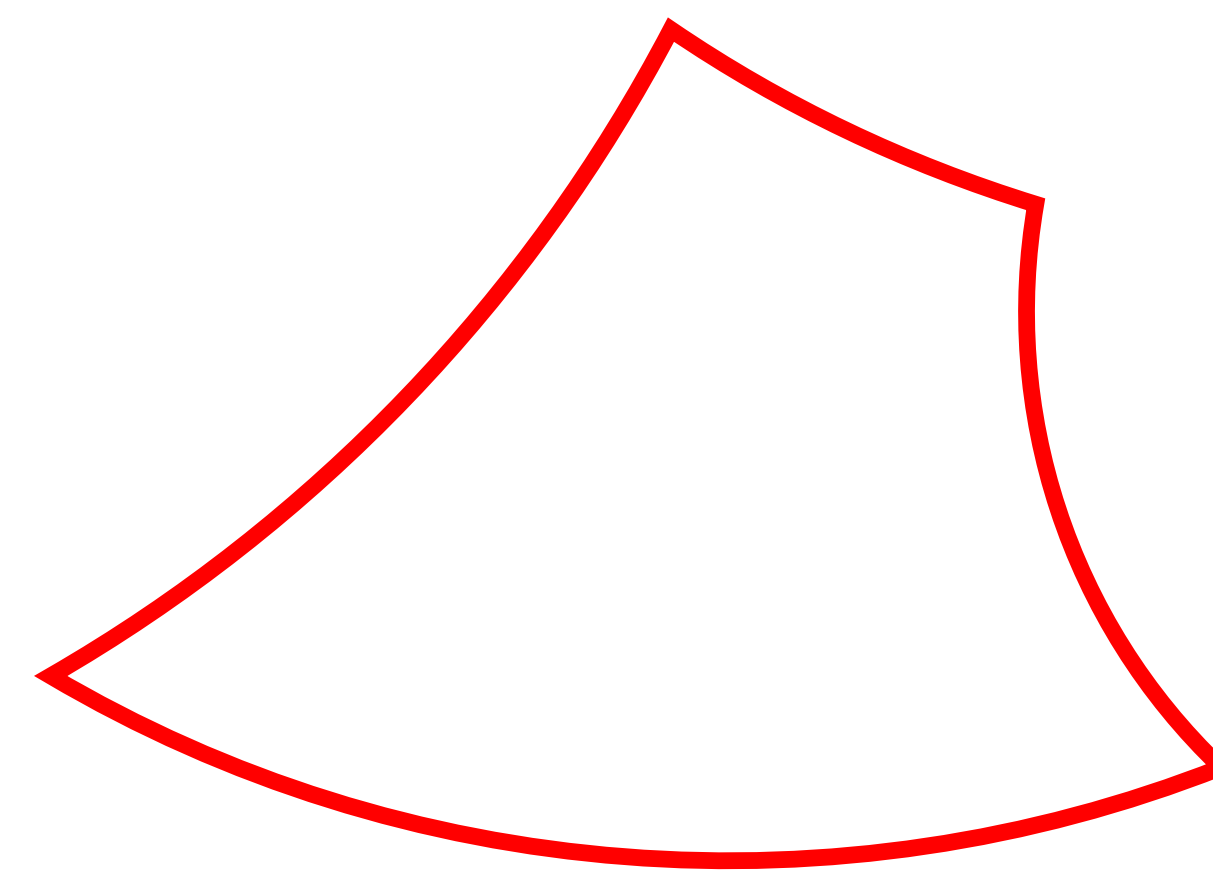
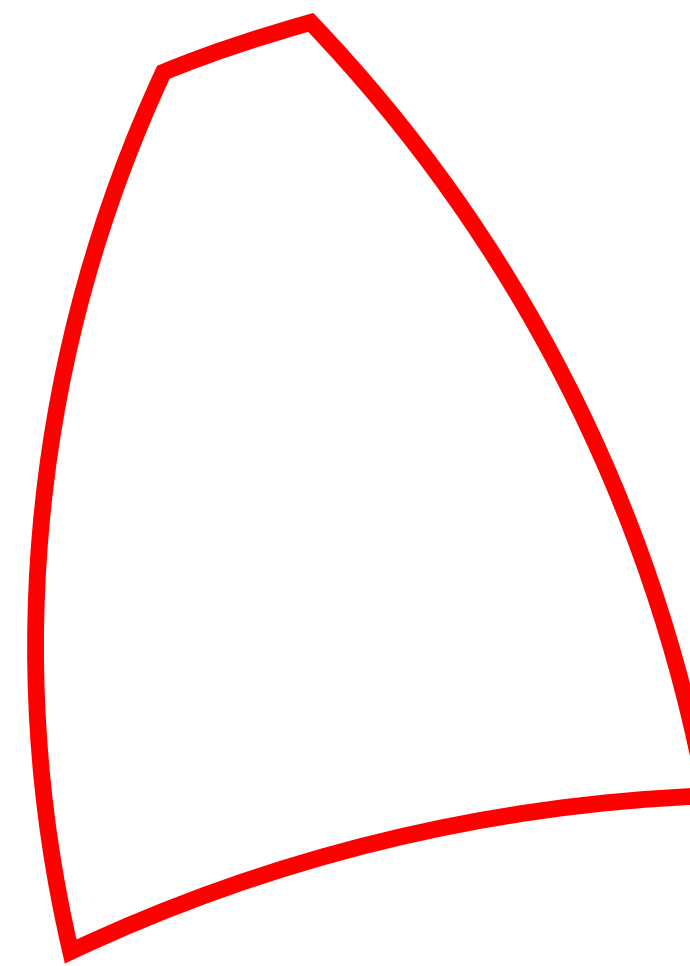


CUTTING PASS # 1

1-0.023MM-HEIGHT0.023MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

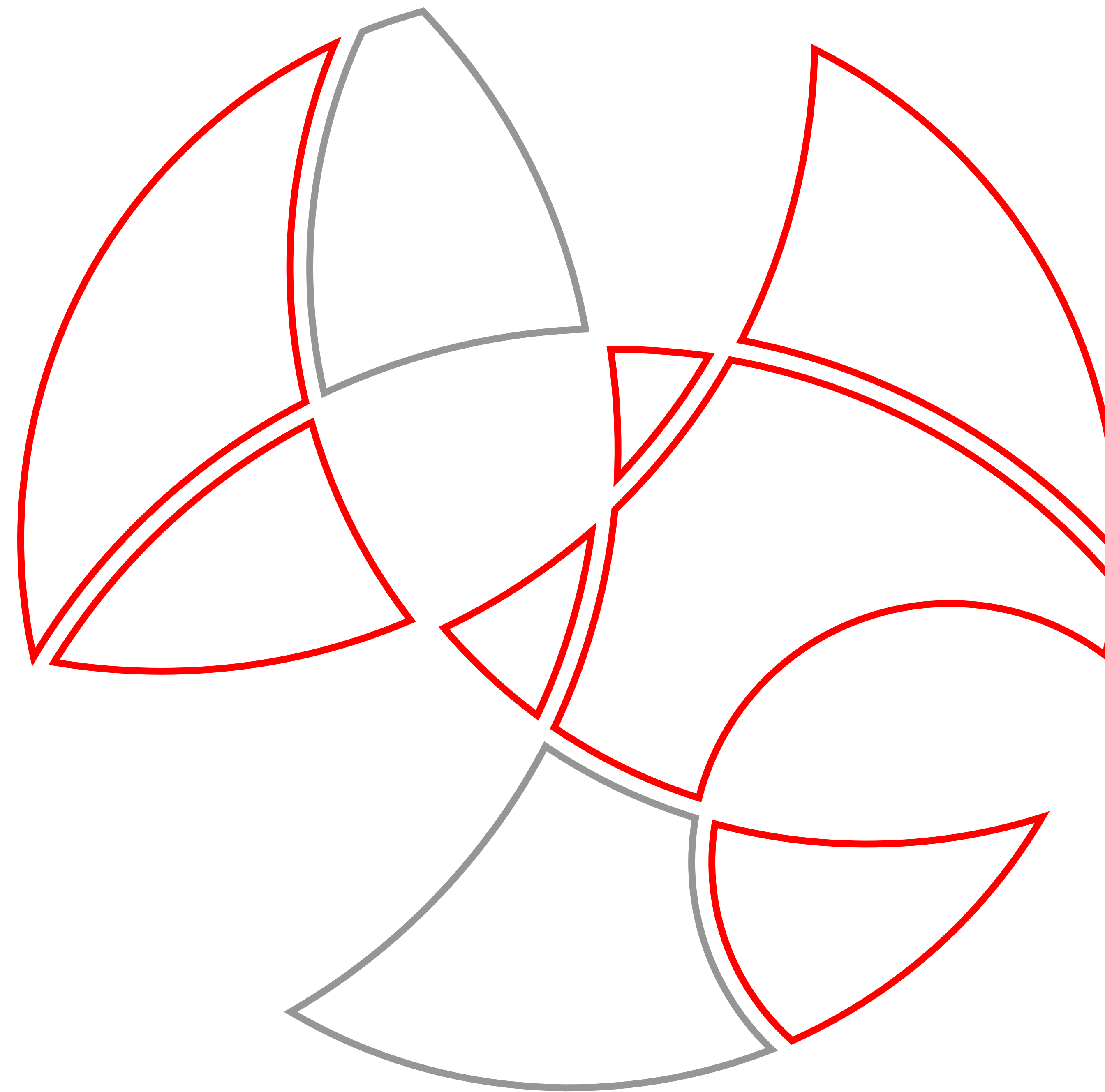


POWER: 12.5%

SPEED: 3%

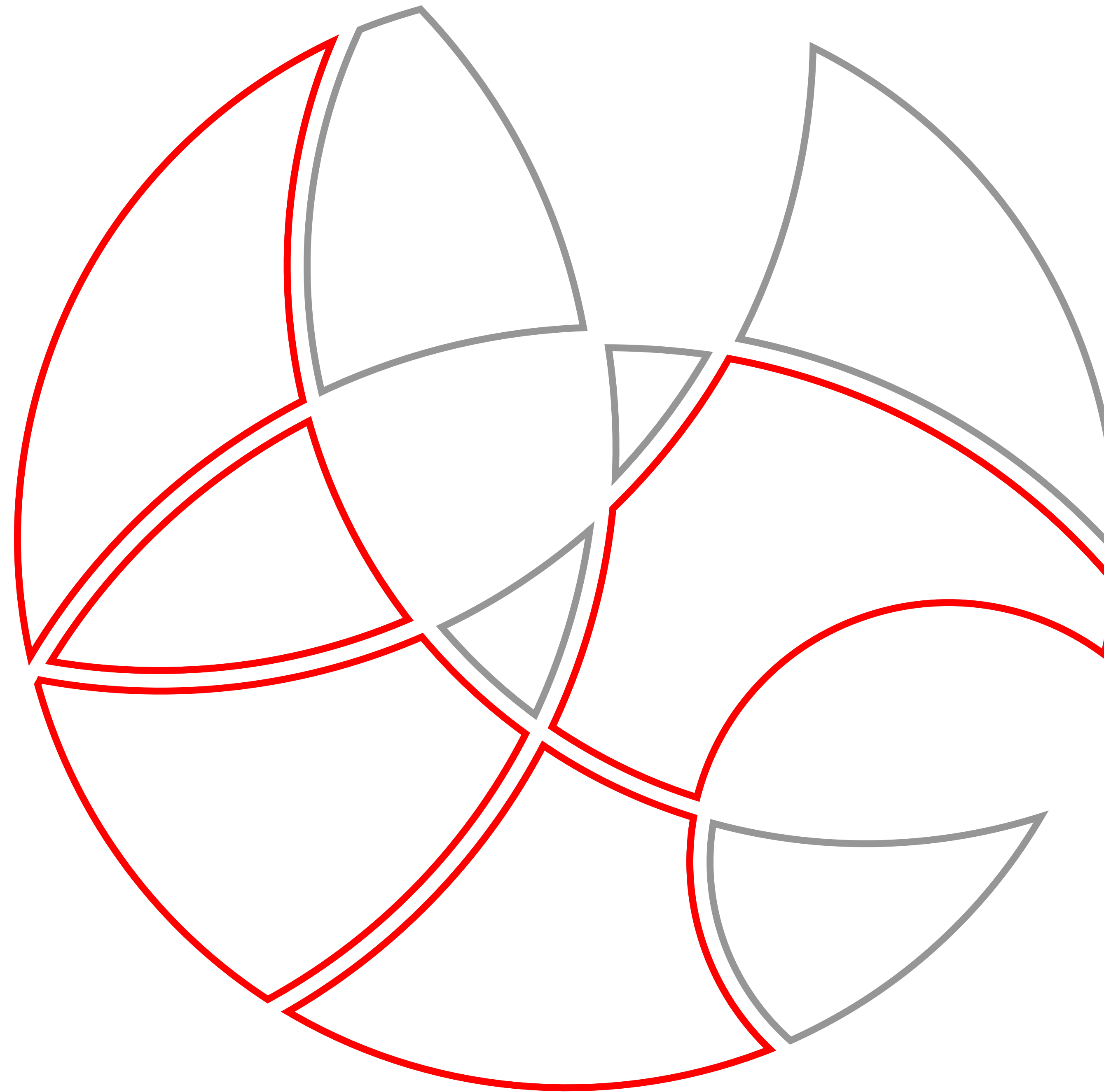
LASER Z: 0.023 MM

CUTTING PASS # 2
2-0.03MM-HEIGHT0.03MM
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



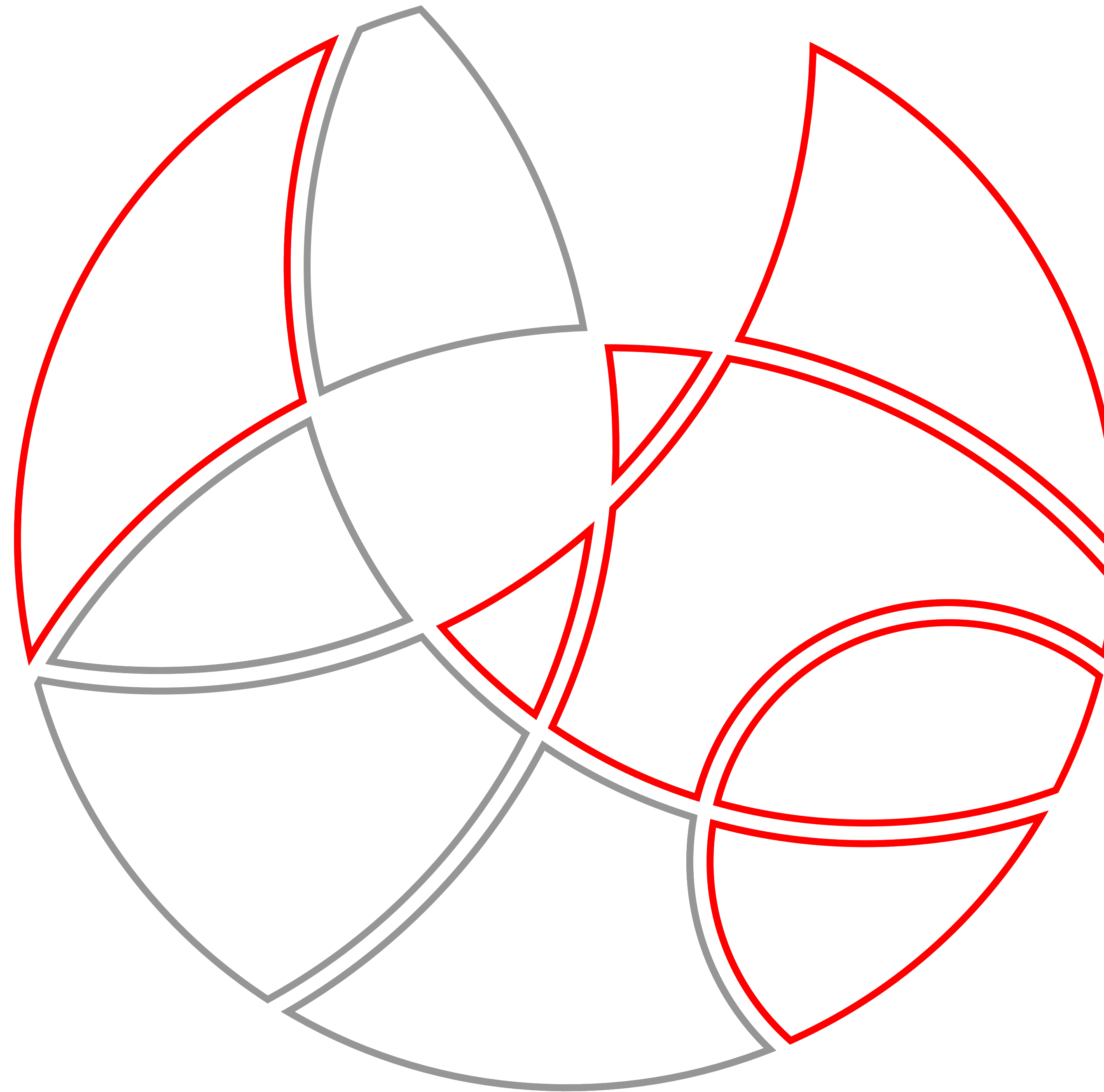
POWER: 12.5%
SPEED: 3%
LASER Z: 0.03 MM

CUTTING PASS # 3
3-0.035MM-HEIGHT0.035MM
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



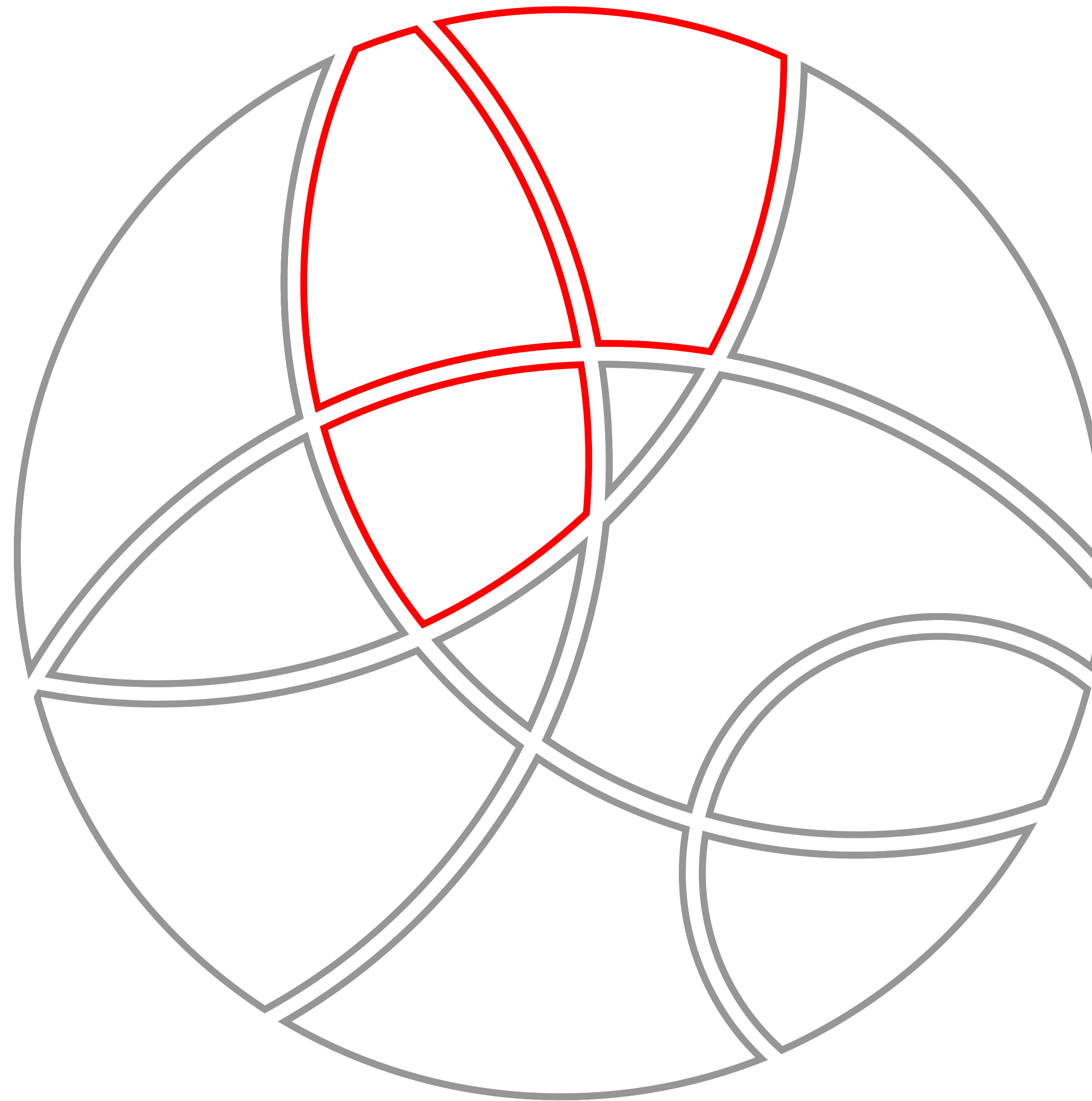
POWER: 12.5%
SPEED: 3%
LASER Z: 0.035 MM

CUTTING PASS # 4
4-0.045MM-HEIGHT0.045MM
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



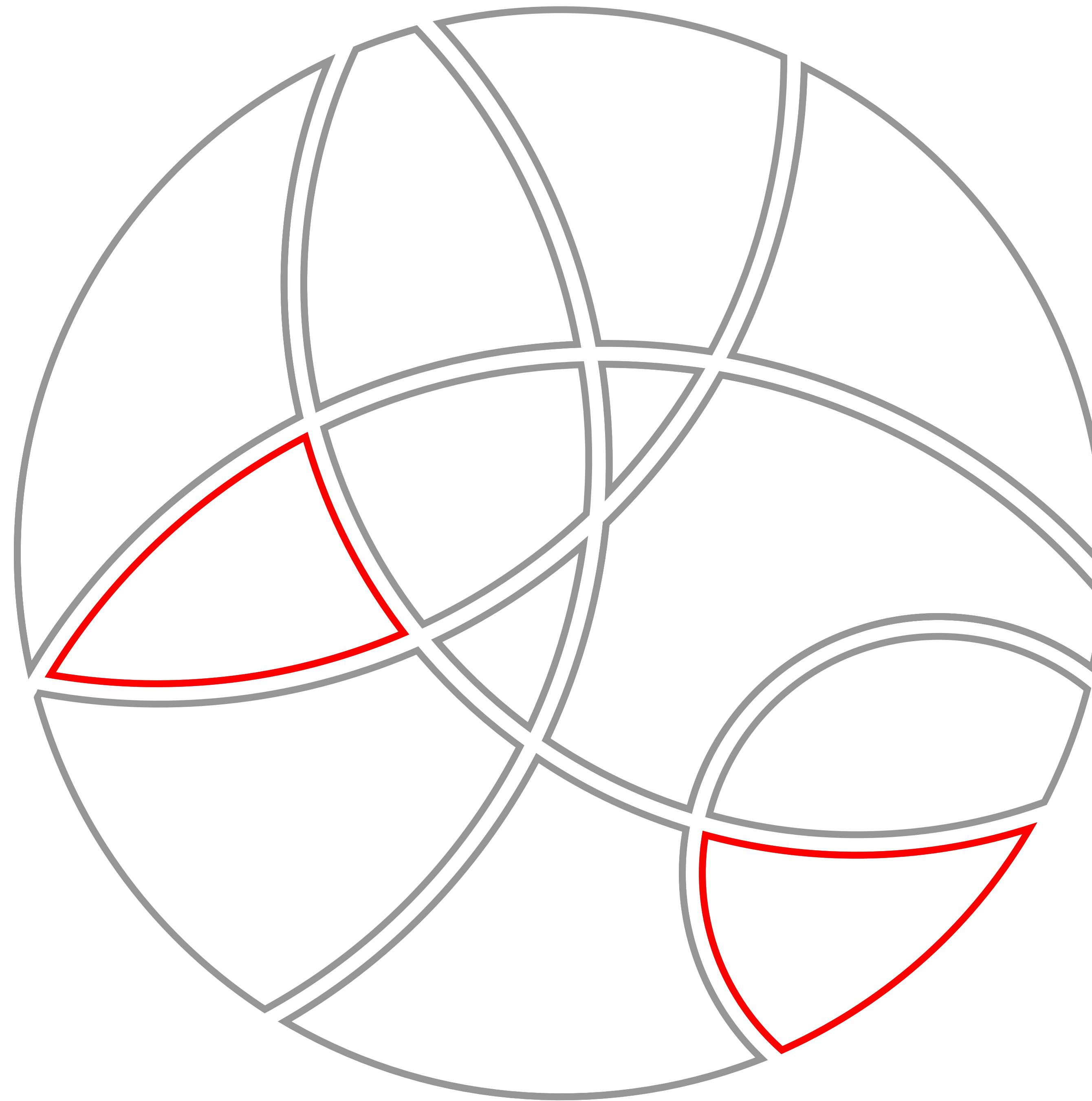
POWER: 12.5%
SPEED: 3%
LASER Z: 0.045 MM

CUTTING PASS # 5
5-0.053MM-HEIGHT0.053MM
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



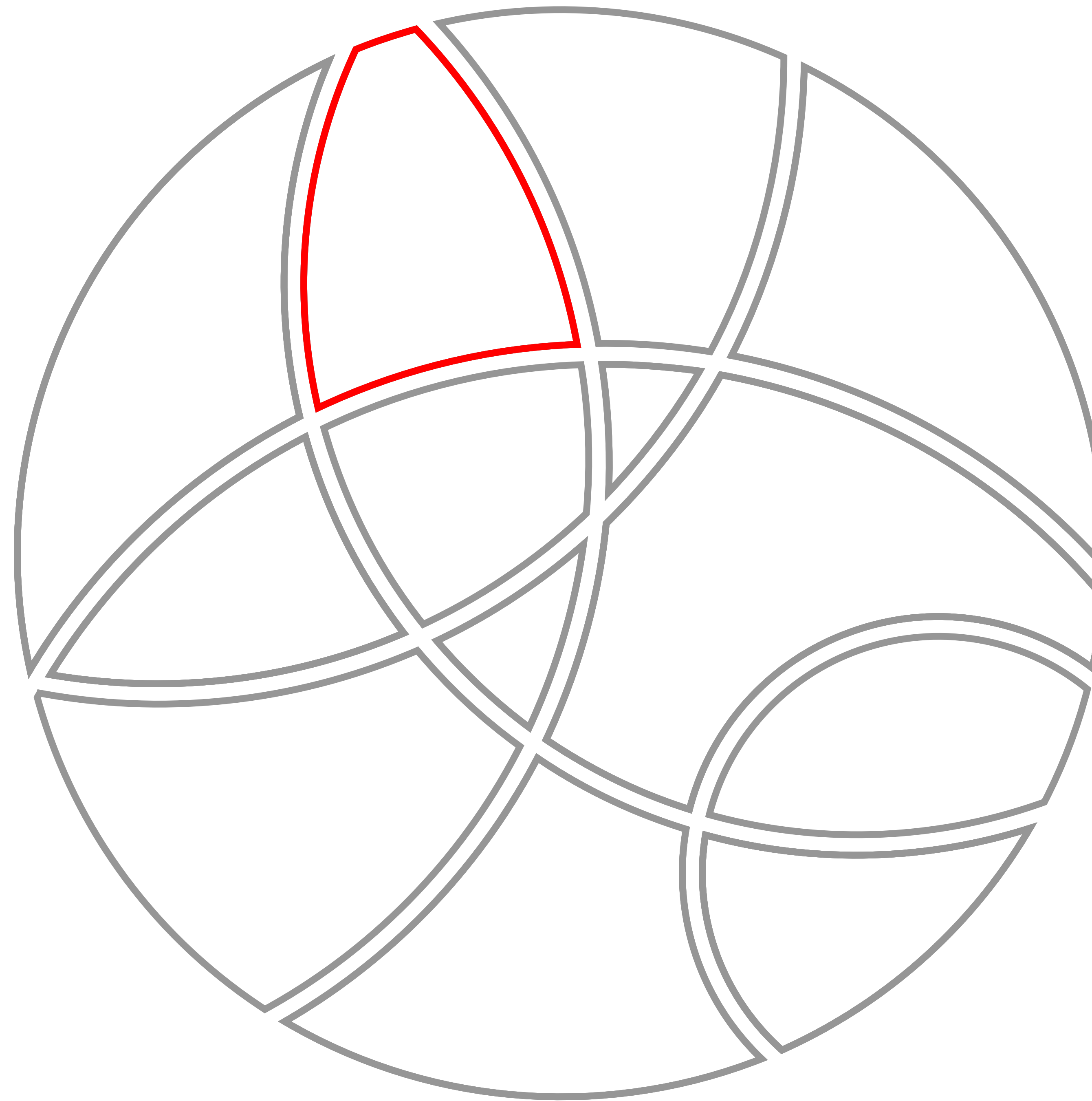
POWER: 12.5%
SPEED: 3%
LASER Z: 0.053 MM

CUTTING PASS # 6
6-0.03MM-HEIGHT0.06MM
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.06 MM

CUTTING PASS # 7
7-0.053MM-HEIGHT0.129MM
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%
SPEED: 3%
LASER Z: 0.129 MM

