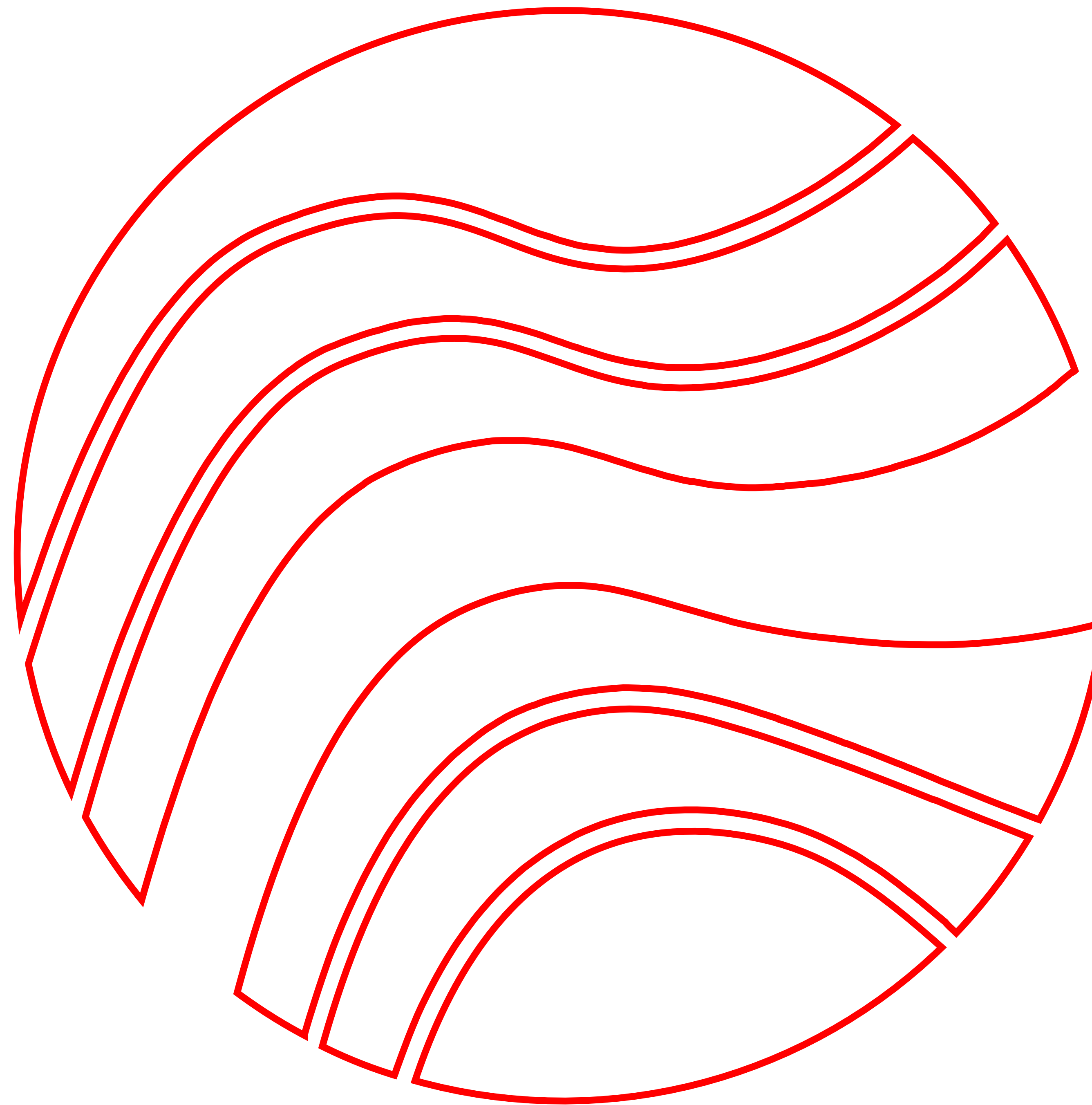


CUTTING PASS # 1

1-0.023MM-HEIGHT0.023MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

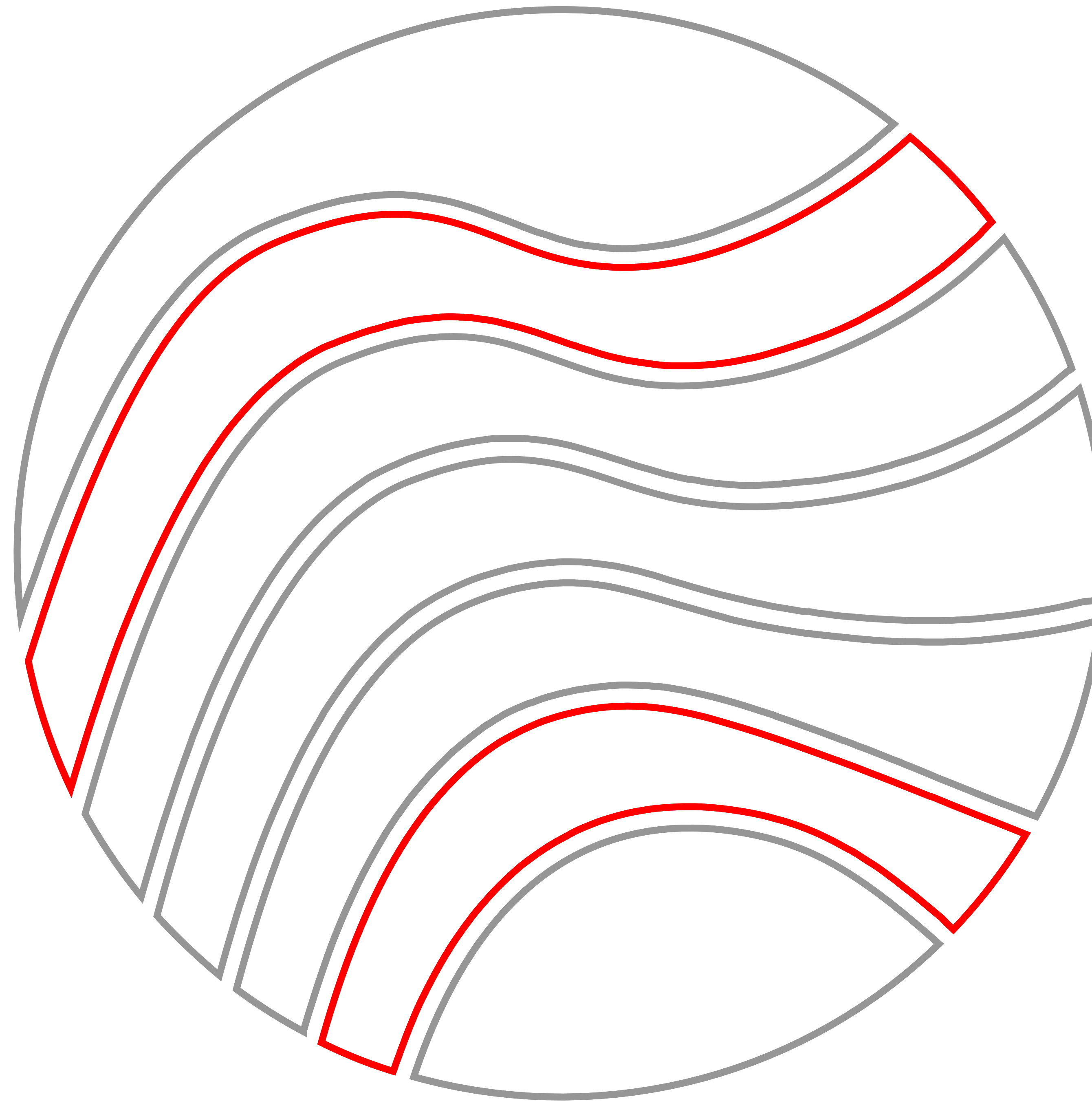
LASER Z: 0.023 MM

CUTTING PASS # 2
2-0.035MM-HEIGHT0.035MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



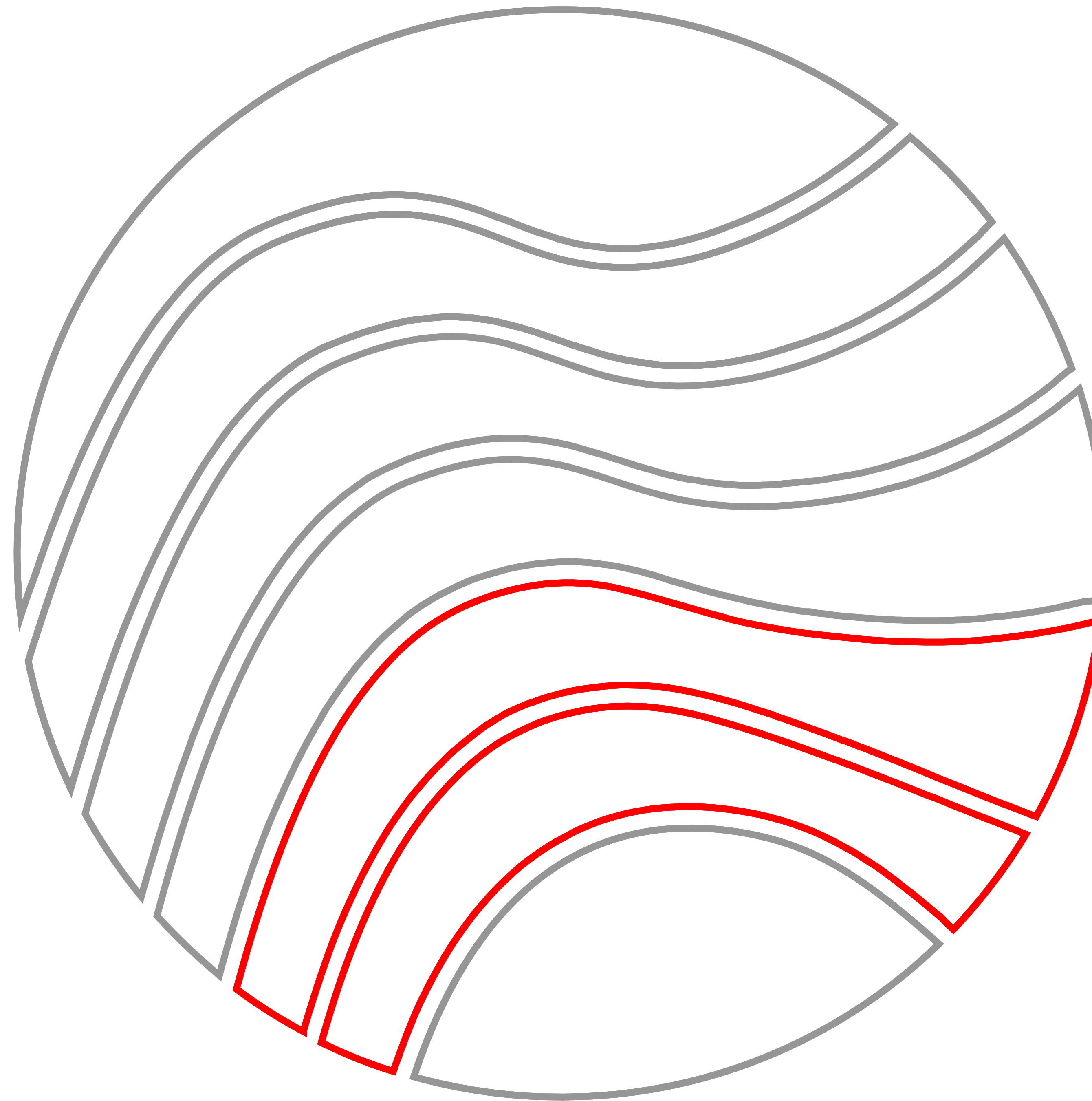
POWER: 12.5%
SPEED: 3%
LASER Z: 0.035 MM

CUTTING PASS # 3
3-0.023MM-HEIGHT0.046MM
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



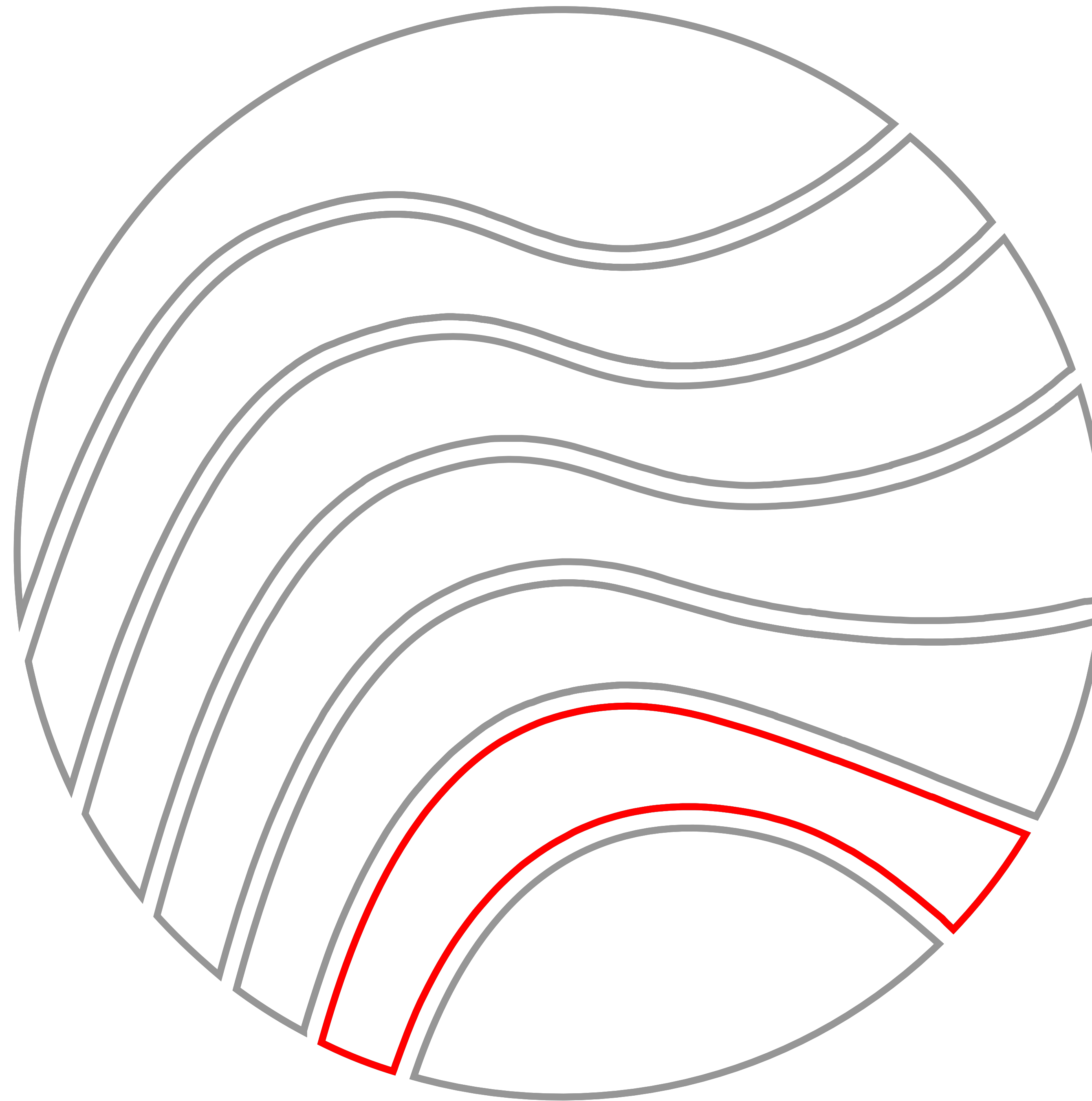
POWER: 12.5%
SPEED: 3%
LASER Z: 0.046 MM

CUTTING PASS # 4
4-0.03MM-HEIGHT0.053MM
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



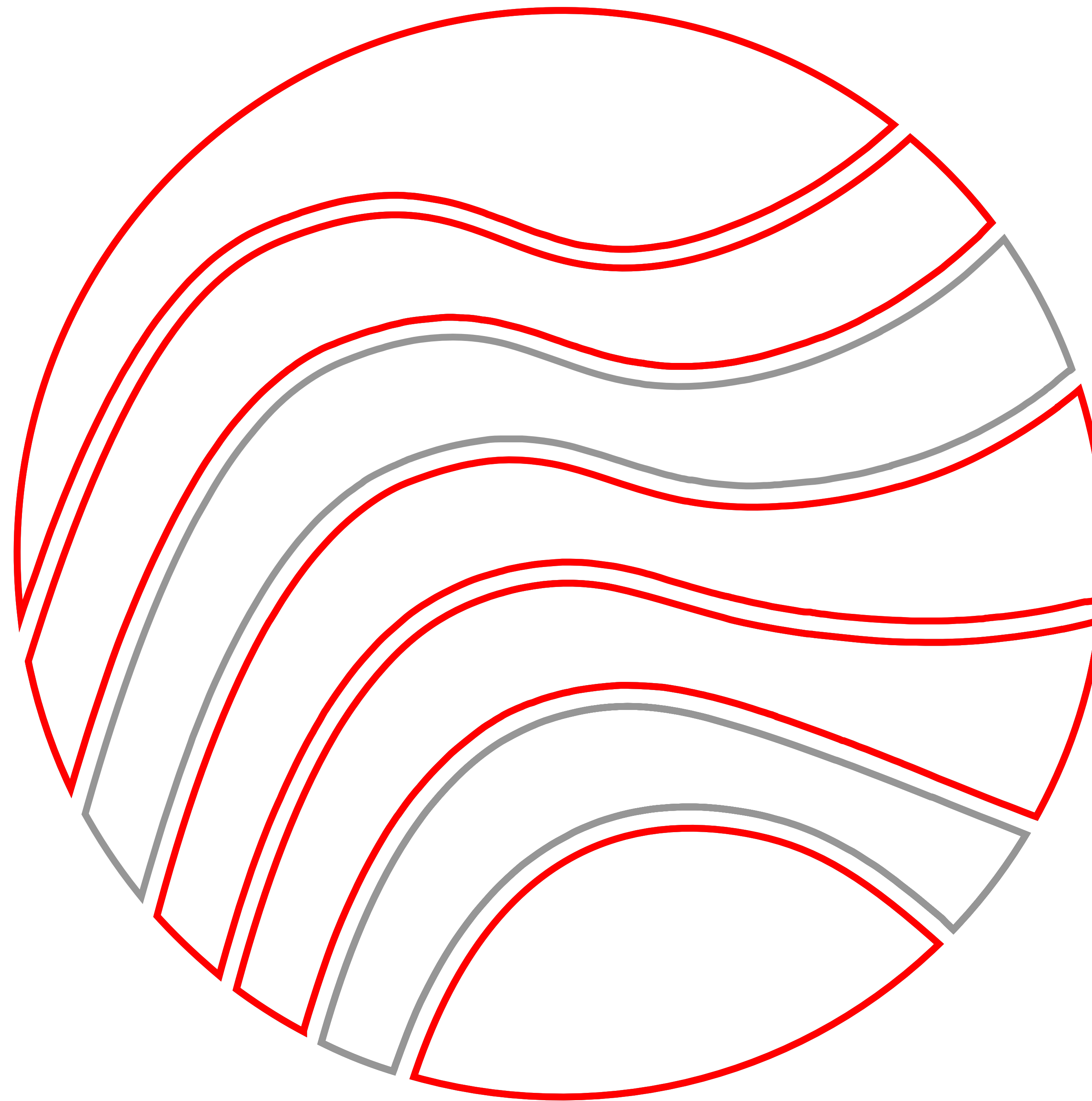
POWER: 12.5%
SPEED: 3%
LASER Z: 0.053 MM

CUTTING PASS # 5
5-0.023MM-HEIGHT0.069MM
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



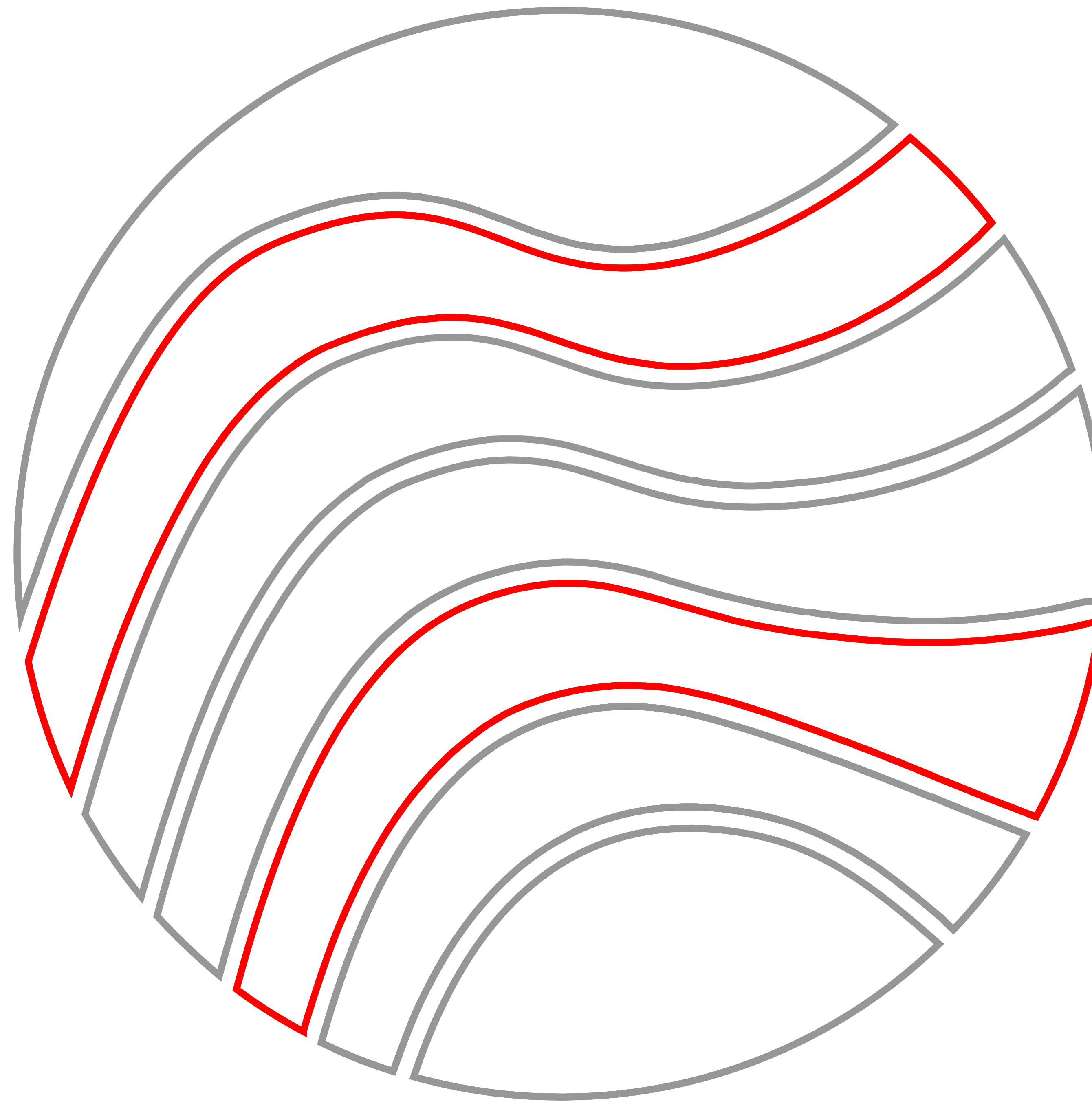
POWER: 12.5%
SPEED: 3%
LASER Z: 0.069 MM

CUTTING PASS # 6
6-0.035MM-HEIGHT0.07MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



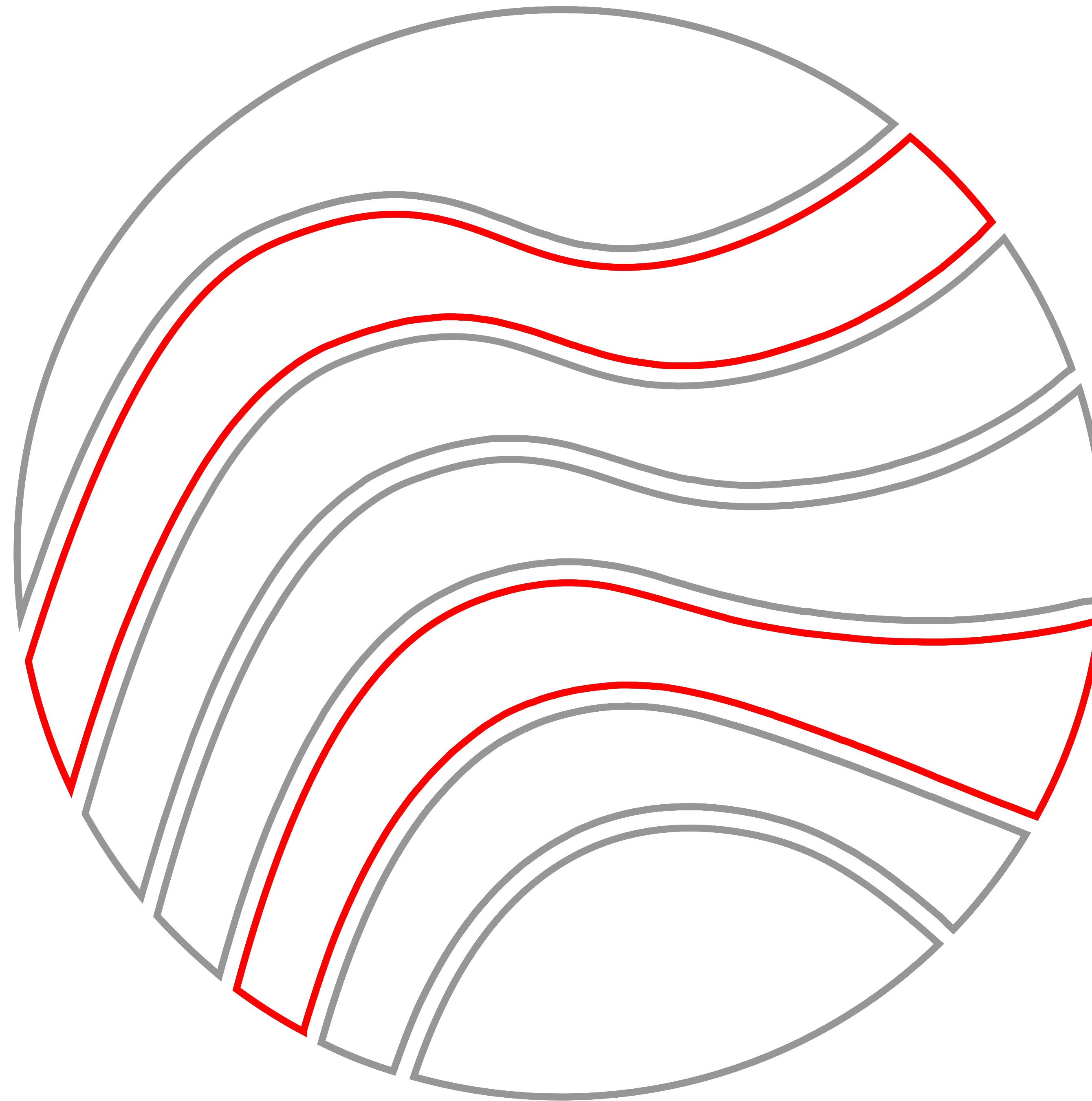
POWER: 12.5%
SPEED: 3%
LASER Z: 0.07 MM

CUTTING PASS # 7
7-0.035MM-HEIGHT0.151MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.151 MM

CUTTING PASS # 8
8-0.035MM-HEIGHT0.186MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.186 MM

