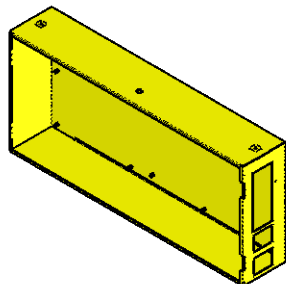


Metal Fabrication				Machine Model				Process Inst Name				Process Inst NO.				REV.		DATE		APPROVED BY				PAGE			
Process Instruction				AMS3015CL				Light Welding List								OI		04/10/18		LEON				1/1			
MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM							
Main Part Sub Part	CABLE TROUGH			Main Part Sub Part	CABLE TROUGH 2			Main Part Sub Part				Main Part Sub Part	FRONT COVER 1			Main Part Sub Part	FRONT COVER 2			Main Part Sub Part	Control Box Side						
DWG NO	Y201648--D	QTY	1 /M	DWG NO	Y201676--A	QTY	1 /M	DWG NO	Y201677--A	QTY	1 /M	DWG NO	Y201845---	QTY	1 /M	DWG NO	Y201651--G	QTY	2 /M	DWG NO	Y201652--G	QTY	2 /M	DWG NO	Y201779--A	QTY	1 /M
Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE	
Length				Length				Length				Length				Length				Length				Length			
Paint				Paint				Paint				Paint				Paint				Paint				Paint			
Time				Time				Time				Time				Time				Time				Time			
Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow	LW-P-A		
																											
MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM			
Main Part Sub Part	Cover 5 Top			Main Part Sub Part	BACK WELDMENT			Main Part Sub Part	LEFT ENCLOSURE DOOR			Main Part Sub Part	BOX COVER 2			Main Part Sub Part				Main Part Sub Part				Main Part Sub Part			
DWG NO	Y201780--A	QTY	1 /M	DWG NO	Y201653--E	QTY	1 /M	DWG NO	Y201768--B	QTY	1 /M	DWG NO	Y201654--D	QTY	1 /M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M
Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE	
Length				Length				Length				Length				Length				Length				Length			
Paint				Paint				Paint				Paint				Paint				Paint				Paint			
Time				Time				Time				Time				Time				Time				Time			
Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow	LW-P-A			Part Flow				Part Flow				Part Flow			
																											
MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM				MACH BOM			
Main Part Sub Part				Main Part Sub Part				Main Part Sub Part				Main Part Sub Part				Main Part Sub Part				Main Part Sub Part				Main Part Sub Part			
DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M	DWG NO		QTY	/M
Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE		Mat Size		INIT/ DATE	
Length				Length				Length				Length				Length				Length				Length			
Paint				Paint				Paint				Paint				Paint				Paint				Paint			
Time				Time				Time				Time				Time				Time				Time			
Part Flow				Part Flow				Part Flow				Part Flow				Part Flow				Part Flow				Part Flow			