METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY M.T.(7/17/2019)	
PROCESS INSTRUCTION	AMS4020CL	STMF E CHAIN TROUGH	LW_Y201974A CDC2	OI	7/17/2019	APPROVED BY CRM(7/18/2019)	PAGE 1/4
Mach AMS4020CL Mach AMS4020CL	Mach AMS4020CL	Mach AMS4020CL			Į.		
Som Y903185B MAIN FRAME ASSEMBLY Bom Y903185B MAIN FRAME ASSEMBLY	Bom Y903185B MAIN FRAME ASSEMBLY Main Par STMF E CHAIN TROUGH	Bom Y903185B MAIN FRAME ASSEMBLY Main Par STMF F CHAIN TROUGH					
Sub Part E CHAIN TROUGH	Main Par STMF E CHAIN TROUGH SUB TROUGH PLATE	Main Par STMF E CHAIN TROUGH Sub Part SUB TROUGH GUSSET	1	<u> </u>			
Dwg No. Y201974A CDC2 Qty 2/M Dwg No. Y20197401- CDC2 Qty 2	Dwg No. Y201974024 Oty 4	Dwg No. Y20197403- Oty 4	 	 	+		
Length 3142.9mm	Dwg No. Y20197402A Qty 4 Mat size 3/16" INIT / DATE Length 215mm Paint	Main Part SIMP FECHAIN ROUGH	[= = 1 = = = =		1		
Paint Black Texture Paint Time	Paint Time	Mat size 3/16 INIT / DATE Length 200mm Paint Time INIT / DATE	+	 			
Part-Flow OUT-LW	Part-Flow IN-SM-LW	Part-Flow IN-SM-LW					
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Always report to a leadman or supervisor if there is any doubt or problem.





