New 1980 1	Metal Fabrication PROCESS INSTRUCTIONS	LST3015G	Cover P-L	PL-Y20103800	OI 02/09/15	F.H. PAGE
Sand smooth all around WELD 3x8-50	Y902052 Covers Bom Y902052 Covers	Bom Y902052 Covers Main Par				
WELD 3x8~50						
	WELD 3x8~50 all around			allar	round	

MACHINE M	I Fabi	ricatio	on				PROCESS	INSTR	UC	TIONS	Page ₁
	MACHINE MODEL PART N		AME PROCESS INST NO		REV		APPRO	VED BY			
LST30150	٦ ا	Cover P-	LIST			SMP	I -Y20103800	ΩL		02/10/2015	FH
Mach	LST30150	3		Mach	LST30	15G		Mach		LST3015G	
Bom	Y902052	Covers		Bom	Y9020	52 Cc	vers	Bom		Y902052 Cc	vers
	Cover			Main Par	Cover			Main F	Par	Cover	
Sub Part		"	4.55	Sub Part	Cover 1		0: 1.00	Sub P	art	Cover 2	0. 1
Dwg No. Y 2 Mat size	20103800 13G	Qty INIT / [4/M	Dwg No. Mat size	Y201038 0 13G	וע	Qty 4/M INIT / DATE	שעם N Mat si		Y20103802 13G	Qty 4/
	02x465 mm		AIL	Length	402x465	mm	INIT / DATE	Length		410x189 mm	IIIII / DAT
	Red Texture			Paint	-02A-00			Paint		7102100 11111	
Гime				Time				Time			
Part-Flow		W-P		Part-Flow		BL-l	3-W	Part-F	low	BL	-W
					0						
									=		
						•				•	
									1		
J.											
		"					Т				ı
											1
							'		······· I		
							•				<u> </u>
							•				
							•				