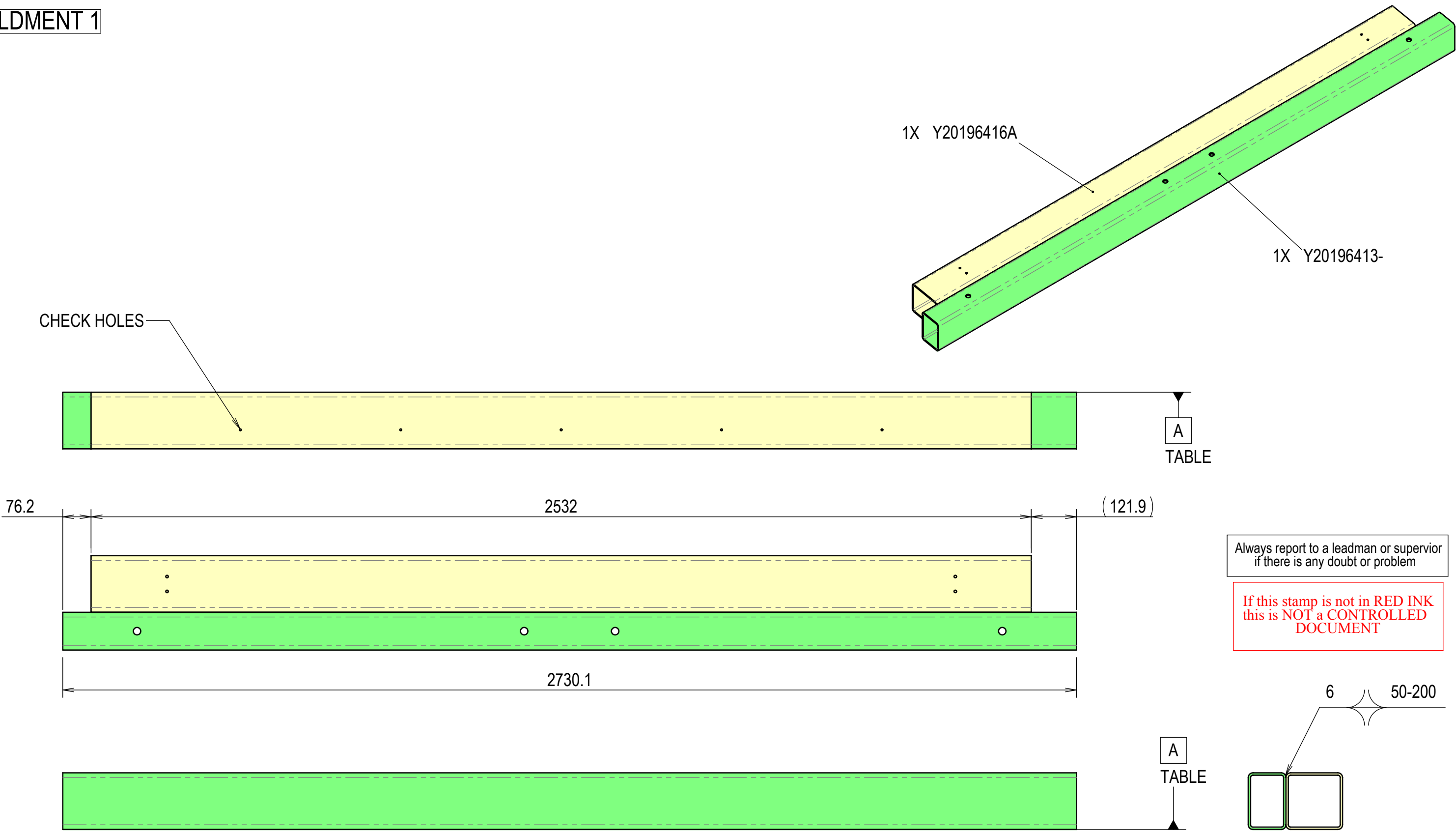


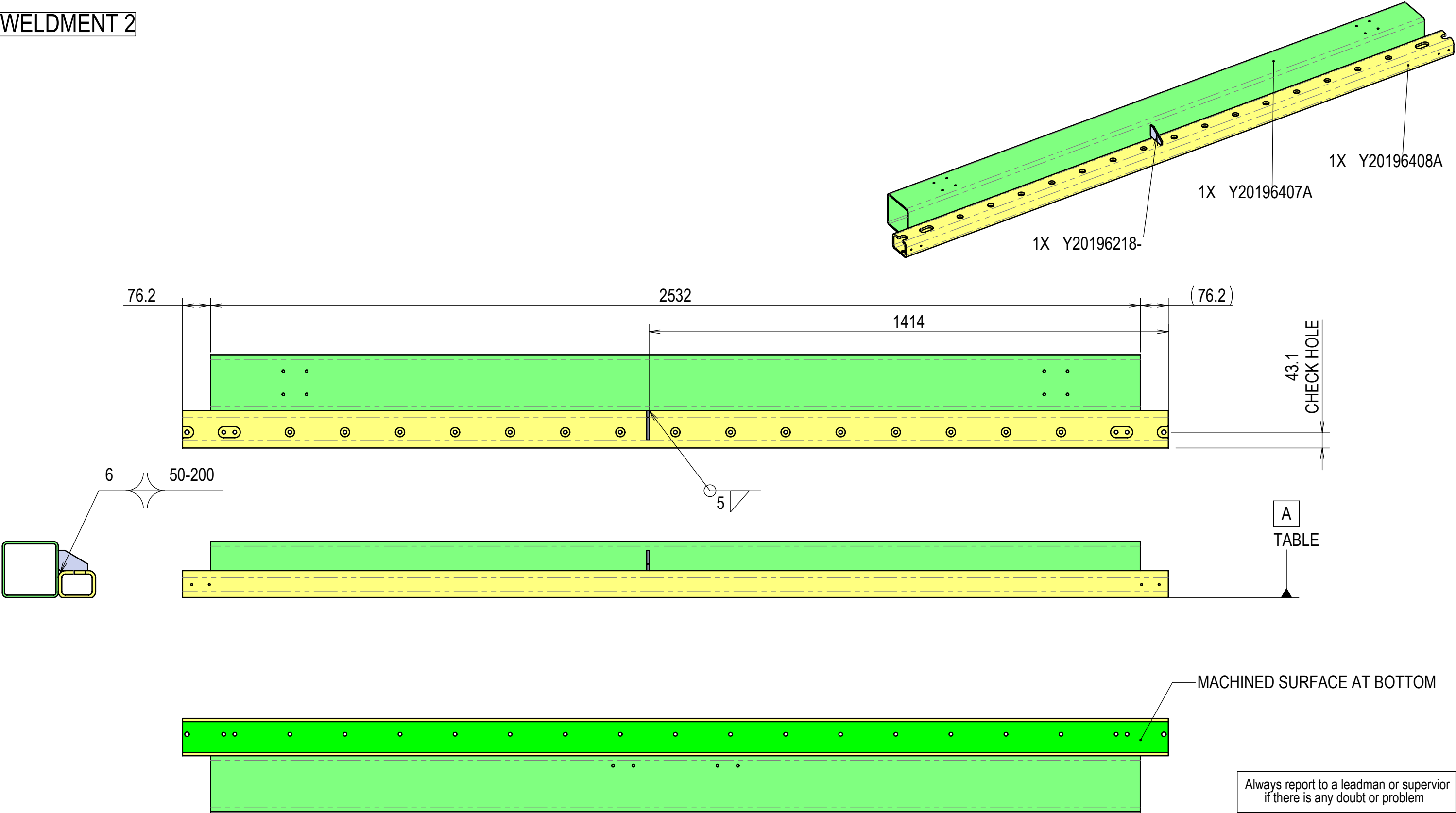
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964--B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	3/10

SUB WELDMENT 1



Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964--B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	4/10

SUB WELDMENT 2

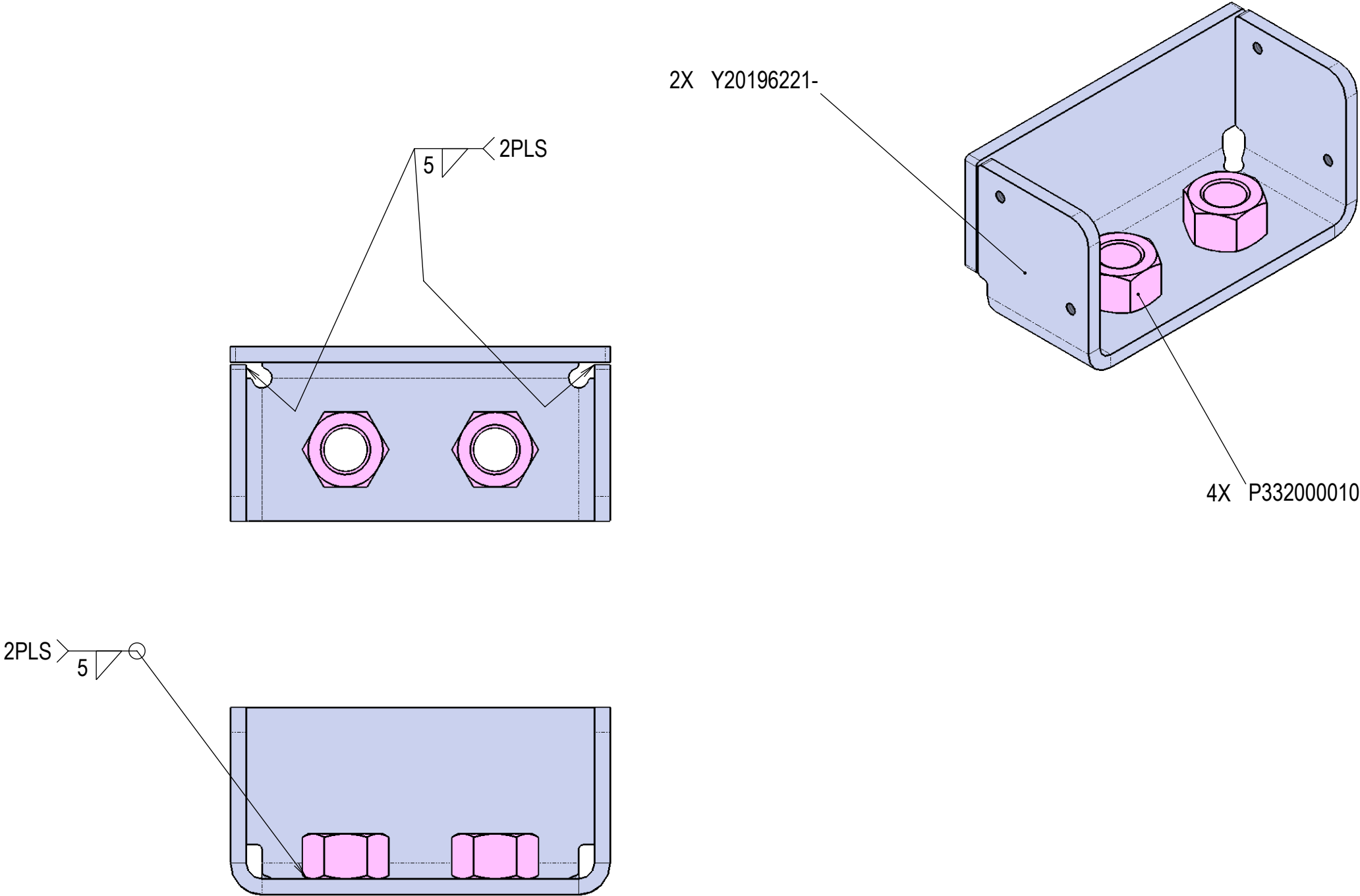


Always report to a leadman or supervisor
if there is any doubt or problem

If this stamp is not in RED INK
this is NOT a CONTROLLED
DOCUMENT

Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964--B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	5/10

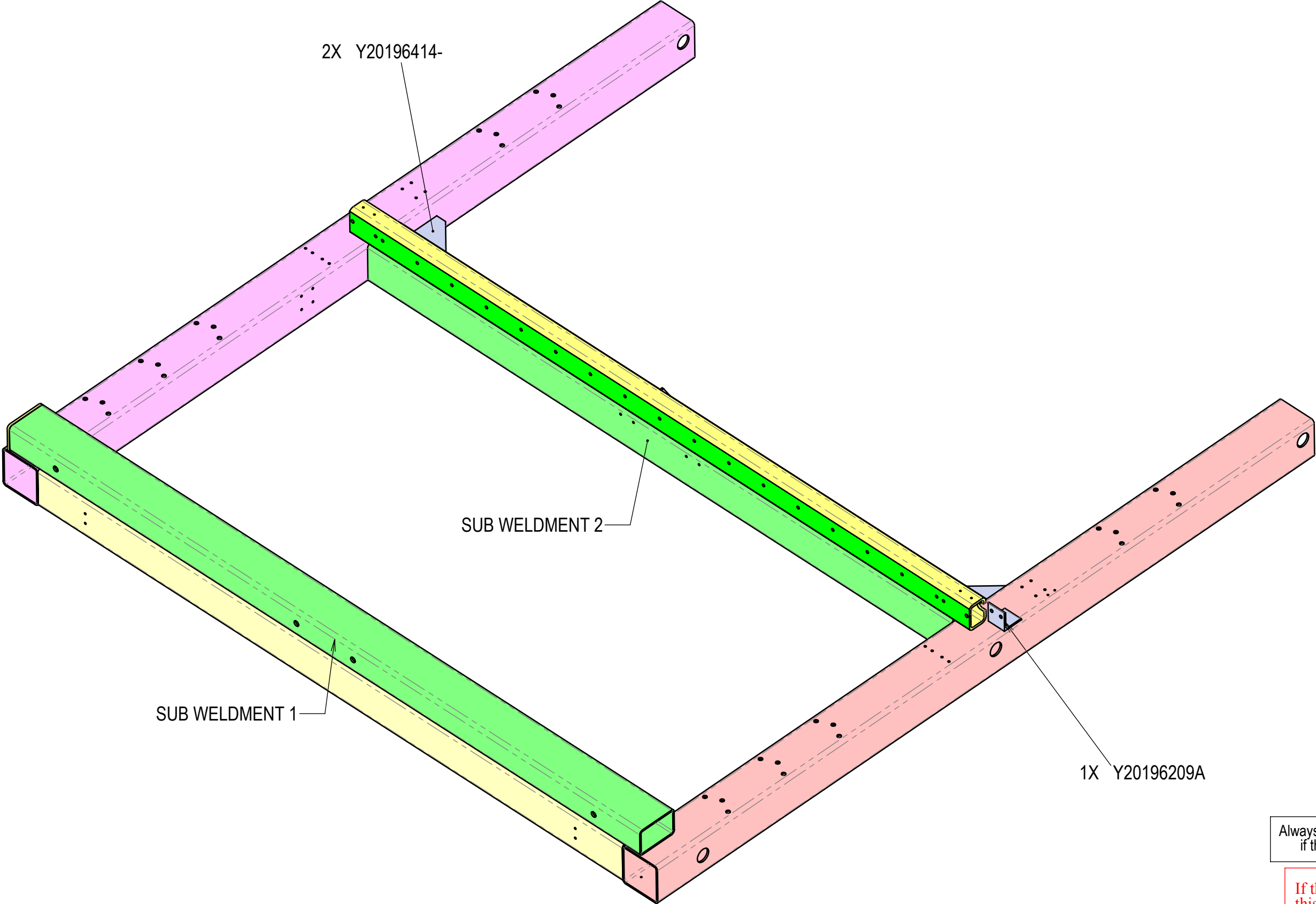
SUB WELDMENT 3



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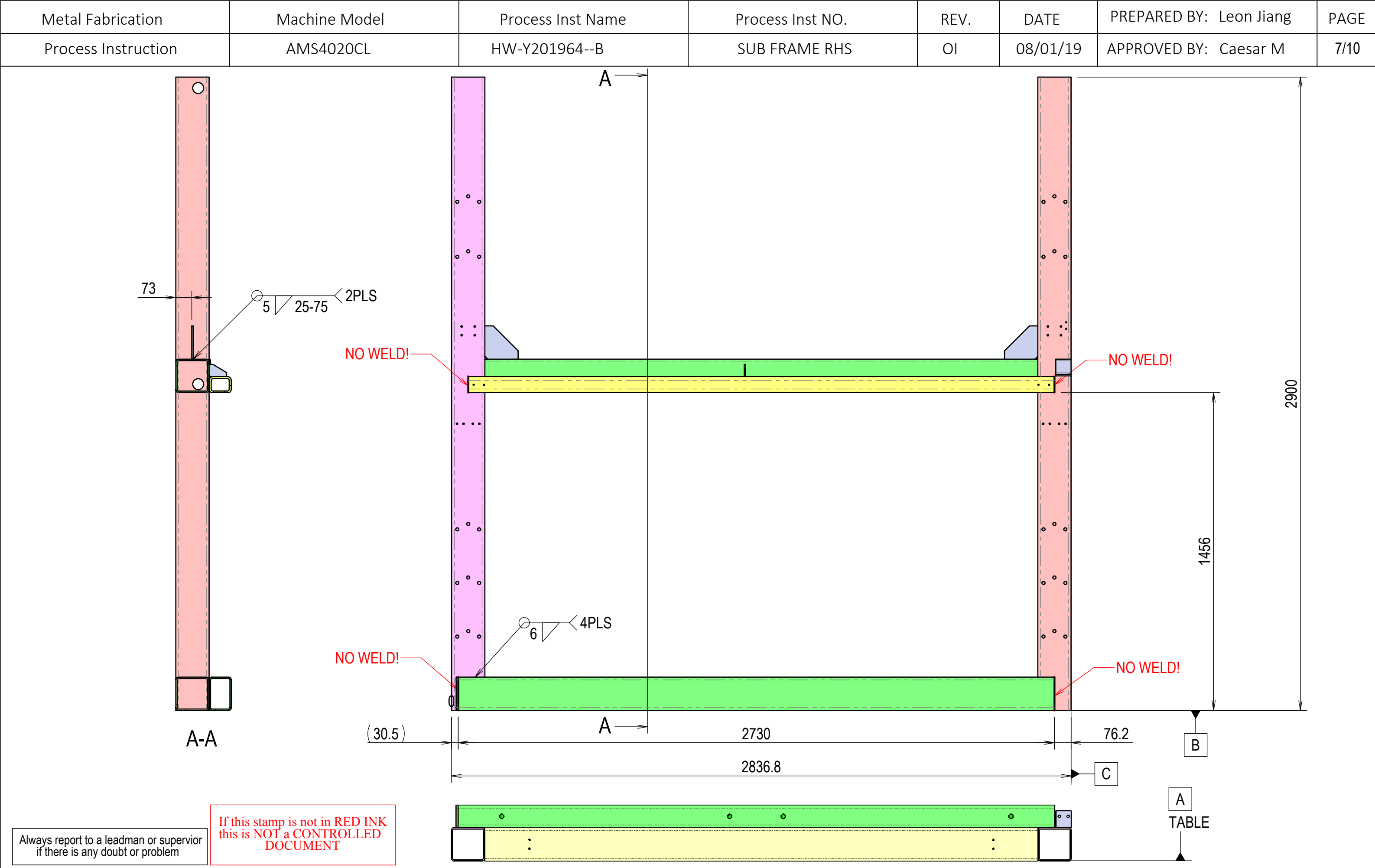
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DOCUMENT

Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964--B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	6/10

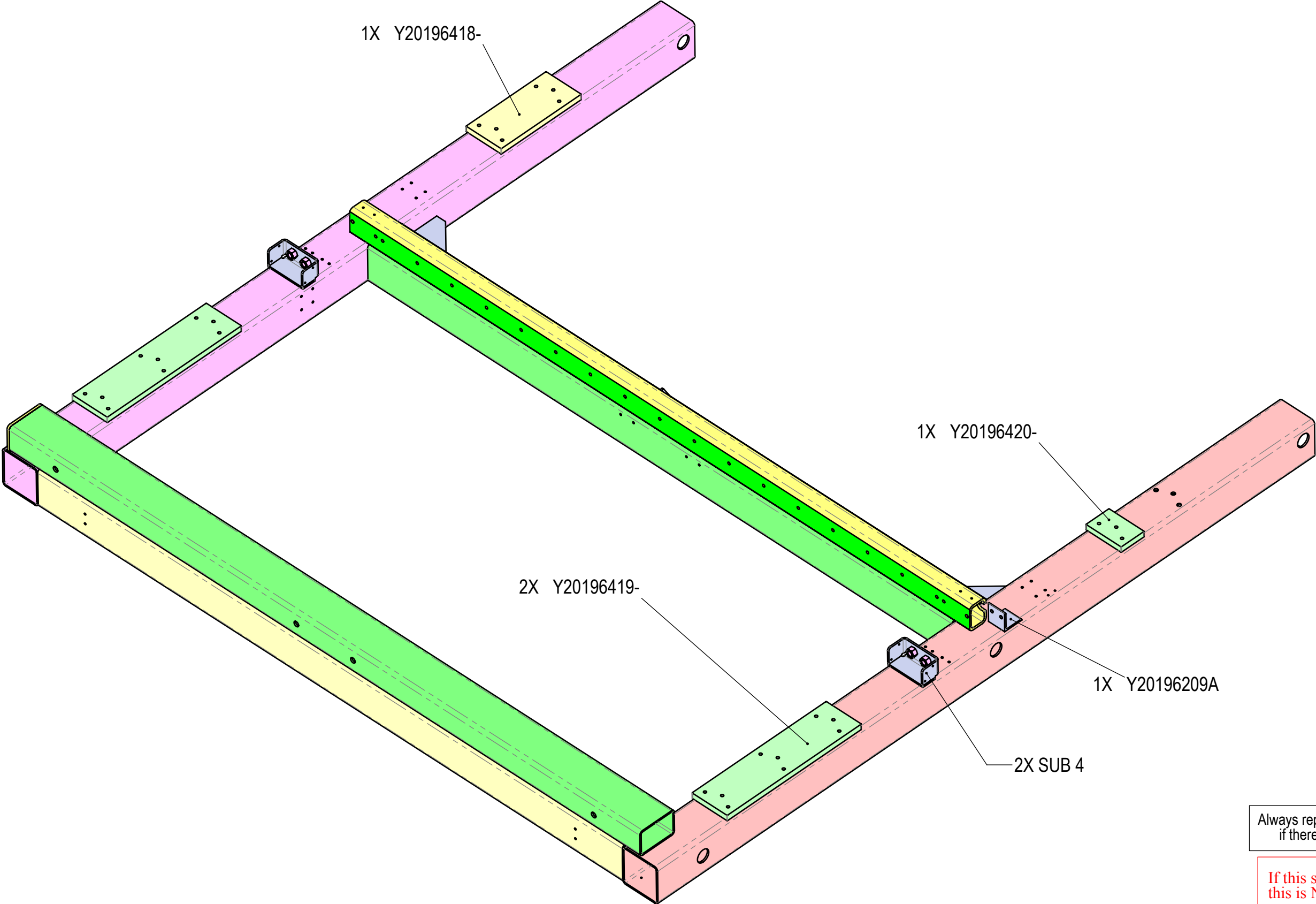


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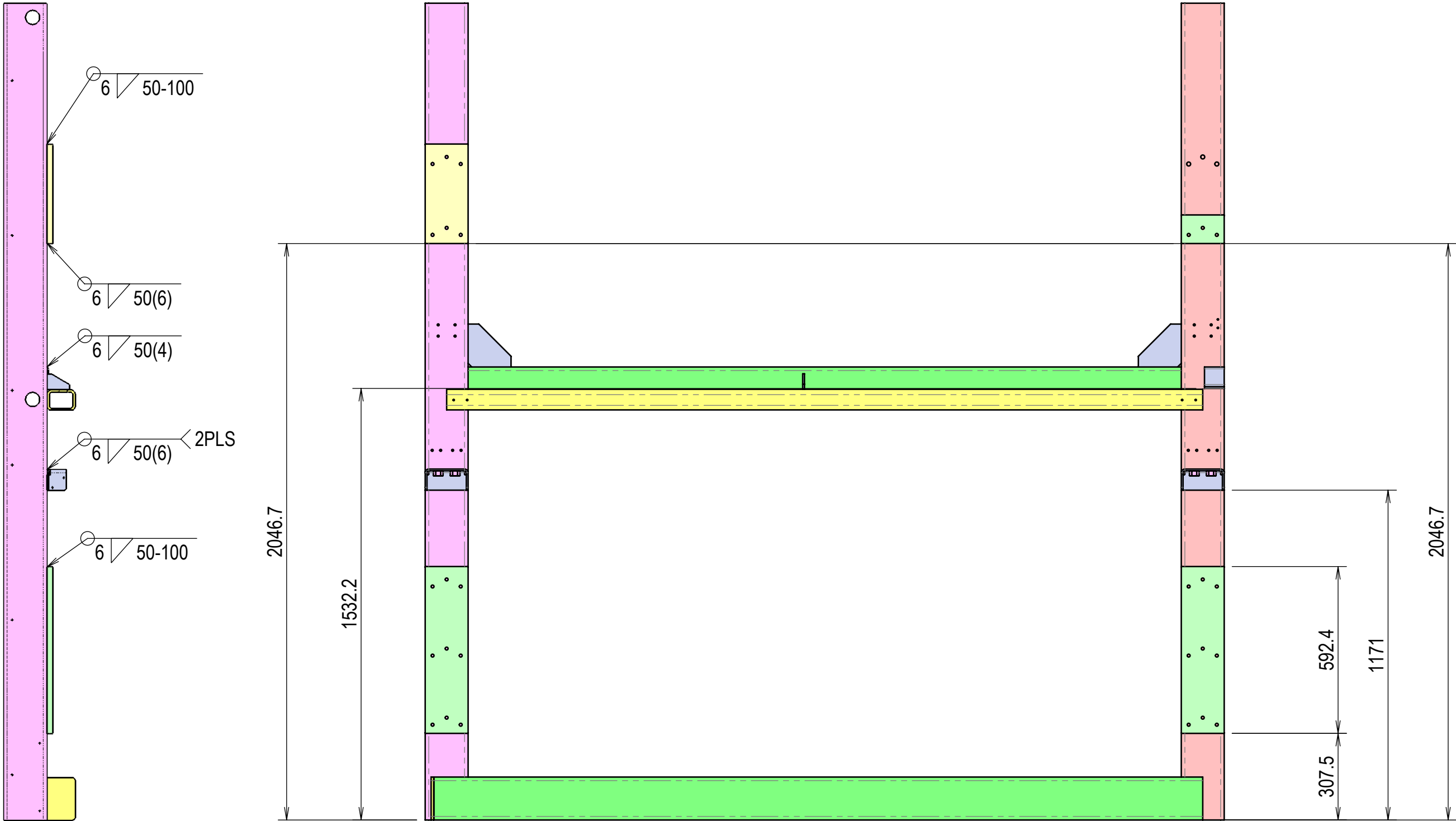
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964--B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	8/10



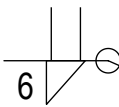
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Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964--B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	9/10



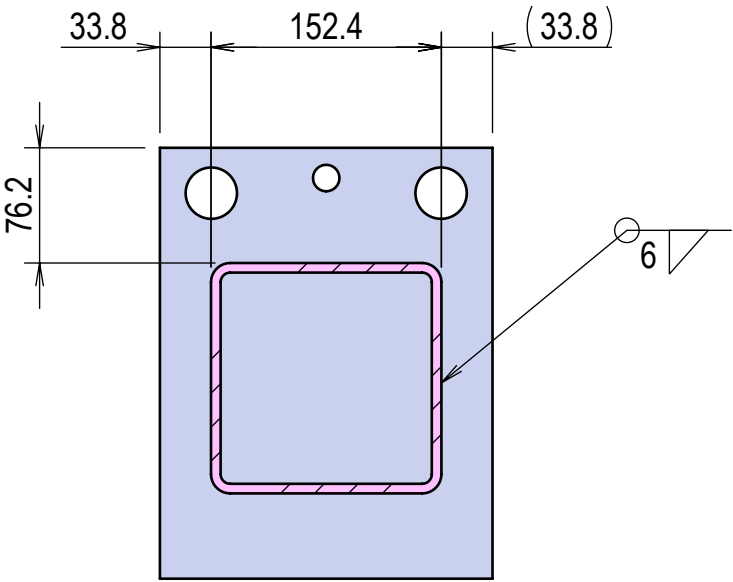
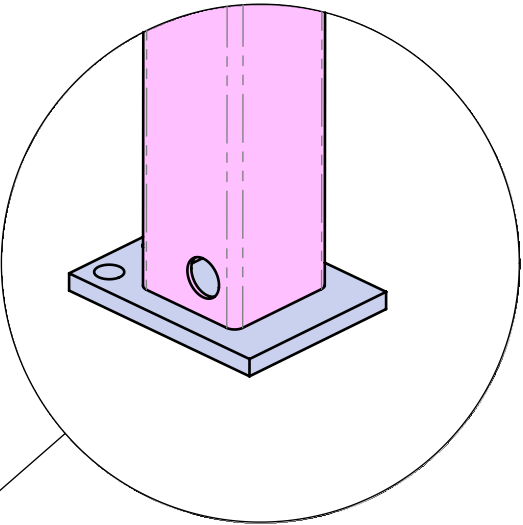
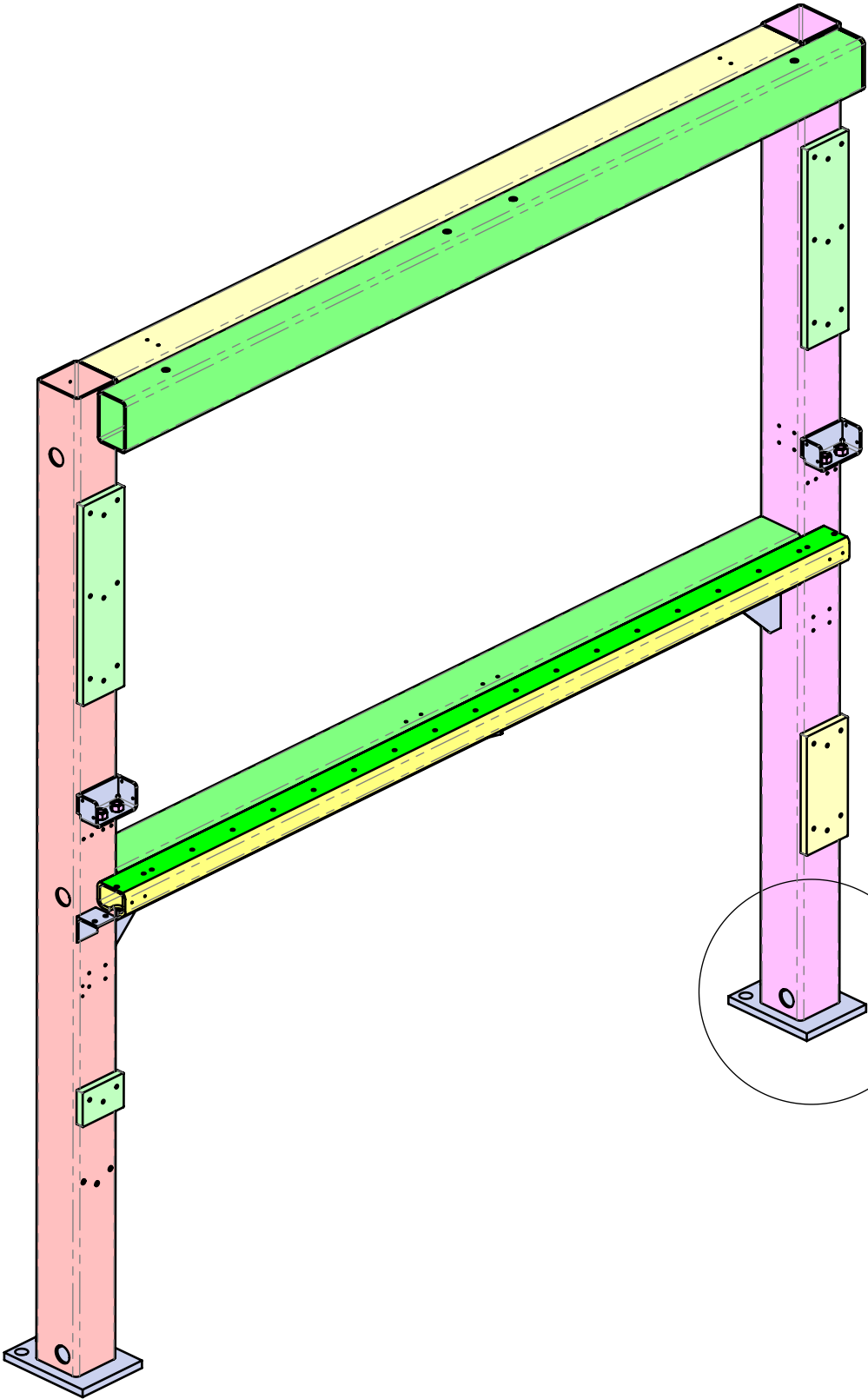
NO WELD!



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DOCUMENT

Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964--B	SUB FRAME RHS	OI	08/01/19	APPROVED BY: Caesar M	10/10



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