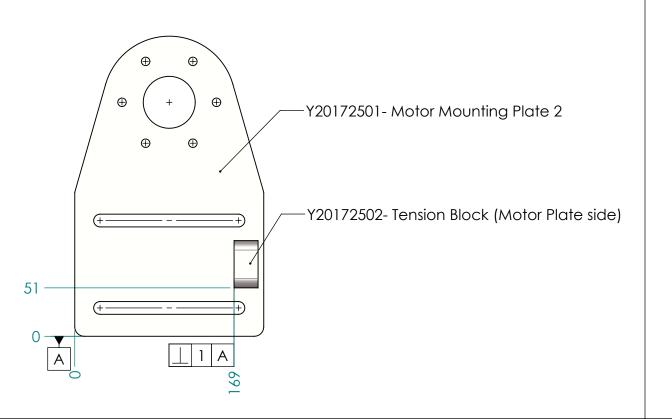
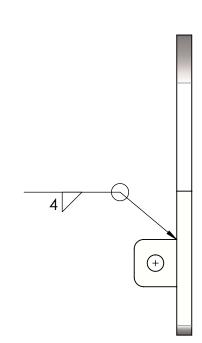
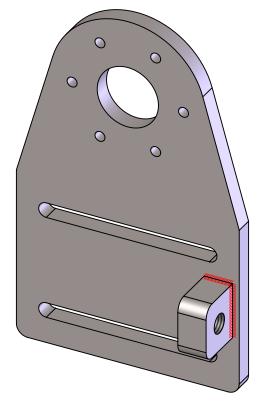
METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO. REV DATE	PREPARED BY PAG
PROCESS INSTRUCTIONS	ROS	Motor Plate Weldment	Y201725 OI 3/8/2019	APPROVED BY 1 OF
SUB PART SUB PART SUB PART	SUB PART QTY 1 /M DWG NO Y20172502- QTY	MACH ROS MACH BOM DRIVE BOM MOTOR PMATEASIDE MAIN PA SUB PART SUB PART 1 /M DWG NO QTY /M DWG NO MAT SIZE INIT MAT SIZ LENGTH DATE LENGTH PAINT TIME TIME	BOM	MACH BOM MAIN PART SUB PART SUB PART QTY /M DWG NO QTY INIT/ DATE LENGTH PAINT TIME
PART FLOW HW→P PART FLOW	PART FLOW	PART FLOW PART FLO	PART FLOW	PART FLOW
MAT SIZE INIT/ MAT SIZE	MACH BOM MAIN PART SUB PART QTY /M DWG NO MAT SIZE LENGTH PAINT TIME PART FLOW	MACH	BOM MAIN PART SUB PART HO QTY /M DWG NO E INIT/ MAT SIZE H DATE LENGTH PAINT TIME	MACH BOM MAIN PART SUB PART QTY /M DWG NO QTY INIT/ DATE MAT SIZE LENGTH PAINT TIME PART FLOW
MACH MACH BOM BOM	MACH BOM	MACH MACH BOM BOM	BOM	MACH BOM
MAT SIZE INIT/ MAT SIZE II LENGTH DATE LENGTH PAINT PAINT	MAIN PART SUB PART QTY /M DWG NO QTY MAT SIZE LENGTH PAINT TIME	MAT SIZE LENGTH PAINT MAT SIZ LENGTH DATE LENGTI PAINT	SUB PART SUB PART	MAIN PART SUB PART SUB PART DWG NO QTY MAT SIZE LENGTH PAINT TIME
TIME PART FLOW PART FLOW FA 2 02 07 row 01	PART FLOW	TIME TIME PART FLOW PART FLO		If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT

METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	ROS	Motor Plate Weldment	Y201725	OI	3/8/2019	APPROVED BY CRM	2 OF 2







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