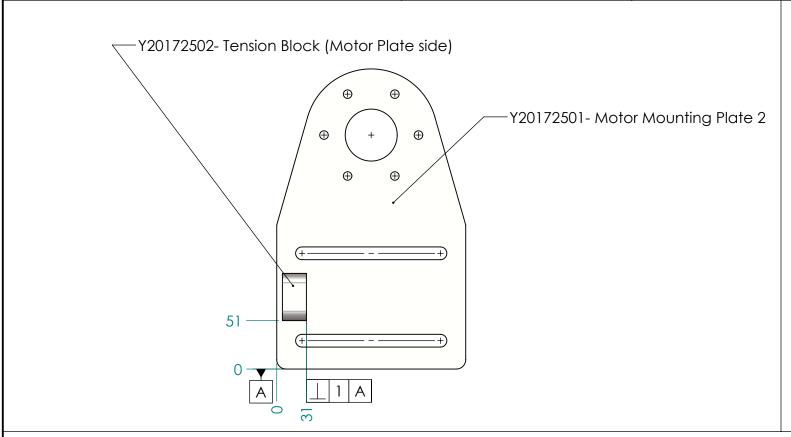
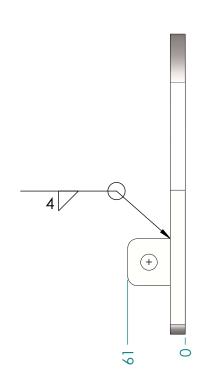
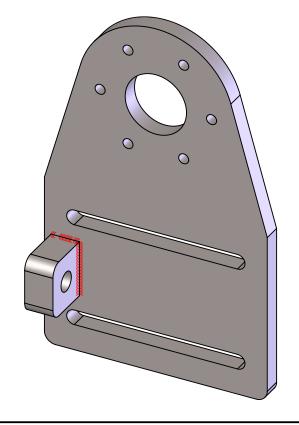
ME	TAL FABRICATIO	MACHINE MODEL		WELDMENT NAME			DRAWING NO. REV DATE		PREPARED BY		PAGE	
PROCESS INSTRUCTIONS			AMS3015 LOS		motor plate weldment assy			Y202124 C	3/8/2019		APPROVED BY CRM	
MACH AMS30 BOM LOS DRIVE AS MAIN PART MOTOR PLAT SUB PART	SSY BOM	AMS3015 LO LOS DRIVE ASSY MOTOR PLATE MOUNTIN	S MACH BOM NG PLATE 2MAIN PART SUB PART	AMS3015 LOS LOS DRIVE ASSY TENSION BLOCK (M	BOM	DE)	MACH BOM MAIN PART SUB PART		MACH BOM MAIN PART SUB PART		MACH BOM MAIN PART SUB PART	'
DWG NO Y202124 MAT SIZE LENGTH PAINT BLACK PRIME	QTY 1 /M DWG NO INIT/ MAT SIZE DATE LENGTH	Y20172501- QTY NIT/ DATE	1 /M DWG NO  MAT SIZE  LENGTH  PAINT	Y20172502- QTY INIT/ DATE	MAT SIZE  LENGTH  PAINT	QTY /M INIT/ DATE		QTY /M INIT/ DATE	DWG NO  MAT SIZE  LENGTH  PAINT	QTY /M INIT/ DATE		QTY /M INIT/ DATE
TIME   PART FLOW   HW→P	TIME PART FLOW	1	TIME PART FLOW		TIME PART FLOW	-	TIME PART FLOW		TIME PART FLOW		TIME PART FLOW	<u> </u>
MACH	MACH		MACH		MACH		MACH		MACH		масн	
BOM MAIN PART	BOM MAIN PAR	Г	BOM MAIN PART		BOM MAIN PART		BOM MAIN PART		BOM MAIN PART		BOM MAIN PART	
SUB PART DWG NO	SUB PART QTY /M DWG NO		SUB PART	OTV	SUB PART	1 1	SUB PART		SUB PART	L OTY L	SUB PART	107/
MAT SIZE	QTY /M DWG NO	QTY INIT/	/M DWG NO MAT SIZE	QTY INIT/	/M DWG NO MAT SIZE	QTY /M	DWG NO MAT SIZE	QTY /M	DWG NO MAT SIZE	QTY /N	DWG NO MAT SIZE	QTY /M
LENGTH	DATE LENGTH	DATE	LENGTH	DATE	LENGTH	INIT/ DATE	LENGTH	DATE	LENGTH	DATE	LENGTH	DATE
PAINT TIME	PAINT TIME		PAINT TIME		PAINT		PAINT		PAINT		PAINT	
PART FLOW	PART FLOW	1	PART FLOW		TIME PART FLOW		PART FLOW		TIME PART FLOW		TIME PART FLOW	
MACH	MACH		MACH		MACH		MACH		MACH		MACH	
BOM MAIN PART	BOM MAIN PART		BOM MAIN PART		BOM MAIN PART		BOM MAIN PART		BOM		BOM MAIN PART	
SUB PART	SUB PART		SUB PART		SUB PART		SUB PART		MAIN PART SUB PART		SUB PART	
DWG NO	QTY /M DWG NO	QTY	/M DWG NO	QTY	/M DWG NO	QTY /M	DWG NO	QTY /M	DWG NO	QTY /M		QTY /M
MAT SIZE LENGTH	INIT/ MAT SIZE  DATE LENGTH	INIT/ DATE	MAT SIZE LENGTH	INIT/ DATE	MAT SIZE LENGTH	INIT/ DATE	MAT SIZE LENGTH	INIT/ DATE	MAT SIZE	INIT/ DATE	MAT SIZE LENGTH	INIT/ DATE
PAINT	PAINT	+	PAINT		PAINT		PAINT		LENGTH PAINT		PAINT	<u> </u>
TIME	TIME		TIME		TIME		TIME		TIME	I	TIME	
PART FLOW	PART FLOW		PART FLOW		PART FLOW		PART FLOW		PART FLOW		PART FLOW	
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METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	AMS3015 LOS	MOTOR PLATE WELDMENT ASSY	Y202124	OI	3/8/2019	<b>APPROVED BY</b> CRM	2 OF 2







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