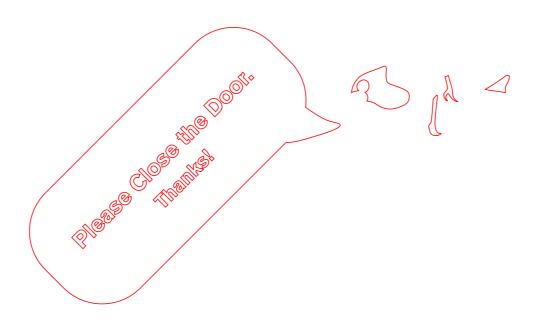
CUTTING PASS # 1

PLACE BASE ARRAMMENTE LASER CUTTER PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

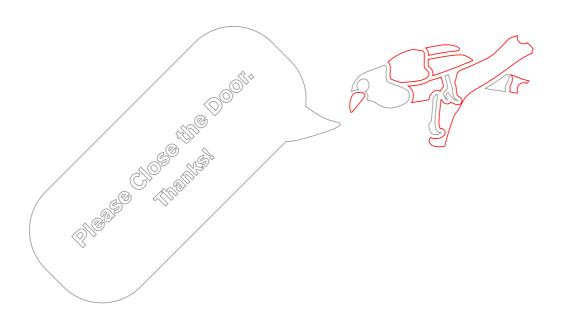


POWER: 12.5%

SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2 PLACE BASEOAORMMINESALEO.ORMMHE LASER CUTTER PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



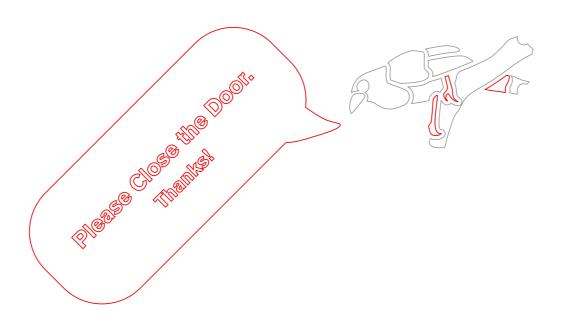
POWER: 12.5%

SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 3 PLACE BASE APERMENT CHESTALLE POR SMACH CUTTER

PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

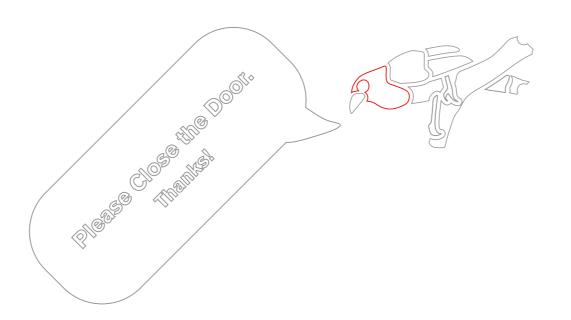


POWER: 12.5%

SPEED: 3%

LASER Z: 0.046 MM

CUTTING PASS # 4 PLACE - BASE MACK FLIGHTS HED AMM THE LASER CUTTER PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

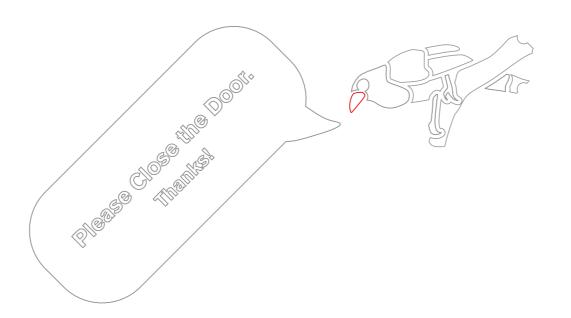


POWER: 12.5%

SPEED: 3%

LASER Z: 0.053 MM

CUTTING PASS # 5 PLACE BASEOAORMMINESALEO.ORMMHE LASER CUTTER PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

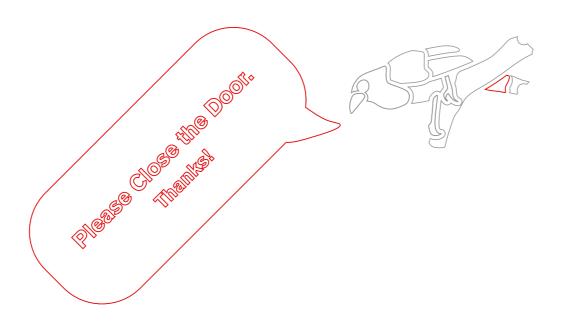


POWER: 12.5%

SPEED: 3%

LASER Z: 0.06 MM

CUTTING PASS # 6 PLACE BASE AREA MILE HES HELT P. 1946 9 MME LASER CUTTER PLACE A SHEET OF 0.023 MM CELLOPHANE IN THE LASER CUTTER



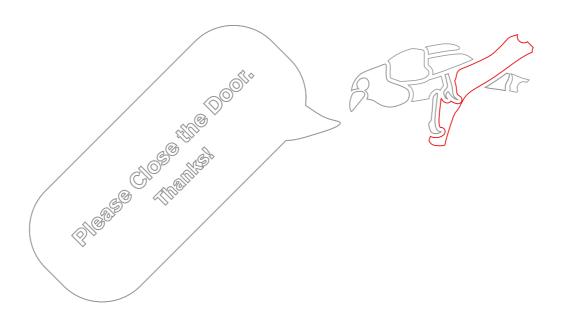
POWER: 12.5%

SPEED: 3%

LASER Z: 0.069 MM

CUTTING PASS # 7

PLACE BASE 7ACRYL45CM MSHEETIGHTN THE MASER CUTTER PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER

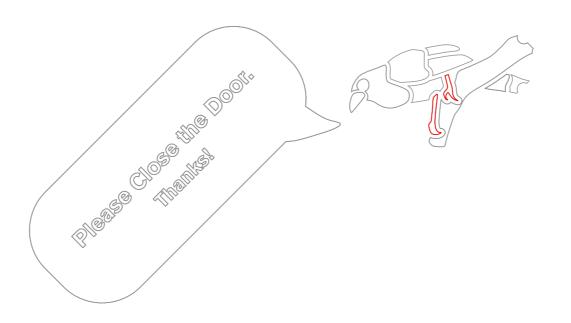


POWER: 12.5%

SPEED: 3%

LASER Z: 0.075 MM

CUTTING PASS # 8 PLACE BASE ACRYDAMMSHEEGHIA-GAEMMASER CUTTER PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



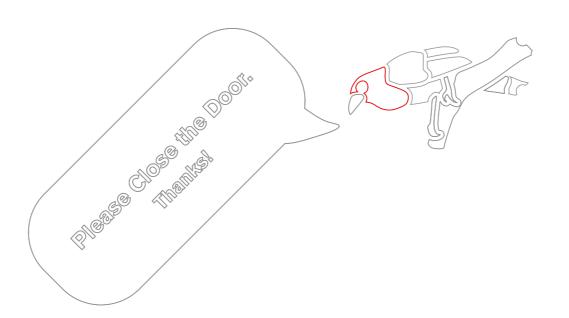
POWER: 12.5%

SPEED: 3%

LASER Z: 0.076 MM

CUTTING PASS # 9

PLACE BASED A CORMUNICHES WHELTO IN THE LASER CUTTER PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER

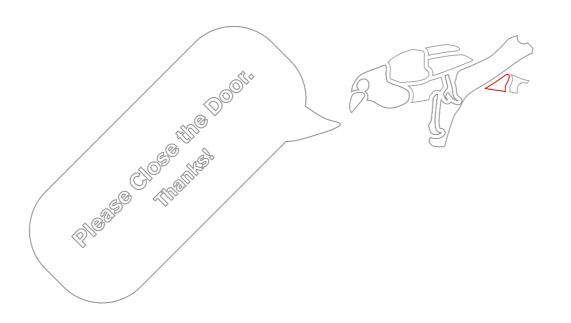


POWER: 12.5%

SPEED: 3%

LASER Z: 0.088 MM

CUTTING PASS # 10 PLACE BASE 1 ACRY 2 2 2 M M H H E T G H NO T A 2 2 M M SER CUTTER PLACE A SHEET OF 0.023 MM CELLOPHANE IN THE LASER CUTTER

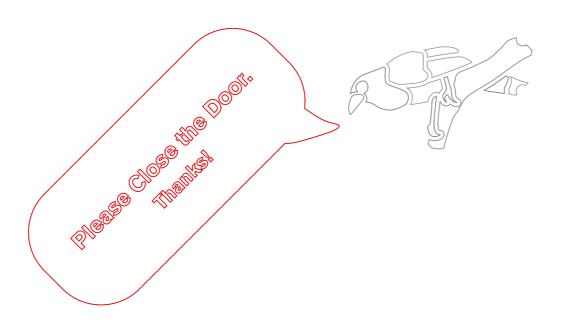


POWER: 12.5%

SPEED: 3%

LASER Z: 0.092 MM

CUTTING PASS # 11 PLACE BASE 1 A CRY 2 TO MOHET GHT 0 THE 4 MASER CUTTER PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER

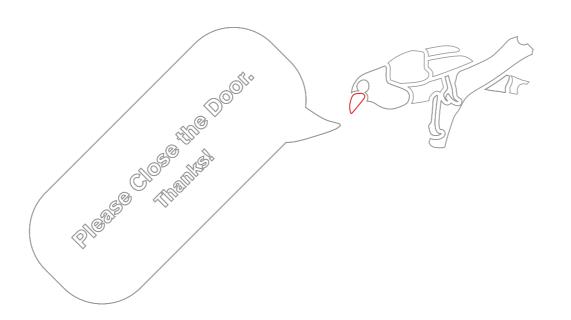


POWER: 12.5%

SPEED: 3%

LASER Z: 0.104 MM

CUTTING PASS # 12 PLACE BASE 1 A CRY 24 E M M H H E T G H NO T H 25 M M SER CUTTER PLACE A SHEET OF 0.045 M CELLOPHANE IN THE LASER CUTTER



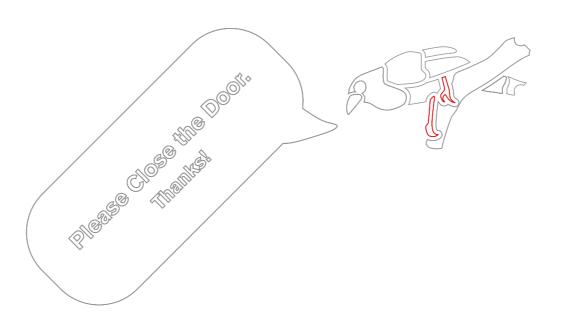
POWER: 12.5%

SPEED: 3%

LASER Z: 0.105 MM

CUTTING PASS # 13 PLACE BASE 147C-1704-1013MMS-HEETIGHTNO-T1466MMSER CUTTER

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER

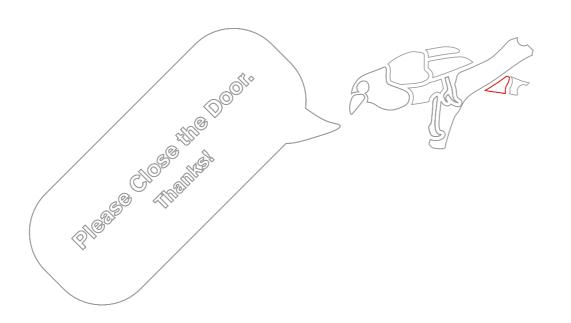


POWER: 12.5%

SPEED: 3%

LASER Z: 0.106 MM

CUTTING PASS # 14 PLACE BASE 1 A CRY 2 2 2 M M H H E T G H NO THE 5 M M SER CUTTER PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER

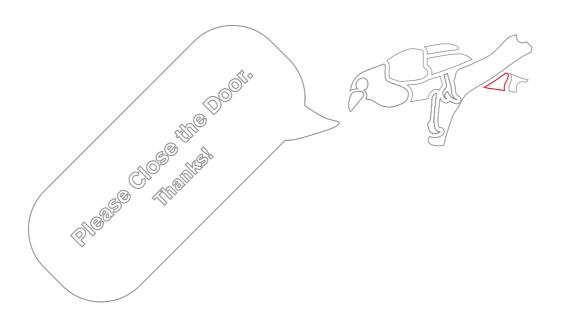


POWER: 12.5%

SPEED: 3%

LASER Z: 0.115 MM

CUTTING PASS # 15 PLACE BASE 14FC+RY-L013C5 MBM-HHEFT GHN 0T-HE5 MMASER CUTTER PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER

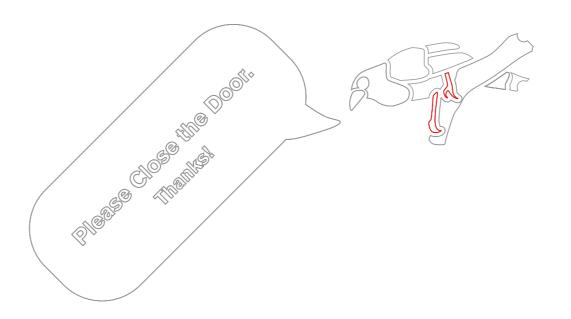


POWER: 12.5%

SPEED: 3%

LASER Z: 0.15 MM

CUTTING PASS # 16 PLACE BASEOAOR MONTCHEMENTOIN THE LASER CUTTER PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER

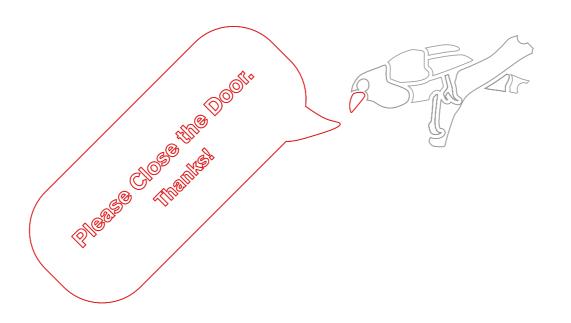


POWER: 12.5%

SPEED: 3%

LASER Z: 0.151 MM

CUTTING PASS # 17 PLACE BASE 1 A CRY 2 TO MONTHE TO MINOTHE TO MASER CUTTER PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.157 MM