

[illegible]

Metal Fabrication				PROCESS INSTRUCTIONS		Page 1/1
MACHINE MODEL	PART NAME			PROCESS INST NO	REV	APPROVED BY
I LST3015G	Shot pin cover P-I IST			SMPI -Y20102200	01	02/10/2015 F H

Mach	LST3015G			Mach	LST3015G			Mach	LST3015G		
Bom	Y902052 Covers			Bom	Y902052 Covers			Bom	Y902052 Covers		
Main Par	Shot Pin Cover			Main Par	Shot Pin Cover			Main Par	Shot Pin Cover		
Sub Part				Sub Part	Shot Pin Cover 1			Sub Part	Shot Pin Cover 1		
Dwg No.	Y20102200	Qty	1/M	Dwg No.	Y20102201	Qty	1/M	Dwg No.	Y20102202	Qty	1/M
Mat size	16G	INIT / DATE		Mat size	16G	INIT / DATE		Mat size	16G	INIT / DATE	
Length	105x326 mm			Length	130x326 mm			Length	128x323 mm		
Paint	Red Texture			Paint				Paint			
Time				Time				Time			
Part-Flow	W-P			Part-Flow	BL-B-W			Part-Flow	BL-B-W		
											