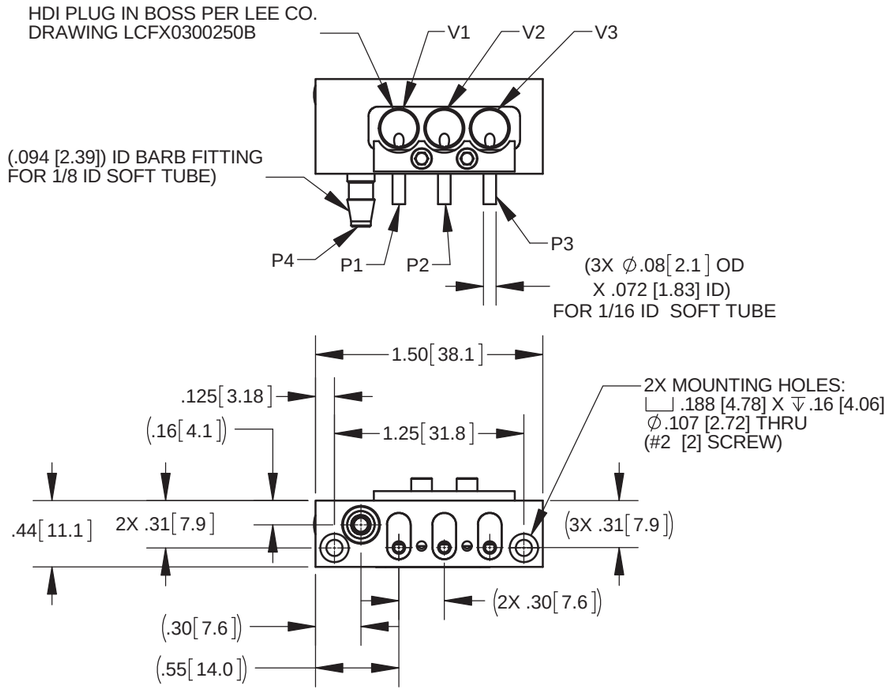
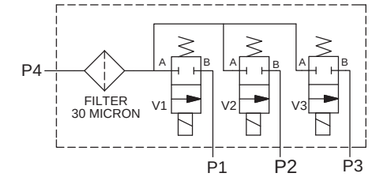
DWG. NO.	REV
LFMX0527750B	A2

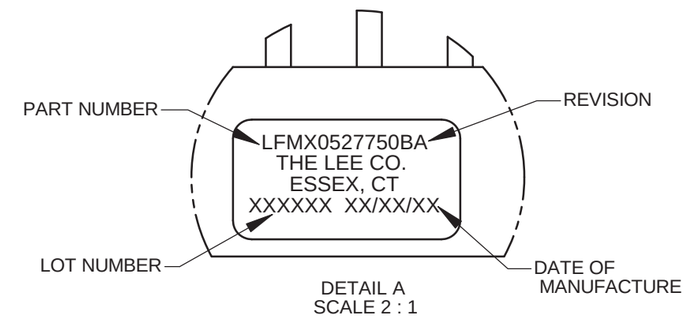
PROPRIETARY ITEM
This document contains proprietary information and is submitted upon the express condition that the information contained herein will not be used directly or indirectly in any way detrimental to the interests of the Lee Company, and/or in violation of regulation DAR 7-104.9 (a) (1 July 1974). et seq.

REV	DATE	E.C. NO. / DESCRIPTION
A2	02/10/15	VALVE RATE WAS 1500 LOHMS OR HIGHER. CHANGED TITLE.

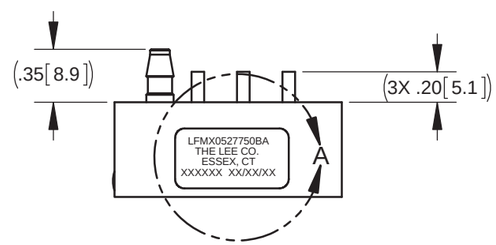


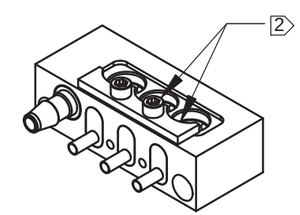


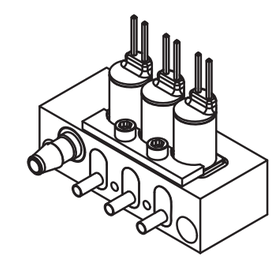
SCHEMATIC
(SHOWN WITH TYPICAL VALVE INSTALLATION)



DETAIL A
SCALE 2 : 1







TYPICAL VALVE INSTALLATION
WITH VALVE RETENTION
(VALVES PURCHASED SEPARATELY)

NOTES:
1. MATERIAL: ALUMINUM (ANODIZED PER MIL-A-8625, TYPE 2, CLASS 2. COLOR: BLUE), SS, BRASS, AND EPOXY.
2 RETENTION BRACKET AND SCREWS ARE INCLUDED.
BRACKET: LEE PN: LLWX0307130A
SCREWS: LEE PN: LHWX0503010A
3. MANIFOLD FOR USE WITH LEE CO. HDI, PLUG IN, 2 PORT VALVES, RATED AT 1100 LOHMS OR HIGHER.
4. PORTING: SEE SCHEMATIC.
5 CAUTION: DO NOT APPLY PRESSURE ABOVE 15 PSIG [103 kPaG] TO PORT B WITHOUT VALVE RETENTION.

COPY

-FMF-
The Lee Co.
Essex, CT

NOTES AND DIMENSIONS SHOWN HEREON ARE FOR INSPECTION IDENTIFICATION ONLY.
ALL MANUFACTURING RIGHTS ARE RESERVED.

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [MM]

TOLERANCES:

.XX	± .015 [.38]
.XXX	± .005 [.13]
.XXXX	± .001 [.025]
ANGLES	± 2°

DRAWN	TLC	02/10/15
CHK'D	SPW	02/10/15
APP'D	DJS	02/11/15

MATERIAL
SEE NOTE 1

THIRD ANGLE PROJECTION

TITLE
LEE MANIFOLD-3X HDI-PI-2P-HDR

The Lee Company
55 Bokum Rd. Essex, Ct 06426

SIZE	DWG. NO.	REV
B	LFMX0527750B	A2

SCALE: 1:1 | CODE ID ONZR4 | SHEET 1 OF 1