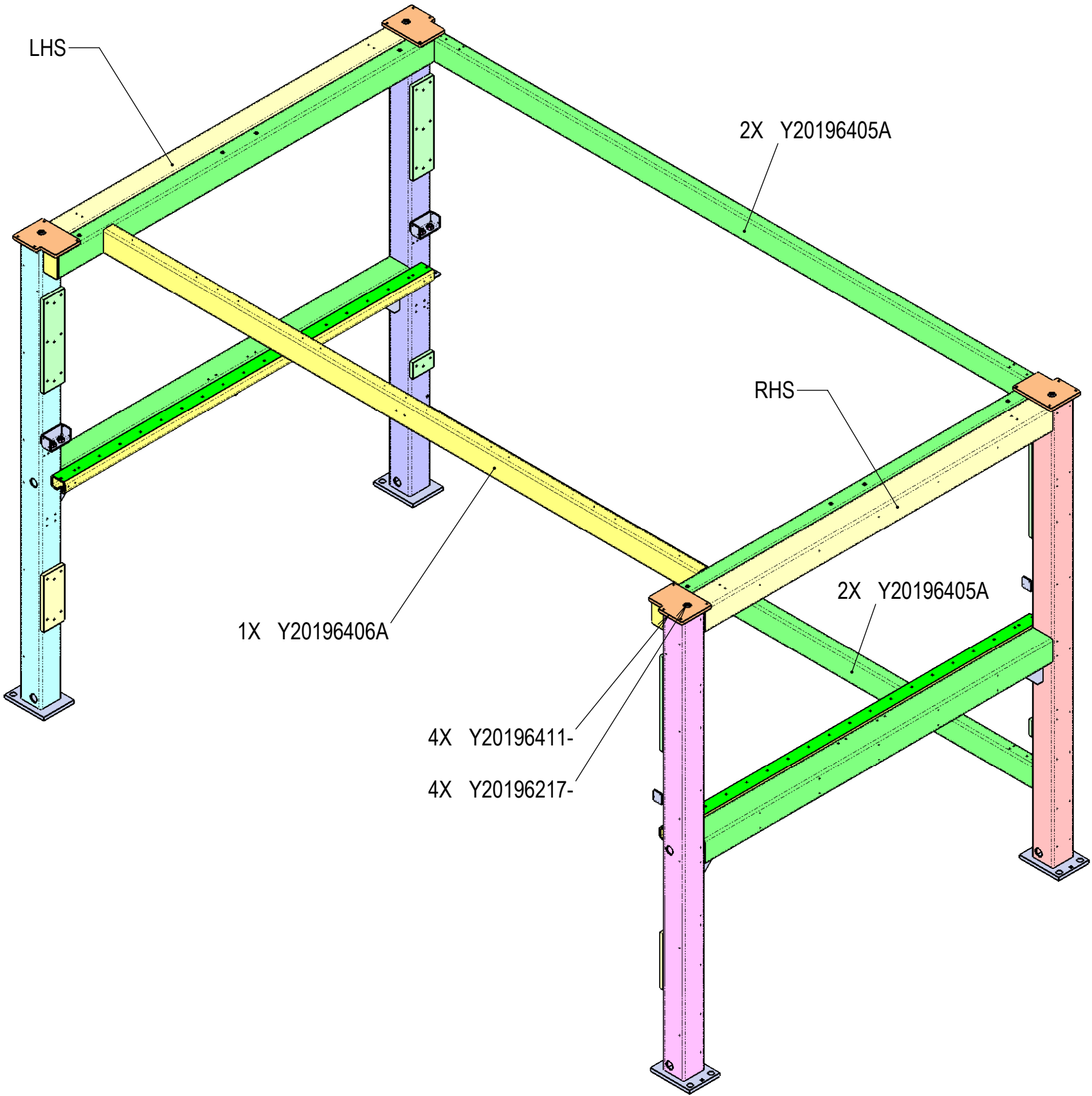


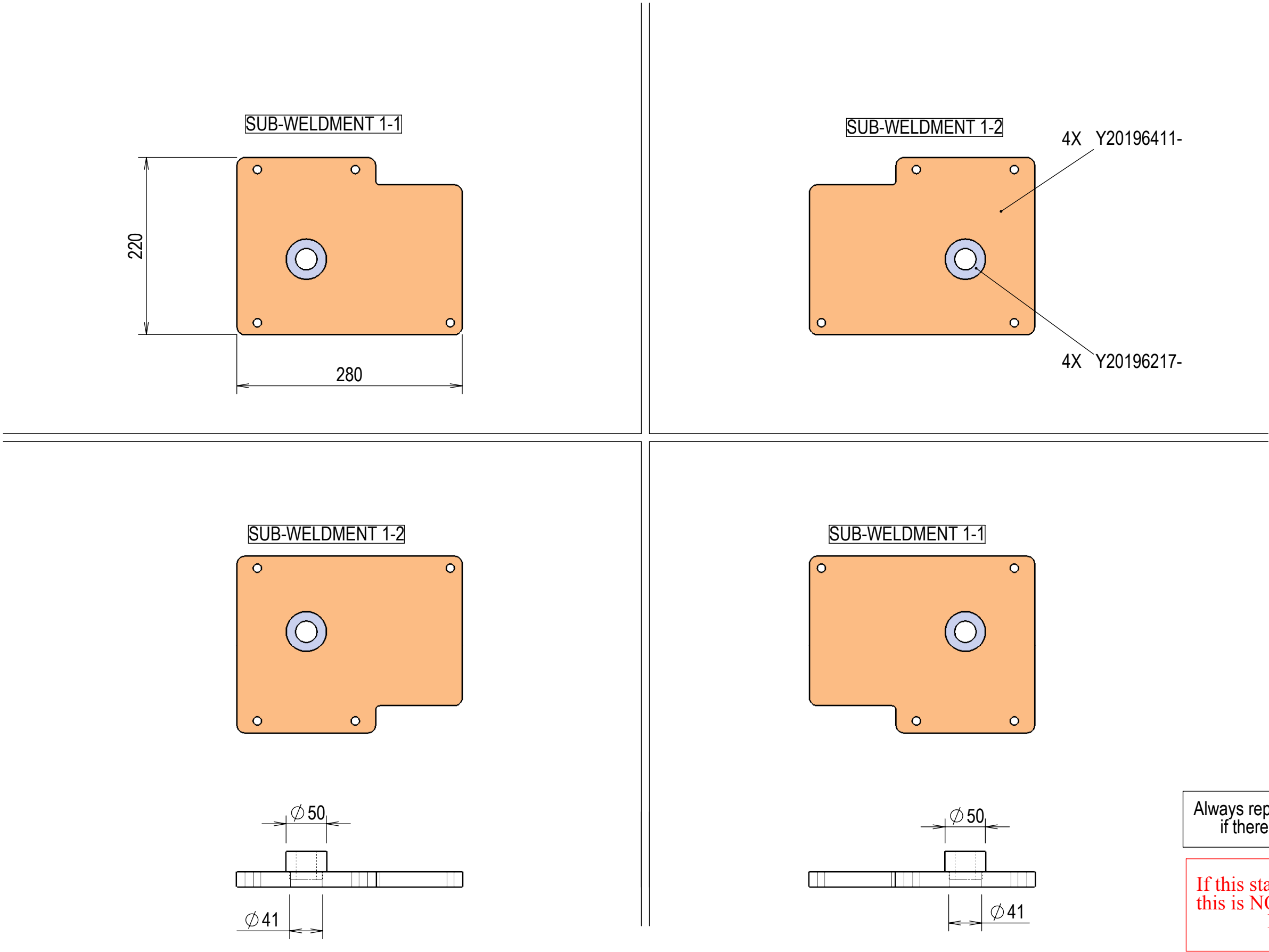
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	SUB FRAME FINAL WELD	HW-Y201964--B	OI	08/01/19	APPROVED BY: Caesar M	1/7



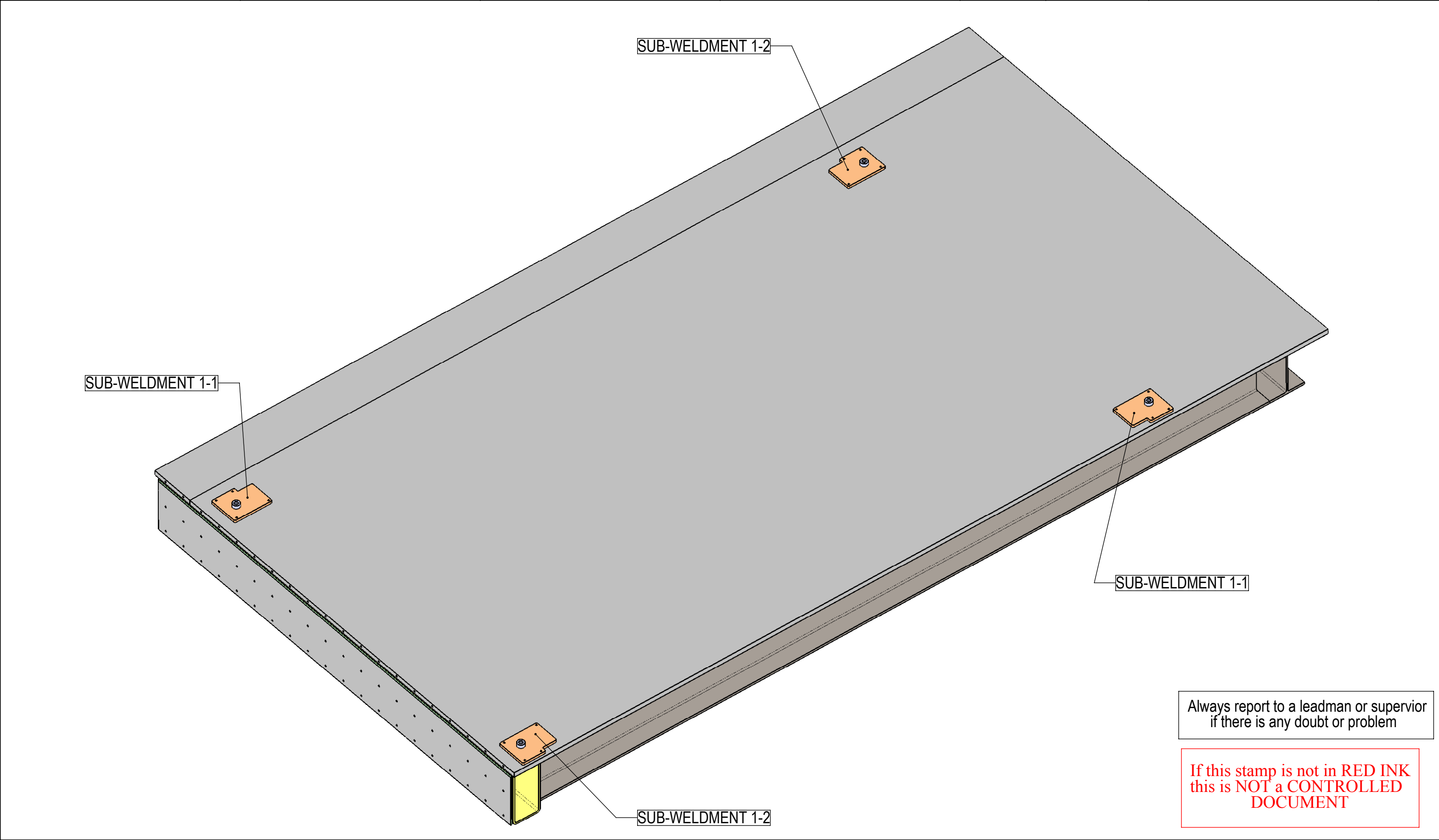
Always report to a leadman or supervisor
if there is any doubt or problem

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DOCUMENT

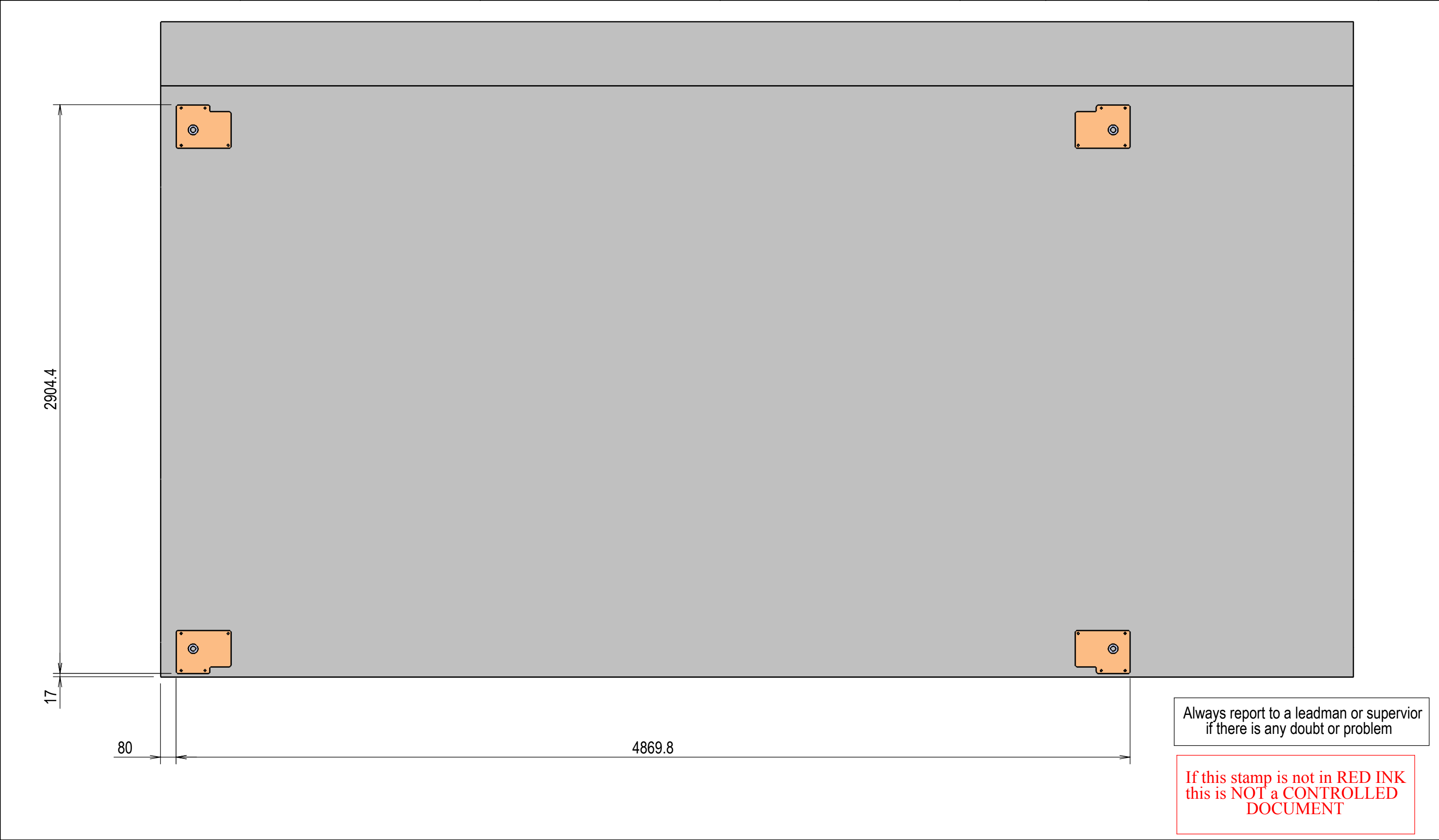
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	SUB FRAME FINAL WELD	HW-Y201964--B	OI	08/01/19	APPROVED BY: Caesar M	2/7



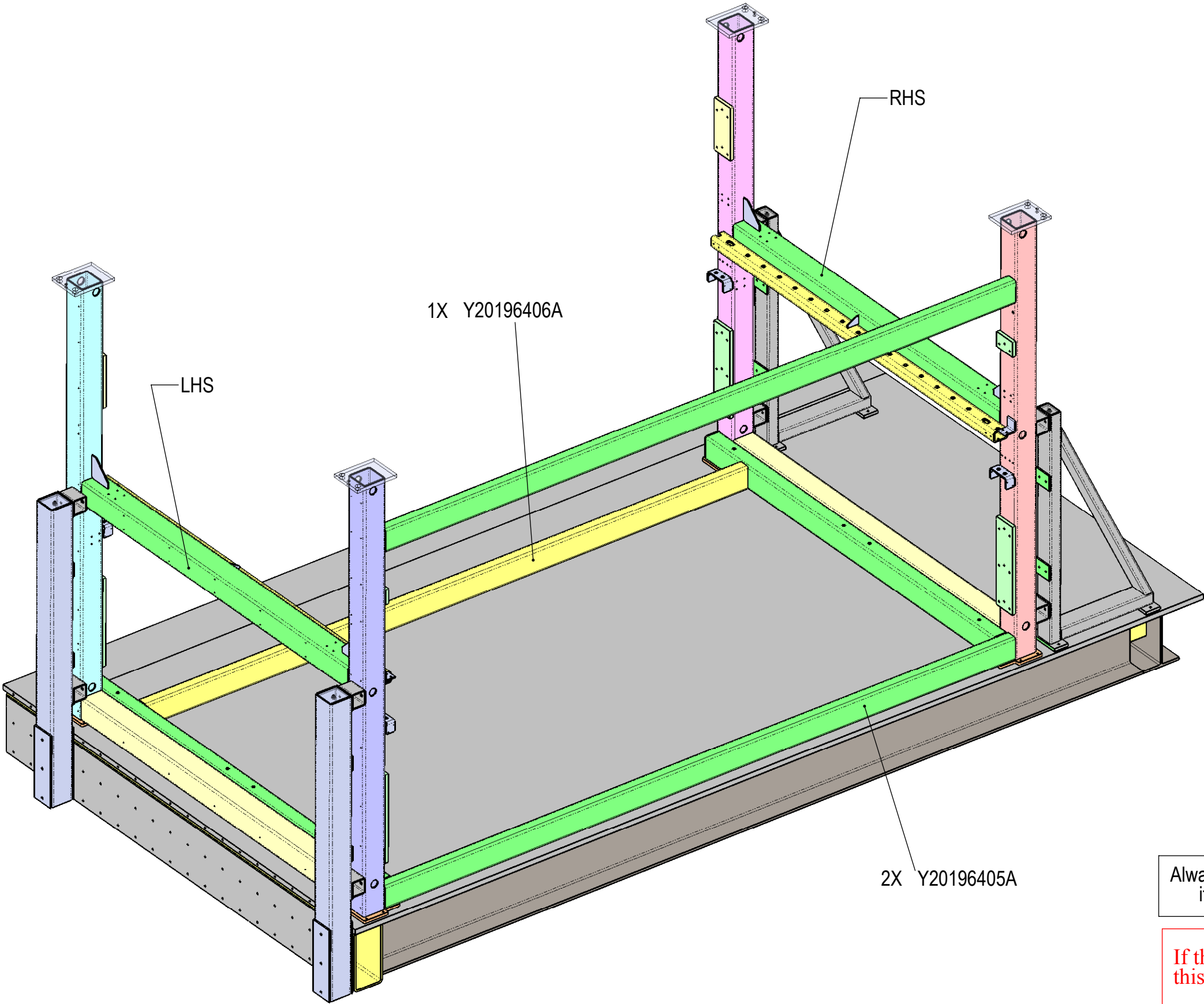
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	SUB FRAME FINAL WELD	HW-Y201964--B	OI	08/01/19	APPROVED BY: Caesar M	3/7



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Process Instruction	AMS4020CL	SUB FRAME FINAL WELD	HW-Y201964--B	OI	08/01/19	APPROVED BY: Caesar M	4/7



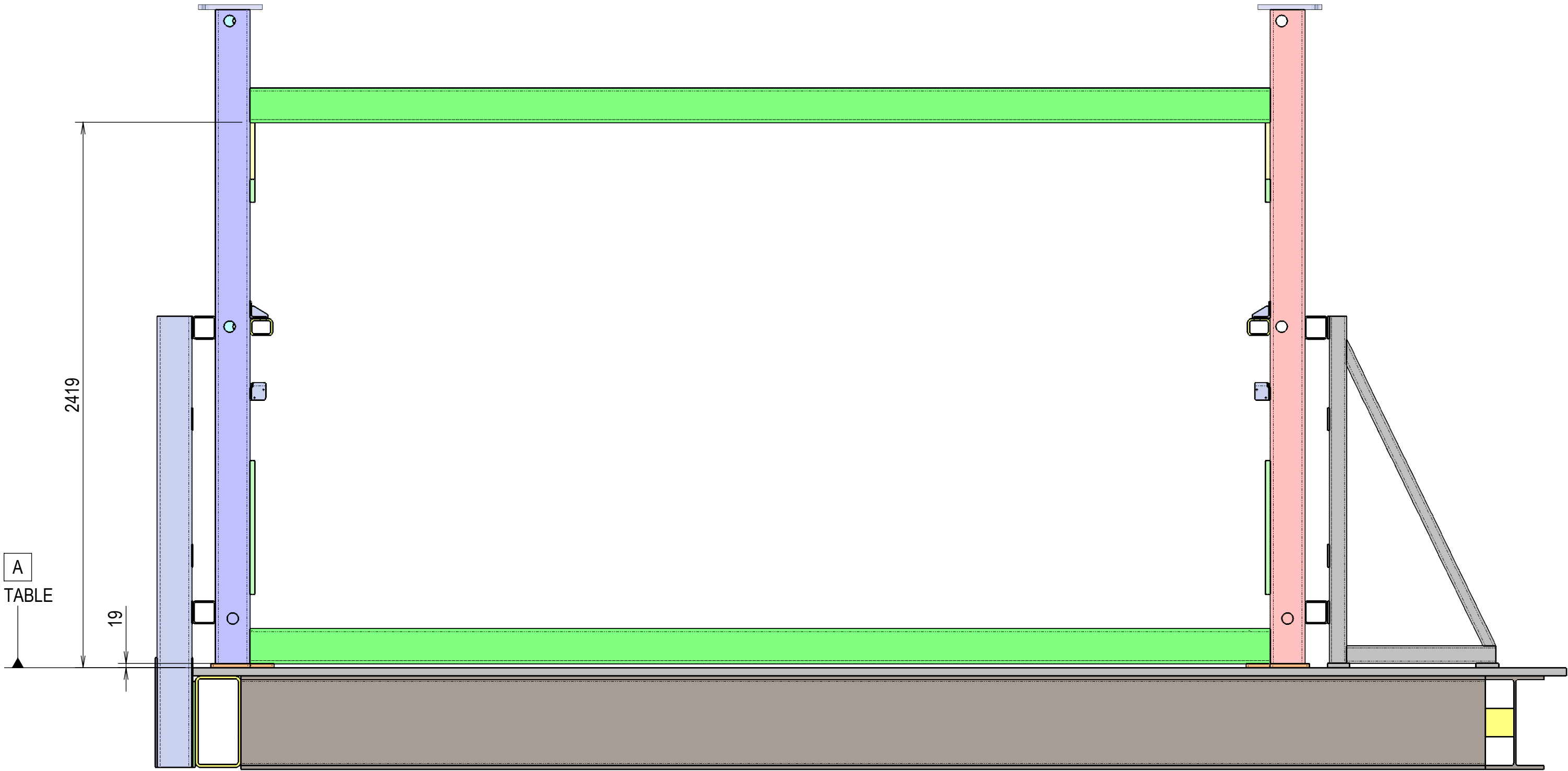
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	SUB FRAME FINAL WELD	HW-Y201964--B	OI	08/01/19	APPROVED BY: Caesar M	5/7



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Process Instruction	AMS4020CL	SUB FRAME FINAL WELD	HW-Y201964--B	OI	08/01/19	APPROVED BY: Caesar M	6/7



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Process Instruction	AMS4020CL	SUB FRAME FINAL WELD	HW-Y201964--B	OI	08/01/19	APPROVED BY: Caesar M	7/7

