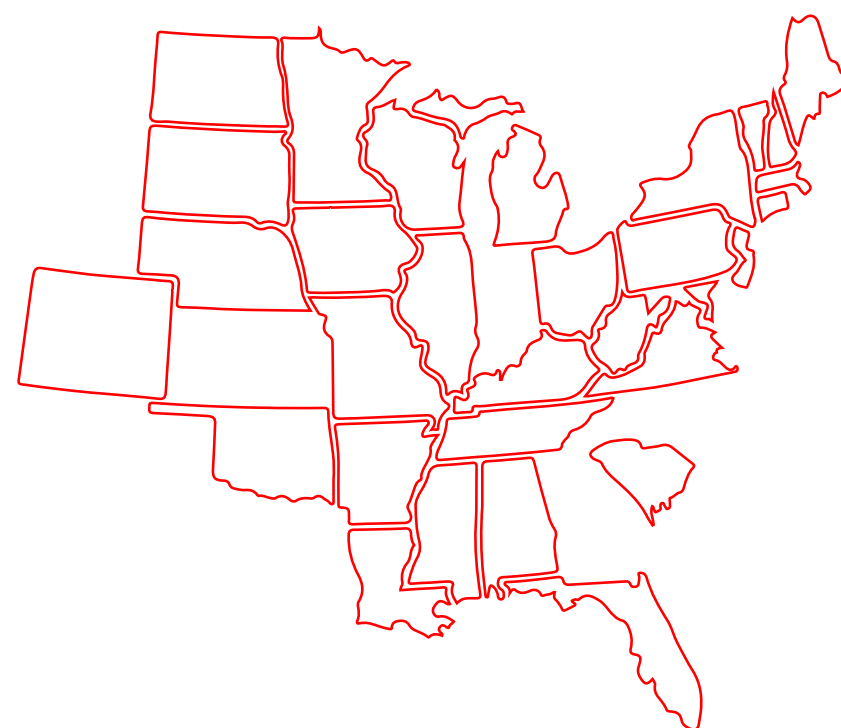
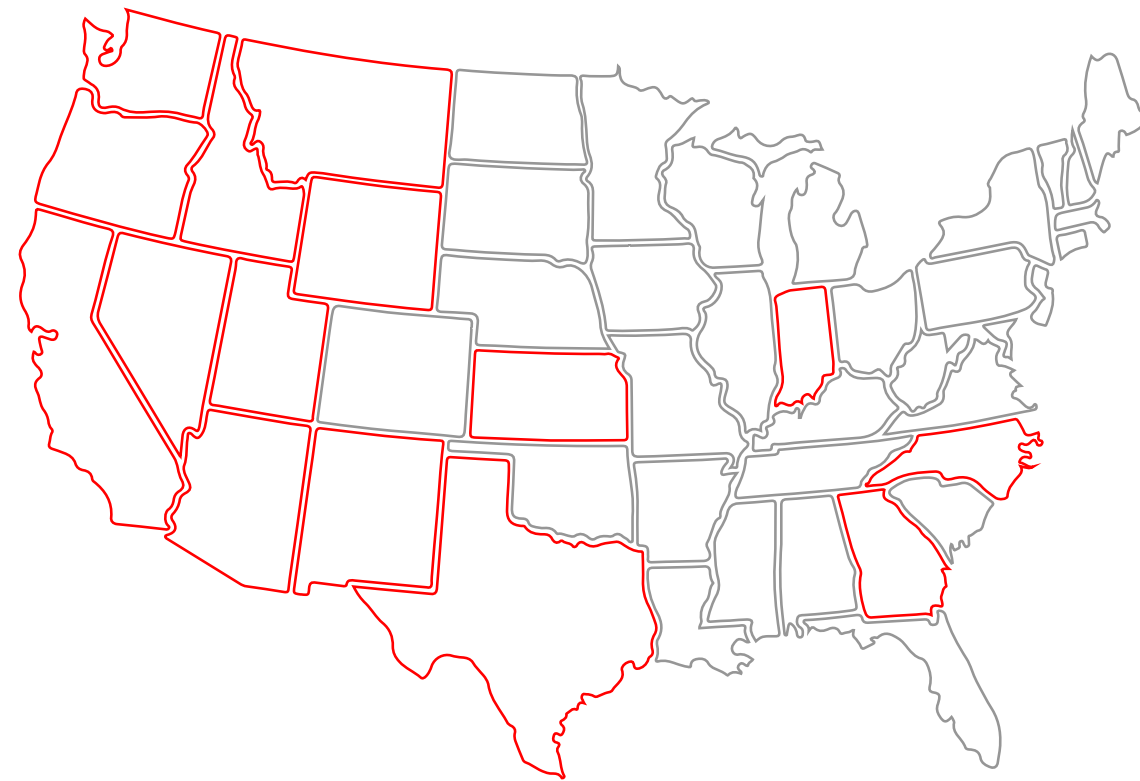


CUTTING PASS # 1
1-0.023MM-HEIGHT0.023MM



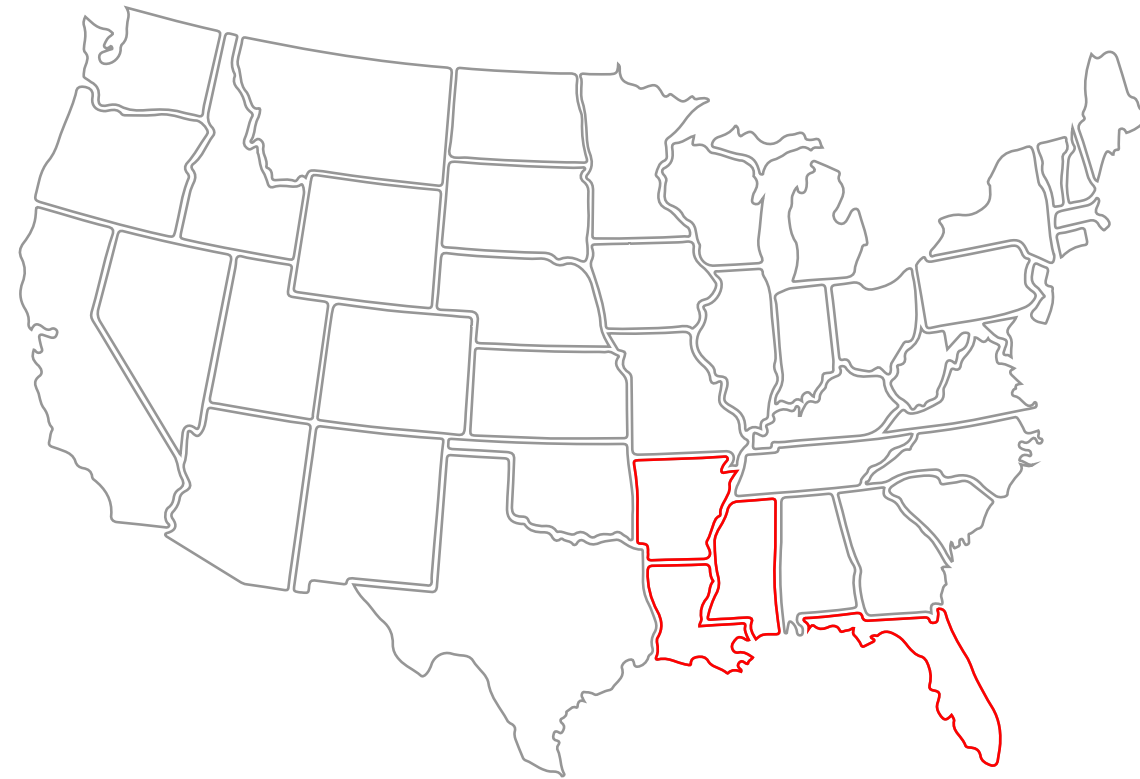
POWER: 12.5%
SPEED: 3%
LASER Z: 1.023 MM

CUTTING PASS # 2
2-0.03MM-HEIGHT0.03MM



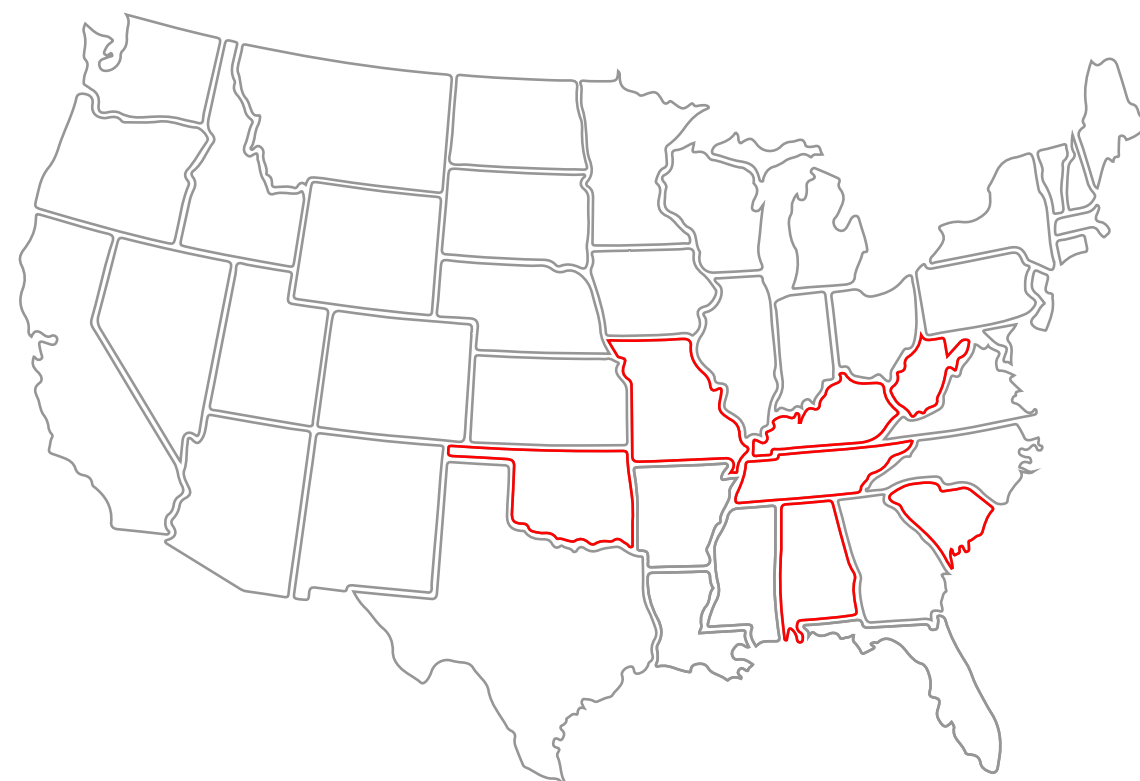
POWER: 12.5%
SPEED: 3%
LASER Z: 1.03 MM

CUTTING PASS # 3
3-0.03MM-HEIGHT0.053MM



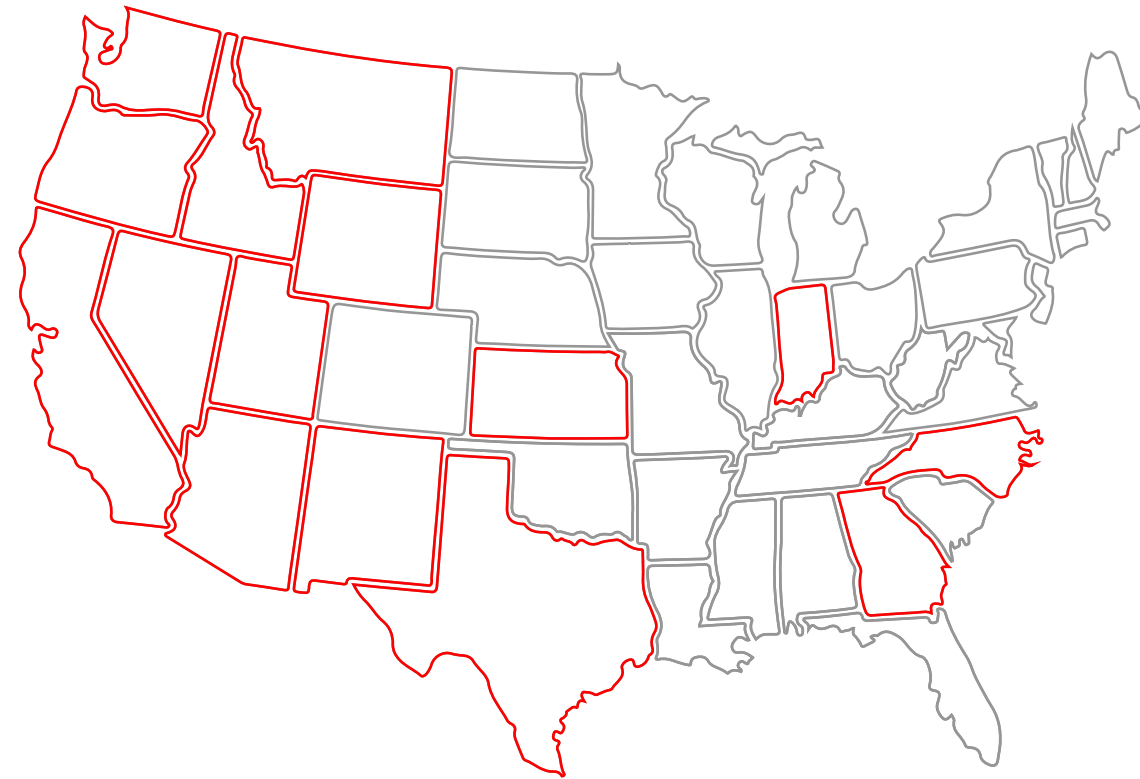
POWER: 12.5%
SPEED: 3%
LASER Z: 1.053 MM

CUTTING PASS # 4
4-0.035MM-HEIGHT0.058MM



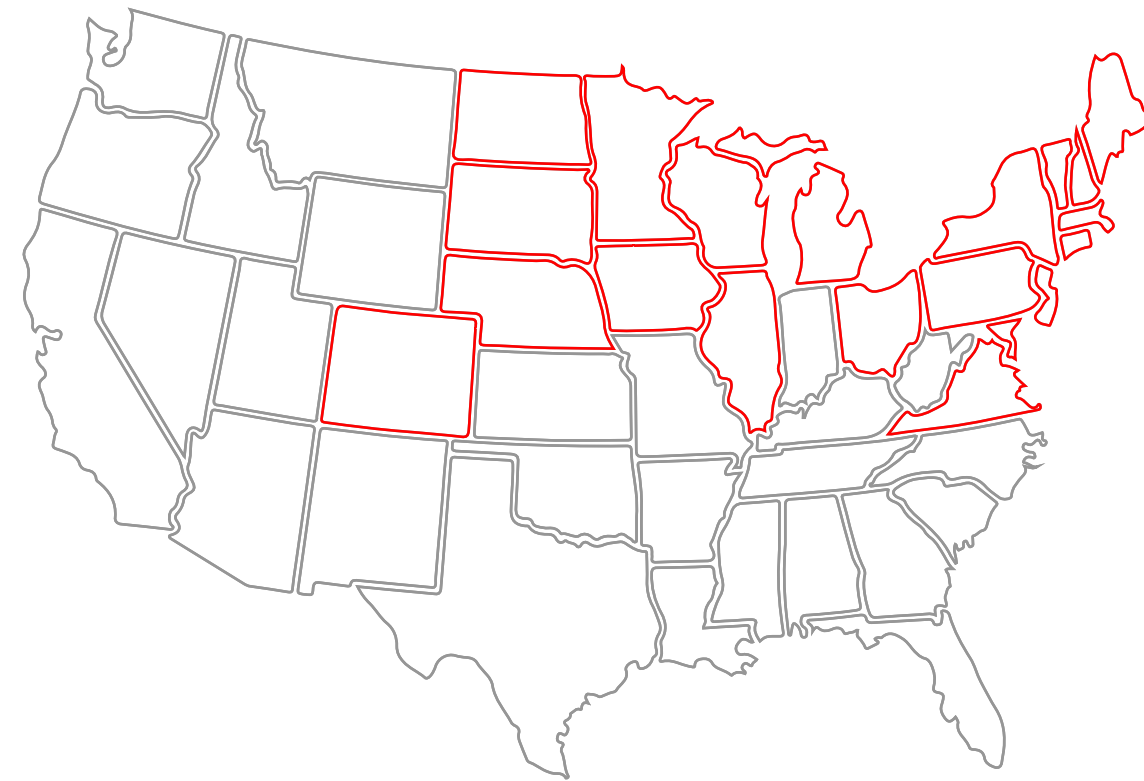
POWER: 12.5%
SPEED: 3%
LASER Z: 1.058 MM

CUTTING PASS # 5
5-0.03MM-HEIGHT0.06MM



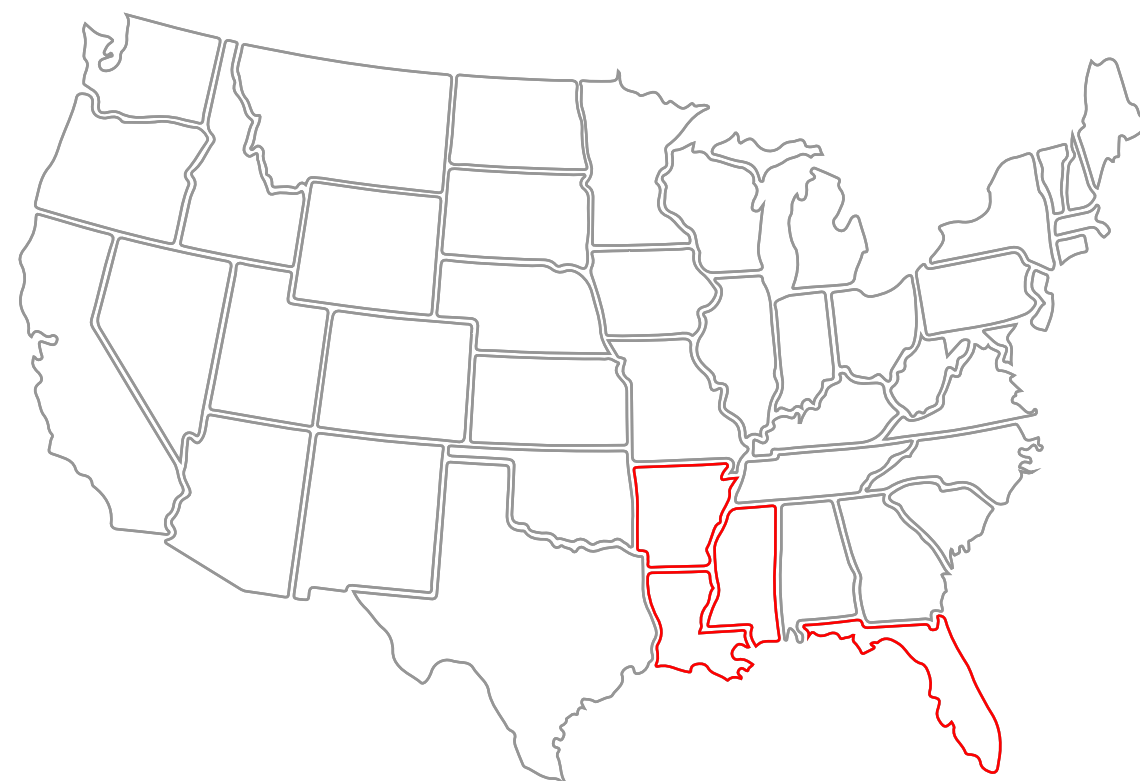
POWER: 12.5%
SPEED: 3%
LASER Z: 1.06 MM

CUTTING PASS # 6
6-0.053MM-HEIGHT0.076MM



POWER: 12.5%
SPEED: 3%
LASER Z: 1.076 MM

CUTTING PASS # 7
7-0.035MM-HEIGHT0.088MM



POWER: 12.5%
SPEED: 3%
LASER Z: 1.088 MM

