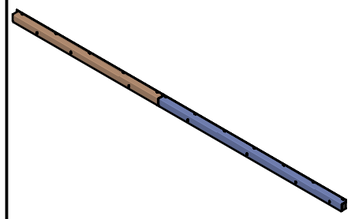
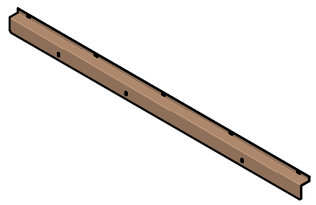
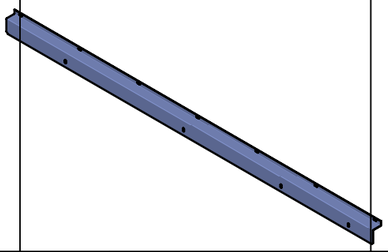
METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	LST 4020 CL	FLAT WHEEL COVER WELDMENT	Y201874---	OI	7/11/2019	JD APPROVED BY CRM	1 OF 2

MACH	LST 4020 CL			MACH	LST 4020 CL			MACH	LST 4020 CL			MACH	LST 4020 CL			MACH			
BOM	PALLET			BOM	PALLET			BOM	PALLET			BOM	PALLET			BOM			
MAIN PART	FLAT WHEEL COVER WELDMENT			MAIN PART	FLAT WHEEL COVER 1			MAIN PART	FLAT WHEEL SIDE PLATE			MAIN PART	FLAT WHEEL COVER 2			MAIN PART			
SUB PART				SUB PART				SUB PART				SUB PART				SUB PART			
DWG NO	Y201874---	QTY	2 /M	DWG NO	Y20187401-	QTY	2 /M	DWG NO	Y20187402-	QTY	4 /M	DWG NO	Y20187403-	QTY	2 /M	DWG NO		QTY	/M
MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE	
LENGTH				LENGTH				LENGTH				LENGTH				LENGTH			
PAINT	**ORANGE TEXTURE**			PAINT				PAINT				PAINT				PAINT			
TIME				TIME				TIME				TIME				TIME			
PART FLOW	LW→P			PART FLOW	BL-LC→B→LP			PART FLOW	BL-LC→LP			PART FLOW	BL-LC→B→LP			PART FLOW			
																			

MACH				MACH				MACH				MACH				MACH			
BOM				BOM				BOM				BOM				BOM			
MAIN PART				MAIN PART				MAIN PART				MAIN PART				MAIN PART			
SUB PART				SUB PART				SUB PART				SUB PART				SUB PART			
DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M
MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE	
LENGTH				LENGTH				LENGTH				LENGTH				LENGTH			
PAINT				PAINT				PAINT				PAINT				PAINT			
TIME				TIME				TIME				TIME				TIME			
PART FLOW				PART FLOW				PART FLOW				PART FLOW				PART FLOW			

MACH				MACH				MACH				MACH				MACH			
BOM				BOM				BOM				BOM				BOM			
MAIN PART				MAIN PART				MAIN PART				MAIN PART				MAIN PART			
SUB PART				SUB PART				SUB PART				SUB PART				SUB PART			
DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M
MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE		MAT SIZE		INIT/ DATE	
LENGTH				LENGTH				LENGTH				LENGTH				LENGTH			
PAINT				PAINT				PAINT				PAINT				PAINT			
TIME				TIME				TIME				TIME				TIME			
PART FLOW				PART FLOW				PART FLOW				PART FLOW				PART FLOW			

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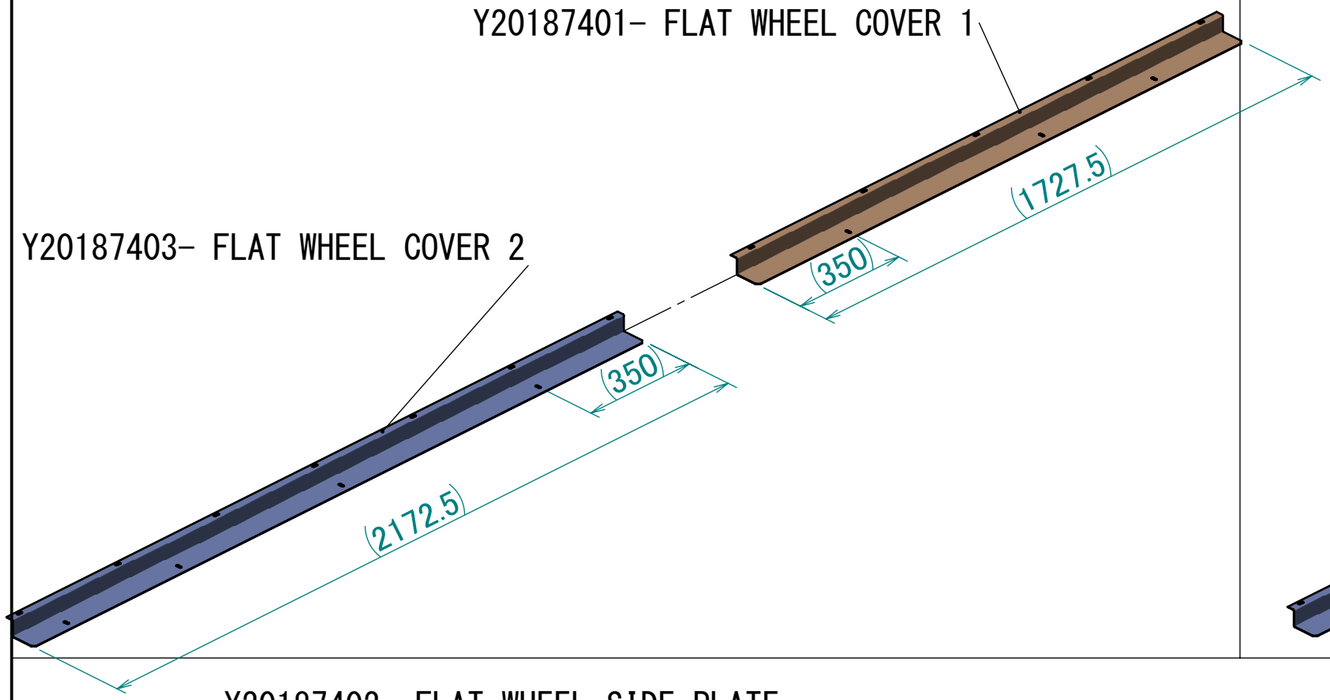
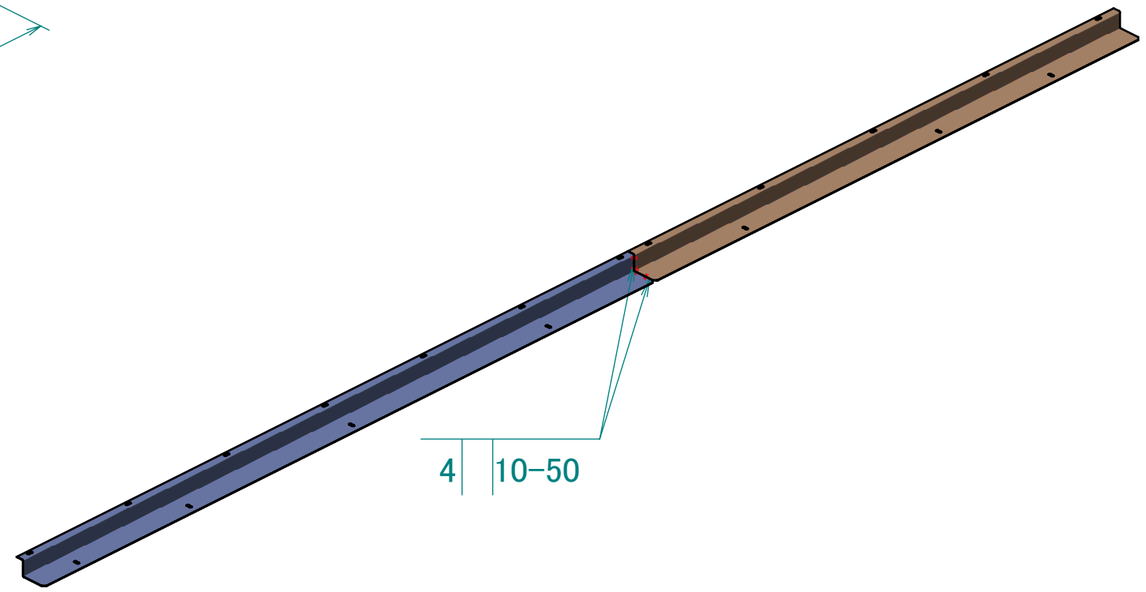
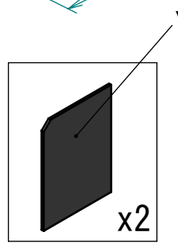
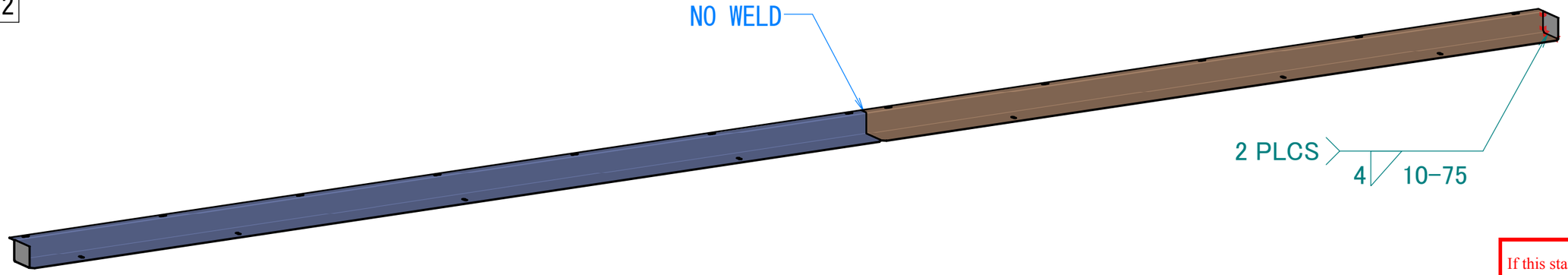
PROCESS INSTRUCTIONS	LST 4020 CL	FLAT WHEEL COVER WELDMENT	Y201874---	OI	7/11/2019	JD APPROVED BY CRM	2 OF 2









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