METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO. REV DATE	PREPARED BY PA	AGE
PROCESS INSTRUCTIONS	AMS3015 LOS	IDLER PLATE WELDMENT ASSY	Y202125 OI 3/8/2019	APPROVED BY 1 C	OF 2
MACH AMS3015 LOS MACH AMS3015 LOS  BOM DRIVE ASSY  MAIN PART IDLER PLATE WELDMENT AS\$MIN PART IDLER BRACKET 2  SUB PART  DWG NO Y202125 QTY 1 /M DWG NO Y20172401B QTY  MAT SIZE  LENGTH  PAINT BLACK PRIMER  TIME  PART FLOW HW→P  PART FLOW  MACH AMS3015 LOS  BOM DRIVE ASSY  BOM DRIVE ASSY  BOM DRIVE ASSY  BUB PART IDLER BRACKET 2  SUB PART  SUB PART  LENGTH  PAINT  TIME  PART FLOW  PART FLOW	BOM DRIVE ASSY MAIN PART IDLER SHAFT SUB PART	MACH   AMS3015 LOS   MAGE	BOM	MACH BOM MAIN PART SUB PART  QTY /M DWG NO  INIT/ DATE  MAT SIZE LENGTH PAINT TIME PART FLOW	
MACH MACH	MACH	MACH MA		MACH	
BOM BOM  MAIN PART MAIN PART	BOM MAIN PART	BOM BC MAIN PART MAIN		BOM MAIN PART	
SUB PART SUB PART	SUB PART	SUB PART SUB P	7.00	SUB PART	
DWG NO QTY /M DWG NO QTY  MAT SIZE INIT/ MAT SIZE INIT/	/M DWG NO QTY	/M DWG NO QTY /M DWC		QTY /M DWG NO QTY	IY /M
MAT SIZE INIT/ MAT SIZE INIT/ LENGTH DATE LENGTH DATE	MAT SIZE INIT/ LENGTH DATE	MAT SIZE INIT/ MAT LENGTH DATE LENG	"""	INIT/   MAT SIZE   INIT/   DATE   LENGTH   DATE	
PAINT	PAINT	PAINT PAI		PAINT	
TIME TIME PART FLOW PART FLOW	TIME PART FLOW	TIME TIME PART FLOW PART F		TIME PART FLOW	
MACH MACH BOM BOM MAIN PART MAIN PART	MACH BOM MAIN PART	MACH MA BOM BC MAIN PART MAIN	M BOM	MACH BOM MAIN PART	
SUB PART SUB PART	SUB PART	SUB PART SUB P	ART SUB PART	SUB PART	
DWG NO         QTY         /M         DWG NO         QTY           MAT SIZE         INIT/         MAT SIZE         INIT/	/M DWG NO QTY  MAT SIZE INIT/	/M         DWG NO         QTY         /M         DWG           MAT SIZE         INIT/         MAT	175	QTY         /M         DWG NO         QTY           INIT/         MAT SIZE         INIT/	TY /M
MAT SIZE INIT/ MAT SIZE INIT/  LENGTH DATE LENGTH DATE	LENGTH DATE	LENGTH DATE LENG	"""	INIT/ INIT/ INIT/ DATE LENGTH DATE	
PAINT PAINT	PAINT	PAINT PAI	IT PAINT	PAINT	
TIME TIME PART FLOW PART FLOW	TIME PART FLOW	TIME TIME PART FLOW PART F		TIME PART FLOW	
		TAKIT TAKIT	PARTPLOW	If this stamp is not in RED I this is NOT a CONTROLLI DOCUMENT	
F4 2-03-07 rev 01		DEPORT ANY PROPERTY AND THE CHIPPRING OF		150-901	

