



Metal Fabrication

Machine Model

Process Inst Name

Process Inst NO.

REV.

DATE

PREPARED BY: Leon Jiang

PAGE

Process Instruction

AMS4020CL

HW-Y201964--B

SUB FRAME LHS

OI

08/01/19

APPROVED BY: Caesar M

2/10

PART NO.	DWG.NO.	NAME(ENG)	QTY.
1	Y20160008C	FOOT PLATE	2
2	Y20196209A	RAIL SUPPORT ANGLE	1
3	Y20196218-	SUPPORT GUSSET	1
4	Y20196221-	JACK BOLT PLATE CENTER	2
5	Y20196401B	Front Tube 1	1
6	Y20196402B	FRONT TUBE 2	1
7	Y20196407A	SUB SIDE TUBE	1
8	Y20196408A	SUB RAIL TUBE	1
9	Y20196413-	TOP SIDE TUBE	1
10	Y20196414-	CORNER GUSSET	2
11	Y20196415-	TOP SIDE TUBE CAP	1
12	Y20196416A	SUB SIDE TUBE	1
13	Y20196418-	BOLT PLATE 1	1
14	Y20196419-	BOLT PLATE 2	2
15	Y20196420-	BOLT PLATE 3	1
16	P332000010	NUT	4

1X Y20196402B

2X Y20196414- 1X Y20196420-

1X Y20196209A

4X P332000010

2X Y20196221-

2X Y20196419-

1X Y20196218-

1X Y20196408A

2X Y20160008C

1X Y20196418-

1X Y20196401B

1X Y20196415-

1X Y20196416A

1X Y20196413-

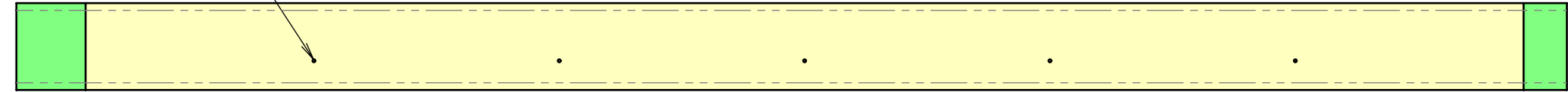
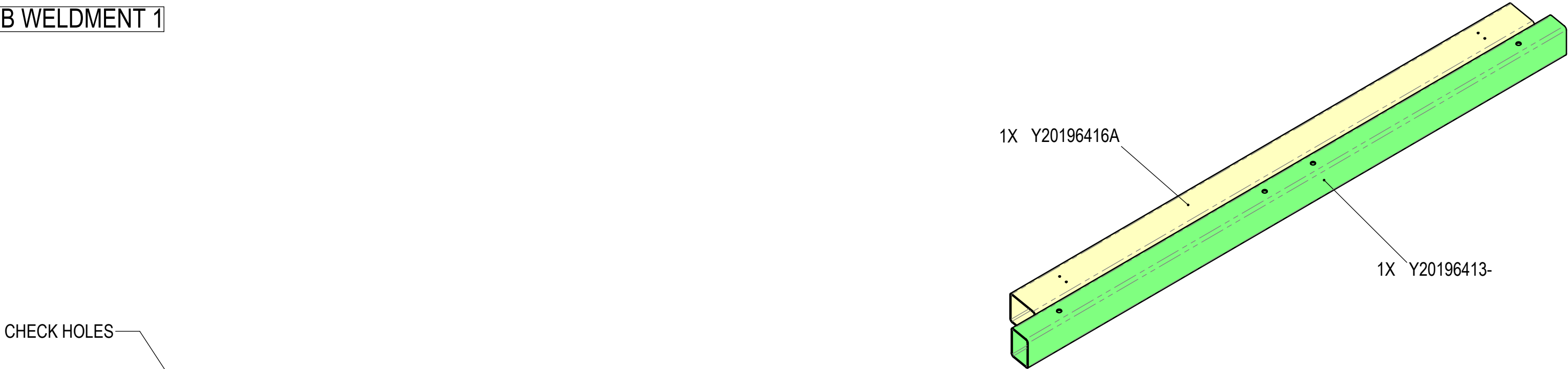
1X Y20196407A

Always report to a leadman or supervisor if there is any doubt or problem

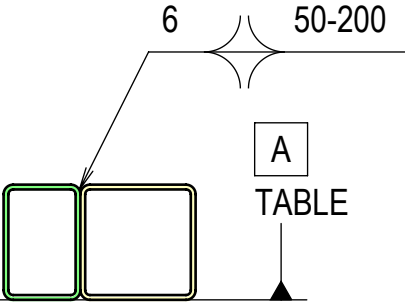
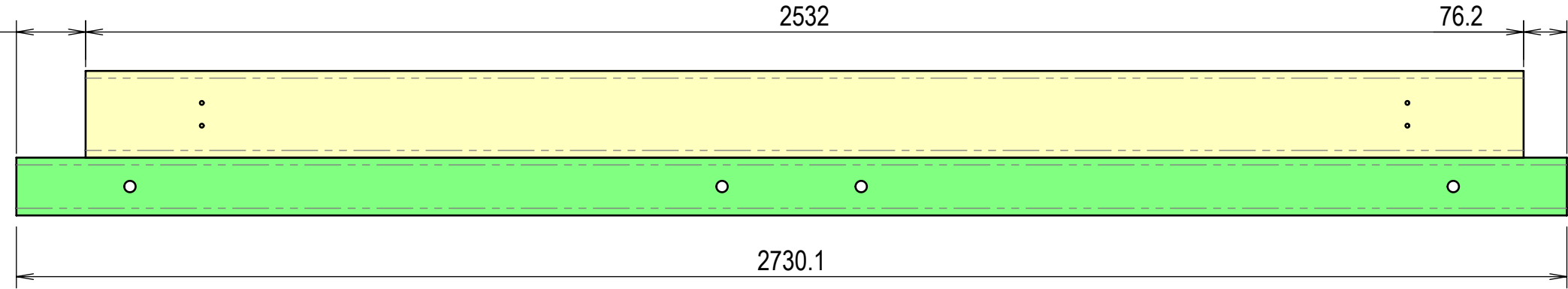
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SUB WELDMENT 1



A  
TABLE

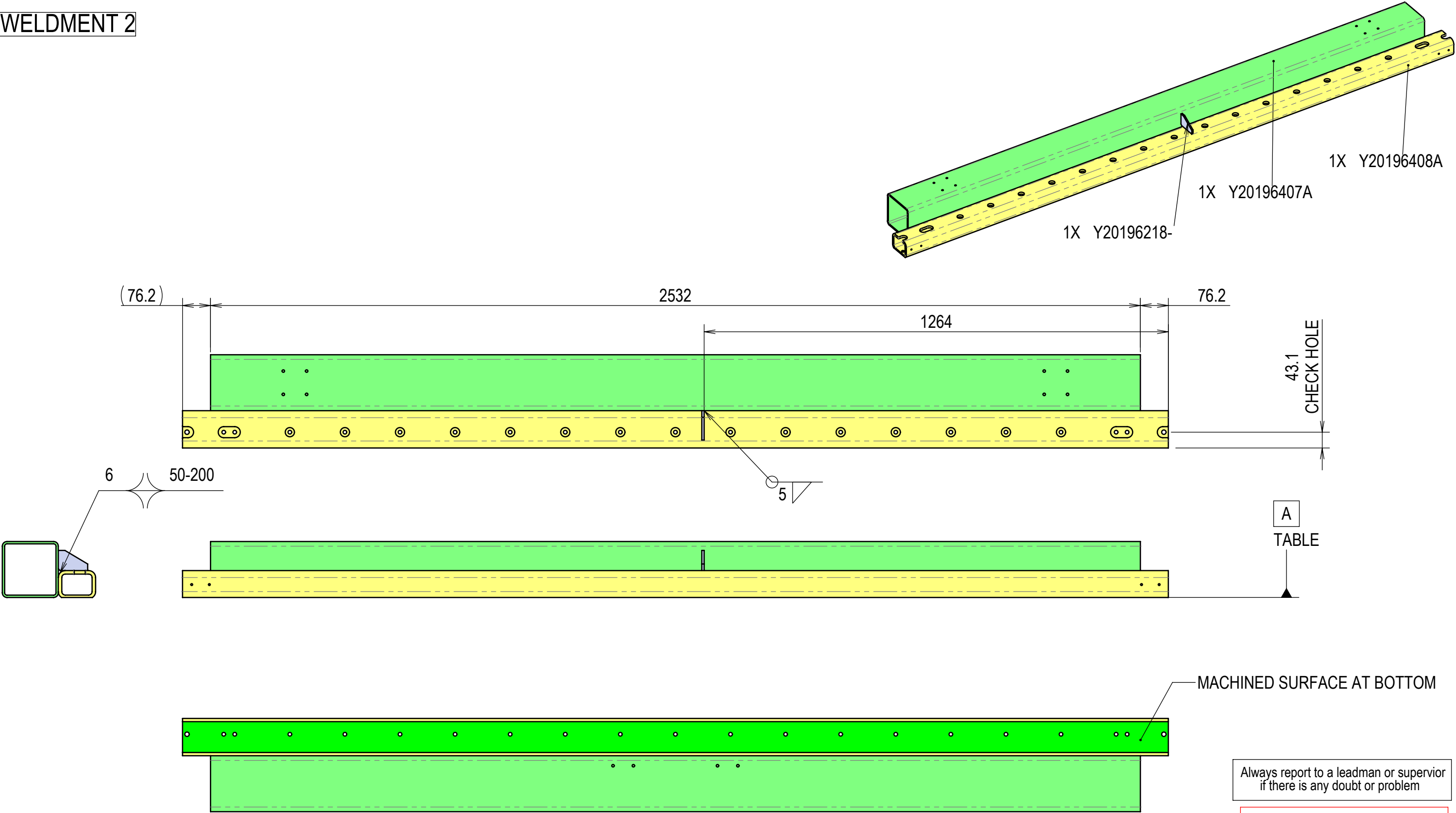


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SUB WELDMENT 2

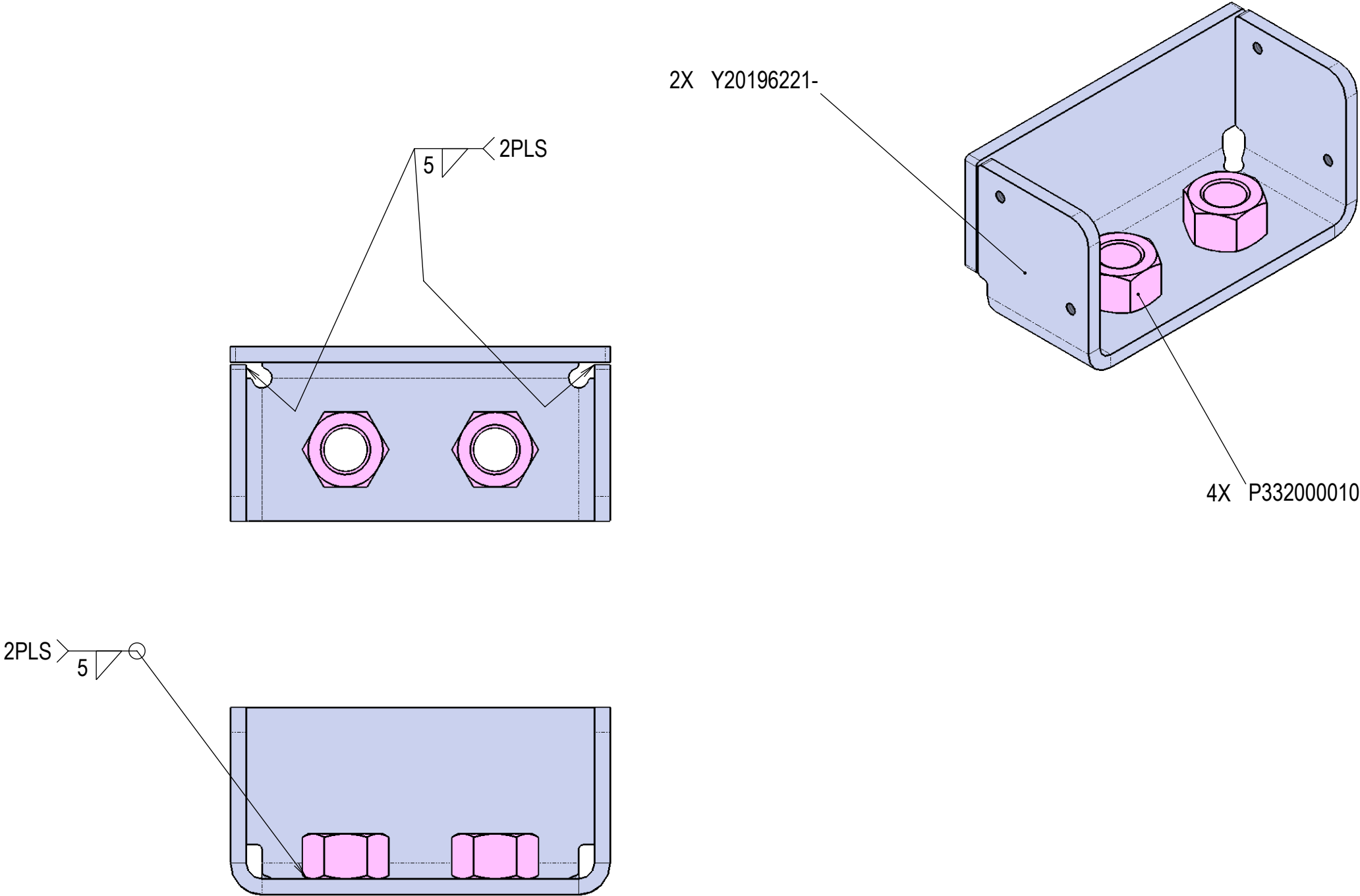


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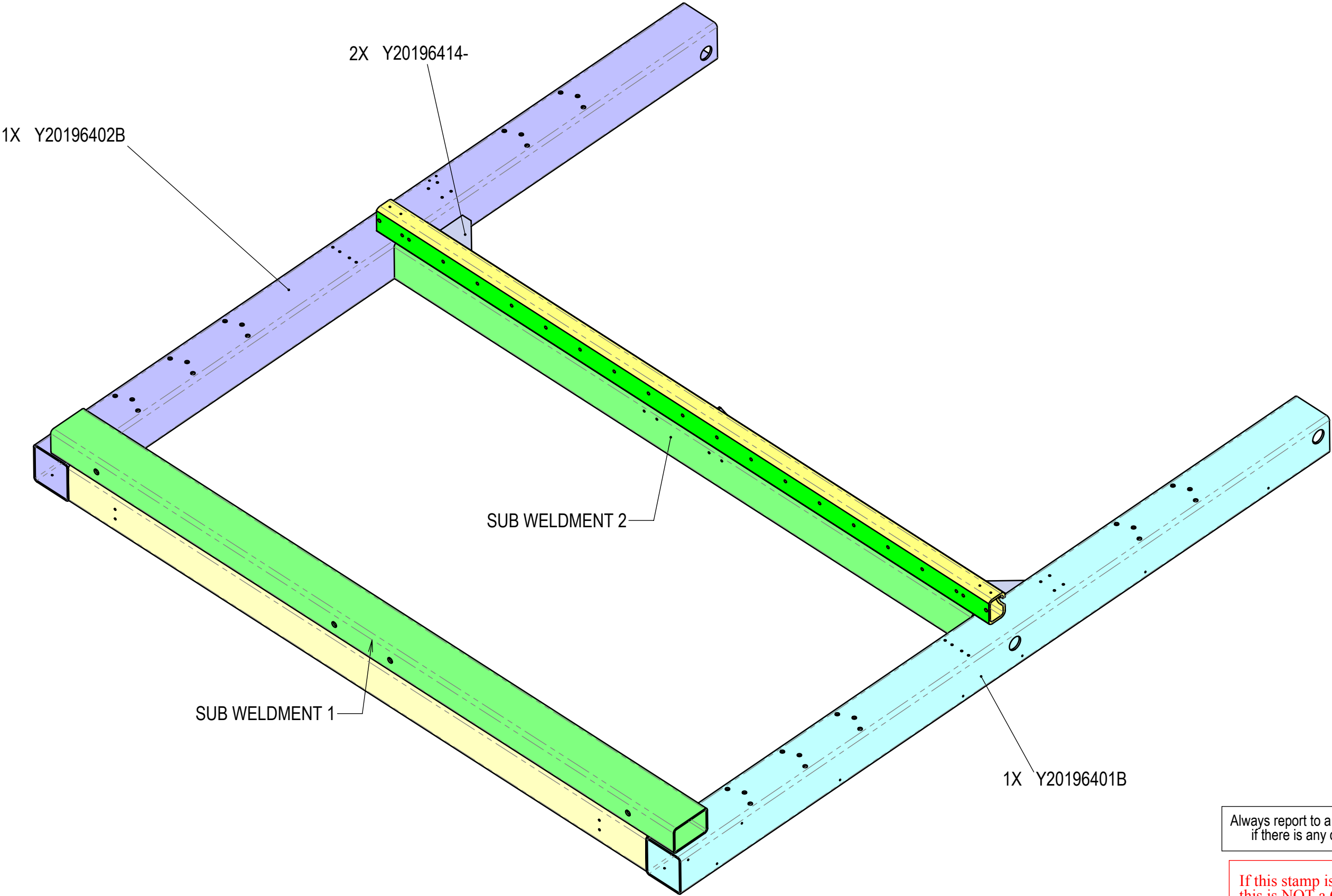
SUB WELDMENT 3



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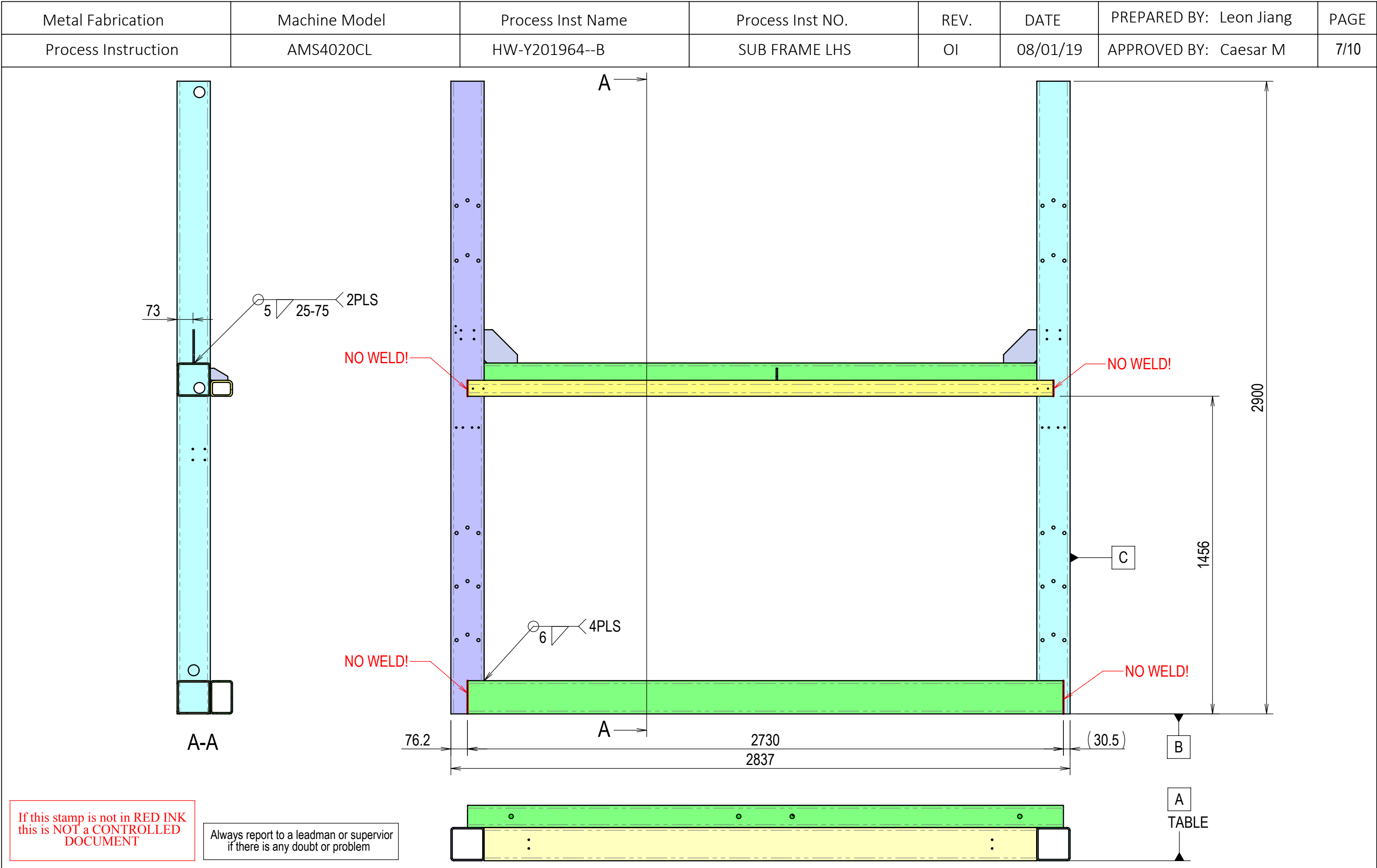
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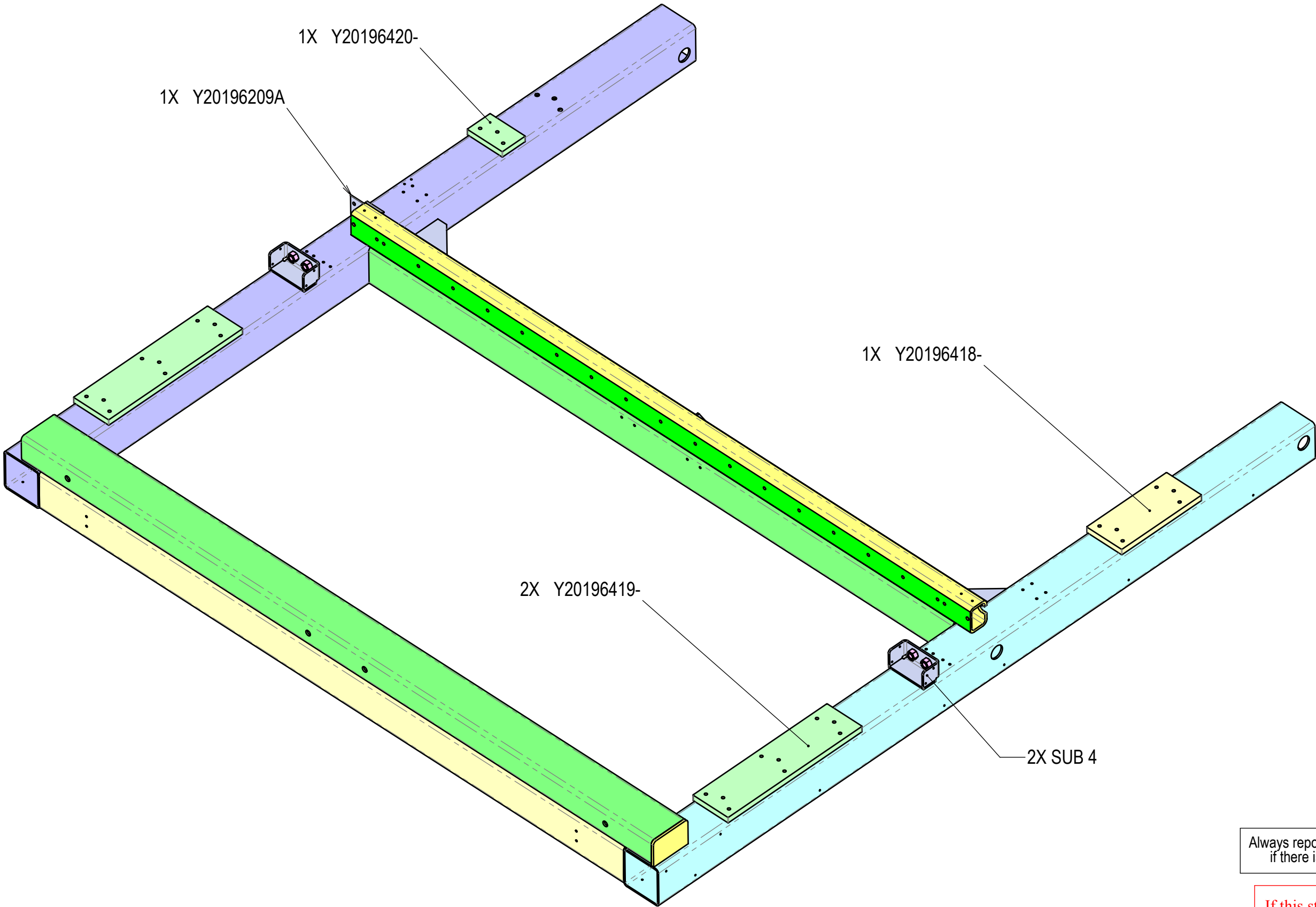


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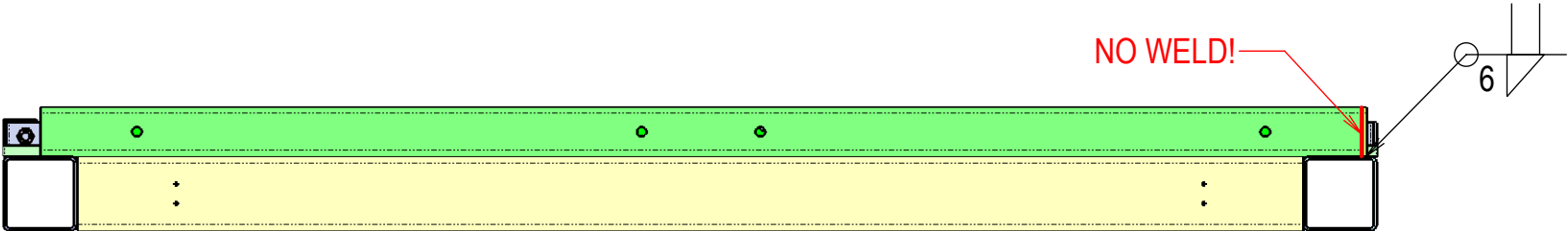
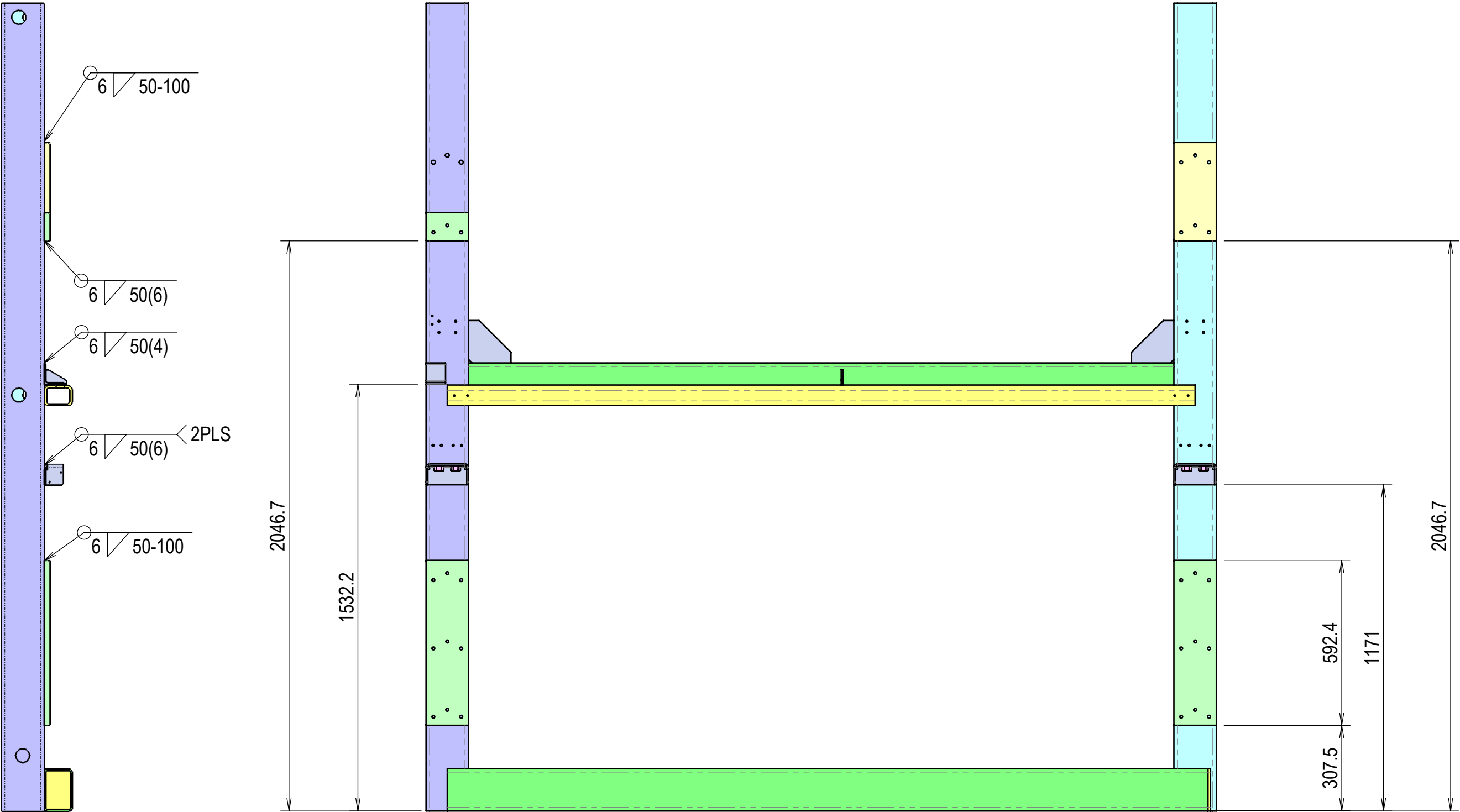


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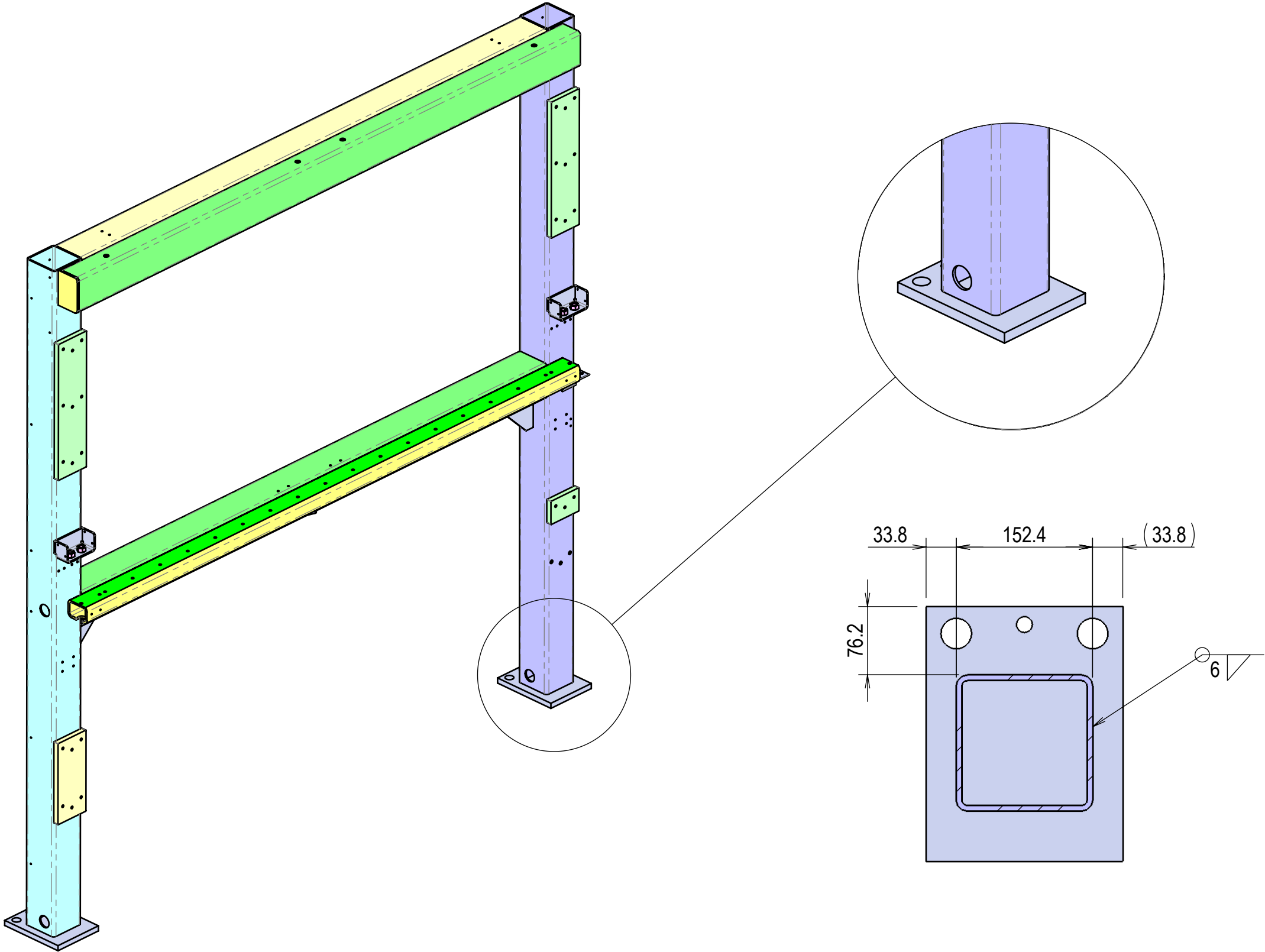
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