METAL FABRICA	ATION	MACHINE MODEL	W	ELDMENT NAME		DRAWING NO.	REV	DATE	PREP	ARED BY	PAGE
PROCESS INSTR	RUCTIONS	LST 4020 CL	LST F	POST COVER - UPPER		Y112799A	OI	7/29/2019	APPR	ROVED BY Crm	1 0F 2
	MACH BOM	MACH BOM	MACH BOM		MACH BOM		MA BO	ACH DM		MACH BOM	
	AIN PART	MAIN PART	MAIN PART		AIN PART			I PART		MAIN PART	
SUB PART SU	IB PART	SUB PART	SUB PART	SU	UB PART		SUB I	PART		SUB PART	
1114////	WG NO QTY /M	DWG NO QTY	/M DWG NO		DWG NO	QTY		G NO	QTY /N		QTY /M
	AT SIZE INIT/	MAT SIZE INIT/ LENGTH DATE	MAT SIZE LENGTH		MAT SIZE LENGTH	INIT/ DATE	MAT	GTH	INIT/ DATE	MAT SIZE	INIT/ DATE
LENGIN	ENGTH DATE PAINT	PAINT	PAINT		PAINT		PA			LENGTH PAINT	
	TIME	TIME	TIME		TIME			ME		TIME	
PART FLOW LW→P PAR	RT FLOW	PART FLOW	PART FLOW	PA	ART FLOW		PART	FLOW		PART FLOW	
MACH	MACH	MACH	MACH		MACH		MA	ACH		MACH	
BOM	ВОМ	BOM	BOM		BOM			OM		BOM	
	AIN PART	MAIN PART	MAIN PART		IAIN PART			N PART		MAIN PART	
	B PART QTY /M	SUB PART DWG NO QTY	SUB PART		UB PART		SUB	PART G NO		SUB PART	
	AT SIZE INIT/	DWG NO QTY MAT SIZE	/M DWG NO		DWG NO MAT SIZE	QTY		I SIZE	QTY /N	DWG NO MAT SIZE	QTY /M
" " "	ENGTH DATE	LENGTH DATE	MAT SIZE LENGTH		LENGTH	INIT/ DATE		IGTH	INIT/ DATE	LENGTH	DATE
PAINT	PAINT	PAINT	PAINT		PAINT			AINT		PAINT	
	TIME	TIME	TIME		TIME		TI	ME		TIME	
PART FLOW PAR	RT FLOW	PART FLOW	PART FLOW	PA	ART FLOW		PART	FLOW		PART FLOW	
	MACH POOM	MACH BOM	масн		MACH			АСН		MACH	
	BOM AIN PART	MAIN PART	BOM MAIN PART		BOM NAIN PART			OM I PART		BOM MAIN PART	
	B PART	SUB PART	SUB PART		UB PART		SUB			SUB PART	
DWG NO QTY /M D	WG NO QTY /M	DWG NO QTY	/M DWG NO		DWG NO	QTY		G NO	QTY /N	DWG NO	QTY /M
****	AT SIZE INIT/	MAT SIZE INIT/	MAT SIZE	I	MAT SIZE	INIT/	MA1	SIZE	INIT/	MAT SIZE	INIT/
	ENGTH DATE	LENGTH	LENGTH		LENGTH	DATE		IGTH	DATE	LENGTH	DATE
	PAINT TIME	PAINT TIME	PAINT	I	PAINT	ļ		NNT	L	PAINT TIME	
	RT FLOW	PART FLOW	TIME PART FLOW		ART FLOW			ME		PART FLOW	
TAIL TAIL TAIL TAIL TAIL TAIL TAIL TAIL			FARTFLOW	l PA	AKI FLOW	I	PART	rlow		I / JKI I EO VV	
										If this stamp is r this is NOT a C DOCUM	ONTROLLED

METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	
PROCESS INSTRUCTIONS	LST 4020 CL	LST POST COVER - UPPER	Y112799A	OI	7/29/2019	APPROVED BY CRM	Y 2 OF
WELD ON INSIDE, NO GRI	•				3 15-50	√ 2 PI CS	
							this stamp is not in RED nis is NOT a CONTROL