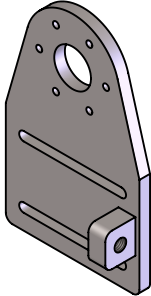
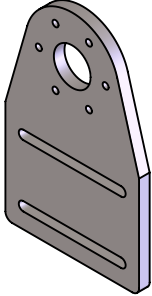
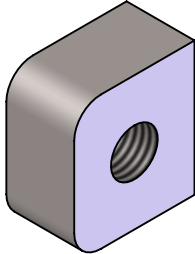
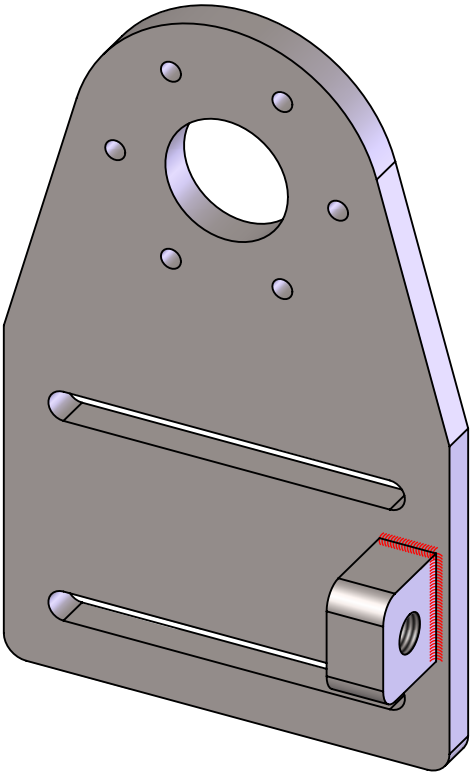
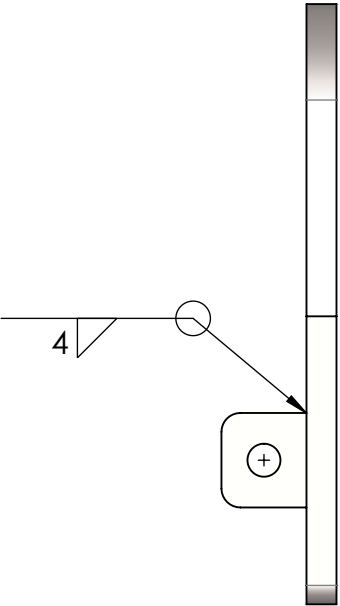
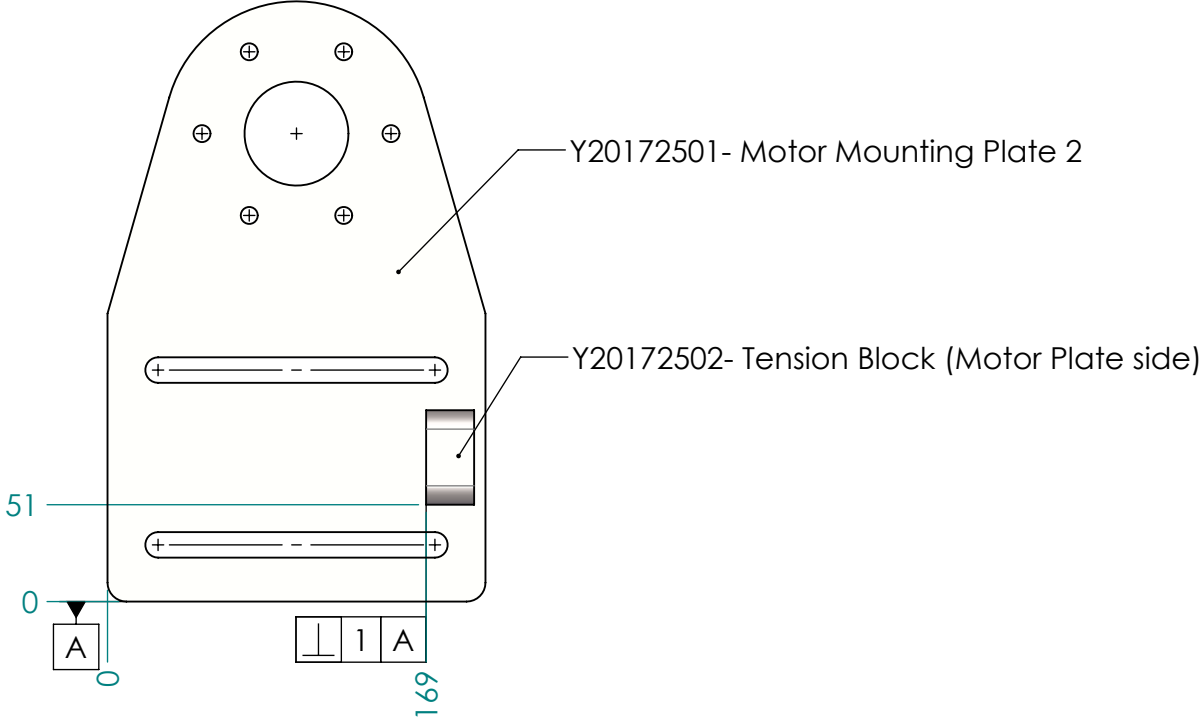


METAL FABRICATION										MACHINE MODEL					WELDMENT NAME					DRAWING NO.		REV	DATE		PREPARED BY JD				PAGE 1 OF 2										
PROCESS INSTRUCTIONS										ROS					Motor Plate Weldment					Y201725---		OI	3/8/2019		APPROVED BY CRM														
MACH BOM	ROS DRIVE					MACH BOM	ROS DRIVE					MACH BOM	ROS DRIVE					MACH BOM	ROS DRIVE					MACH BOM						MACH BOM									
MAIN PART	Motor Plate Weldment					MAIN PART	MOTOR MOUNTING PLATE 2					MAIN PART	TENSION BLOCK (MOTOR PLATE SIDE)					MAIN PART						MAIN PART						MAIN PART									
SUB PART						SUB PART						SUB PART						SUB PART						SUB PART						SUB PART									
DWG NO	Y201725---		QTY	1 /M		DWG NO	Y20172501-		QTY	1 /M		DWG NO	Y20172502-		QTY	1 /M		DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT	BLACK PRIMER					PAINT						PAINT						PAINT						PAINT						PAINT									
TIME						TIME						TIME						TIME						TIME						TIME									
PART FLOW	HW→P					PART FLOW						PART FLOW						PART FLOW						PART FLOW						PART FLOW									
																																							
MACH BOM						MACH BOM						MACH BOM						MACH BOM						MACH BOM						MACH BOM									
MAIN PART						MAIN PART						MAIN PART						MAIN PART						MAIN PART						MAIN PART									
SUB PART						SUB PART						SUB PART						SUB PART						SUB PART						SUB PART									
DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT						PAINT						PAINT						PAINT						PAINT						PAINT									
TIME						TIME						TIME						TIME						TIME						TIME									
PART FLOW						PART FLOW						PART FLOW						PART FLOW						PART FLOW						PART FLOW									
MACH BOM						MACH BOM						MACH BOM						MACH BOM						MACH BOM						MACH BOM									
MAIN PART						MAIN PART						MAIN PART						MAIN PART						MAIN PART						MAIN PART									
SUB PART						SUB PART						SUB PART						SUB PART						SUB PART						SUB PART									
DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M		DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT						PAINT						PAINT						PAINT						PAINT						PAINT									
TIME						TIME						TIME						TIME						TIME						TIME									
PART FLOW						PART FLOW						PART FLOW						PART FLOW						PART FLOW						PART FLOW									
																																			<div>If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT</div>				

METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY JD	PAGE
PROCESS INSTRUCTIONS	ROS	Motor Plate Weldment	Y201725---	OI	3/8/2019	APPROVED BY CRM	



If this stamp is not in RED INK
this is NOT a CONTROLLED
DOCUMENT