Metal Fabrication  PROCESS INSTRUCTIONS	LST3015G	Cover P-L	PL-Y20102200	OI 02/09/15	F.H. PAGE
Mach       LST3015G       Mach       LST3015G         Bom       Y902052 Covers       Bom       Y902052 Covers         Main Par       Shot Pin Cover       Main Par       Shot Pin Cover         Sub Part       Shot Pin Cover 1       Dwg No. Y20102201       Qty       Qty       Mat size       16G       INIT / DATE       Mat size       16G       INIT / DATE       Length       130x326 mm       Paint       Paint       Time         Part-Flow       W-P       Part-Flow       BL-B-W	Mach LST3015G Bom Y902052 Covers  Main Par Shot Pin Cover Sub Part Shot Pin Cover 1  1/M Dwg No. Y20102202 Qty 1  DATE Mat size 16G INIT / DATE Length 128x323 mm Paint Time Part-Flow BL-B-W	1/M TE			
WELD 3x8~50 all around				sand smooth all around	

Metal Fabrication					PROCESS INSTRUCTIONS Page 1/1							
MACHINE MODEL PART NA			AME		PROCESS INST NO		REV APPRO		OVED	OVED BY		
LST3015G   Shot nin cover P				P-LIST		SMPI -Y20102200		2200	OΙ	02/10/2015		FΗ
Mach	LST30			Mach	LST30	15G			Mach	LST3015G		
Bom Main Par	Y9020			Bom Main Par	Y9020 Shot Pi	52 C	overs		Bom Main Pari	Y902052 C		
Sub Part		Shot Pin Cover		Sub Part	Shot Pi	in Cover in Cover 1			Main Par Shot Pin Cover Sub Part Shot Pin Cover 1 Dwg No. <b>Y20102202</b> Qty 1,			
Dwg No.	Y201022	200	Qty <b>1/M</b> INIT / DATE	Dwg No.	Y201022	01	Qty INIT / D	1/M	Dwg No.	Y20102202	Qty	1/M / DATE
Mat size Length	105x326	mm	INII / DATE	Mat size Length	16G 130x326	mm	ן וואוו / ט	AIE	Mat size Length	16G 128x323 mm	IINI I	/ DATE
Paint	Red Tex	ture		Paint					Paint			
Time Part-Flow		W	/-P	Time Part-Flow		BI	-B-W		Time Part-Flow	Bl	-B-W	
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