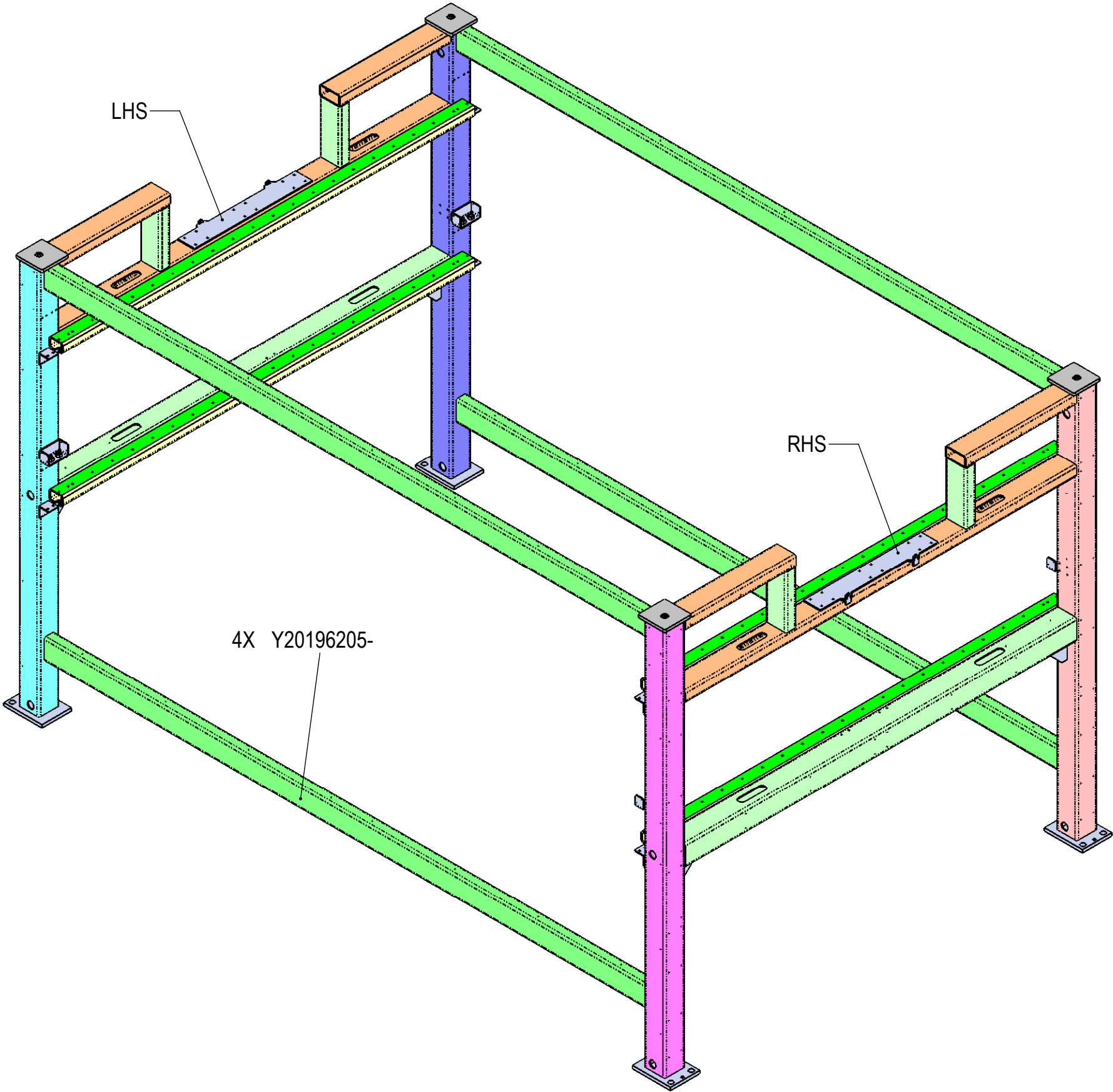


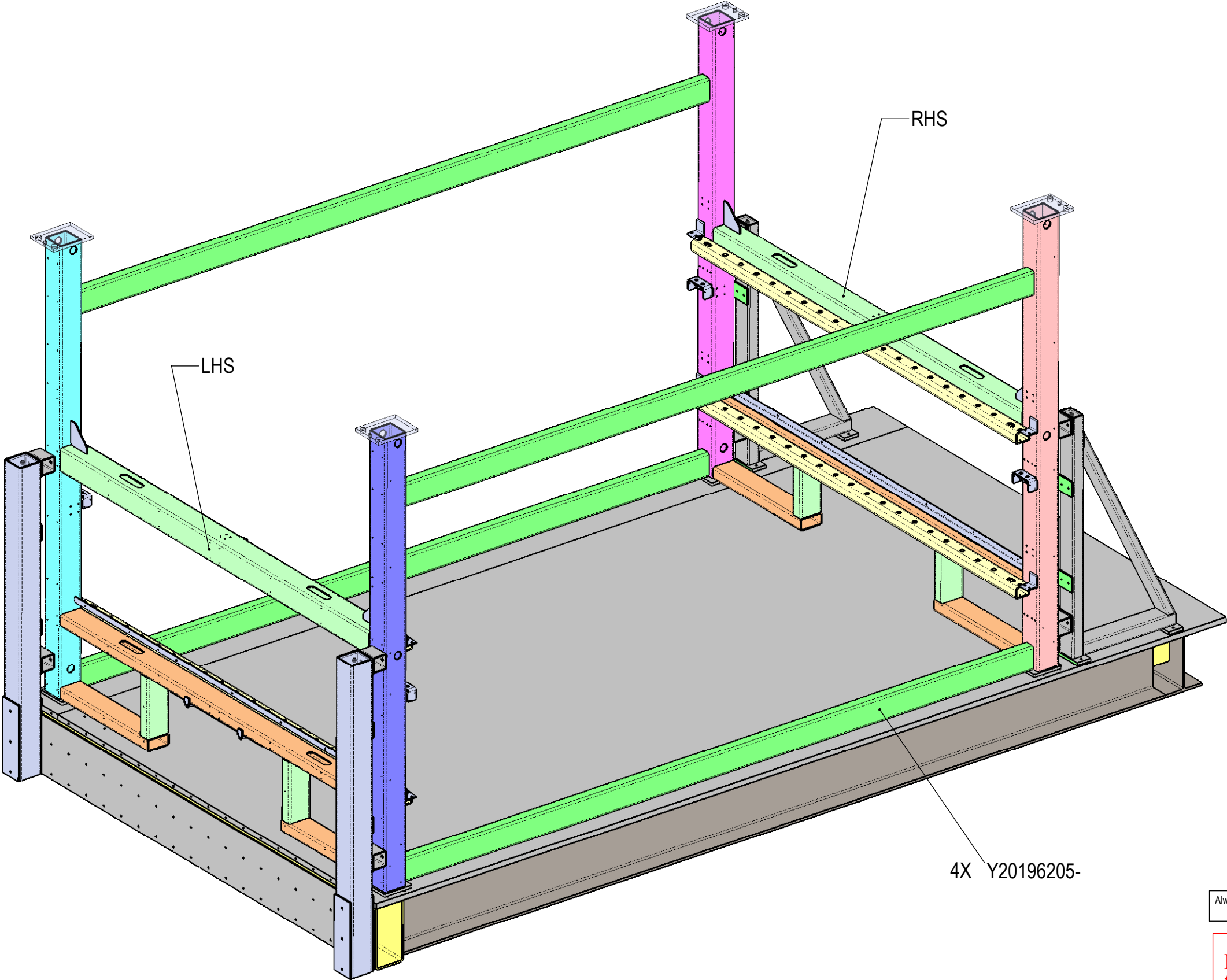
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	MAIN FRAME FINAL WELD	HW-Y201962--B	OI	08/01/19	APPROVED BY: Caesar M	1/4



Always report to a leadman or supervisor if there is any doubt or problem

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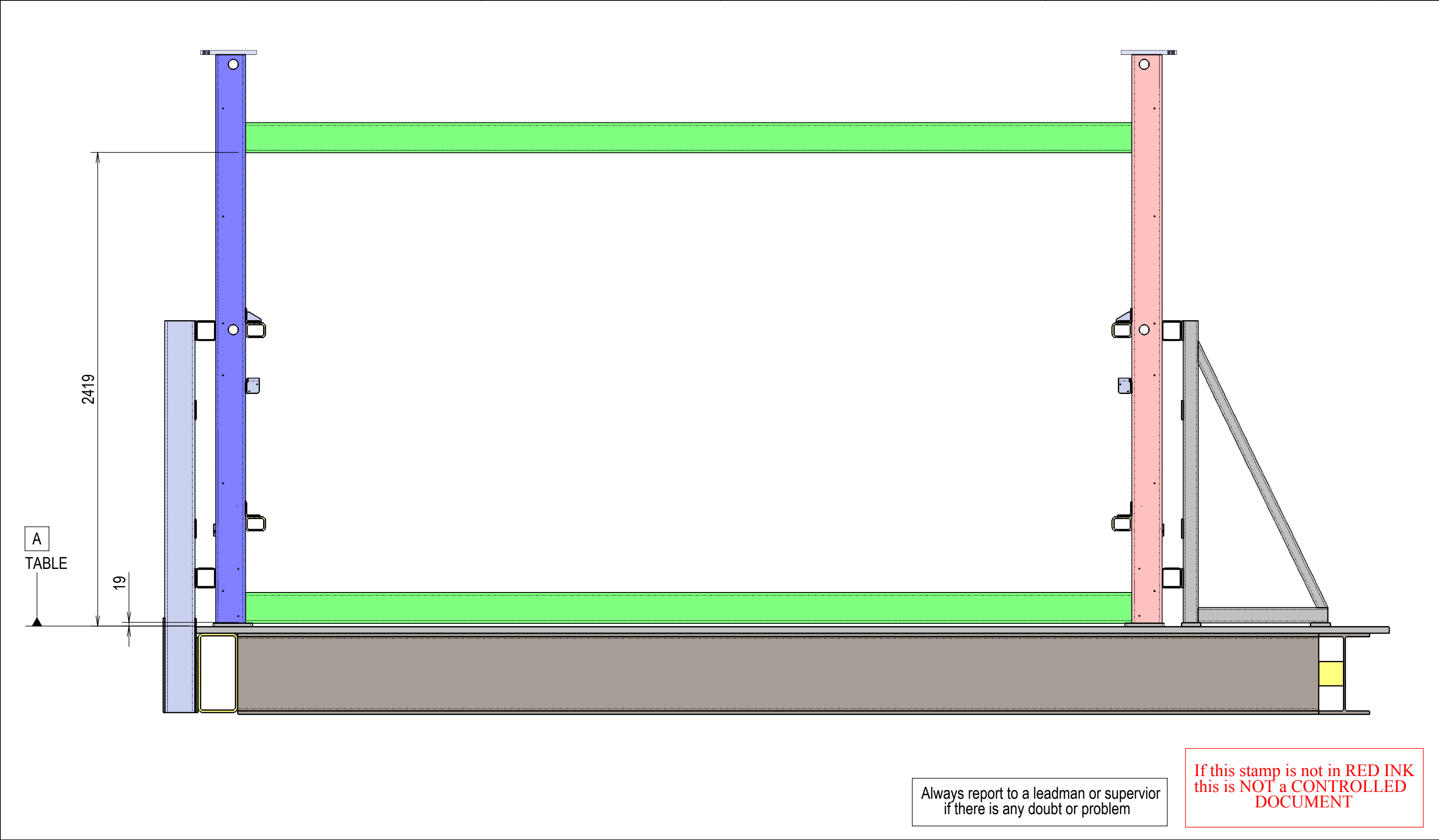
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Process Instruction	AMS4020CL	MAIN FRAME FINAL WELD	HW-Y201962--B	OI	08/01/19	APPROVED BY: Caesar M	2/4



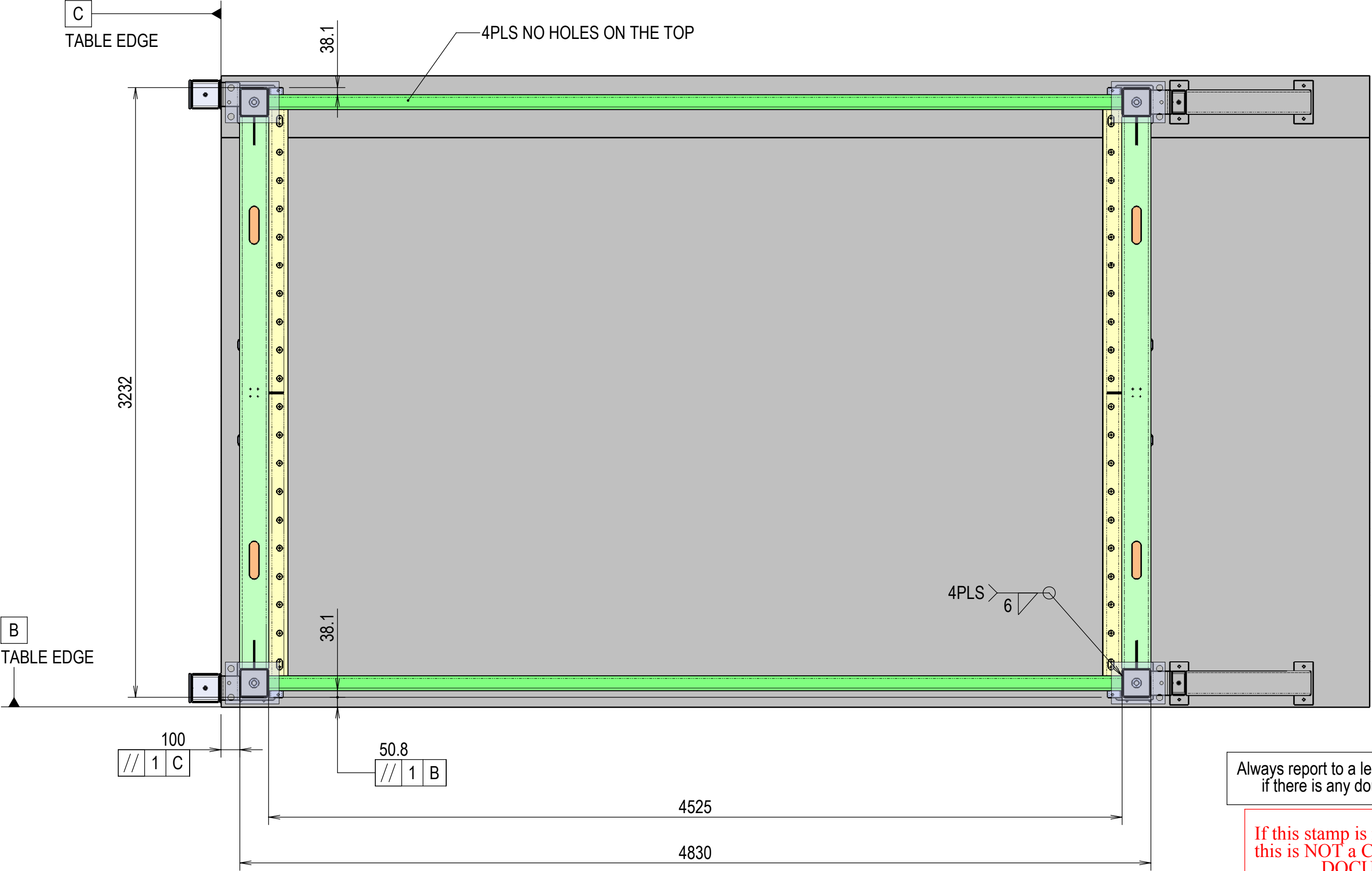
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Process Instruction	AMS4020CL	MAIN FRAME FINAL WELD	HW-Y201962--B	OI	08/01/19	APPROVED BY: Caesar M	3/4



Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	MAIN FRAME FINAL WELD	HW-Y201962--B	OI	08/01/19	APPROVED BY: Caesar M	4/4



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