
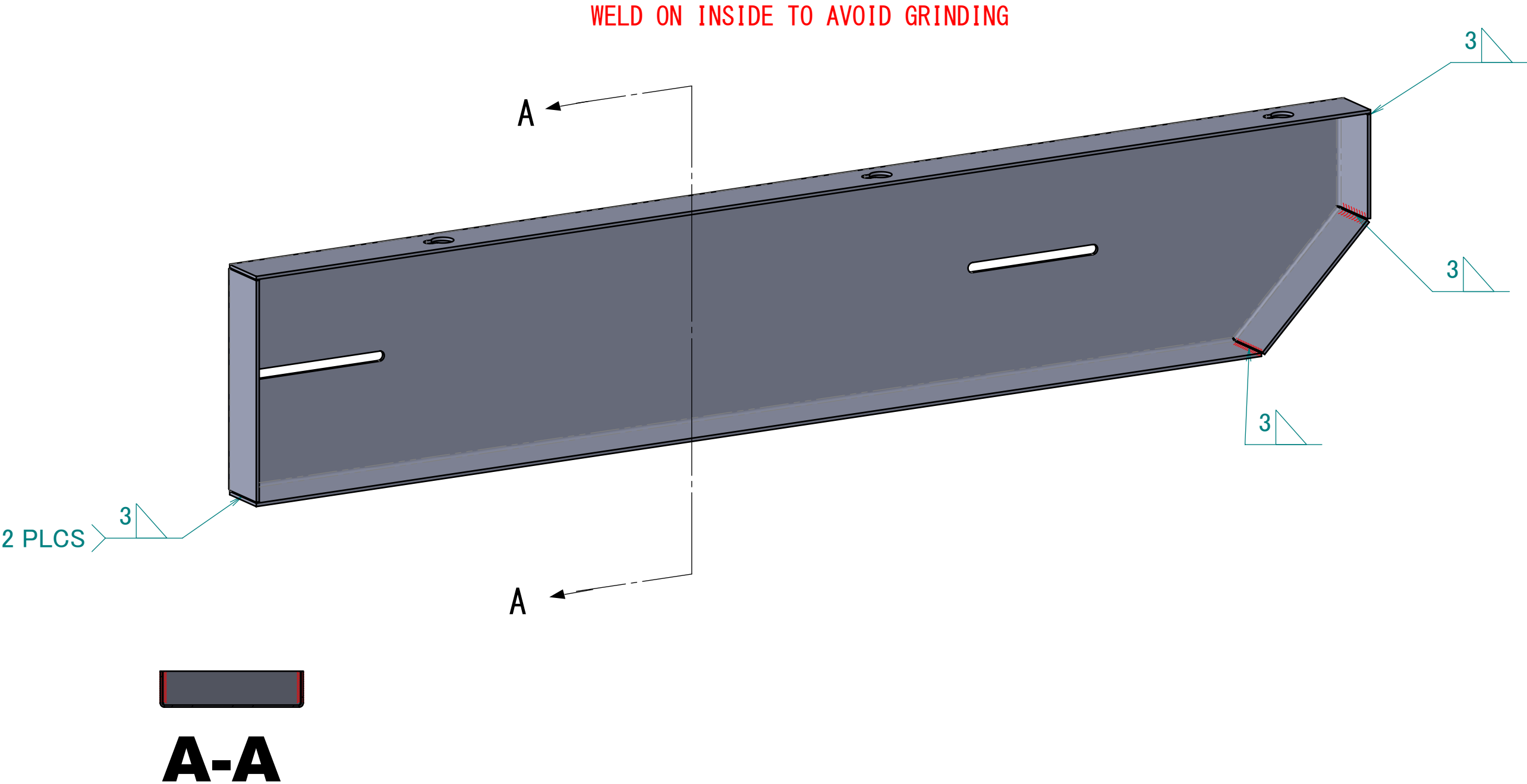


METAL FABRICATION					MACHINE MODEL			WELDMENT NAME				DRAWING NO.		REV	DATE	PREPARED BY JD			PAGE 1 OF 2										
PROCESS INSTRUCTIONS					AMS4020 ROS			LH LIGHT CURTAIN COVER				Y114182---		OI	7/15/2019	APPROVED BY CRM													
MACH	AMS4020 ROS				MACH					MACH					MACH					MACH									
BOM	COVER ASSY				BOM					BOM					BOM					BOM									
MAIN PART	LH LIGHT CURTAIN COVER				MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO	Y114182---		QTY	1 /M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
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SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
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PART FLOW					PART FLOW					PART FLOW					PART FLOW					PART FLOW									
MACH					MACH					MACH					MACH					MACH									
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MAIN PART					MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
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PART FLOW					PART FLOW					PART FLOW					PART FLOW					PART FLOW									
<div>If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT</div>																													

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PROCESS INSTRUCTIONS	AMS4020 ROS	LH LIGHT CURTAIN COVER	Y114182---	OI	7/15/2019	JD CRM	2 OF 2



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