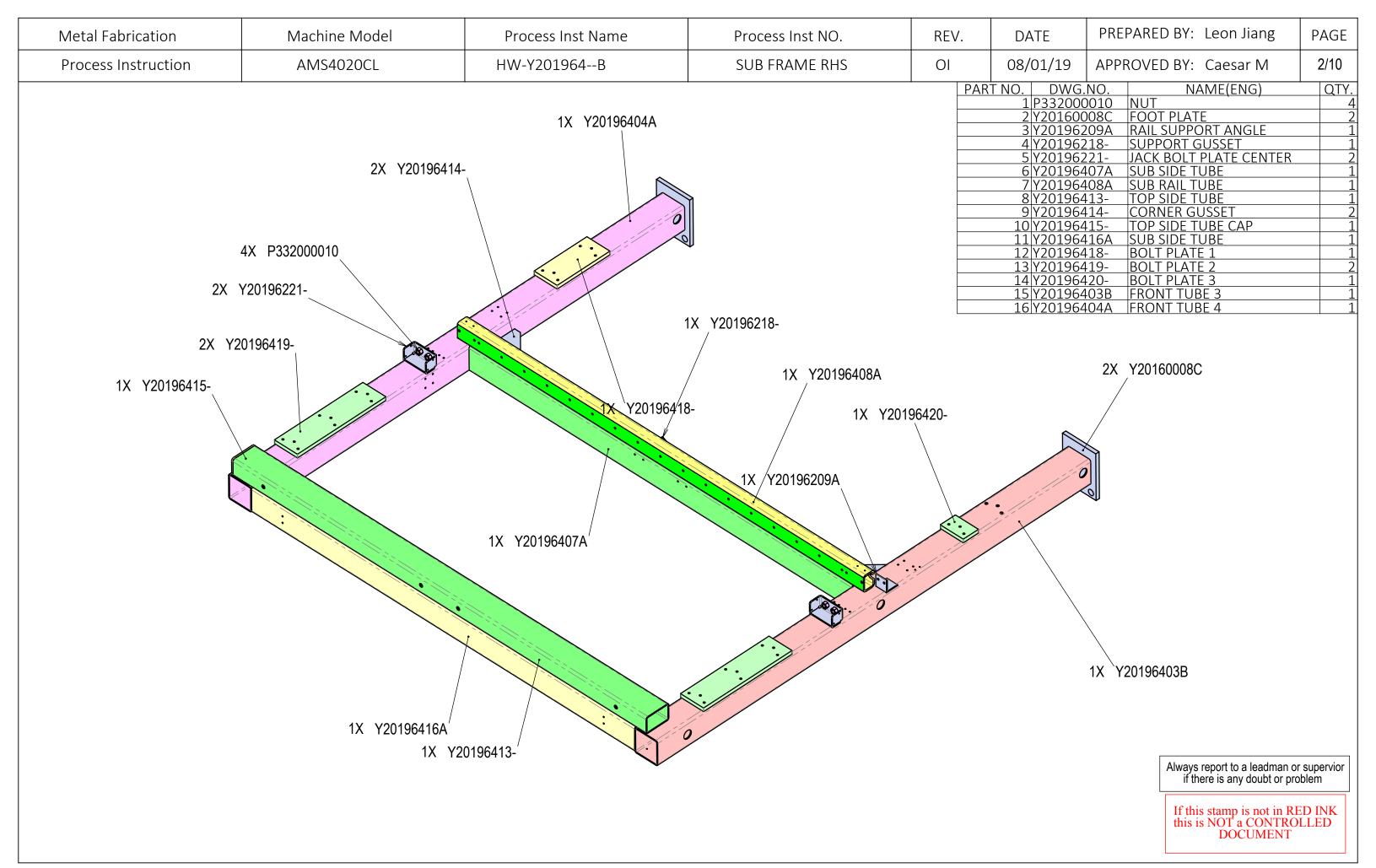
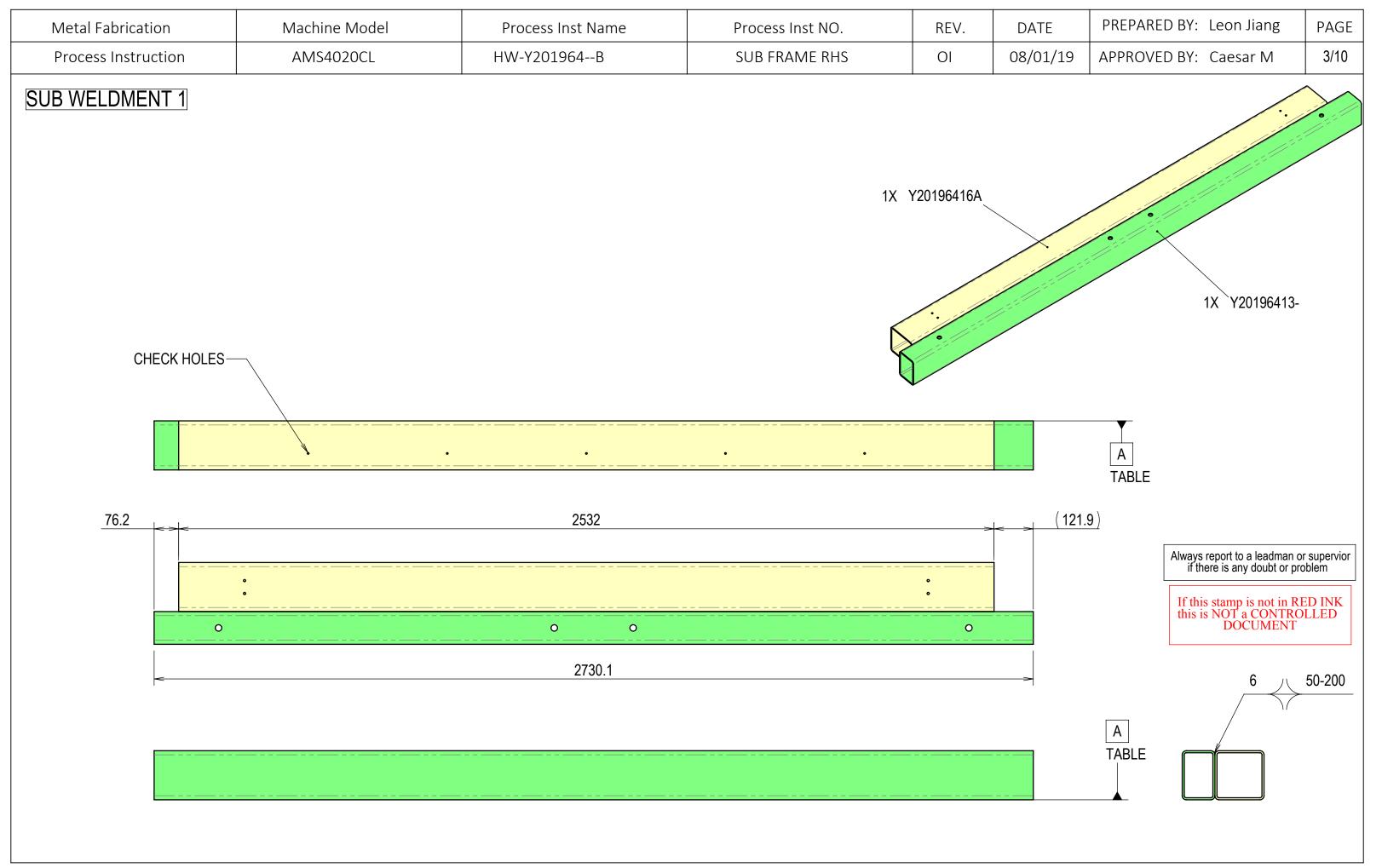
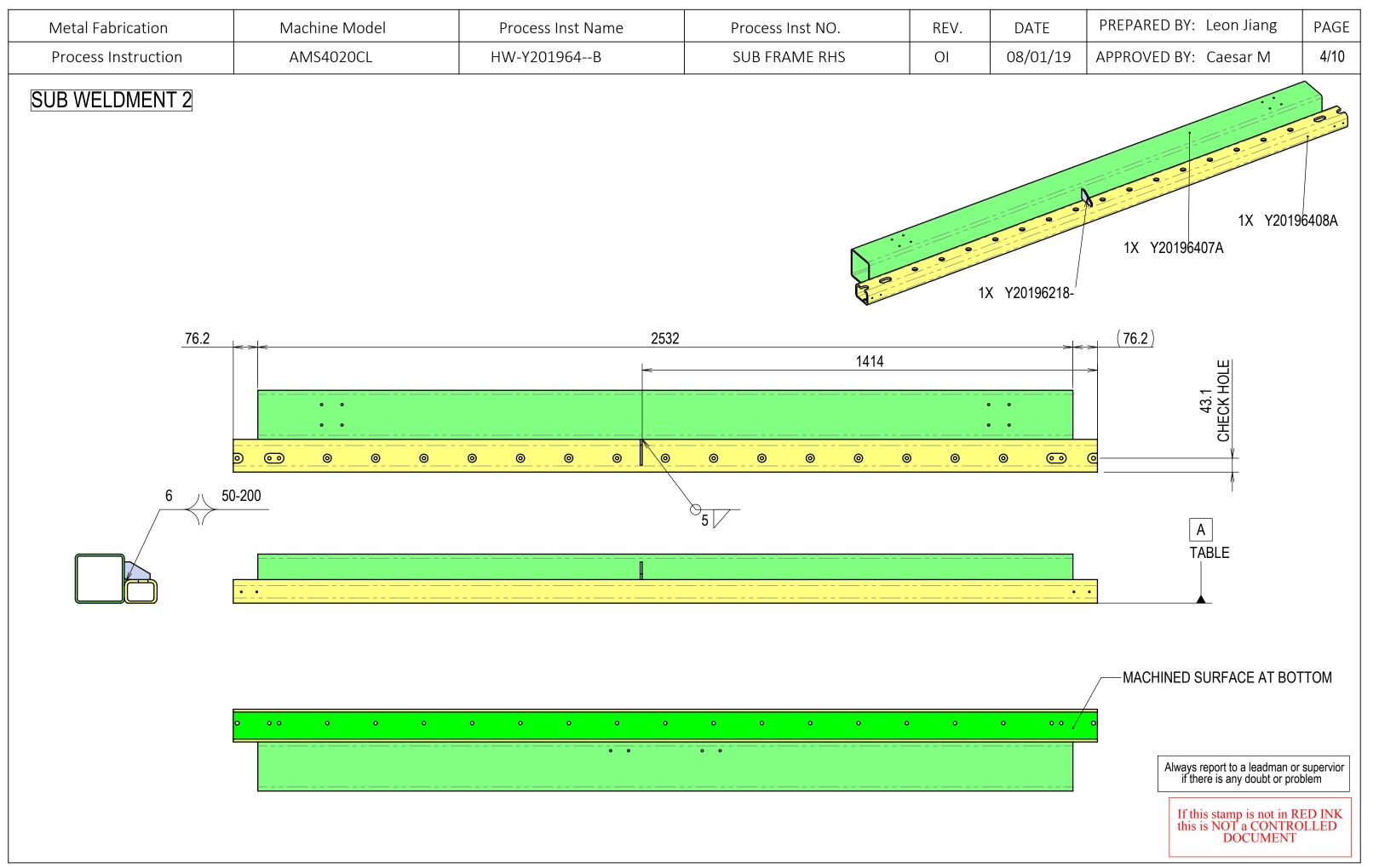
Metal Fabrication	Machine Mode	I	Process Inst I	Name	Pro	cess Inst NC).	REV. D	ATE	PREPARED	BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL		HW-Y201964-	-В	SUB	FRAME RHS	5	OI 08,	/01/19	APPROVED	BY: Caesar M	1/10
MACH	1ACH	MACH		MACH	1	MACH		MACH			MACH	'
BOM	ВОМ	BOM		BOM		BOM		BOM			BOM	
Main Part SUB FRAME WELDMENT Ma	in Part FRONT TUBE 3	Main Part FRON		Main Part M20 HE	X NUT	Main Part F	FOOT PLATE	Main Part	RAIL SUPPO	RT ANGLE	Main Part SUPPORT GL	JSSET
Sub Part Su	b Part	Sub Part		Sub Part		Sub Part		Sub Part			Sub Part	
DWG NO Y201964B QTY 1 /MDV	<u>vg no Y20196403B QTY 1</u>						<u>Y20160008C Q</u>		<u> Y20196209</u>		DWG NO Y20196218-	
	at Size INIT/	Mat Size	INIT/ DATE	Mat Size	INIT/ DATE	Mat Size	INIT	/ IVIAL SIZE		INIT/ DATE	Mat Size	INIT/ DATE
Length L	ength	Length	DATE	Length	DATE	Length	DAT	Length		DATE	Length	DATE
	Paint	Paint		Paint		Paint		Paint			Paint	
Time	ime	Time		Time		Time	OUT	Time	OUT		Time	
Part Flow Pa	rt Flow OUT	Part Flow OUT		Part Flow F		Part Flow	001	Part Flow	001		Part Flow OUT	
							000		000			
AAA CII	AACH	NAA CII		NAA CII		NAACH		NAACII.			NAACH I	
	MACH BOM	MACH BOM		MACH BOM		MACH BOM		MACH BOM			MACH BOM	
Main Part JACK BOLT PLATE CENTERMA	SOIVI	Main Part SUB R	All TIIDE	Main Part TOP SID	TUDE		CORNER GUSSET		TOP SIDE T	IDE CAD	Main Part SUB SIDE TU	RE
Sub Part Sub Part	b Part	Sub Part		Sub Part	E TUBE	Sub Part	CORNER GUSSET	Sub Part	TOP SIDE IT	JDE CAP	Sub Part	DL
DWG NO Y20196221- QTY 2 /MDV	VG NO V20106/107Δ OTV 1	/MDWG NO Y201 !		DWG NO Y20196	3/13 OTV_	1 /MDWG NO	Y20196414 - \Q	TY 2 /M DWG NO	V20196415	5- QTY 1/M	DWG NO Y20196416	A QTY 1 / M
Mat Size INIT/ M	at Size INIT/	Mat Size	INIT/	Mat Size	INIT/	Mat Size	INIT		120130713	INIT/	Mat Size	INIT/
	ength DATE	Length	DATE	Length	DATE	Length	DAT	Length		DATE	Length	DATE
	Paint	Paint		Paint		Paint		Paint			Paint	
	ime	Time		Time	-	Time		Time			Time	
	rt Flow OUT	Part Flow OUT		Part Flow OUT		Part Flow	OUT	Part Flow	OUT		Part Flow OUT	
MACH N	1ACH	MACH		MACH	y	MACH	-	MACH			MACH	
BOM	BOM	BOM		BOM		BOM		BOM			BOM	
Main Part BOLT PLATE 1 Ma	in Part BOLT PLATE 2	Main Part BOLT		Main Part		Main Part		Main Part			Main Part	
Sub Part Su	b Part	Sub Part		Sub Part		Sub Part		Sub Part			Sub Part	
DWG NO Y20196418- QTY 1 /MDV	VG NO Y20196419- QTY 2	/MDWG NO Y201 !	96420- QTY 1 /M	DWG NO	QTY	/M DWG NO	Q ⁻				DWG NO	QTY /M
	at Size INIT/	Mat Size	INIT/ DATE	Mat Size	INIT/ DATE	Mat Size	INIT	-		INIT/ DATE	Mat Size	INIT/ DATE
Length	ength	Length	DAIL	Length		Length	DAT	Length			Length	
	Paint Paint	Paint		Paint		Paint		Paint			Paint	
Time	ime OUT	Time		Time		Time		Time			Time	
Part Flow OUT Pa	rt Flow OUT	Part Flow OUT		Part Flow		Part Flow		Part Flow			Part Flow	
											Always report to a leadman if there is any doubt or If this stamp is not in this is NOT a CONT DOCUMEN	RED INK
		<u> </u>		1		<u> </u>					<u> </u>	ISO-9001

ISO-9001

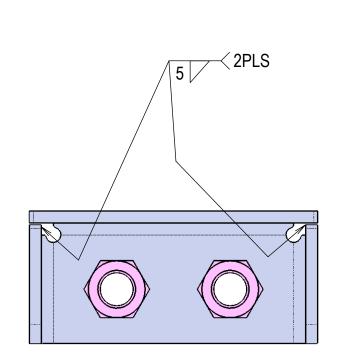


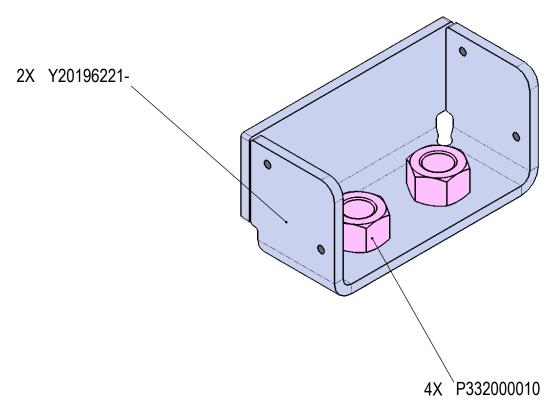


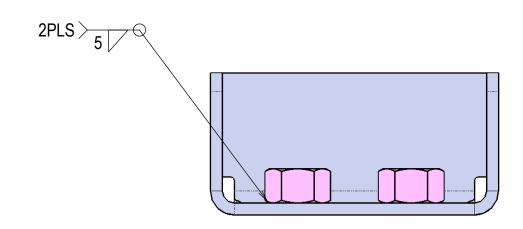


Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE	
Process Instruction	AMS4020CL	HW-Y201964B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	5/10	

SUB WELDMENT 3

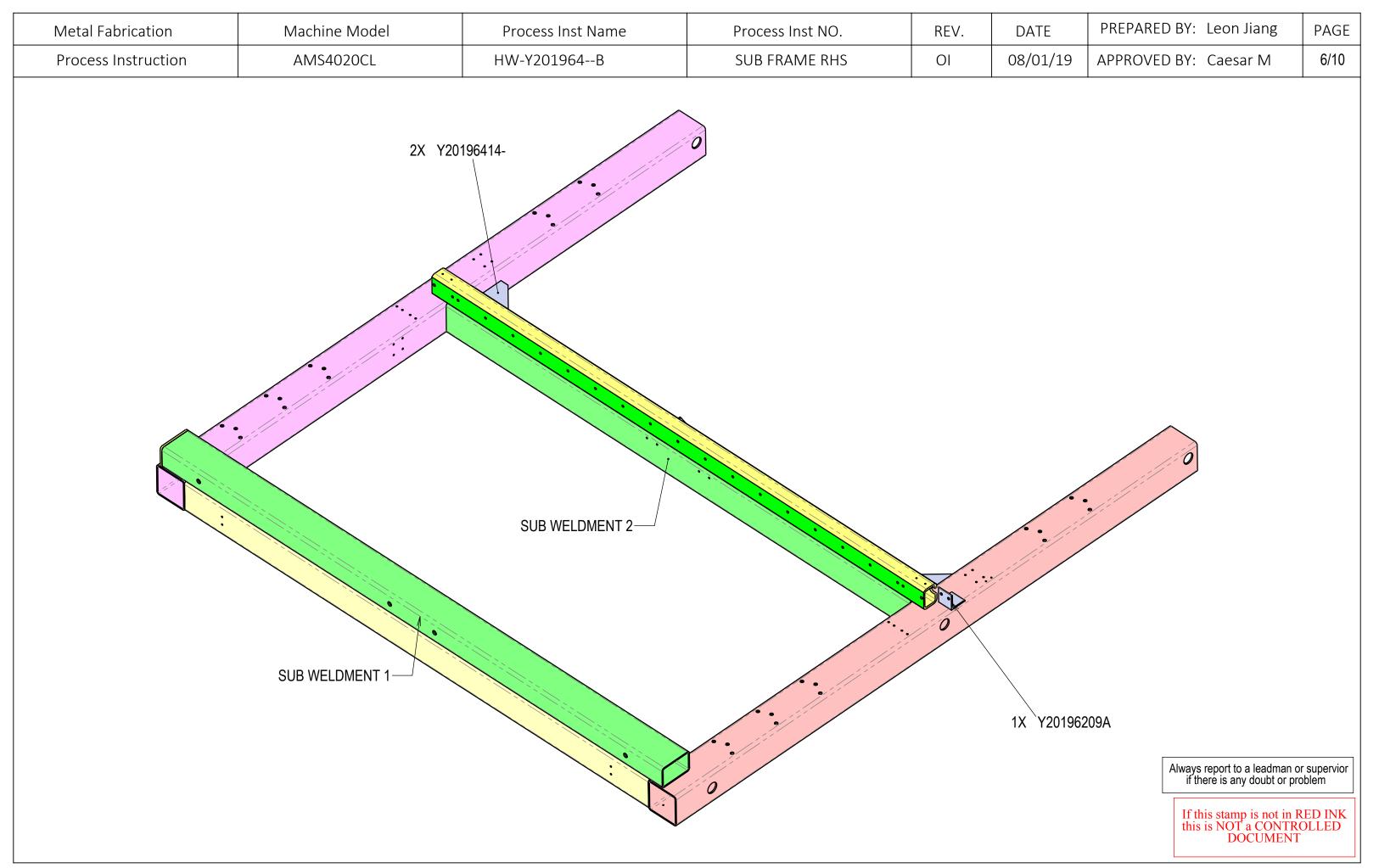


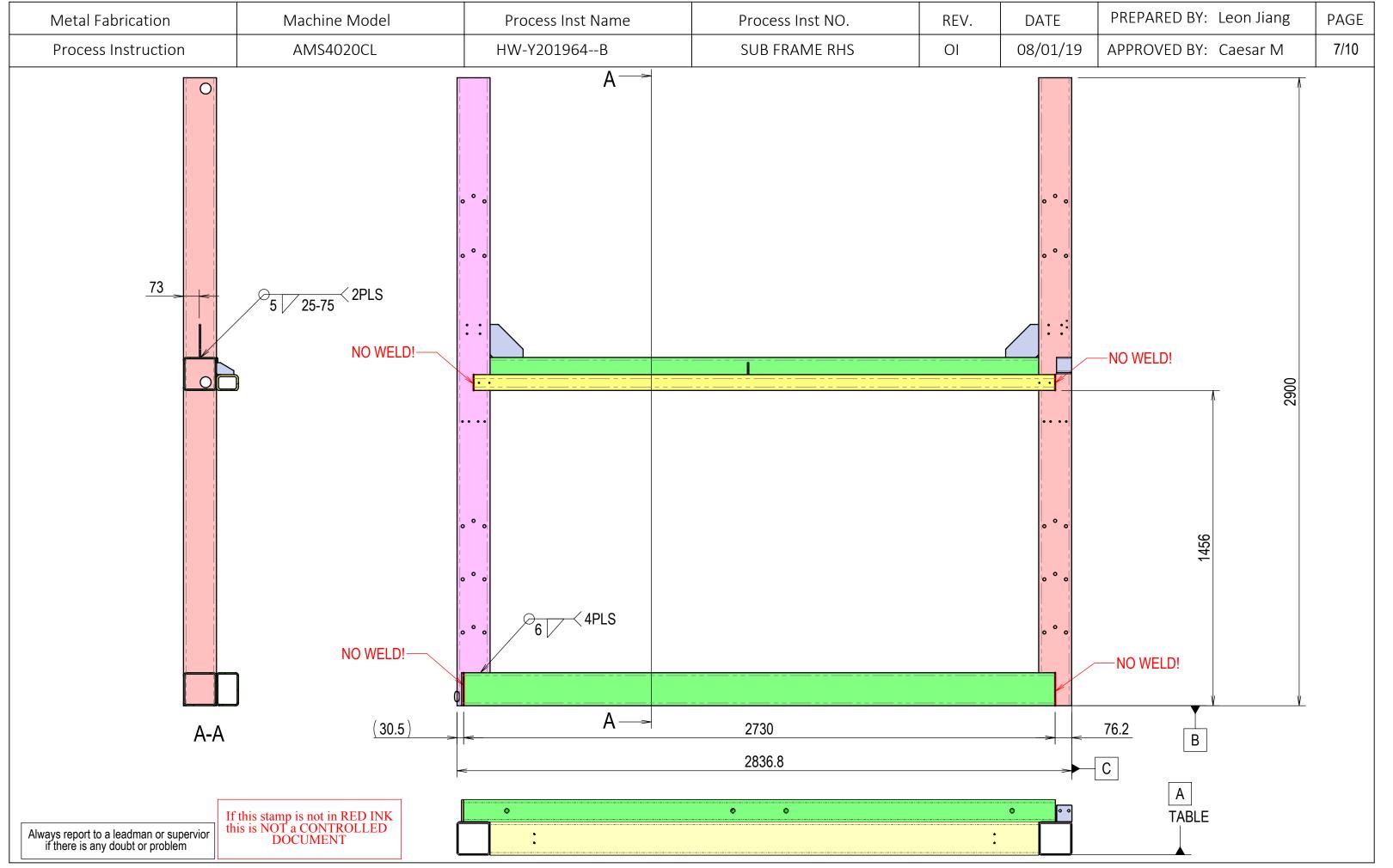


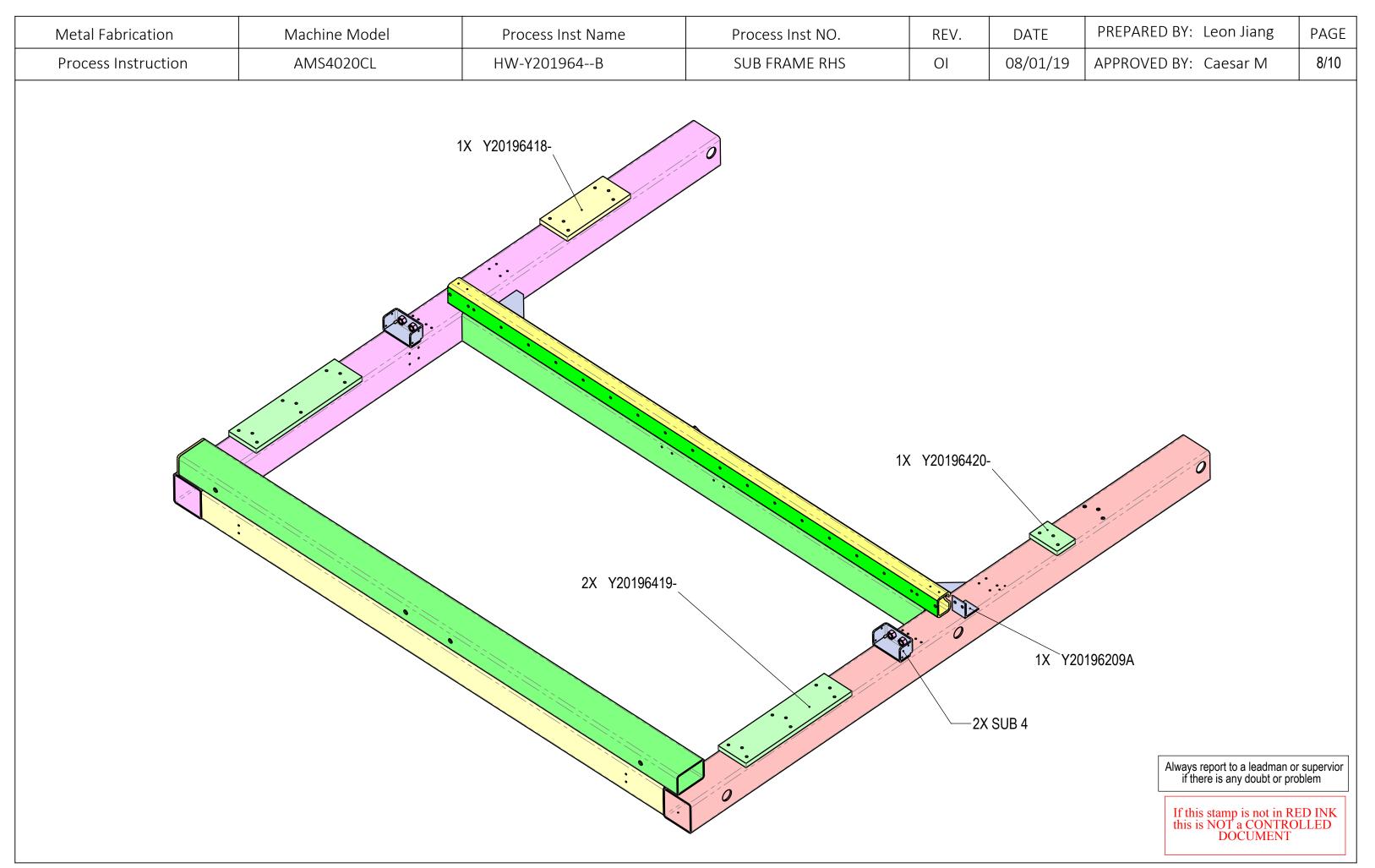


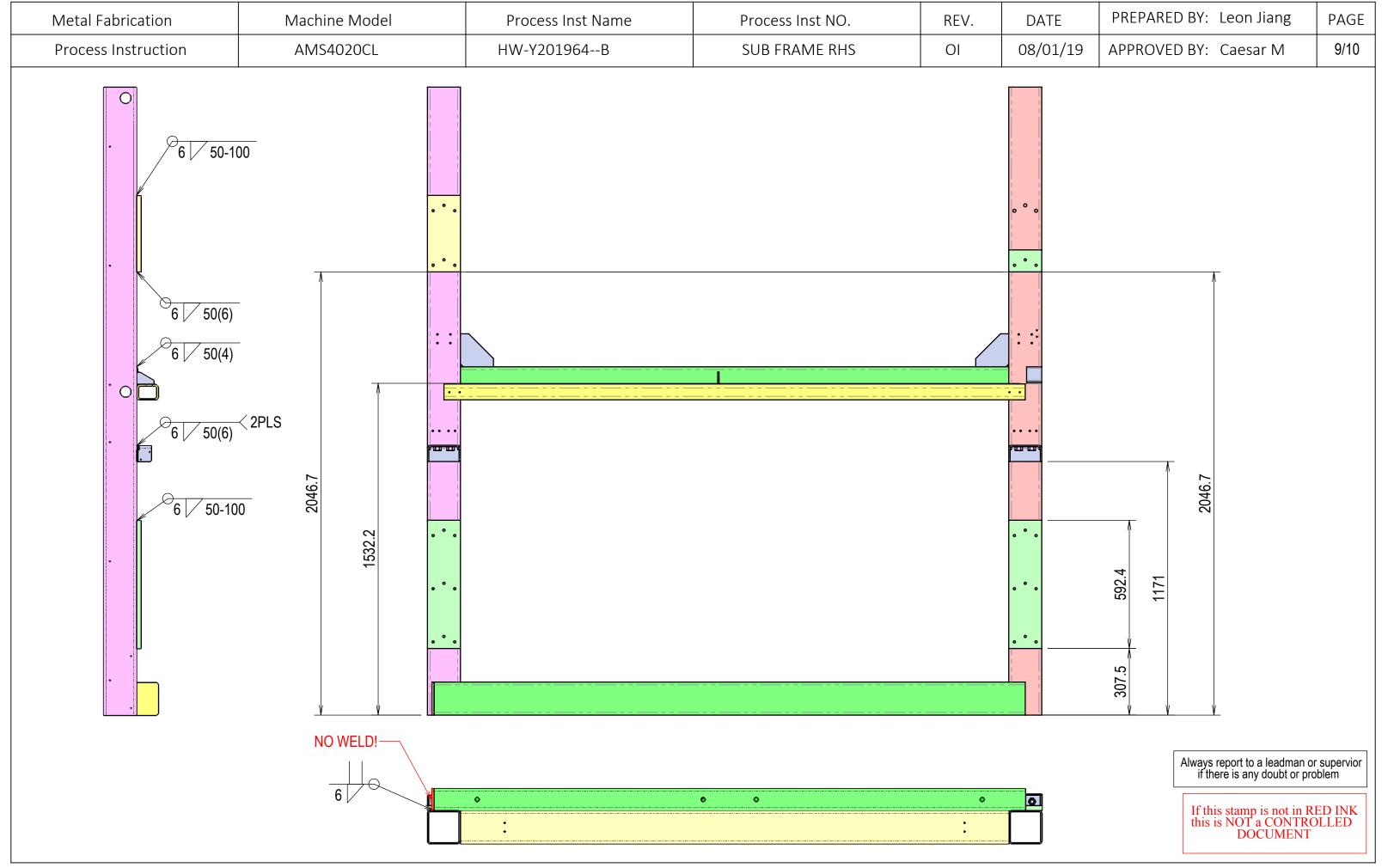
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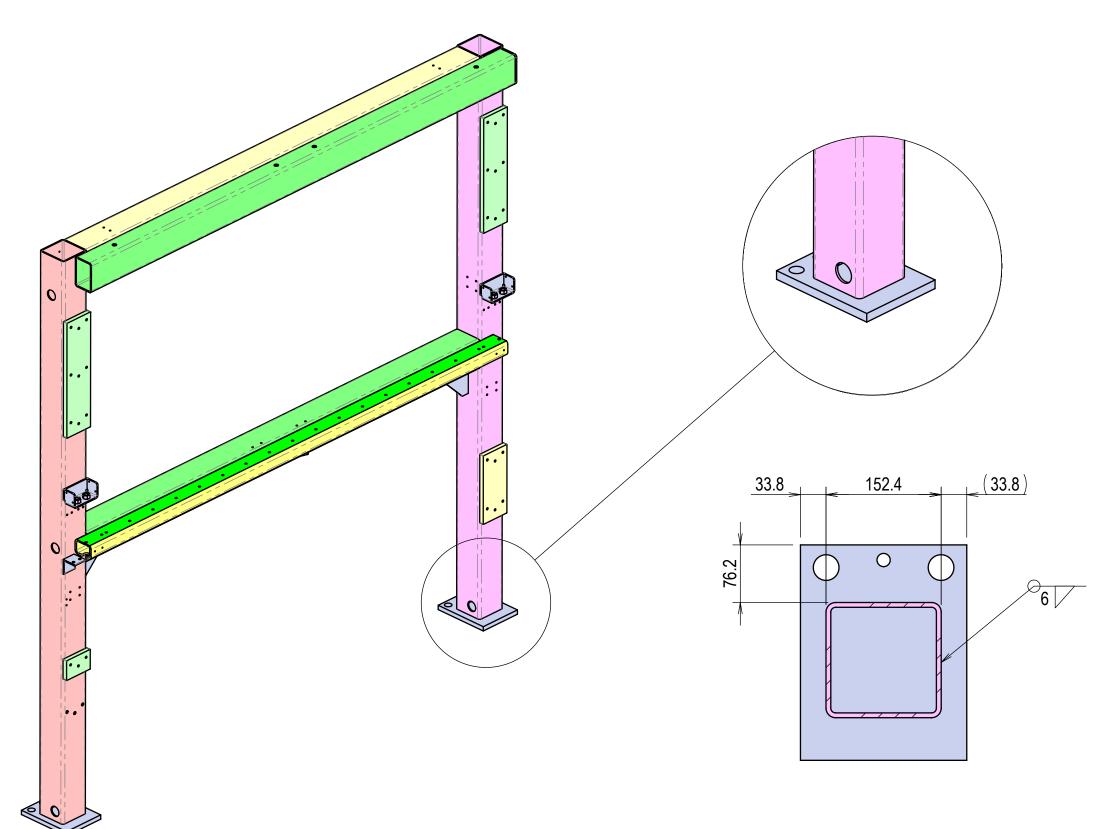








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Process Instruction	AMS4020CL	HW-Y201964B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	10/10



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