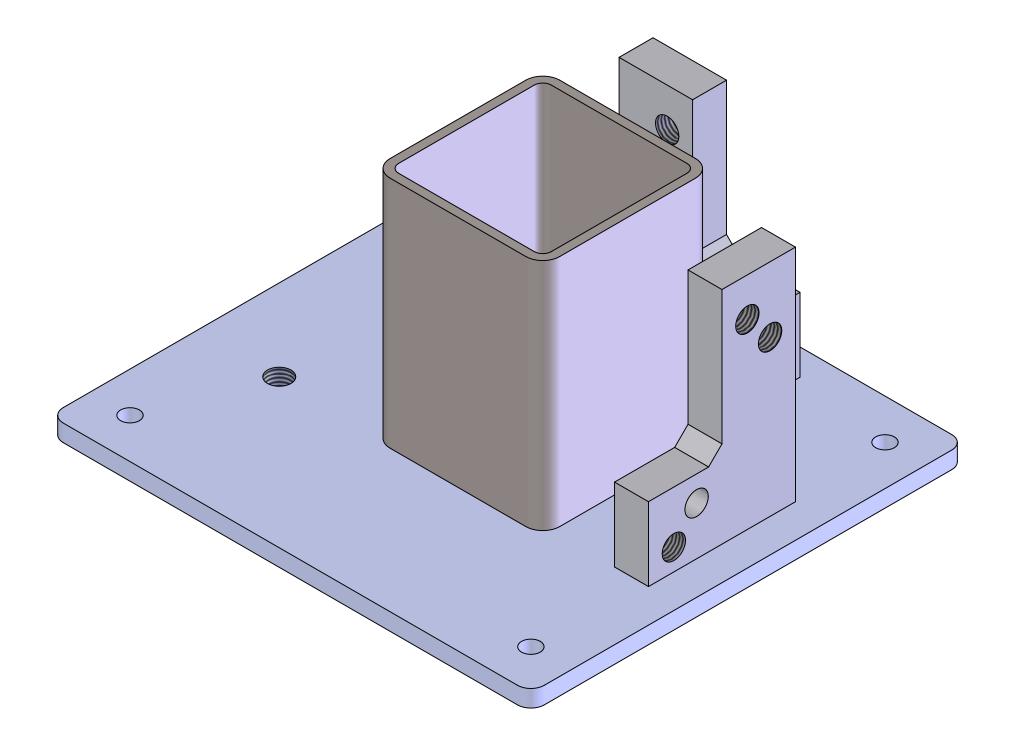
| METAL FABRICATION | MACHINE MODEL | WELDMENT NAME | DRAWING NO. | REV | DATE | PREPARED BY | PAGE |
|----------------------|---------------|-------------------|-------------|-----|----------|---------------------------|--------|
| PROCESS INSTRUCTIONS | ROS | Anchor Assembly 2 | Y201727B | A01 | 3/7/2019 | APPROVED BY CRM | 1 OF 3 |



If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT

| METAL FABRICATION | MACHINE MODEL | WELD | DMENT NAME | DRAWING NO. | REV DATE | PREPARED BY | PAGE |
|--|--|---------------------|---------------------|--------------------------|--------------------|-------------------------|---------------------------|
| PROCESS INSTRUCTIONS | ROS | Anchor | r Assembly 2 | Y201727B | A01 3/7/201 | 9 APPROVED BY CRM | 2 OF 3 |
| MACH ROS MACH ROS | MACH ROS | MACH | | MACH | MACH | MACH | |
| BOM FRAME BOM FRAME | BOM FRAME | | AME B | ВОМ | ВОМ | ВОМ | |
| MAIN PART Anchor Assembly 2 MAIN PART ANCHOR PLATE | MAIN PART ANCHOR BLOCK | | OTTOR ELG COLL CITY | IN PART | MAIN PART | MAIN PART | |
| SUB PART SUB PART DWG NO Y201727B QTY 2 /M DWG NO Y20172601A QTY | SUB PART 2 /M DWG NO Y20172602- QTY | SUB PART DWG NO Y20 | | B PART QTY | SUB PART /M DWG NO | SUB PART QTY /M DWG NO | L OTY L |
| AAAT CIZE | 2 /M DWG NO Y20172602- QTY MAT SIZE INIT/ | MAT SIZE | | AT SIZE INIT/ | MAT SIZE | QTY /M DWG NO | QTY /M |
| MAT SIZE INIT/ LENGTH DATE LENGTH DATE | LENGTH DATE | LENGTH | , | ENGTH DATE | LENGTH | DATE LENGTH | INIT/ DATE |
| PAINT BLACK PRIMER PAINT | PAINT | PAINT | | PAINT | PAINT | PAINT | |
| TIME TIME | TIME | TIME | Т | TIME | TIME | TIME | |
| PART FLOW HW→P PART FLOW | PART FLOW | PART FLOW | PART | RT FLOW | PART FLOW | PART FLOW | |
| | | | | | | | |
| MACH MACH | MACH | MACH | M | MACH | MACH | MACH | |
| BOM BOM | ВОМ | BOM | | ВОМ | BOM | ВОМ | |
| MAIN PART MAIN PART | MAIN PART | MAIN PART | MAII | IN PART | MAIN PART | MAIN PART | |
| SUB PART SUB PART | SUB PART | SUB PART | | B PART | SUB PART | SUB PART | |
| DWG NO QTY /M DWG NO QTY MAT SIZE INIT/ MAT SIZE INIT/ | /M DWG NO QTY | /M DWG NO | | WG NO QTY | /M DWG NO | QTY /M DWG NO | QTY /M |
| MAT SIZE INIT/ MAT SIZE INIT/ LENGTH DATE LENGTH DATE | MAT SIZE INIT/ LENGTH DATE | MAT SIZE | IINII/ | AT SIZE INIT/ | MAT SIZE | INIT/ MAT SIZE | INIT/ DATE |
| PAINT PAINT | PAINT | LENGTH | | ENGTH DATE PAINT | LENGTH PAINT | DATE LENGTH PAINT | 5/112 |
| TIME | TIME | PAINT TIME | | TIME | TIME | TIME | |
| PART FLOW PART FLOW | PART FLOW | PART FLOW | | RT FLOW | PART FLOW | PART FLOW | |
| | | | | | | | |
| MACH MACH | MACH | MACH | M | MACH | MACH | MACH | |
| BOM BOM | ВОМ | ВОМ | | ВОМ | ВОМ | ВОМ | |
| MAIN PART MAIN PART | MAIN PART | MAIN PART | | AIN PART | MAIN PART | MAIN PART | |
| SUB PART SUB PART | SUB PART /M DWG NO QTY | SUB PART | | B PART | SUB PART | SUB PART | |
| DWG NO QTY /M DWG NO QTY | , , , , , , , , , , , , , , , , , , , | /M DWG NO | | WG NO QTY | /M DWG NO | QTY /M DWG NO | QTY /M |
| MAT SIZE INIT/ MAT SIZE INIT/ LENGTH DATE LENGTH DATE | MAT SIZE INIT/ LENGTH DATE | MAT SIZE LENGTH | | AT SIZE INIT/ ENGTH DATE | MAT SIZE | INIT/ MAT SIZE | INIT/ |
| PAINT LENGTH PAINT | PAINT | PAINT | | PAINT | LENGTH PAINT | | |
| TIME TIME | TIME | TIME | | TIME | TIME | PAPThi TIME | s stamp is not in RED INK |
| PART FLOW PART FLOW | PART FLOW | PART FLOW | | RT FLOW | PART FLOW | PATTER | is NOT a CONTROLLED |
| | | | | I | ., | | DOCUMENT |
| | | | | | | | |
| 54.0.00.07 | | | | | | | 100,0001 |

| METAL FABRICATION | MACHINE MODEL | WELDMENT NAME | DRAWING NO. | REV | DATE | PREPARED BY | PAGE |
|----------------------|---------------|-------------------|-------------|-----|----------|---------------------------|--------|
| PROCESS INSTRUCTIONS | ROS | Anchor Assembly 2 | Y201727B | A01 | 3/7/2019 | APPROVED BY CRM | 3 OF 3 |

