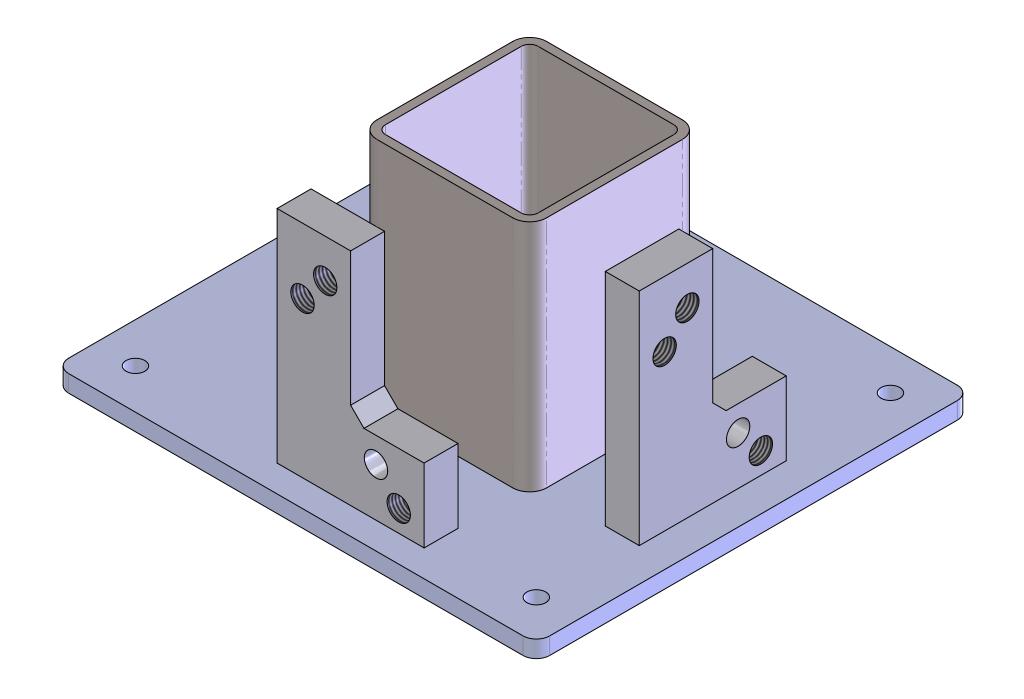
METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	ROS	Anchor Assembly 1	Y201726B	A01	3/7/2019	<b>APPROVED BY</b> CRM	1 OF 3



If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT

METAL FABRICATION	MACHINE MODEL	W	ELDMENT NAME		DRAWING NO.	REV	DATE	PREP	ARED BY	PAGE
PROCESS INSTRUCTIONS	ROS	Ar	nchor Assembly 1		Y201726B	A01	3/7/2019	APPR	OVED BY	2 OF 3
mach ROS mach ROS	MACH ROS	MACH	ROS	MACH		MAG	СН		MACH	
BOM FRAME BOM FRAME	BOM FRAME	ВОМ	FRAME	ВОМ		ВО	M		ВОМ	
MAIN PART Anchor Assembly 1 MAIN PART ANCHOR PLATE	MAIN PART ANCHOR BLOCK	MAIN PART	ANCHOR LEG SUPPORT	MAIN PART		MAIN	PART		MAIN PART	
SUB PART SUB PART	SUB PART	SUB PART		SUB PART		SUB PA			SUB PART	
DWG NO Y201726B QTY 2 /M DWG NO Y20172601A QTY			Y20172603A QTY 2 /M		QTY	/M DWG		QTY /M	DWG NO	QTY /M
MAT SIZE INIT/ MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE	INIT/	MAT SIZE	INIT/	MATS		INIT/	MAT SIZE	INIT/
LENGTH DATE LENGTH DATE	LENGTH DATE	LENGTH	DATE	LENGTH	DATE	LENG		DATE	LENGTH	DATE
PAINT BLACK PRIMER PAINT	PAINT	PAINT		PAINT		PAII			PAINT	
TIME TIME	TIME	TIME		TIME		TIM			TIME	
PART FLOW HW→P PART FLOW	PART FLOW	PART FLOW		PART FLOW		PART F	LOW		PART FLOW	
MACH MACH	MACH	MACH		MACH		MAG	СН		MACH	
BOM BOM	BOM	BOM		BOM		BC			BOM	
MAIN PART MAIN PART	MAIN PART	MAIN PART		MAIN PART		MAIN			MAIN PART	
SUB PART SUB PART	SUB PART	SUB PART		SUB PART		SUB P.			SUB PART	
DWG NO QTY /M DWG NO QTY	/M DWG NO QTY	/M DWG NO	QTY /M	DWG NO	QTY	/M DWG	G NO	QTY /M	DWG NO	QTY /M
MAT SIZE INIT/ MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE	INIT/	MAT SIZE	INIT/	MAT:	SIZE	INIT/	MAT SIZE	INIT/
LENGTH DATE LENGTH DATE	LENGTH DATE	LENGTH	DATE	LENGTH	DATE	LENG	GTH	DATE	LENGTH	DATE
PAINT PAINT	PAINT	PAINT		PAINT		PAI	NT		PAINT	
TIME	TIME	TIME		TIME		TIN	ΛE		TIME	<u> </u>
PART FLOW PART FLOW	PART FLOW	PART FLOW		PART FLOW		PART F	LOW		PART FLOW	
MACH MACH	MACH	MACH		MACH		MAG	СН		MACH	
BOM BOM	BOM	BOM		BOM		BO			BOM	
MAIN PART MAIN PART	MAIN PART	MAIN PART		MAIN PART		MAIN			MAIN PART	
SUB PART SUB PART	SUB PART	SUB PART		SUB PART		SUB P.			SUB PART	
DWG NO QTY /M DWG NO QTY	/M DWG NO QTY	/M DWG NO	QTY /M	DWG NO	QTY	/M DWG	S NO	QTY /M		QTY /M
MAT SIZE INIT/ MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE	INIT/	MAT SIZE	INIT/	MATS	SIZE	INIT/	MAT SIZE	INIT/
LENGTH DATE LENGTH DATE	LENGTH DATE	LENGTH	DATE	LENGTH	DATE	LENC	GTH	DATE	LENGTH	DATE
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PART FLOW PART FLOW	PART FLOW	PART FLOW		PART FLOW		PART F	LOW		TAKTTLOW	
									this is NOT a	not in RED INK CONTROLLED MENT
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