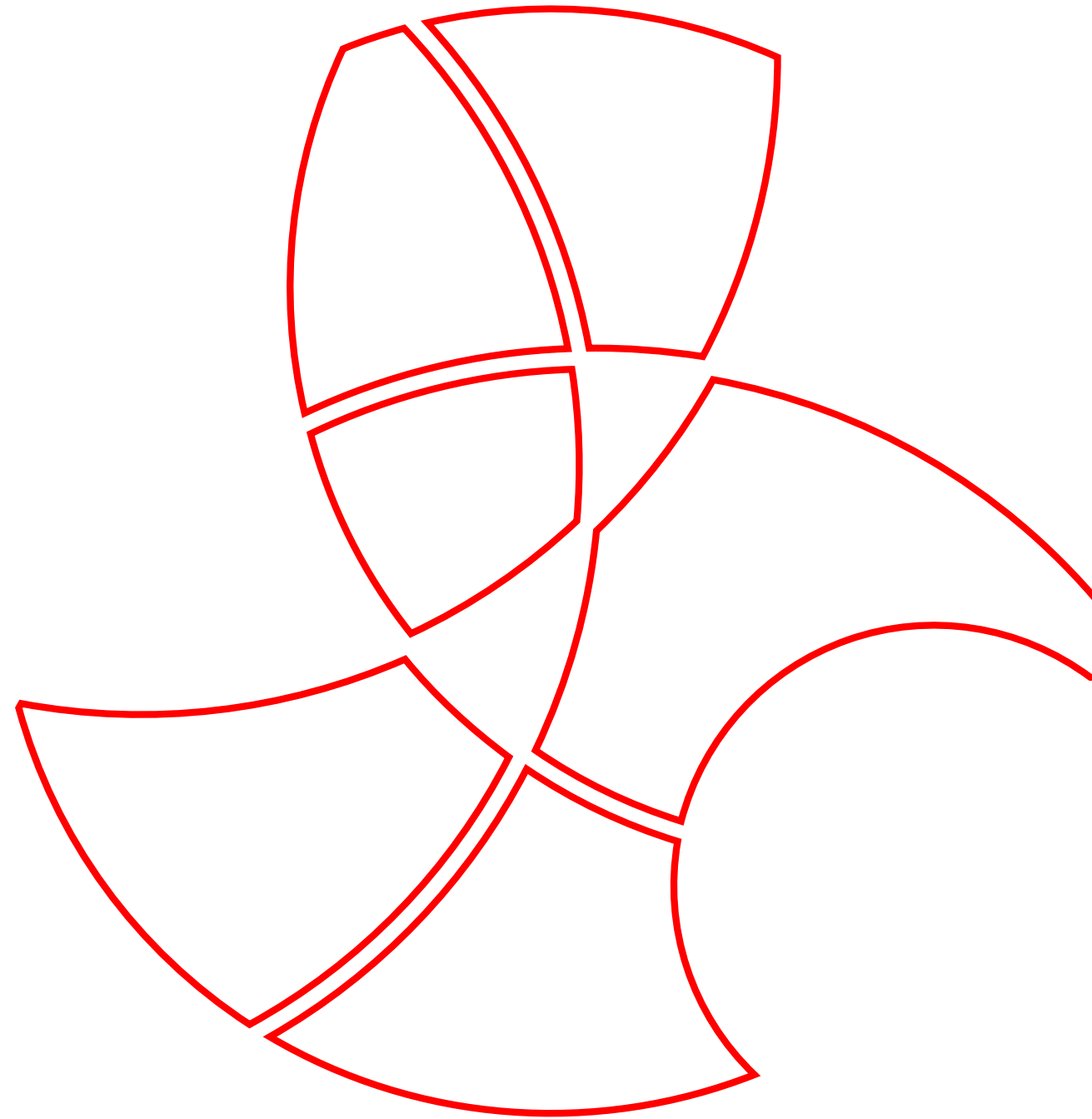


CUTTING PASS # 1

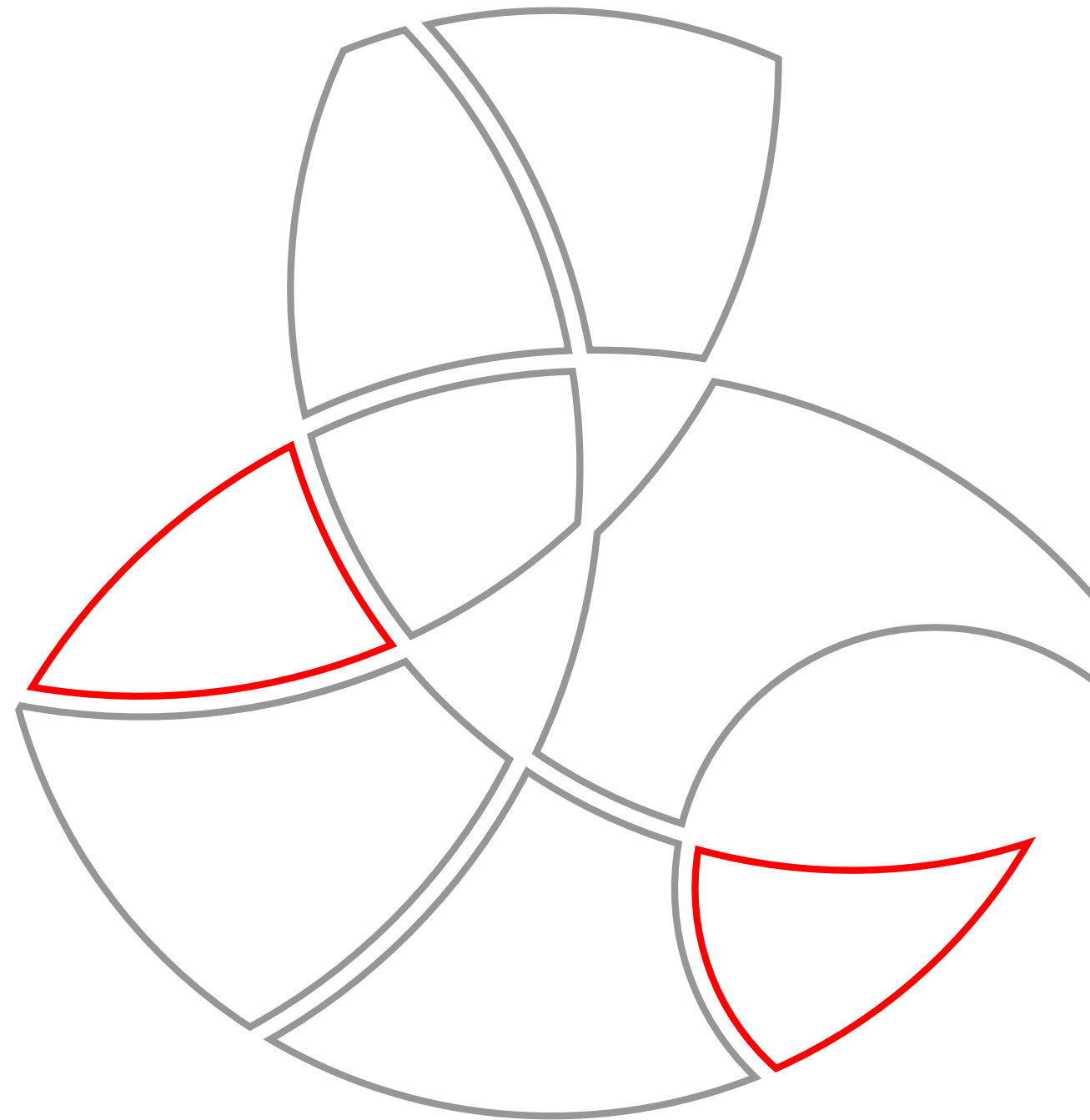
~~1-0.023MM-HEIGHT-0.023MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MMCellophane IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.023 MM

CUTTING PASS # 2

~~2-0.03MM-HEIGHT-0.03MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER



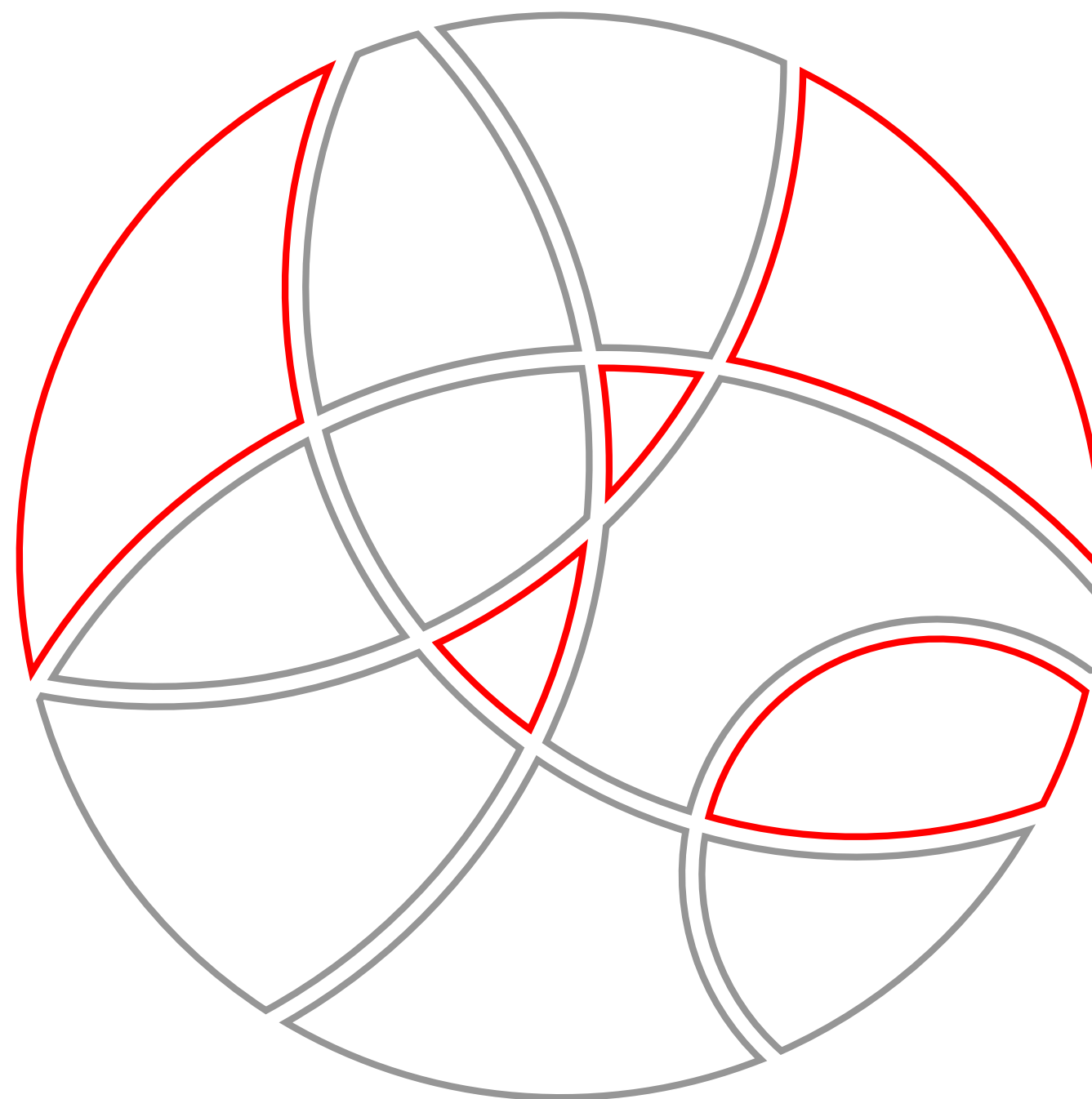
POWER: 12.5%

SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 3

~~3-0.045MM-HEIGHT0.045MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.045MMCellophane IN THE LASER CUTTER

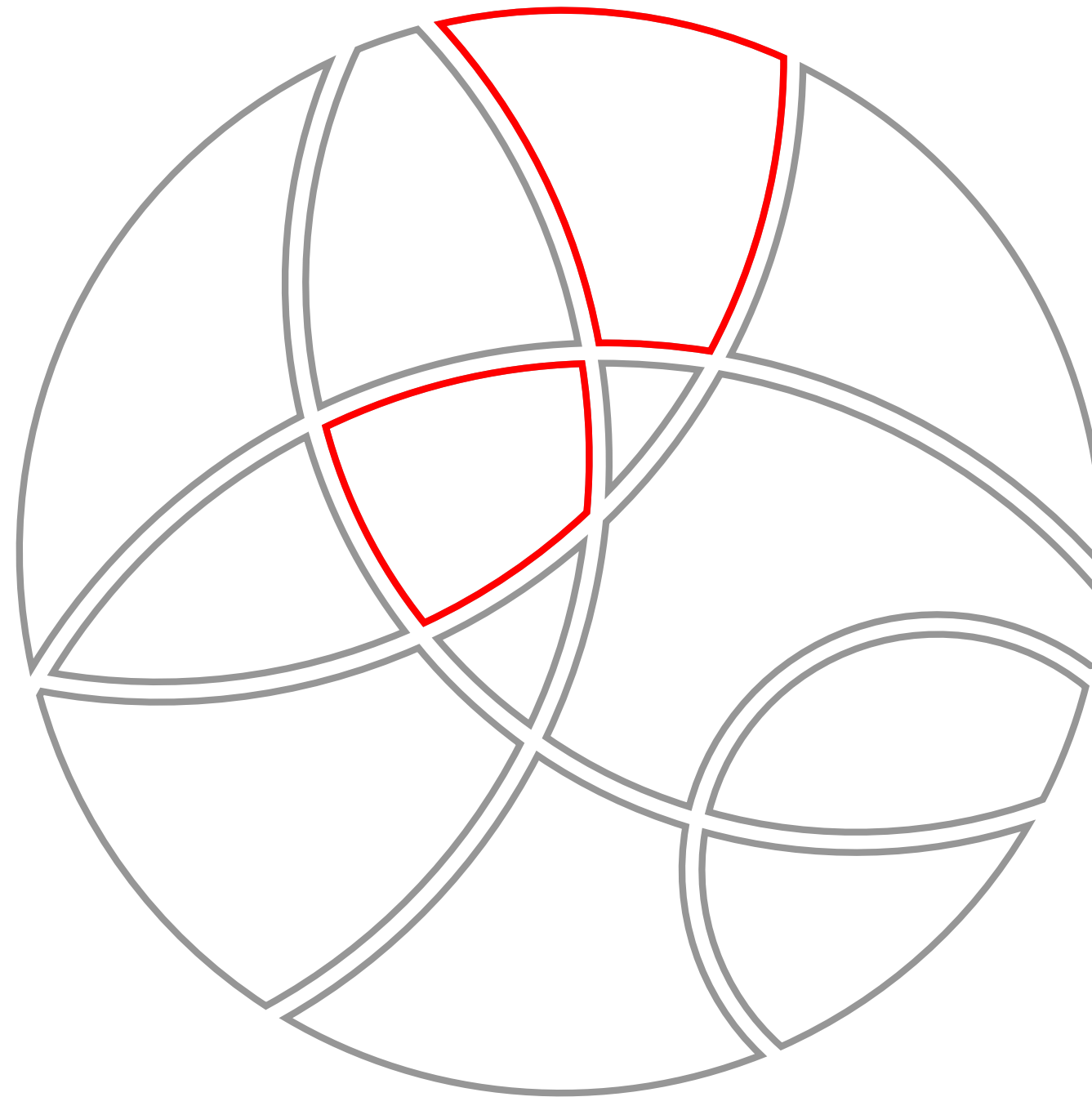


POWER: 12.5%

SPEED: 3%

LASER Z: 0.045 MM

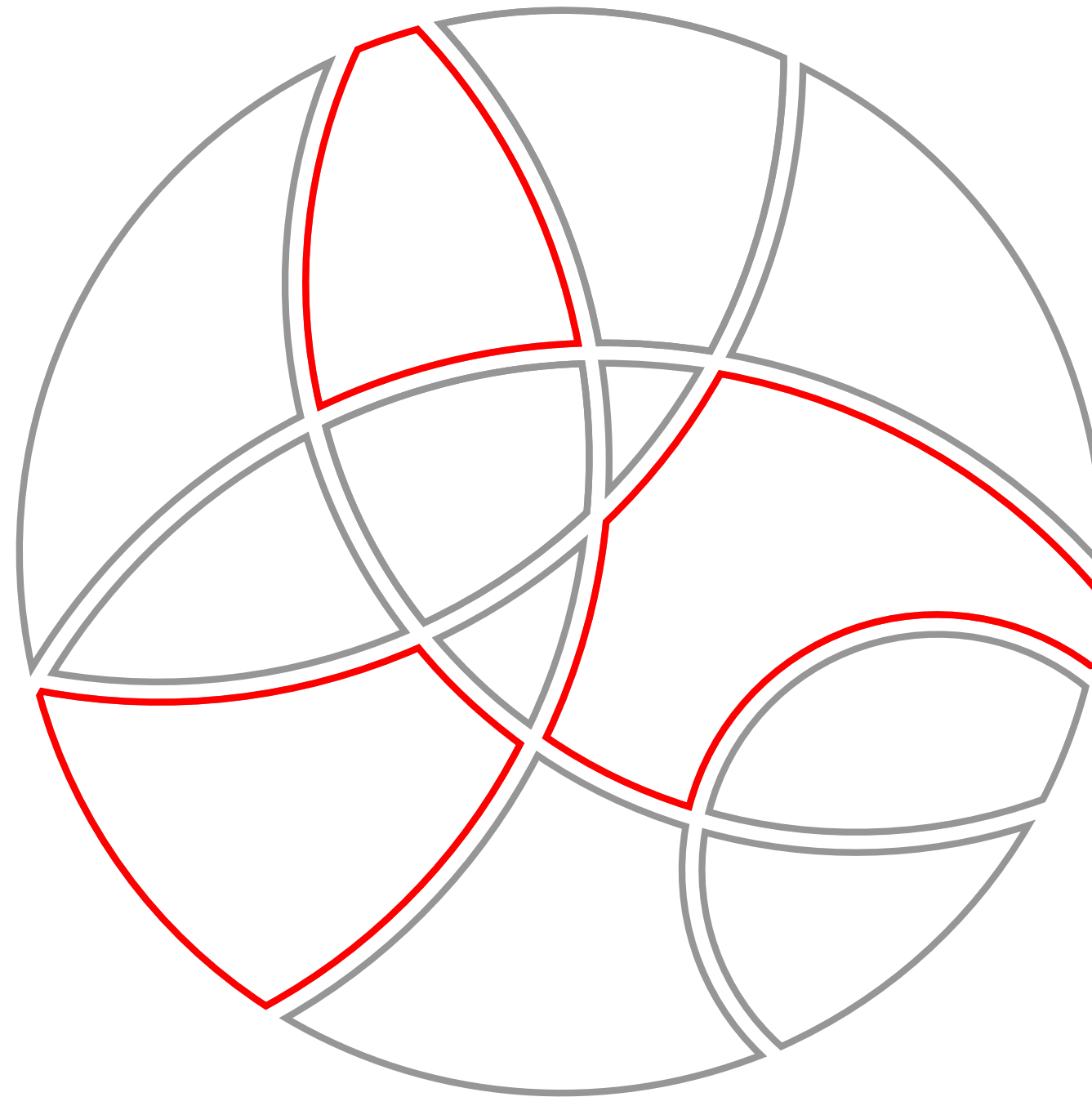
CUTTING PASS # 4  
4.0.03MM-HEIGHT-0.053MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MMCellophane IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.053 MM

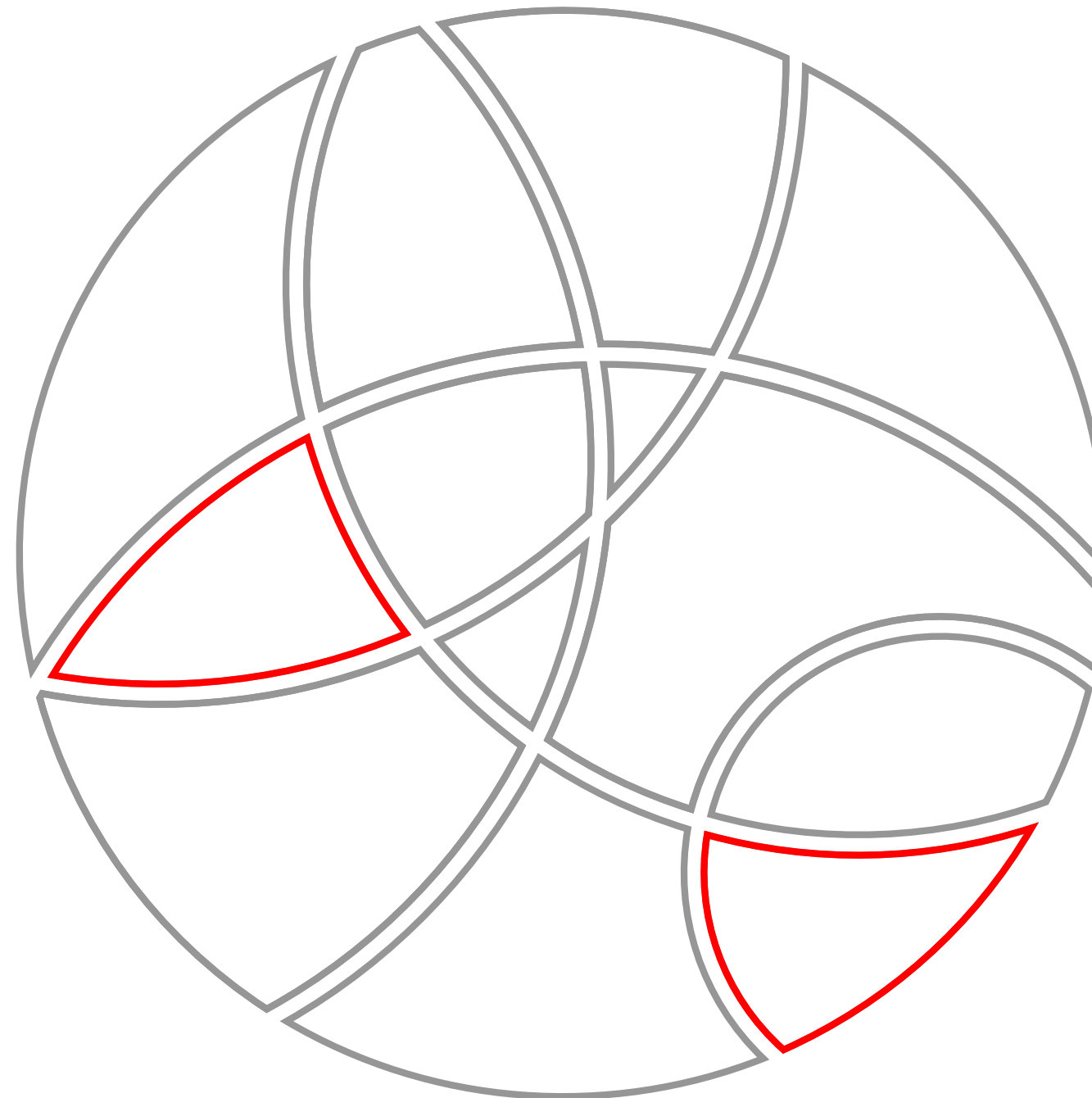
CUTTING PASS # 5

5-0.035MM-HEIGHT0.058MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.035MMCellophane IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.058 MM

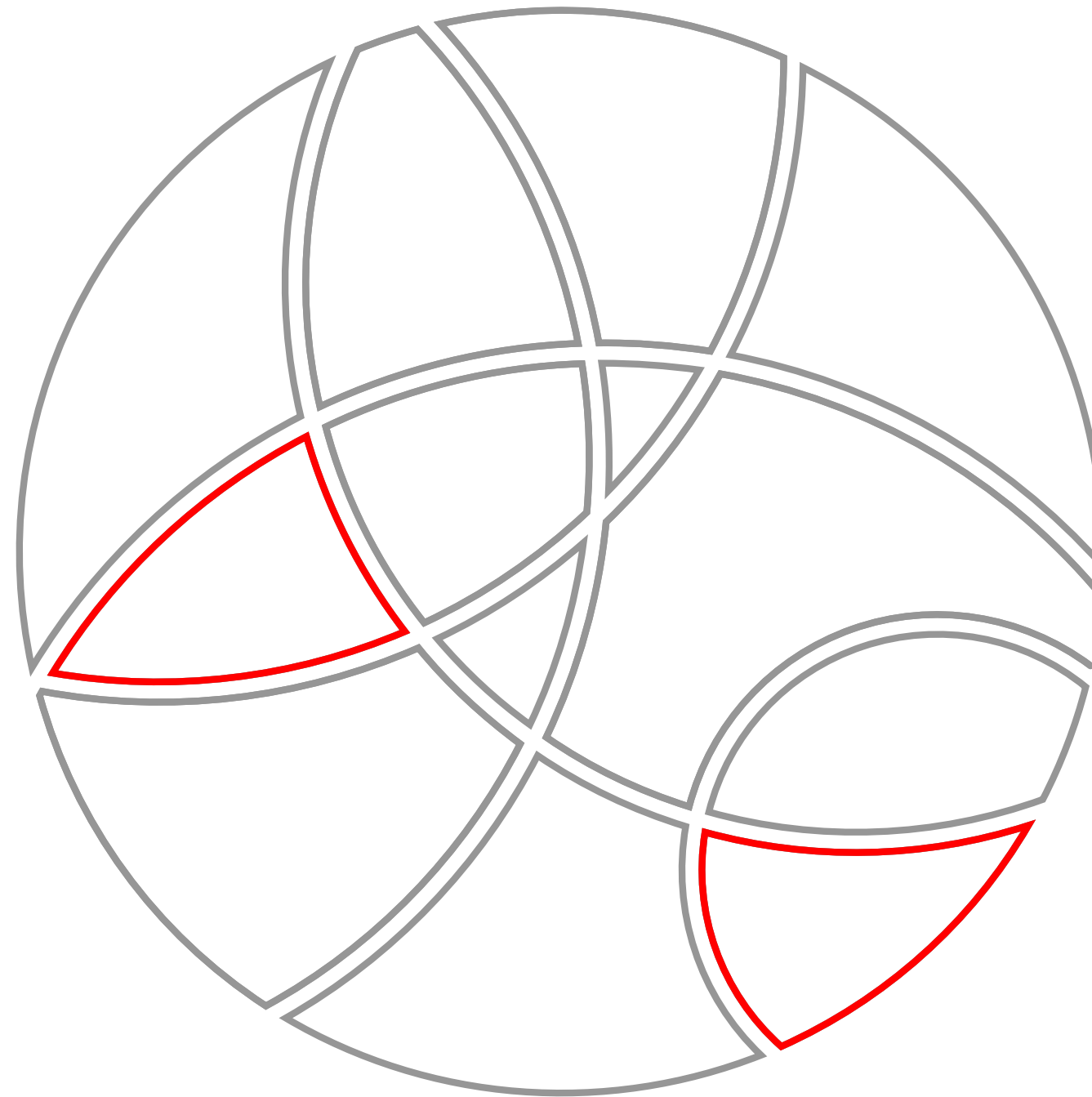
CUTTING PASS # 6  
6-0.028MM-HEIGHT-0.058MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.028MMCellophane IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.058 MM

CUTTING PASS # 7

~~7-0.028MM-HEIGHT-0.086MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.028MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

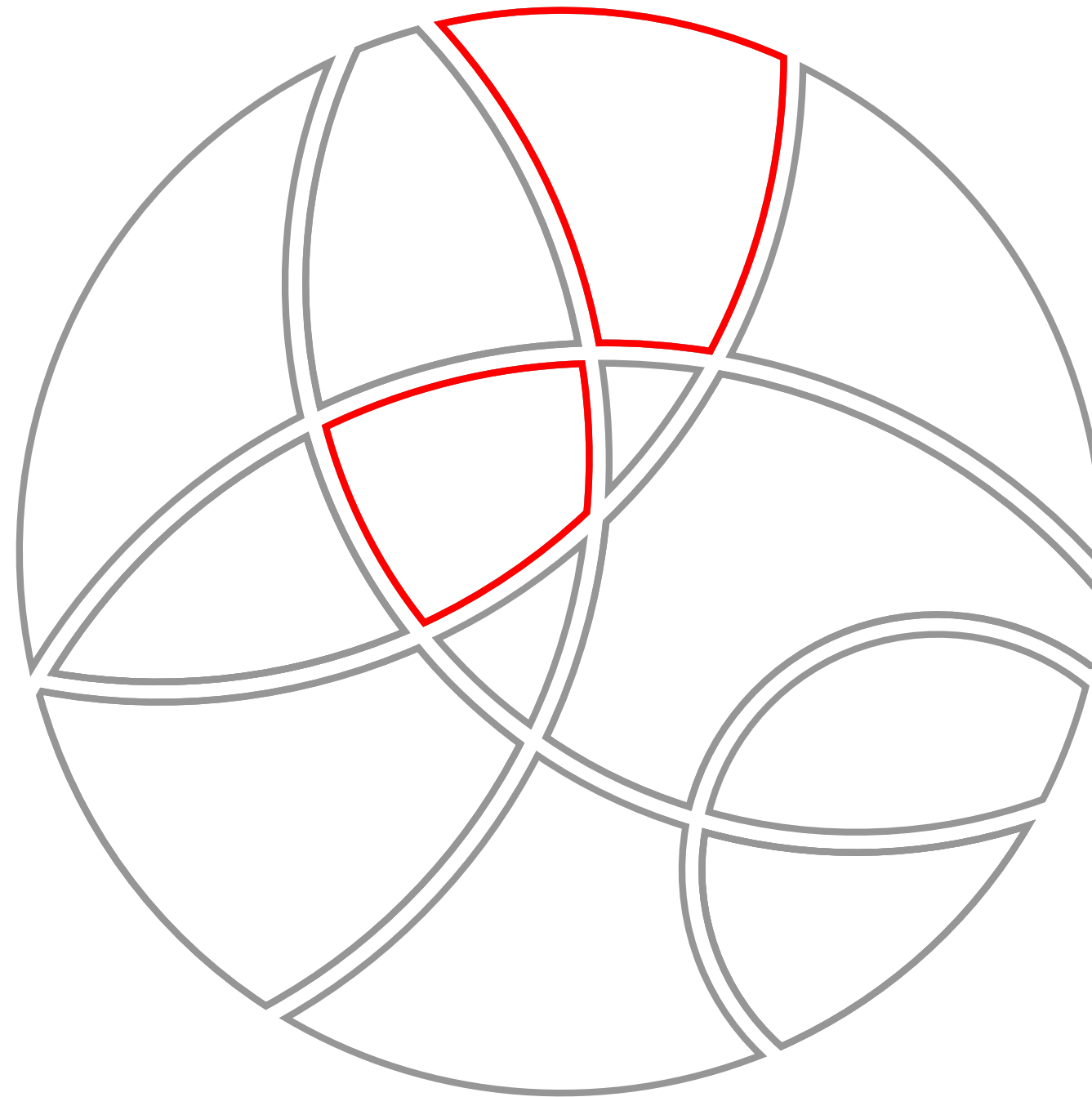
LASER Z: 0.086 MM

CUTTING PASS # 8

8-0.035MM-HEIGHT 0.008MM

PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER

PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

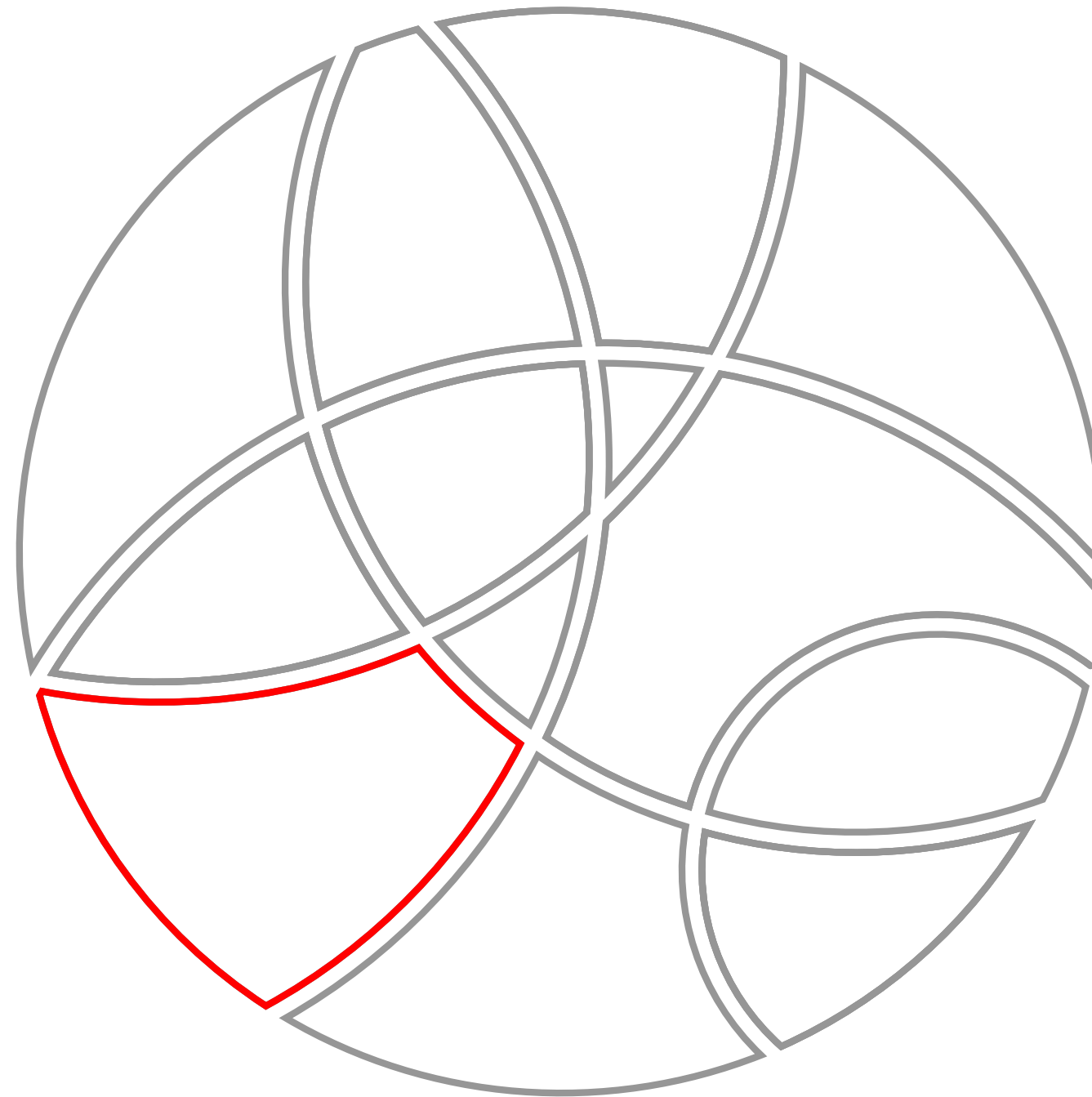
SPEED: 3%

LASER Z: 0.088 MM



CUTTING PASS # 9

9-0.035MM-HEIGHT0.003MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.035MMCellophane IN THE LASER CUTTER

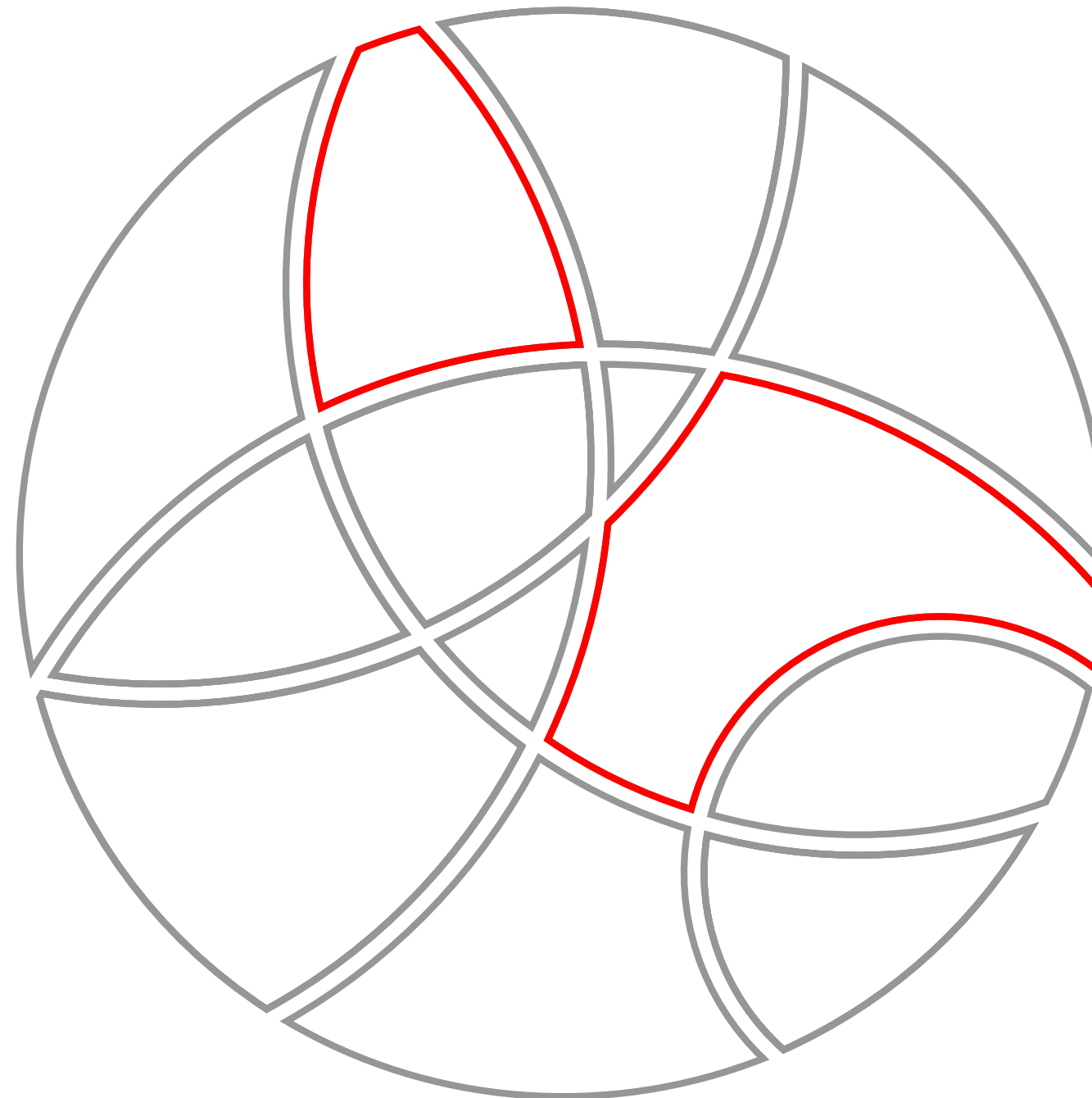


POWER: 12.5%

SPEED: 3%

LASER Z: 0.093 MM

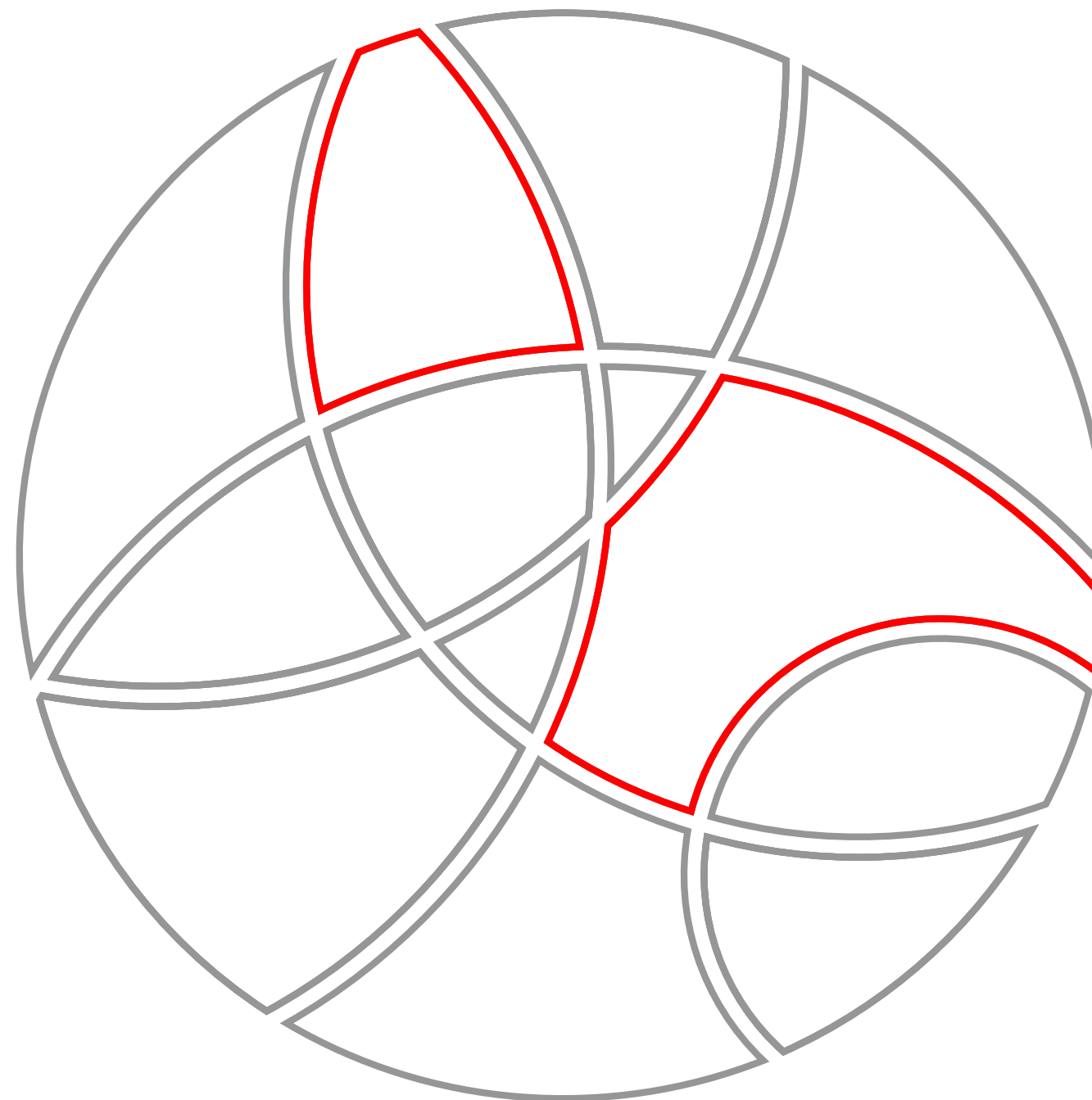
CUTTING PASS # 10  
10-0.045MM-HEIGHT-0.103MM  
~~PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER~~  
PLACE A SHEET OF 0.045MMCellophane IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.103 MM

CUTTING PASS # 11

PLACE BASE 11.0028MM HEIGHT 0.131MM  
PLACE A SHEET OF 0.028MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%  
SPEED: 3%  
LASER Z: 0.131 MM

