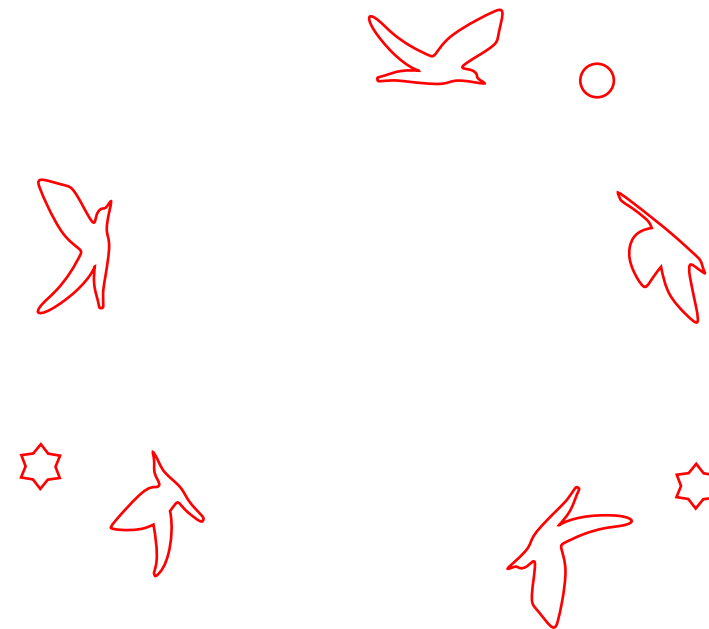


CUTTING PASS # 1

~~1-0.023MM-HEIGHT-0.023MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



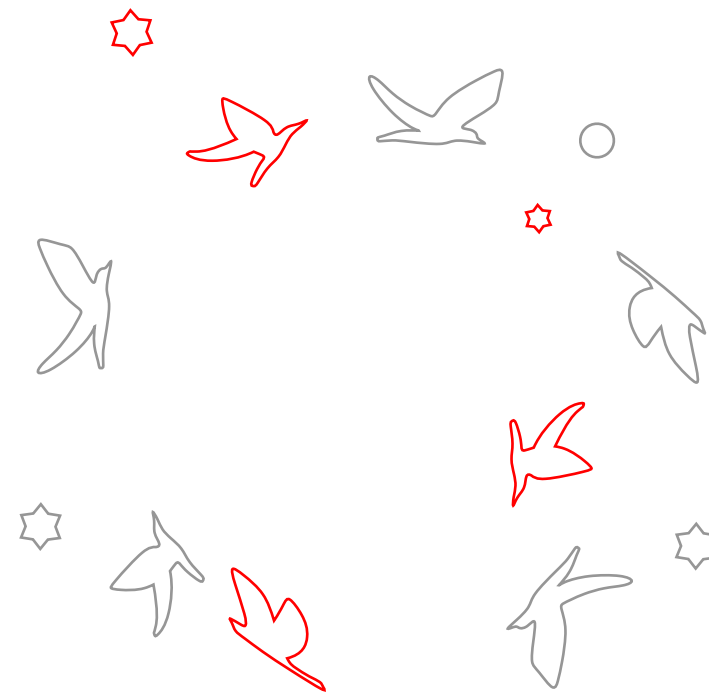
POWER: 12.5%

SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2

2-0.03MM-HEIGHT-0.03MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

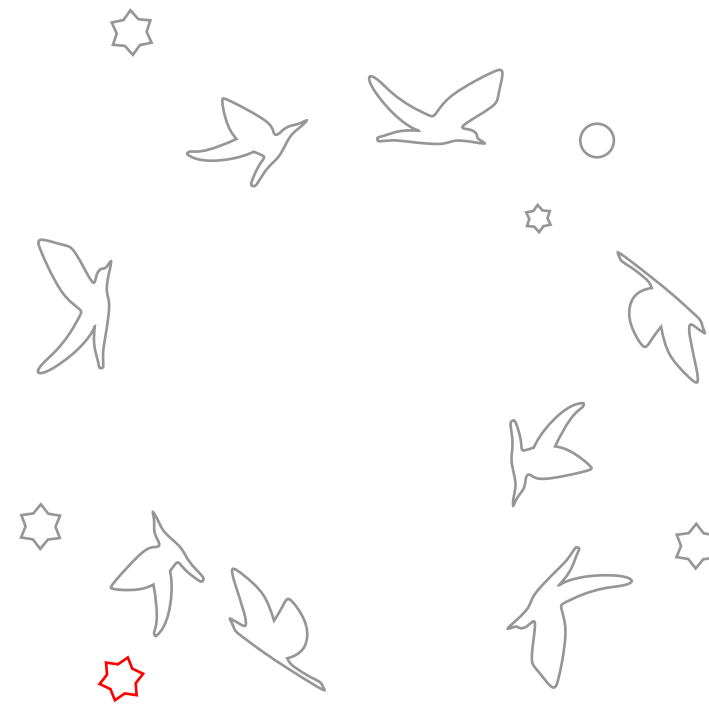
LASER Z: 0.03 MM

CUTTING PASS # 3

~~3-0.045MM-HEIGHT-0.045MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



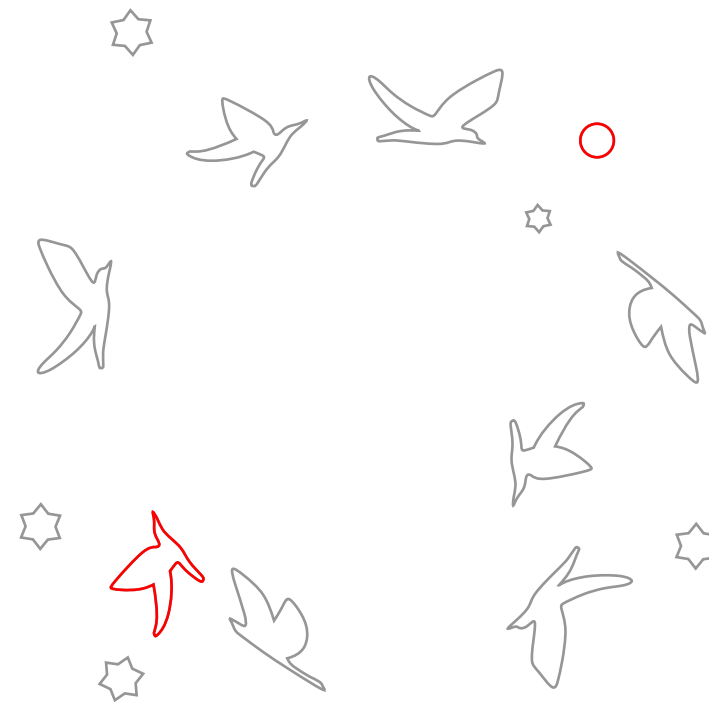
POWER: 12.5%

SPEED: 3%

LASER Z: 0.045 MM

CUTTING PASS # 4

~~4-0.023MM HEIGHT-0.046MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

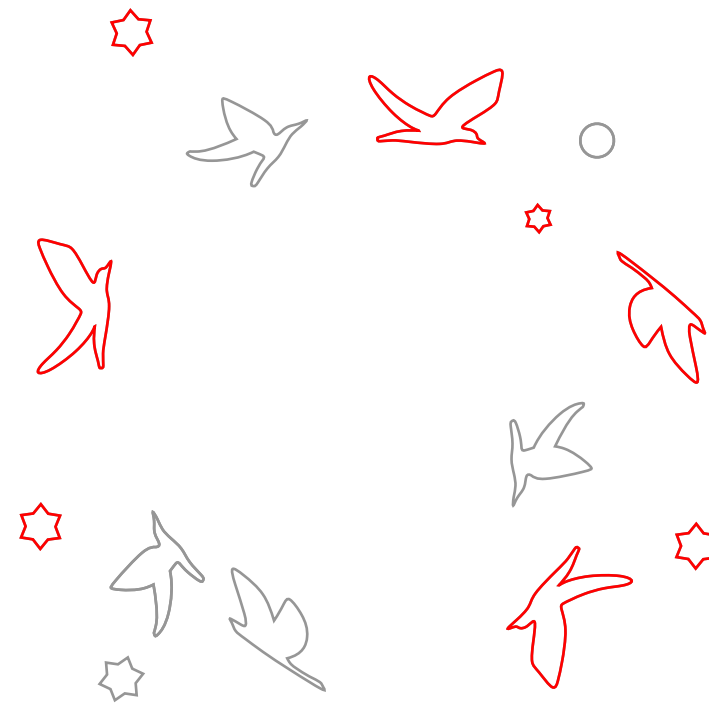
LASER Z: 0.046 MM

CUTTING PASS # 5

~~5-0.035MM-HEIGHT-0.058MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

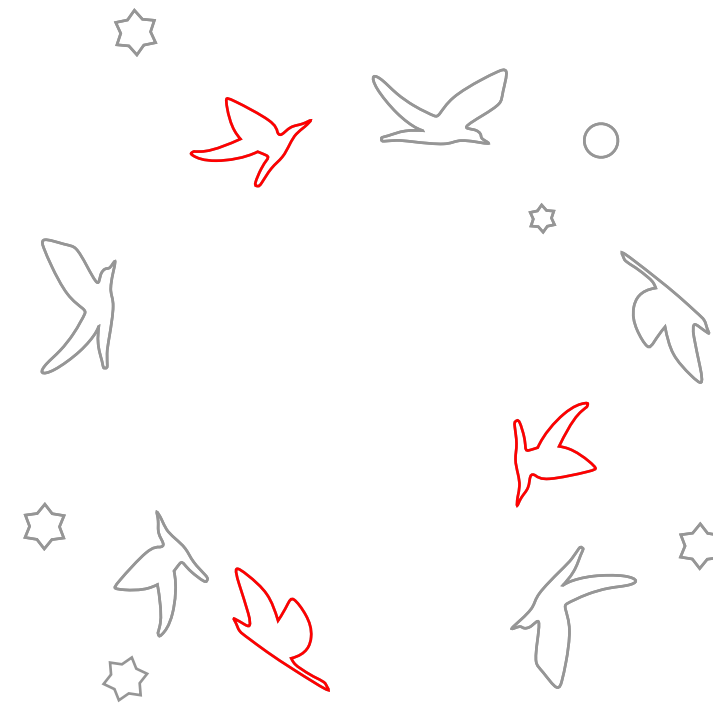
SPEED: 3%

LASER Z: 0.058 MM

CUTTING PASS # 6

~~5-0.03MM-HEIGHT-0.05MM~~
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

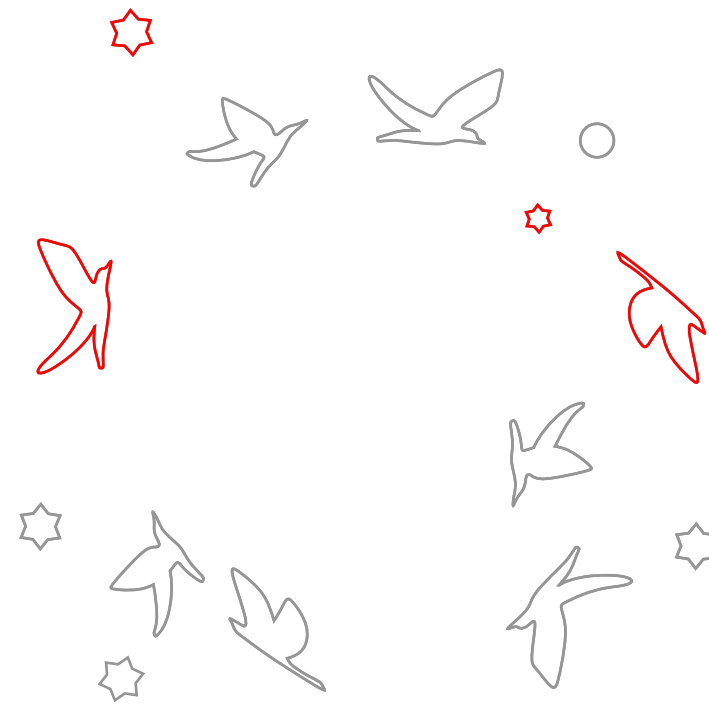
SPEED: 3%

LASER Z: 0.06 MM

CUTTING PASS # 7

~~7-0.035MM-HEIGHT-0.093MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

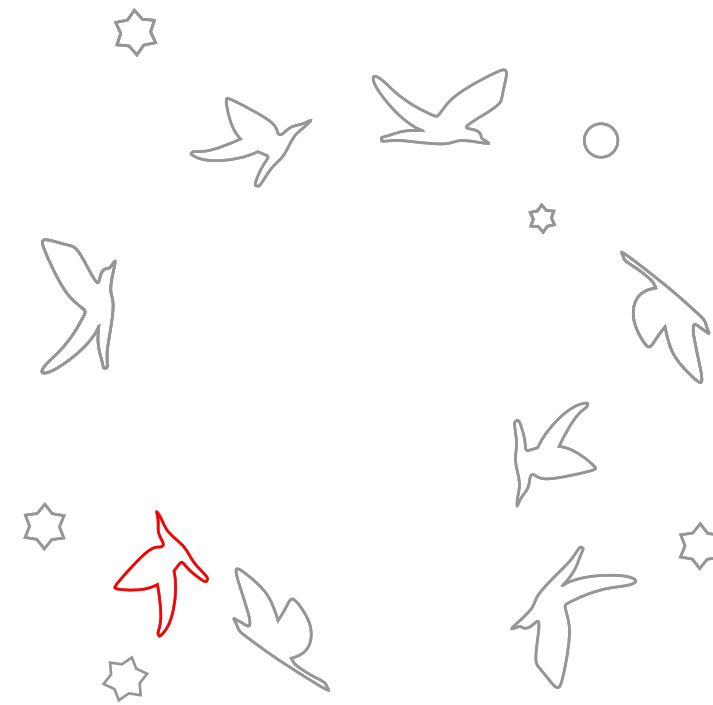
LASER Z: 0.093 MM

CUTTING PASS # 8

~~8-0.053MM-HEIGHT-0.099MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

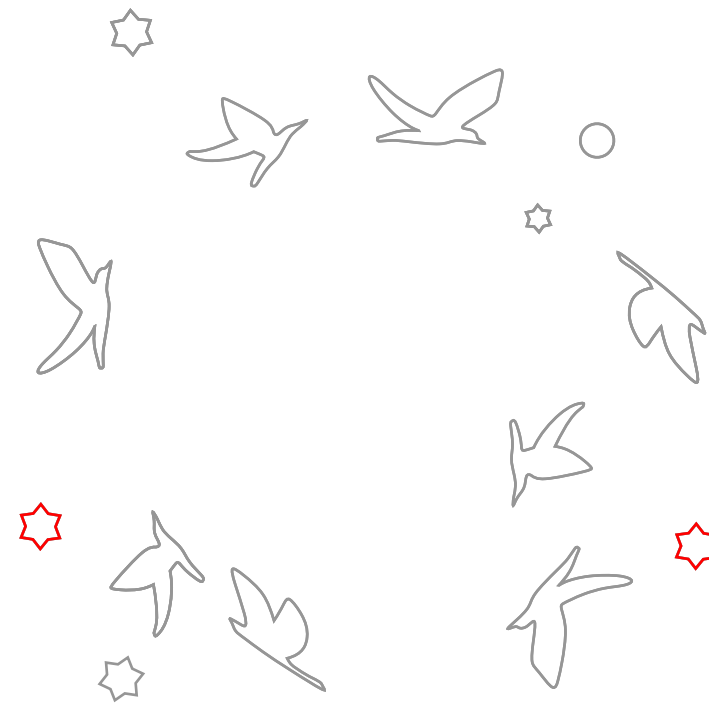
LASER Z: 0.099 MM

CUTTING PASS # 9

~~9-0.053MM-HEIGHT0.111MM~~

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



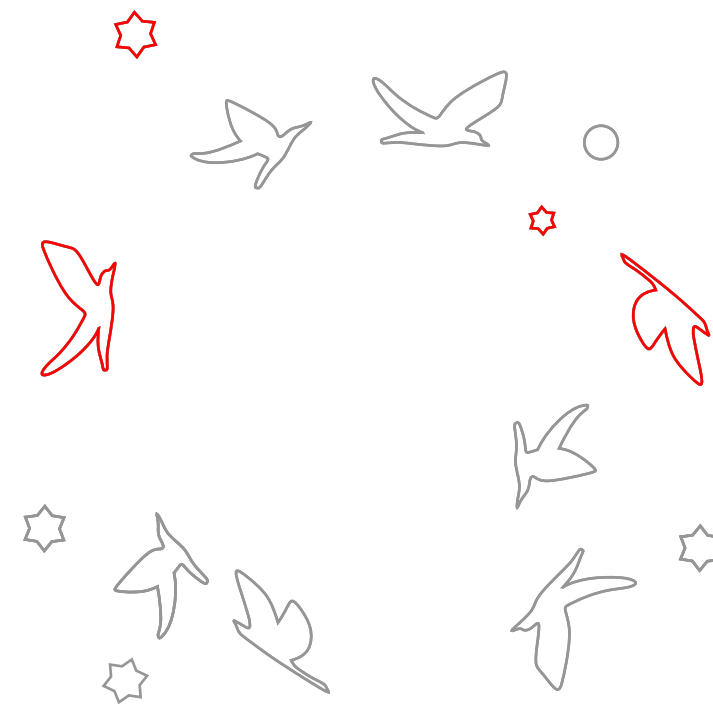
POWER: 12.5%

SPEED: 3%

LASER Z: 0.111 MM

CUTTING PASS # 10

10-0-0.053MM HEIGHT 0.146MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



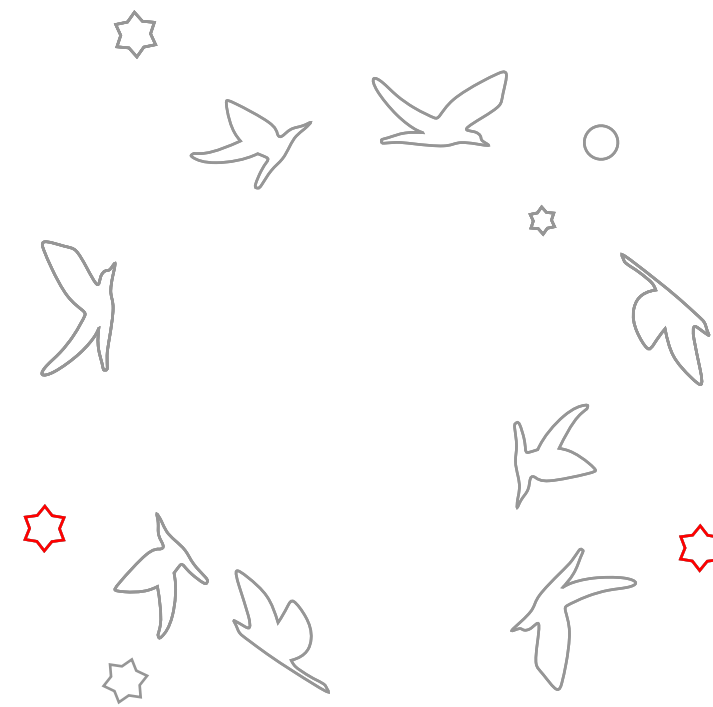
POWER: 12.5%

SPEED: 3%

LASER Z: 0.146 MM

CUTTING PASS # 11

11.0.053MM HEIGHT 0.164MM
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.164 MM

