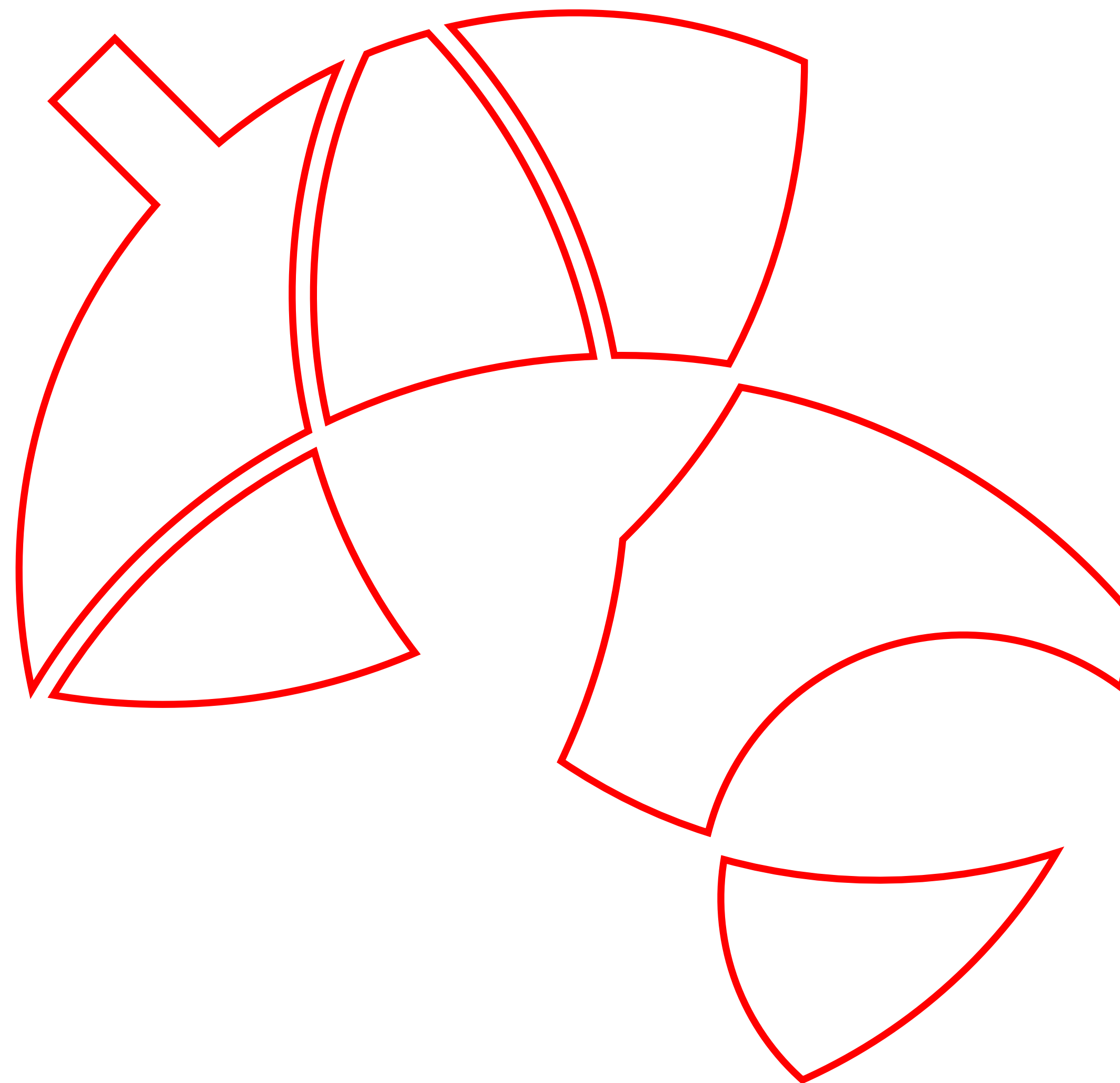


CUTTING PASS # 1

1-0.023MM-HEIGHT0.023MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

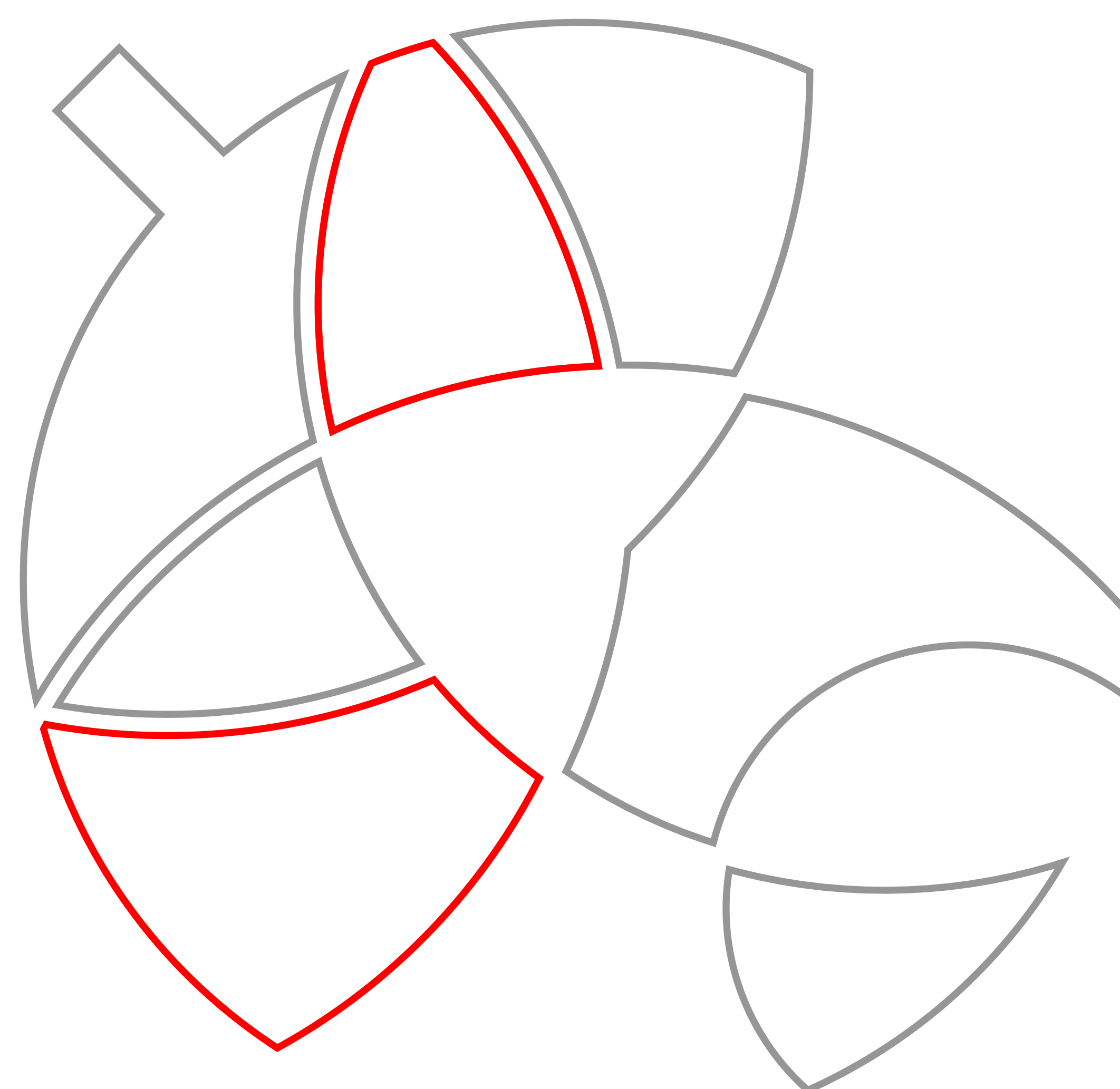


POWER: 12.5%

SPEED: 3%

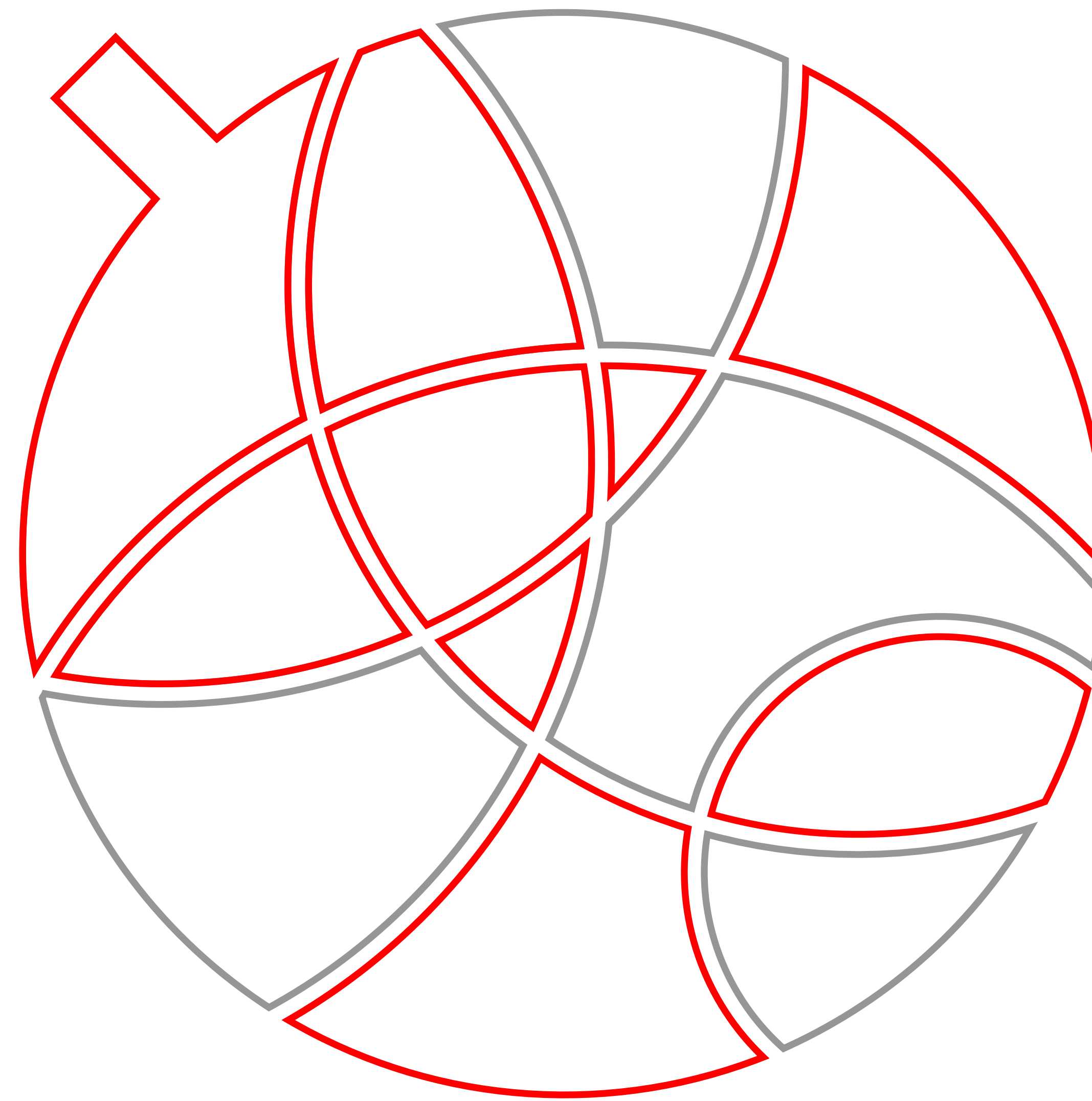
LASER Z: 0.023 MM

CUTTING PASS # 2
2-0.03MM-HEIGHT0.03MM
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.03 MM

CUTTING PASS # 3
3-0.035MM-HEIGHT0.035MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER

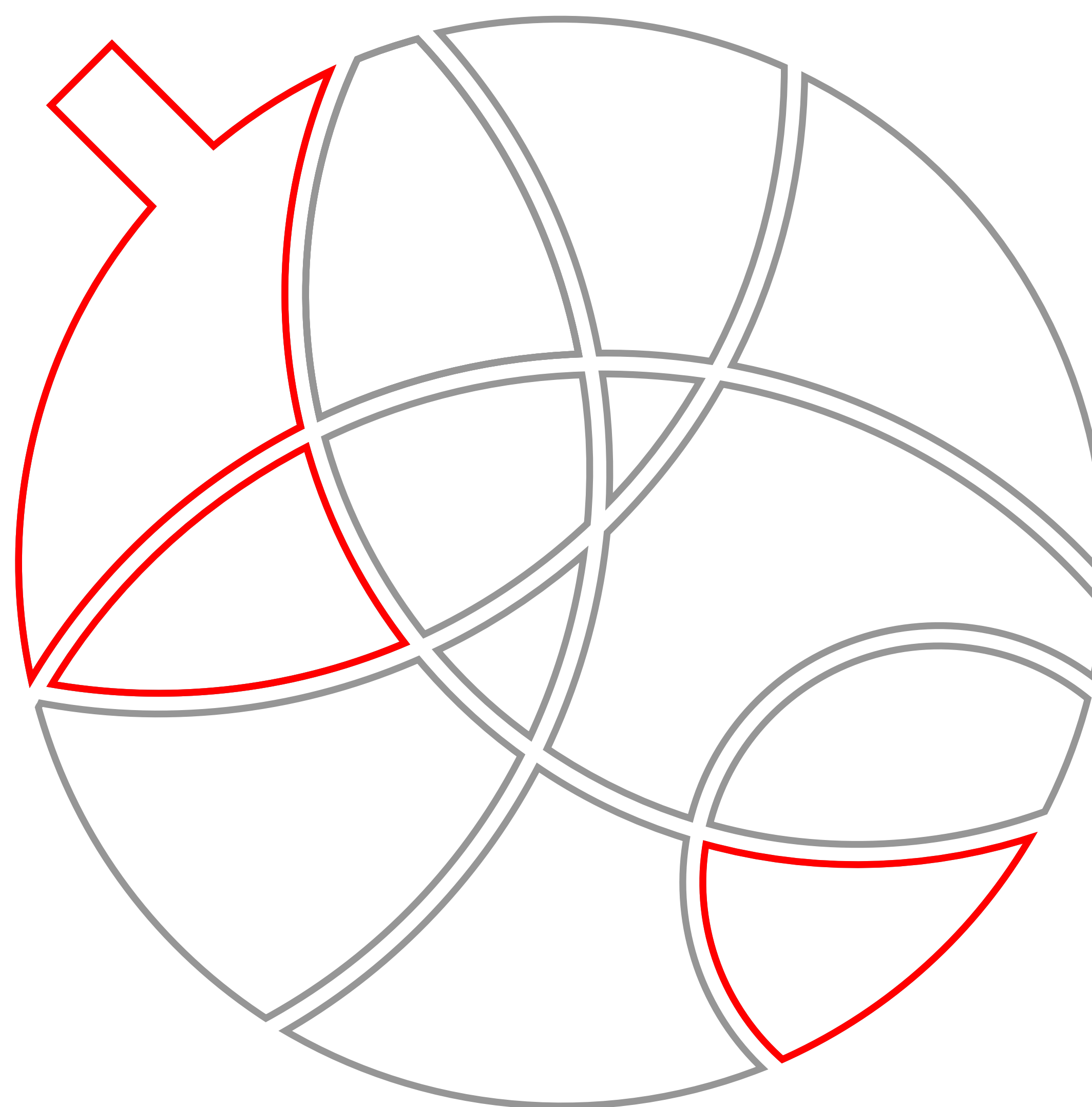


POWER: 12.5%
SPEED: 3%
LASER Z: 0.035 MM

CUTTING PASS # 4

4-0.023MM-HEIGHT0.046MM

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

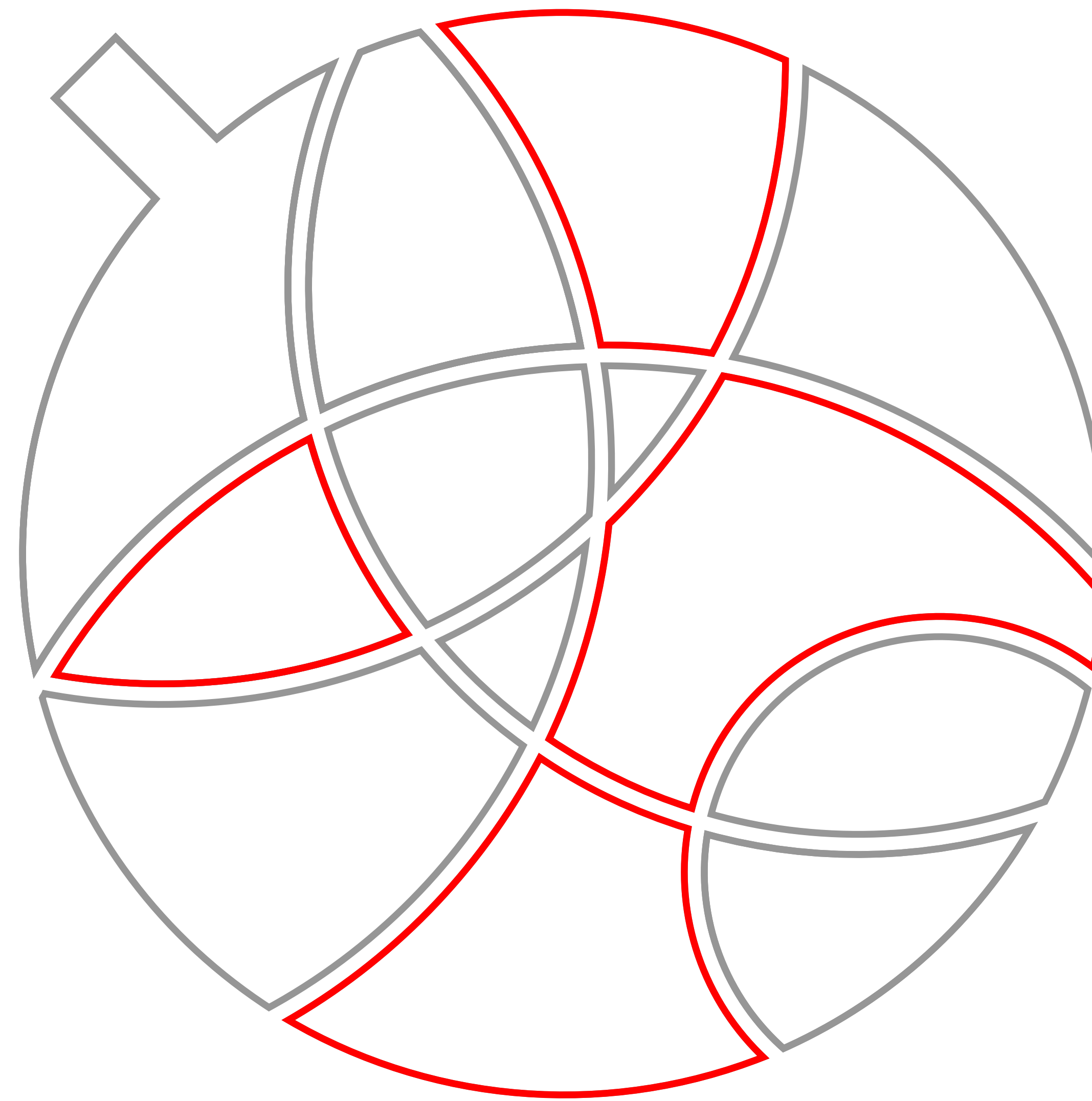


POWER: 12.5%

SPEED: 3%

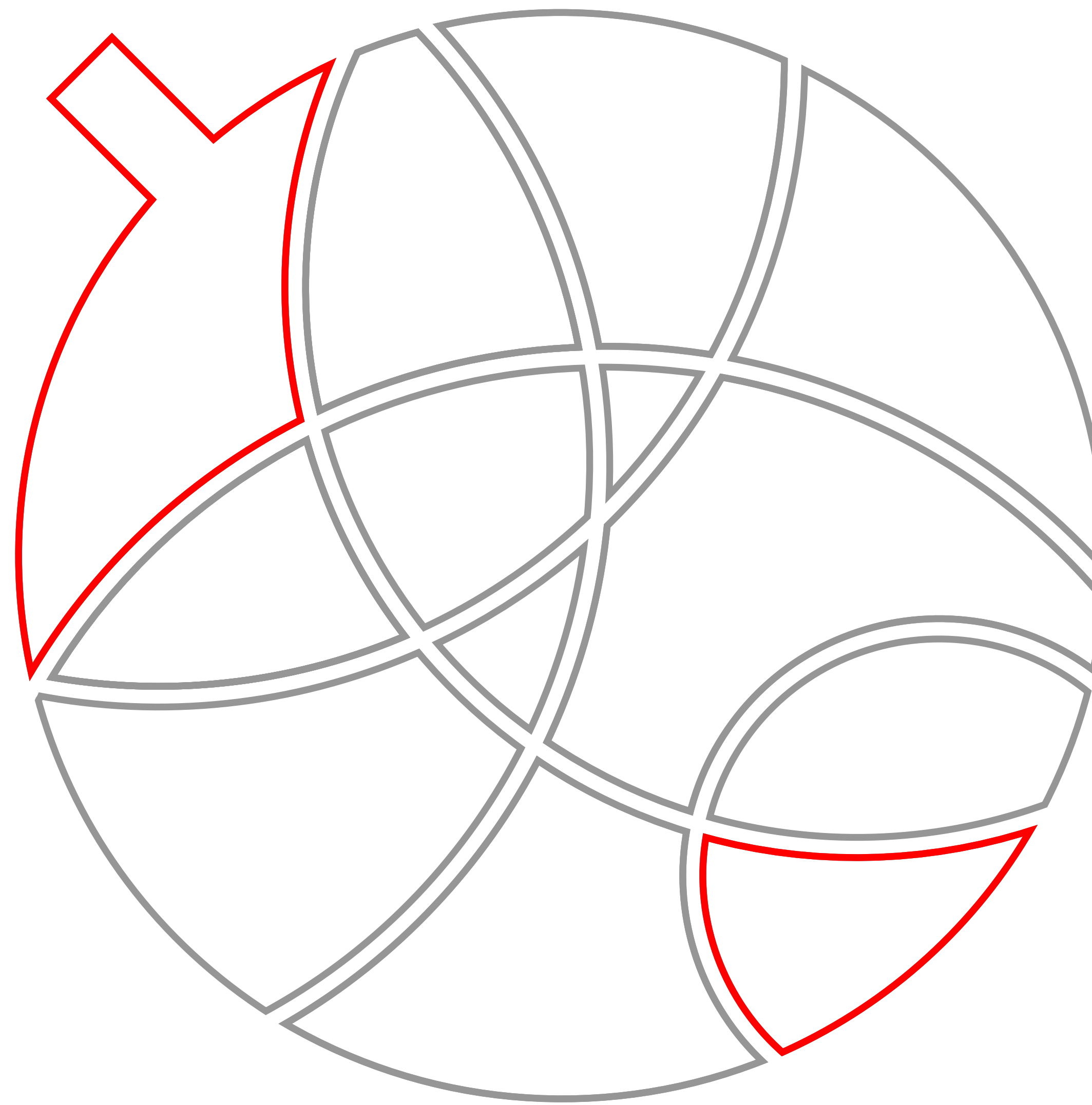
LASER Z: 0.046 MM

CUTTING PASS # 5
5-0.045MM-HEIGHT0.068MM
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.068 MM

CUTTING PASS # 6
6-0.023MM-HEIGHT0.069MM
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

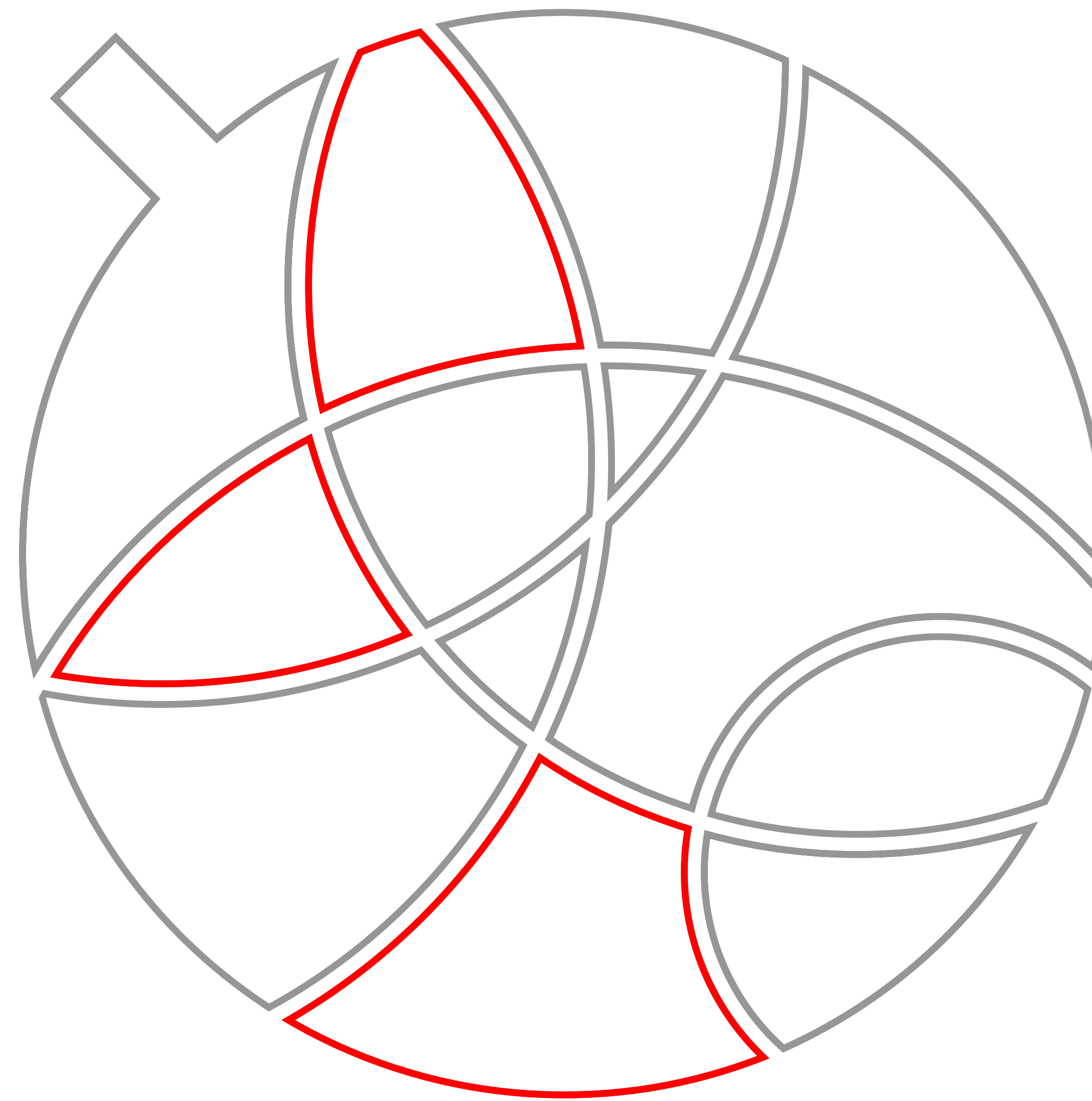


POWER: 12.5%
SPEED: 3%
LASER Z: 0.069 MM

CUTTING PASS # 7

7-0.035MM-HEIGHT0.07MM

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER

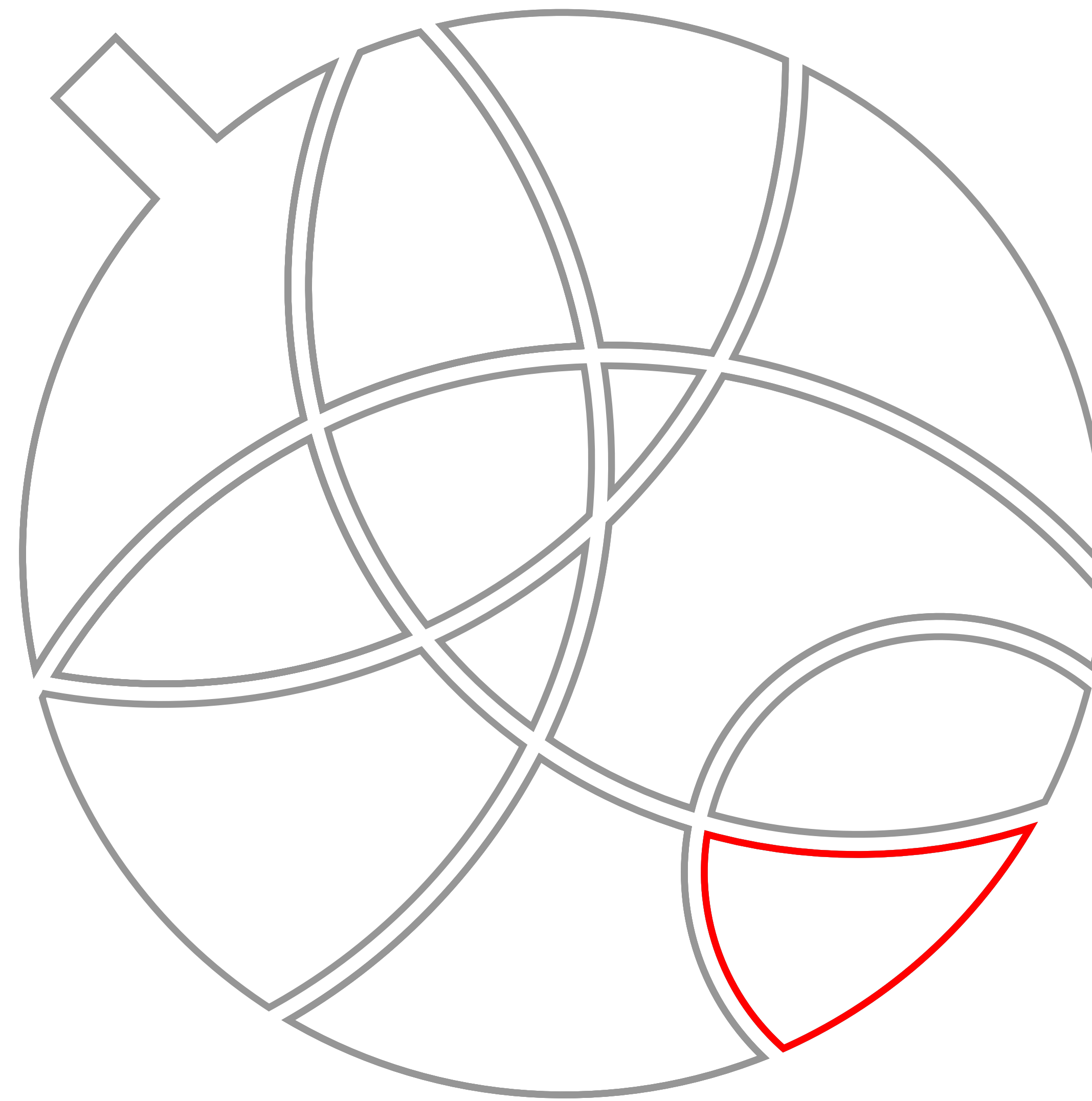


POWER: 12.5%

SPEED: 3%

LASER Z: 0.07 MM

CUTTING PASS # 8
8-0.023MM-HEIGHT0.092MM
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

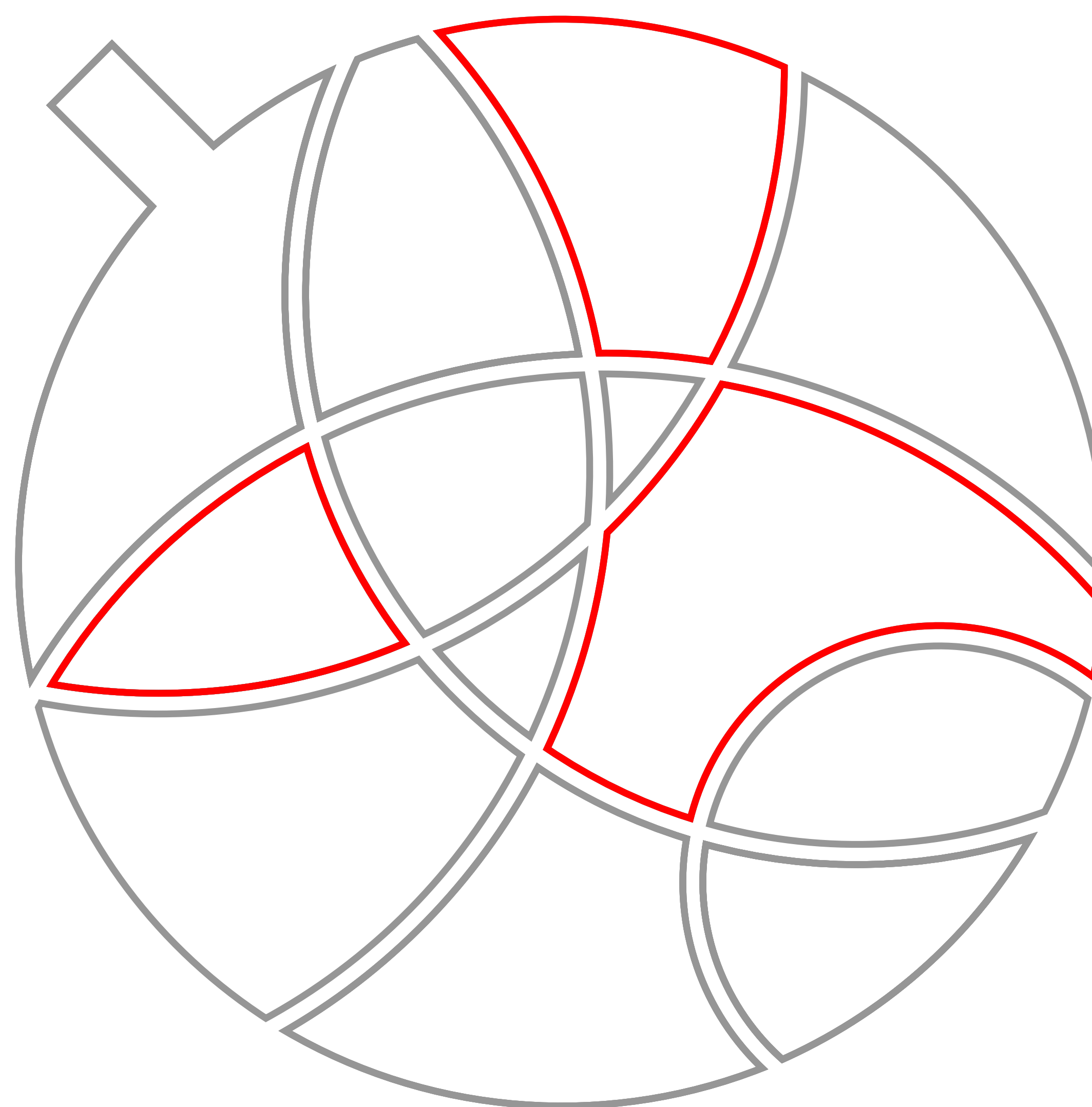


POWER: 12.5%
SPEED: 3%
LASER Z: 0.092 MM

CUTTING PASS # 9

9-0.045MM-HEIGHT0.113MM

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER

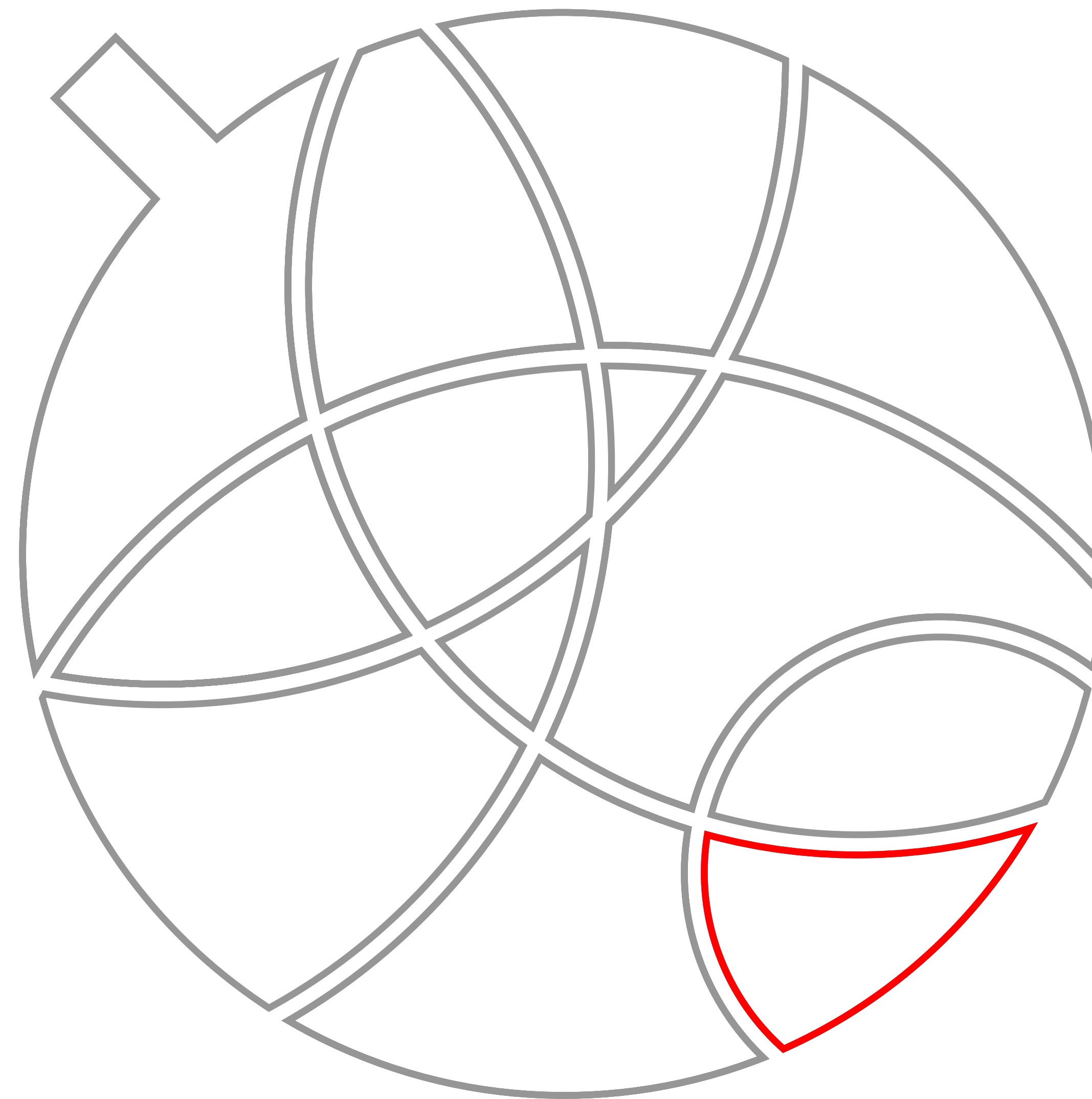


POWER: 12.5%

SPEED: 3%

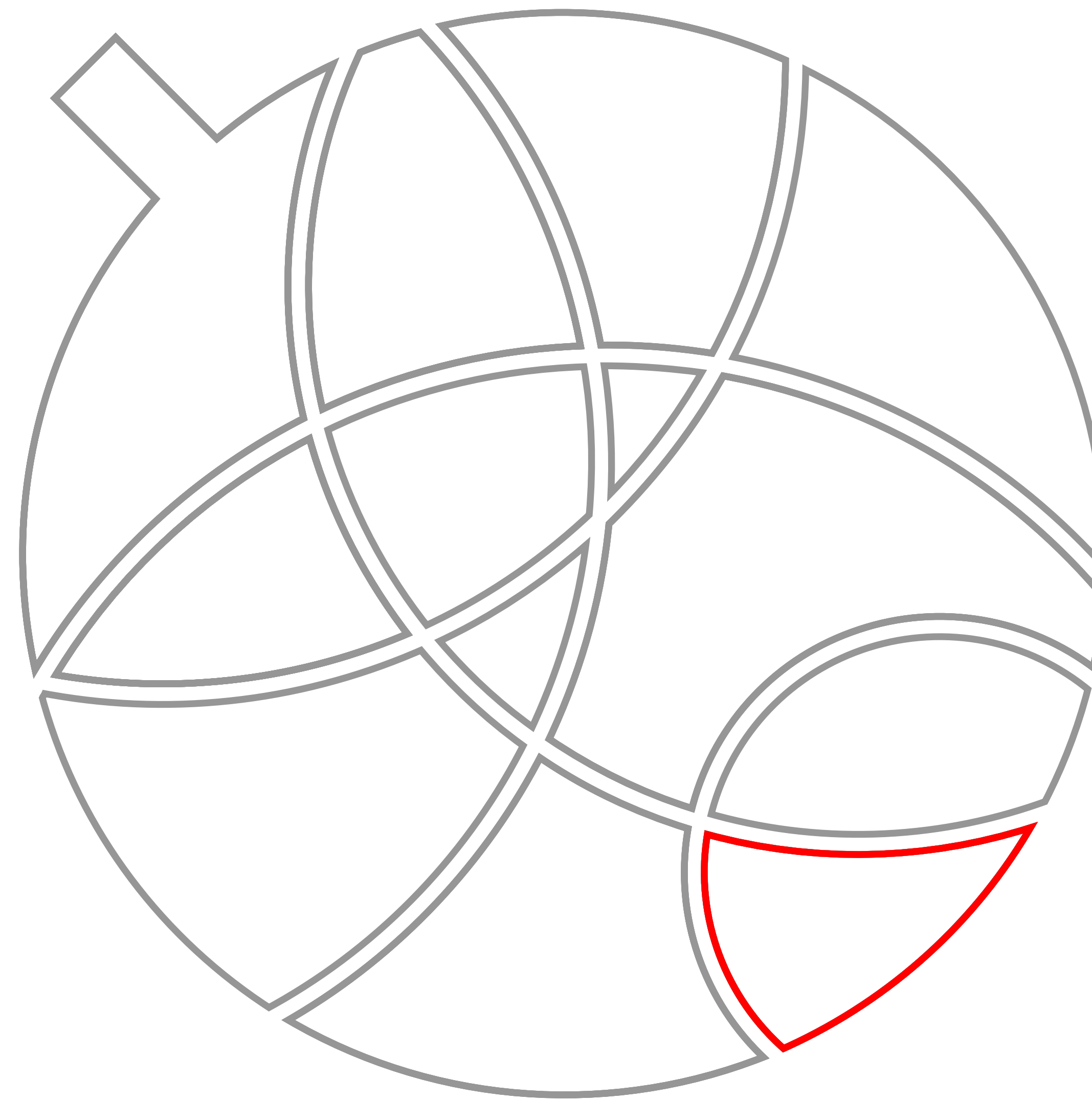
LASER Z: 0.113 MM

CUTTING PASS # 10
10-0.023MM-HEIGHT0.115MM
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



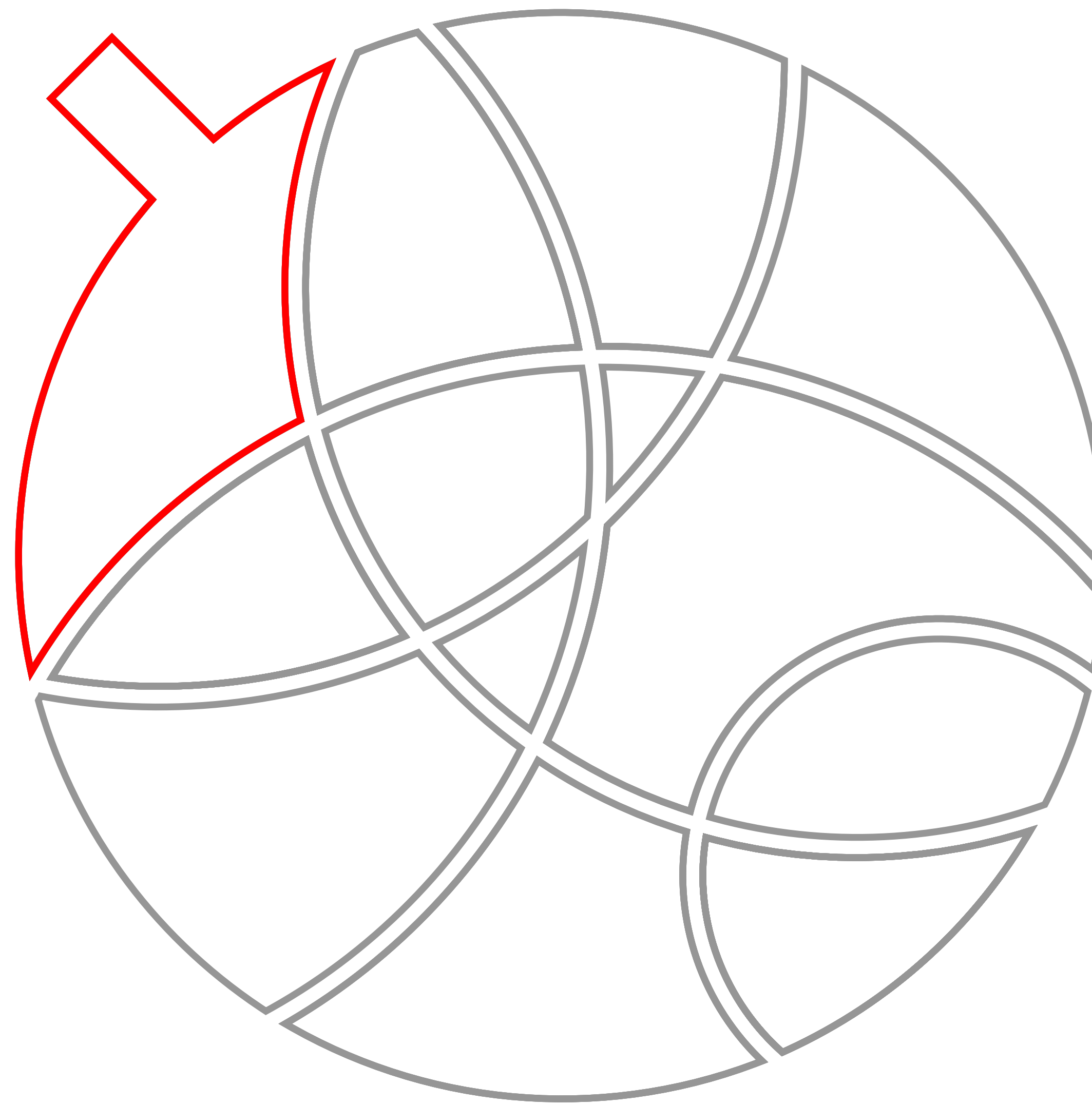
POWER: 12.5%
SPEED: 3%
LASER Z: 0.115 MM

CUTTING PASS # 11
11-0.035MM-HEIGHT0.15MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



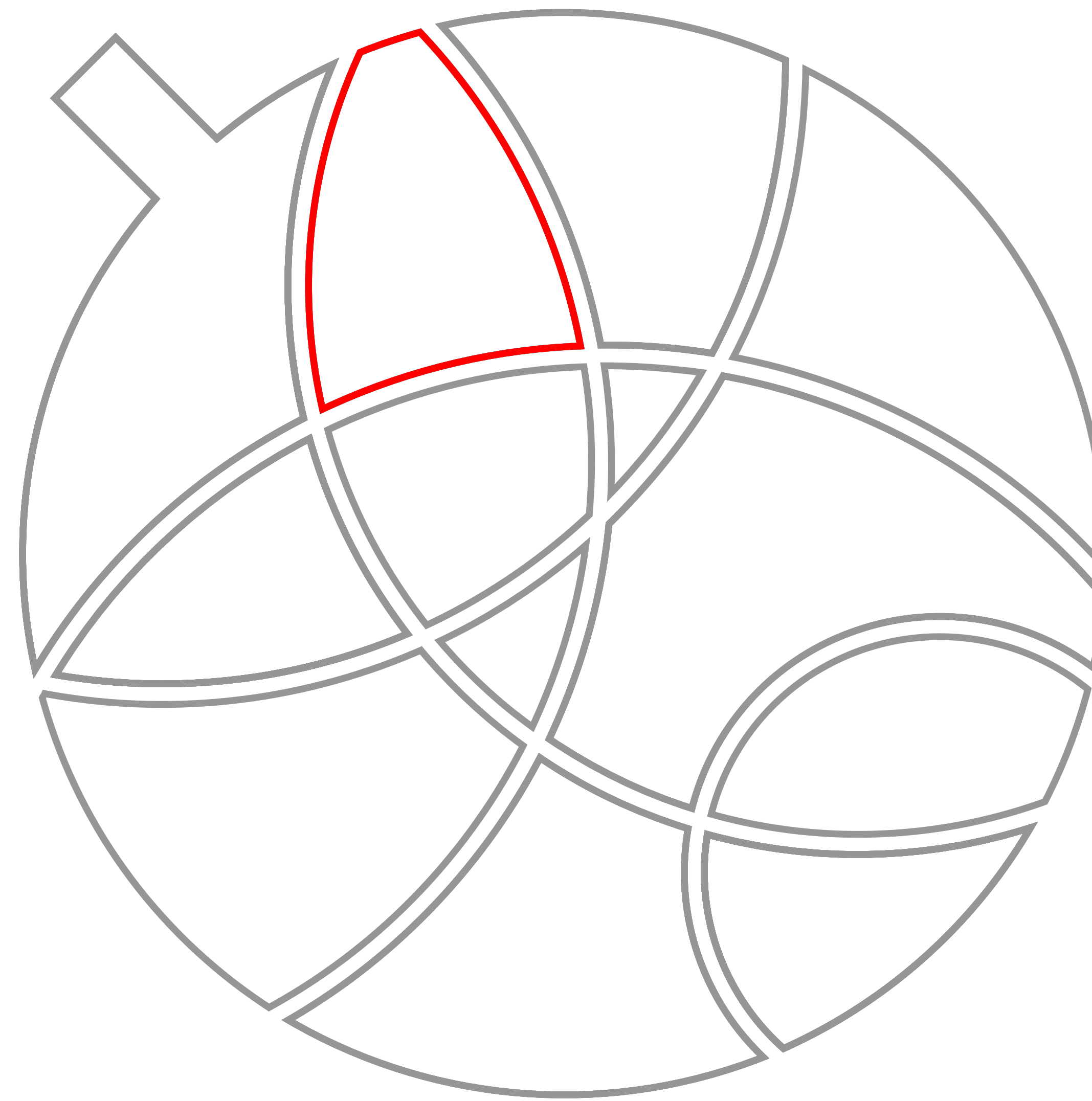
POWER: 12.5%
SPEED: 3%
LASER Z: 0.15 MM

CUTTING PASS # 12
12-0.053MM-HEIGHT0.157MM
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.157 MM

CUTTING PASS # 13
13-0.035MM-HEIGHT0.158MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.158 MM

