
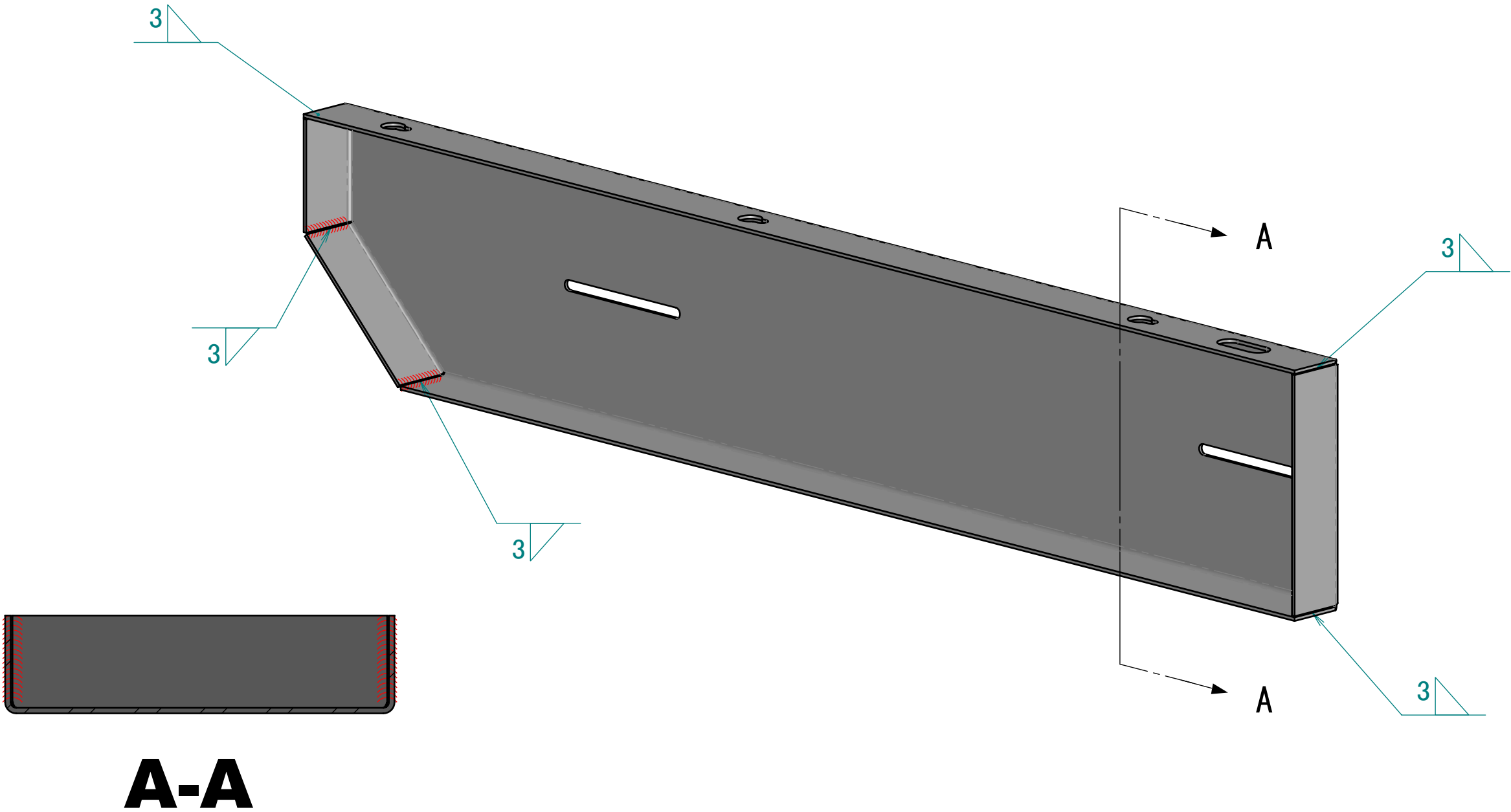


METAL FABRICATION					MACHINE MODEL			WELDMENT NAME				DRAWING NO.		REV	DATE	PREPARED BY JD			PAGE 1 OF 2										
PROCESS INSTRUCTIONS					AMS4020 ROS			RH LIGHT CURTAIN COVER				Y114183---		OI	7/16/2019	APPROVED BY CRM													
MACH	AMS4020 ROS				MACH					MACH					MACH					MACH									
BOM	COVER ASSY				BOM					BOM					BOM					BOM									
MAIN PART	RH LIGHT CURTAIN COVER				MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO	Y114183---		QTY	1 /M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT	RED TEXTURE				PAINT					PAINT					PAINT					PAINT									
TIME					TIME					TIME					TIME					TIME									
PART FLOW	LW→P				PART FLOW					PART FLOW					PART FLOW					PART FLOW									
																													
MACH					MACH					MACH					MACH					MACH									
BOM					BOM					BOM					BOM					BOM									
MAIN PART					MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT					PAINT					PAINT					PAINT					PAINT									
TIME					TIME					TIME					TIME					TIME									
PART FLOW					PART FLOW					PART FLOW					PART FLOW					PART FLOW									
MACH					MACH					MACH					MACH					MACH									
BOM					BOM					BOM					BOM					BOM									
MAIN PART					MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT					PAINT					PAINT					PAINT					PAINT									
TIME					TIME					TIME					TIME					TIME									
PART FLOW					PART FLOW					PART FLOW					PART FLOW					PART FLOW									
<div>If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT</div>																													

METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS4020 ROS	RH LIGHT CURTAIN COVER	Y114183---	OI	7/16/2019	JD CRM	2 OF 2

WELD ON INSIDE TO AVOID GRINDING



If this stamp is not in RED INK
this is NOT a CONTROLLED
DOCUMENT