METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS4020 ROS	RH BOTTOM COVER	Y202162	OI 7/16/2019	APPROVED BY CRM	1 0F 2
MACH AMS4020 ROS MACH A BOM COVER ASSY BOM COVER	AMS4020 ROS MACH AMS4020 ROS R ASSY BOM COVER ASSY	MACH AMS4020 ROS BOM COVER ASSY	MACH BOM	MACH BOM	MACH BOM	•
MAIN PART RH BOTTOM COVER SUB PART SUB PART SUB PART	MAIN PART WELD-NUT M8 SUB PART	MAIN PART M.	AIN PART  JB PART	MAIN PART SUB PART	MAIN PART SUB PART	
DWG NO Y202162 QTY 1 /M DWG NO Y20216	201- QTY 1 /M DWG NO P33205002 QTY	1 /M DWG NO QTY /M E	DWG NO QTY	/M DWG NO	QTY /M DWG NO	QTY /M
MAT SIZE         INIT/         MAT SIZE           LENGTH         DATE         LENGTH	INIT/ MAT SIZE INIT/ DATE LENGTH DATE		AAT SIZE INIT/ LENGTH DATE	MAT SIZE LENGTH	INIT/ MAT SIZE DATE LENGTH	INIT/ DATE
PAINT BLACK TEXTURE PAINT	PAINT		PAINT	PAINT	PAINT	
TIME TIME  PART FLOW LW→P PART FLOW BL-LC-	$ \begin{array}{c c}  & \text{TIME} \\  & \rightarrow B \rightarrow LP \\  & \text{PART FLOW} \\  & F \rightarrow LP \end{array} $	TIME PART FLOW PA	TIME RT FLOW	TIME PART FLOW	TIME PART FLOW	
MACH MACH	MACH	MACH	MACH	MACH	MACH	
BOM BOM MAIN PART MAIN PART	BOM	ВОМ	вом	BOM	BOM	
SUB PART SUB PART	MAIN PART SUB PART		AIN PART UB PART	MAIN PART SUB PART	MAIN PART SUB PART	
DWG NO QTY /M DWG NO MAT SIZE INIT/ MAT SIZE	QTY /M DWG NO QTY	14AT C17E	OWG NO QTY  MAT SIZE INIT/ .	/M DWG NO MAT SIZE	QTY /M DWG NO	QTY /M
LENGTH DATE LENGTH	DATE LENGTH DATE		AAT SIZE INIT/ . LENGTH DATE	LENGTH	DATE LENGTH	INIT/ DATE
PAINT PAINT TIME TIME	PAINT TIME	PAINT TIME	PAINT L	PAINT TIME	PAINT TIME	
PART FLOW PART FLOW	PART FLOW		ART FLOW	PART FLOW	PART FLOW	
MACH MACH	MACH		MACH	MACH	MACH	
BOM BOM MAIN PART MAIN PART	BOM MAIN PART	BOM MAIN PART M	BOM AIN PART	BOM MAIN PART	BOM MAIN PART	
SUB PART         SUB PART           DWG NO         QTY         /M         DWG NO	SUB PART     QTY		UB PART  DWG NO QTY	SUB PART /M DWG NO	SUB PART  QTY /M DWG NO	QTY /M
MAT SIZE INIT/ MAT SIZE	INIT/ MAT SIZE INIT/	MAT SIZE INIT/ N	AAT SIZE INIT/	MAT SIZE	INIT/ MAT SIZE	INIT/
LENGTH DATE LENGTH PAINT PAINT PAINT	DATE LENGTH DATE PAINT		LENGTH DATE PAINT	LENGTH PAINT	DATE LENGTH PAINT	DATE
TIME	TIME	TIME	TIME	TIME	TIME	
PART FLOW PART FLOW	PART FLOW	PART FLOW PA	ART FLOW	PART FLOW	this is NOT a	is not in RED INK a CONTROLLED UMENT
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