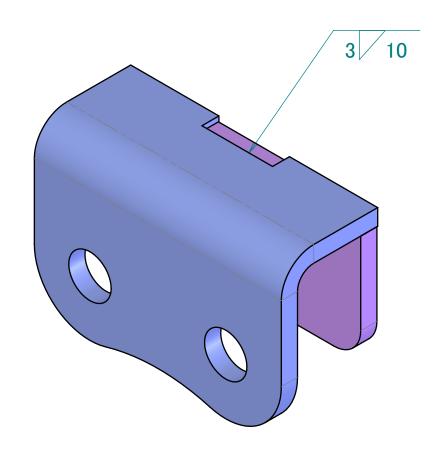
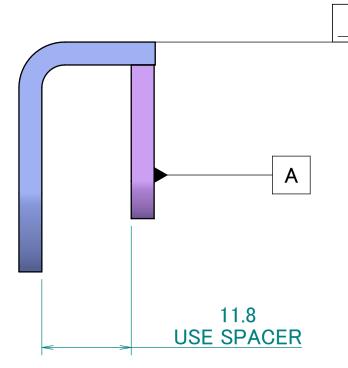
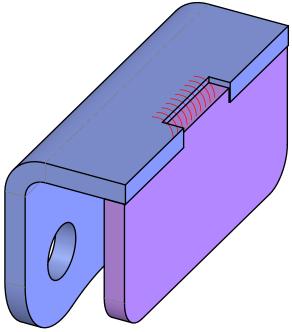
METAL FABRICATION PROCESS INSTRUCTIONS		MACHINE MODEL WELDMENT NAME			DRAWING NO.	REV	DATE	PREPARED BY	PAGE
		ROS	ROS Chain Dog Assy		Y201786A		7/16/2019	APPROVED BY CRM	1 0F 2
MACH ROS BOM DRIVE UNIT	MACH ROS BOM DRIVE UNIT	MACH ROS BOM DRIVE UNIT	MACH ROS BOM DRIVE UNIT	MACH BOM			ACH DM	MACH BOM	1 . 0
MAIN PART ROS Chain Dog Assy	MAIN PART ROS CUSTOM DOG-1	MAIN PART ROS CUSTOM DOG-	-2 MAIN PART	MAIN PART	Т	MAIN	PART	MAIN PART	
SUB PART	MAT SIZE INIT/ LENGTH DATE PAINT	MAT SIZE INIT/ LENGTH DATE PAINT	SUB PART	SUB PART /M DWG NO MAT SIZE LENGTH PAINT	QTY INIT/ DATE	MAT LEN PA	G NO SIZE GTH JNT	SUB PART QTY /M DWG NO INIT/ MAT SIZE DATE LENGTH PAINT PAINT	QTY /M INIT/ DATE
TIME PART FLOW LW	TIME PART FLOW BL-LC→B→PF→LP	TIME PART FLOW BL-LC→ LP	TIME PART FLOW	TIME PART FLOW	1	PART	ME FLOW	TIME PART FLOW	
MACH BOM	MACH	MACH	MACH	MACH			ACH	MACH	
MAIN PART	BOM MAIN PART	BOM MAIN PART	BOM MAIN PART	BOM MAIN PART	Т		OM I PART	BOM MAIN PART	
SUB PART DWG NO QTY /N	SUB PART QTY	SUB PART /M DWG NO QTY	SUB PART /M DWG NO QTY	SUB PART	QTY		PART G NO	SUB PART QTY /M DWG NO	QTY /M
MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE INIT/	MAT SIZE	INIT/	. MA	SIZE	INIT/ MAT SIZE	INIT/
LENGTH DATE PAINT	LENGTH DATE PAINT	LENGTH DATE PAINT	LENGTH DATE	LENGTH PAINT	DATE		IGTH INT	DATE LENGTH PAINT	DATE
TIME PART FLOW	TIME PART FLOW	TIME PART FLOW	TIME PART FLOW	TIME PART FLOW			ME FLOW	TIME PART FLOW	
MACH	MACH	MACH	MACH	MACH		MA	ACH	MACH	
BOM MAIN PART	BOM MAIN PART	BOM MAIN PART	BOM MAIN PART	BOM MAIN PAR	т	В	OM I PART	BOM MAIN PART	
SUB PART	SUB PART	SUB PART	SUB PART	SUB PART		SUB	PART	SUB PART	
DWG NO QTY /N MAT SIZE INIT/ LENGTH DATE PAINT	DWG NO	/M DWGNO QTY MAT SIZE INIT/ LENGTH DATE PAINT	/M DWG NO QTY MAT SIZE INIT/ LENGTH DATE PAINT PAINT	/M DWG NO MAT SIZE LENGTH PAINT	O QTY INIT/ DATE	MA1 LEN	G NO SIZE GTH INT	QTY /M DWG NO INIT/ MAT SIZE DATE LENGTH PAINT	QTY /M INIT/ DATE
TIME PART FLOW	TIME PART FLOW	TIME PART FLOW	TIME PART FLOW	TIME PART FLOW	V	TI. PART	ME FLOW	TIME PART FLOW	
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METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY	PAGE
PROCESS INSTRUCTIONS	ROS	ROS Chain Dog Assy	Y201786A	OI	7/16/2019	APPROVED BY CRM	2 OF 2







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