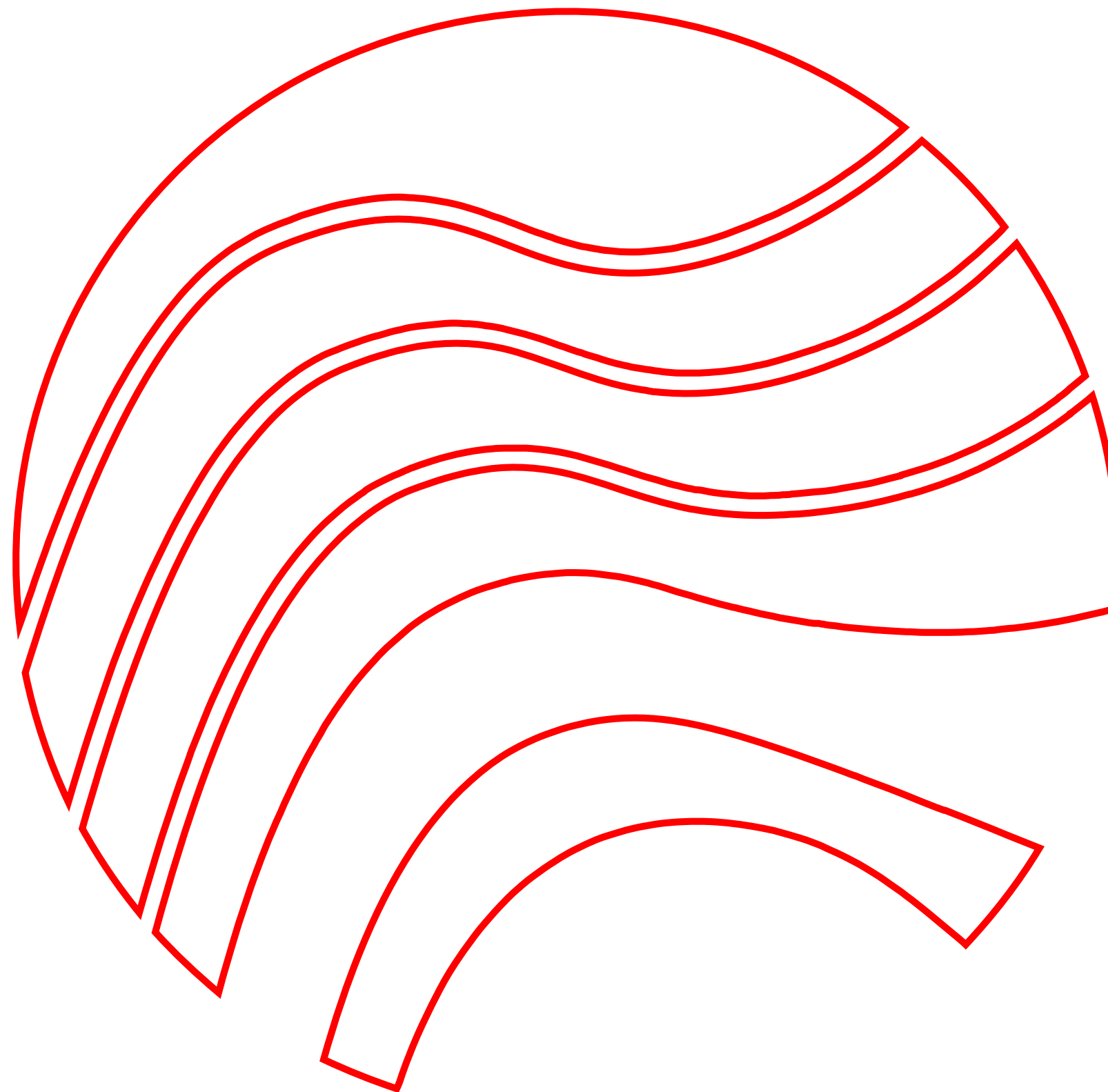
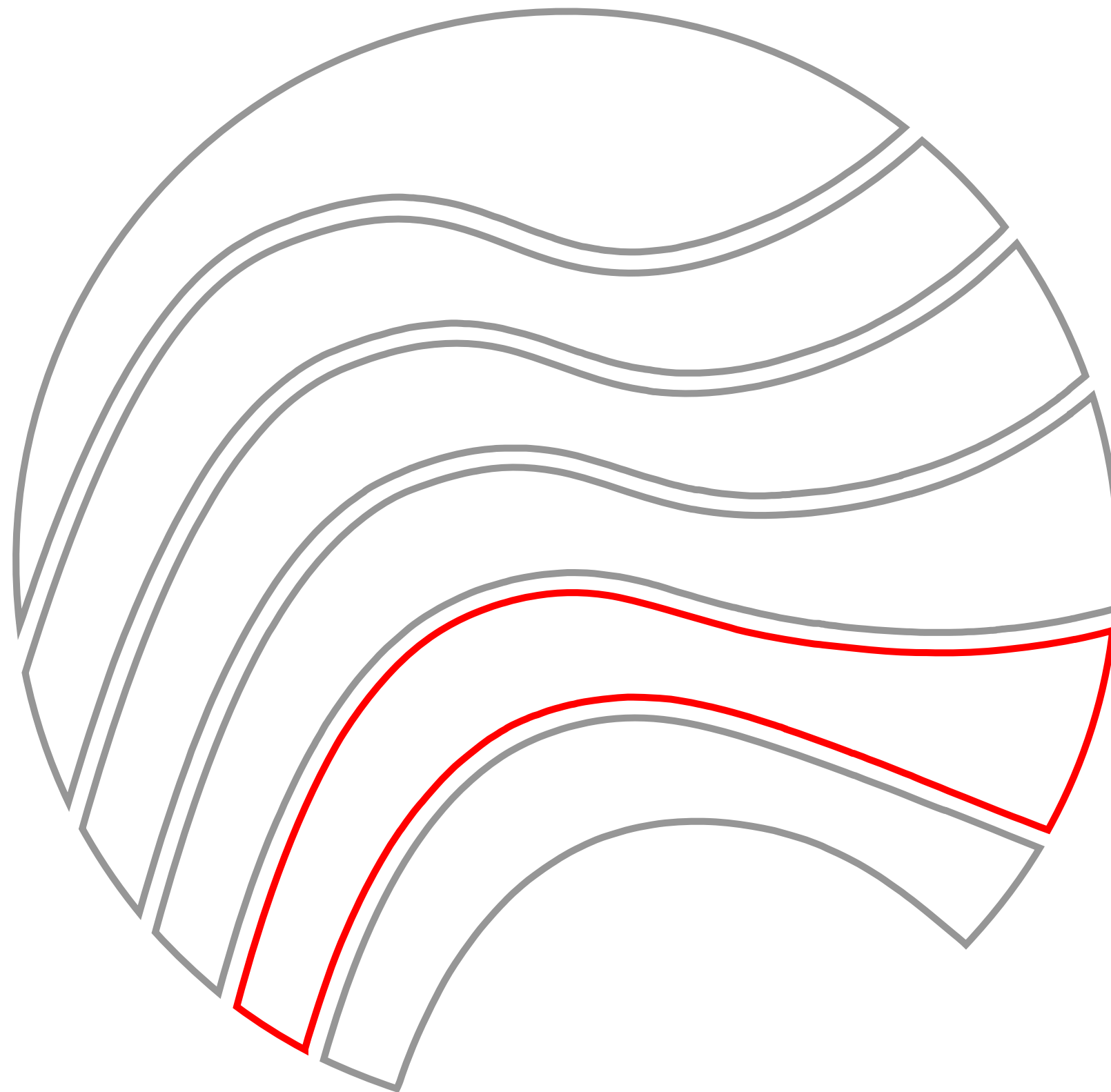


CUTTING PASS # 1  
1-0.023MM-HEIGHT0.023MM



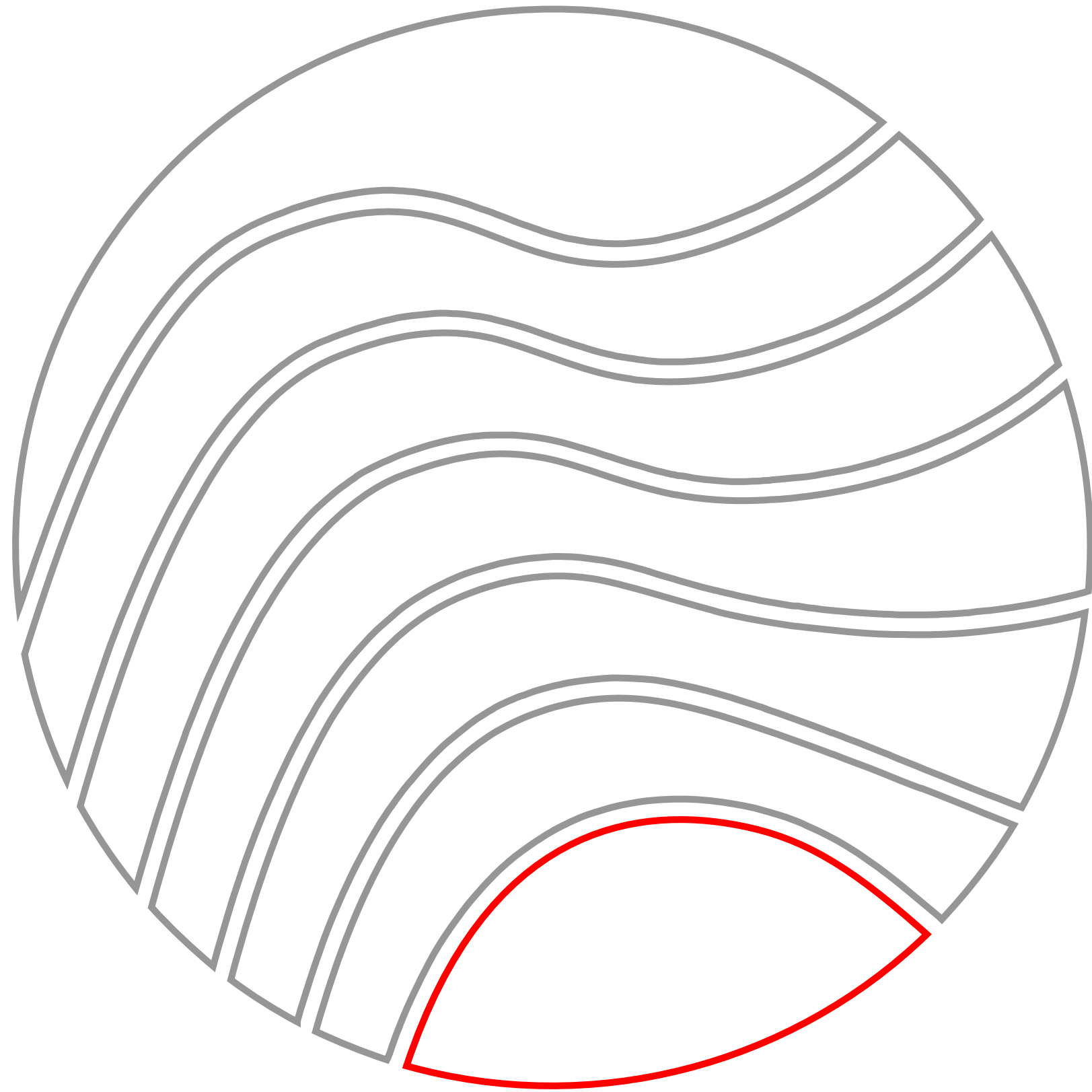
POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.023 MM

CUTTING PASS # 2  
2-0.035MM-HEIGHT0.035MM



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.035 MM

CUTTING PASS # 3  
3-0.045MM-HEIGHT0.045MM



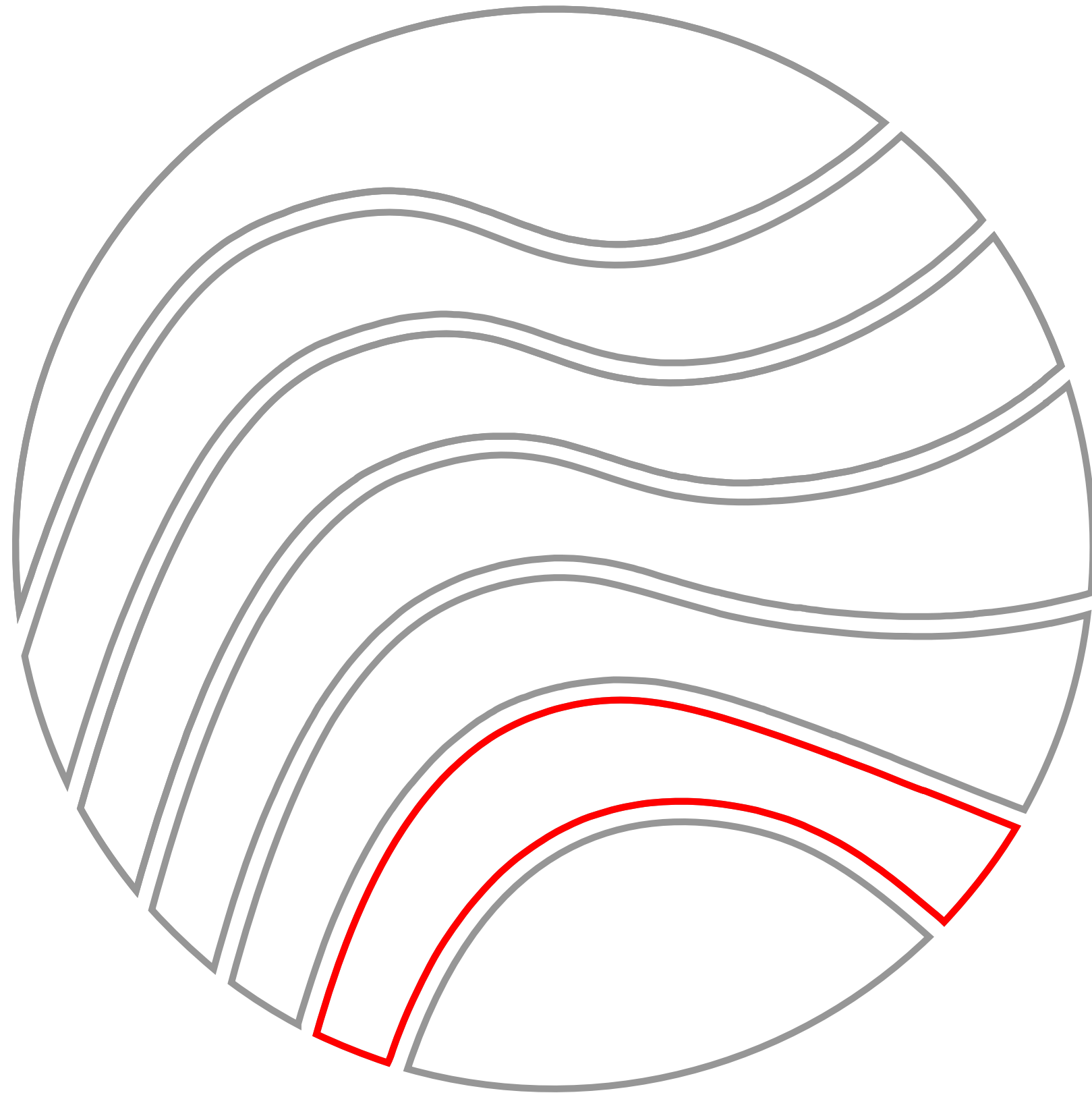
POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.045 MM

CUTTING PASS # 4  
4-0.023MM-HEIGHT0.046MM



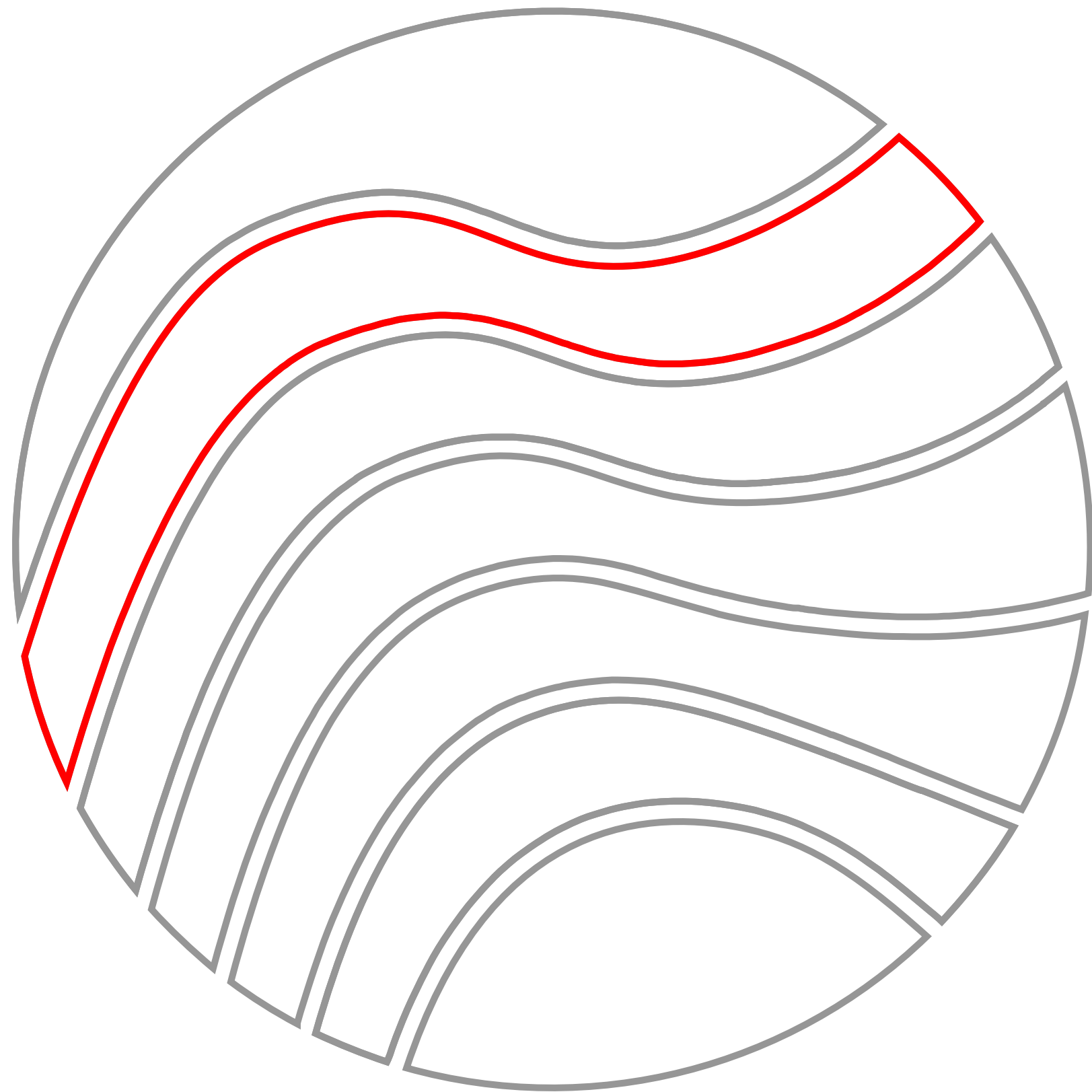
POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.046 MM

CUTTING PASS # 5  
5-0.03MM-HEIGHT0.053MM



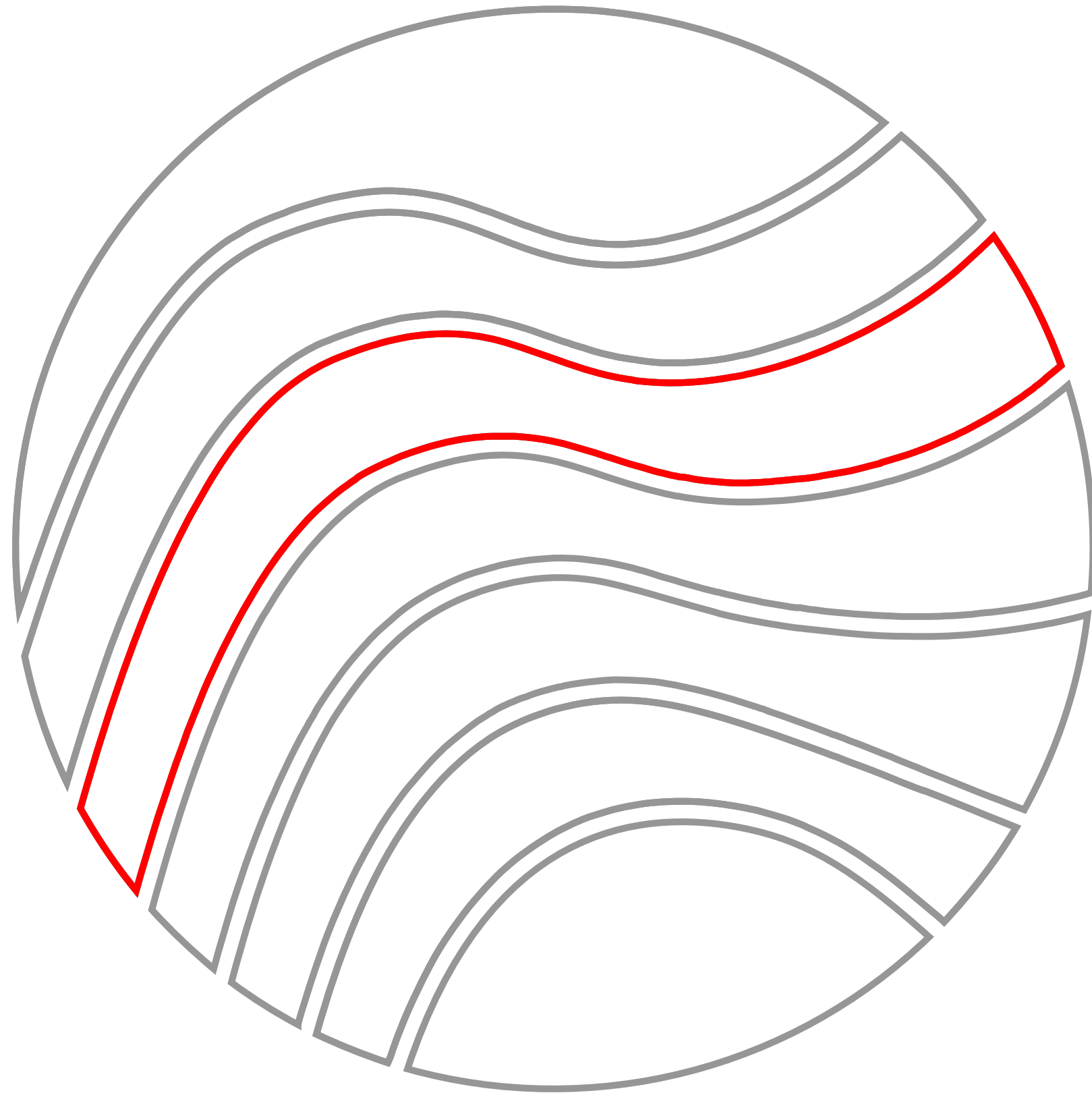
POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.053 MM

CUTTING PASS # 6  
6-0.035MM-HEIGHT0.058MM



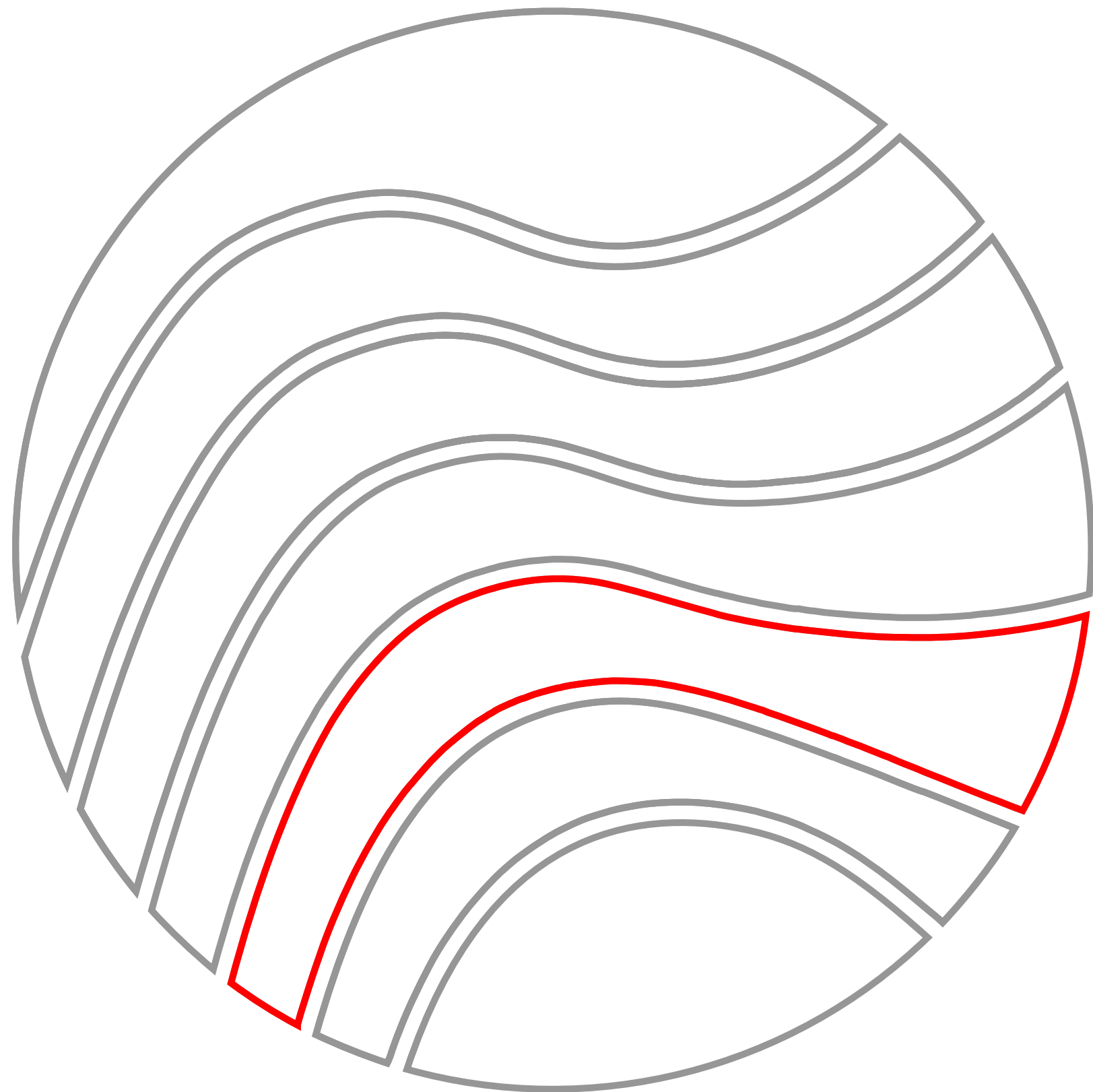
POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.058 MM

CUTTING PASS # 7  
7-0.03MM-HEIGHT0.076MM



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.076 MM

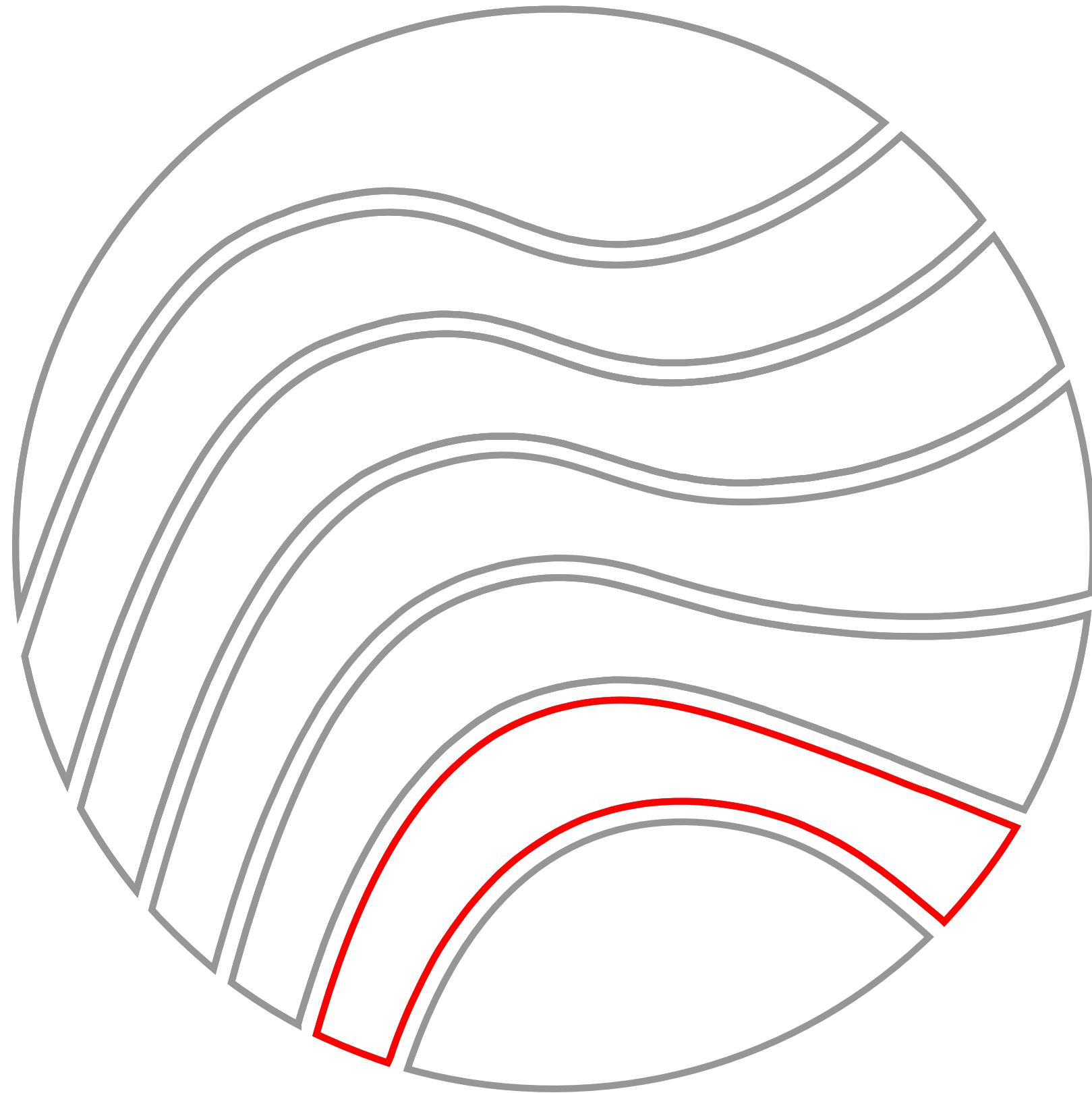
CUTTING PASS # 8  
8-0.045MM-HEIGHT0.08MM



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.08 MM

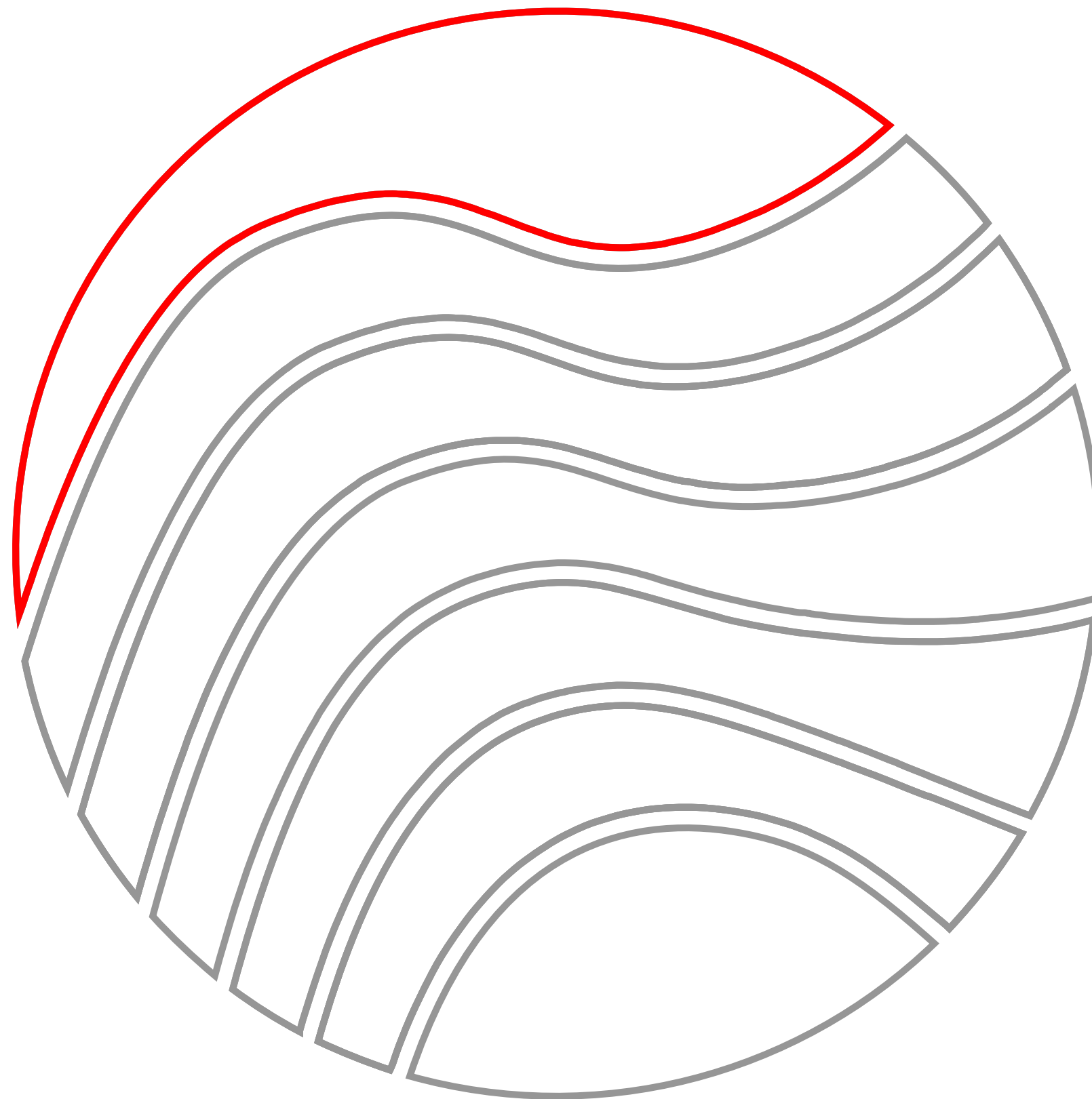


CUTTING PASS # 9  
9-0.035MM-HEIGHT0.088MM



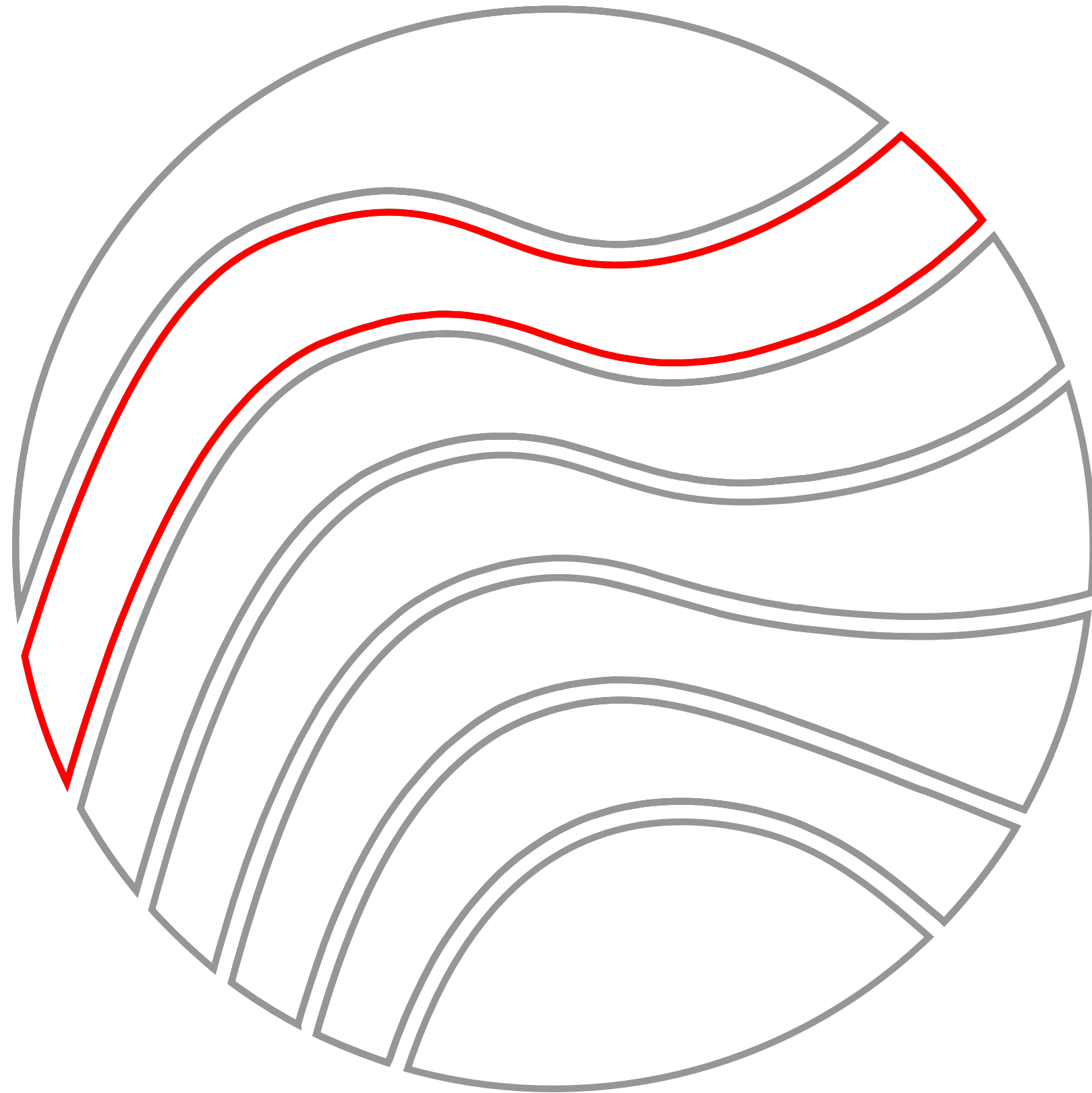
POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.088 MM

CUTTING PASS # 10  
10-0.045MM-HEIGHT0.091MM



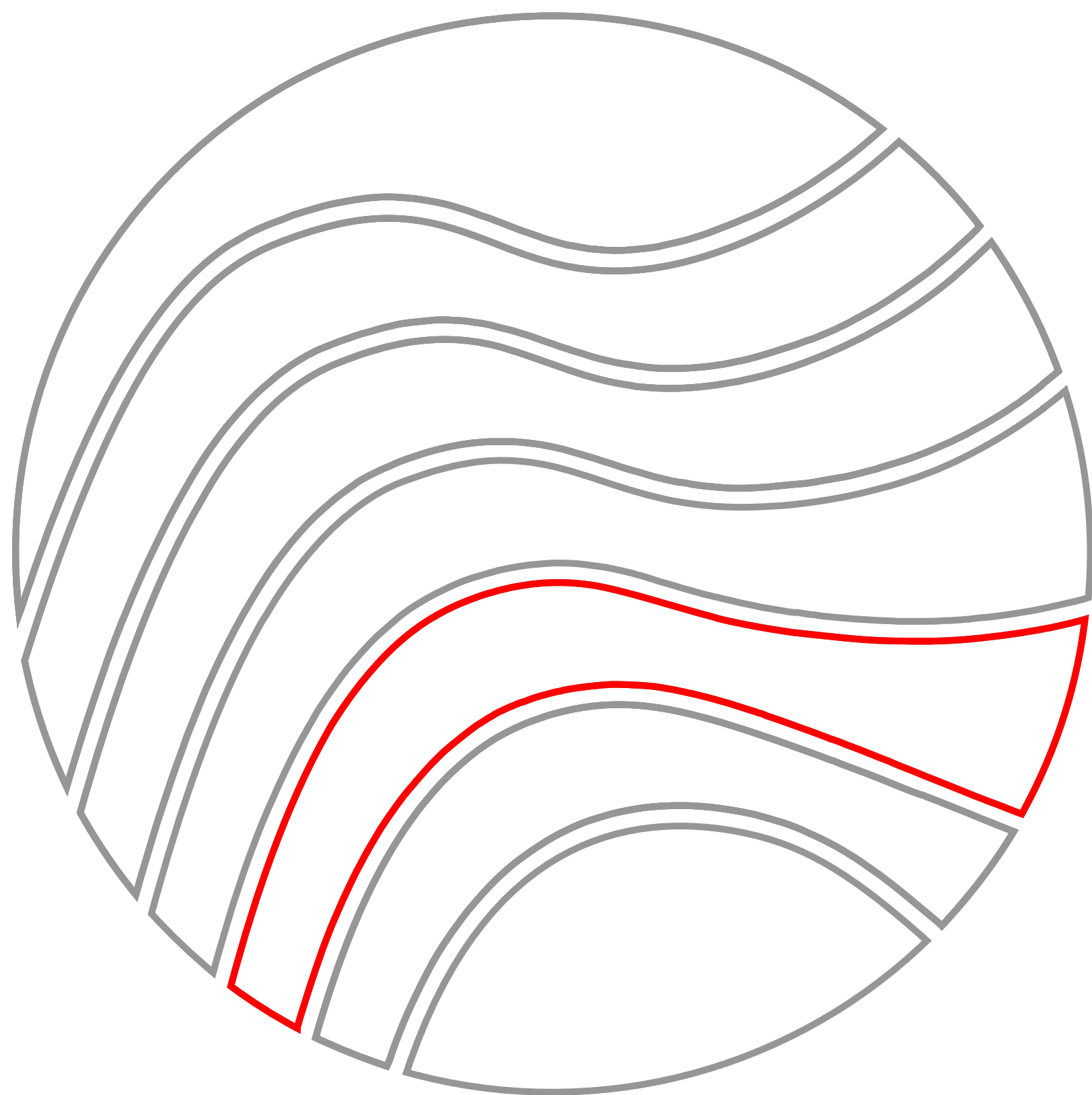
POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.091 MM

CUTTING PASS # 11  
11-0.035MM-HEIGHT0.093MM



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.093 MM

CUTTING PASS # 12  
12-0.053MM-HEIGHT0.133MM



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.133 MM

