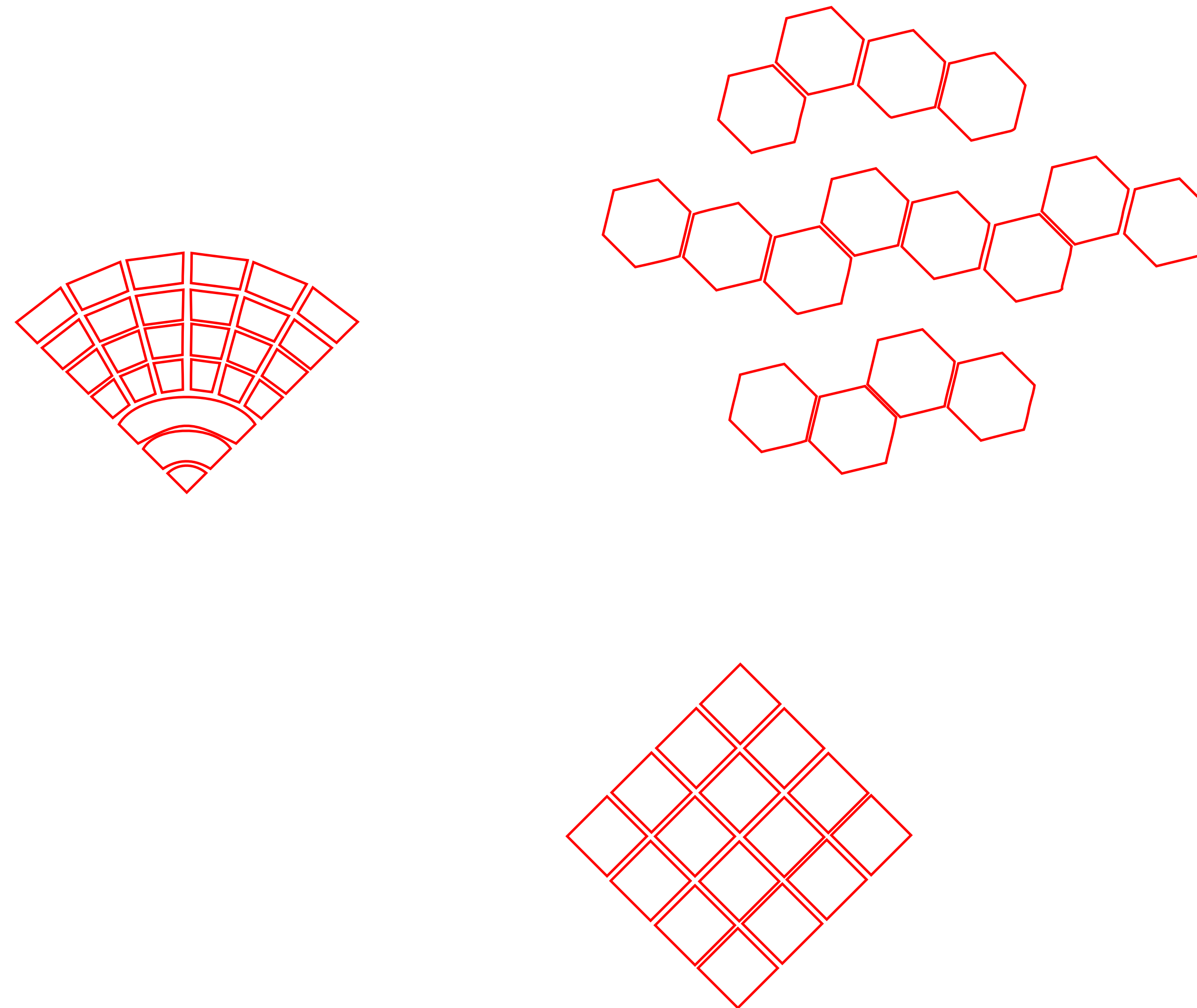


CUTTING PASS # 1

~~1-0.03MM-HEIGHT-0.03MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



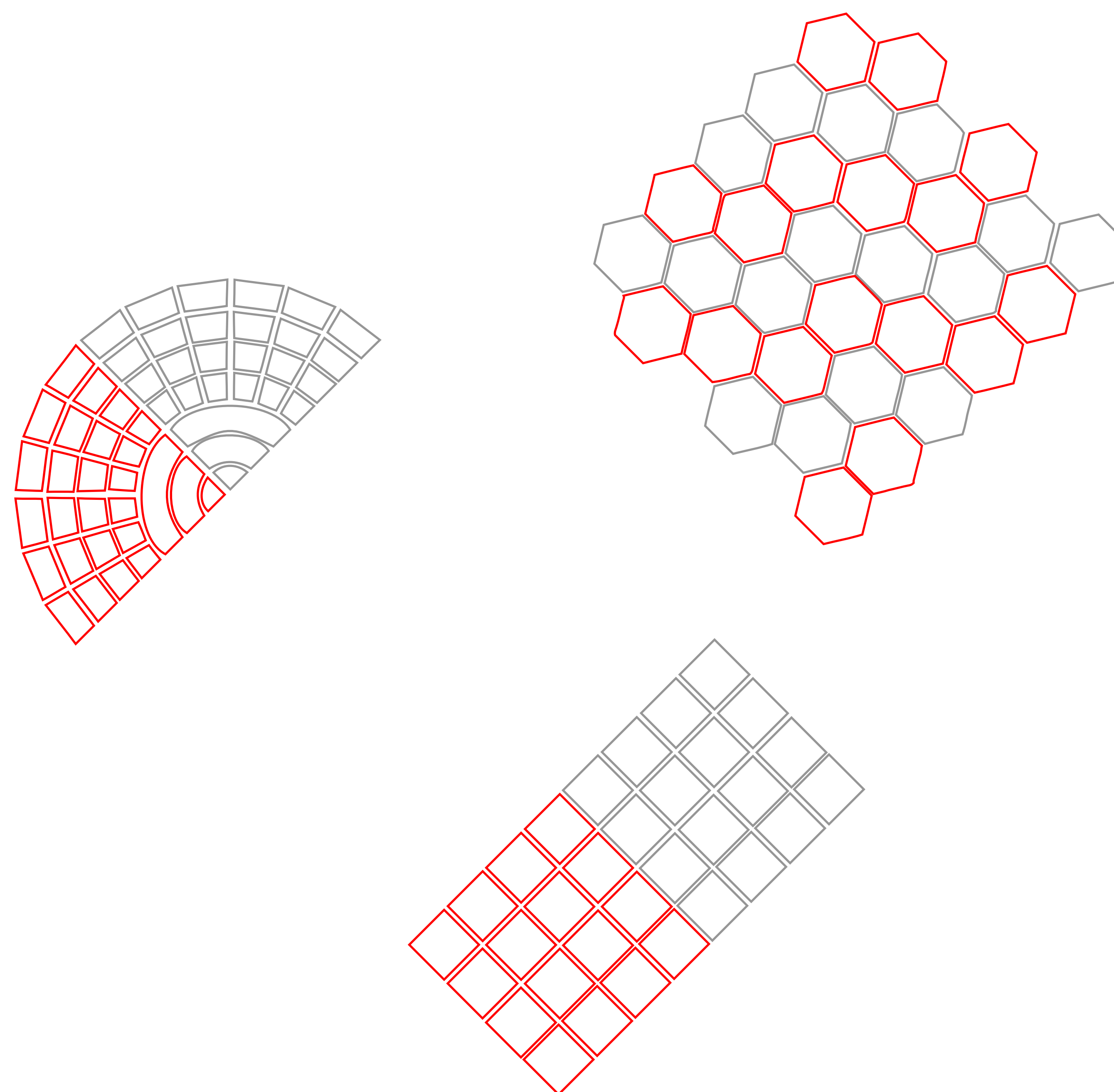
POWER: 12.5%

SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 2

~~2-0.035MM-HEIGHT-0.035MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



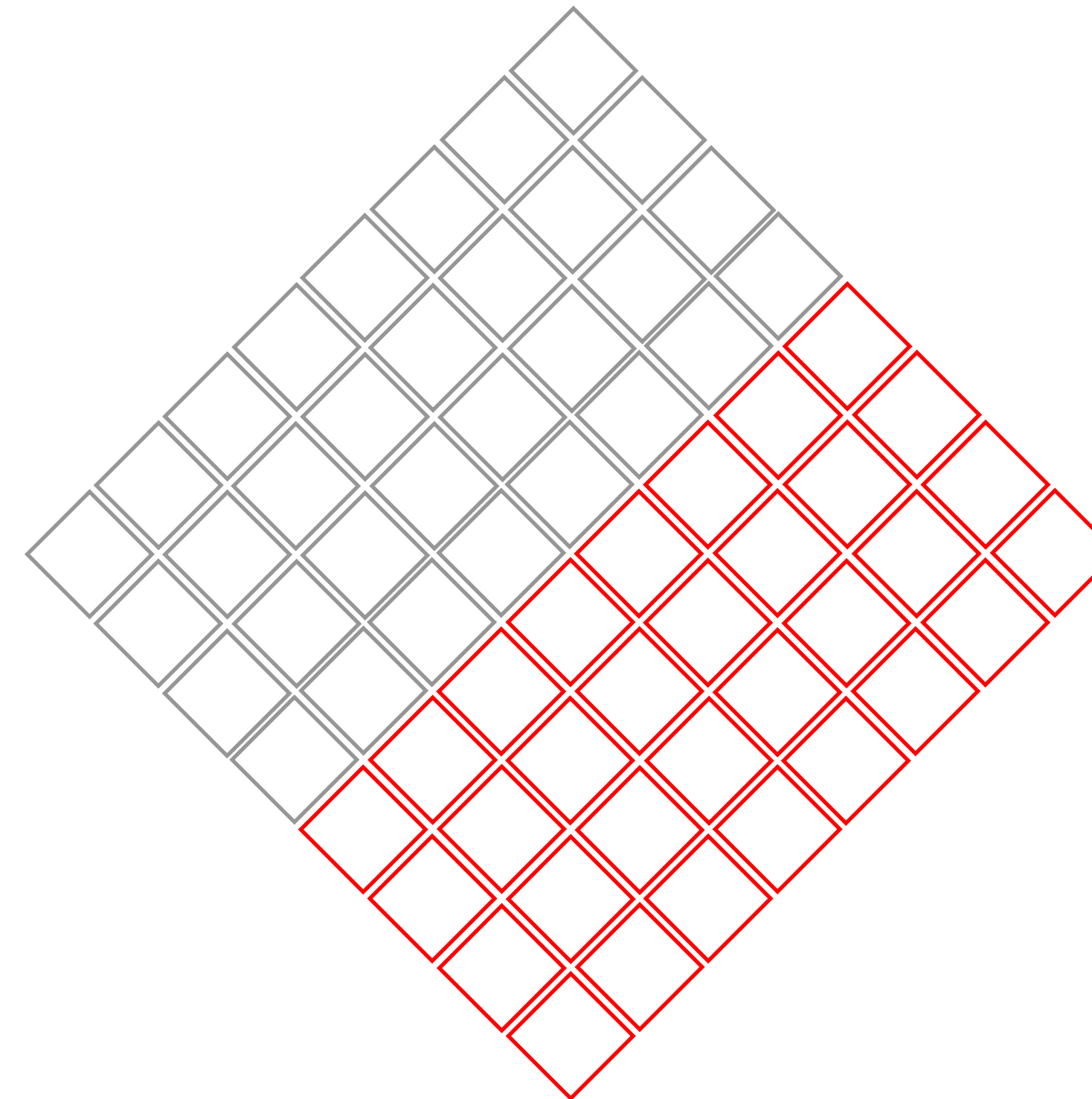
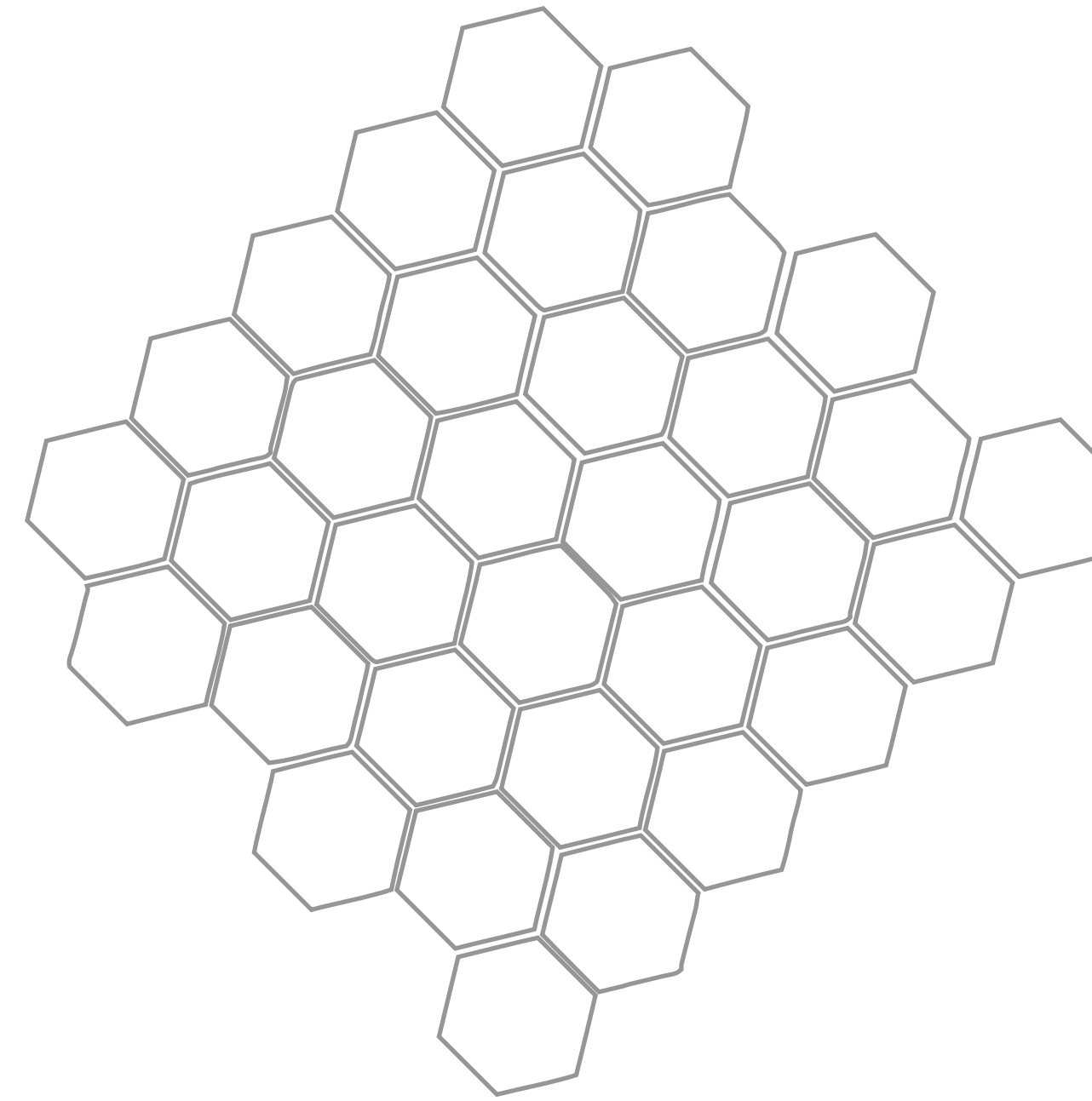
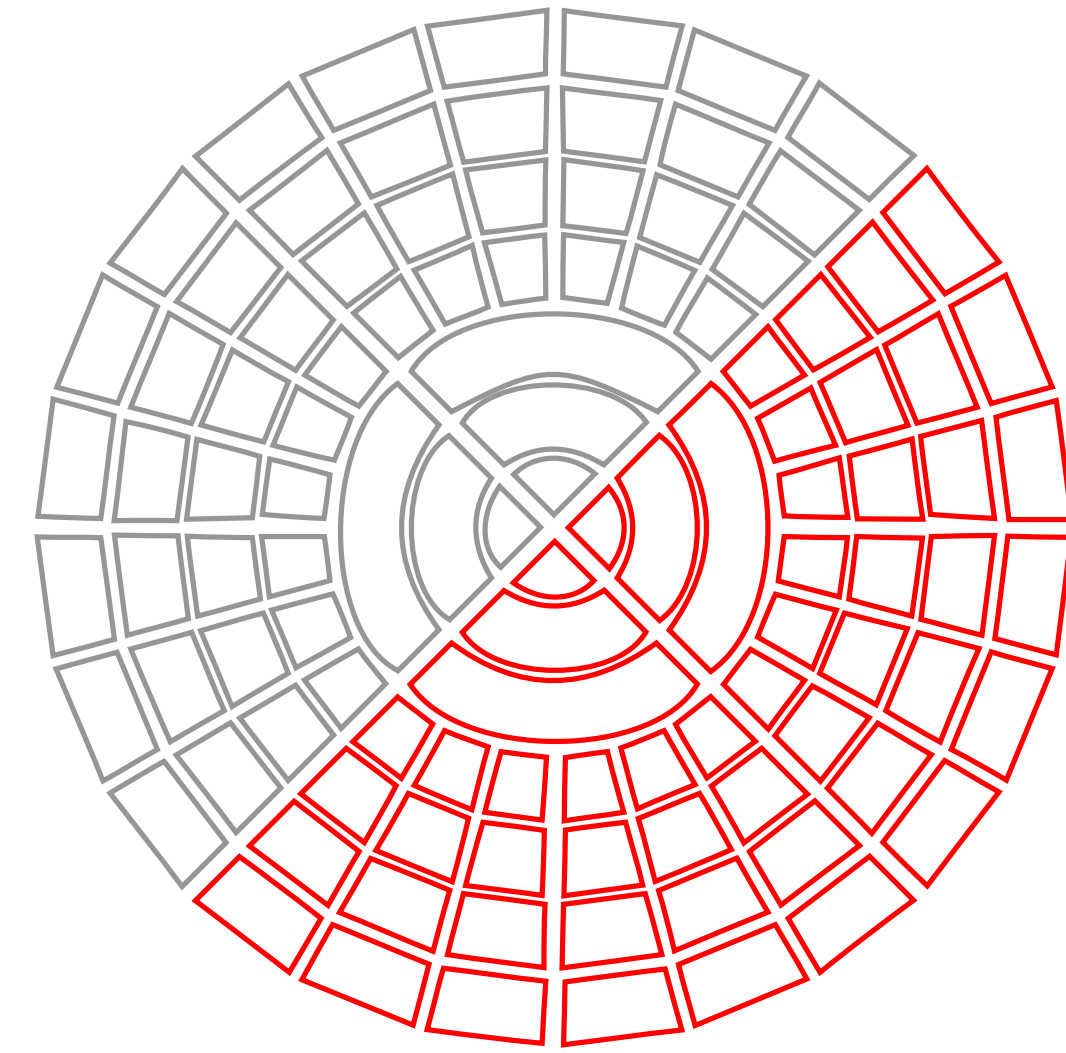
POWER: 12.5%

SPEED: 3%

LASER Z: 0.035 MM

CUTTING PASS # 3

3-0.045MM-HEIGHT-0.045MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



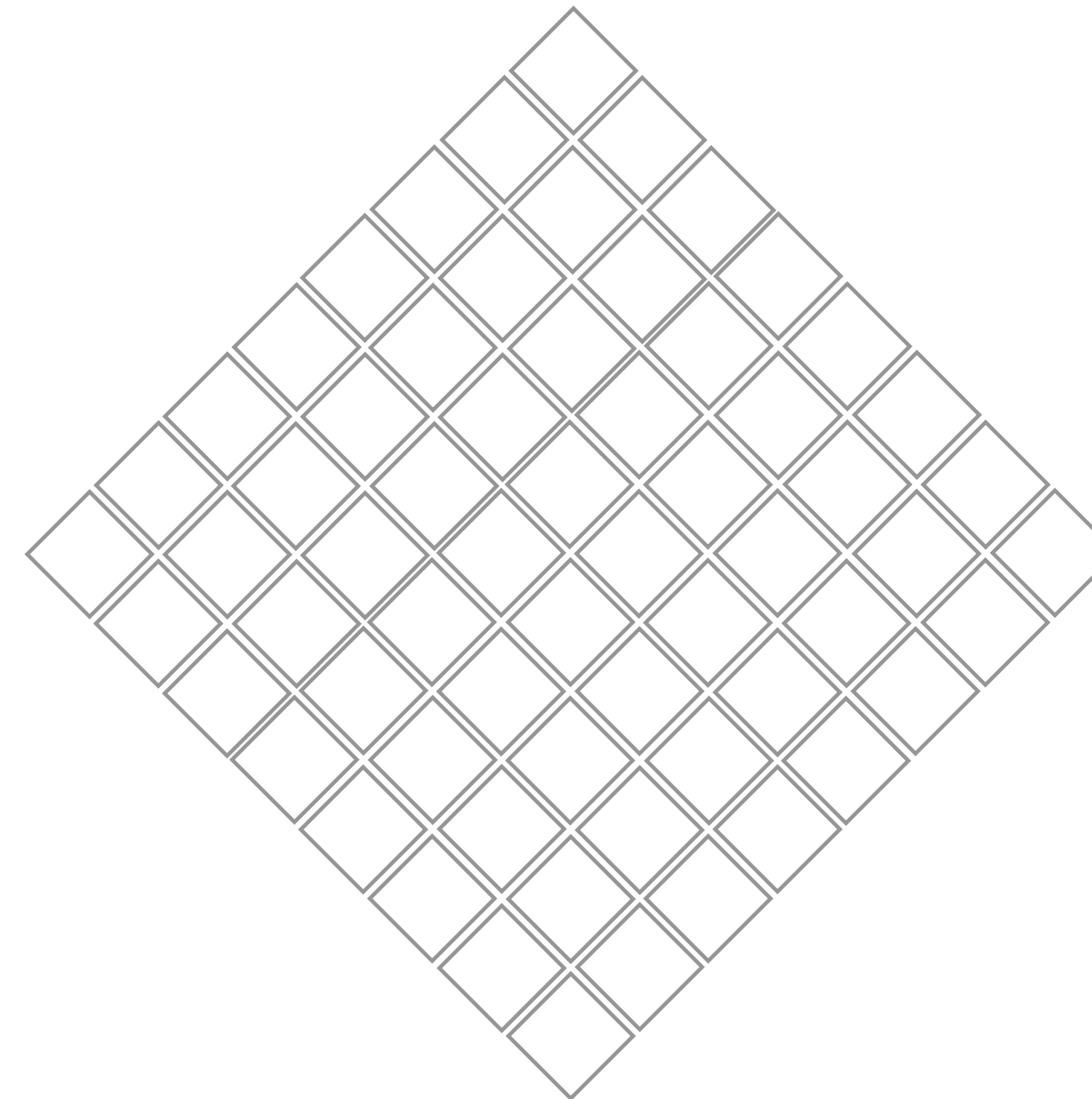
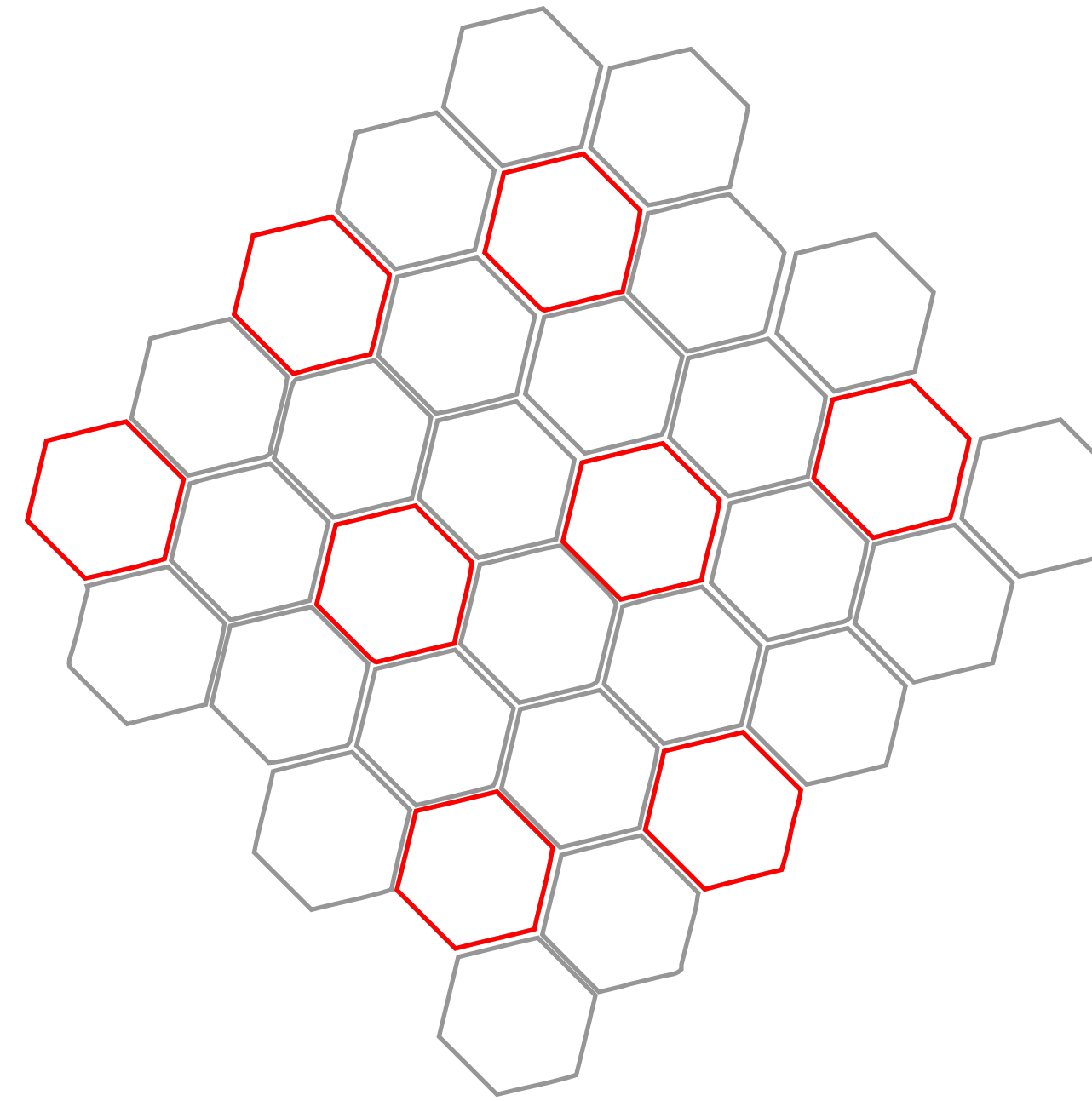
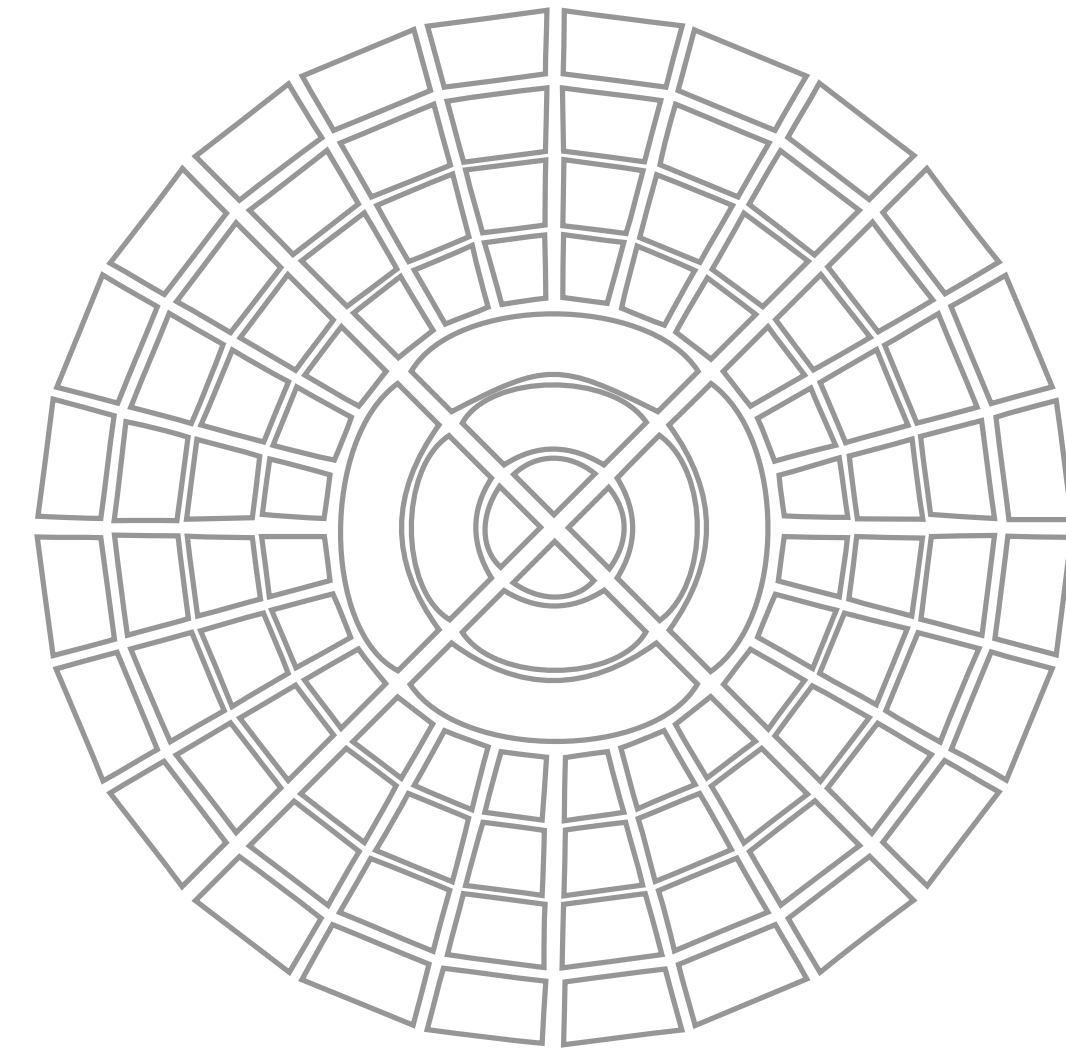
POWER: 12.5%

SPEED: 3%

LASER Z: 0.045 MM

CUTTING PASS # 4

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

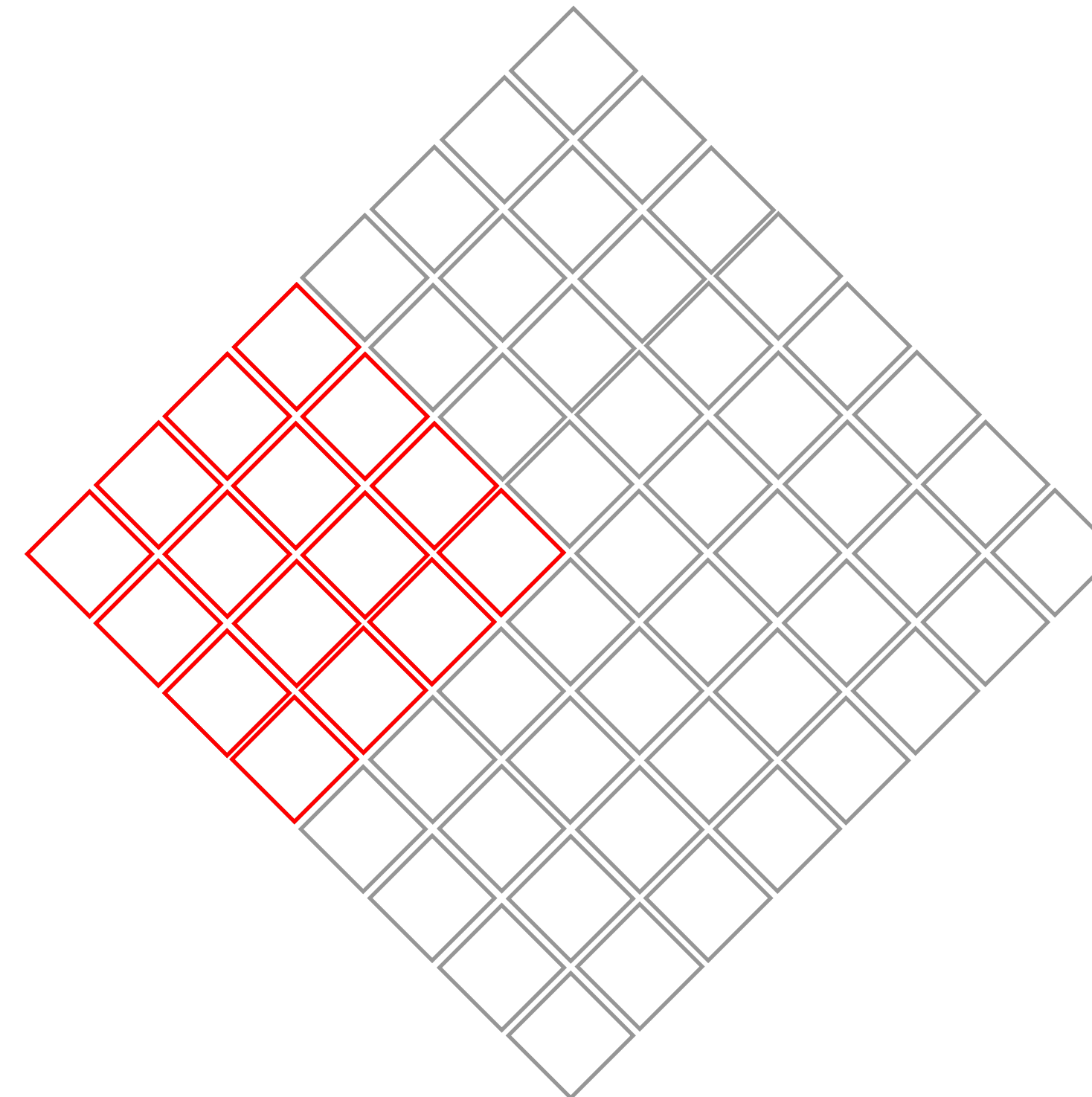
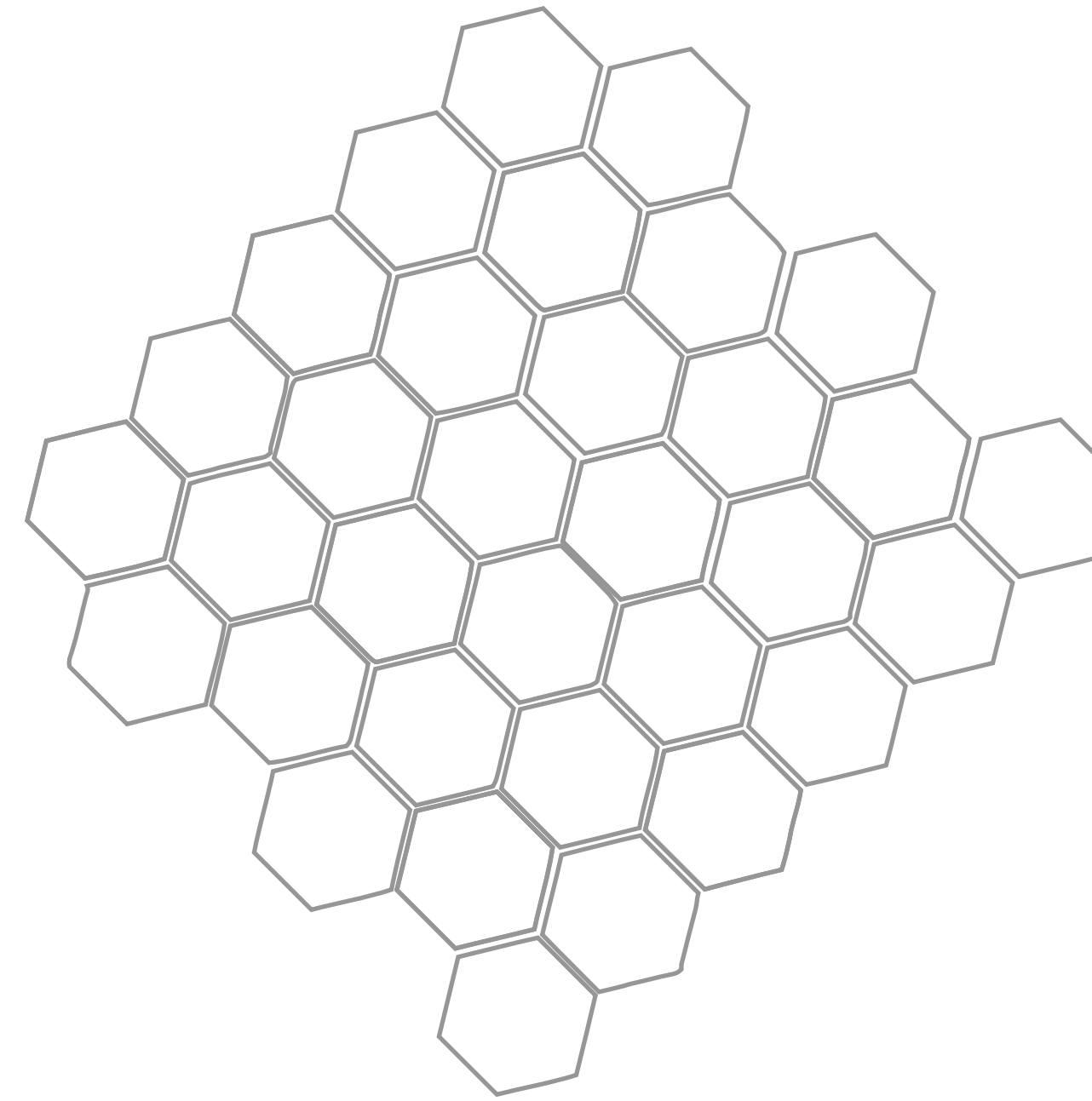
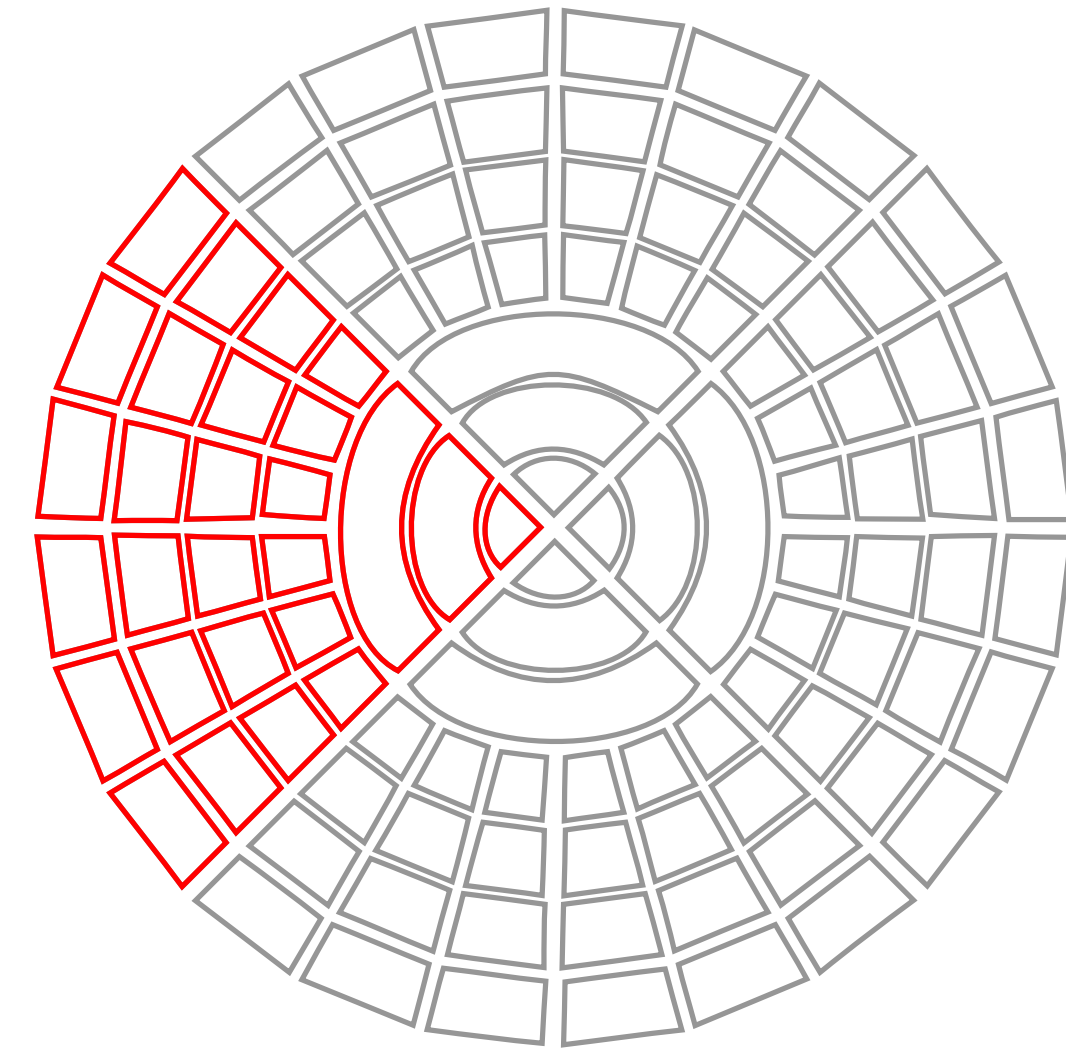
LASER Z: 0.06 MM

CUTTING PASS # 5

~~5-0.045MM-HEIGHT-0.08MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

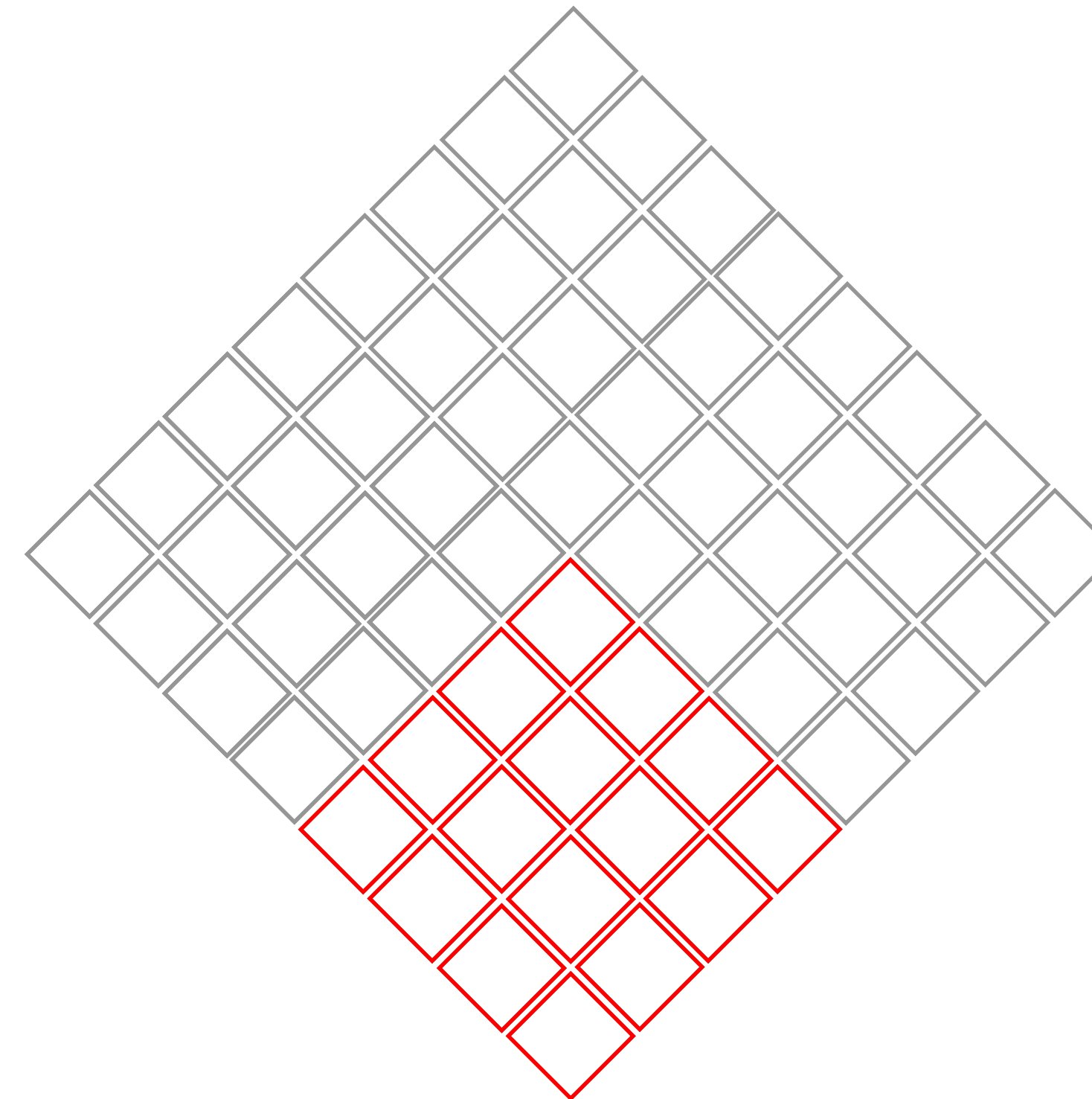
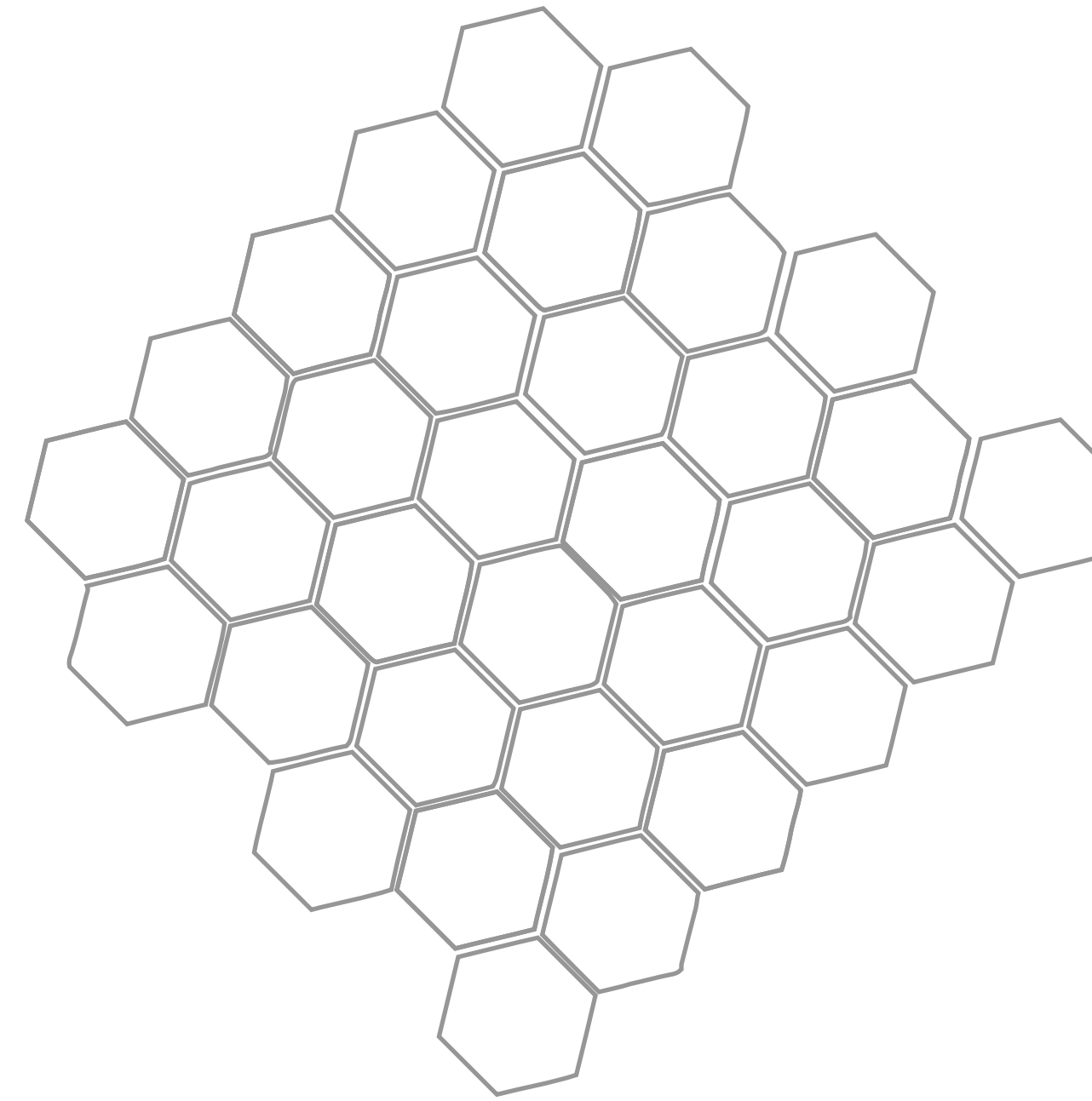
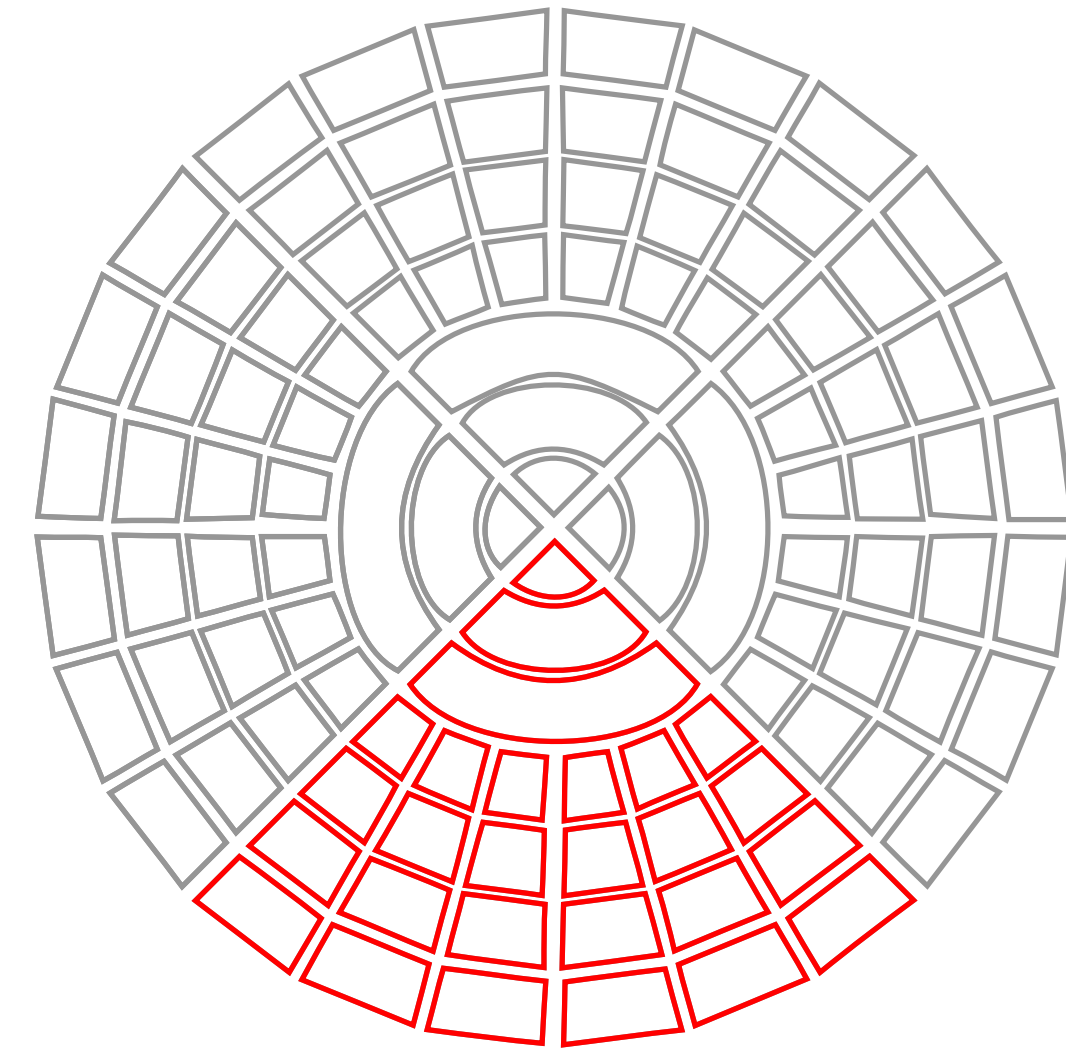
LASER Z: 0.08 MM

CUTTING PASS # 6

~~5-0.045MM-HEIGHT-0.09MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.09 MM

