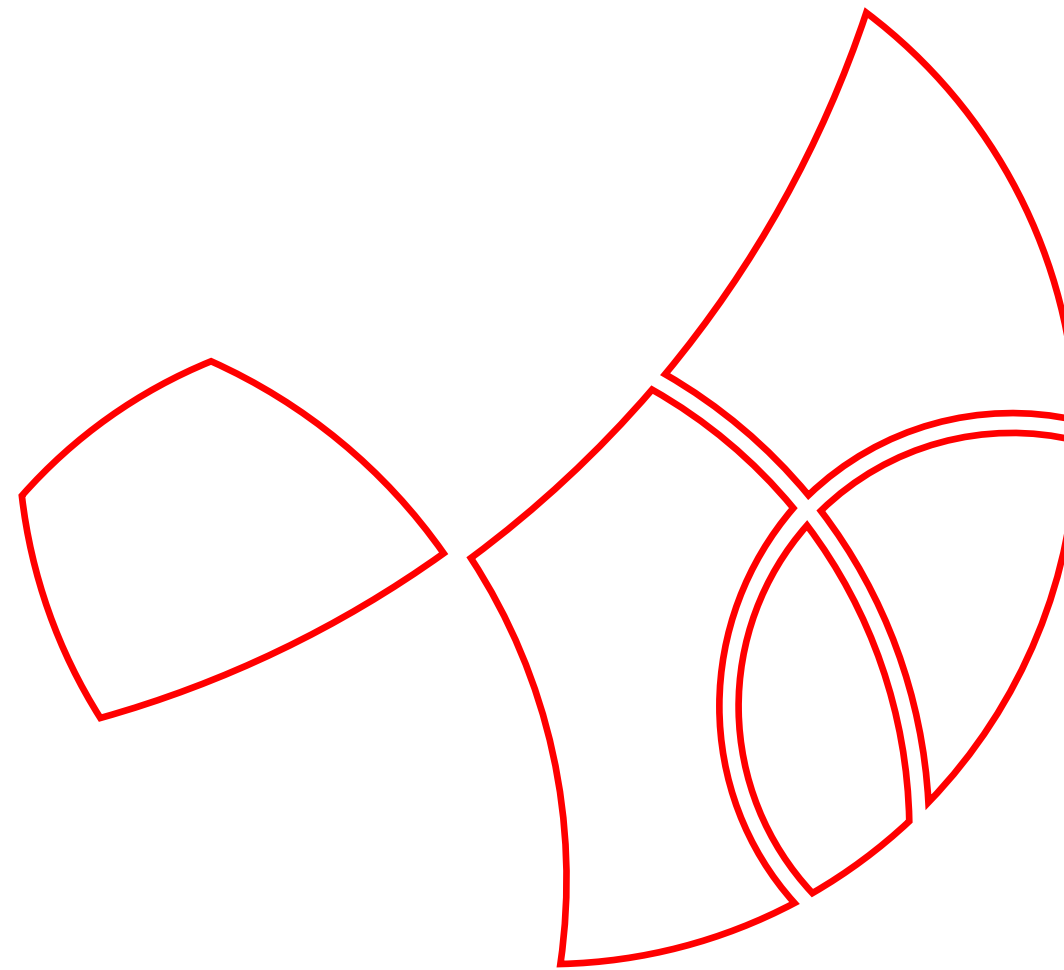


CUTTING PASS # 1

~~1-0.023MM-HEIGHT-0.023MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

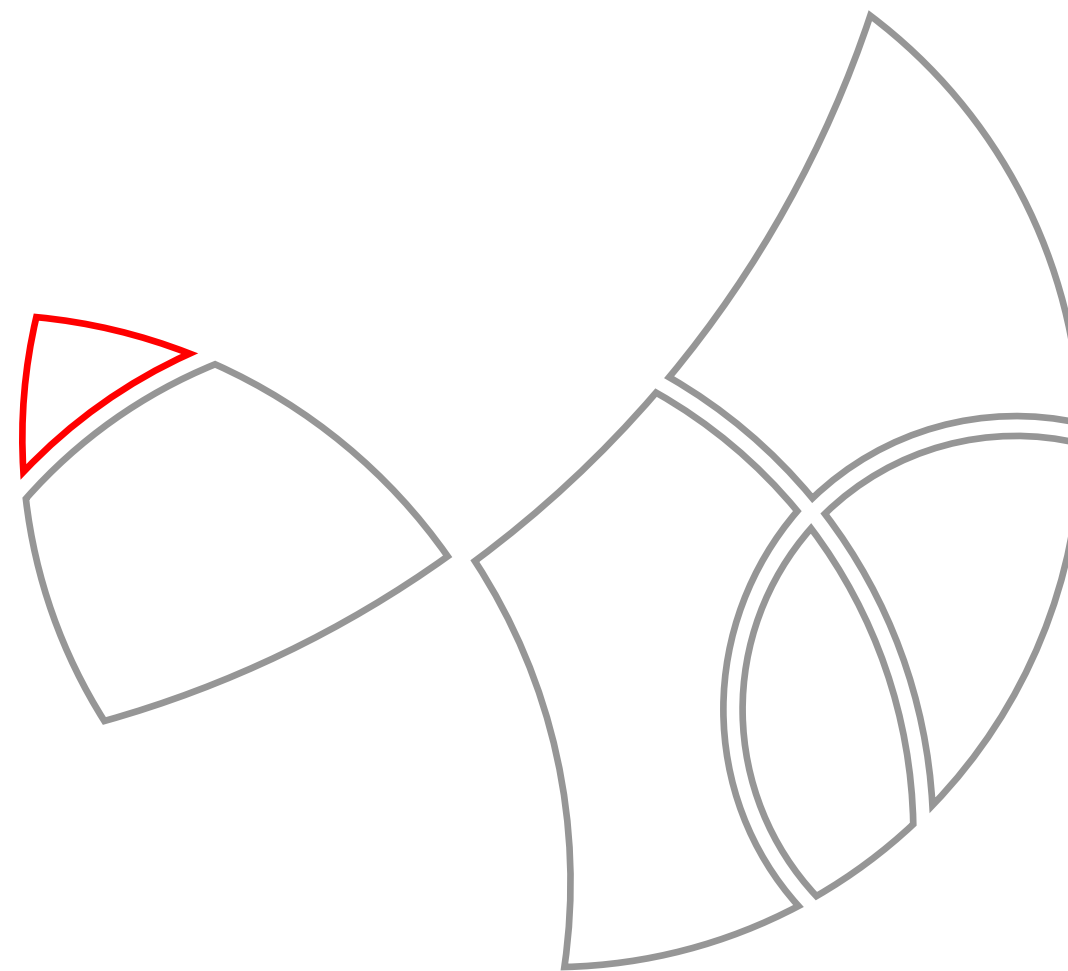


POWER: 12.5%

SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2
C=0.03MM-HEIGHT=0.03MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

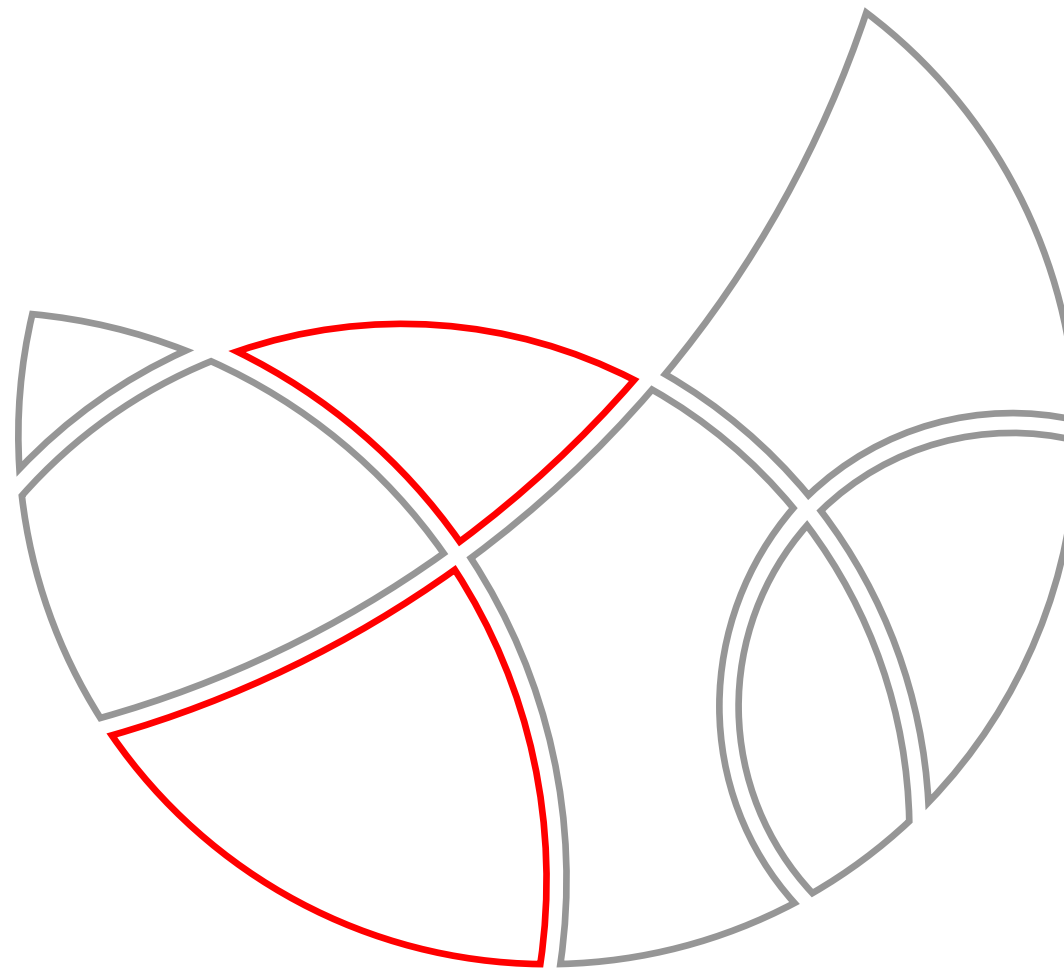


POWER: 12.5%
SPEED: 3%
LASER Z: 0.03 MM

CUTTING PASS # 3

3-0.035MM-HEIGHT0.035MM
~~PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER~~

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

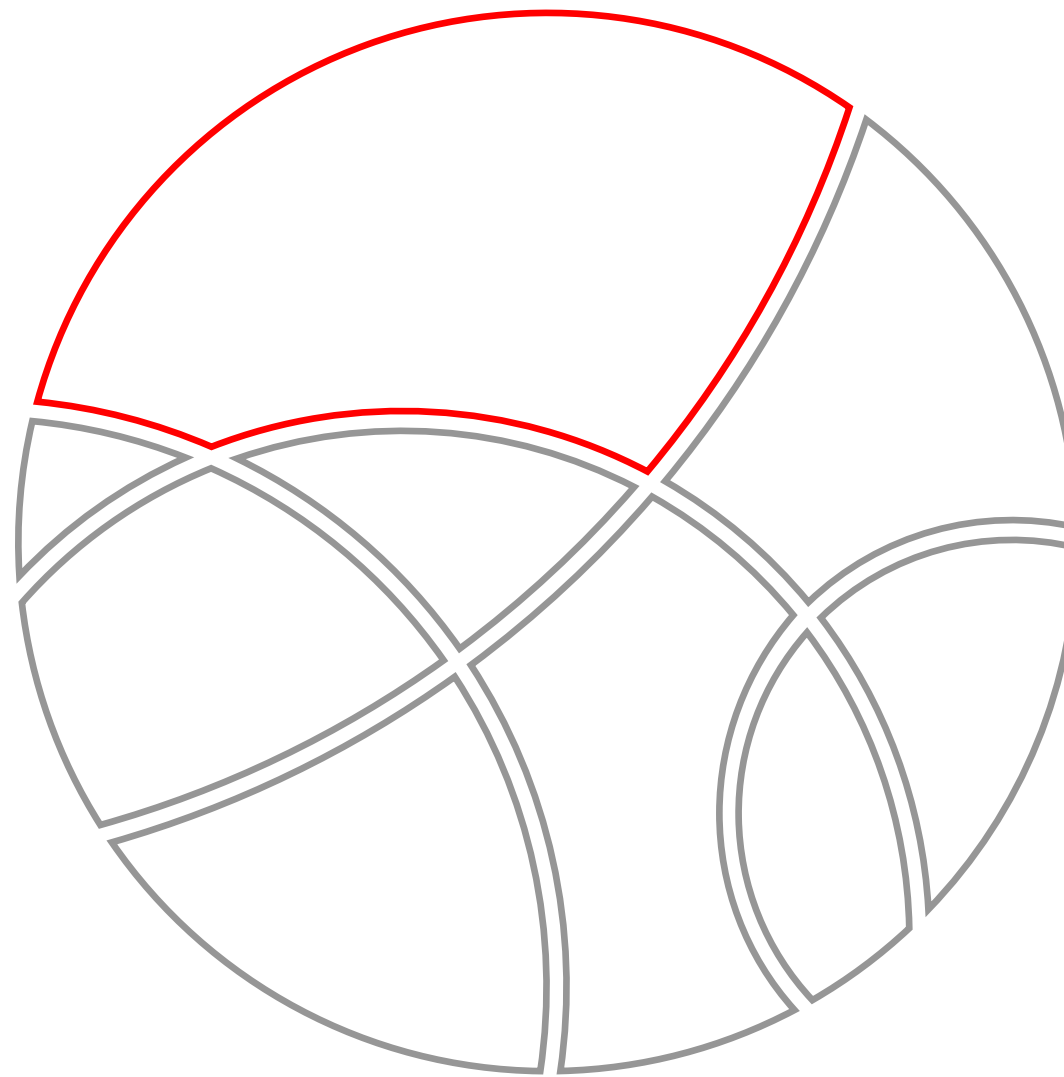
LASER Z: 0.035 MM

CUTTING PASS # 4

~~4-0.045MM-HEIGHT-0.045MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

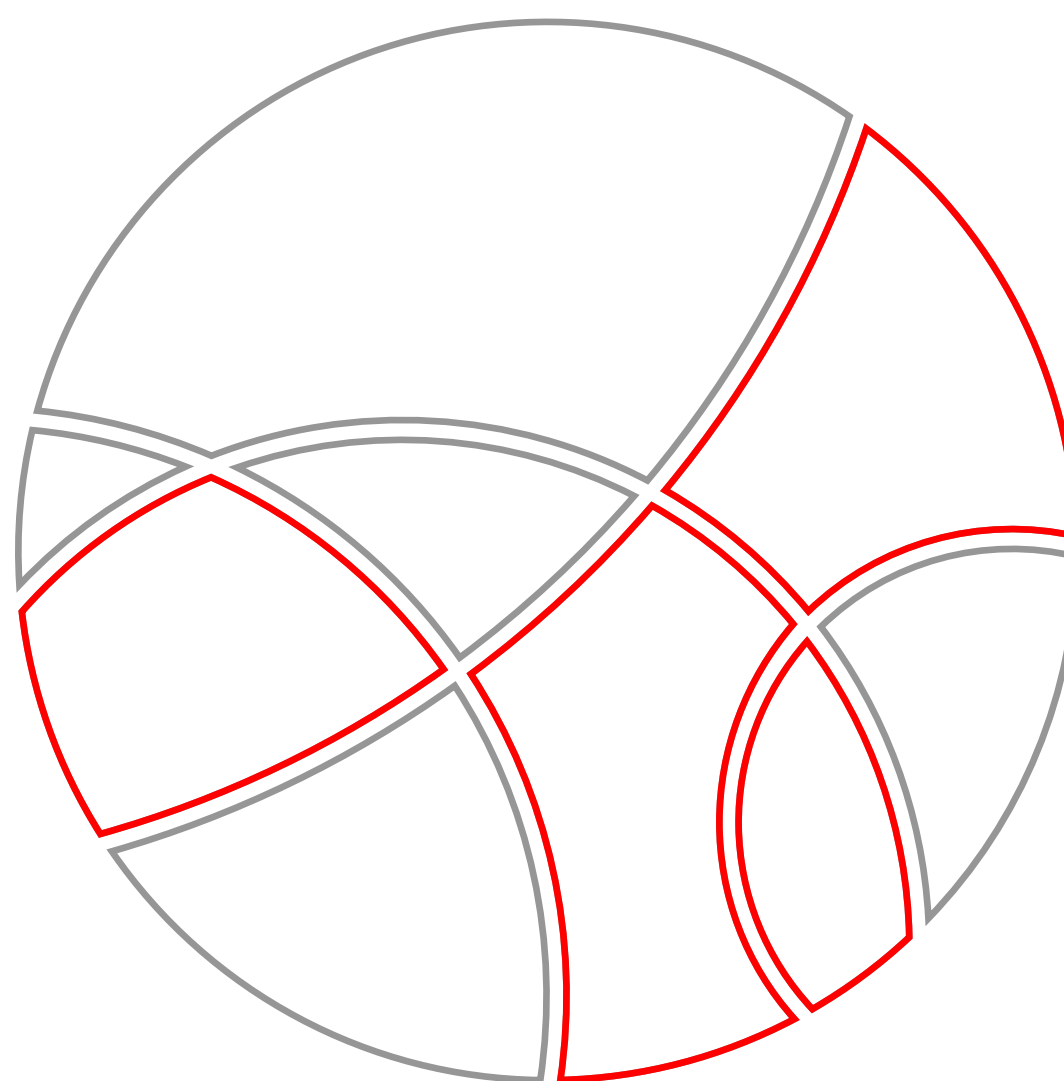
LASER Z: 0.045 MM

CUTTING PASS # 5

5-0.023MM-HEIGHT0.046MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

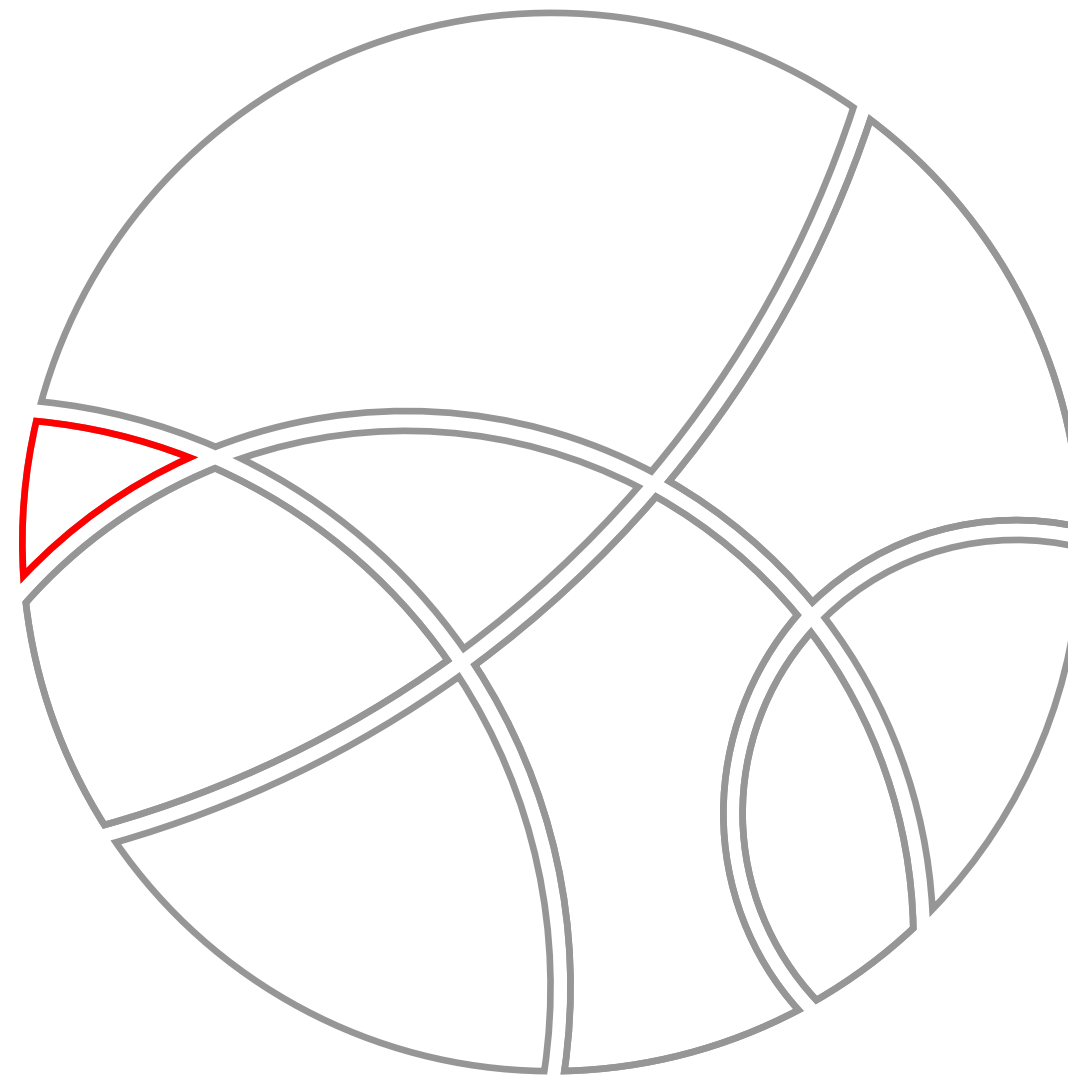


POWER: 12.5%

SPEED: 3%

LASER Z: 0.046 MM

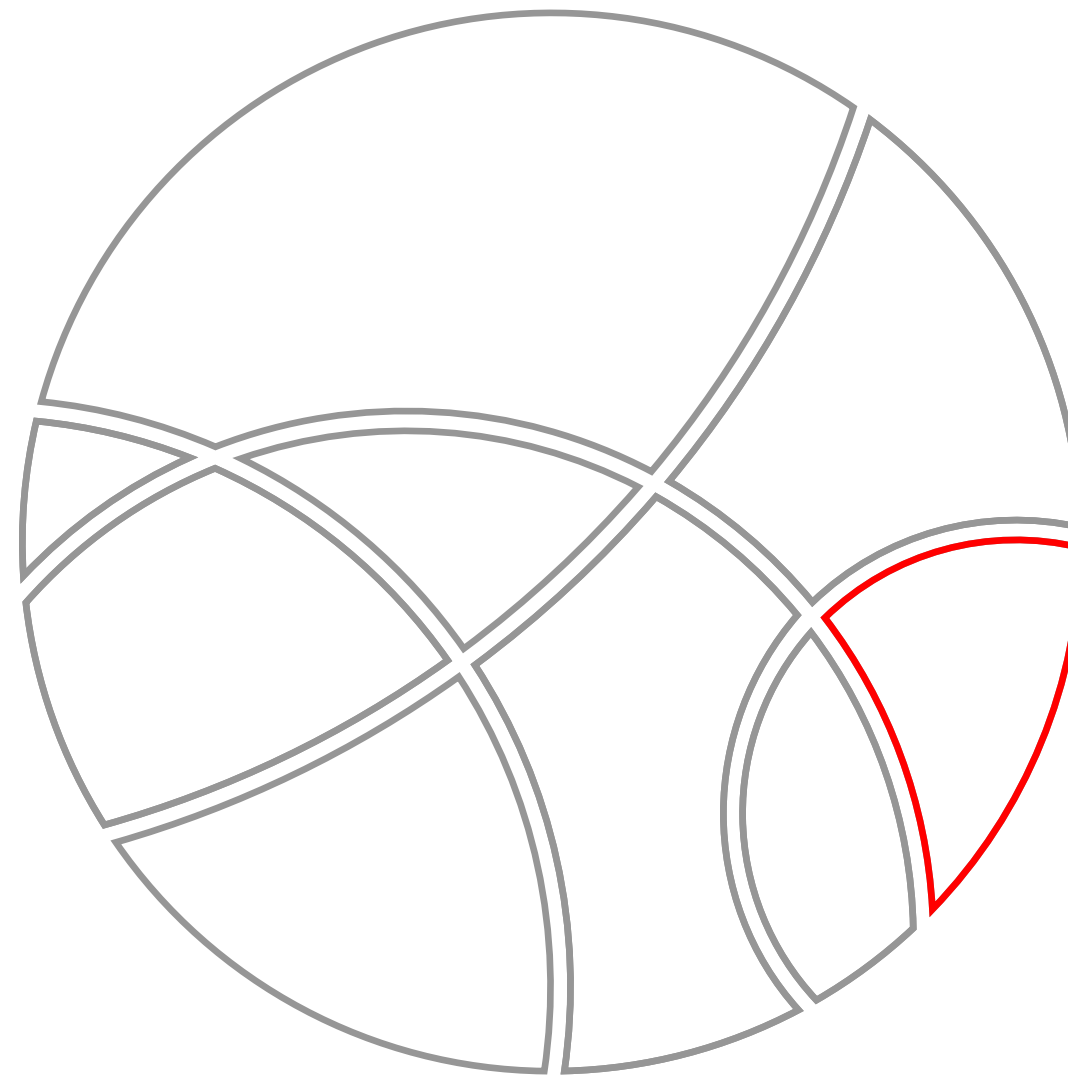
CUTTING PASS # 6
6-0.03MM HEIGHT-0.06MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.06 MM

CUTTING PASS # 7

~~7-0.045MM HEIGHT-0.068MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

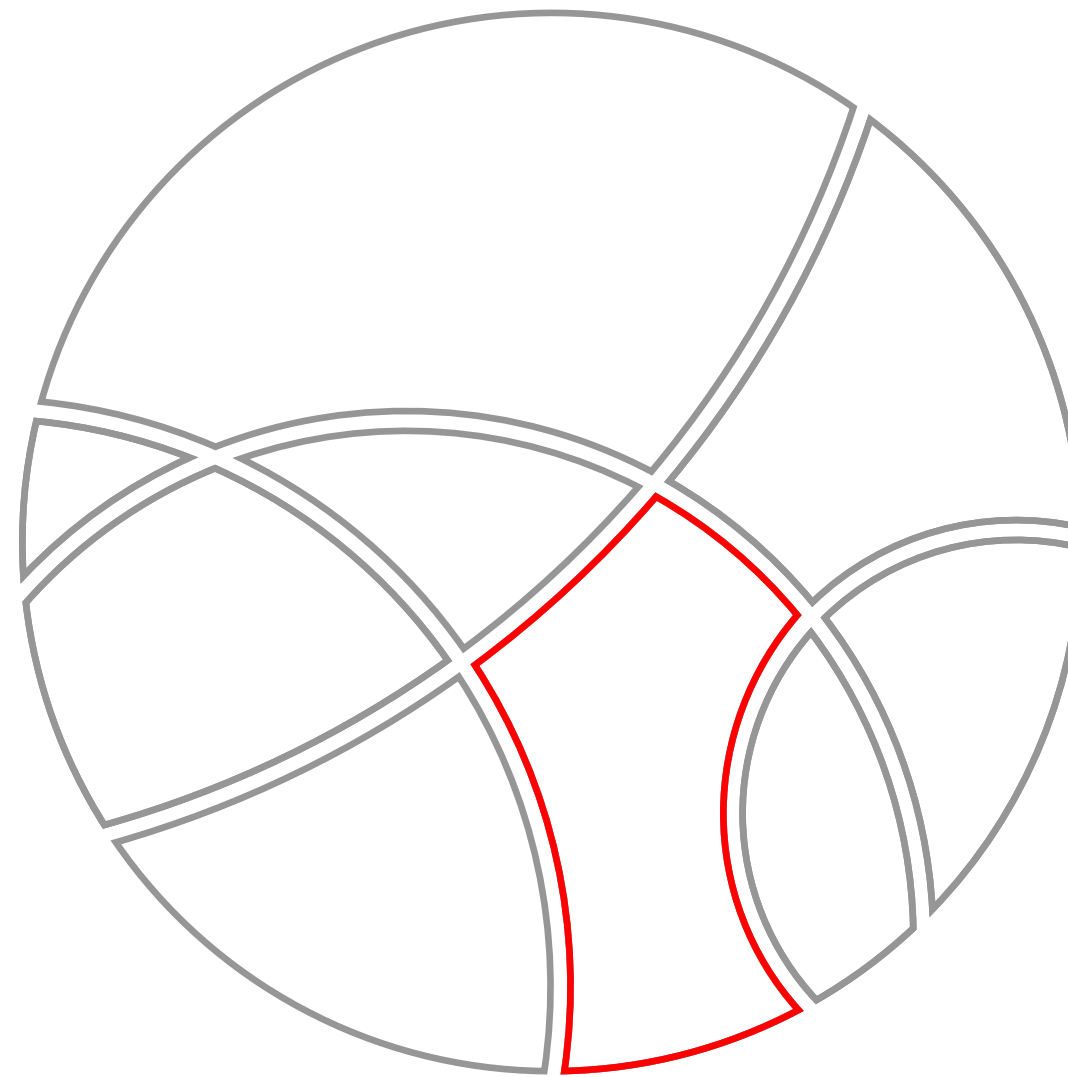
LASER Z: 0.068 MM

CUTTING PASS # 8

8-0.023MM-HEIGHT0.069MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



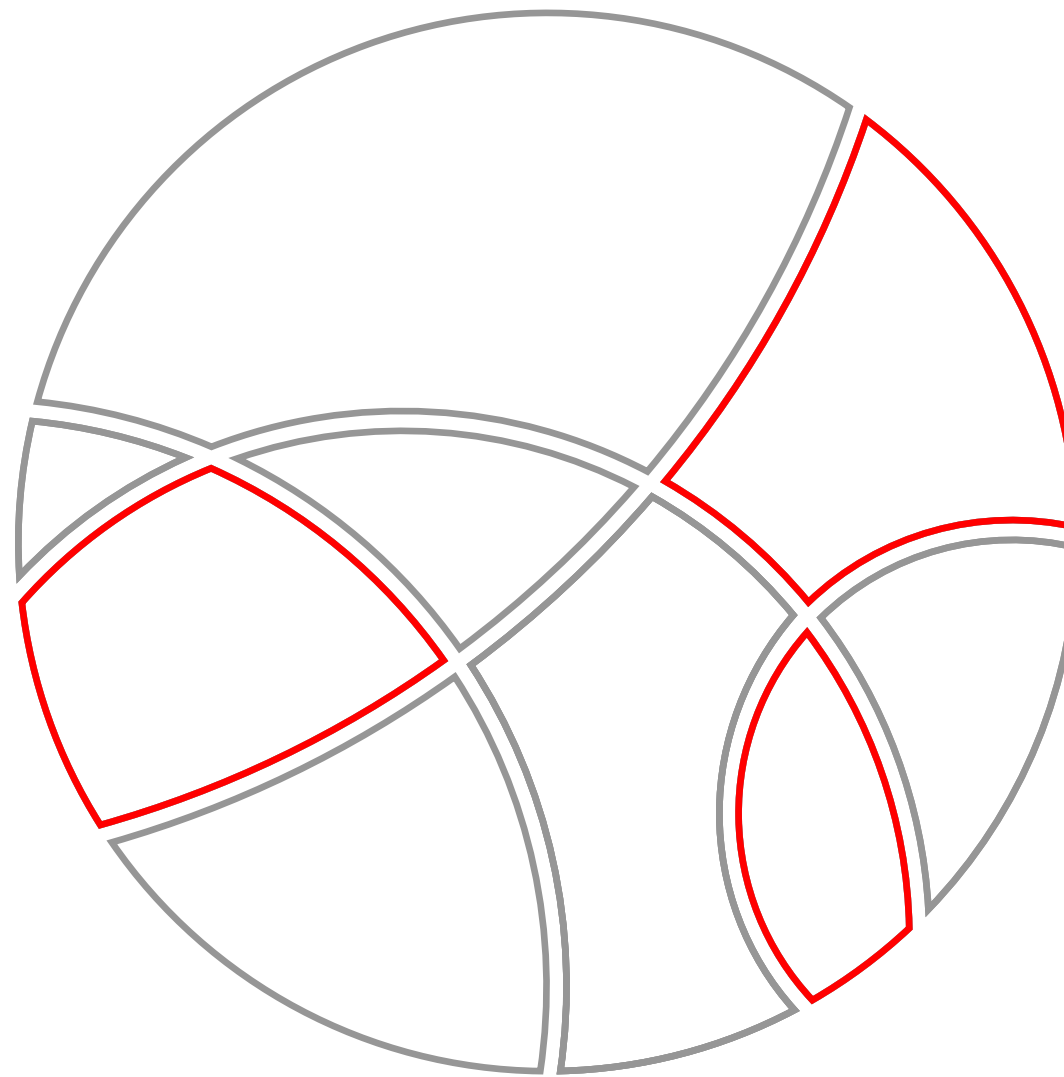
POWER: 12.5%

SPEED: 3%

LASER Z: 0.069 MM

CUTTING PASS # 9

~~9-0.03MM-HEIGHT-0.076MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



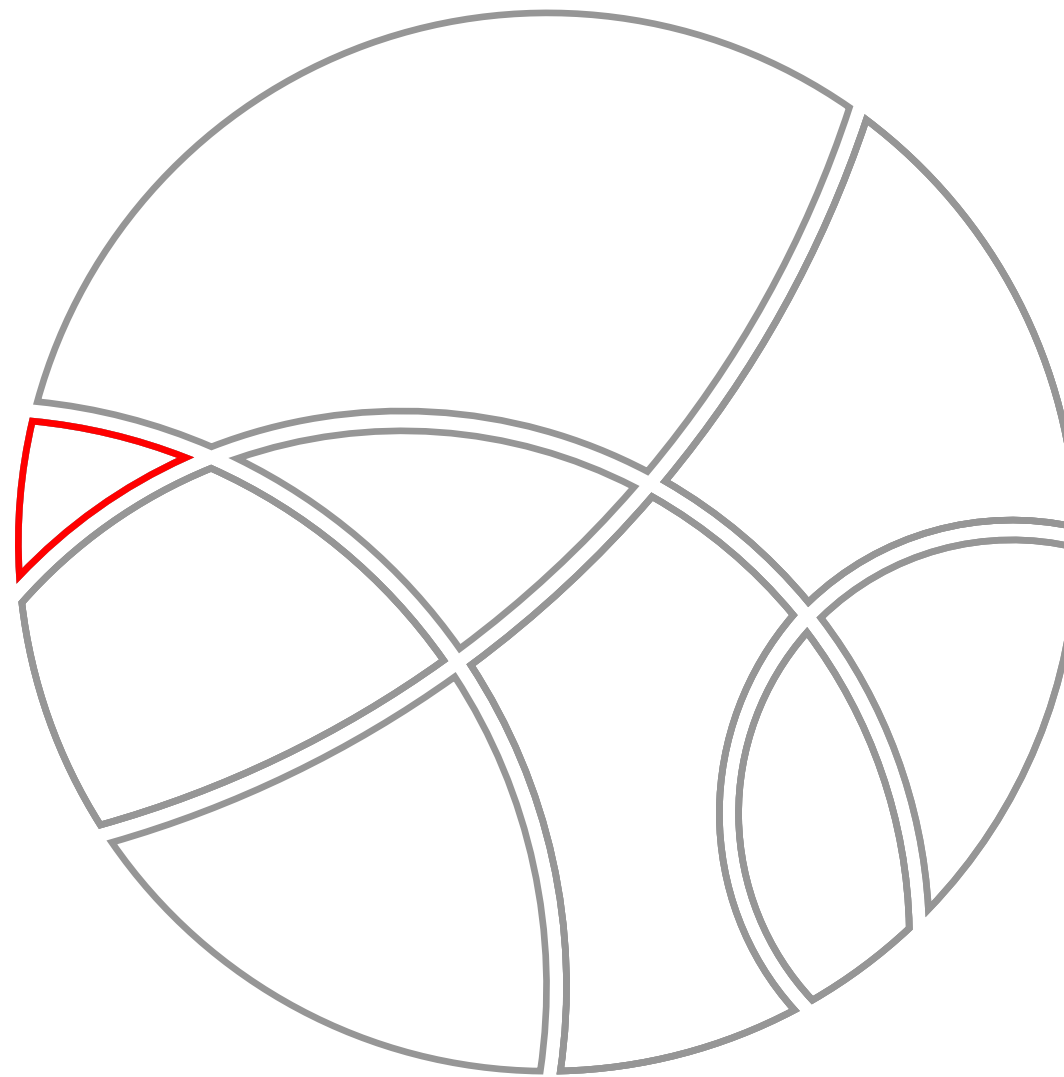
POWER: 12.5%

SPEED: 3%

LASER Z: 0.076 MM

CUTTING PASS # 10

10.0 0.035MM HEIGHT 0.095MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



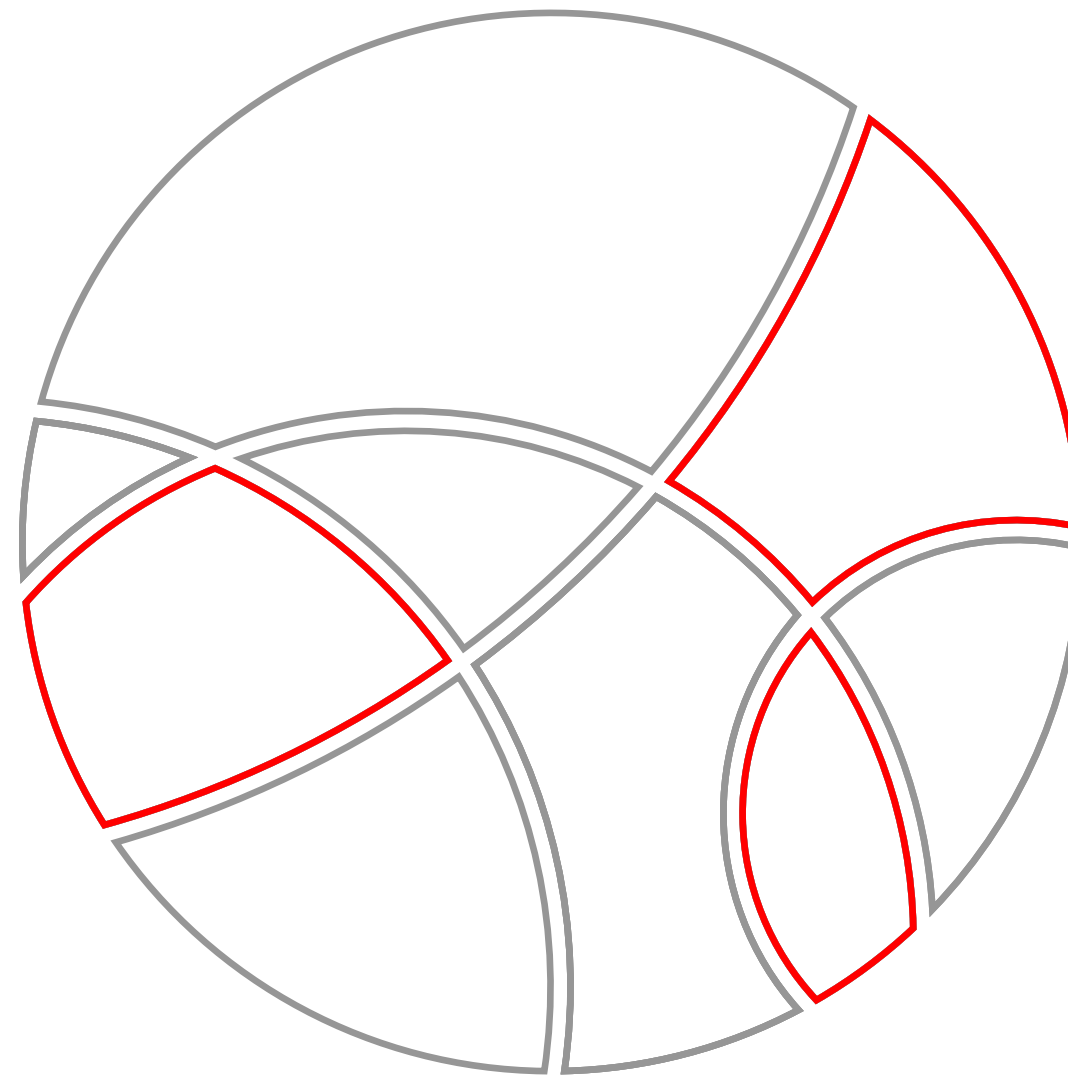
POWER: 12.5%

SPEED: 3%

LASER Z: 0.095 MM

CUTTING PASS # 11

11-0.03MM HEIGHT-106MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

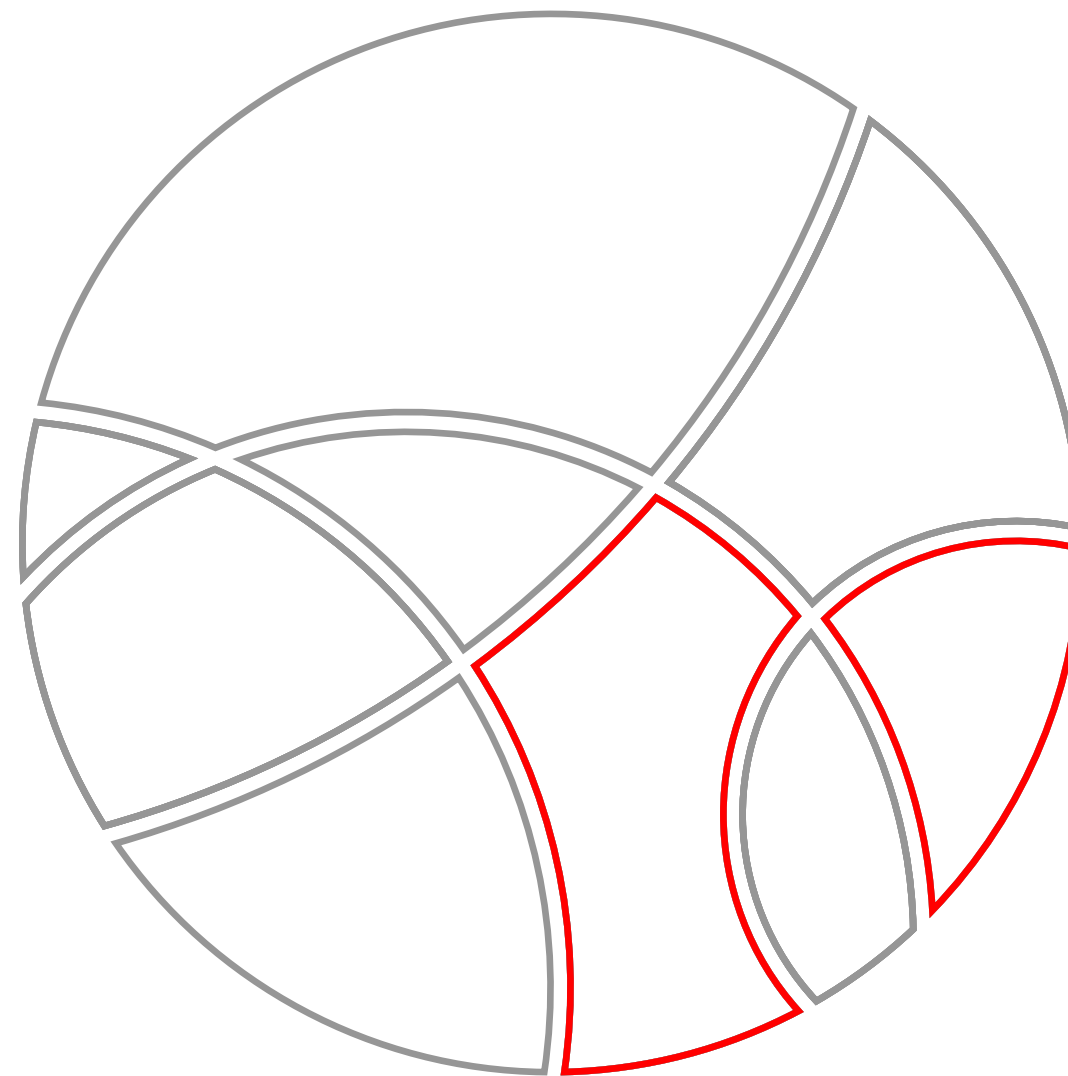


POWER: 12.5%

SPEED: 3%

LASER Z: 0.106 MM

CUTTING PASS # 12
12.5% POWER, 3% SPEED, 0.121 MM LASER Z
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



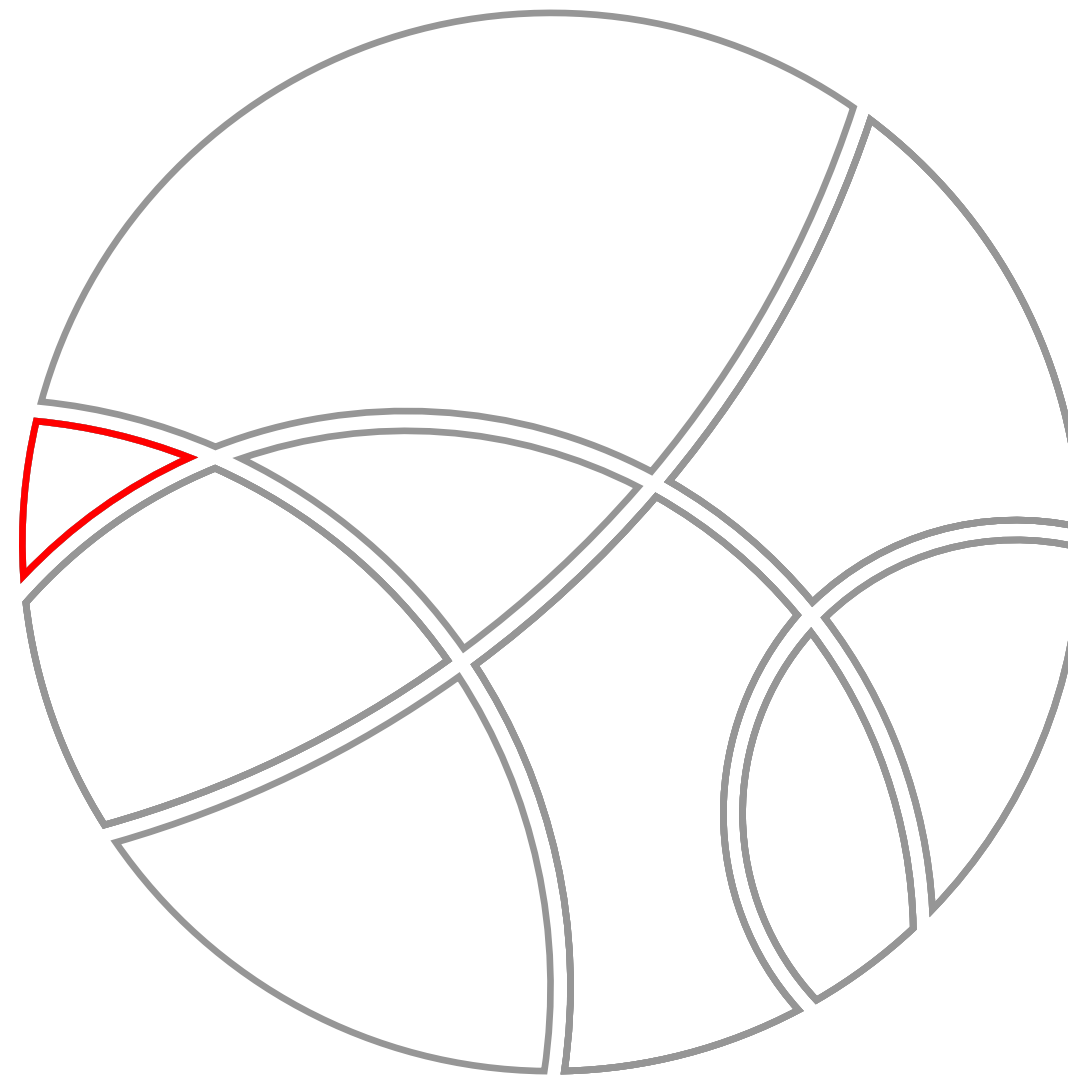
POWER: 12.5%
SPEED: 3%
LASER Z: 0.121 MM

CUTTING PASS # 13

13-0.045MM-HEIGHT-0.14MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

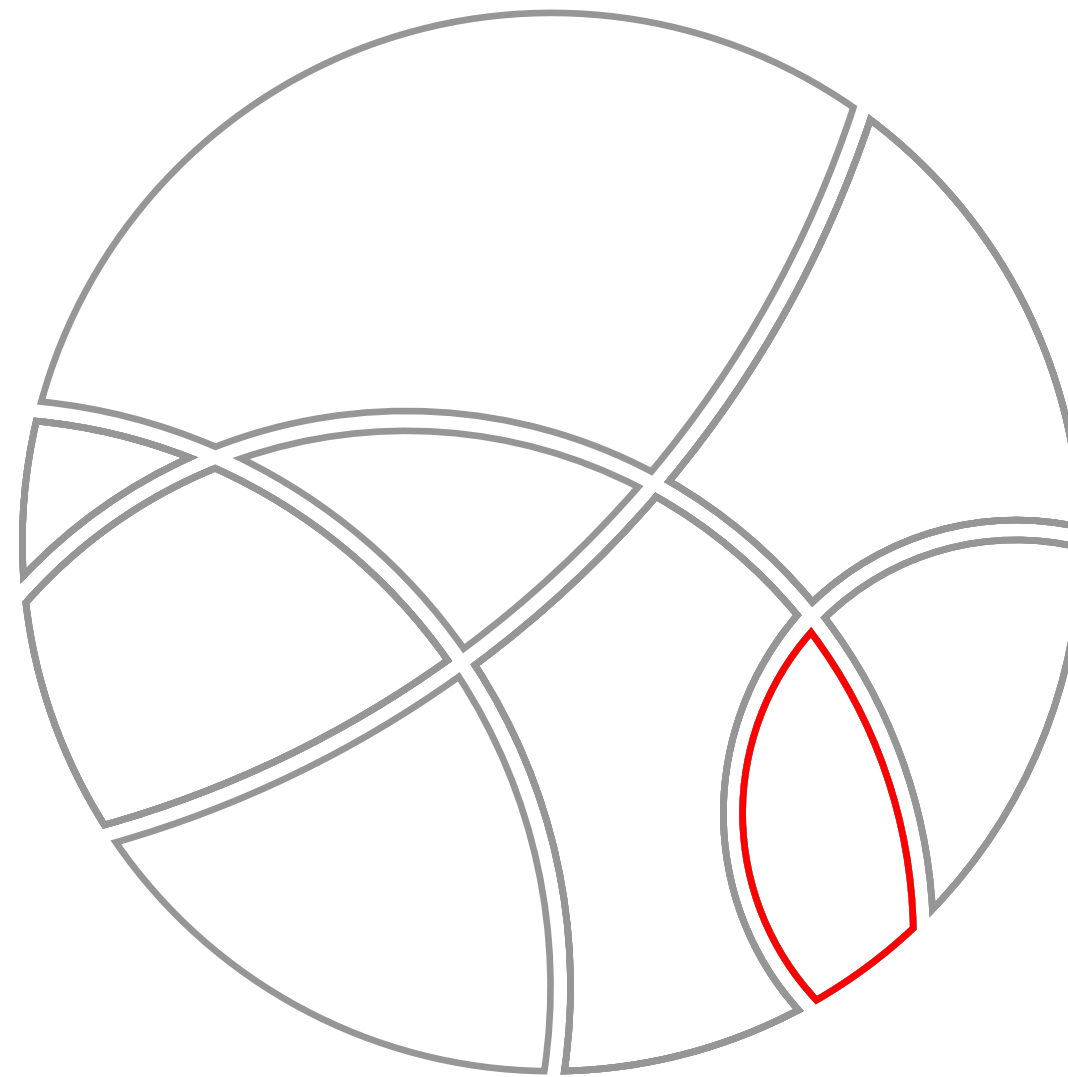
LASER Z: 0.14 MM

CUTTING PASS # 14

~~14-0.045MM-HEIGHT-0.151MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



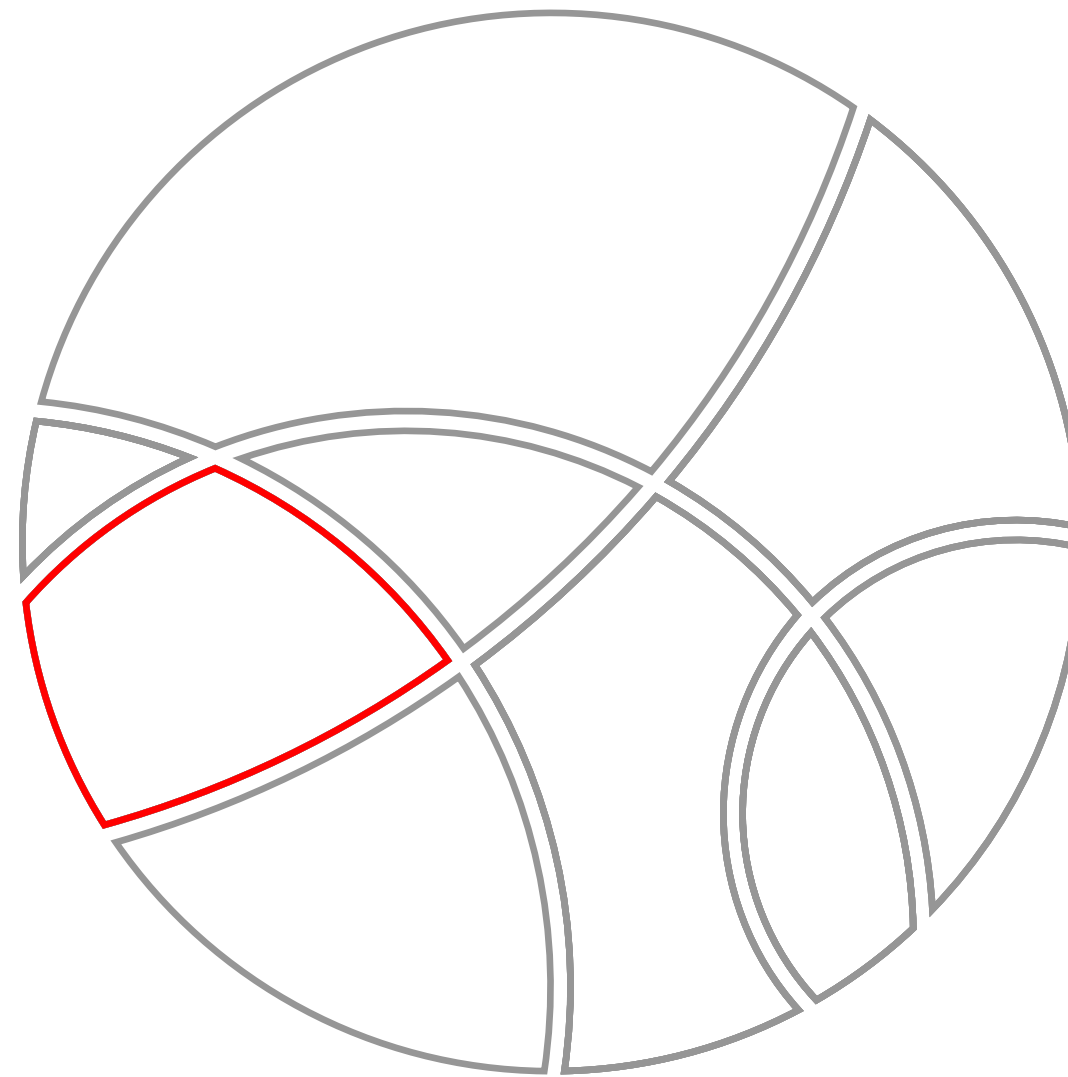
POWER: 12.5%

SPEED: 3%

LASER Z: 0.151 MM

CUTTING PASS # 15

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.159 MM

