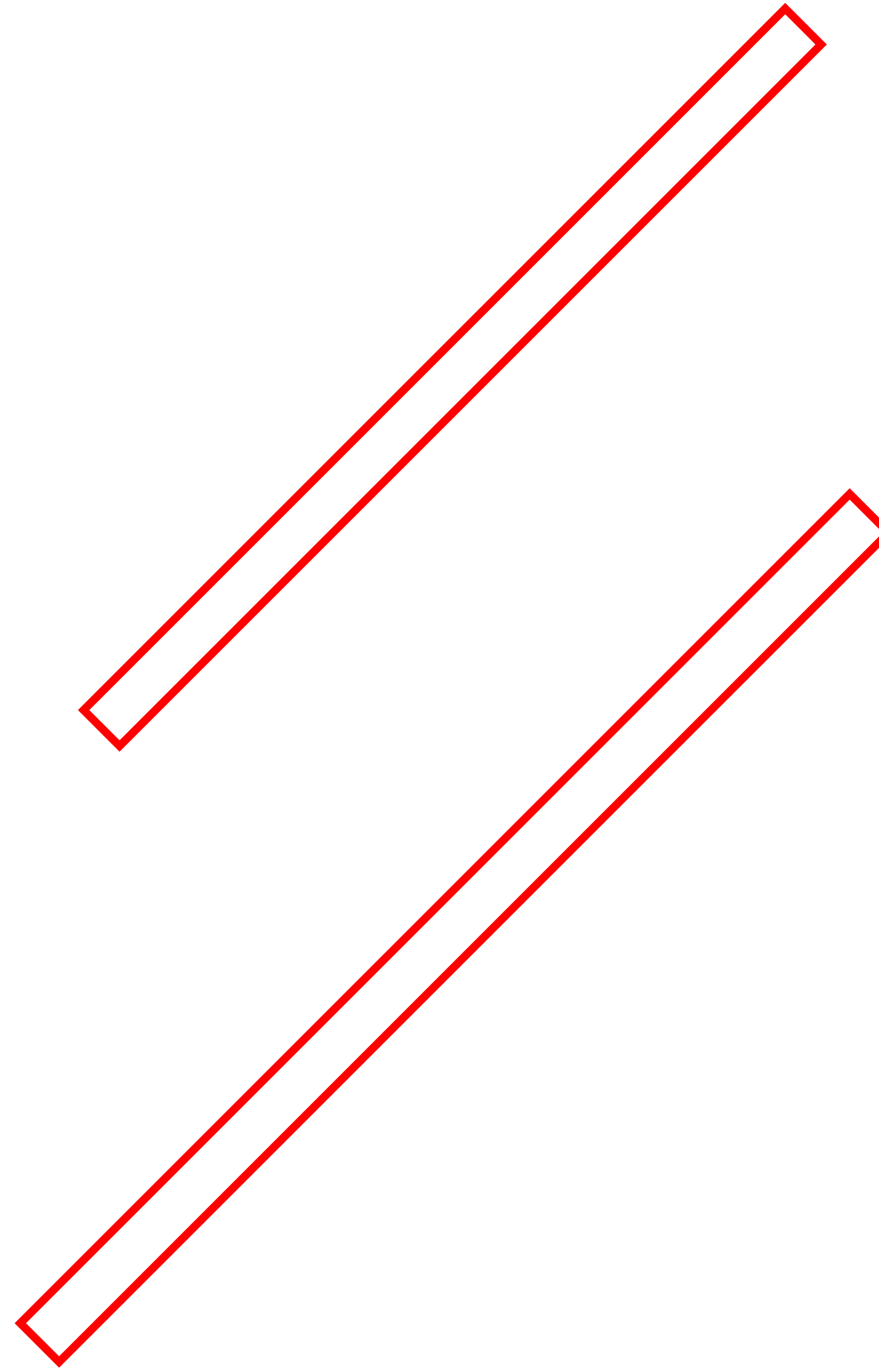


CUTTING PASS # 1

~~1-0.023MM-HEIGHT-0.023MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.023MM CELLOPHANE IN THE LASER CUTTER



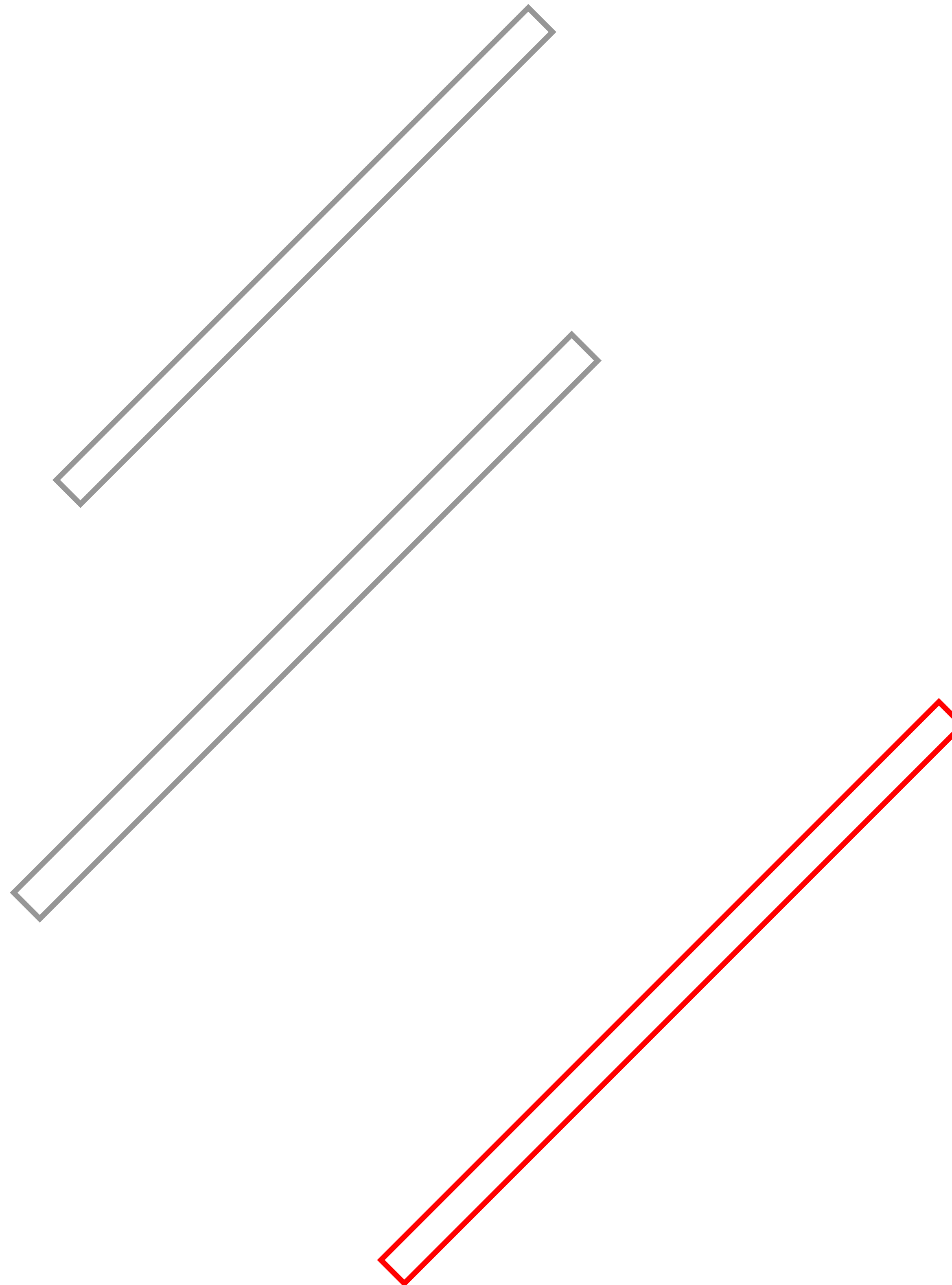
POWER: 12.5%

SPEED: 3%

LASER Z: 0.023 MM

CUTTING PASS # 2

PLACE A SHEET OF 0.03MM CELLOPHANE IN THE LASER CUTTER  
PLACE A SHEET OF 0.03MM ACRYLIC SHEET IN THE LASER CUTTER



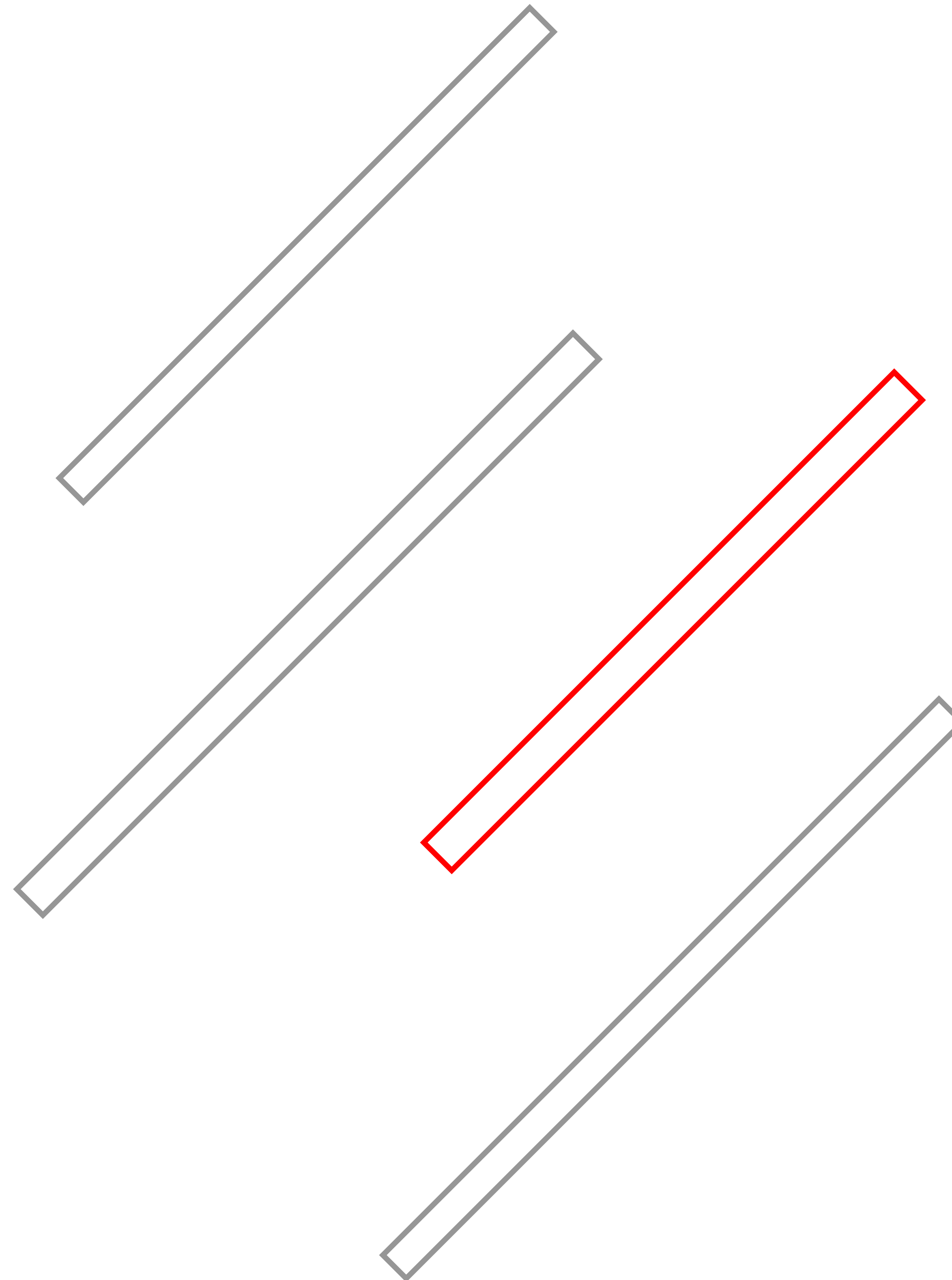
POWER: 12.5%

SPEED: 3%

LASER Z: 0.03 MM

CUTTING PASS # 3

~~3-0.045MM-HEIGHT-0.045MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



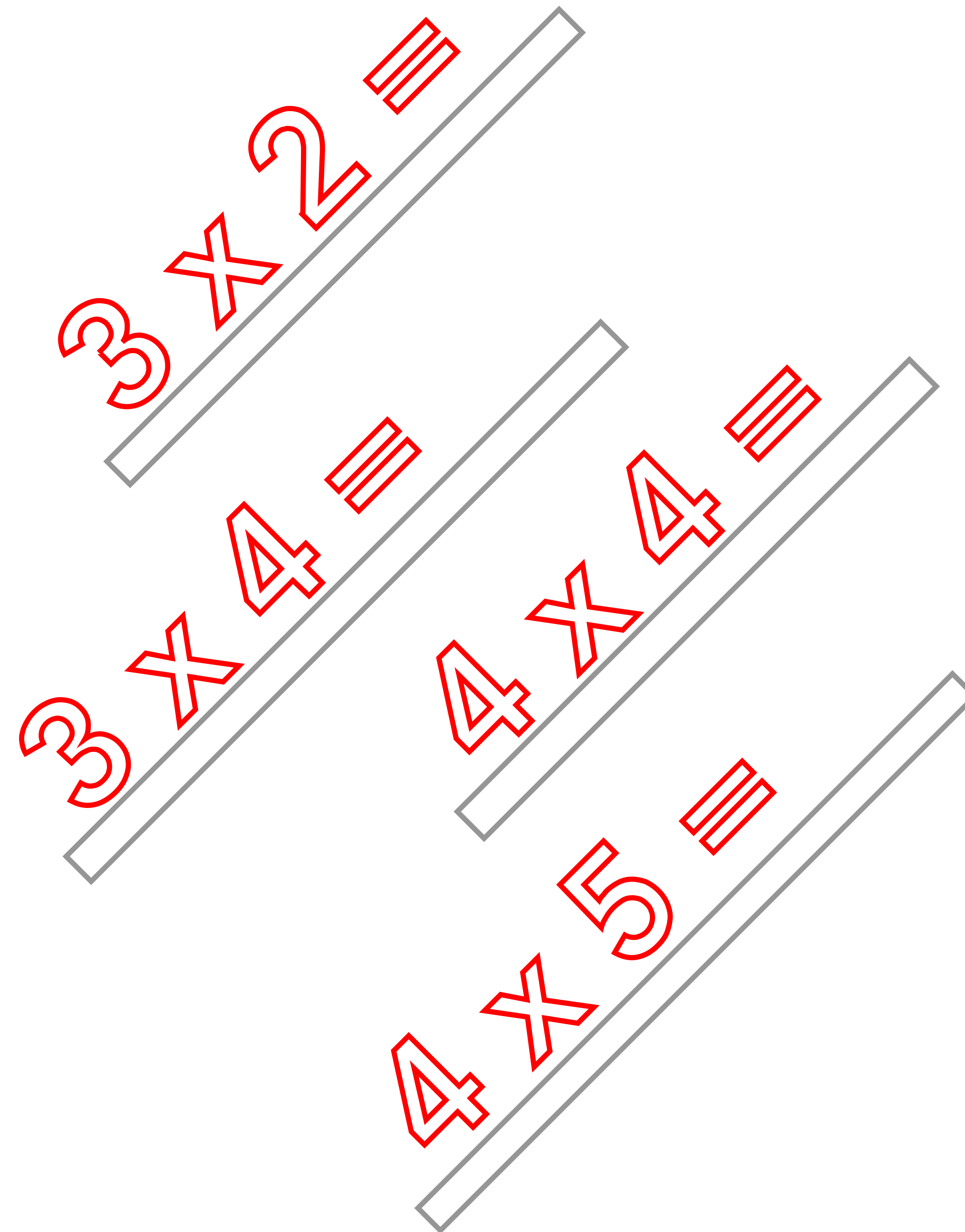
POWER: 12.5%

SPEED: 3%

LASER Z: 0.045 MM

CUTTING PASS # 4

4-0.053MM-HEIGHT 0.053MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



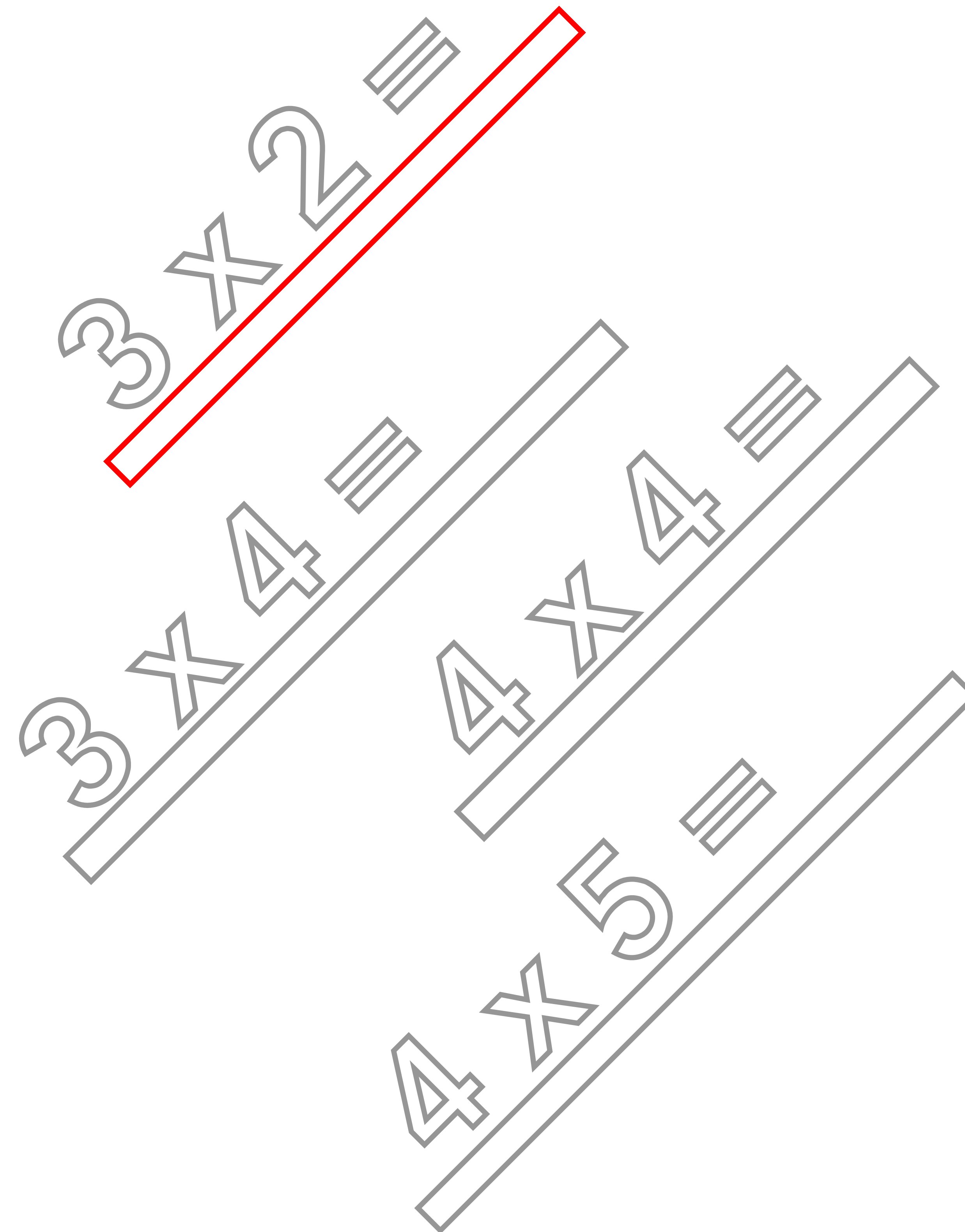
POWER: 12.5%

SPEED: 3%

LASER Z: 0.053 MM

CUTTING PASS # 5

~~5-0.035MM-HEIGHT-0.058MM~~  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.035MM CELLOPHANE IN THE LASER CUTTER



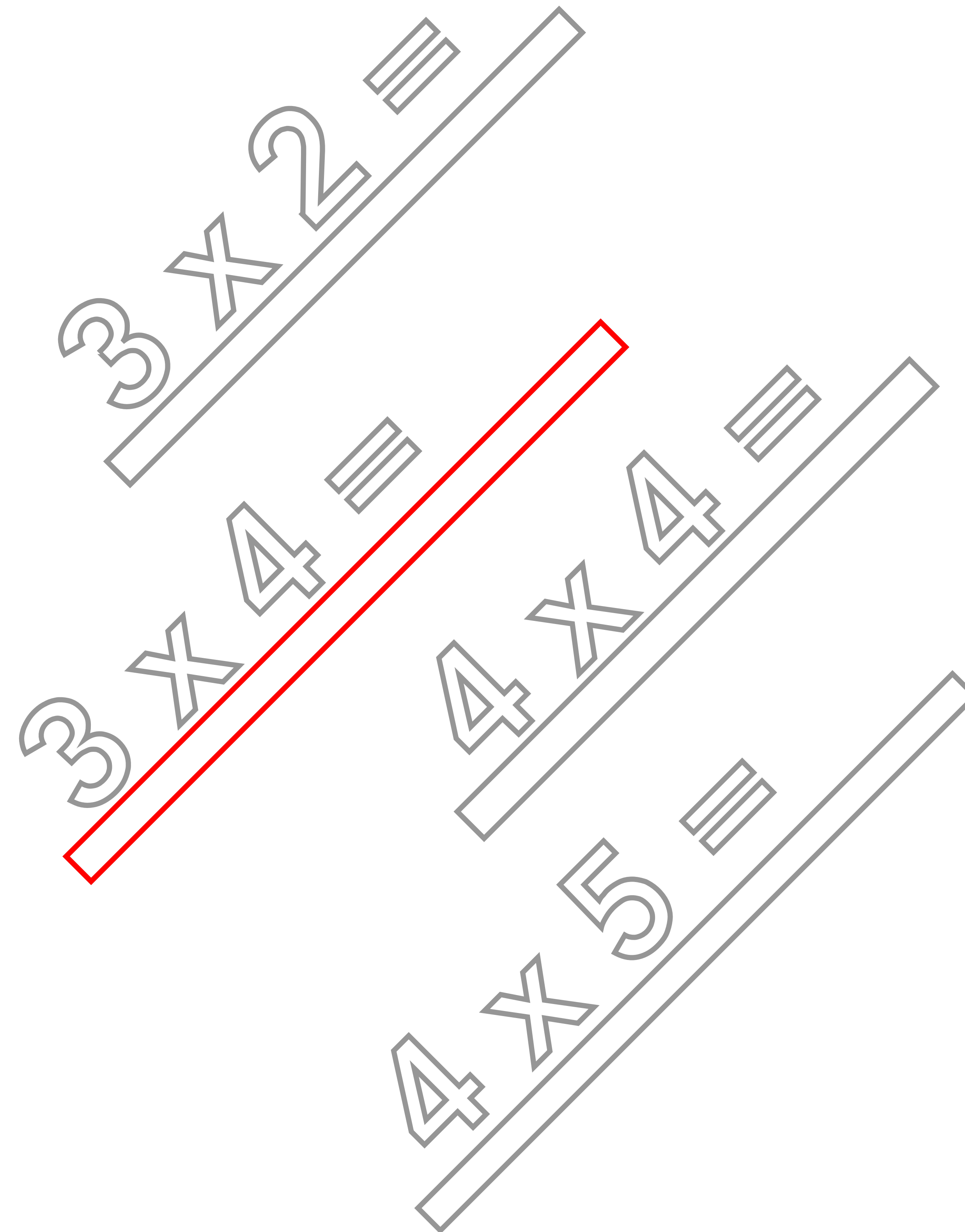
POWER: 12.5%

SPEED: 3%

LASER Z: 0.058 MM

CUTTING PASS # 6

6-0.053MM-HEIGHT 0.076MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.053MM CELLOPHANE IN THE LASER CUTTER



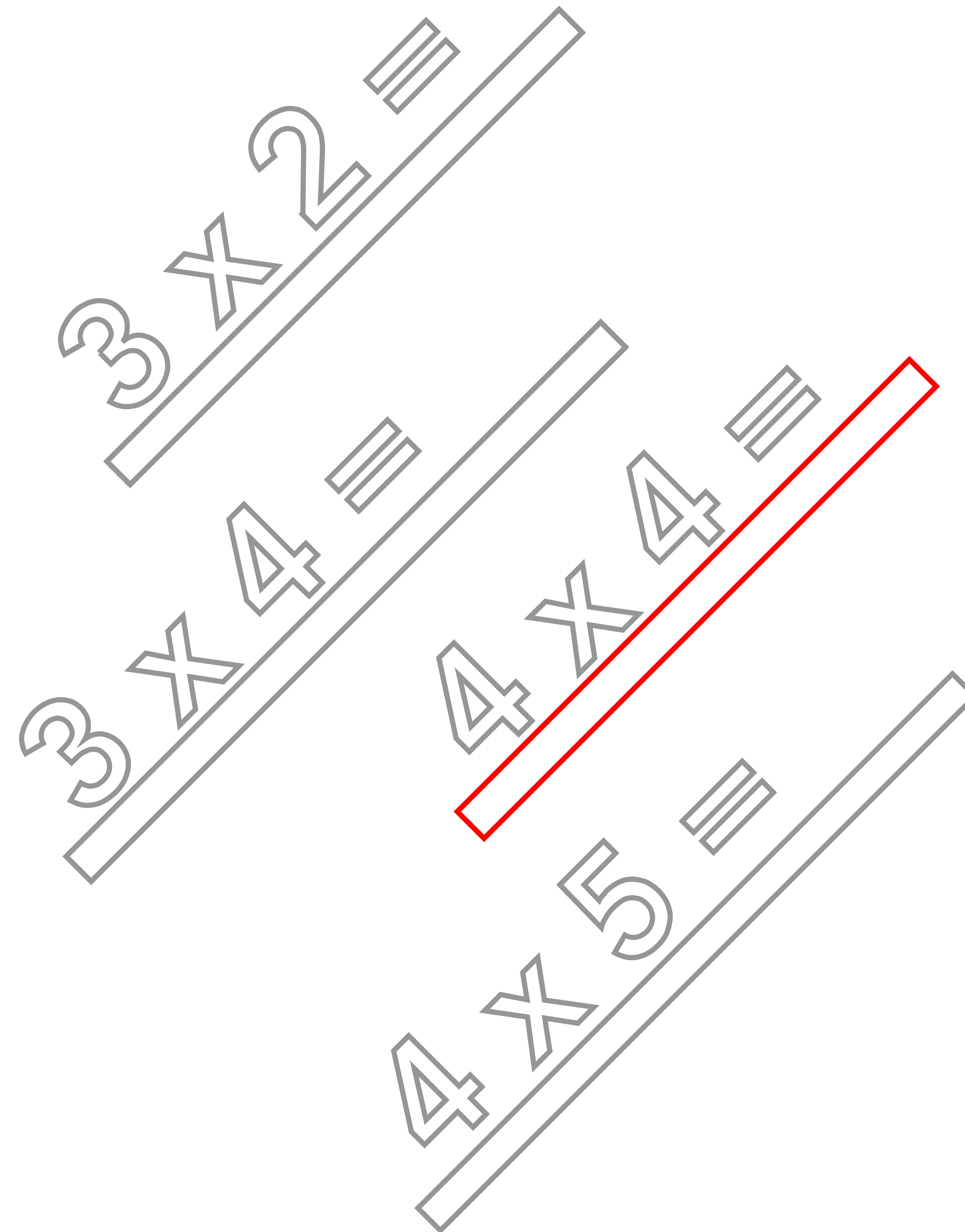
POWER: 12.5%

SPEED: 3%

LASER Z: 0.076 MM

CUTTING PASS # 7

7-0.045MM-HEIGHT-0.09MM  
PLACE BASE ACRYLIC SHEET IN THE LASER CUTTER  
PLACE A SHEET OF 0.045MM CELLOPHANE IN THE LASER CUTTER



POWER: 12.5%

SPEED: 3%

LASER Z: 0.09 MM

