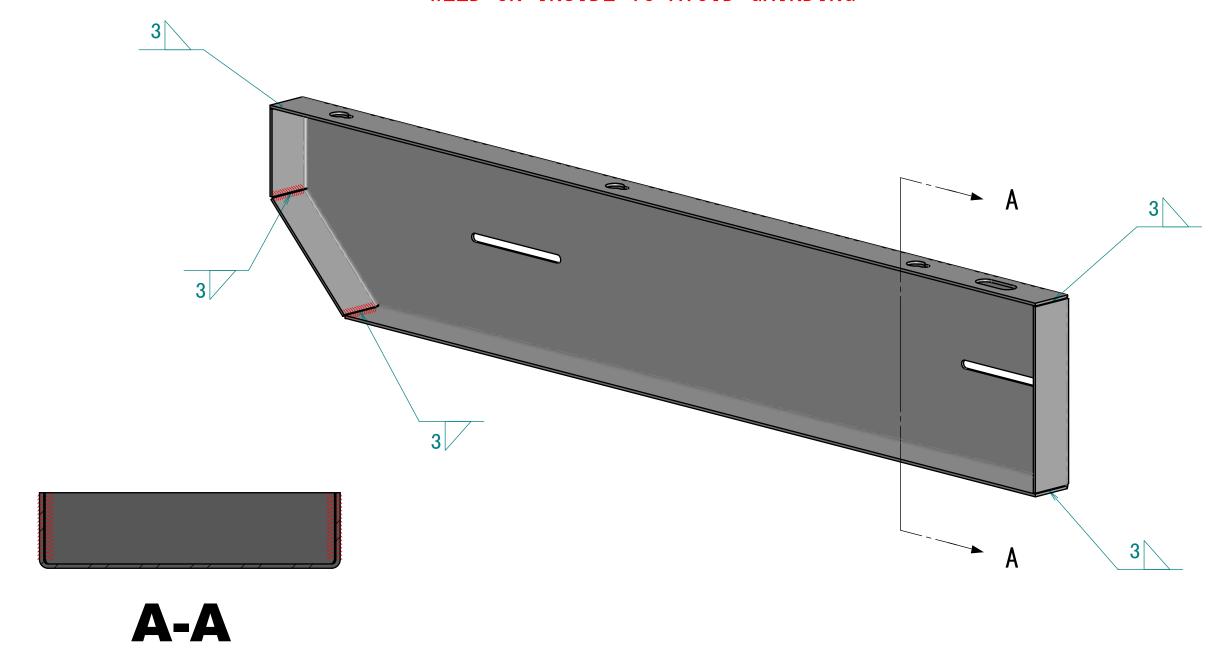
METAL FABRICATION		MACHINE MODEL	MACHINE MODEL WELDMENT NAME		DRAWING NO. REV DATE			PREPA	PREPARED BY	
PROC	CESS INSTRUCTIONS	AMS4020 ROS	RH LIGHT CI	URTAIN COVER	Y114183	OI	7/16/2019	APPRO CR	VED BY	1 0F 2
MACH AMS402		MACH	MACH	MACH		MACI			MACH	
BOM COVER ASSY	BOM	ВОМ	вом	BOM		BON			ВОМ	
	TAIN COVER MAIN PART	MAIN PART	MAIN PART SUB PART	MAIN PART SUB PART		MAIN PA			MAIN PART	
SUB PART   DWG NO   Y114183	SUB PART QTY 7 /M DWG NO 0	SUB PART		QTY /M DWG NO	QTY	/M DWG N		QTY /M	SUB PART DWG NO	QTY /M
MAT SIZE	INIT/ MAT SIZE INIT	AAAT SIZE	MAT SIZE	INIT/ MAT SIZE	INIT/	MAT SIZ		INIT/	MAT SIZE	INIT/
LENGTH		TE LENGTH DATE	LENGTH	DATE LENGTH	DATE	LENGT		DATE	LENGTH	DATE
PAINT RED TEXTURE	PAINT	PAINT	PAINT	PAINT		PAIN	т		PAINT	
TIME	TIME	TIME	TIME	TIME		TIME			TIME	
PART FLOW LW→P	PART FLOW	PART FLOW	PART FLOW	PART FLOW		PART FLO	OW		PART FLOW	
MACH	MACH	MACH	MACH	MACH		MAC	н		MACH	
BOM	BOM	BOM	ВОМ	ВОМ		BON			ВОМ	
MAIN PART	MAIN PART	MAIN PART	MAIN PART	MAIN PART		MAIN P.	ART		MAIN PART	
SUB PART	SUB PART	SUB PART	SUB PART	SUB PART		SUB PA			SUB PART	
DWG NO MAT SIZE		QTY /M DWG NO QTY		QTY /M DWG NO	QTY	/M DWG I		QTY /M	DWG NO	QTY /M
LENGTH	INIT/ MAT SIZE INIT DATE LENGTH DA	,	MAT SIZE	INIT/ MAT SIZE	INIT/ - DATE			INIT/ DATE	MAT SIZE	INIT/ DATE
PAINT	PAINT	PAINT	LENGTH	DATE LENGTH	DATE	LENG1 PAIN			LENGTH	
TIME	TIME	TIME	PAINT TIME	PAINT TIME		TIME			PAINT TIME	
PART FLOW	PART FLOW	PART FLOW	PART FLOW	PART FLOW		PART FLO			PART FLOW	
MACH BOM	MACH BOM	MACH BOM	MACH BOM	MACH BOM		MACI BON			MACH BOM	
MAIN PART	MAIN PART	MAIN PART	MAIN PART	MAIN PART		MAIN PA			MAIN PART	
SUB PART	SUB PART	SUB PART	SUB PART	SUB PART		SUB PAI			SUB PART	OTV
DWG NO		QTY /M DWG NO QTY  7/ MAT SIZE INIT/		QTY /M DWG NO	QTY	/M DWG1		QTY /M	DWG NO MAT SIZE	QTY /M
MAT SIZE LENGTH	INIT/ MAI SIZE INIT DATE LENGTH DA	"	MAT SIZE LENGTH	INIT/ MAT SIZE DATE LENGTH	INIT/ DATE	MAT SIZ		INIT/ DATE	LENGTH	INIT/ DATE
PAINT	PAINT	PAINT	PAINT	PAINT		LENGT PAIN			PAINT	
TIME	TIME	TIME	TIME	TIME		TIME			TIME	
PART FLOW	PART FLOW	PART FLOW	PART FLOW	PART FLOW		PART FLO			PART FLOW	
									this is NO	np is not in RED INK OT a CONTROLLED OCUMENT

METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS4020 ROS	RH LIGHT CURTAIN COVER	Y114183	OI	7/16/2019	<b>APPROVED BY</b> CRM	2 OF 2

## WELD ON INSIDE TO AVOID GRINDING



If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT