Metal Fabrication PROCESS INSTRUCTIONS				LST3015G			Pallet Rib P-L		PPOCESS INST. NO. PL-Y201014		DATE 02/09/15	ADDROVED RV F.H.		PAGE 1/1	
Mach LST3015G Bom Y902047 Pallet Main Par Rib Sub Part Dwg No. Y20101400 Qty 16/M Mat size 3/16" INIT / DATE Length 60 mm Paint Black Primer Time Part-Flow W-P	Dwg No.	Bracket Y20101401 3/16" 60 mm	Qty 16/M	Mach Bom Main Par Sub Part Dwg No. Mat size Length Paint Time Part-Flow	Gusset Y20101402 11G 40 mm	Qty 16/M INIT / DATE									
WE	ELD 4 mm					3			15		WEL	D 4 mm			

Metal Fabrication		Т	PROCESS INSTRUCTIONS					
MACHINE MODEL PART N	AME	PRO	CESS INST NO	REV	APPRO	Page _{1/1}		
LST3015G Pallet Rib P-LIST		SMF	PI -Y20101400	ΩI	01/10/2015	FH		
Mach LST3015G	Mach LS	T3015G		Mach	LST3015G			
Bom Y902047 Pallet	Bom Y9	02047 Pa	allet	Bom	Y902047 Pa	llet		
Main Par Rib	Main Par Rib			Main F	Par Rib			
Sub Part Dwg No. Y20101400 Qty 16/M	Sub Part Bra Dwg No. Y201	acket	Qty 16/M	Sub P	art Gusset lo. Y20101402	Qty 16/M		
Mat size 3/16" INIT / DATE	Mat size 3	3/16"	INIT / DATE	Mat si	ze 11G	INIT / DATE		
Length 60 mm	Length 60	0 mm	, 272	Length	40 mm	, 2,		
Paint Black Primer	Paint			Paint				
Time	Time			Time				
Part-Flow W-P	Part-Flow	BL-	B-W	Part-F	low BL-	·W		
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