

## 2.27 Energy savings

### Business Case

#### Main Energy Savings

Use of model-based fault detection, fault diagnosis & optimization procedures **open up energy saving potentials of**

up to **30 %**

regarding a project study of the **Fraunhofer Institute**.

Source: <https://www.ise.fraunhofer.de/de/forschungsprojekte/modqs.html>

### Business Case

#### Operative benefits

