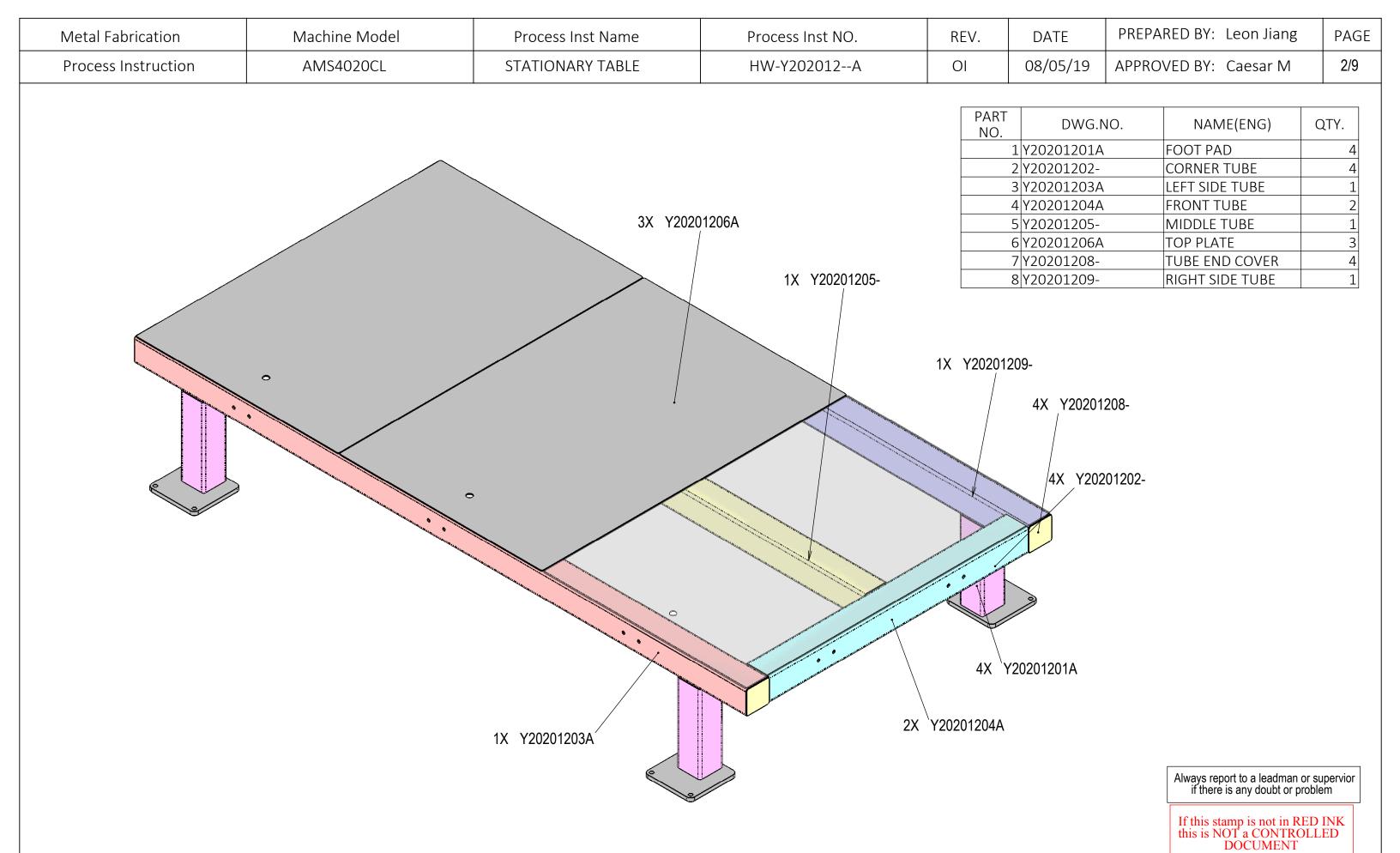
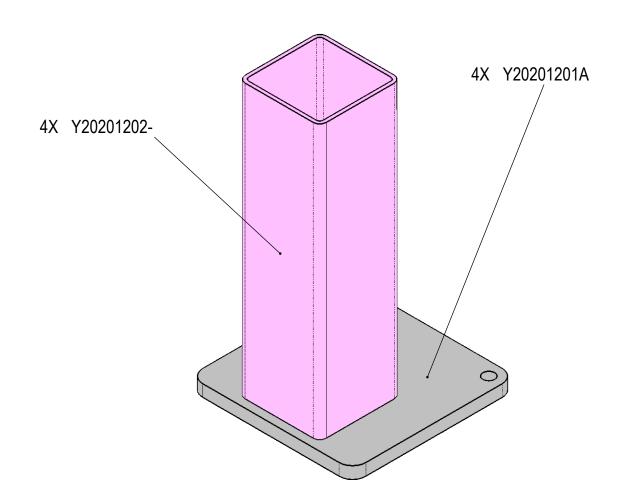
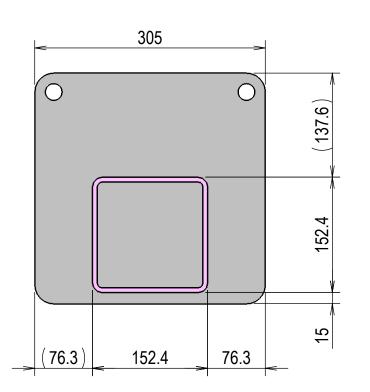
Process Instruction	Metal Fabrication Machine Model		Model	Process Inst Name			Process Inst NO.			DATE	PREPARED BY: Leon Jiang PA		PAGE
DOM	Process Instruction	AMS4020	AMS4020CL STATIONARY T		ABLE HW-Y202012A			OI 08/05/19		APPROVED	BY: Caesar M	1/9	
Control   Cont	MACH	MACH	MACH		MACH	<b></b> '	MACH	<u>'</u>	1	MACH	•	MACH	
Sh. hard			BOM							BOM		BOM	
Descript   1/2007   24   197   1/2007   24	Main Part STATIONARY TABLE WELDMENTM	ain Part FOOT PAD	Main Part CO	RNER TUBE		SIDE TUBE		FRONT TUBE	M	ain Part MIDDLE TU	IBE	Main Part TOP PLATE	
Massire   Mass	Sub Part S	ub Part	Sub Part	0004000   OTV   4 /N	Sub Part	04000A   OTV	Sub Part	V00004004A	SI OTY O	ub Part	V	Sub Part	1 OT / 2 /
Target   Cort   Target   Targe	DWG NO Y 202012A QIY 1 /MD	WG NO Y 20201201A Q	IY   4 /MDWG NO   Y ZI	<u> </u>	// DWG NO   Y 2020		/MDWG NO		QIY Z /MD	WG NO   Y ZUZU   ZU	15- QIY   1 /N	NO Y ZUZU I ZUDA	
Part											DATE		
Time	Paint BT												
Fact flow   Fact flow BL-LC													
MACH				IT				RI					
BOM													
Main Part   Main	MACH I	MACH	MACH		MACH		MACH		1	MACH		MACH	
Sub Part					BOM		BOM			BOM		BOM	
Deck of No.   Y20201208-   CTY   4 /M Doke NO   Y20201208-   CTY   4 /M Doke NO   CTY   A /		ain Part RIGHT SIDE TUBE	Main Part										
Mart Size   Mart	Sub Part S	ub Part											
Length   OAT   Can   OAT   O	DWG NO   Y20201208-   QTY   4 /MD	wg no   <b>Y20201209</b> -   Q <sup>-</sup>											
Paint Paint Point Paint Time Time Time Time Part flow Part Main Part Sub Part	DATE -		-						NATE -		INIT/		
Time   Ti	Length	_ength	Length	DATE		DATE			_ L		DATE		DATE
Part Flow BL-LC  Part Flow OUT  Part Flow  P	<u>'</u>												
MACH					<del>                                     </del>								
BOM	Part Flow BL-LC Pa	art Flow OUI	Part Flow		Part Flow		Part Flow		Pa	art Flow		Part Flow	
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Sub Part			BOM		BOM								
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Time   Time   Time   Time   Time   Part Flow   Part Fl	Length	Length	Length	DAIL		DATE			<u> </u>				-
Part Flow Part F												<del>                                     </del>	
Always report to a leadman or super if there is any doubt or problem  If this stamp is not in RED INI this is NOT a CONTROLLED	<del>                                     </del>											<del> </del>	
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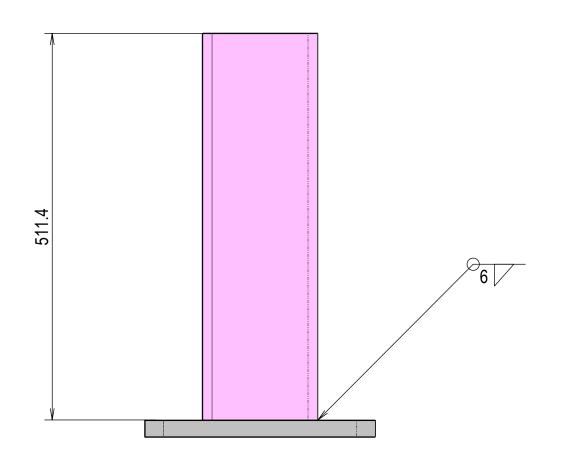


Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012A	OI	08/05/19	APPROVED BY: Caesar M	3/9

## SUB WELDMENT 1



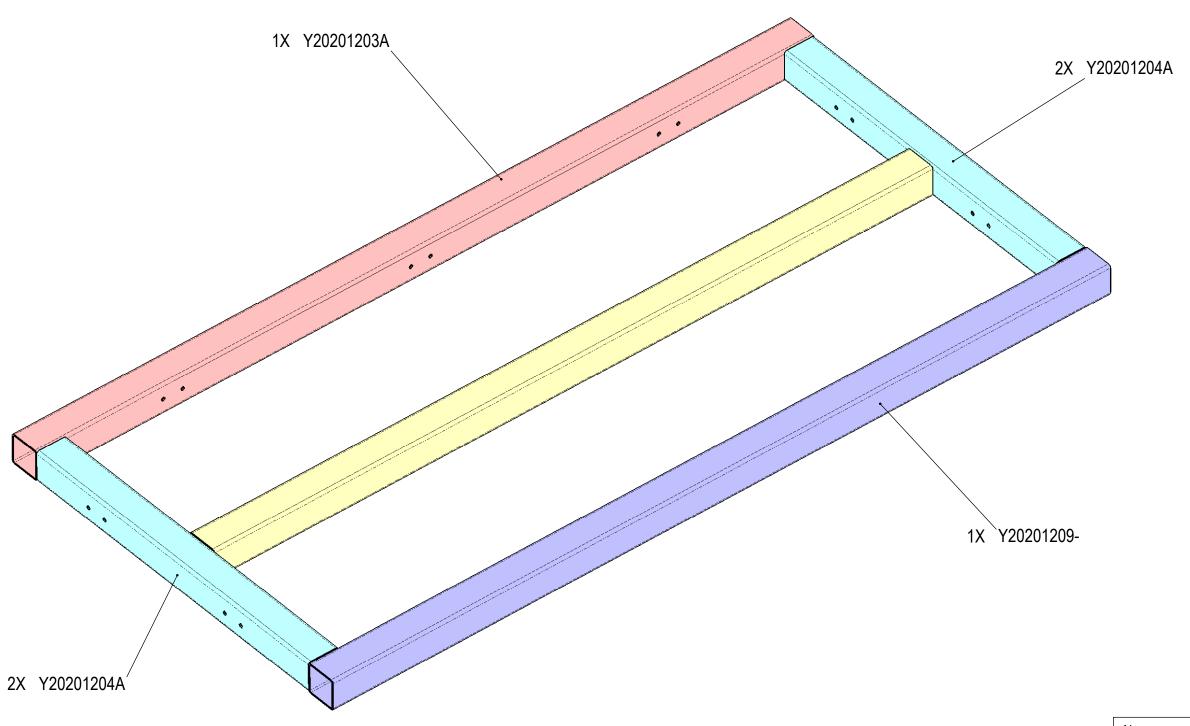




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Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012A	OI	08/05/19	APPROVED BY: Caesar M	4/9	



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