Row 1

	Cell 1	Cell 2	Cell 3	Cell 4	Cell 5	Cell 6	Cell 7
MACH	LST 4020 CL	LST 4020 CL	LST 4020 CL	LST 4020 CL			
BOM	PALLET	PALLET	PALLET	PALLET			
MAIN PART	HEX WHEEL COVER WELDMENT	HEX WHEEL COVER 1	HEX WHEEL SIDE PLATE	HEX WHEEL COVER 2			
SUB PART							
DWG NO	Y201875--- QTY 2 /M	Y20187501- QTY 2 /M	Y20187502- QTY 4 /M	Y20187503- QTY 2 /M	QTY /M	QTY /M	QTY /M
MAT SIZE	INIT/ DATE	INIT/ DATE	INIT/ DATE	INIT/ DATE			
LENGTH							
PAINT	ORANGE TEXTURE						
TIME							
PART FLOW	LW→P	BL-LC→ B→LP	BL-LC→LP	BL-LC→ B→LP			

Row 2

MACH							
BOM							
MAIN PART							
SUB PART							
DWG NO	QTY /M	QTY /M	QTY /M	QTY /M	QTY /M	QTY /M	QTY /M
MAT SIZE	INIT/ DATE	INIT/ DATE	INIT/ DATE	INIT/ DATE	INIT/ DATE		
LENGTH							
PAINT							
TIME							
PART FLOW							

Row 3

MACH							
BOM							
MAIN PART							
SUB PART							
DWG NO	QTY /M	QTY /M	QTY /M	QTY /M	QTY /M	QTY /M	QTY /M
MAT SIZE	INIT/ DATE	INIT/ DATE	INIT/ DATE	INIT/ DATE	INIT/ DATE	INIT/ DATE	INIT/ DATE
LENGTH							
PAINT							
TIME							
PART FLOW							

Y20187501- HEX WHEEL COVER 1

Y20187503- HEX WHEEL COVER 2

(366)

(1638)

(334)

(2362)

4 | 10-50

A

DETAIL A

Y20187502- HEX WHEEL SIDE PLATE

x2

2 PLCS

4 | 10-75

NO WELD

B

B 1.2