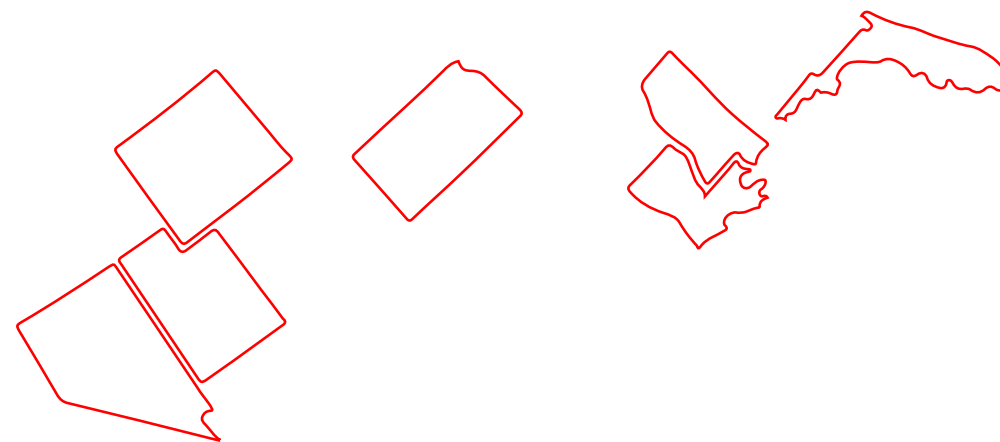
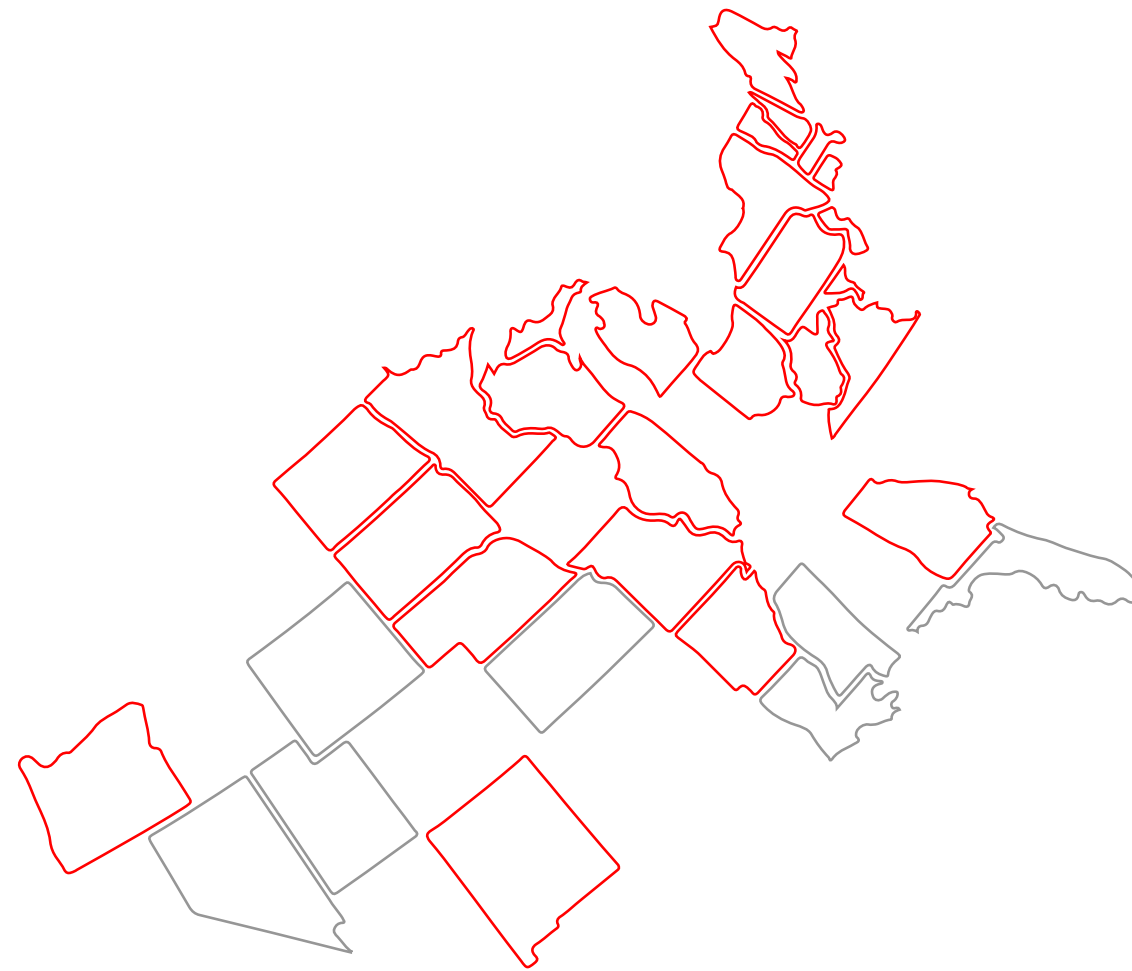


CUTTING PASS # 1  
1-0.023MM-HEIGHT0.023MM



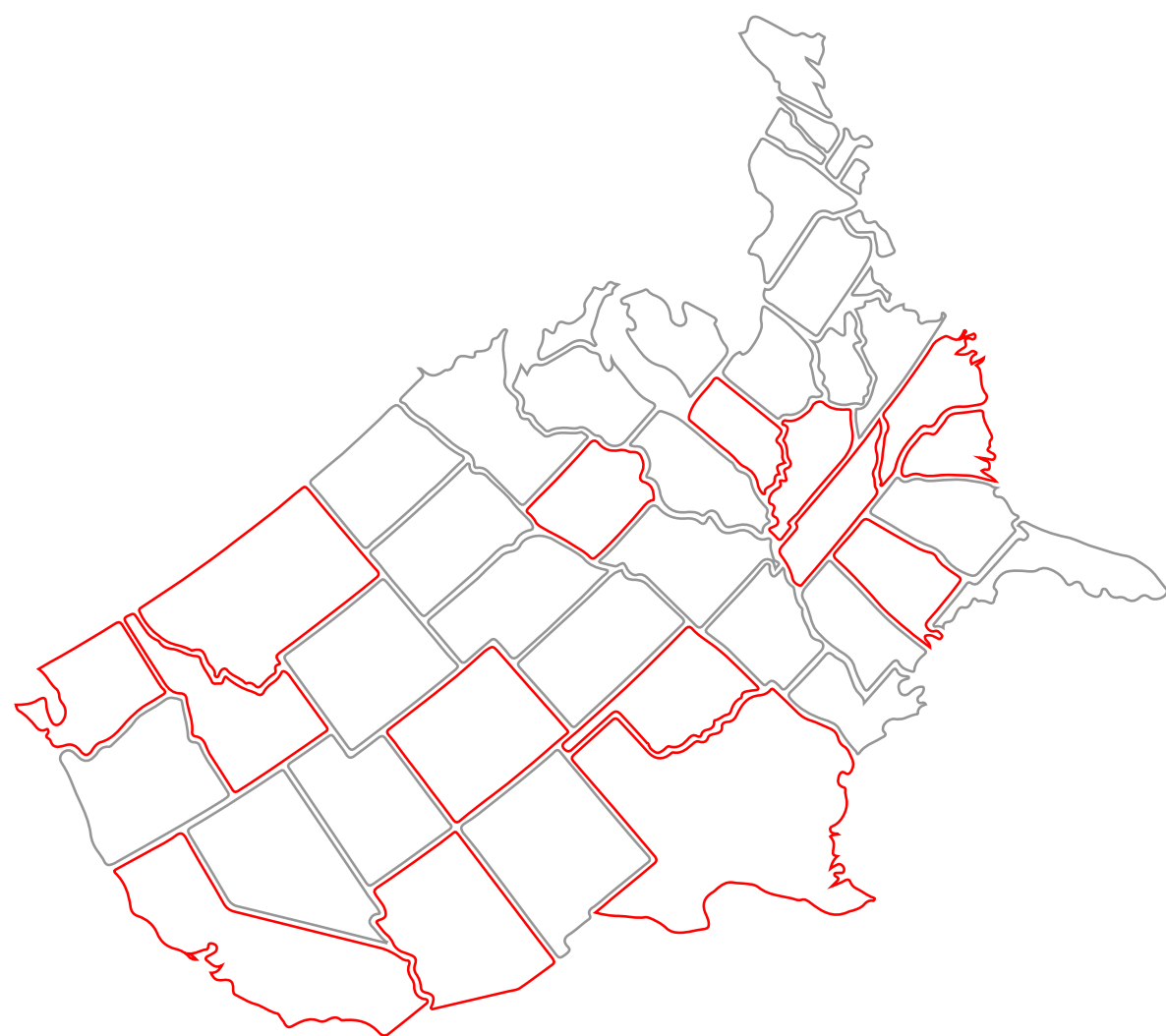
POWER: 12.5%  
SPEED: 3%  
LASER Z: 1.023 MM

CUTTING PASS # 2  
2-0.03MM-HEIGHT0.03MM



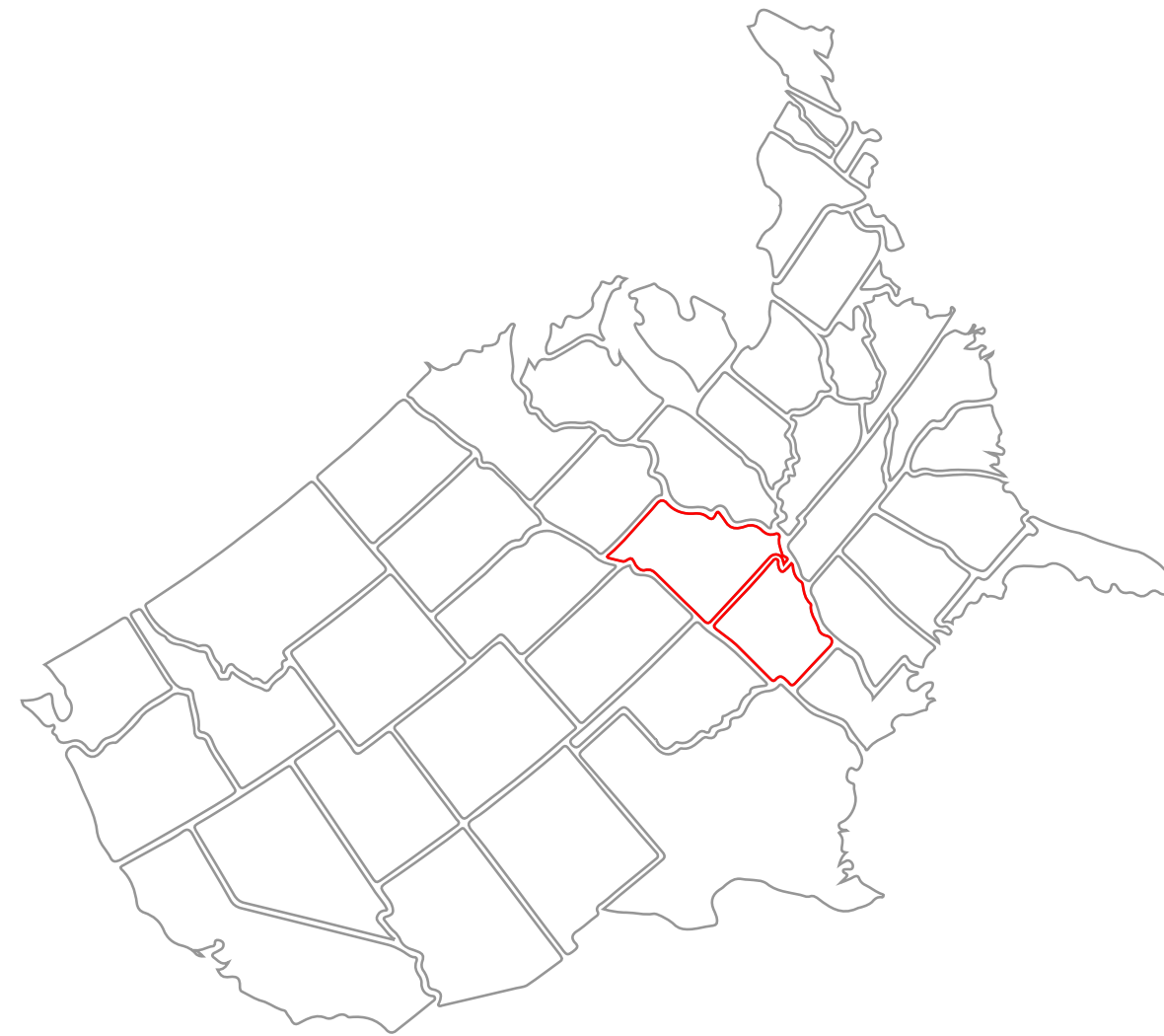
POWER: 12.5%  
SPEED: 3%  
LASER Z: 1.03 MM

CUTTING PASS # 3  
3-0.035MM-HEIGHT0.035MM



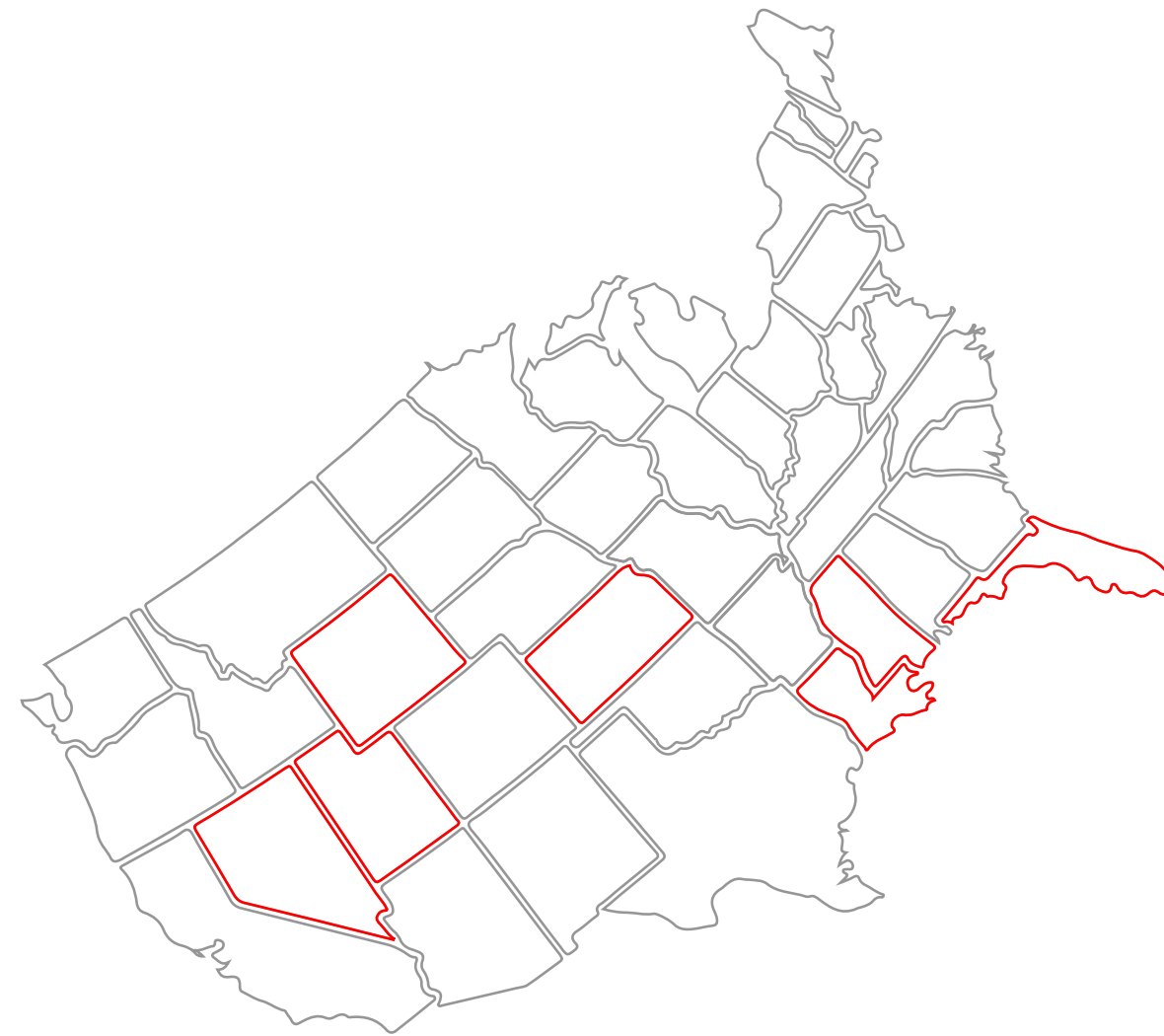
POWER: 12.5%  
SPEED: 3%  
LASER Z: 1.035 MM

CUTTING PASS # 4  
4-0.03MM-HEIGHT0.06MM



POWER: 12.5%  
SPEED: 3%  
LASER Z: 1.06 MM

CUTTING PASS # 5  
5-0.053MM-HEIGHT0.076MM



POWER: 12.5%  
SPEED: 3%  
LASER Z: 1.076 MM

