METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	LST 4020 CL	HEX WHEEL COVER WELDMENT	Y201875	OI	7/11/2019	APPROVED BY CRM	1 0F 2
MACH LST 4020 CL MACH LST 4020 CL	MACH LST 4020 CL	MACH LST 4020 CL MACH BOM PALLET BOM			ACH DM	MACH	
BOM PALLET BOM PALLET MAIN PART HEX WHEEL COVER WELD MENUTPART HEX WHEEL COVER			T	MAIN		BOM MAIN PART	
SUB PART  DWG NO Y201875 QTY 2 /M DWG NO Y20187501- QTY  MAT SIZE  LENGTH  PAINT ORANGE TEXTURE  PART FLOW LW >P  SUB PART    MAT SIZE    INIT/ DATE  MAT SIZE    INIT/ DATE  PAINT    PAINT    TIME    PART FLOW BL-LC > B → LP	SUB PART	SUB PART  4 /M DWG NO Y20187503- QTY 2 /M DWG NO MAT SIZE  LENGTH LENGTH PAINT  TIME PART FLOW BL-LC → B → LP  SUB PART SUB PART SUB PART PAINT  TIME  PART FLOW BL-LC → B → LP	NIT/ DATE	MAI LEN	G NO SIZE GTH JINT ME	SUB PART  QTY	QTY /M INIT/ DATE
MACH BOM BOM MAIN PART SUB PART DWG NO MAT SIZE INIT/ LENGTH PAINT TIME PART FLOW  MACH BOM BOM BOM MAIN PART SUB PART SUB PART SUB PART LENGTH DATE LENGTH DATE PAINT TIME PART FLOW  MAT SIZE INIT/ PAINT TIME PART FLOW  MACH BOM BOM MAIN PART SUB PART LENGTH DATE INIT/ DATE PAINT TIME PART FLOW	MACH BOM MAIN PART SUB PART J/M DWG NO QTY MAT SIZE NIT/ LENGTH DATE PAINT TIME PART FLOW	MACH BOM BOM MAIN PART SUB PART SUB PART  MAIN PART SUB PART  MAIN PART SUB PART  MAIN PART SUB PART SUB PART  MAIN SIZE INIT  LENGTH DATE  LENGTH PAINT TIME PART FLOW  PART FLOW	O QTY INIT/ DATE	B MAII SUB /M DW - MA - LEN - P/ TI	ACH OM I PART PART G NO SIZE IGTH IINT ME FLOW	MACH BOM MAIN PART SUB PART SUB PART  OTY /M DWG NO INIT/ MAT SIZE LENGTH PAINT TIME PART FLOW	QTY /M INIT/ DATE
MACH BOM BOM MAIN PART SUB PART DWG NO QTY MAT SIZE LENGTH PAINT TIME PART FLOW  MACH BOM BOM MAIN PART SUB PART SUB PART SUB PART DWG NO QTY MAT SIZE INIT/ LENGTH DATE PART FLOW  MACH BOM MAIN PART SUB PART LENGTH DATE PART FLOW  PART FLOW	MACH BOM MAIN PART SUB PART  /M DWG NO QTY  MAT SIZE INIT/ LENGTH DATE PAINT TIME PART FLOW	MACH BOM BOM MAIN PART SUB PART JM DWG NO MAT SIZE LENGTH PAINT TIME PART FLOW MACH BOM AMAIN PART SUB PART SUB PART SUB PART SUB PART SUB PART SUB PART AMAIN PART SUB PART SUB PART DATE LENGTH PAINT TIME PART FLOW PART FLOW	D QTY INIT/ DATE	B MAIN SUB //M DW MAIN LEN PA	G NO SIZE GTH UNT ME	MACH BOM MAIN PART SUB PART  QTY /M DWG NO INIT/ MAT SIZE LENGTH PAINT TIME PART FLOW	QTY /M INIT/ DATE
						this is NOT	p is not in RED INK Γ a CONTROLLED CUMENT

