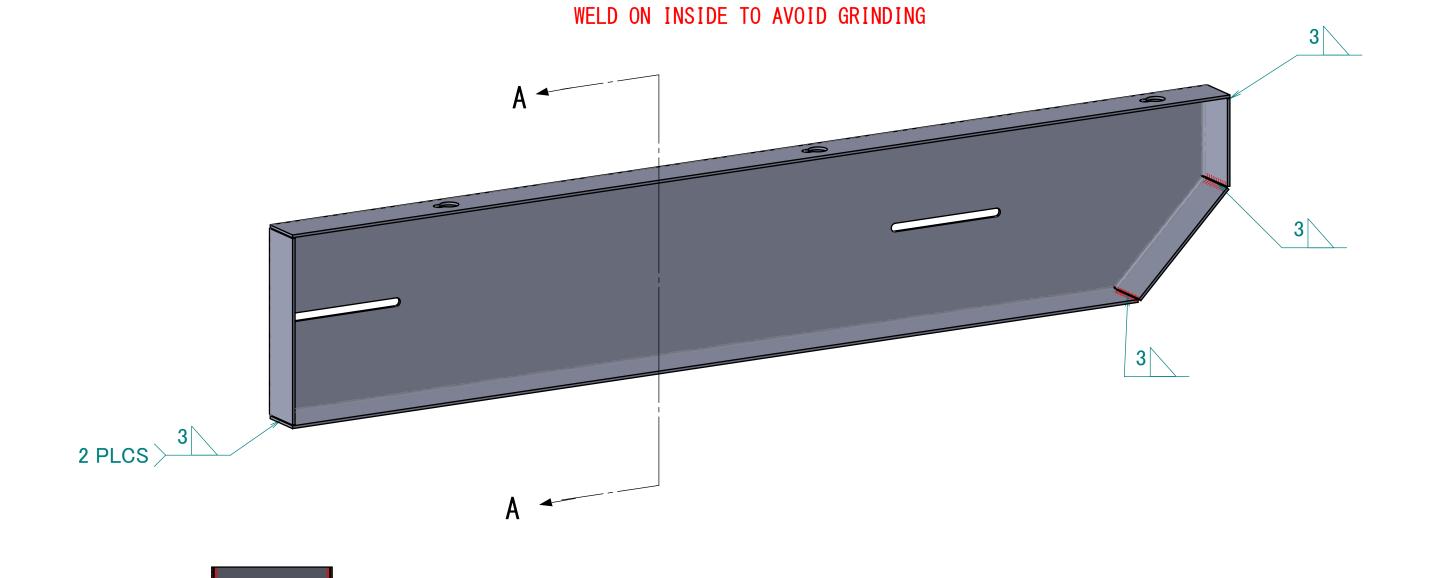
METAL FABRICATION	MACHINE MODEL	WELDMENT NA	AME	DRAWING NO. REV		DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS4020 ROS	LH LIGHT CURTAIN COVER		Y114182 O		7/15/2019	APPROVED BY CRM	1 0F 2
MACH AMS4020 ROS MACH BOM COVER ASSY BOM MAIN PART LH LIGHT CURTAIN COVER MAIN PART	MACH BOM MAIN PART	MACH BOM MAIN PART	MACH BOM MAIN PART		MA BC MAIN	PART PART	MACH BOM MAIN PART	•
SUB PART SUB PART DWG NO Y114182 QTY 1 /M DWG NO QT MAT SIZE INIT/ MAT SIZE INIT/	MAT SIZE INIT/	SUB PART /M DWG NO MAT SIZE	SUB PART QTY /M DWG NO INIT/ MAT SIZE	QTY INIT/	/M DWC	SIZE	SUB PART QTY /M DWG NO INIT/ MAT SIZE	QTY /M
LENGTH PAINT RED TEXTURE DATE LENGTH DATE PAINT TIME TIME	PAINT TIME	LENGTH PAINT TIME	DATE LENGTH PAINT TIME	DATE	LEN PA TIA	NT 4E	DATE LENGTH PAINT TIME	DATE
PART FLOW LW→P PART FLOW	PART FLOW	PART FLOW	PART FLOW		PARTI	ELOW	PART FLOW	
MACH BOM BOM	MACH BOM	MACH BOM	MACH BOM		MA BO	CH DM	MACH BOM	
MAIN PART MAIN PART SUB PART SUB PART DWG NO QTY /M DWG NO QT MAT SIZE INIT/ MAT SIZE INIT/	MAIN PART SUB PART Y	MAIN PART SUB PART /M DWG NO MAT SIZE	MAIN PART SUB PART QTY	QTY INIT/	MAIN SUB I /M DW	PART GINO	MAIN PART SUB PART QTY	QTY /M
LENGTH DATE LENGTH DATE PAINT PAINT TIME TIME PART FLOW PART FLOW	LENGTH DATE PAINT TIME PART FLOW	LENGTH PAINT TIME PART FLOW	DATE LENGTH PAINT TIME PART FLOW	DATE	LEN PA TI/	INT ME	DATE LENGTH PAINT TIME PART FLOW	DATE
MACH MACH	MACH	MACH	MACH		MA	СН	масн	
BOM BOM MAIN PART SUB PART SUB PART	BOM MAIN PART SUB PART	BOM MAIN PART SUB PART	BOM MAIN PART SUB PART		MAIN SUB F	PART	BOM MAIN PART SUB PART	
DWG NO QTY /M DWG NO QT MAT SIZE INIT/ MAT SIZE INIT/ LENGTH DATE LENGTH DATE PAINT PAINT PAINT	MAT SIZE INIT/ LENGTH DATE PAINT	MAT SIZE LENGTH PAINT	QTY /M DWG NO INIT/ MAT SIZE LENGTH PAINT	QTY INIT/ DATE	MAT LEN PA	GTH INT	QTY /M DWG NO INIT/ MAT SIZE DATE LENGTH PAINT	QTY /M INIT/ DATE
TIME TIME PART FLOW PART FLOW	TIME PART FLOW	TIME PART FLOW	TIME PART FLOW		PART		PART FLOW If this stamp	o is not in RED INK
							this is NOT	a CONTROLLED CUMENT

METAL FABRICATION MACHINE MODEL		WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS4020 ROS	LH LIGHT CURTAIN COVER	Y114182	OI	7/15/2019	APPROVED BY CRM	2 OF 2



If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT

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