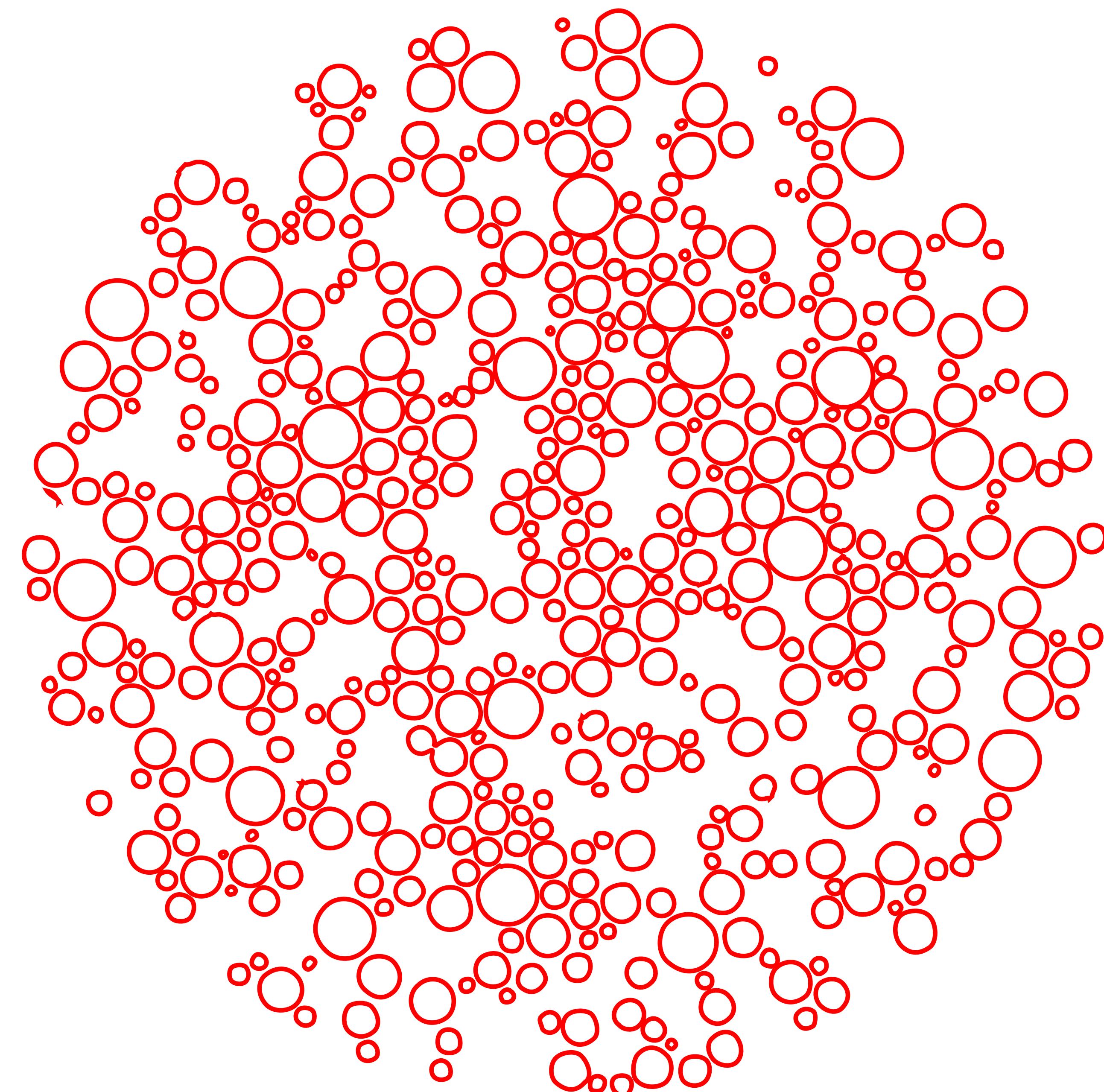


CUTTING PASS # 1

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
1-0.023MM HEIGHT 0.023MM

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

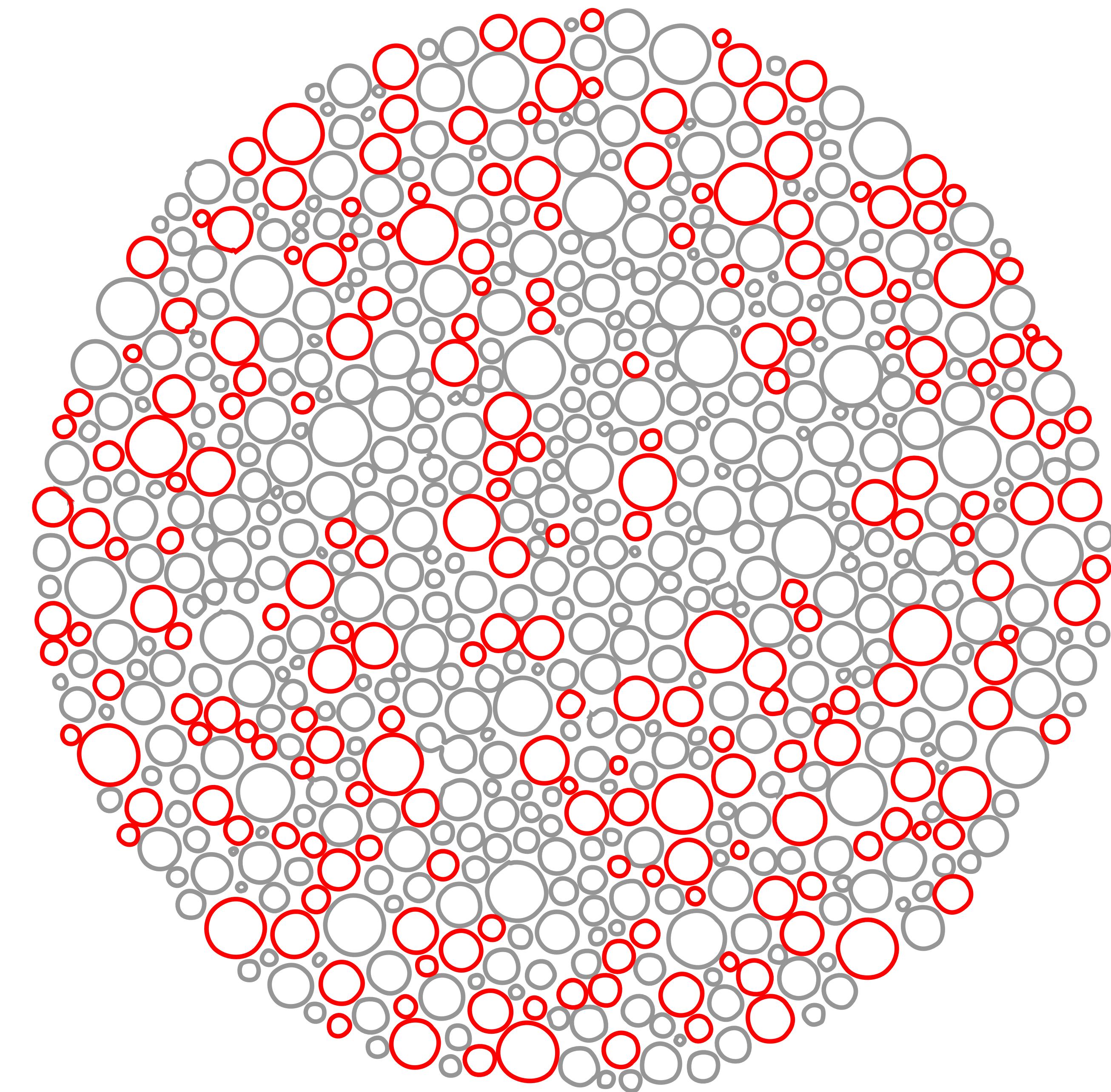
SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2

PLACE BASE ~~ACRYLIC SHEET~~ IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

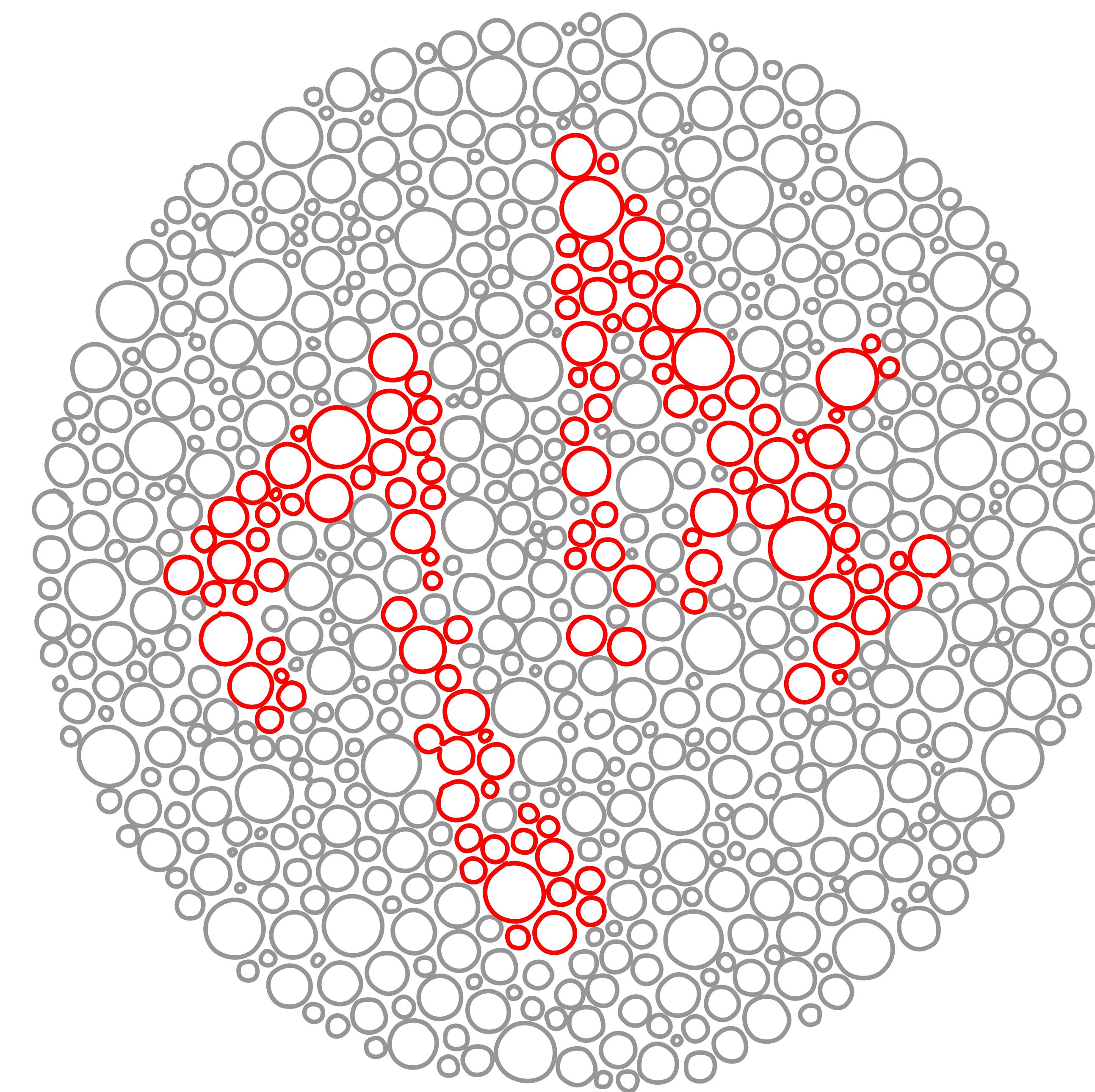
SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 3

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
3.0 .023MM HEIGHT 0.046MM

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

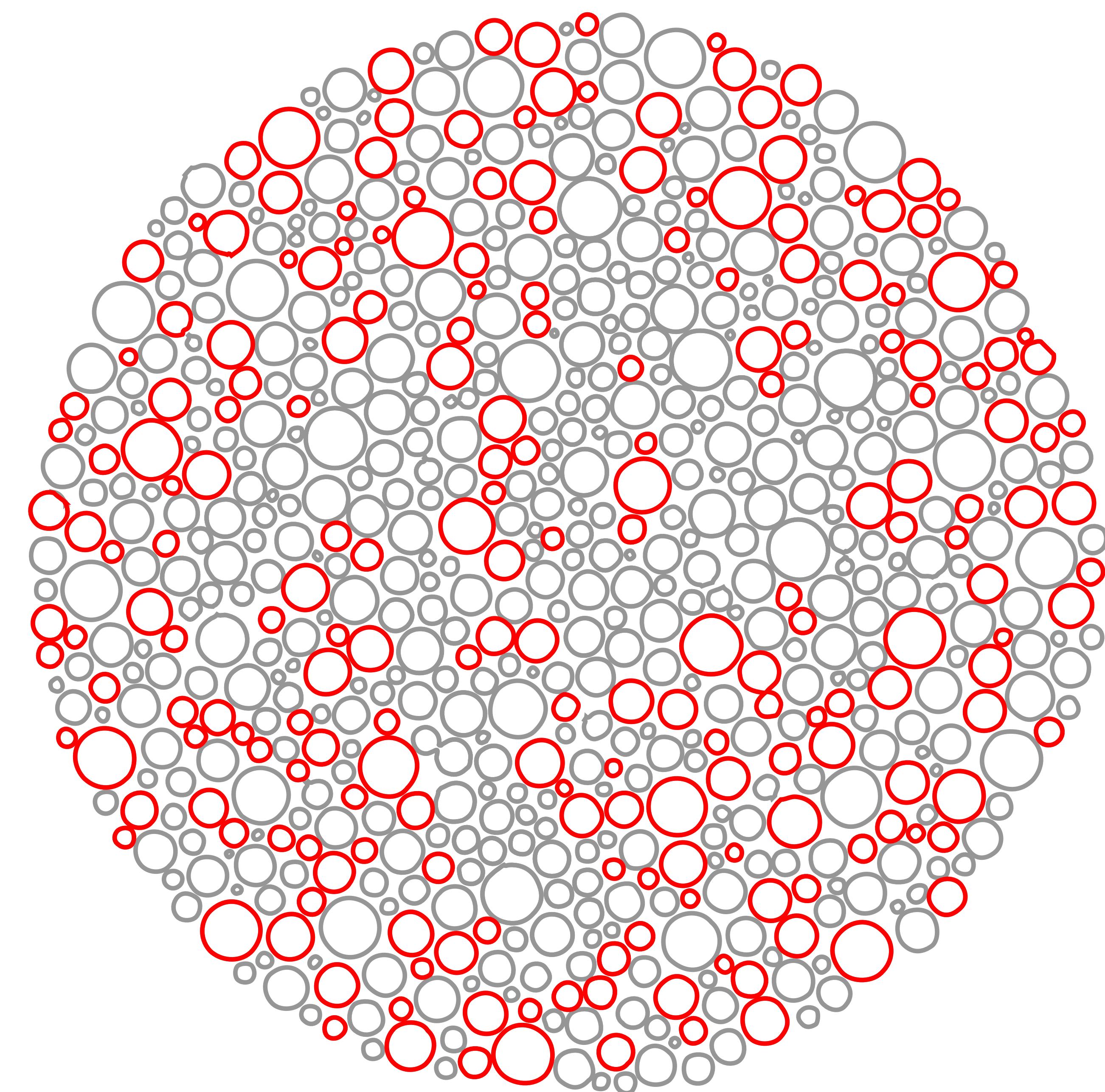
SPEED: 3%

LASER Z: 0.046 MM

CUTTING PASS # 4

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

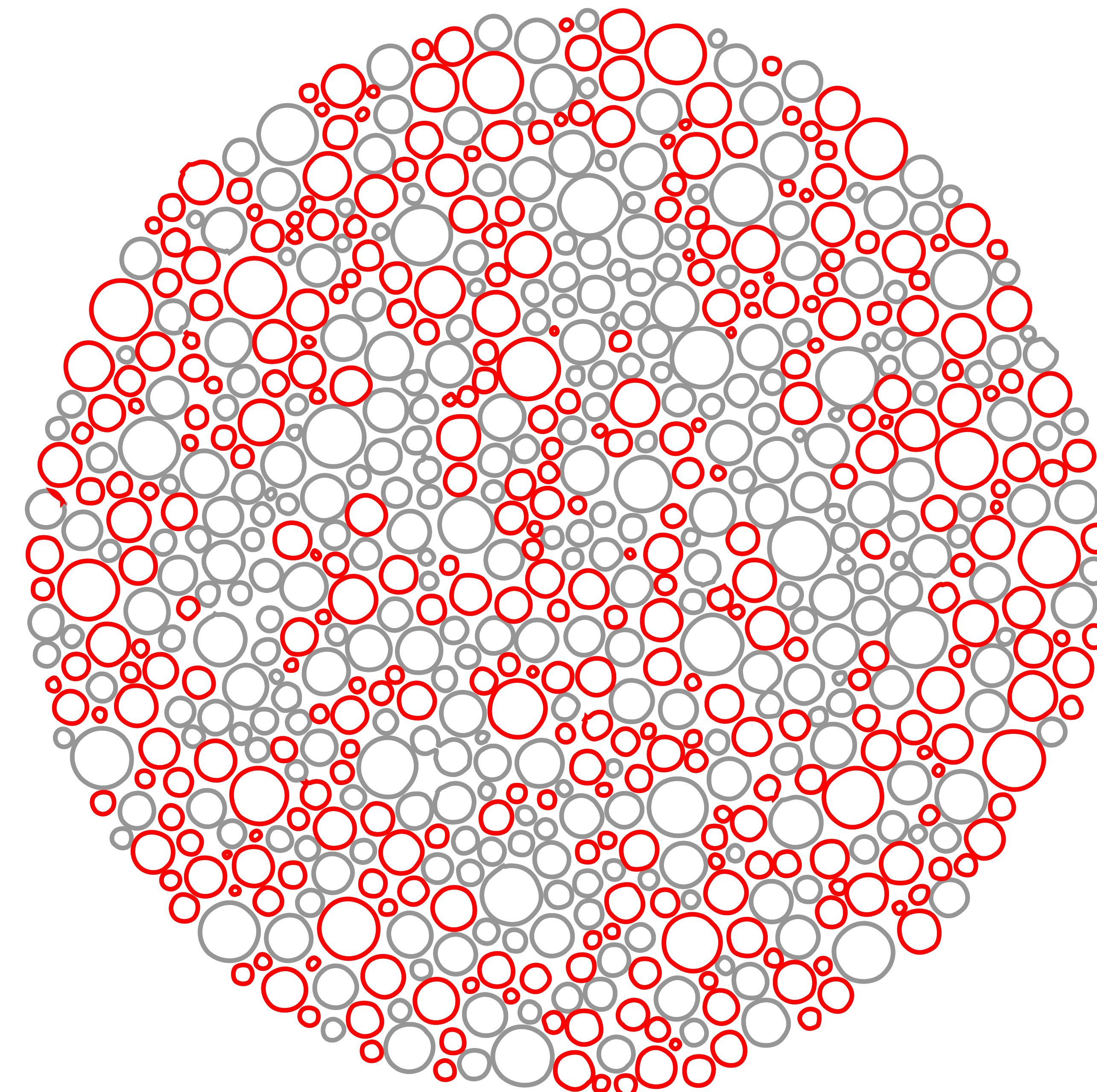
SPEED: 3%

LASER Z: 0.06 MM

CUTTING PASS # 5

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

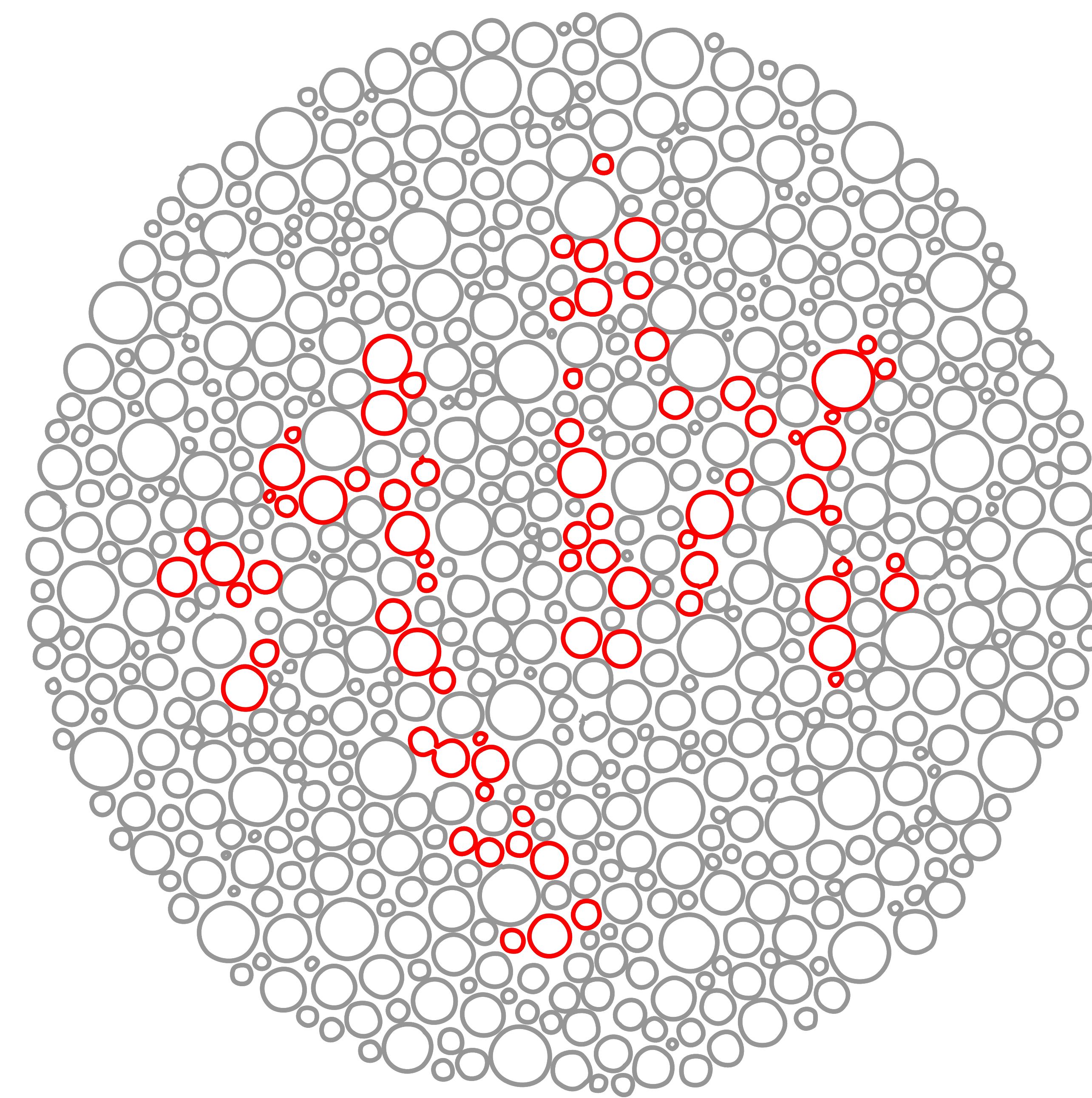
SPEED: 3%

LASER Z: 0.068 MM

CUTTING PASS # 6

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

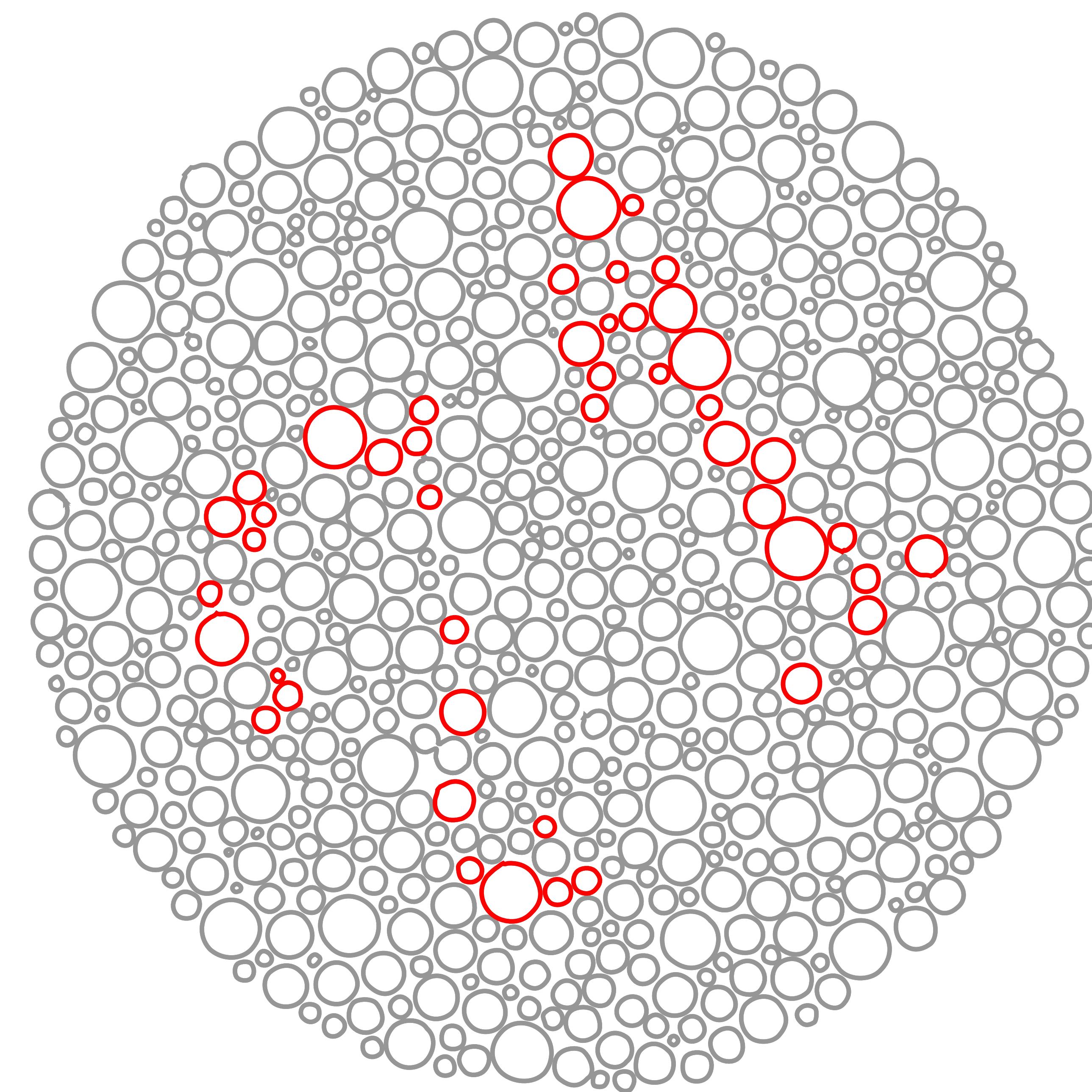
SPEED: 3%

LASER Z: 0.069 MM

CUTTING PASS # 7

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
7.0 .045MM HEIGHT 0.091MM

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

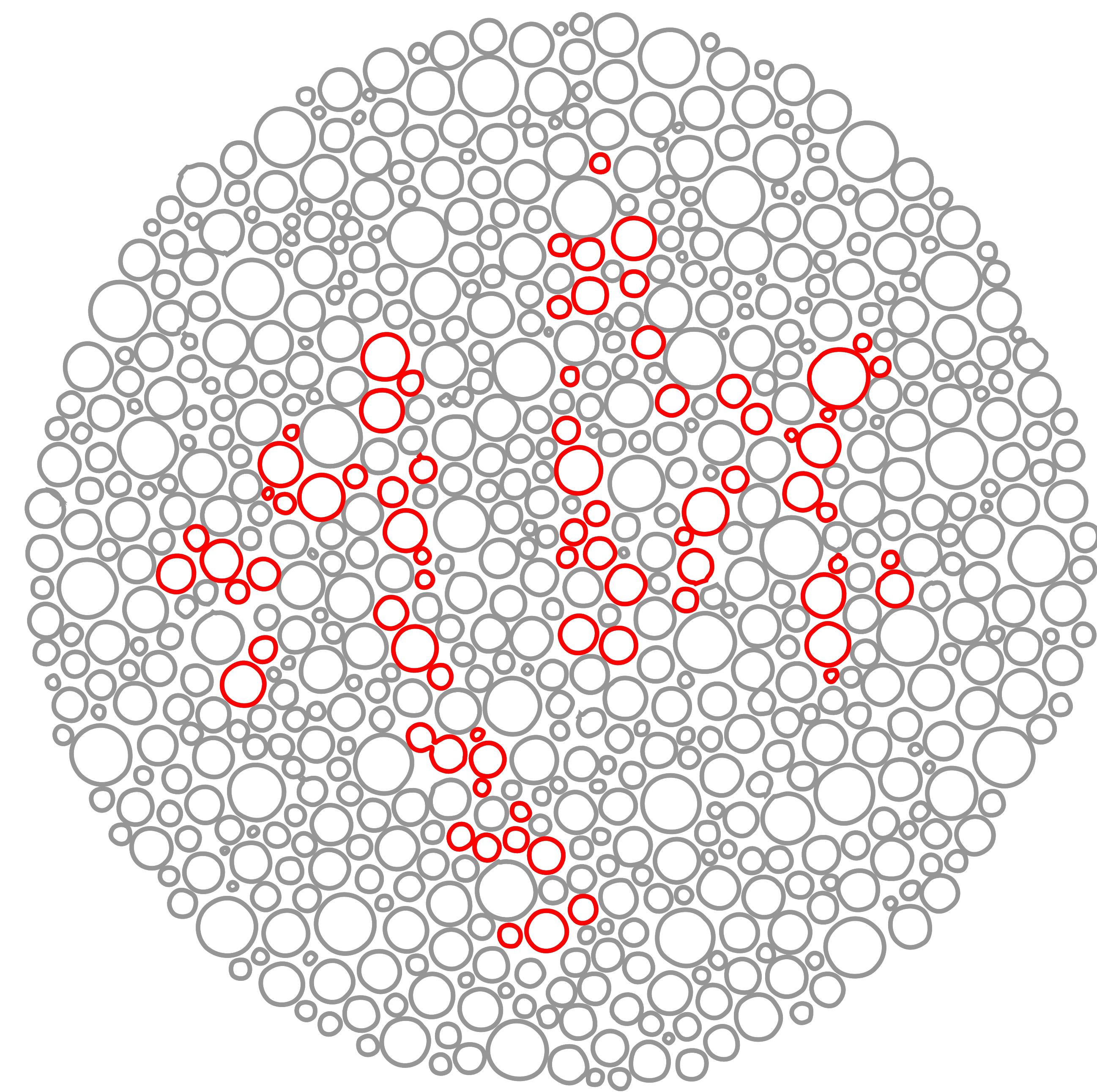
SPEED: 3%

LASER Z: 0.091 MM

CUTTING PASS # 8

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
0.023MM HEIGHT 0.092MM

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

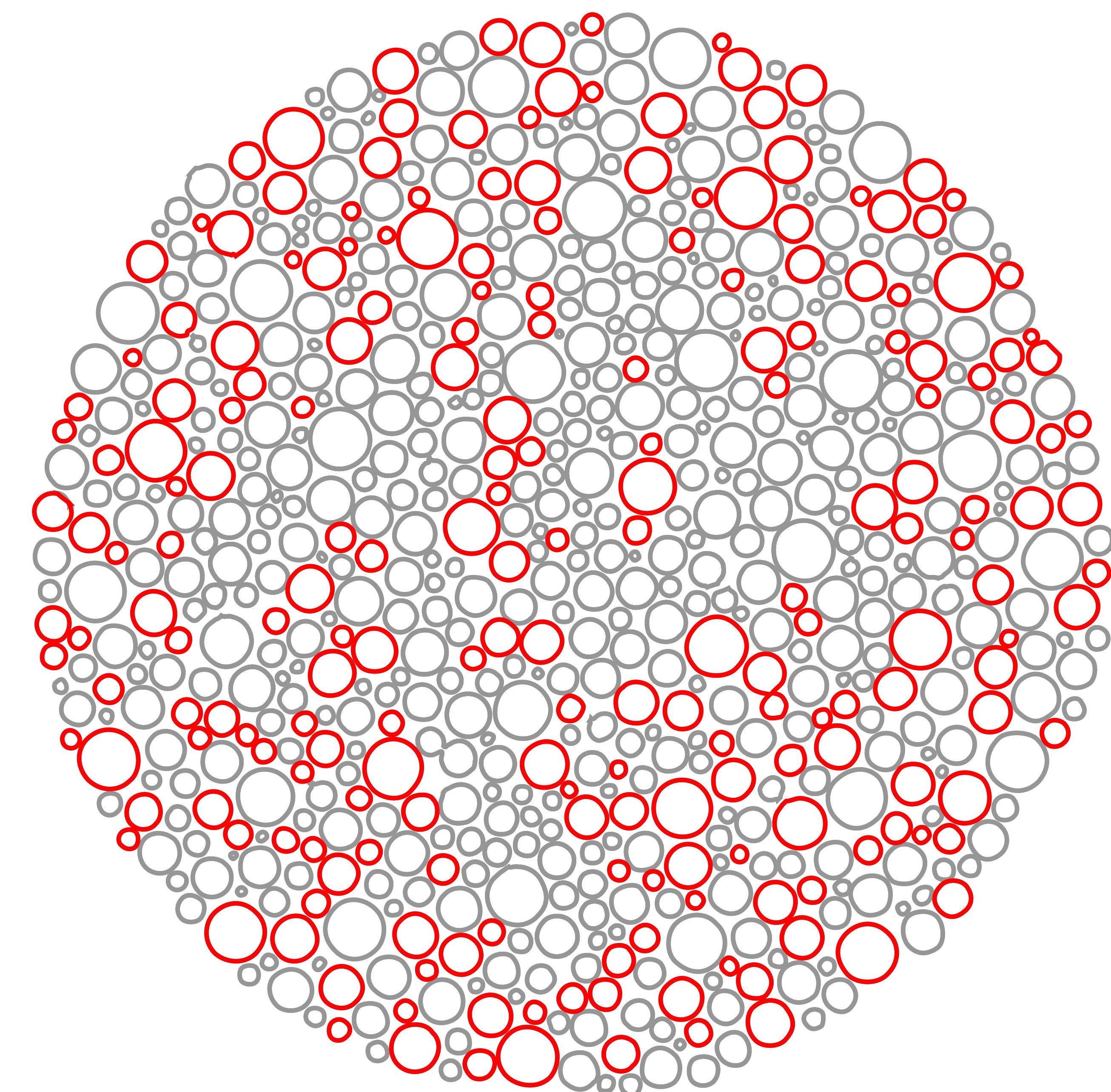
SPEED: 3%

LASER Z: 0.092 MM

CUTTING PASS # 9

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
0.035MM HEIGHT 0.095MM

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

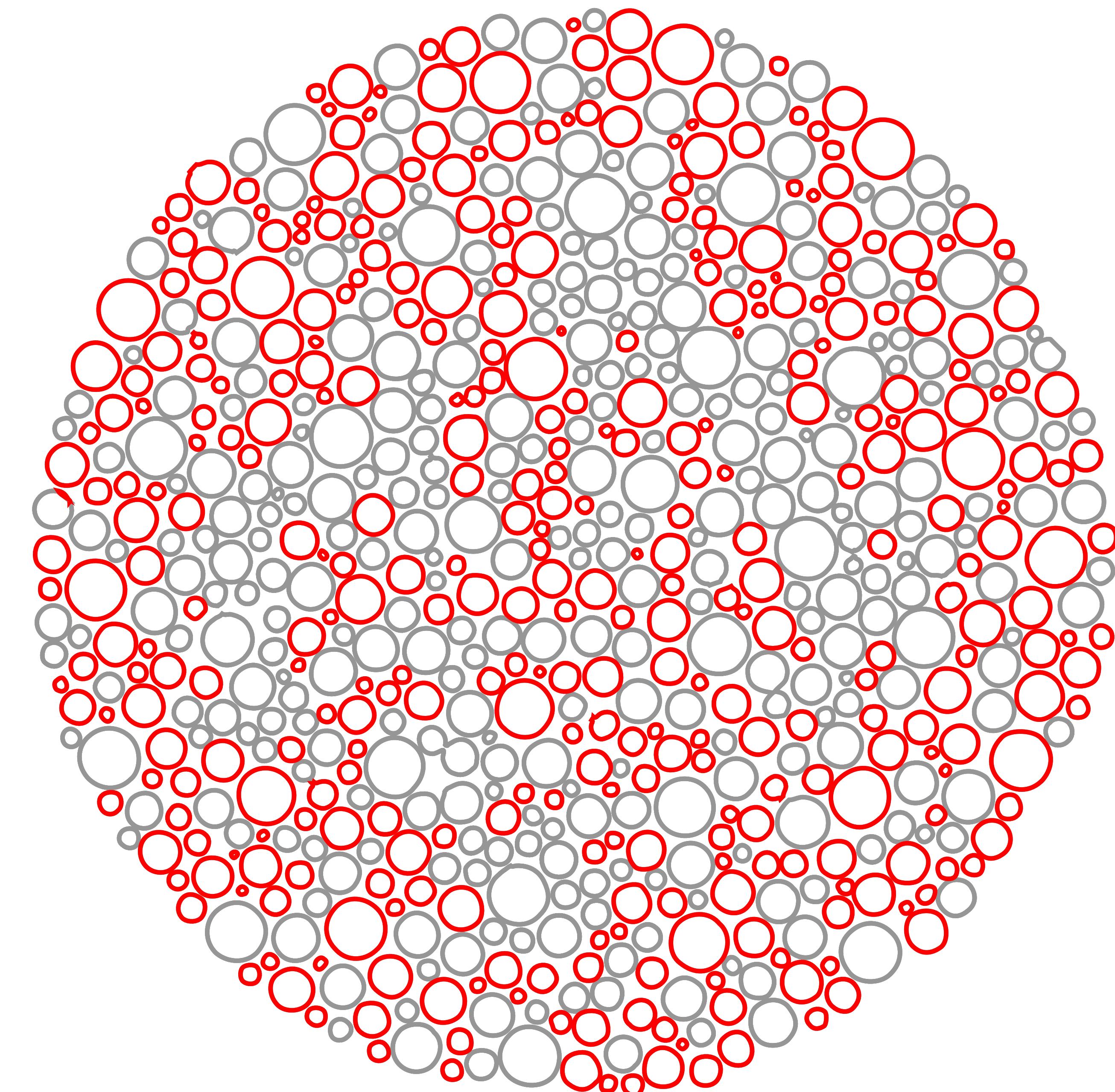
SPEED: 3%

LASER Z: 0.095 MM

CUTTING PASS # 10

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

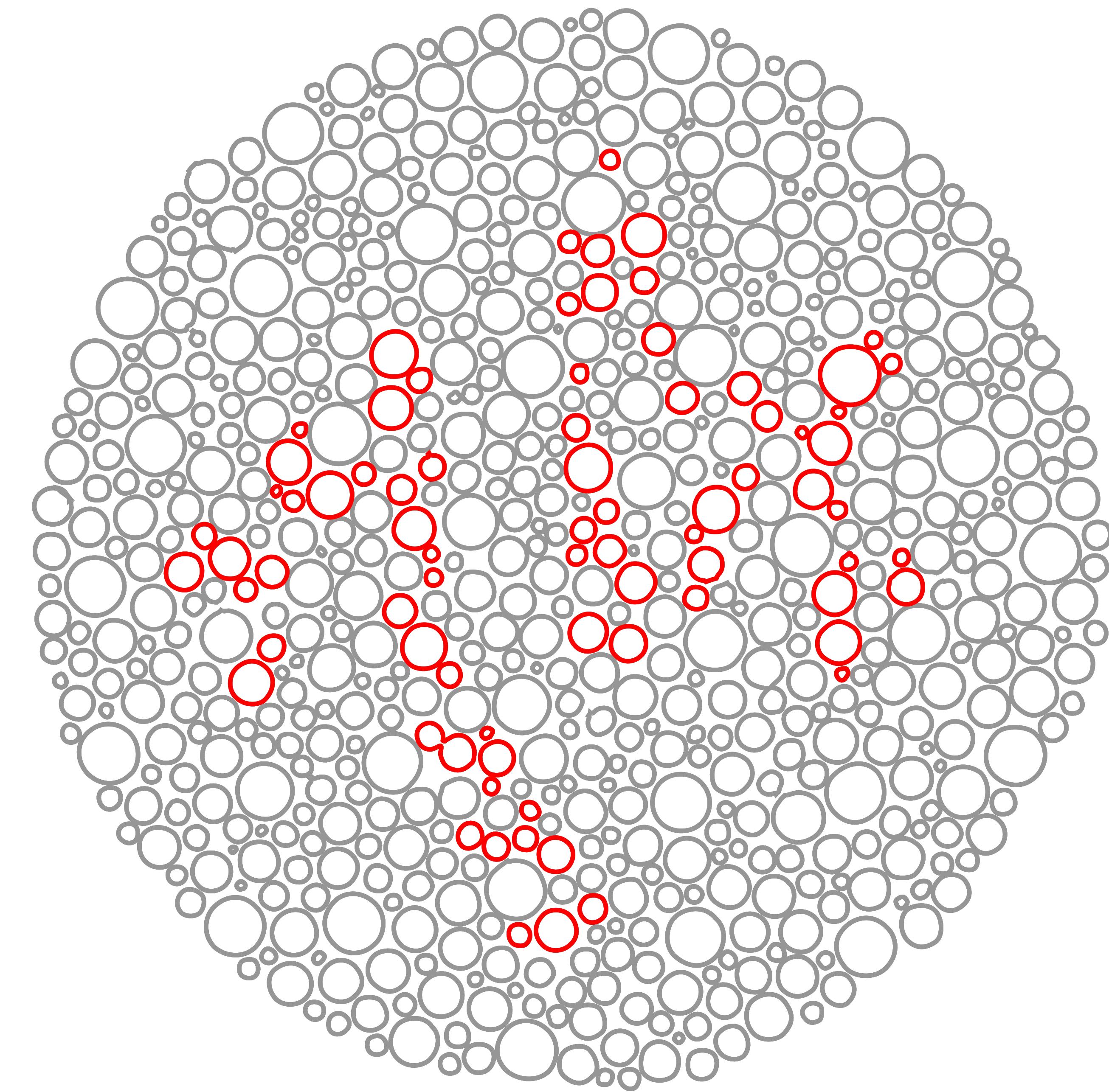
SPEED: 3%

LASER Z: 0.113 MM

CUTTING PASS # 11

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

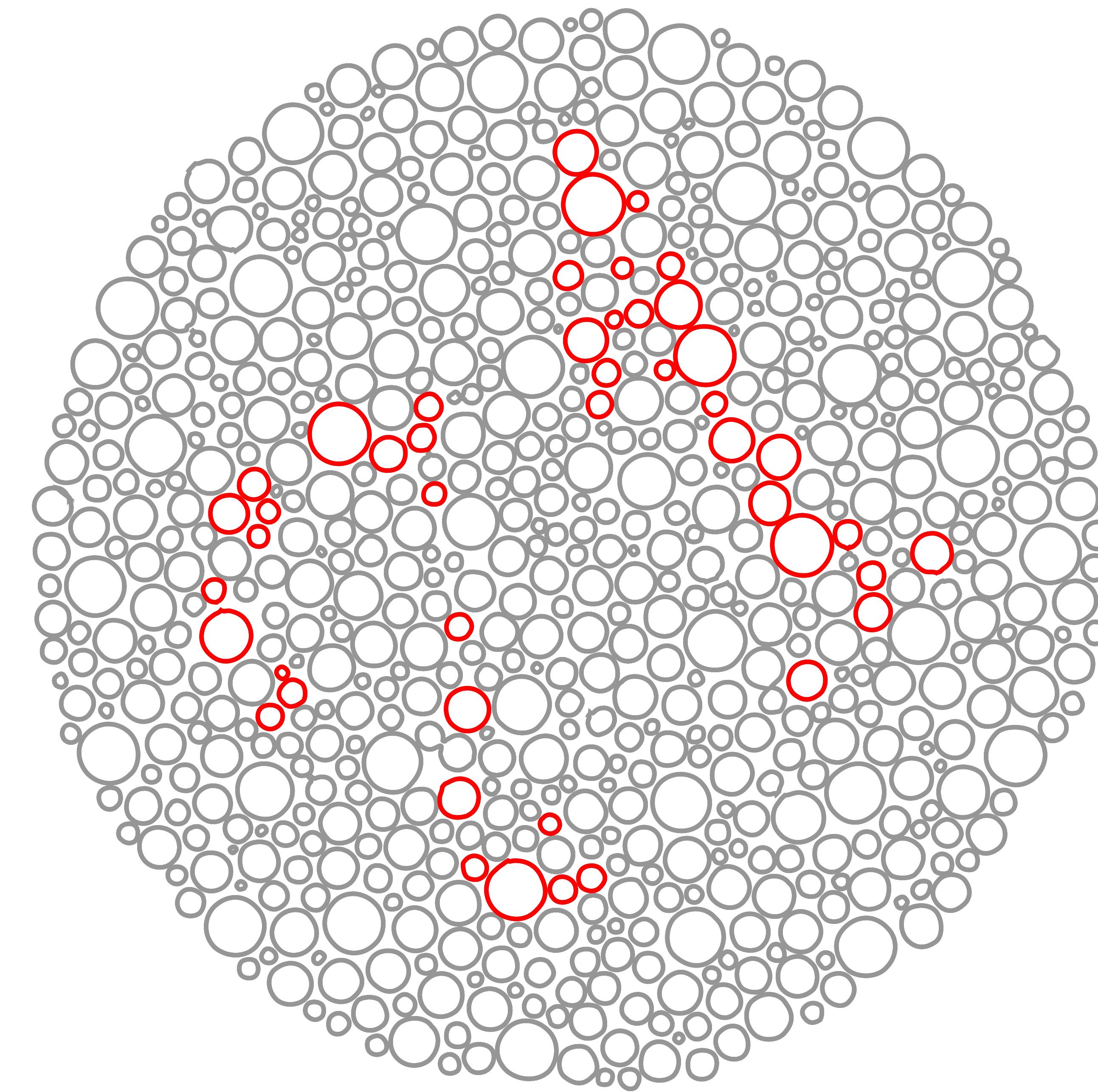
SPEED: 3%

LASER Z: 0.115 MM

CUTTING PASS # 12

PLACE BASE ACRYLIC SHEET 0.045MM IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

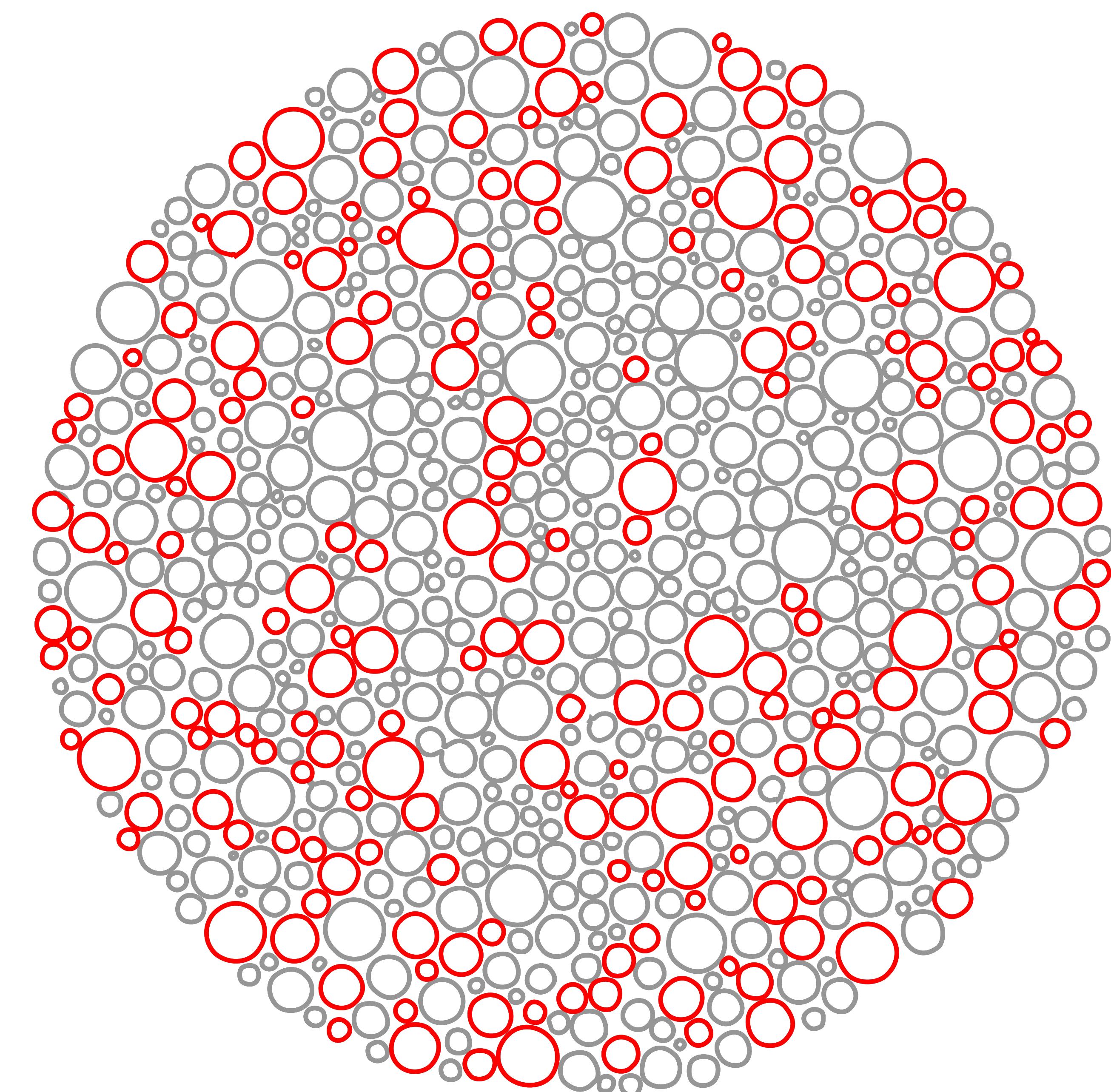
SPEED: 3%

LASER Z: 0.136 MM

CUTTING PASS # 13

13-0.045MM-HEIGHT 0 IN 14MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

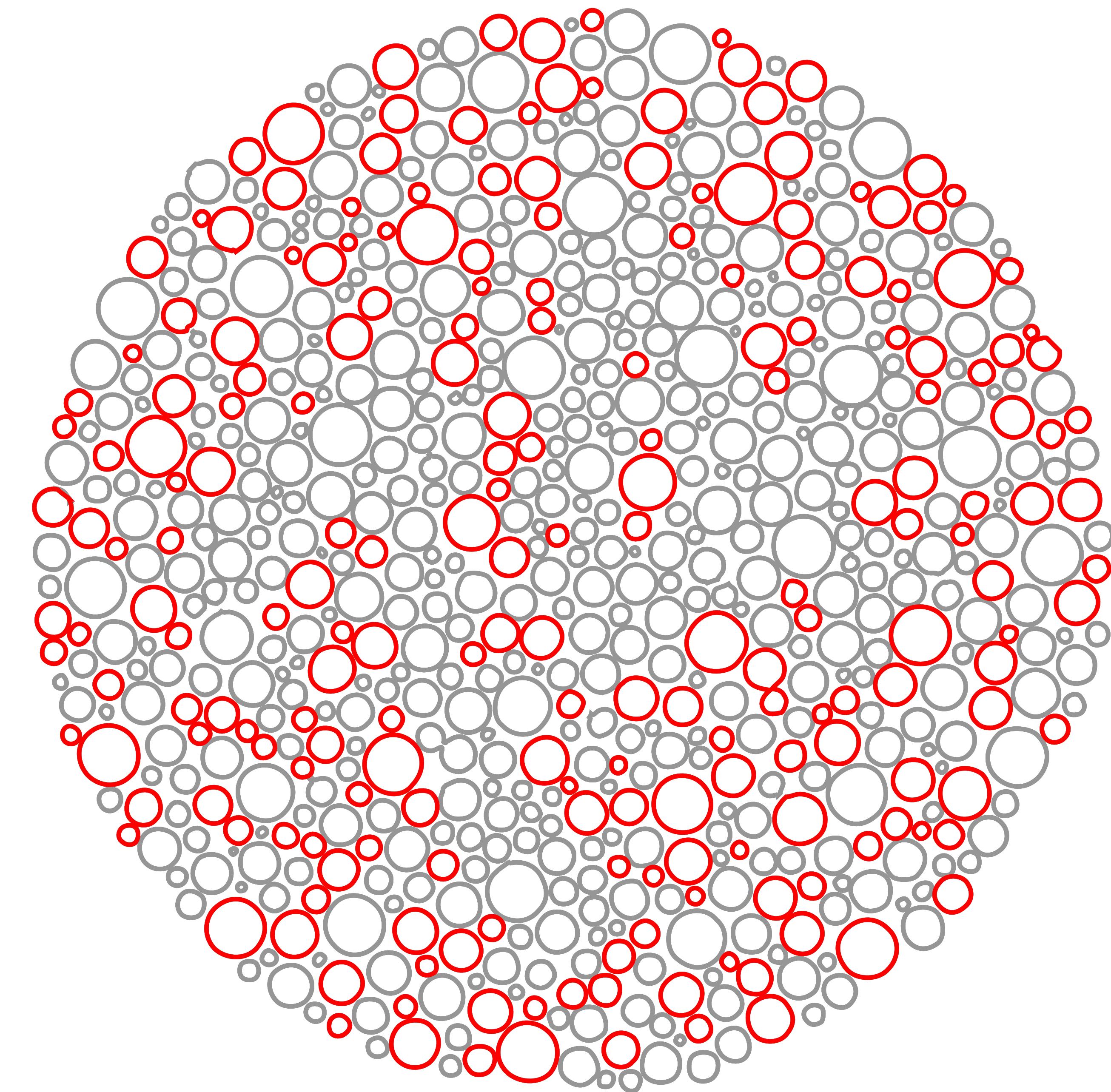
SPEED: 3%

LASER Z: 0.14 MM

CUTTING PASS # 14

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

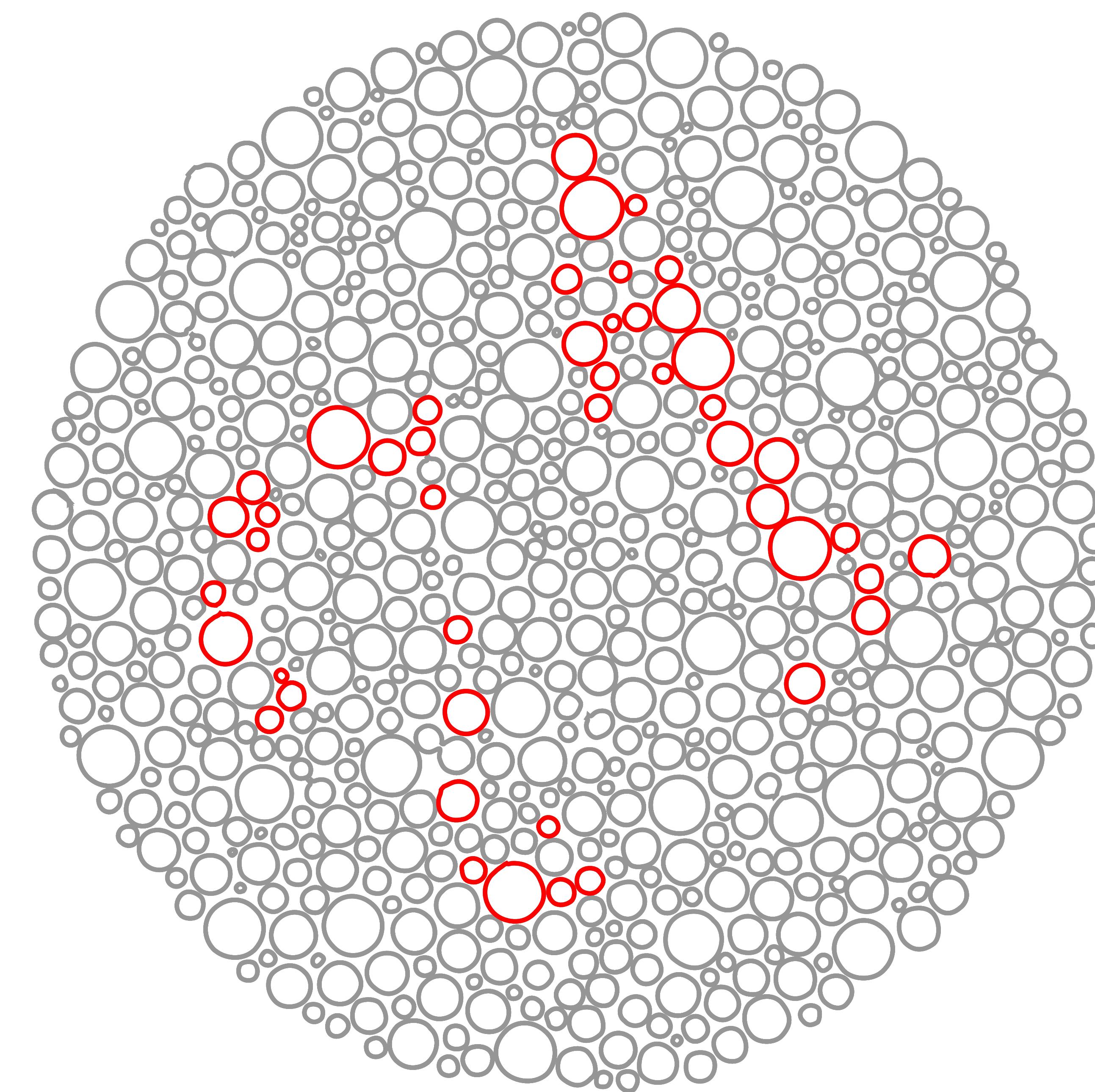
SPEED: 3%

LASER Z: 0.185 MM

CUTTING PASS # 15

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.189 MM

