Metal Fabrication		Machine Model		Process Inst Name			Process Inst NO.			REV. DATE		APPROVED BY		D BY	PAGE
Process Instruction		AMS3015CL		Light We	st				OI 04/10/18			LEON		1/1	
ROM	MACH BOM ain Part	CABLE TROUGH 2	MACH BOM Main Part Sub Part		MACH BOM Main Part			MACH BOM Main Part FRO Sub Part	NT COVER 1		ACH BOM in Part FRONT	COVER 2	MACH BOM Main Part C	ontrol Box S	ide
Sub Part Sub Part Sub Part Sub Part Sub Part Sub Part 1 /M DV	ub Part I		Sub Part 1 /M DWG NO Mat Size	Y201677A QTY INIT/	Sub Part	Y201845	QTY 1/N	Sub Part DWG NO Y201 Mat Size	1651G QT	Y 2 /M DV	b Part I		Sub Part 2 /M DWG NO Y Mat Size	201779A	QTY 1 /M
Length DATE L Paint F	ength Paint	DATE	Length Paint	DATE	Length Paint		INIT/ DATE	Length Paint	DATE	L	ength Paint	DATE	Length Paint		DATE
	Time art Flow	LW-P-A	Time Part Flow	LW-P-A	Time Part Flow	LW-P-	-A	Time Part Flow	LW-P-/		ime rt Flow	LW-P-A	Time Part Flow	LW-P-A	
	MACH BOM		MACH BOM		MACH BOM			MACH BOM			ACH BOM		MACH BOM		
Main Part Cover 5 Top Ma	ain Part ub Part	BACK WELDMENT	Main Part L Sub Part	LEFT ENCLOSURE DO	OR Main Part Sub Part	BOX COVE	R 2	Main Part Sub Part		Ma	in Part b Part		Main Part Sub Part		
DWG NO Y201780A QTY 1 /M DV	WG NO lat Size	Y201653E QTY	1 /M DWG NO No Mat Size	Y201768B QTY 1	/M DWG NO Mat Size	Y201654E	O QTY 1 /N	M DWG NO Mat Size	QT INIT/	Y /M DV		QTY INIT/	/M DWG NO Mat Size		QTY /M
Length Paint DATE L	ength Paint	DATE	Length Paint	DATE	Length Paint		DATE	Length Paint	DATE	L	ength Paint	DATE	Length Paint		DATE
	Time art Flow	LW-P-A	Time Part Flow	LW-P-A	Time Part Flow	LW-P-A		Time Part Flow			ime rt Flow		Time Part Flow		
						0		MAQU			AOU				
	MACH BOM		MACH BOM		MACH BOM			MACH BOM			ACH BOM		MACH BOM		
	ain Part ub Part		Main Part Sub Part		Main Part Sub Part			Main Part Sub Part		Ma	in Part b Part		Main Part Sub Part		
DWG NO QTY /M DV	WG NO	QTY	/M DWG NO	QTY	/M DWG NO			/ DWG NO	QT	Y /M DV	/G NO	QTY	/M DWG NO		QTY /M
	lat Size	INIT/ DATE	Mat Size	INIT/ DATE	Mat Size		INIT/ DATE	Mat Size	INIT/ DATE		nt Size	INIT/ DATE	Mat Size		INIT/ DATE
Lengur L	ength Paint		Length Paint		Length Paint			Length Paint			ength Paint		Length Paint		
Time	Time	,	Time	1	Time		•	Time		1	ime	<u>'</u>	Time		
Part Flow Pa	art Flow		Part Flow		Part Flow			Part Flow		Pa	rt Flow		Part Flow		