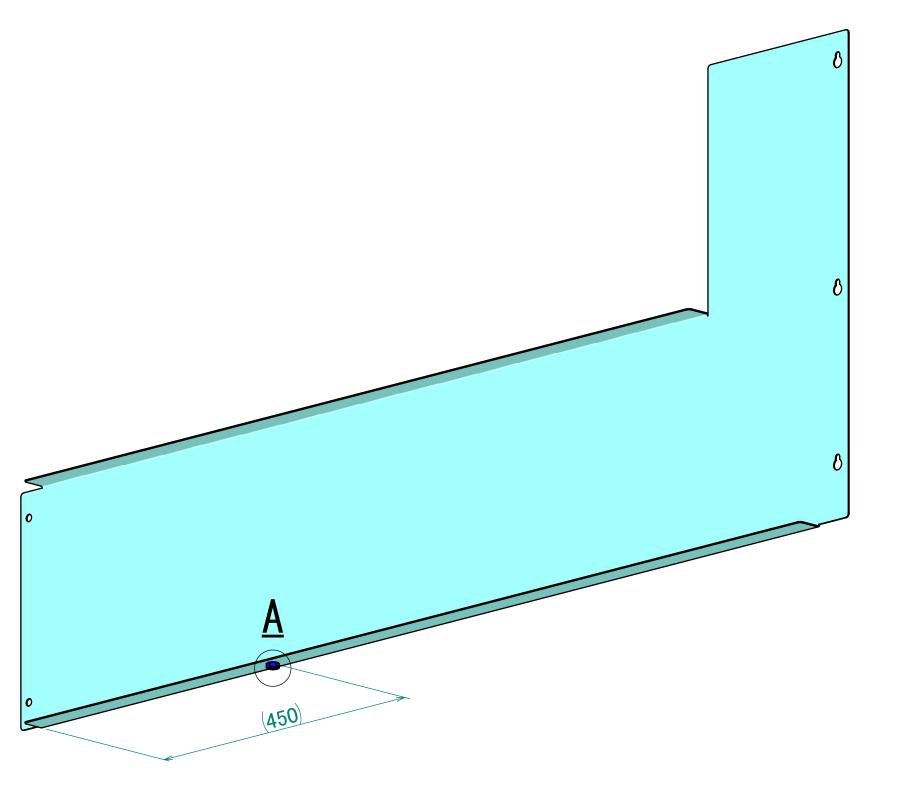
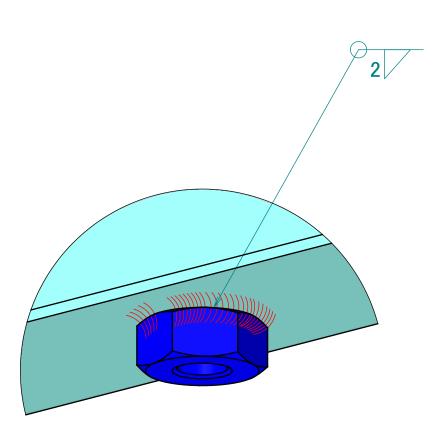
METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS4020 ROS	LH BOTTOM COVER	Y202161	OI 7/16/2019	APPROVED BY Crm	1 0F 2
MACH AMS4020 ROS MACH AMS4020 RC BOM COVER ASSY BOM COVER ASSY MAIN PART LH BOTTOM COVER MAIN PART COVER	DS MACH AMS 4020 RO. BOM COVER ASSY MAIN PART WELD-NUT M8		MACH BOM MAIN PART	MACH BOM MAIN PART	MACH BOM MAIN PART	•
SUB PART SUB PART DWG NO Y202161 QTY 1 /M DWG NO Y20216101- QTY	SUB PART	SUB PART S	SUB PART DWG NO QTY	SUB PART /M DWG NO	SUB PART QTY /M DWG NO	QTY /M
MAT SIZE INIT/ MAT SIZE INIT/ LENGTH DATE LENGTH DATE	MAT SIZE INIT/ LENGTH DATE	LENGTH DATE	MAT SIZE INIT/ LENGTH DATE	MAT SIZE LENGTH	INIT/ MAT SIZE DATE LENGTH	INIT/ DATE
PAINT BLACK TEXTURE PAINT TIME TIME PART FLOW LW→P PART FLOW BL-LC→ B→LP	PAINT IIME PART FLOW F→ LP	PAINT IME PART FLOW P	PAINT IME ART FLOW	PAINT TIME PART FLOW	PAINT TIME PART FLOW	
MACH MACH	MACH	MACH	масн	масн	MACH	
BOM BOM MAIN PART MAIN PART	BOM MAIN PART	BOM MAIN PART N	BOM MAIN PART	BOM MAIN PART	BOM MAIN PART	
SUB PART SUB PART DWG NO QTY /M DWG NO QTY	SUB PART		SUB PART DWG NO QTY	SUB PART /M DWG NO	SUB PART QTY /M DWG NO	QTY /M
MAT SIZE INIT/ MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE INIT/	. MAT SIZE	INIT/ MAT SIZE	INIT/
LENGTH DATE LENGTH DATE PAINT PAINT	LENGTH DATE PAINT	LENGTH DATE	LENGTH DATE PAINT	LENGTH PAINT	DATE LENGTH PAINT	DATE
TIME TIME PART FLOW PART FLOW	TIME PART FLOW	TIME	TIME PART FLOW	TIME PART FLOW	TIME PART FLOW	
MACH MACH BOM BOM	MACH BOM	MACH	MACH	MACH	MACH BOM	
MAIN PART MAIN PART	MAIN PART		BOM MAIN PART	BOM MAIN PART	MAIN PART	
SUB PART SUB PART DWG NO QTY /M DWG NO QTY	SUB PART		SUB PART DWG NO QTY	SUB PART /M DWG NO	SUB PART QTY /M DWG NO	QTY /M
MAT SIZE INIT/ MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE	INIT/ MAT SIZE	INIT/
LENGTH DATE LENGTH DATE PAINT PAINT	LENGTH DATE PAINT	LENGTH DATE PAINT	LENGTH DATE PAINT	LENGTH PAINT	DATE LENGTH PAINT	DATE
TIME	TIME PART FLOW	TIME	TIME	TIME	TIME	
PART FLOW PART FLOW		PART FLOW	PART FLOW	PART FLOW	this is NOT	is not in RED INK a CONTROLLED CUMENT
E4 2 02 07 vov 01						I \$0_0001

METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS4020 ROS	LH BOTTOM COVER	Y202161	OI	7/16/2019	APPROVED BY CRM	2 OF 2





DETAIL A

OR SPOT WELD

If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT