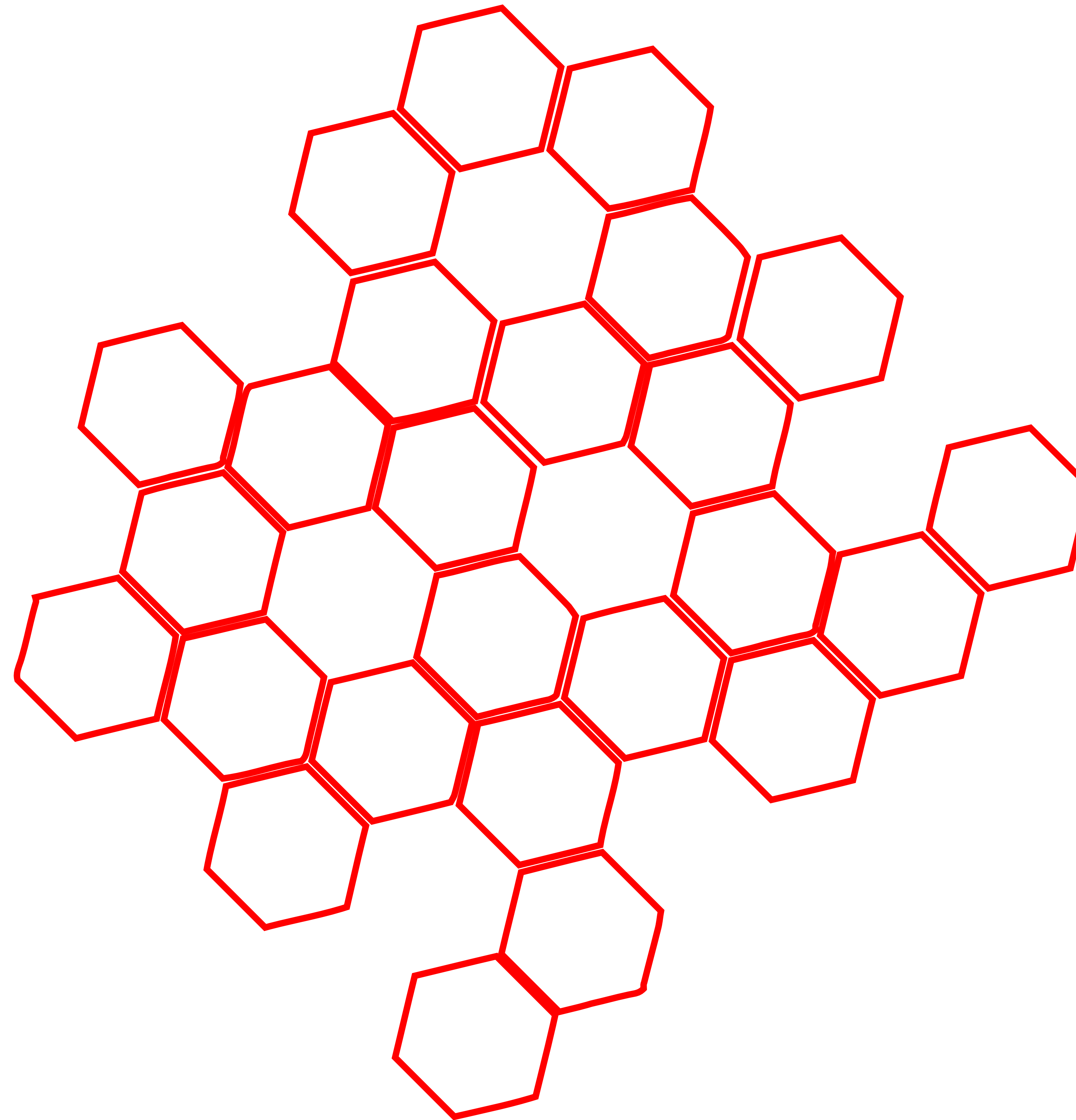


CUTTING PASS # 1

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



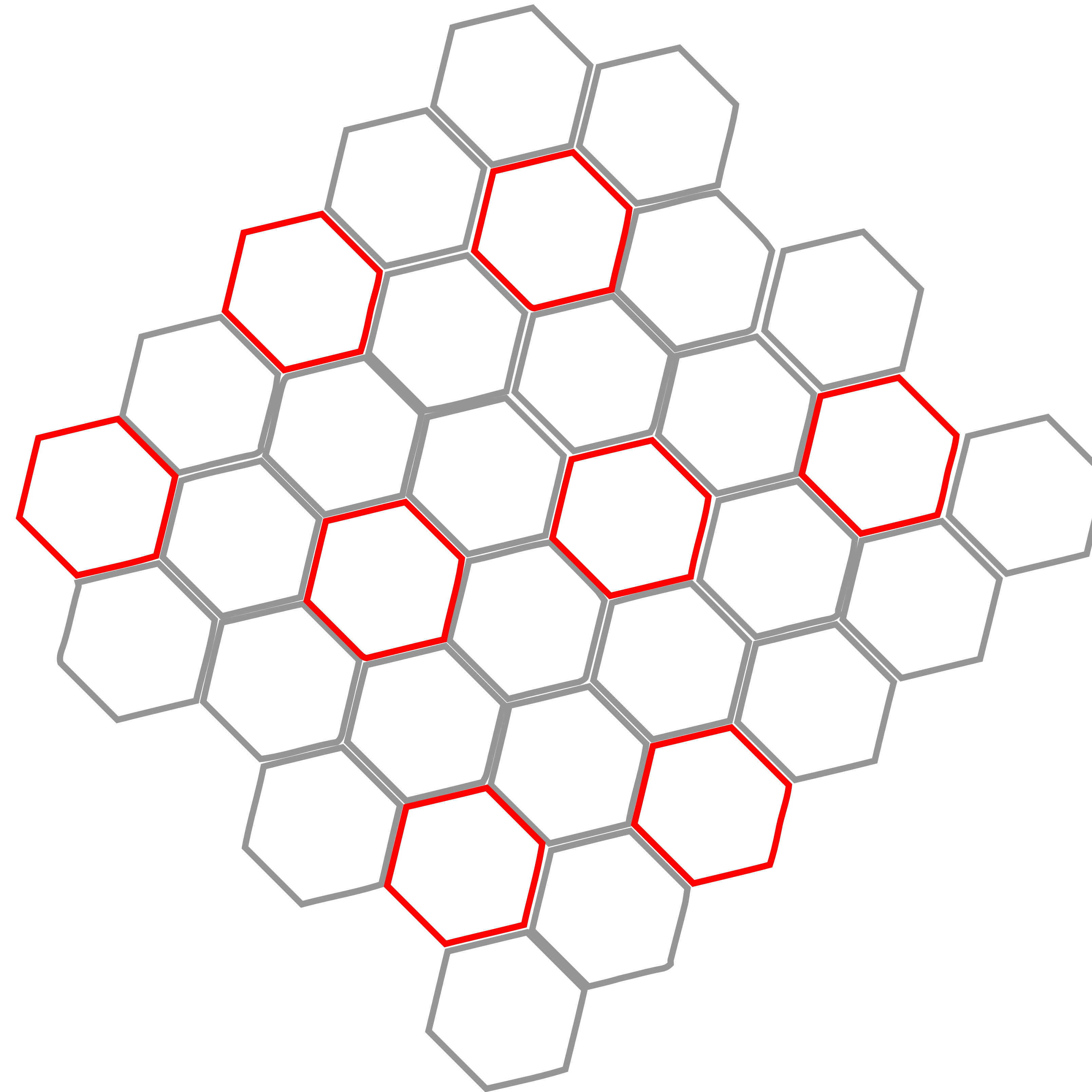
POWER: 12.5%

SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 2

2-0.035MM-HEIGHT-0.035MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER

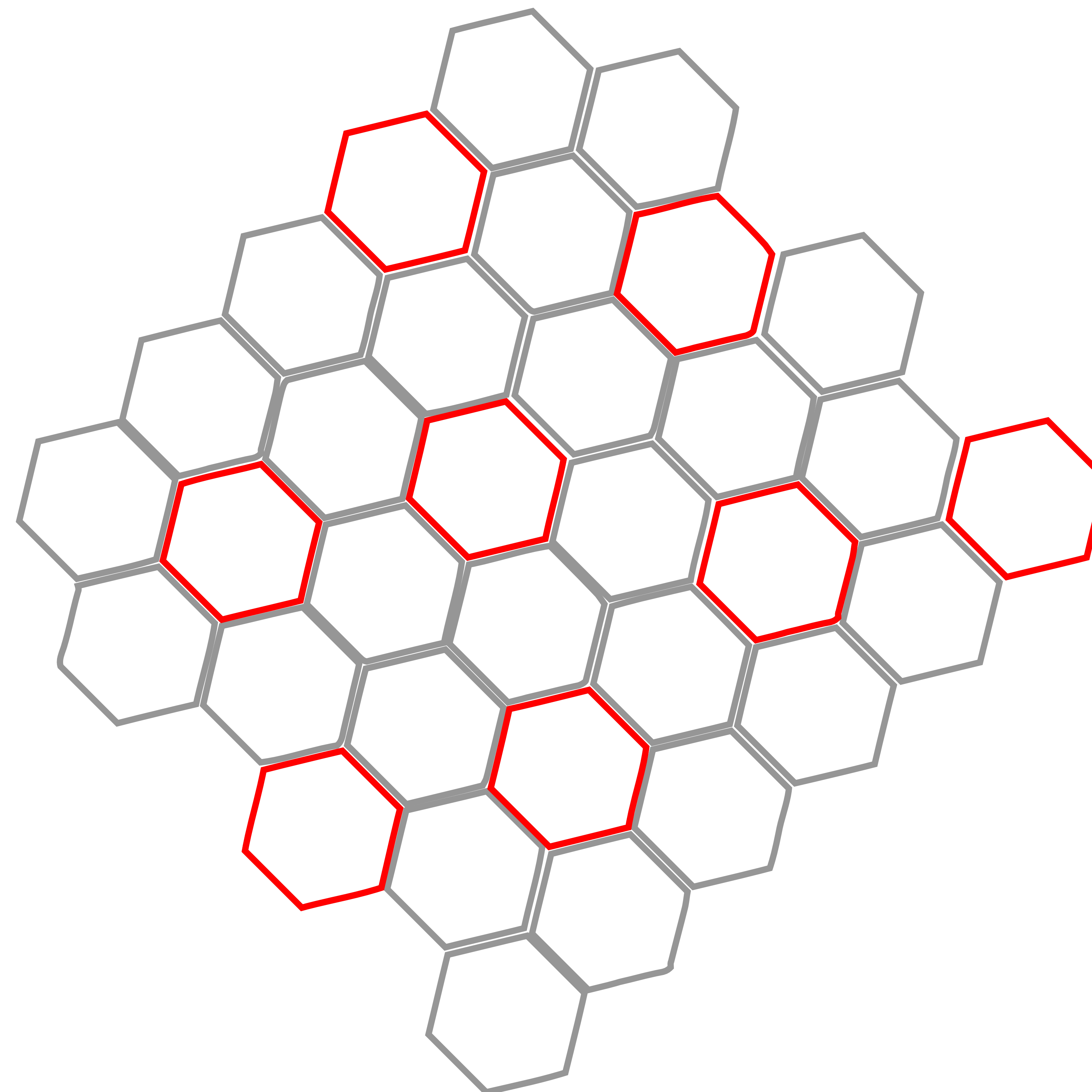


POWER: 12.5%

SPEED: 3%

LASER Z: 0.035 MM

CUTTING PASS # 3
3-0.03MM-HEIGHT-0.06MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.06 MM

