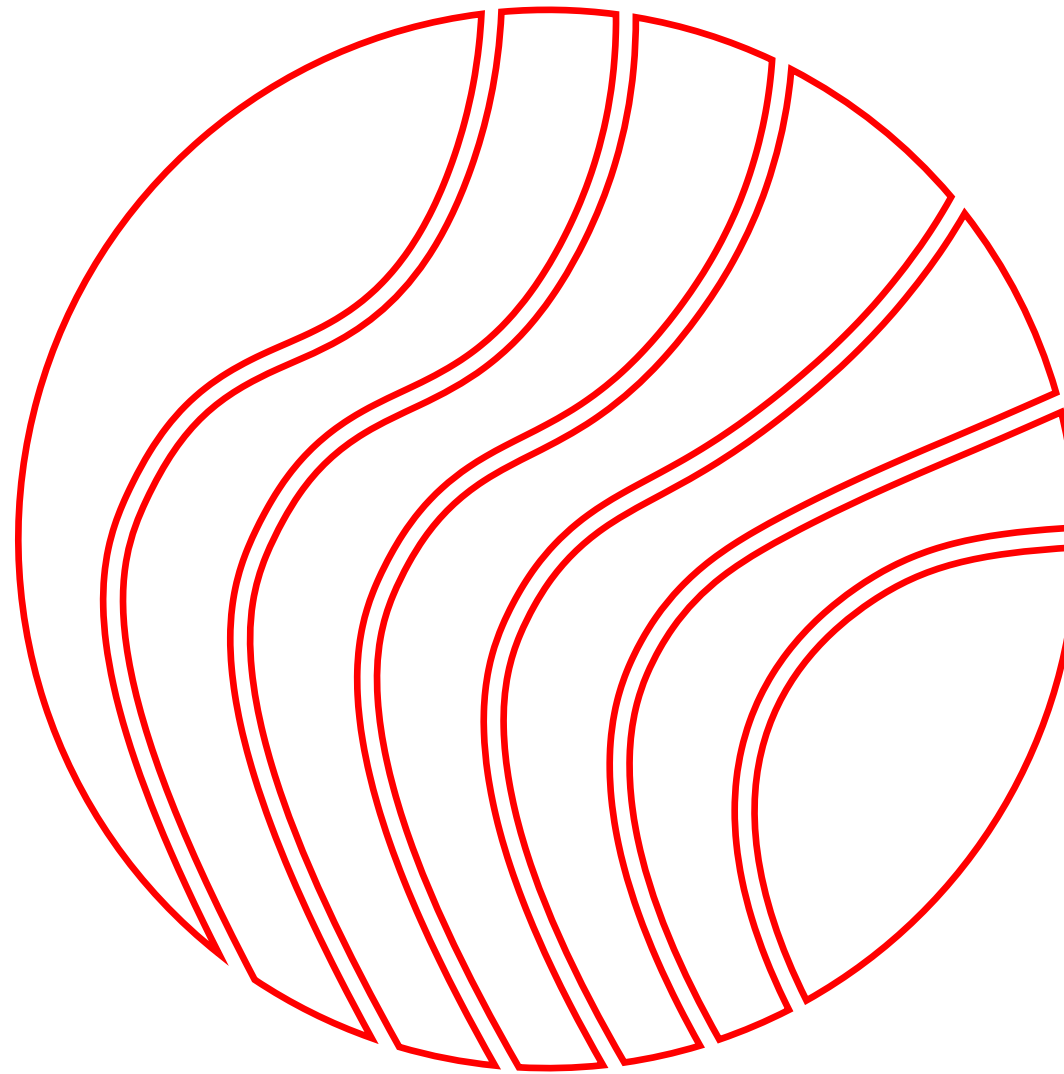


CUTTING PASS # 1

~~1-0.023MM-HEIGHT-0.023MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



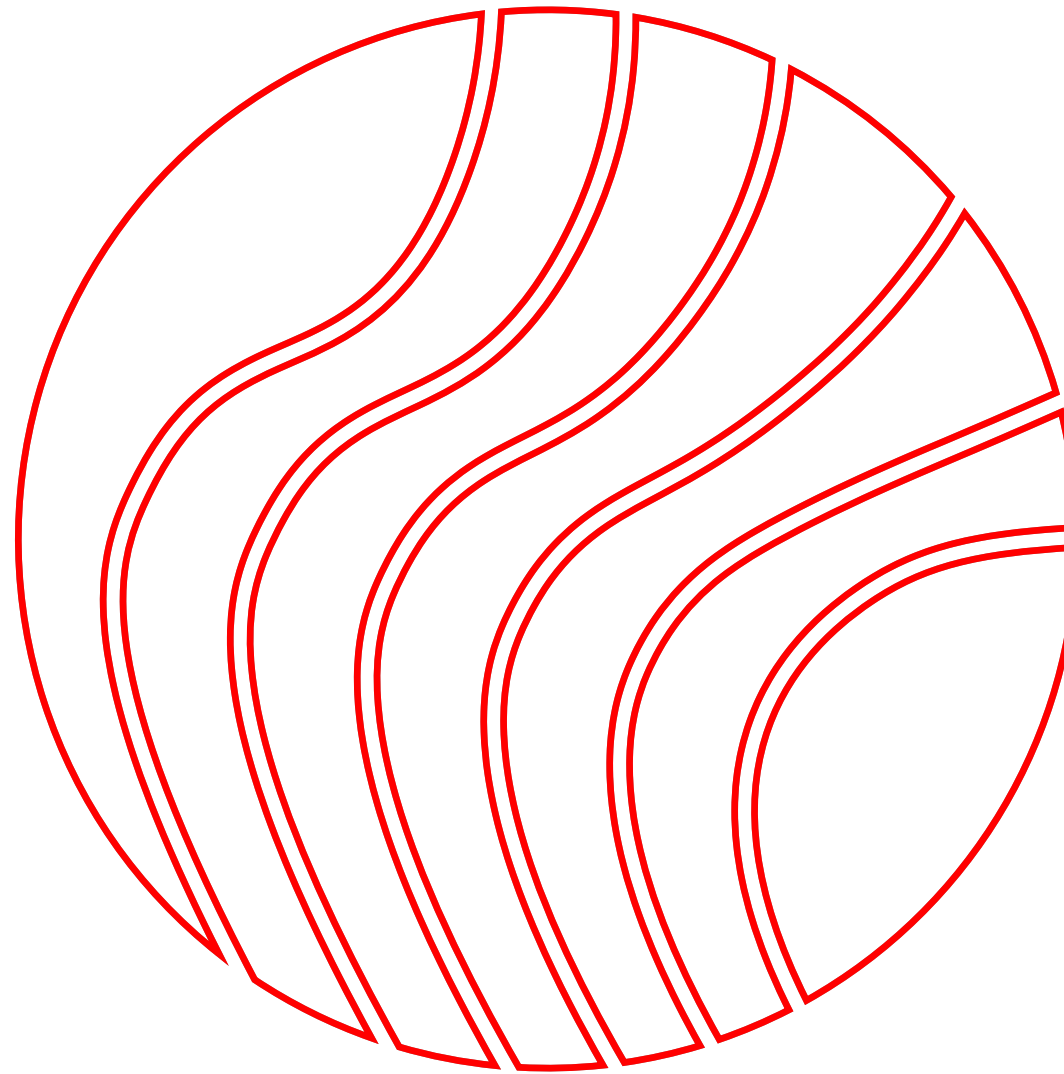
POWER: 12.5%

SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2

~~2-0.023MM HEIGHT-0.046MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



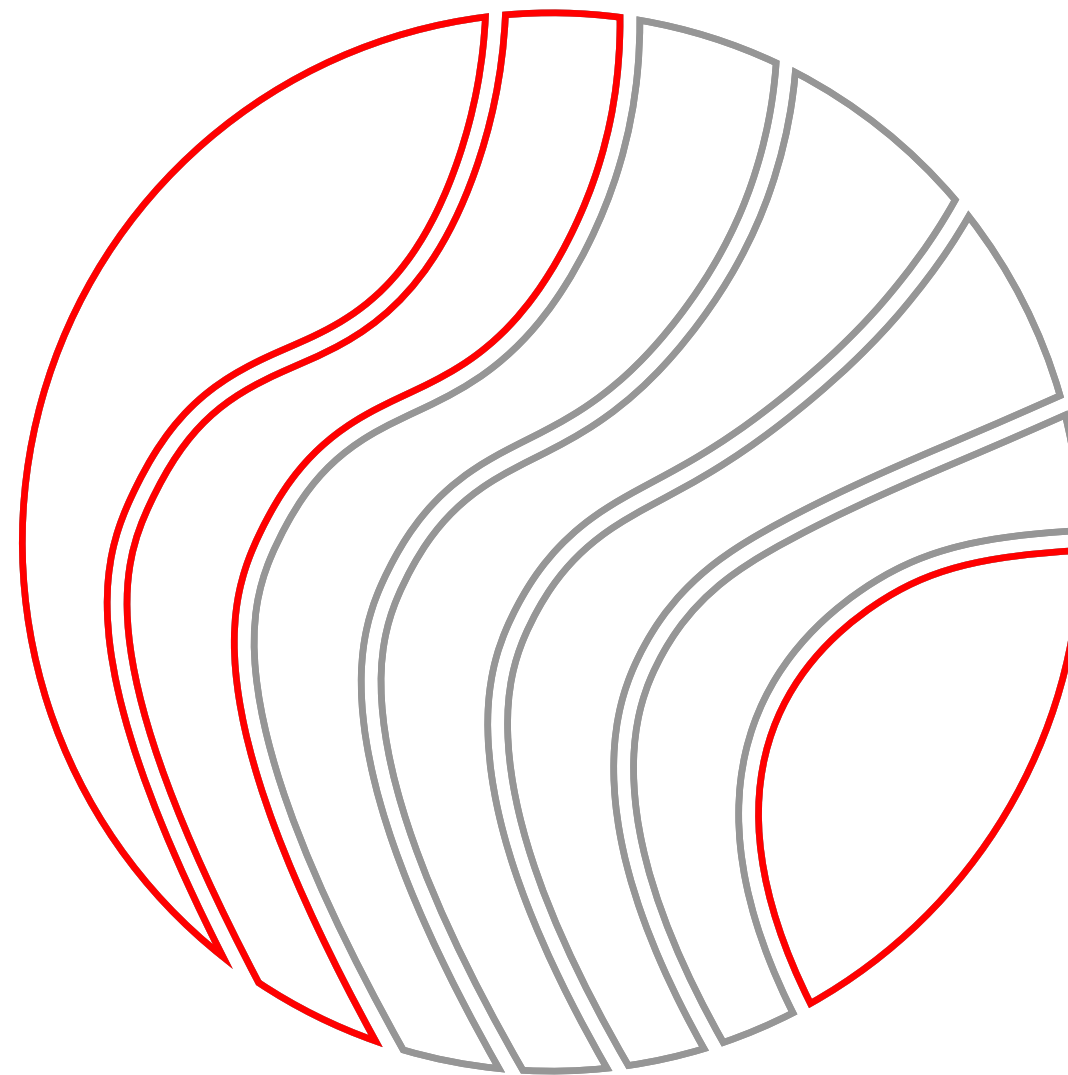
POWER: 12.5%

SPEED: 3%

LASER Z: 0.046 MM

CUTTING PASS # 3

~~3-0.023MM-HEIGHT-0.069MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

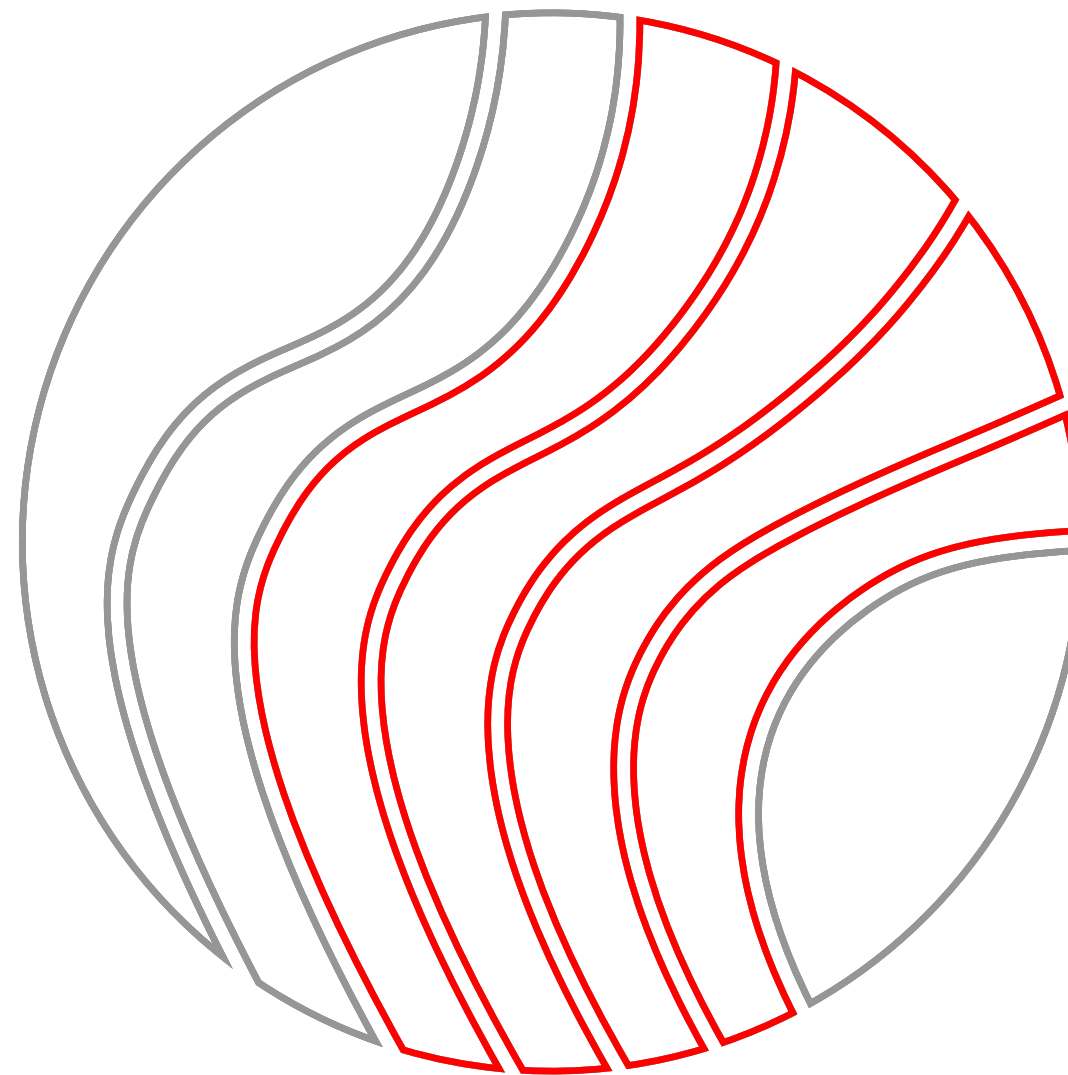
SPEED: 3%

LASER Z: 0.069 MM

CUTTING PASS # 4

4-0.03MM-HEIGHT-0.076MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

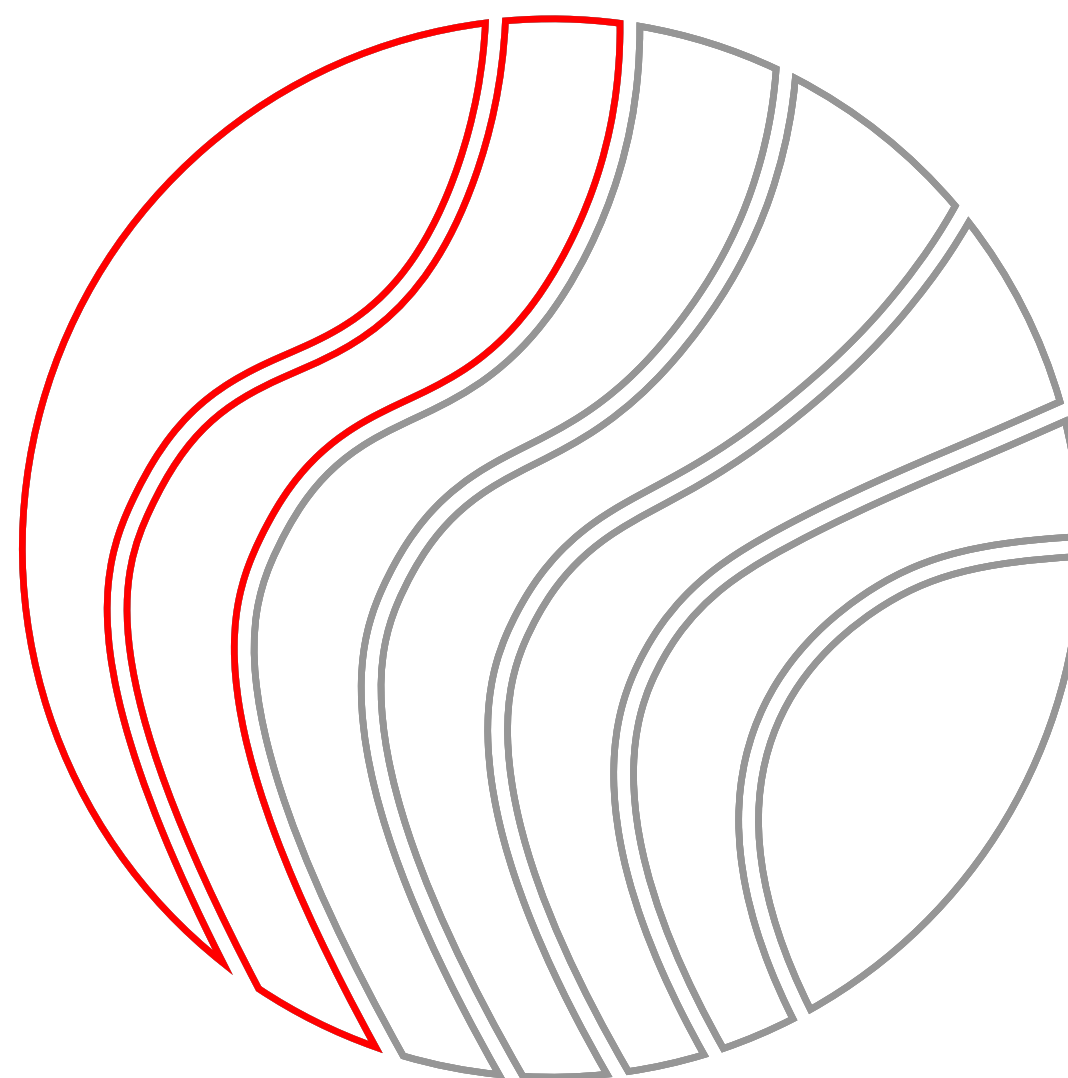
LASER Z: 0.076 MM

CUTTING PASS # 5

~~5-0.023MM-HEIGHT-0.092MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



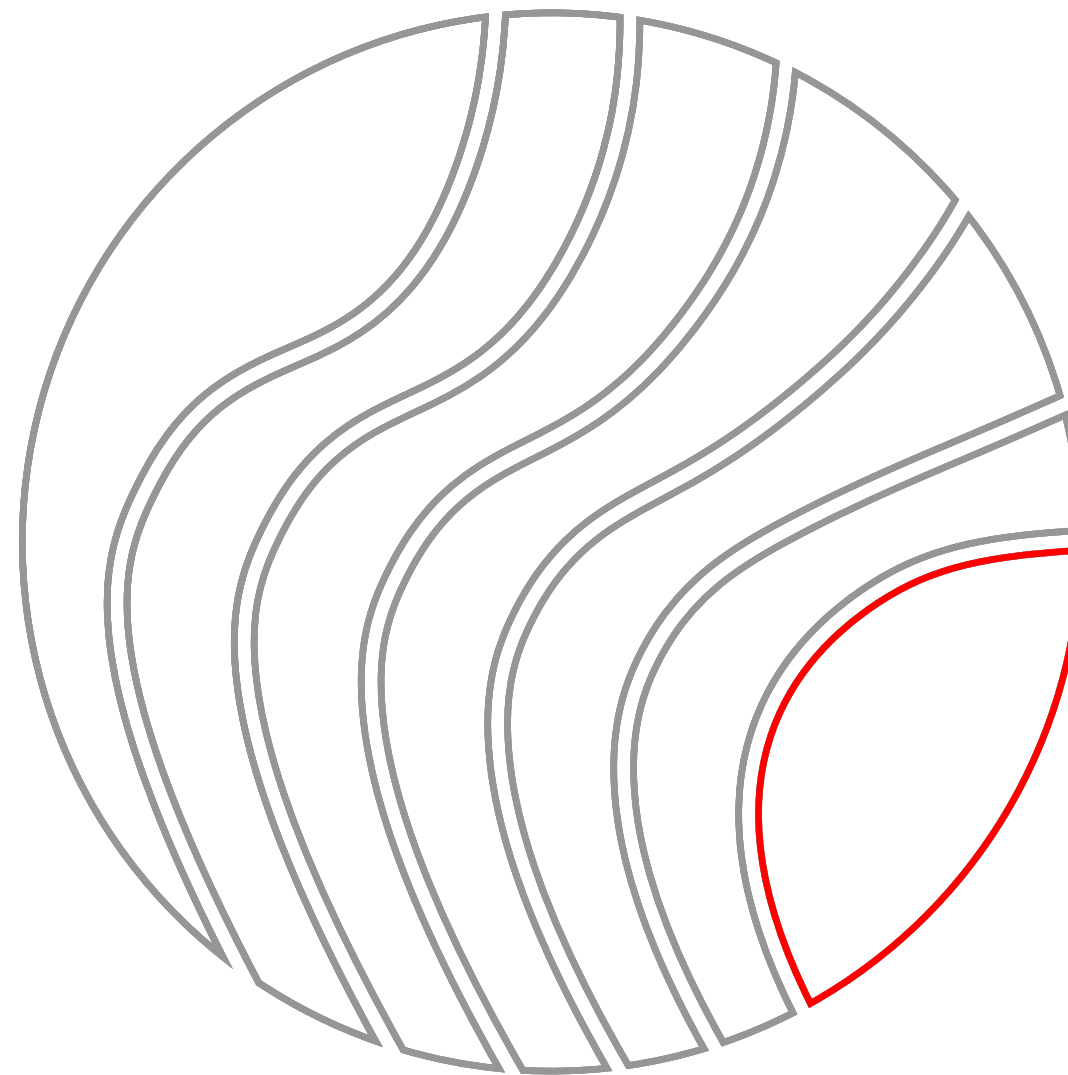
POWER: 12.5%

SPEED: 3%

LASER Z: 0.092 MM

CUTTING PASS # 6

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



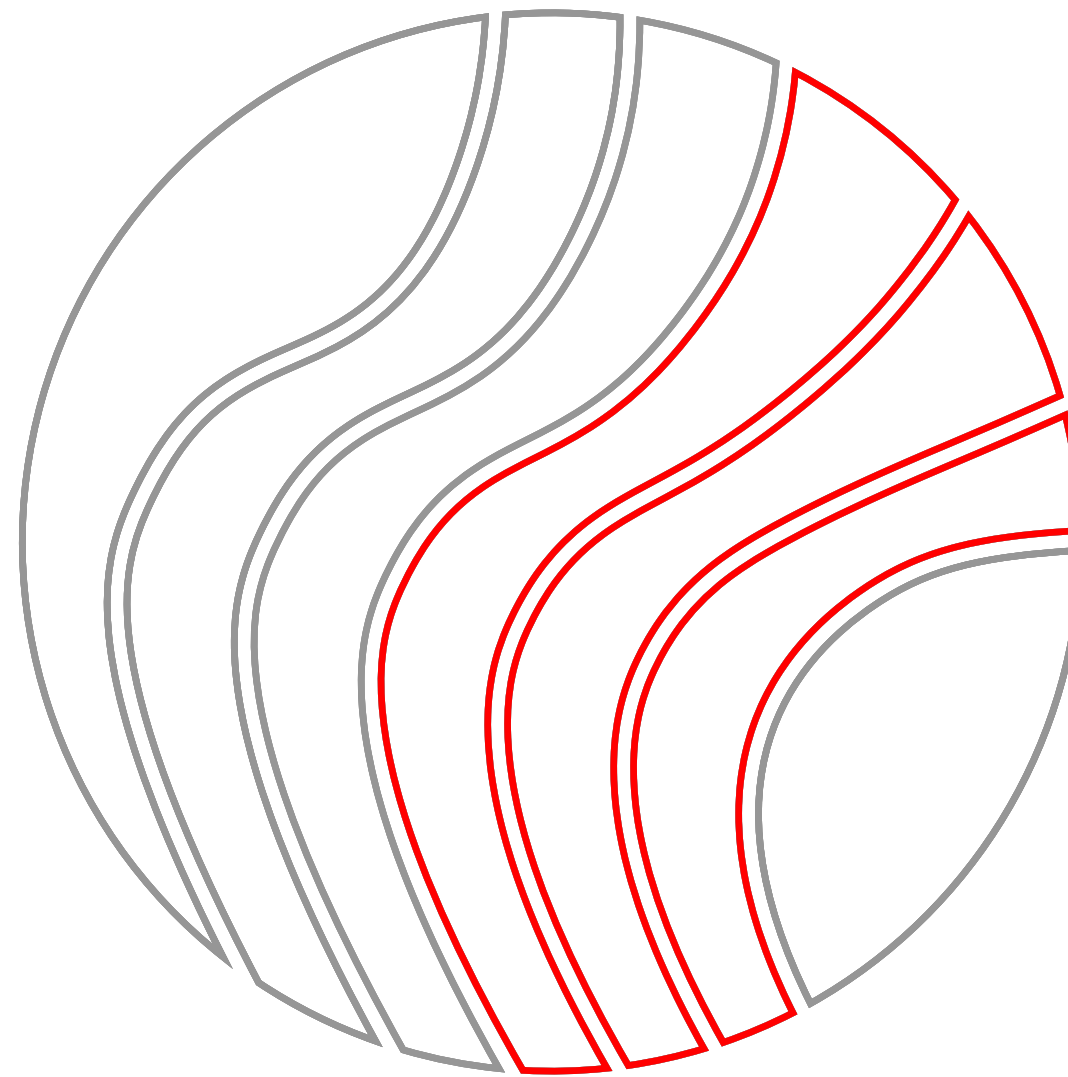
POWER: 12.5%

SPEED: 3%

LASER Z: 0.099 MM

CUTTING PASS # 7

7.0 0.03MM HEIGHT 0.106MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

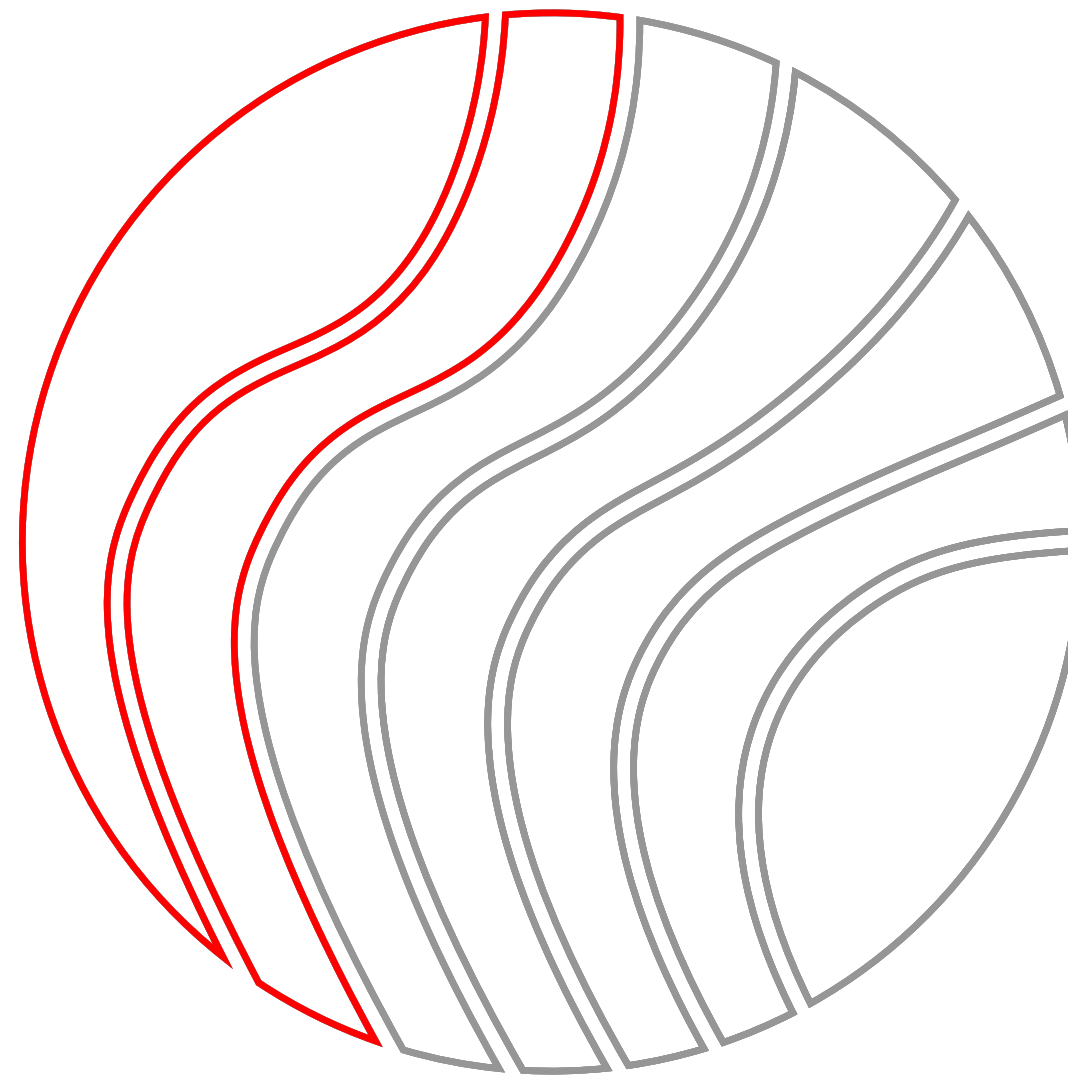


POWER: 12.5%

SPEED: 3%

LASER Z: 0.106 MM

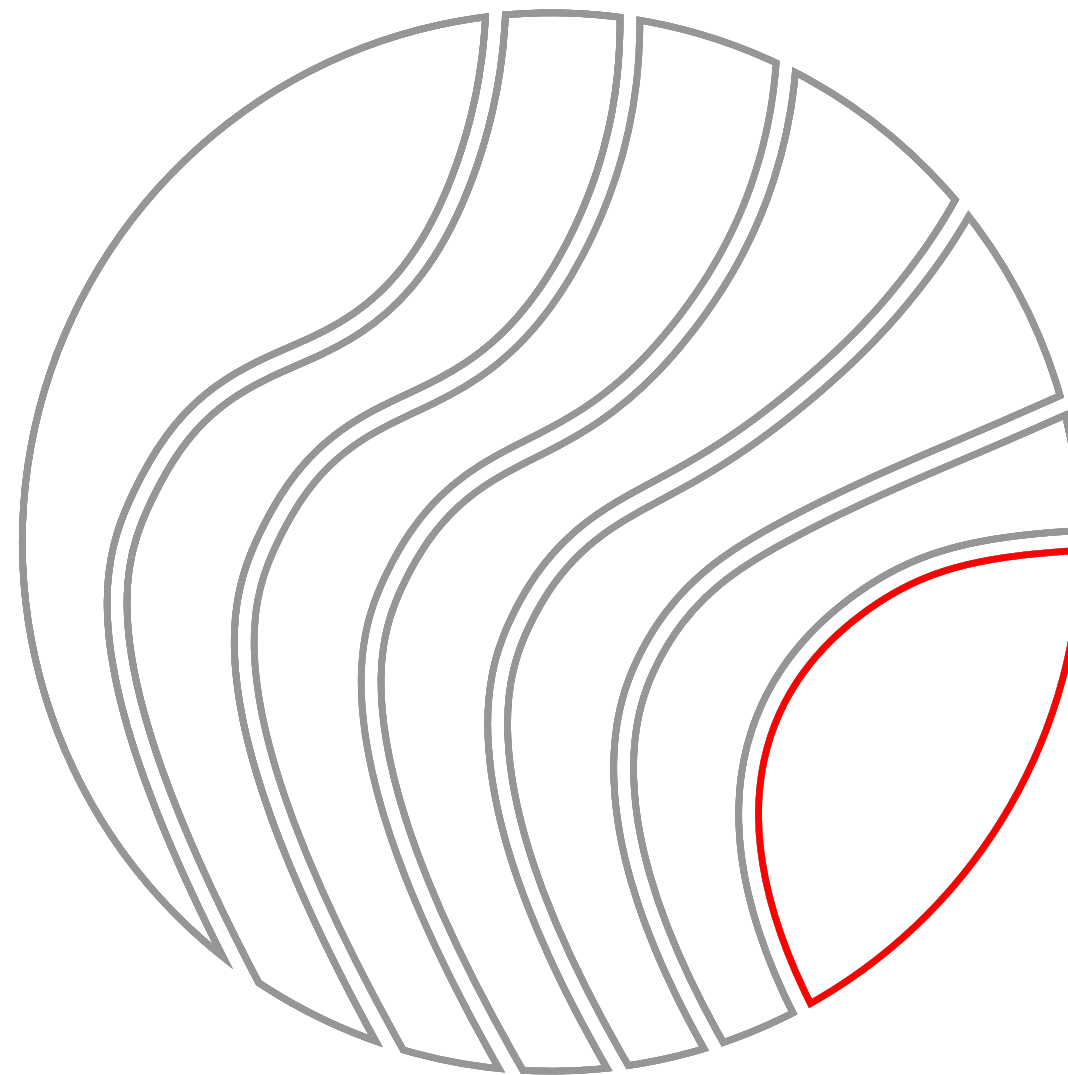
CUTTING PASS # 8  
8-0.023MM-HEIGHT0.115MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.115 MM



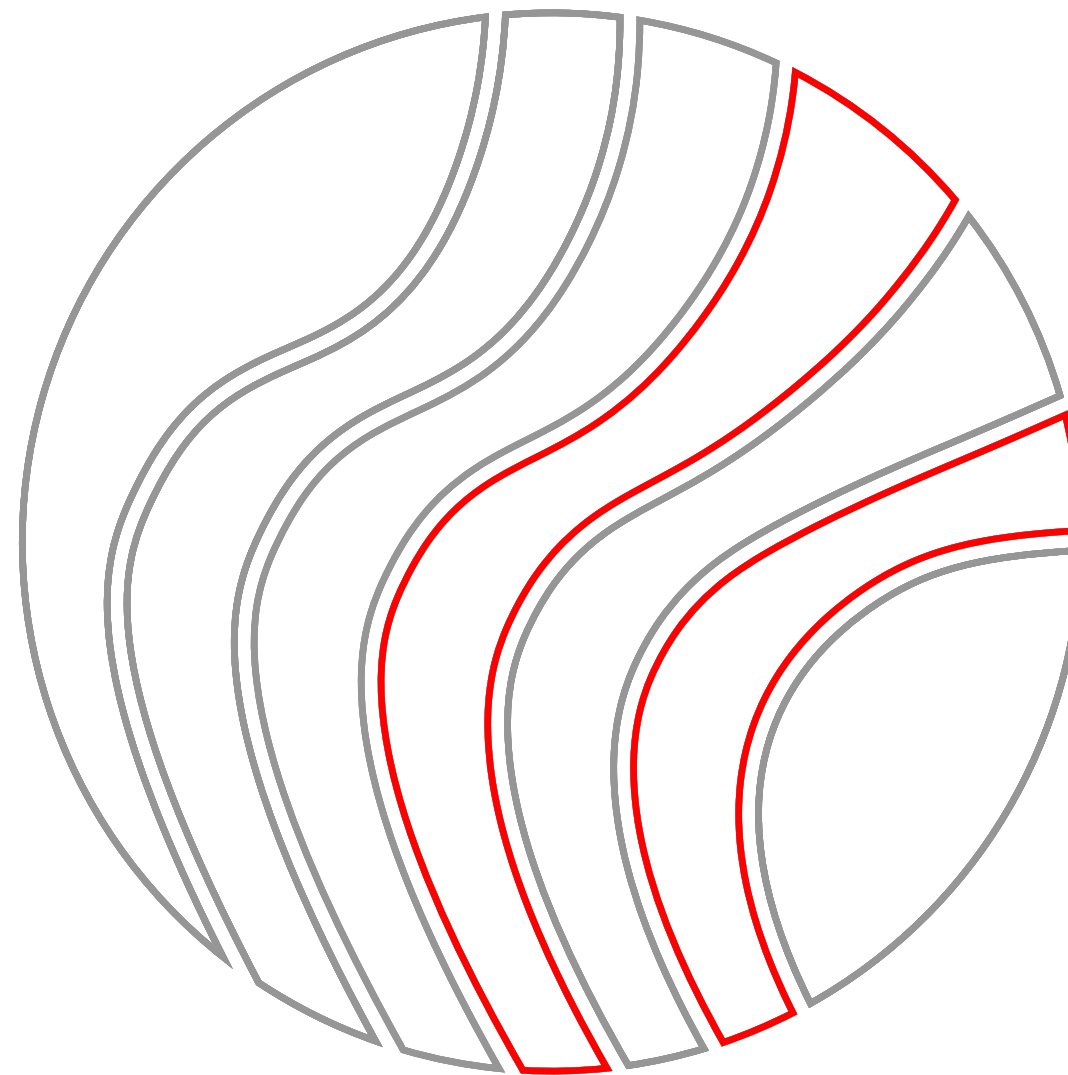
CUTTING PASS # 9  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.129 MM

CUTTING PASS # 10

~~10-0.03MM-HEIGHT-0.136MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

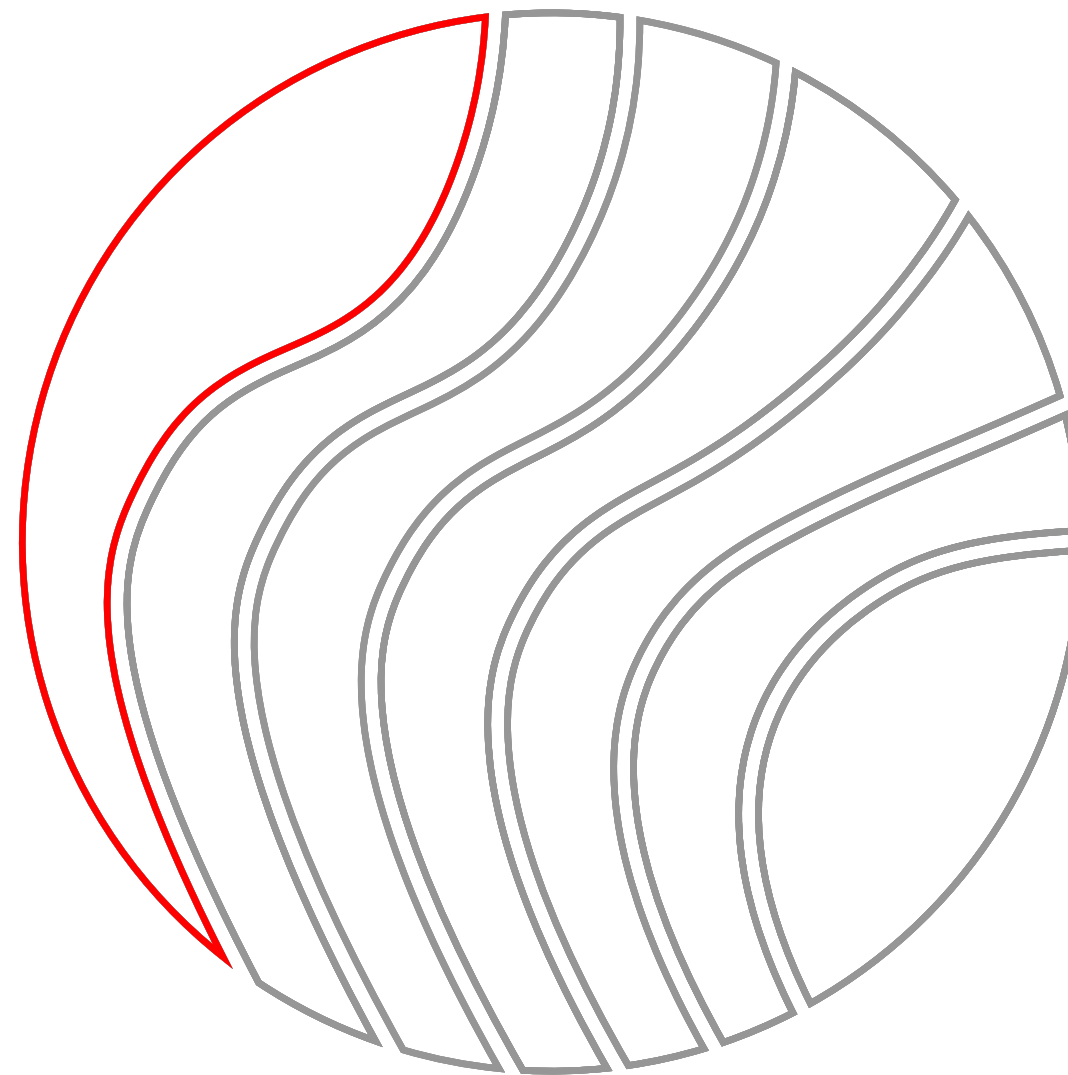
LASER Z: 0.136 MM

CUTTING PASS # 11

11 0.023MM HEIGHT 0.138MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



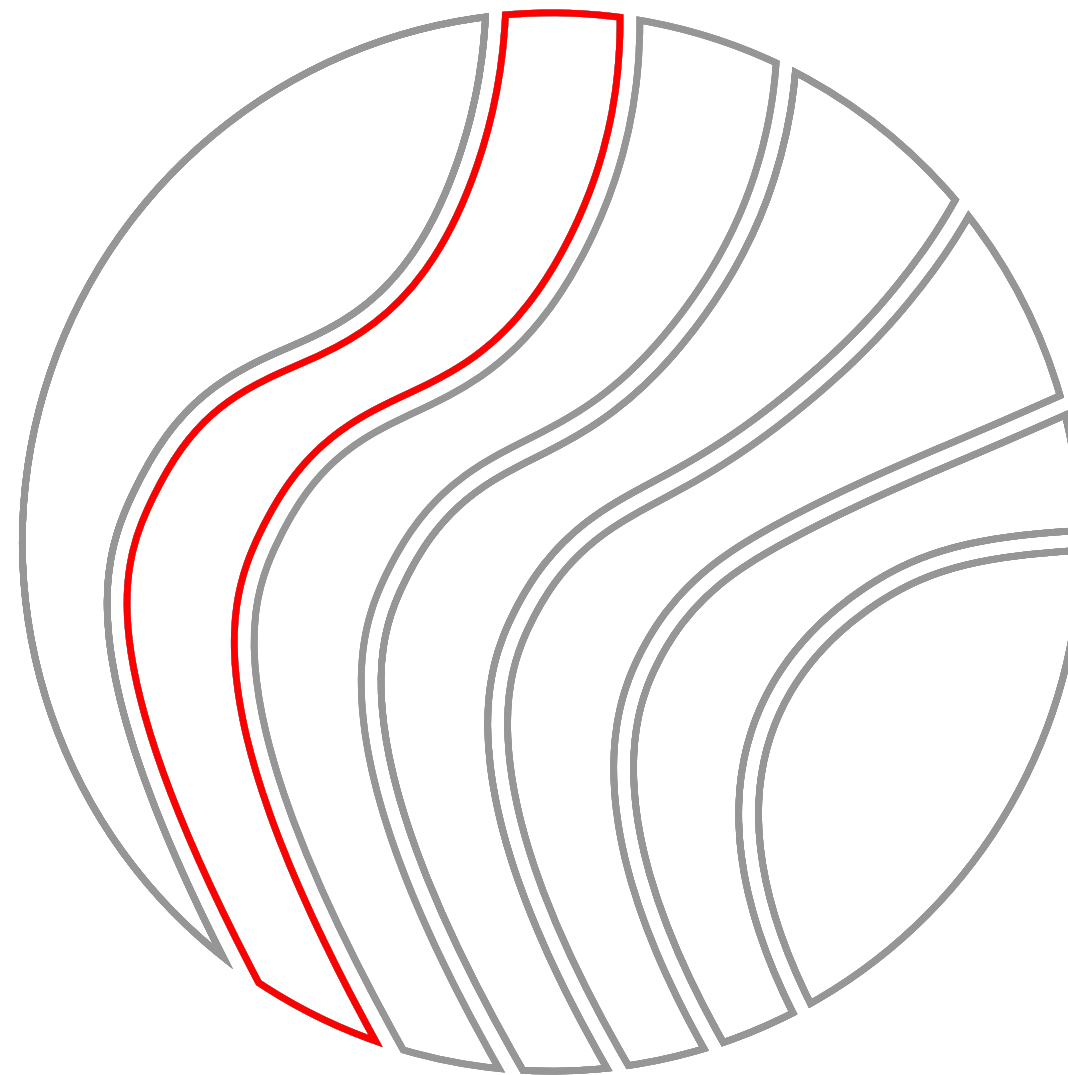
POWER: 12.5%

SPEED: 3%

LASER Z: 0.138 MM

CUTTING PASS # 12

~~12-0.03MM-HEIGHT-0.145MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



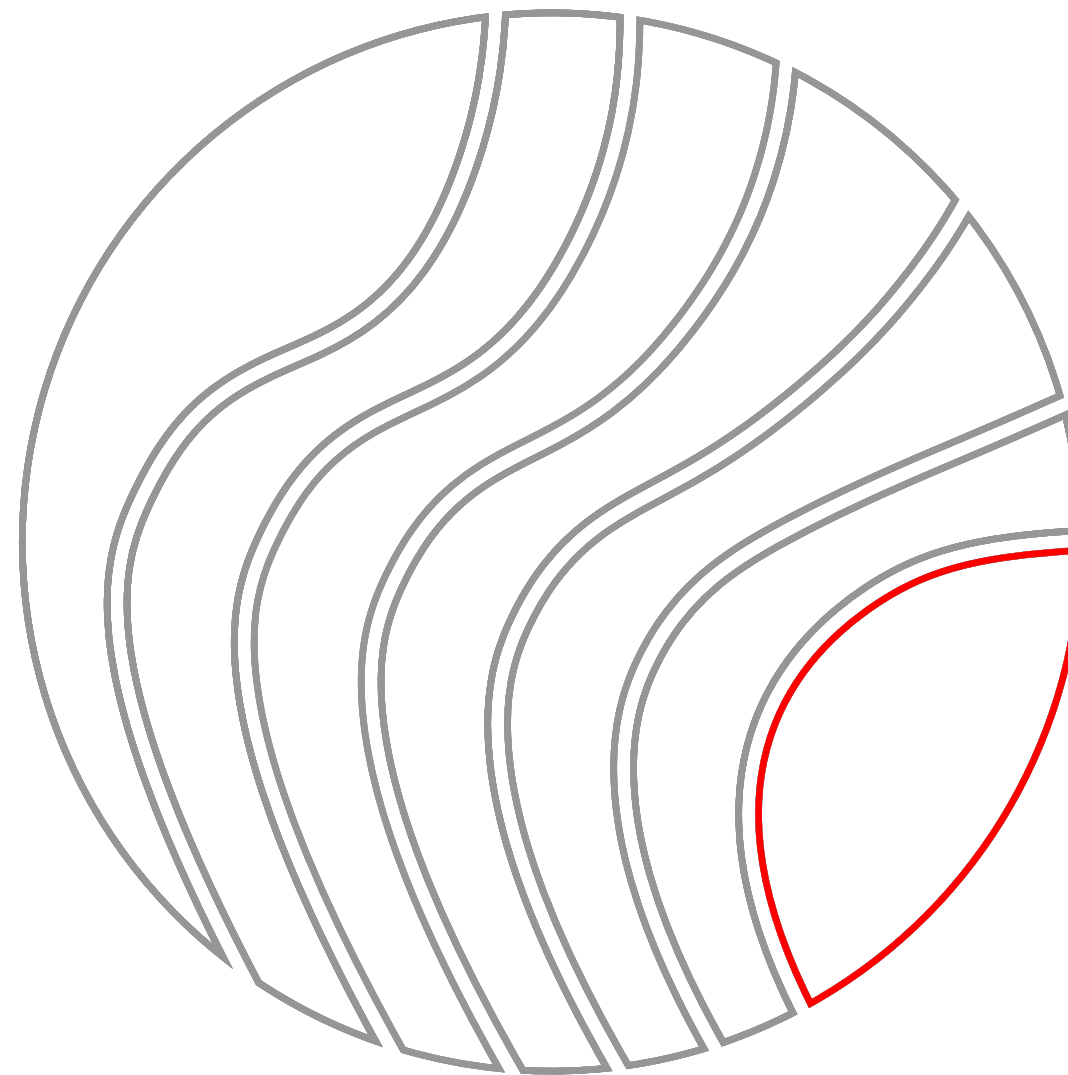
POWER: 12.5%

SPEED: 3%

LASER Z: 0.145 MM

CUTTING PASS # 13

~~13-0.03MM HEIGHT-159MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



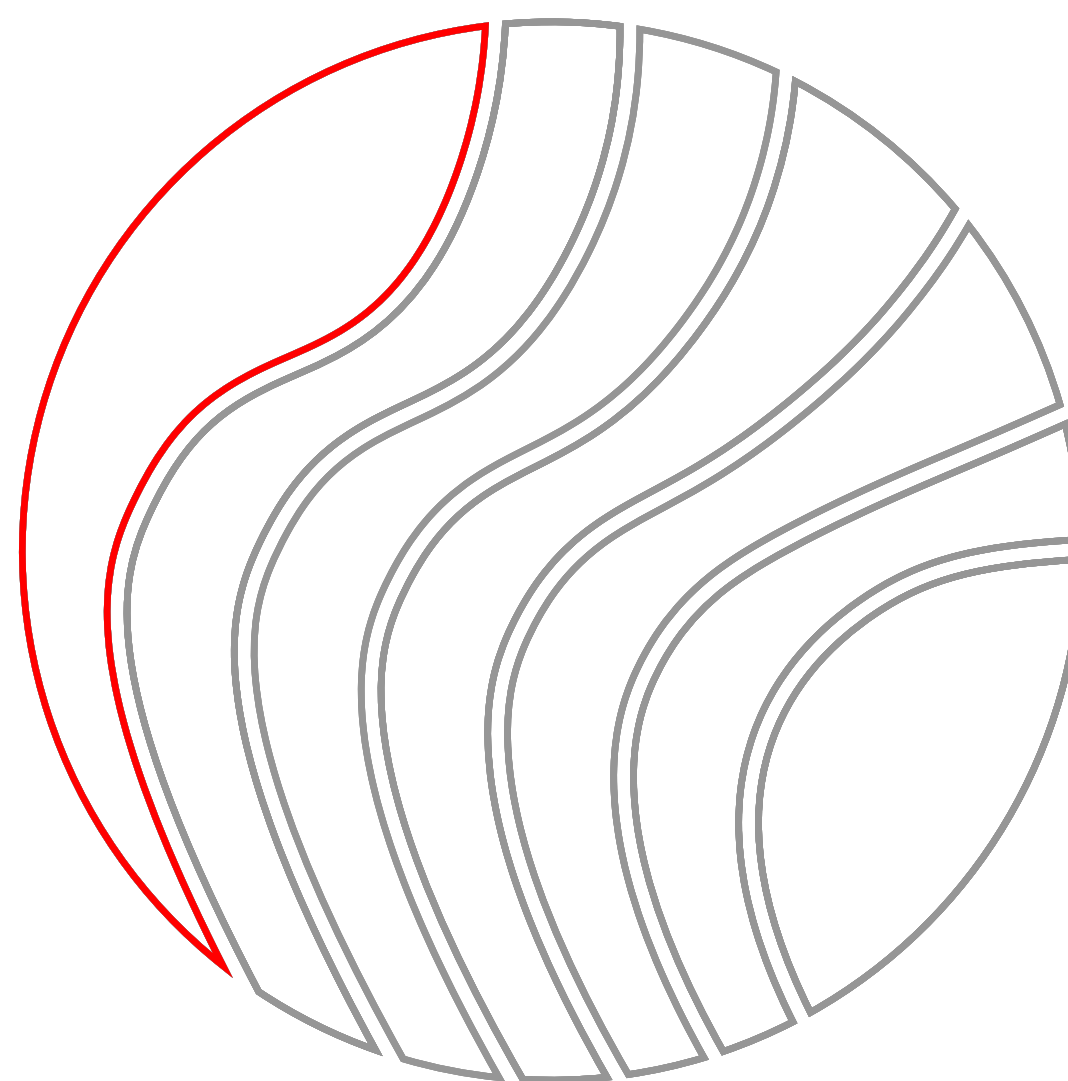
POWER: 12.5%

SPEED: 3%

LASER Z: 0.159 MM

CUTTING PASS # 14

14 0.023MM HEIGHT 0.161MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



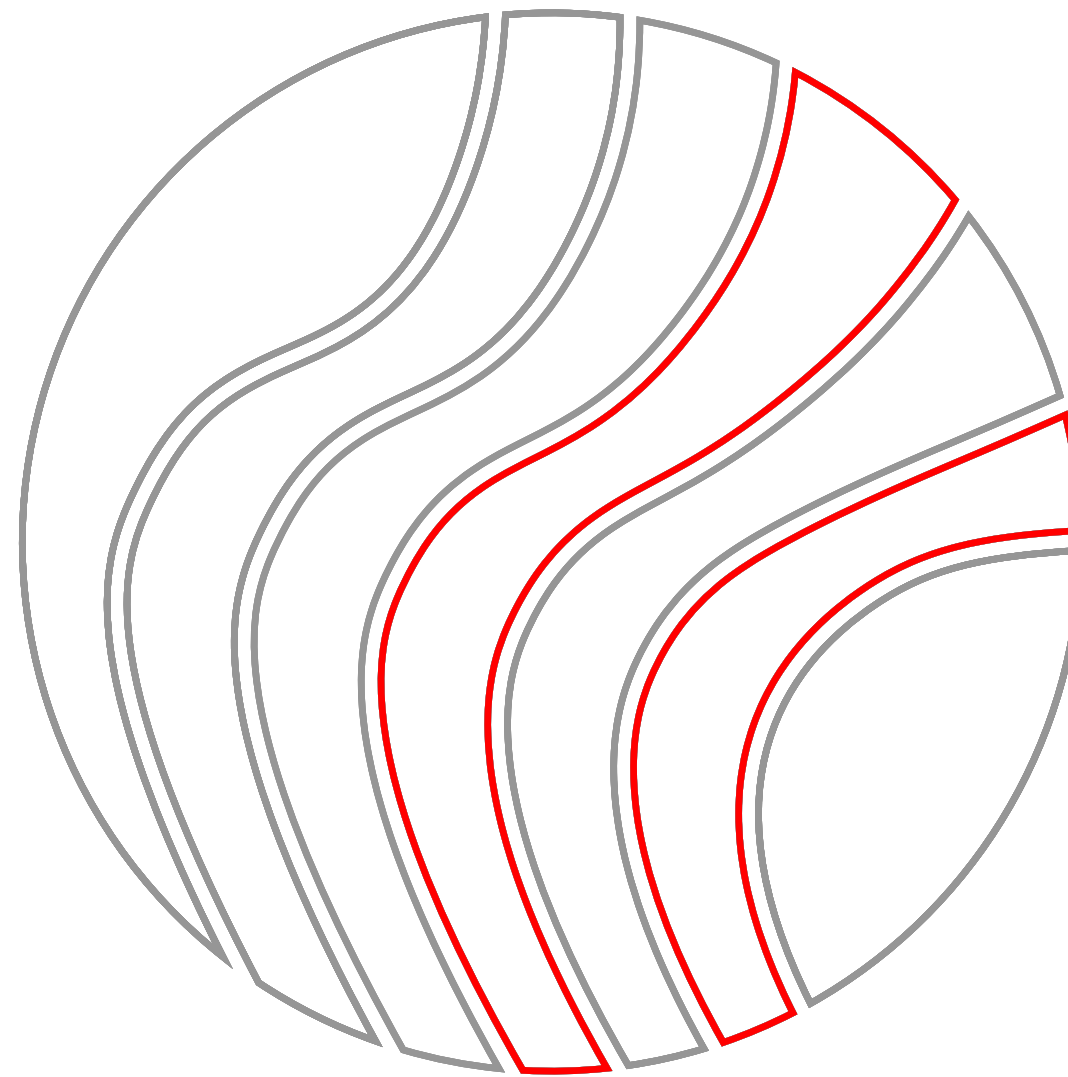
POWER: 12.5%

SPEED: 3%

LASER Z: 0.161 MM

CUTTING PASS # 15

~~15-0.03MM-HEIGHT-0.166MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



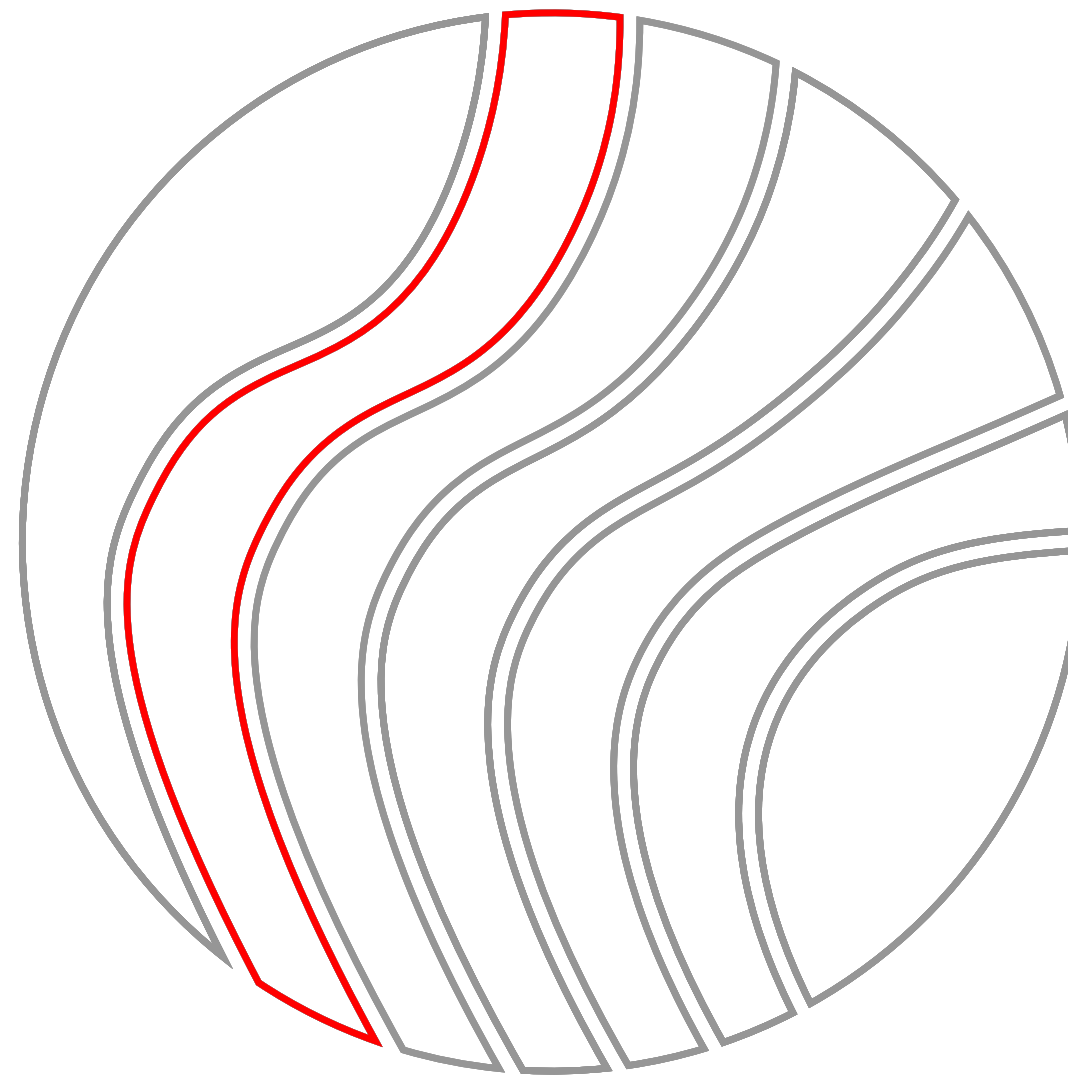
POWER: 12.5%

SPEED: 3%

LASER Z: 0.166 MM

CUTTING PASS # 16

16 - 0.03MM HEIGHT - 175MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

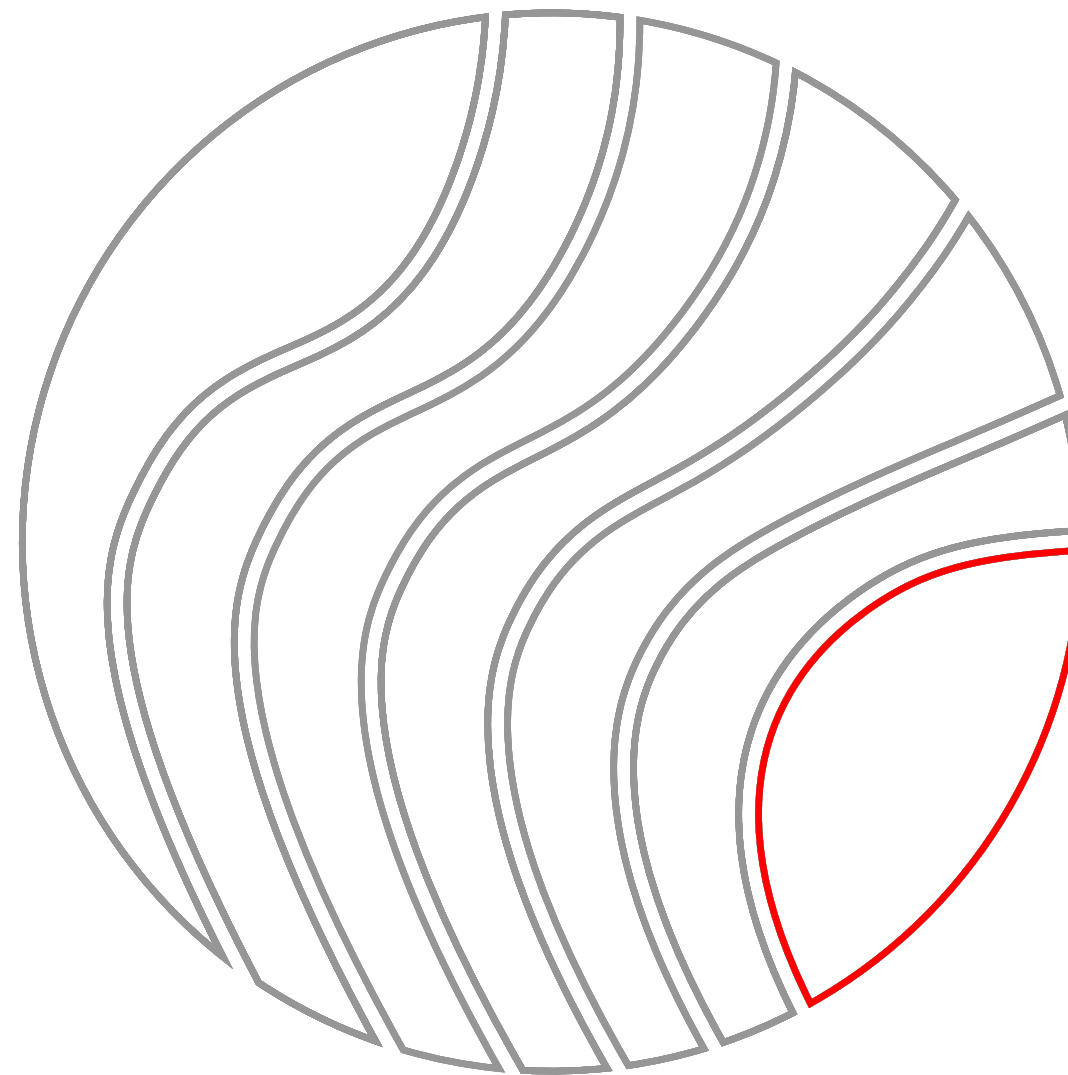
SPEED: 3%

LASER Z: 0.175 MM



CUTTING PASS # 17

~~17-0.03MM-HEIGHT-0.189MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



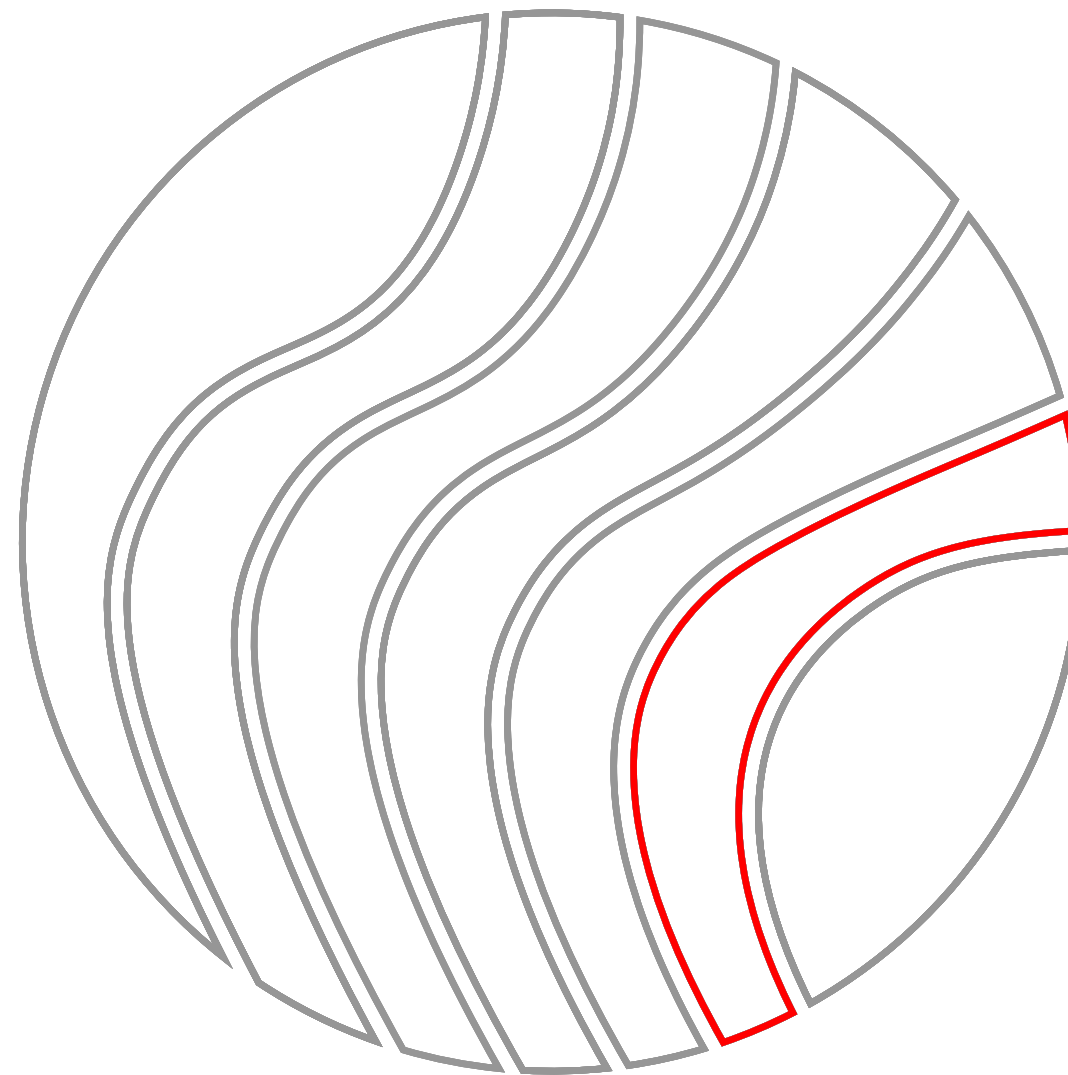
POWER: 12.5%

SPEED: 3%

LASER Z: 0.189 MM

CUTTING PASS # 18

~~18-0.03MM-HEIGHT-0.196MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.196 MM

