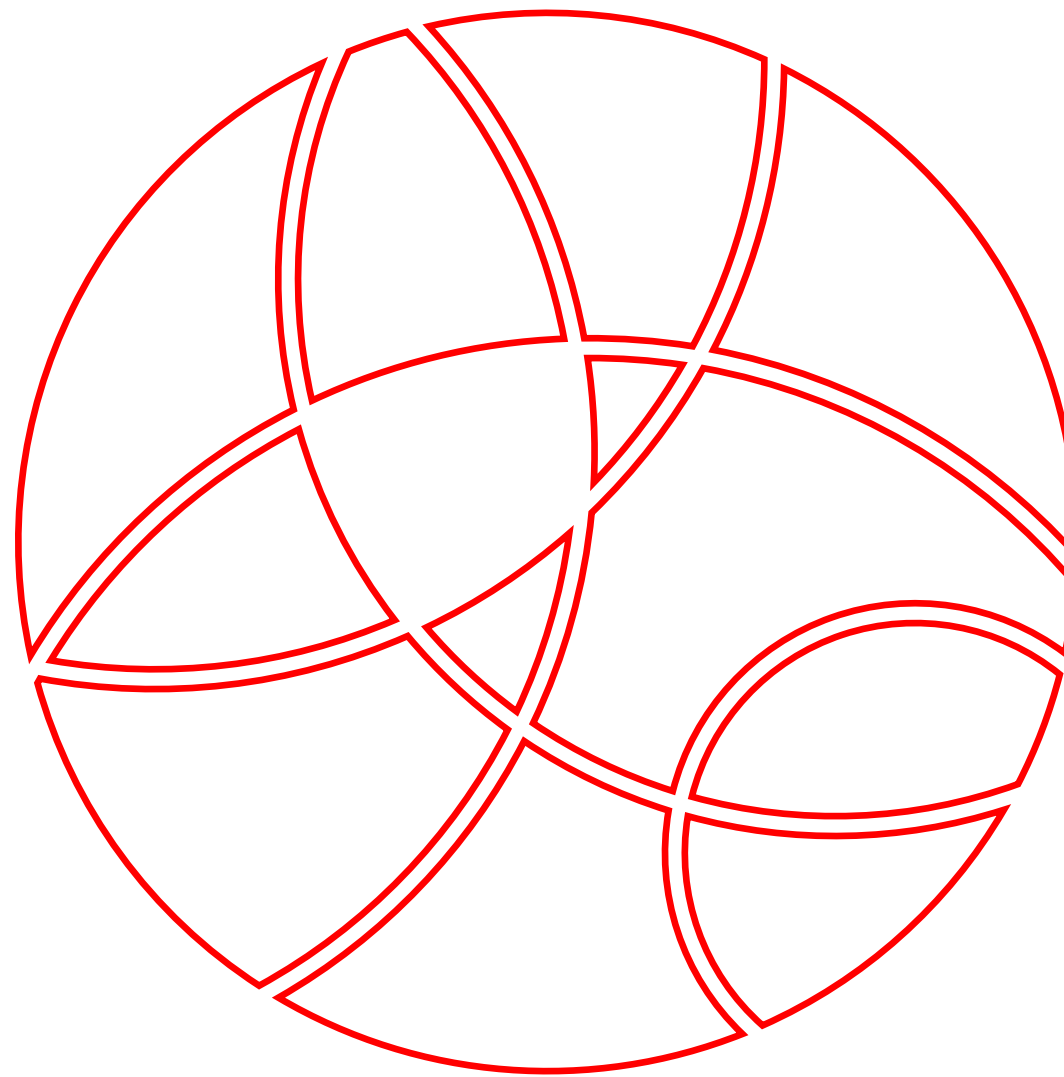


CUTTING PASS # 1

~~1-0.023MM-HEIGHT-0.023MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



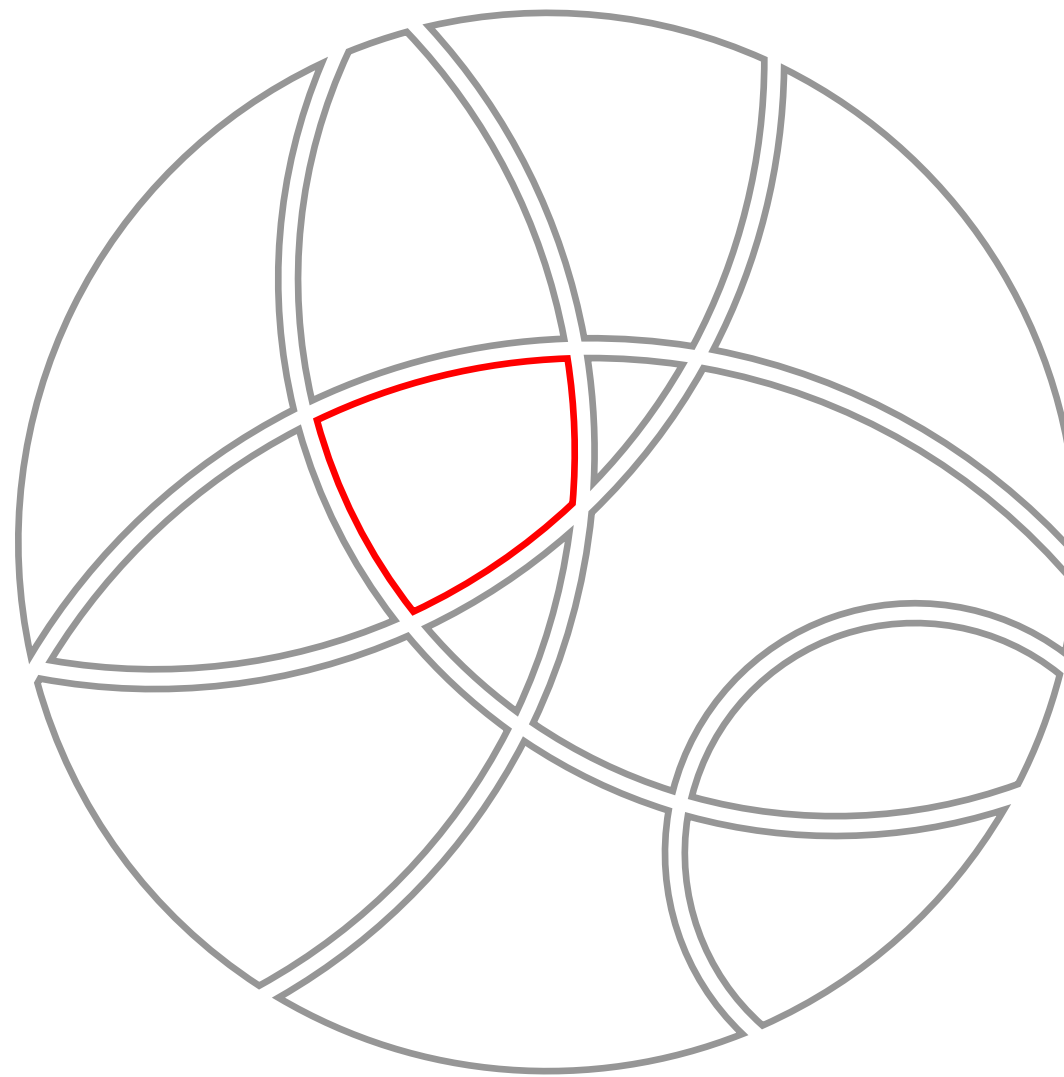
POWER: 12.5%

SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2

~~0.03MM-HEIGHT 0.03MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



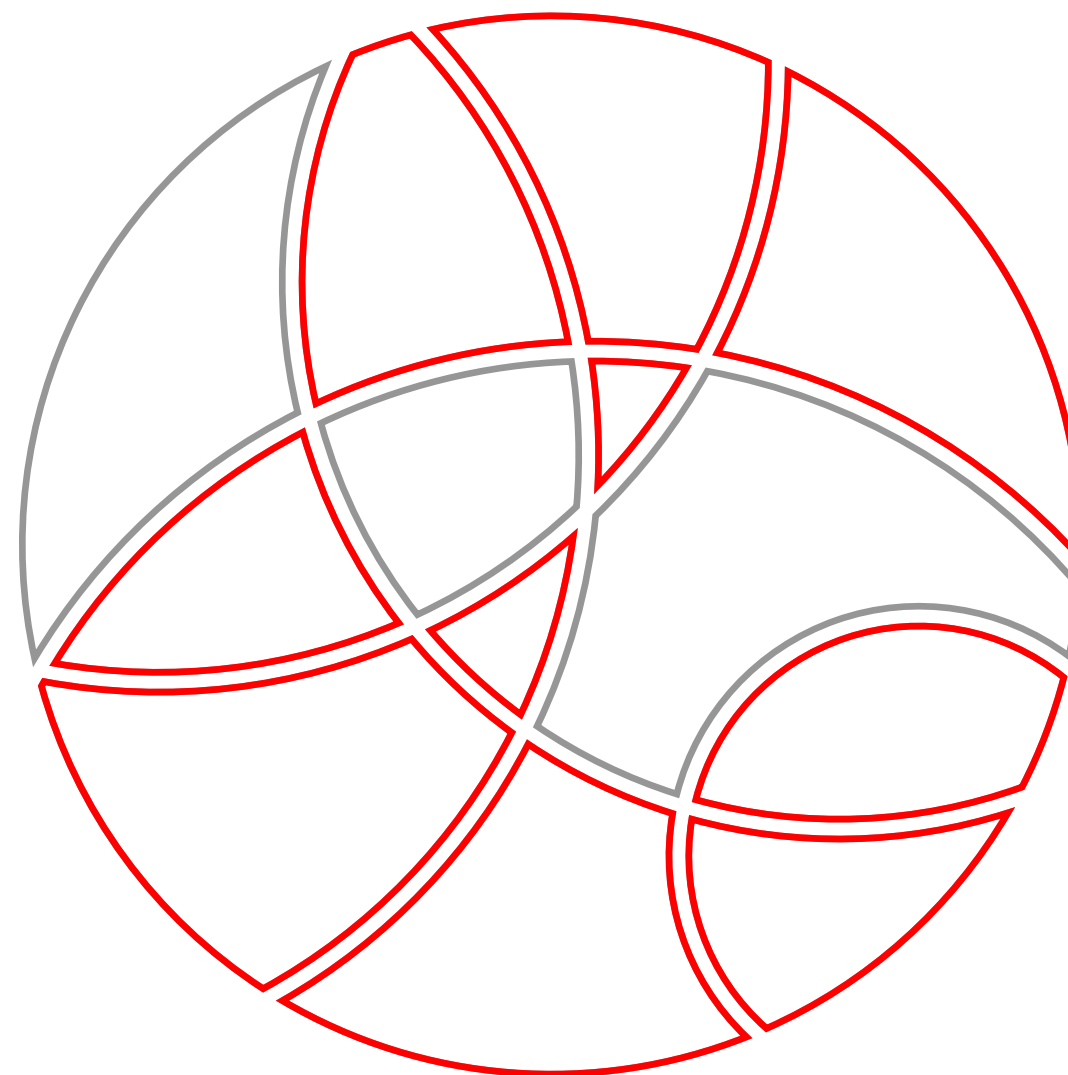
POWER: 12.5%

SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 3

3-0.023MM-HEIGHT-0.046MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



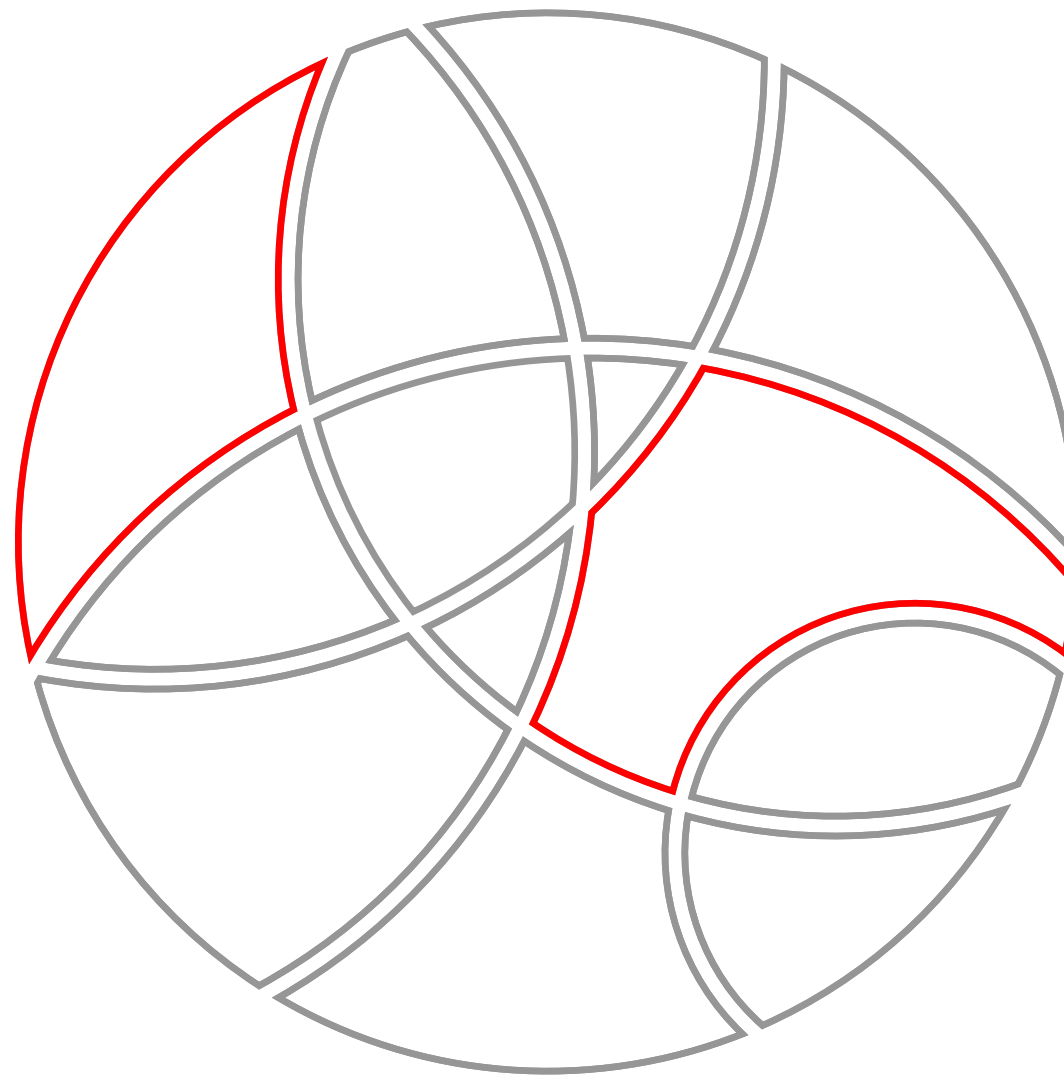
POWER: 12.5%

SPEED: 3%

LASER Z: 0.046 MM

CUTTING PASS # 4

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

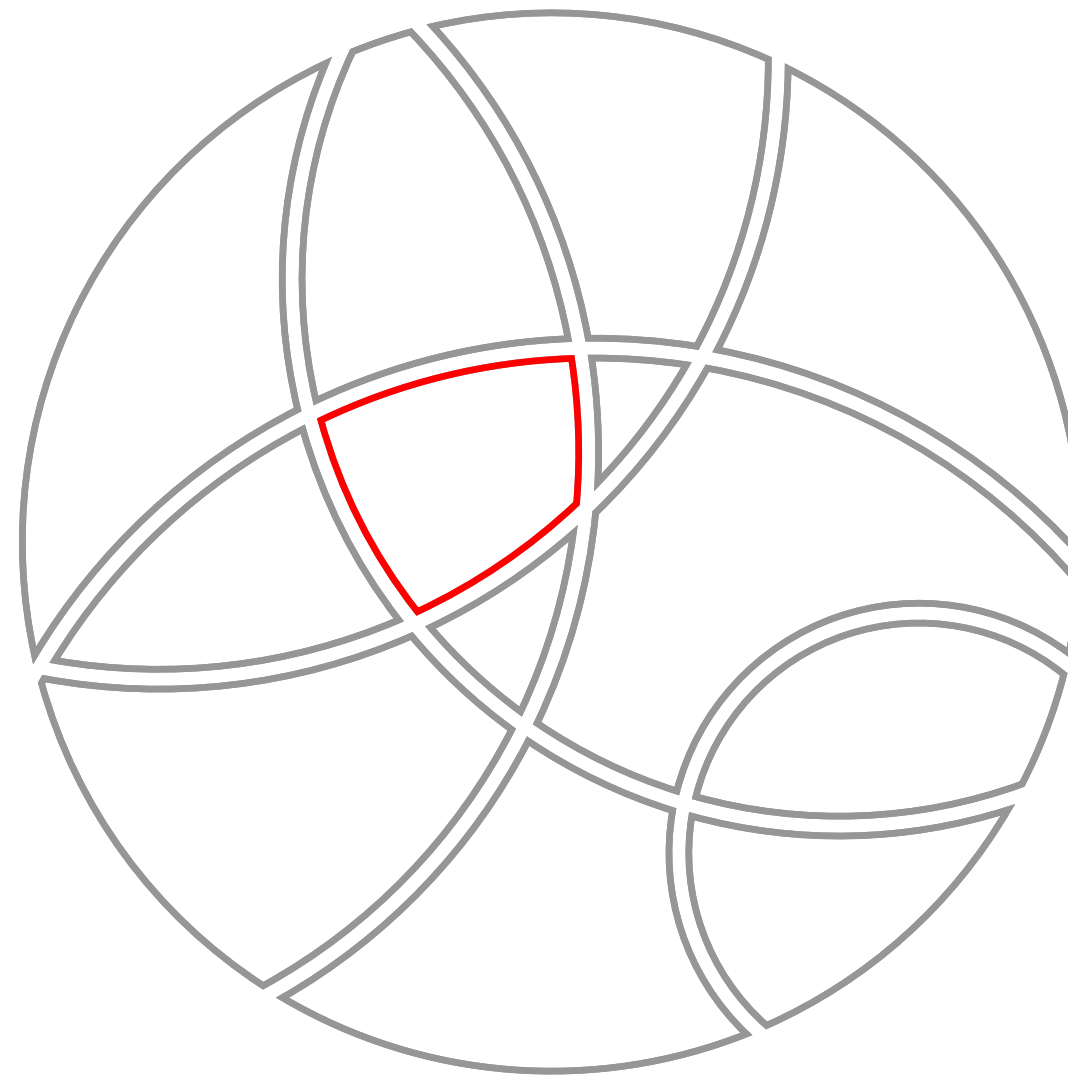
LASER Z: 0.053 MM

CUTTING PASS # 5

F = 0.03MM - HEIGHT 0.05MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



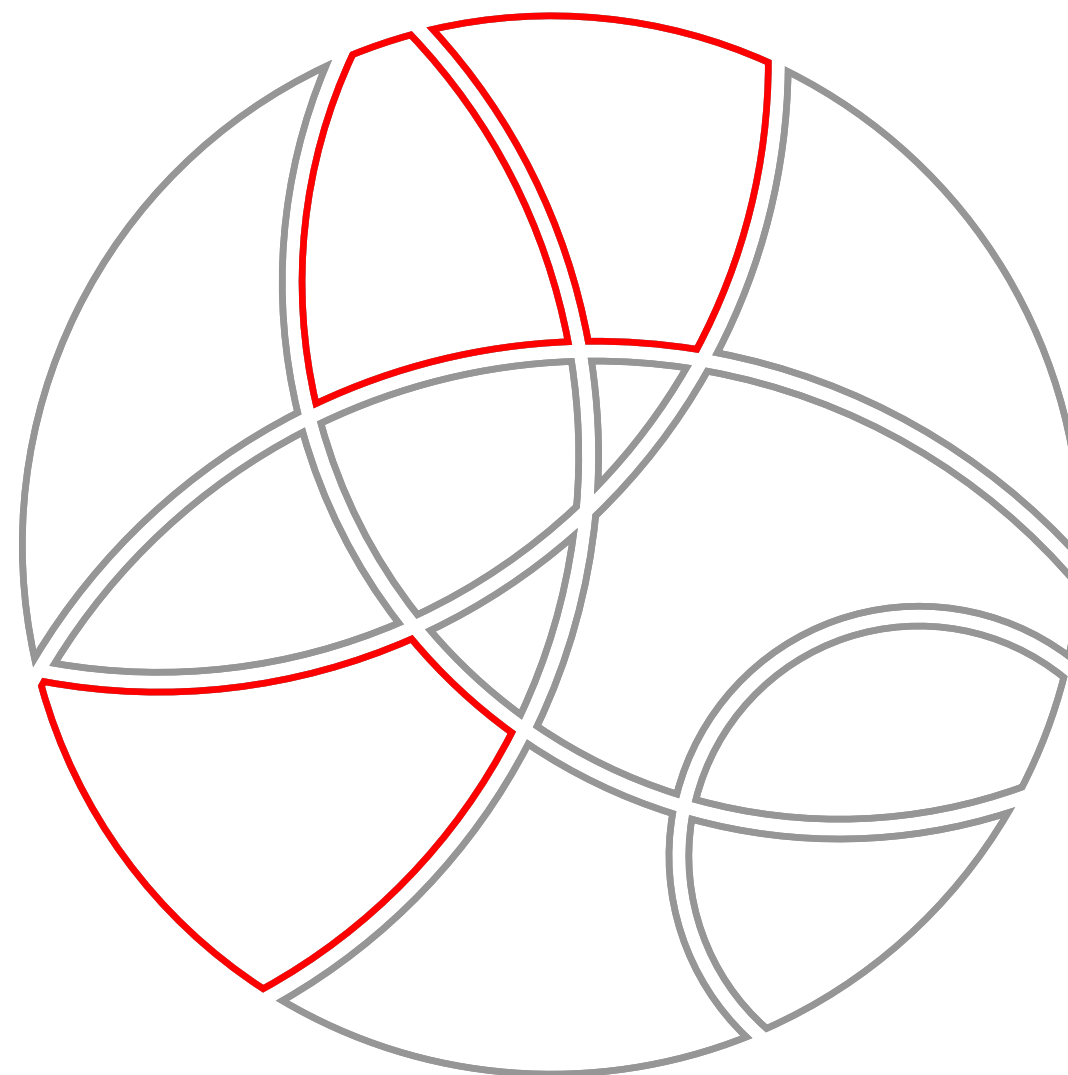
POWER: 12.5%

SPEED: 3%

LASER Z: 0.06 MM

CUTTING PASS # 6

6-0.023MM-HEIGHT-0.069MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



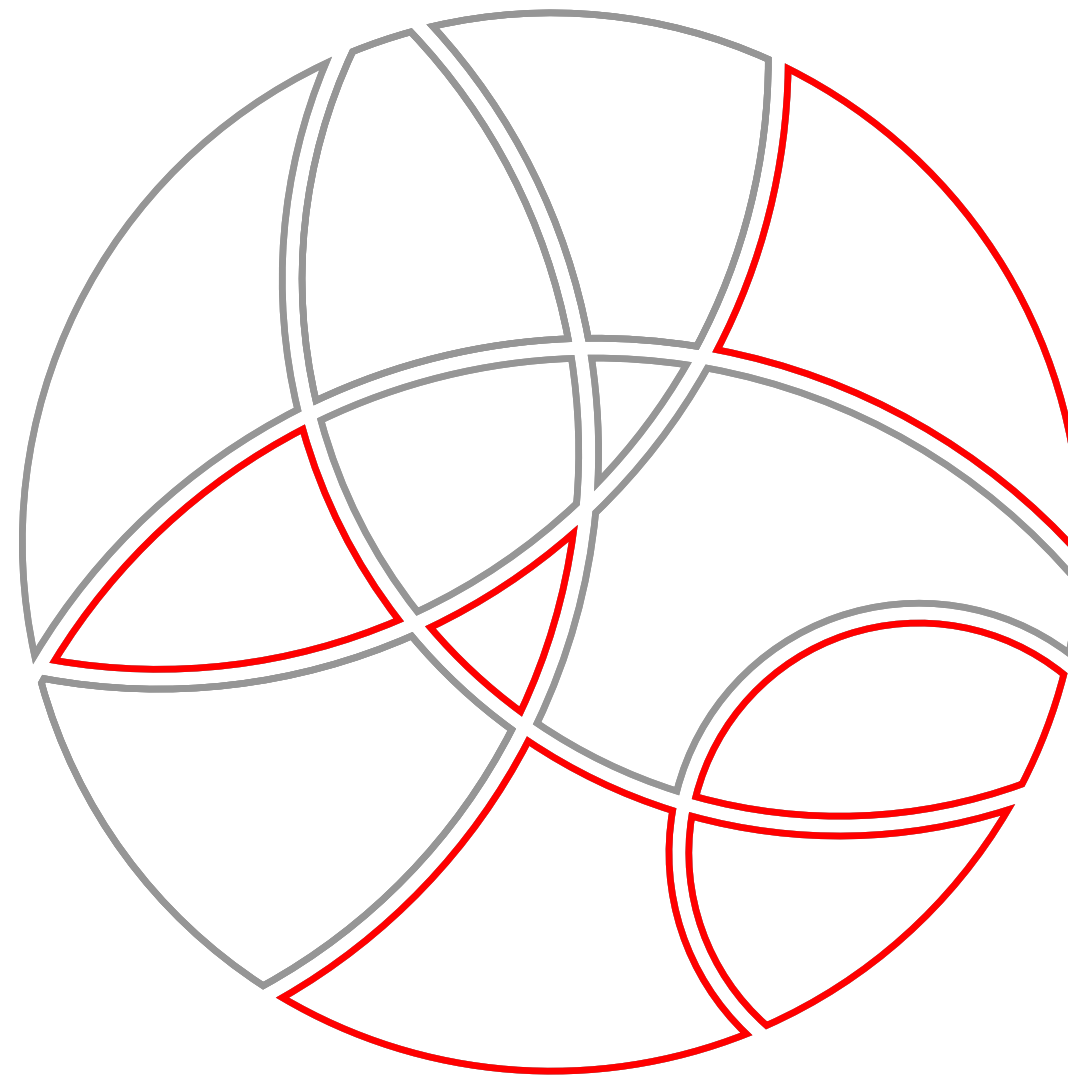
POWER: 12.5%

SPEED: 3%

LASER Z: 0.069 MM

CUTTING PASS # 7

7.0.03MM-HEIGHT-0.076MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

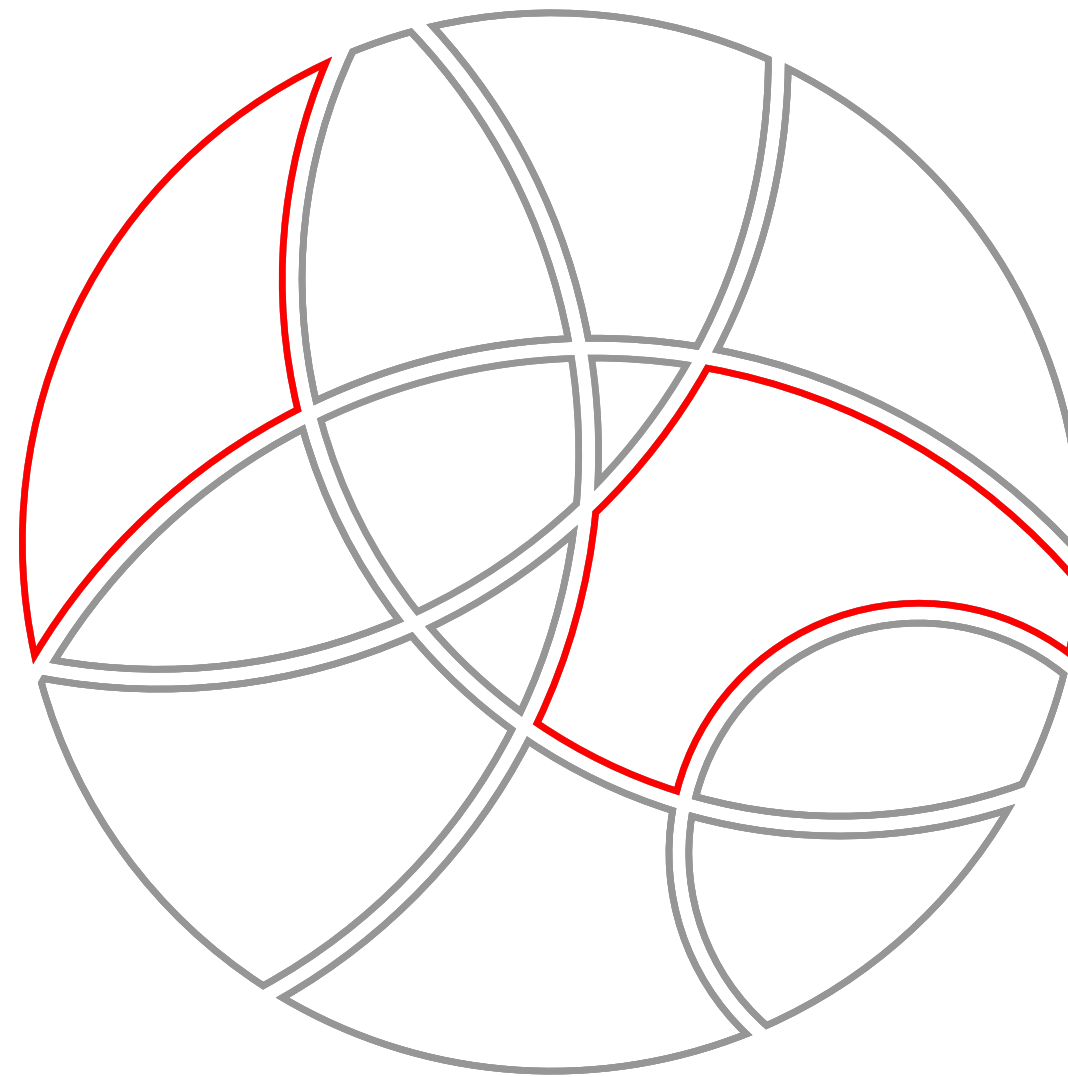


POWER: 12.5%

SPEED: 3%

LASER Z: 0.076 MM

CUTTING PASS # 8  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

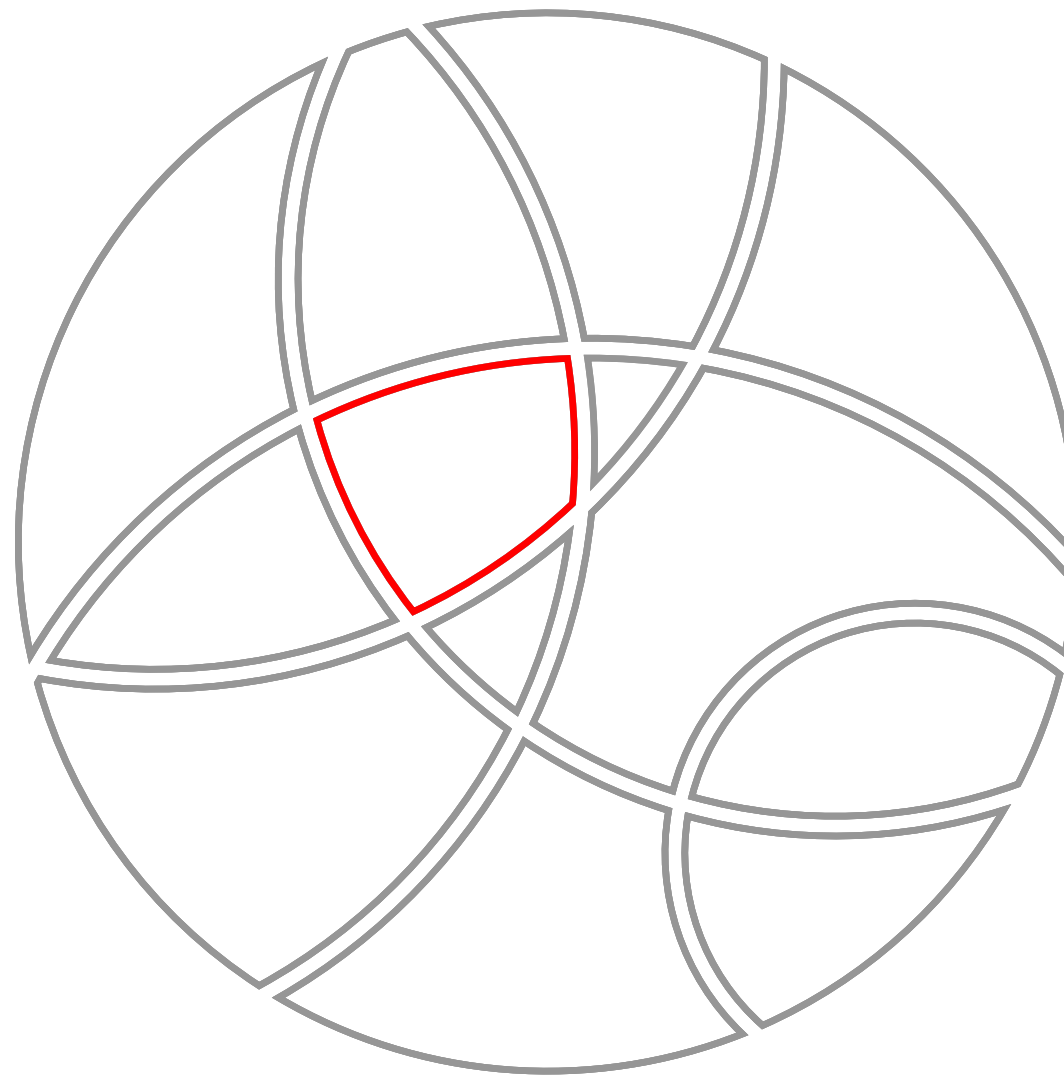


POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.083 MM



CUTTING PASS # 9

9-0.03MM HEIGHT-0.09MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



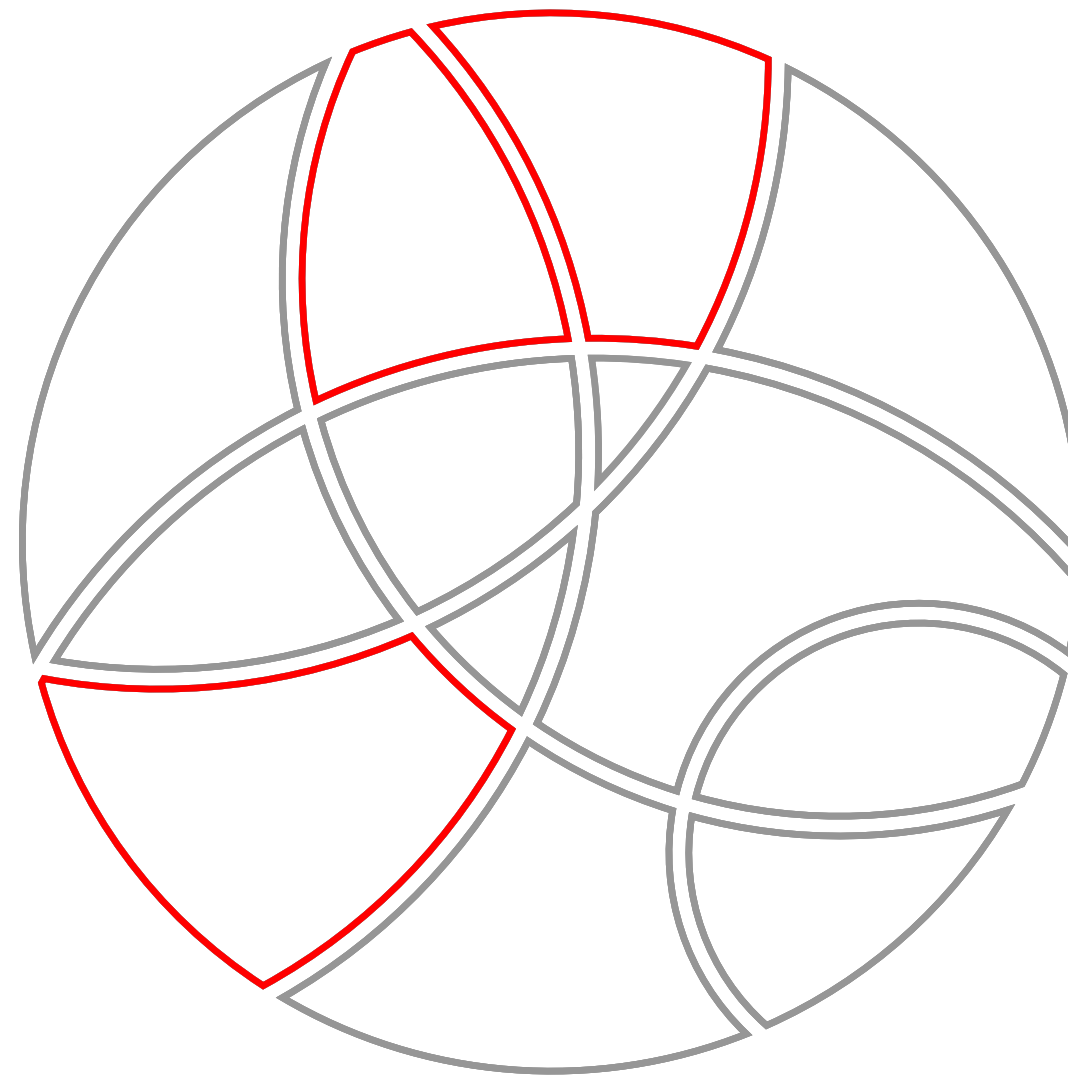
POWER: 12.5%

SPEED: 3%

LASER Z: 0.09 MM

CUTTING PASS # 10

10 0.023MM HEIGHT 0.092MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

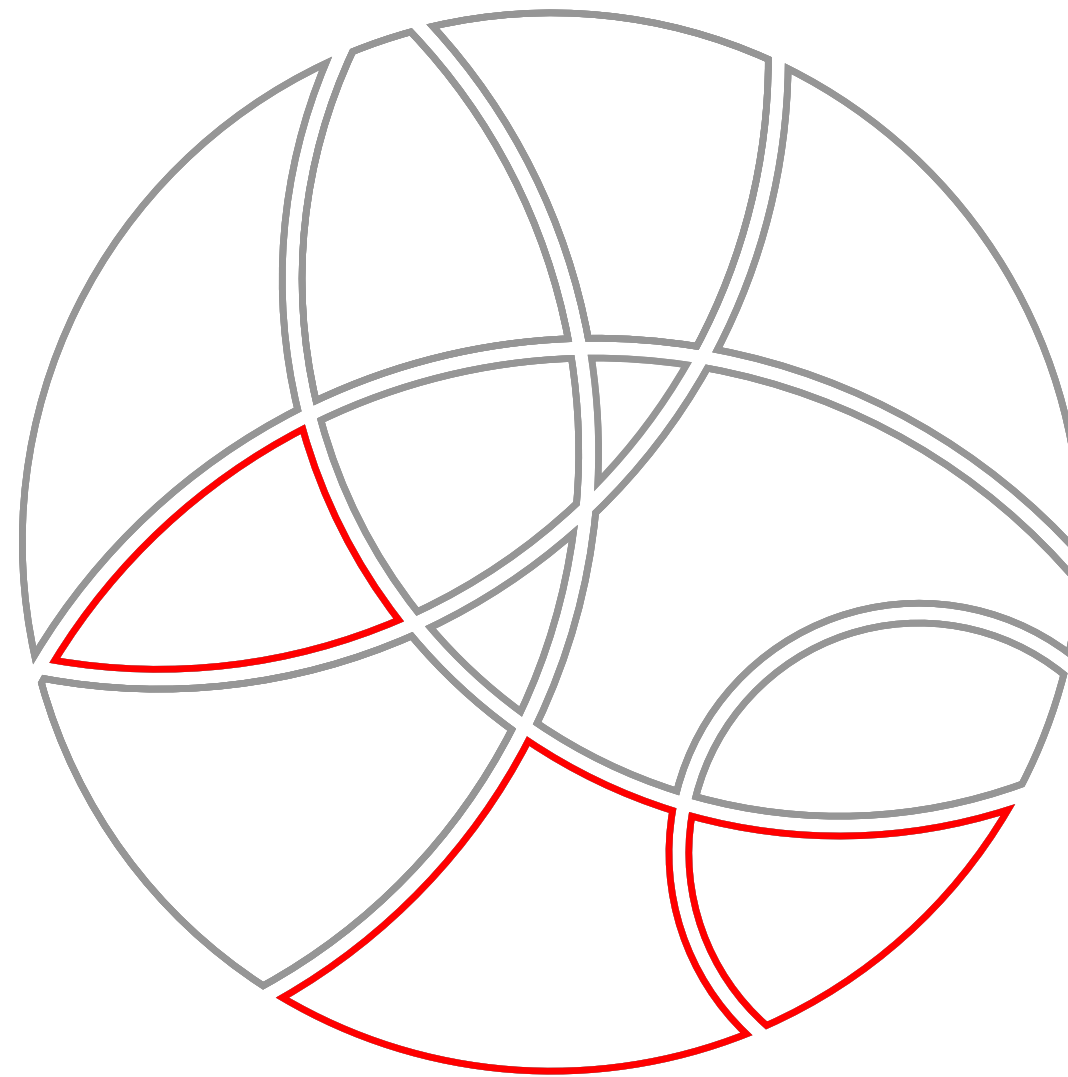
LASER Z: 0.092 MM

CUTTING PASS # 11

11-0.03MM-HEIGHT-0.106MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



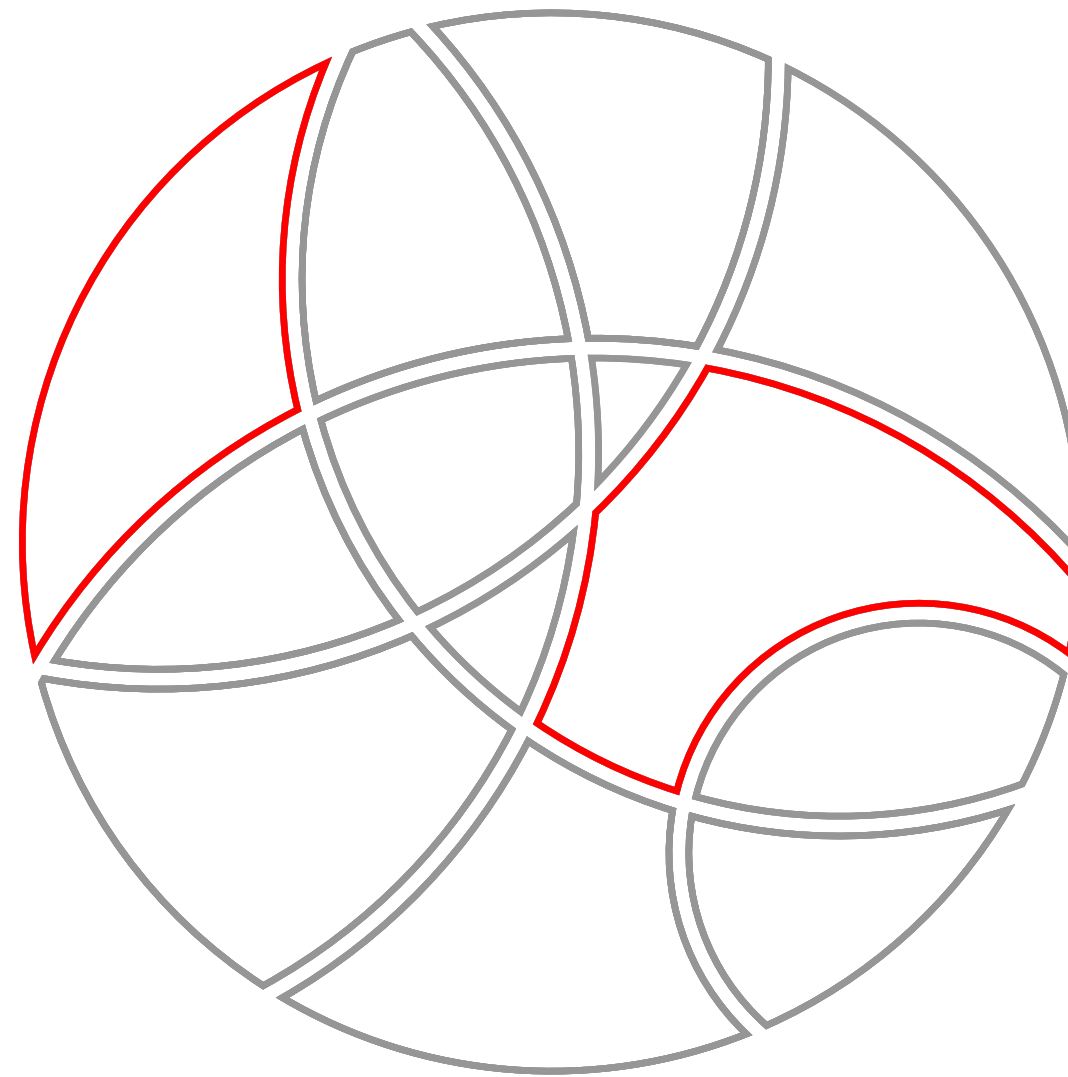
POWER: 12.5%

SPEED: 3%

LASER Z: 0.106 MM

CUTTING PASS # 12

12-0.03MM-HEIGHT-0.113MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



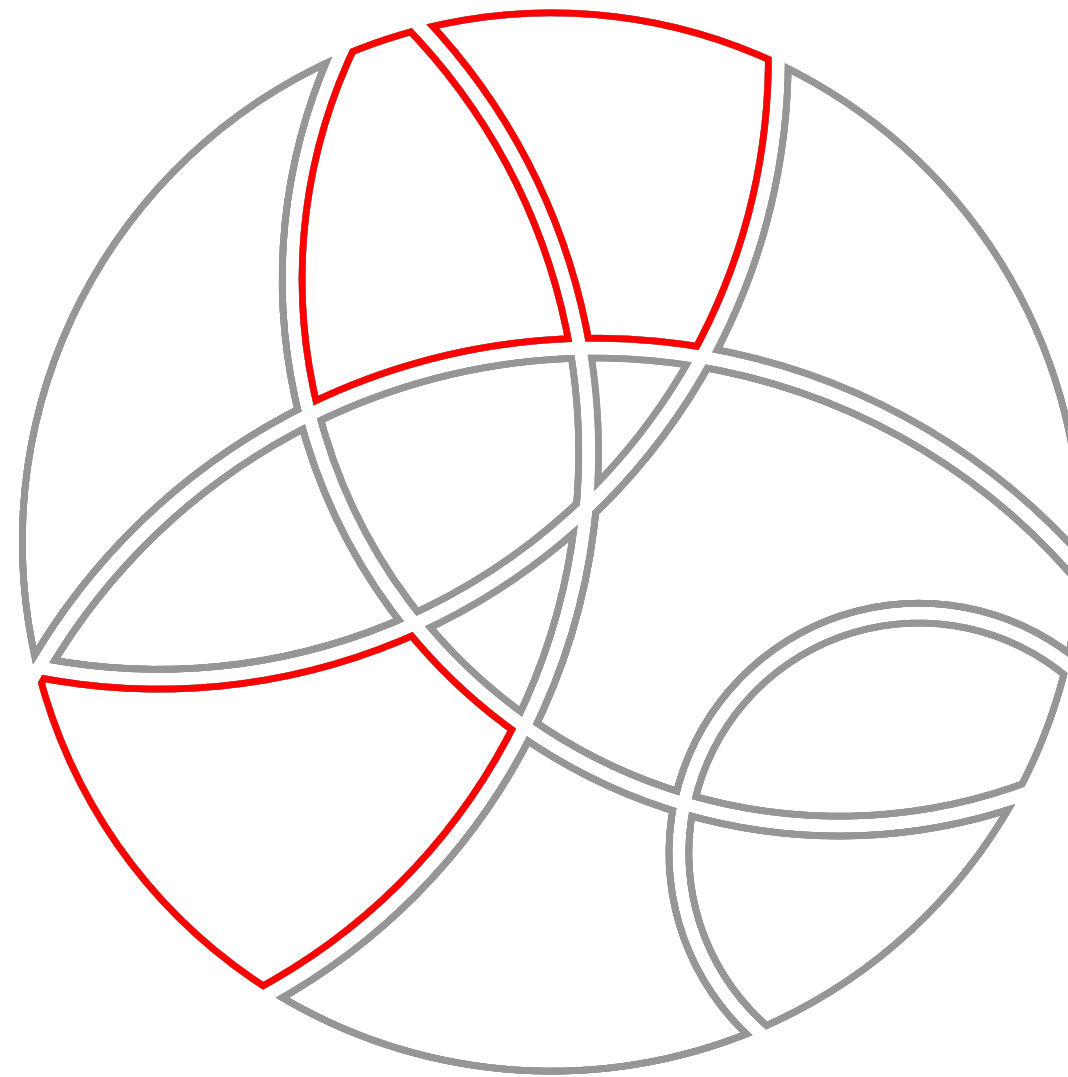
POWER: 12.5%

SPEED: 3%

LASER Z: 0.113 MM

CUTTING PASS # 13

13 0.023MM HEIGHT 0.115MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



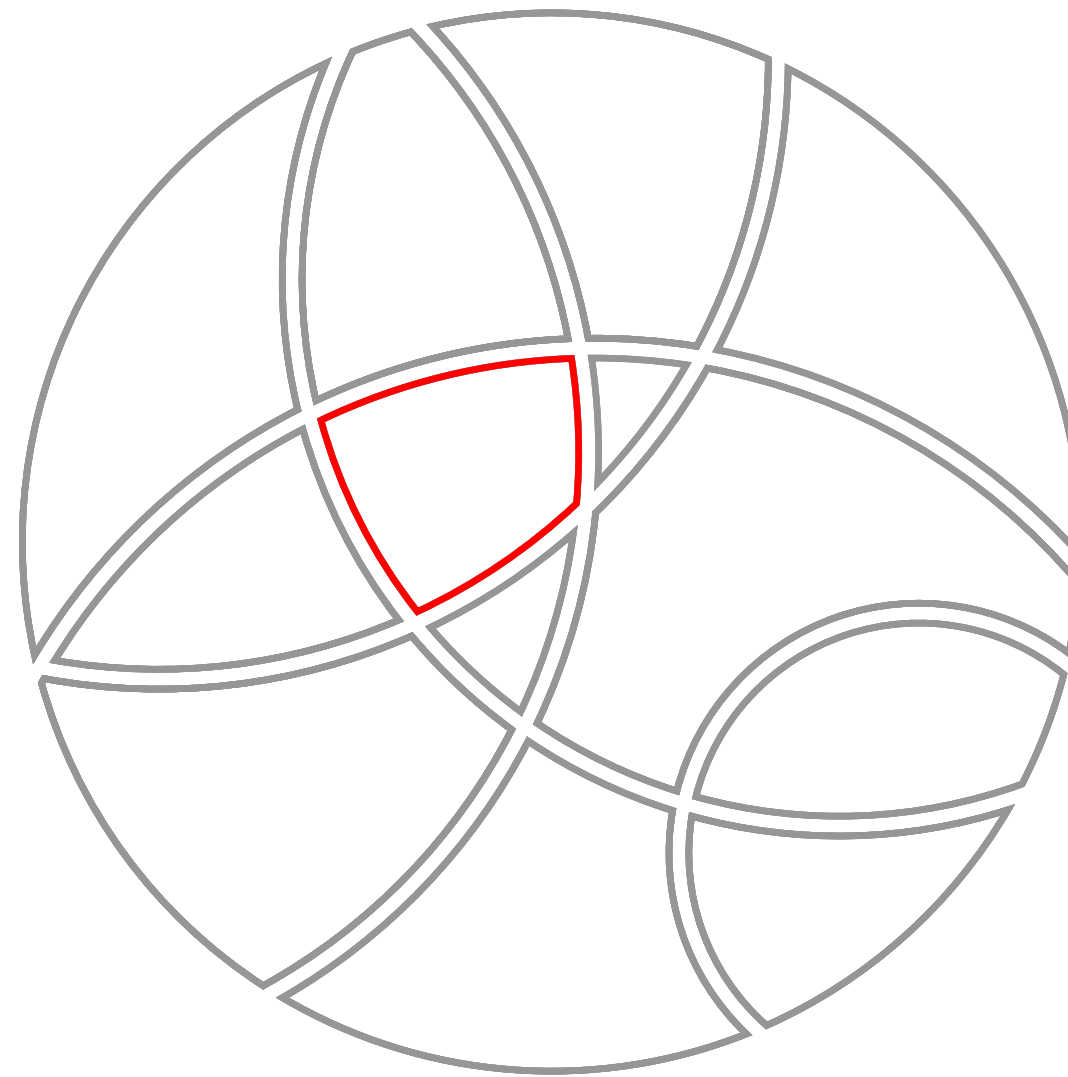
POWER: 12.5%

SPEED: 3%

LASER Z: 0.115 MM

CUTTING PASS # 14

~~14-0.03MM HEIGHT 0.12MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



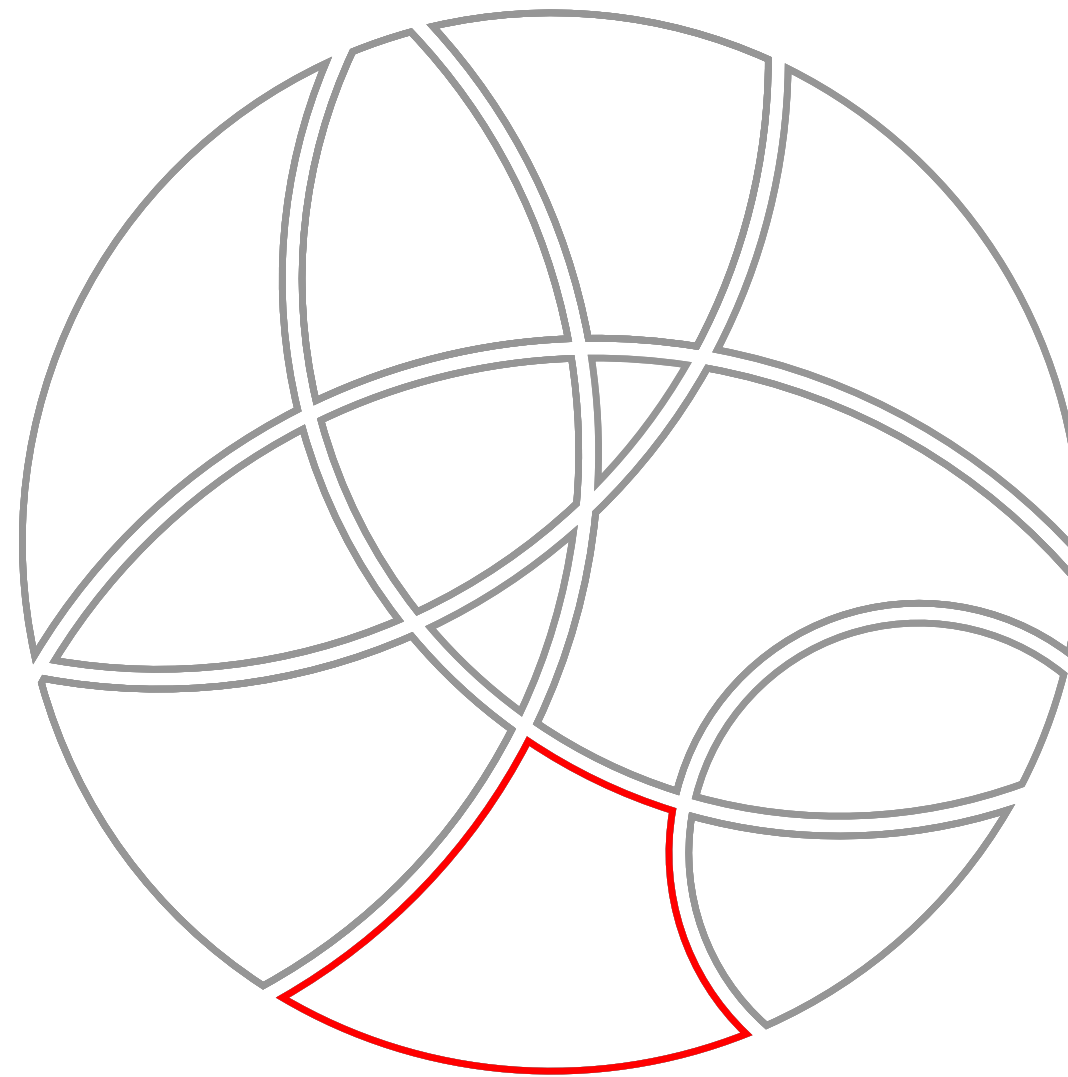
POWER: 12.5%

SPEED: 3%

LASER Z: 0.12 MM

CUTTING PASS # 15

15 - 0.03MM HEIGHT - 136MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



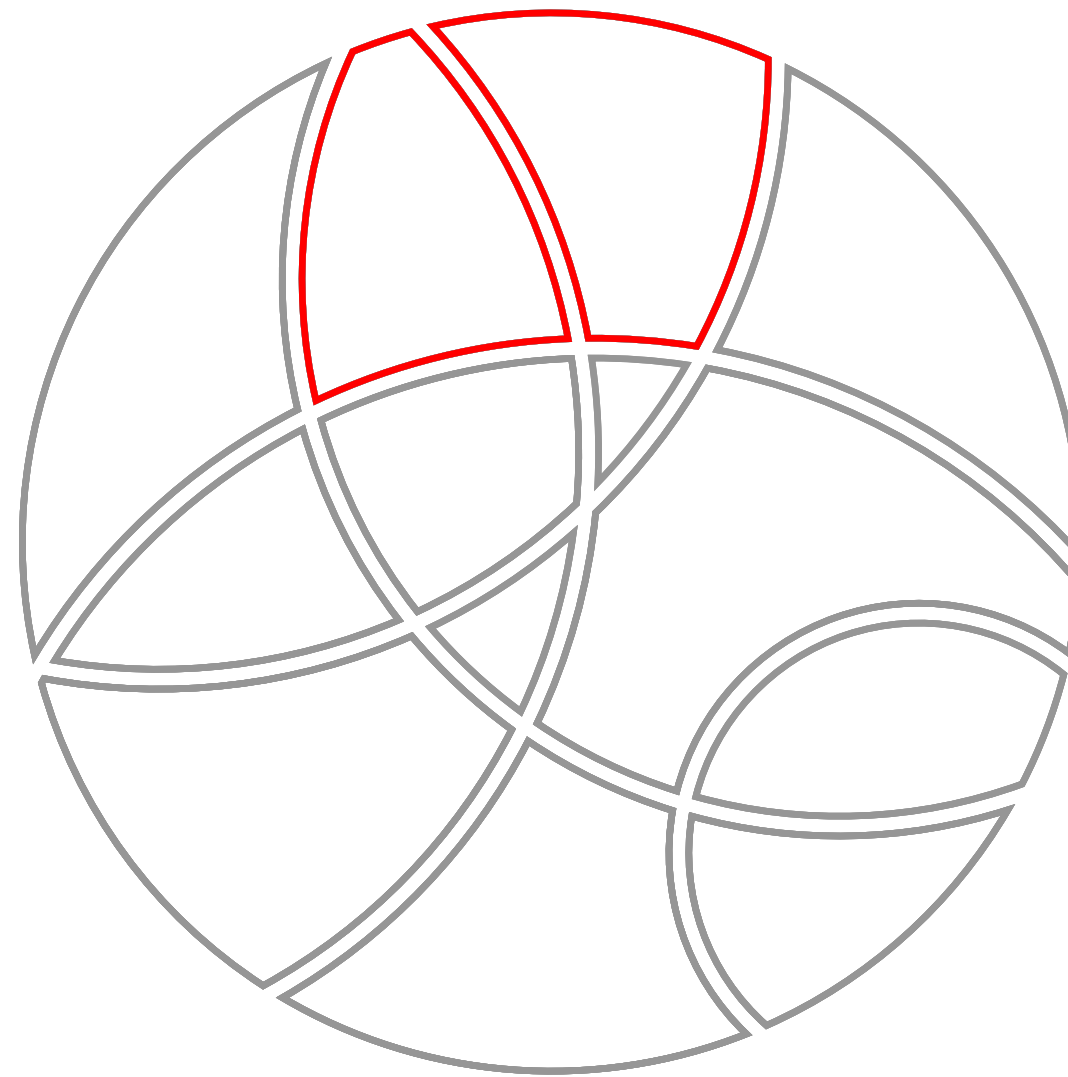
POWER: 12.5%

SPEED: 3%

LASER Z: 0.136 MM

CUTTING PASS # 16

PLACE BASE 16.0x22.0MM SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

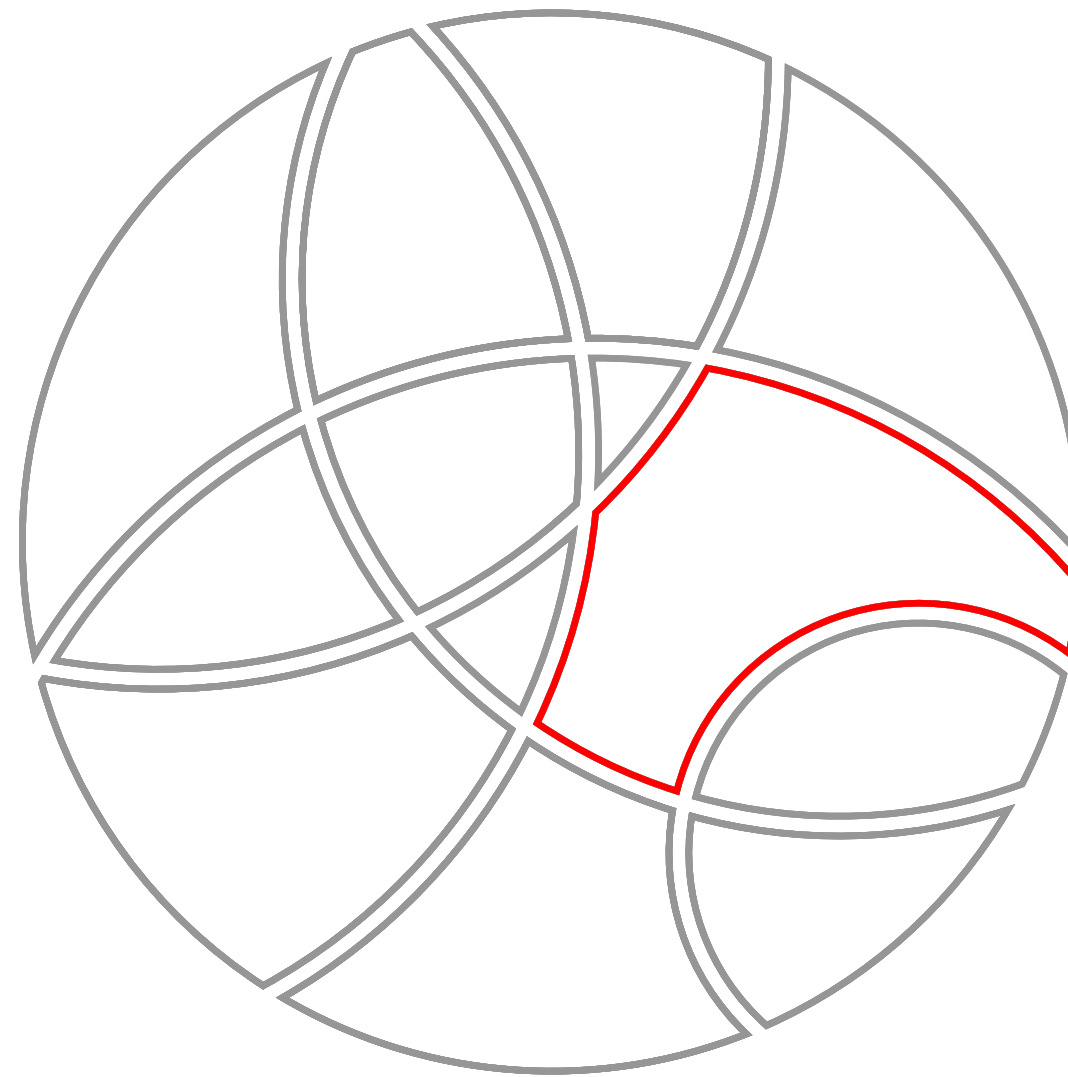
SPEED: 3%

LASER Z: 0.138 MM



CUTTING PASS # 17

~~17-0.03MM-HEIGHT-0.143MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



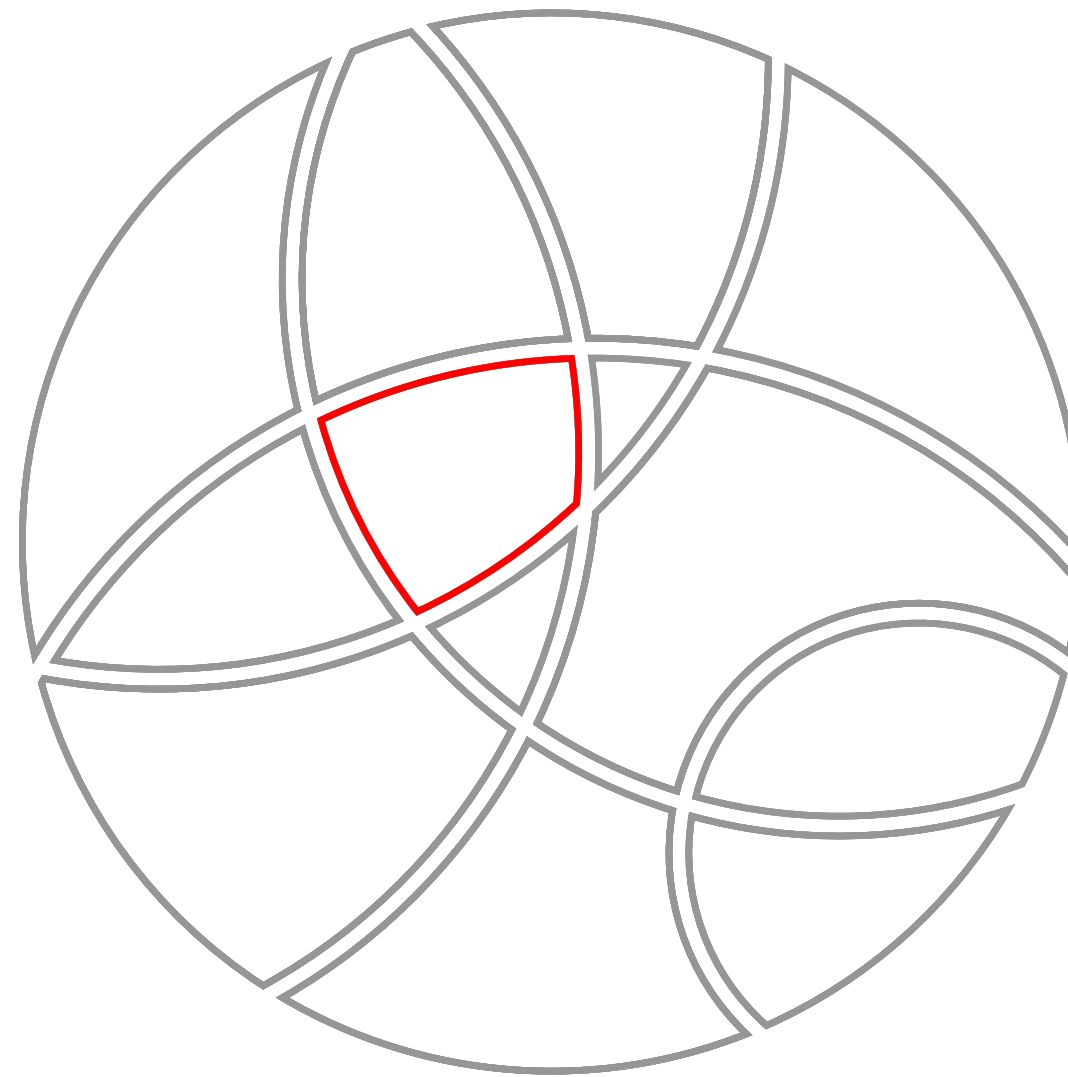
POWER: 12.5%

SPEED: 3%

LASER Z: 0.143 MM

CUTTING PASS # 18

18-0.03MM HEIGHT 0.15MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



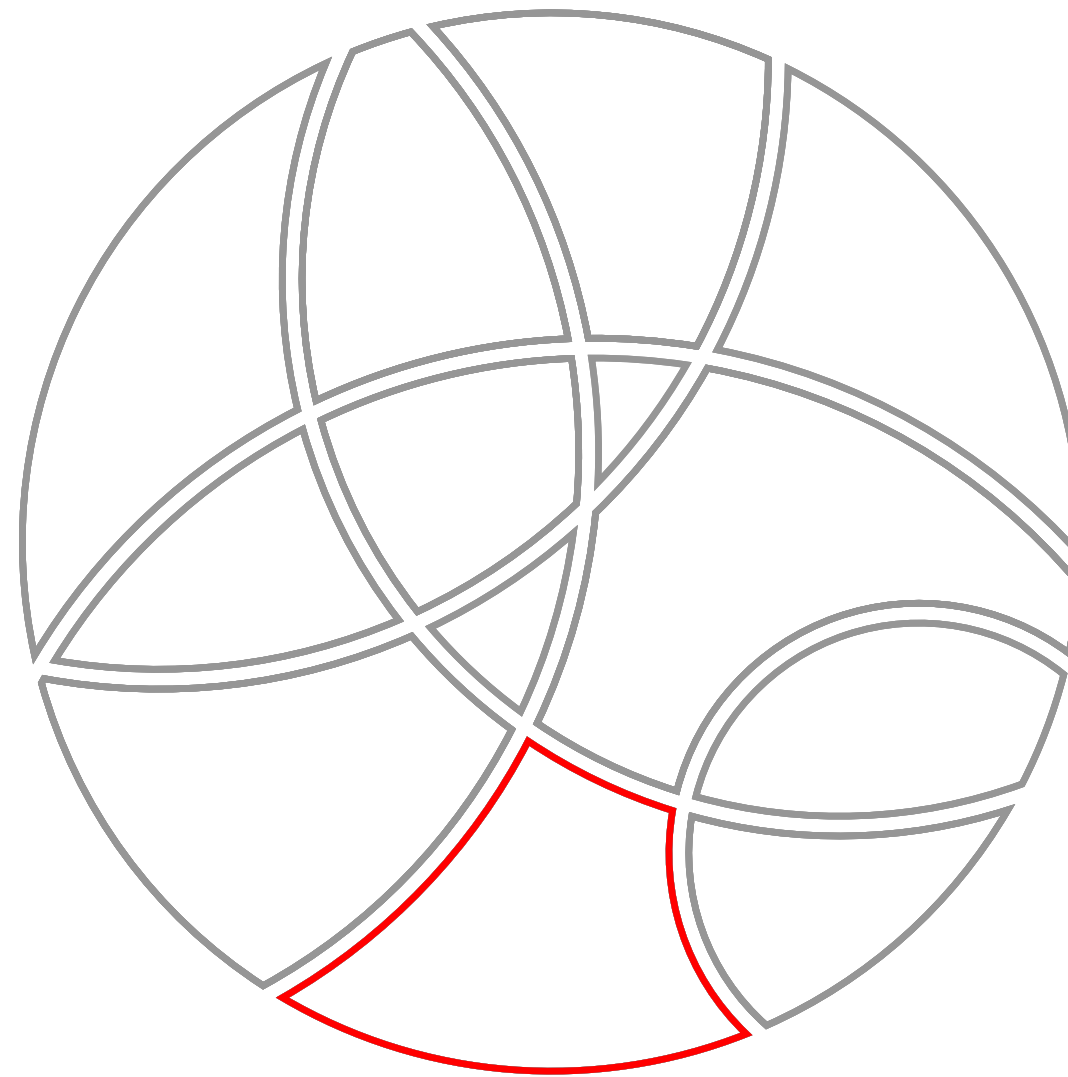
POWER: 12.5%

SPEED: 3%

LASER Z: 0.15 MM

CUTTING PASS # 19

10-0.03MM-HEIGHT-0.166MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



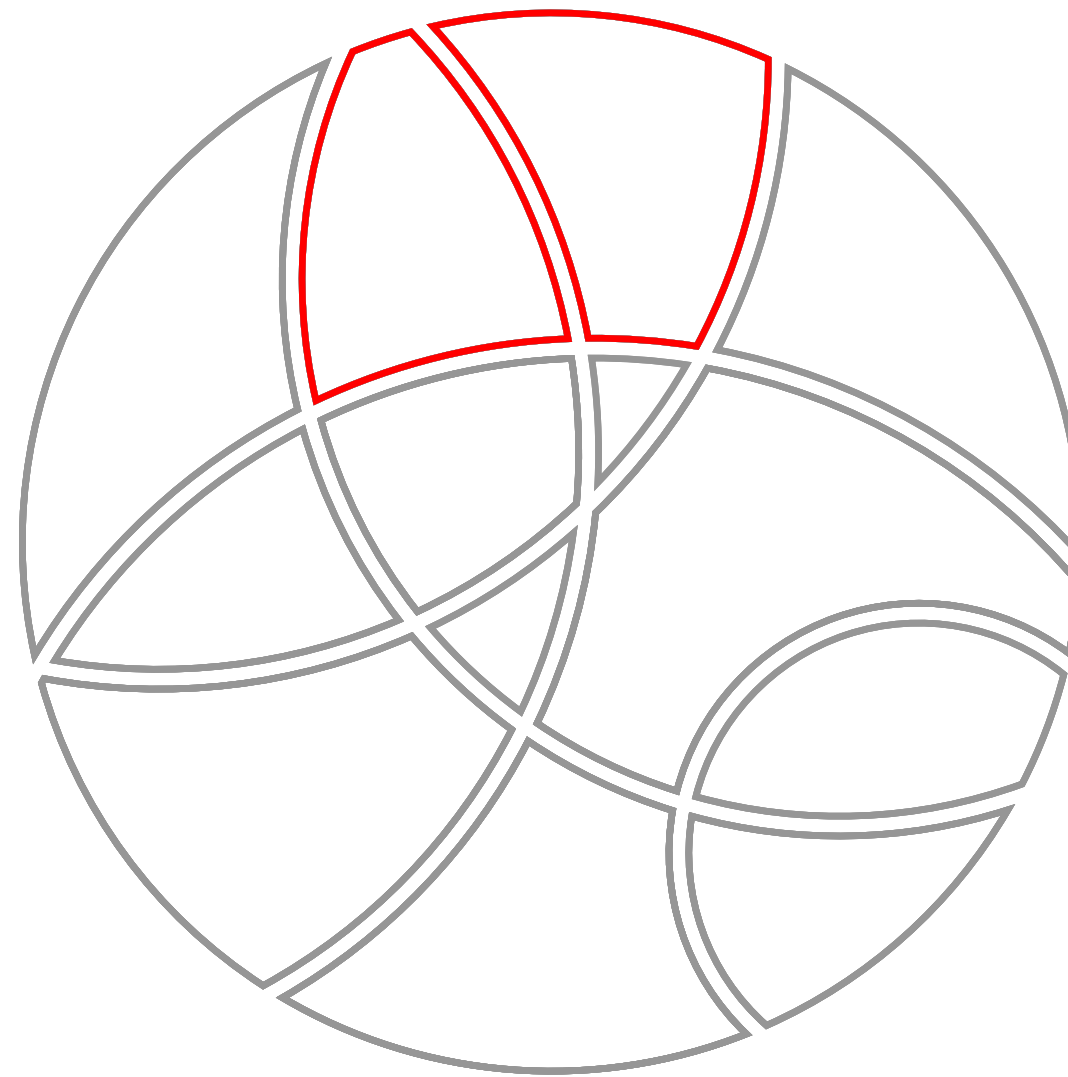
POWER: 12.5%

SPEED: 3%

LASER Z: 0.166 MM

CUTTING PASS # 20

~~20-0.03MM-HEIGHT-0.168MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

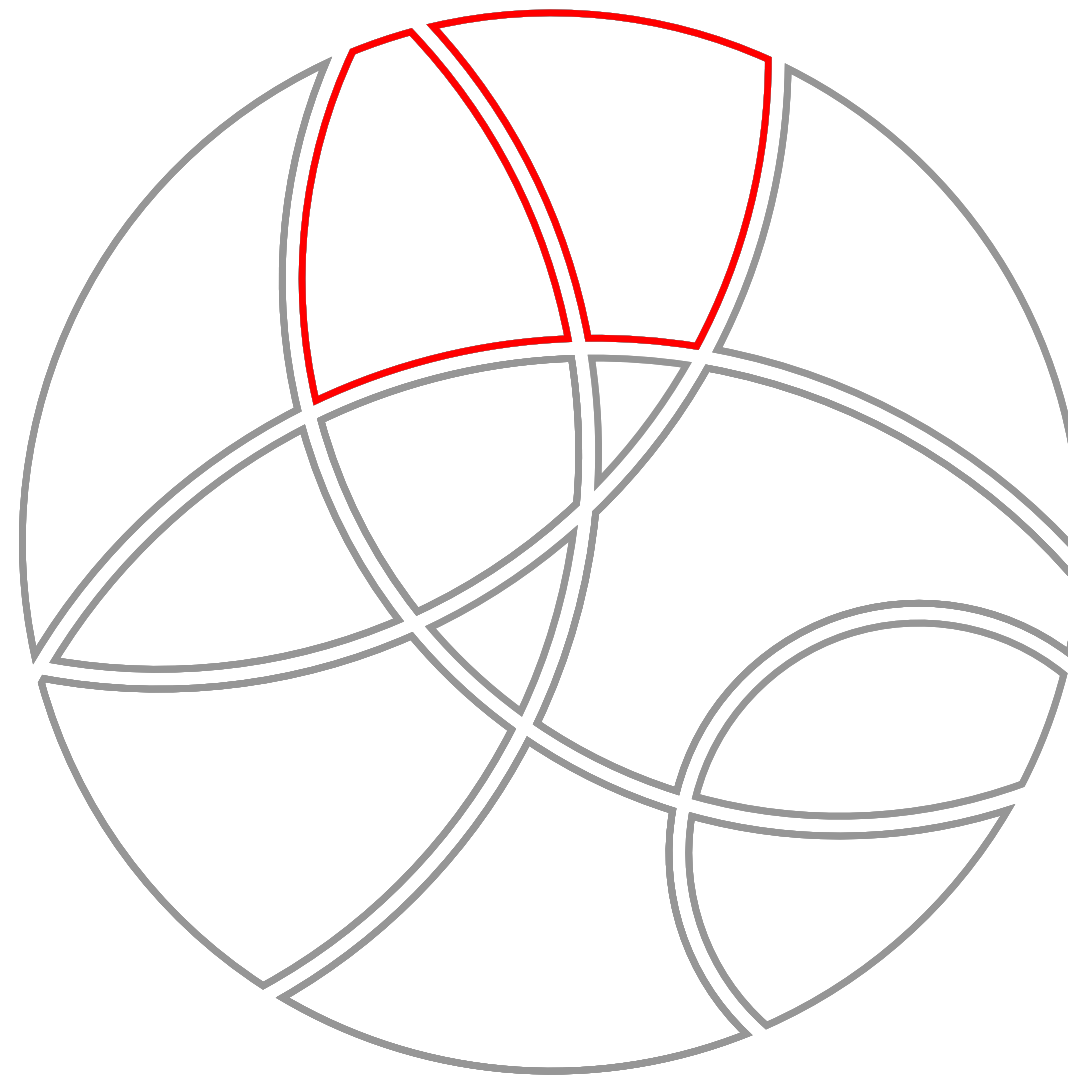
LASER Z: 0.168 MM

CUTTING PASS # 21

21-0.03MM-HEIGHT-0.198MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

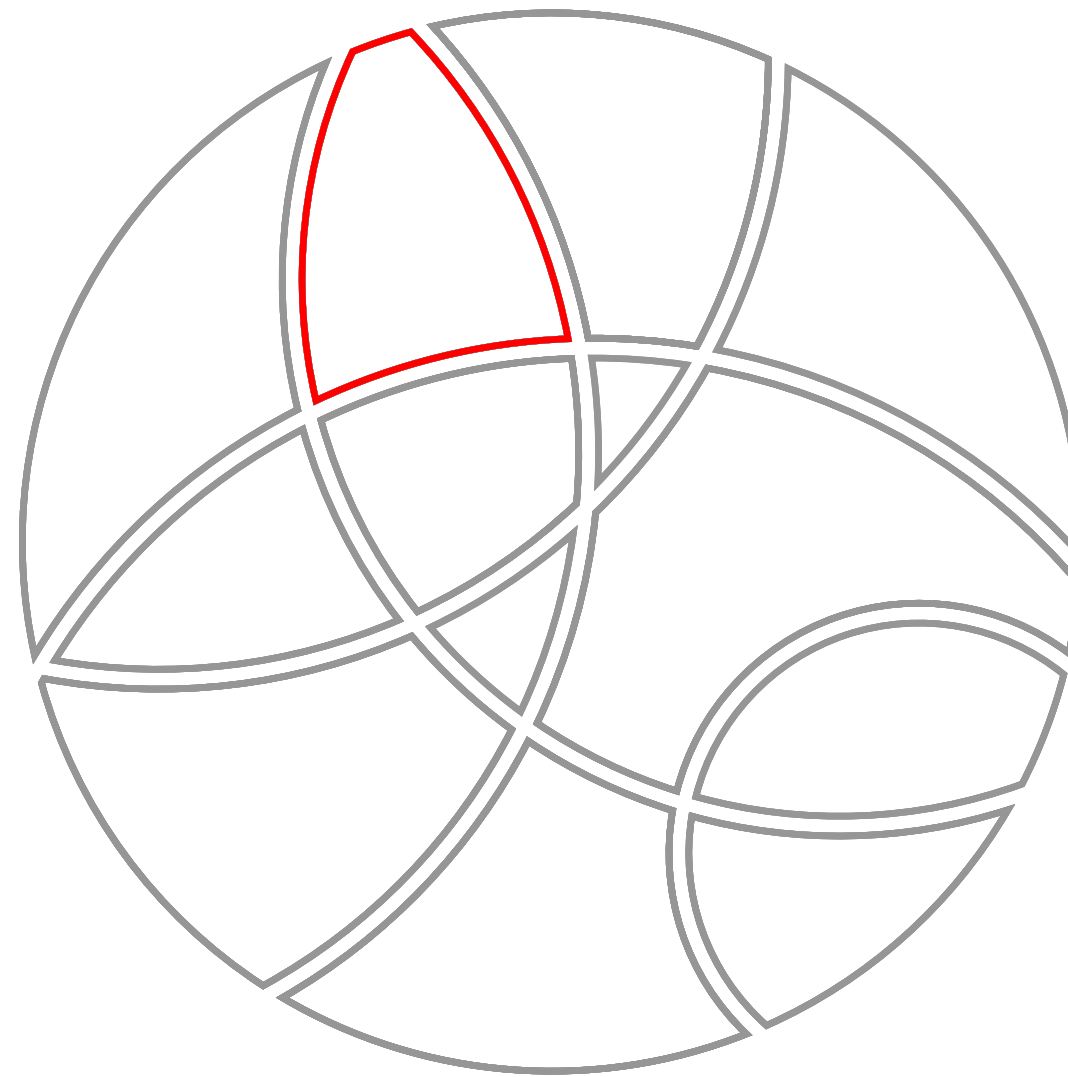
LASER Z: 0.198 MM

CUTTING PASS # 22

22-0.03MM-HEIGHT-0.228MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.228 MM

