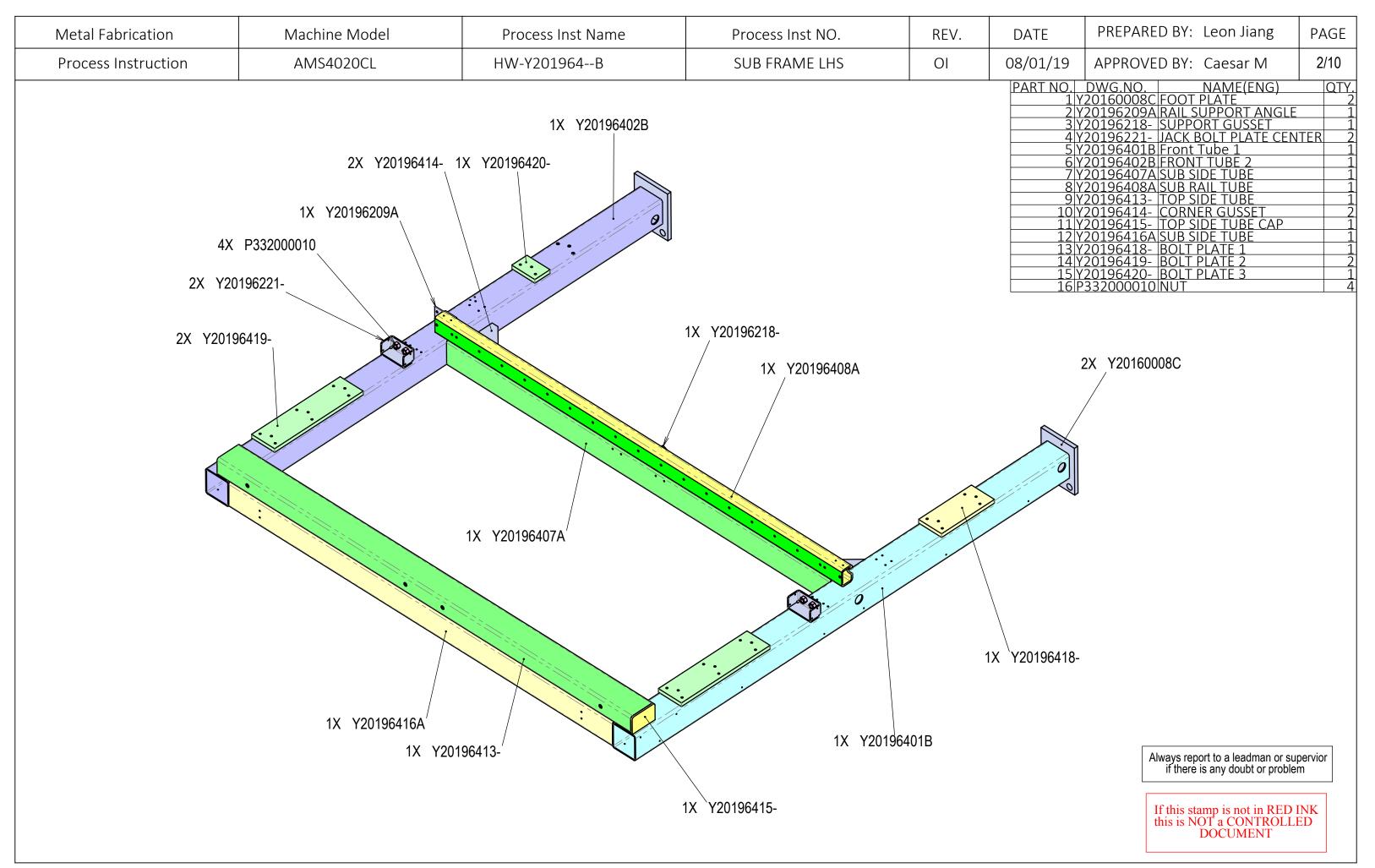
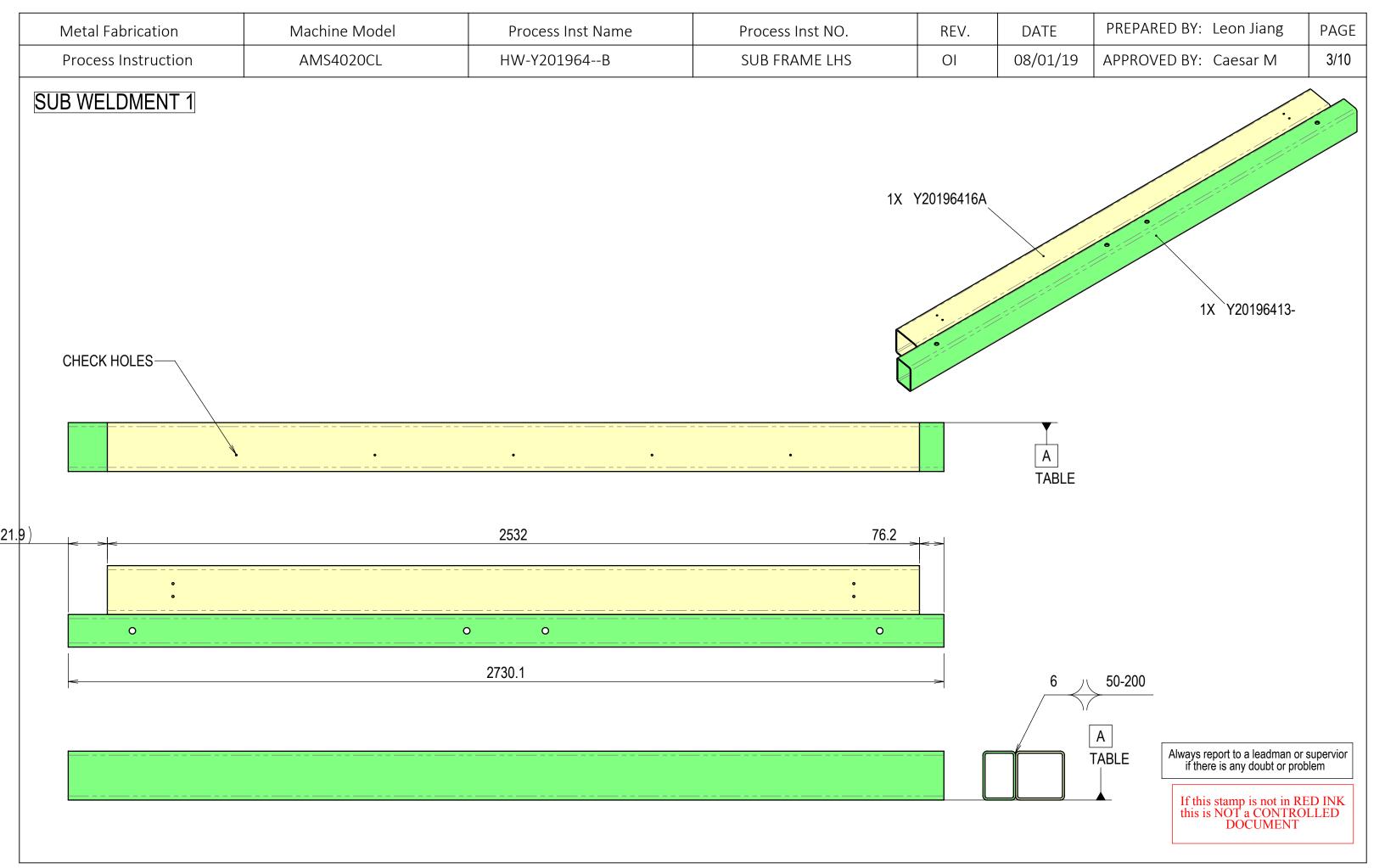
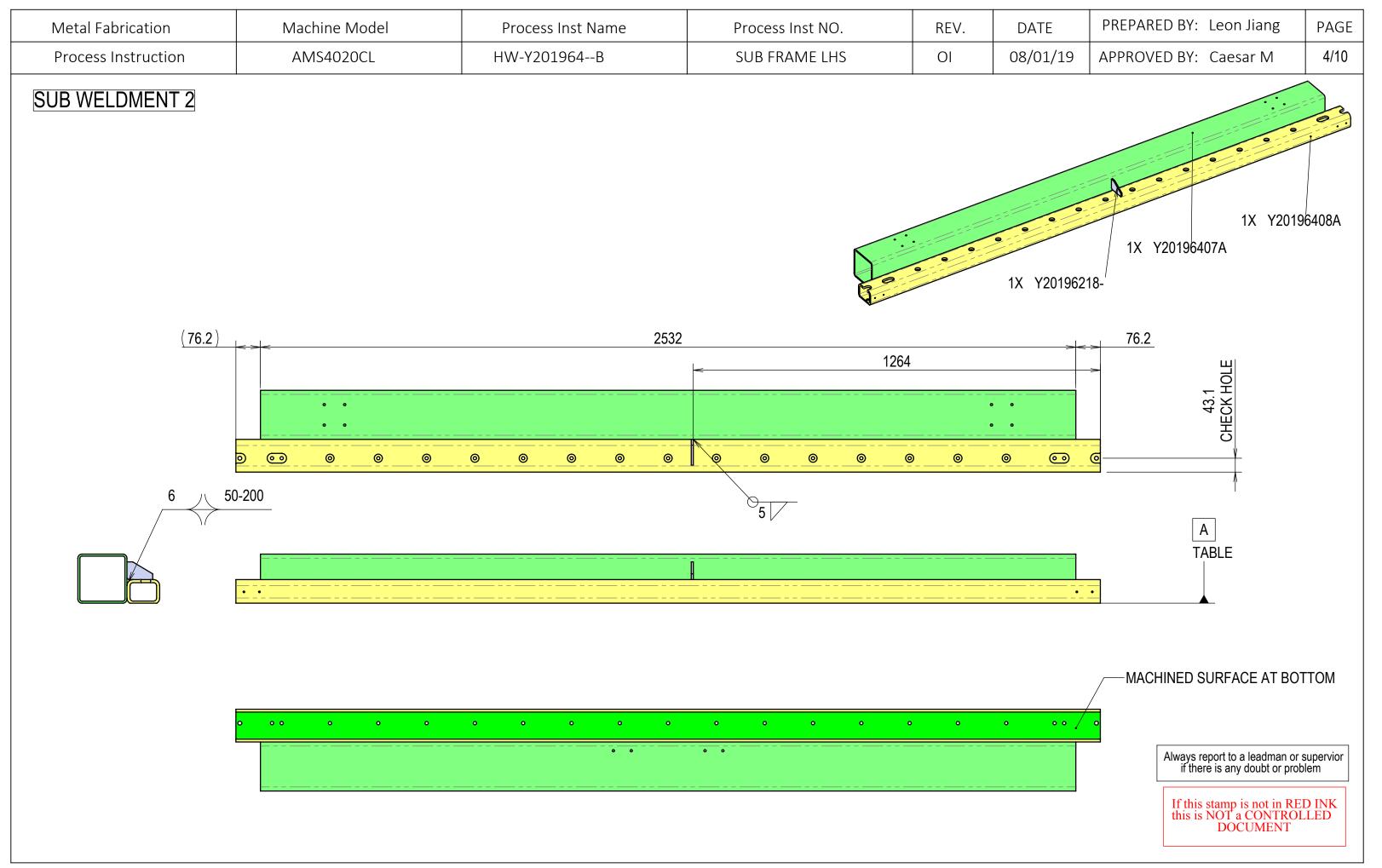
Metal Fabrication	Machine Model	Process Inst	Name	Prod	cess Inst NC	D	REV.	DATE	PREPARED	BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	HW-Y201964	В	SUB I	RAME LHS	ò	OI	08/01/19	APPROVED	BY: Caesar M	1/10
MACH MACI		MACH	MACH		MACH	,	, l	ИACH	1	MACH	'
BOM BON		BOM	BOM	NUIT	BOM	FOOT DI ATE		BOM	ODT ANOLE	BOM	ICCET
Main Part SUB FRAME WELDMENT Main P Sub Part Sub Part	art FRONT TUBE 1	Main Part FRONT TUBE 2 Sub Part	Main Part M20 HEX Sub Part	NUI	Main Part   Sub Part	FOOT PLATE	Ma Su	ain Part <b>RAIL SUPP</b> ub Part	ORT ANGLE	Main Part SUPPORT GU	188E I
		DWG NO Y20196402B   QTY   1 /N	MDWG NO <b>P33200</b>	0010   QTY   4		Y20160008C	QTY 2 /MDV	WG NO Y2019620	9 <b>A</b> QTY 1 /N	DWG NO Y20196218-	QTY 1/M
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						000					
MACH MACI	1	MACH	MACH		MACH		N	МАСН		MACH	
BOM BON	1	BOM	BOM		BOM			BOM		BOM	
Main Part JACK BOLT PLATE CENTERMain P Sub Part Sub Part	art SUB SIDE TUBE	Main Part SUB RAIL TUBE Sub Part	Main Part TOP SIDE	E TUBE	Main Part   Sub Part	CORNER GUSS		ain Part TOP SIDE	TUBE CAP	Main Part SUB SIDE TU Sub Part	BE
Sub Part Sub Part Sub Part DWG NO Y20196221- QTY 2 /M DWG N	IO <b>V20196407Δ</b> OTY <b>1</b> /Μ	DWG NO Y20196408A QTY 1 /N	MDWG NO <b>V20106</b> /	<b>113-</b> QTY		Y20196414-		ub Part   WG NO   <b>Y201964</b> 1	5- QTY 1/N	DWG NO <b>Y20196416</b>	A QTY 1/M
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MACH MACI		MACH	MACH		MACH			ИACH		MACH	
BOM BON		BOM DOLT DLATE 2	BOM		BOM			BOM		BOM	
Main Part BOLT PLATE 1 Main P Sub Part Sub Part	art BOLT PLATE 2	Main Part BOLT PLATE 3 Sub Part	Main Part Sub Part		Main Part Sub Part			ain Part ub Part		Main Part Sub Part	
DWG NO Y20196418- QTY 1 /MDWG N		DWG NO Y20196420- QTY 1 /N	MDWG NO	QTY	/MDWG NO			WG NO	QTY /N	ADWG NO	QTY /M
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Length DATE Lengt		Length	Length	DATE	Length			ength	DATE	Length	DATE
Paint Paint		Paint	Paint		Paint			Paint		Paint	
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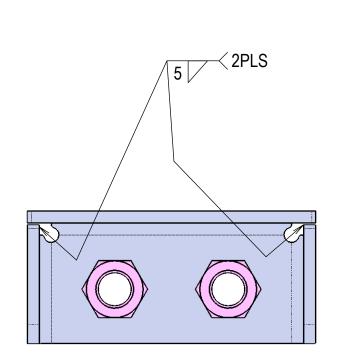


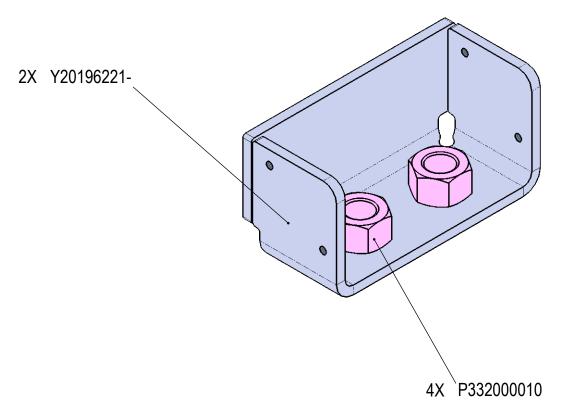


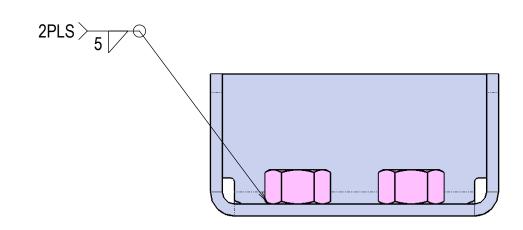


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Process Instruction	AMS4020CL	HW-Y201964B	SUB FRAME LHS	OI	08/01/19	APPROVED BY: Caesar M	5/10	

## SUB WELDMENT 3



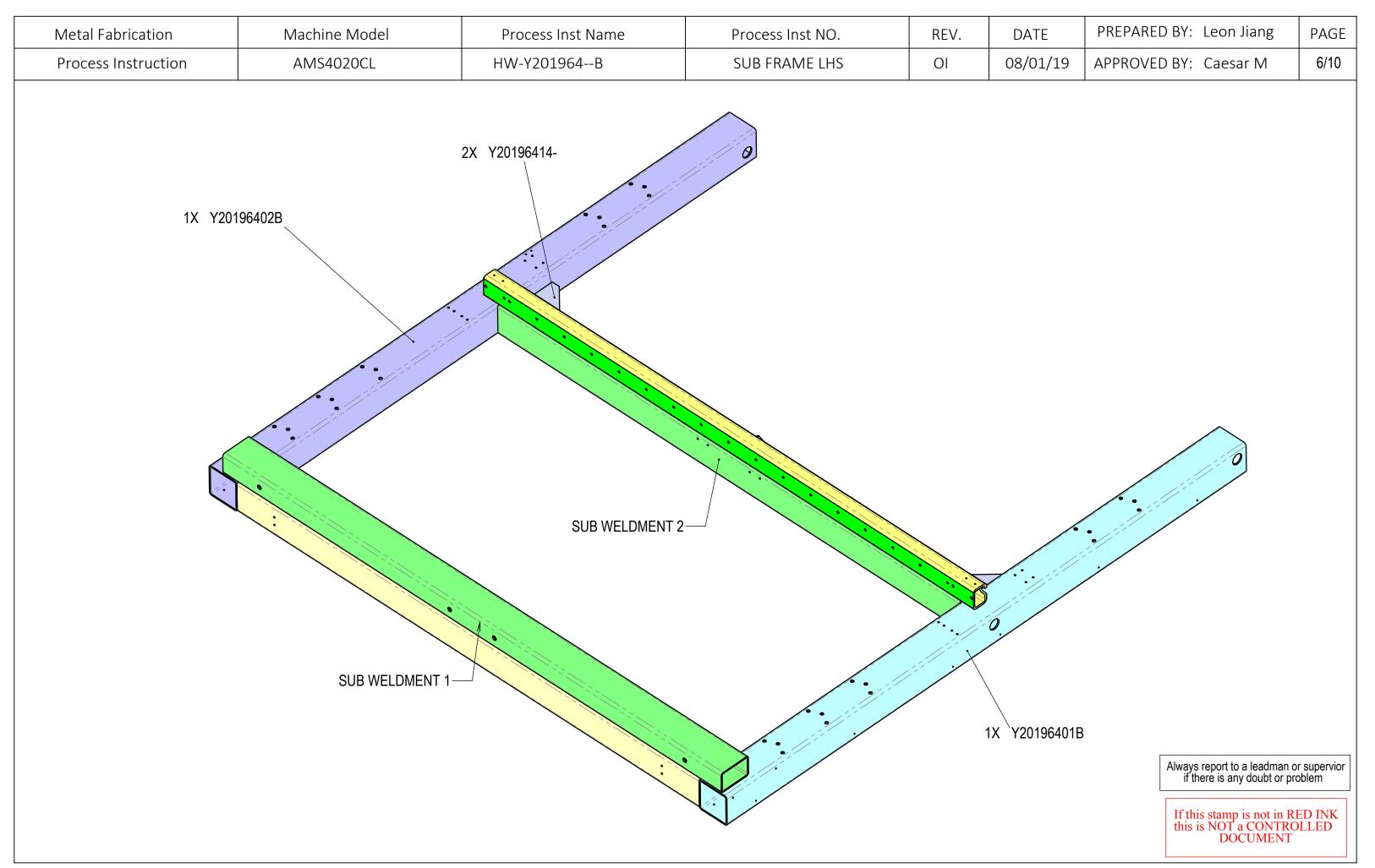


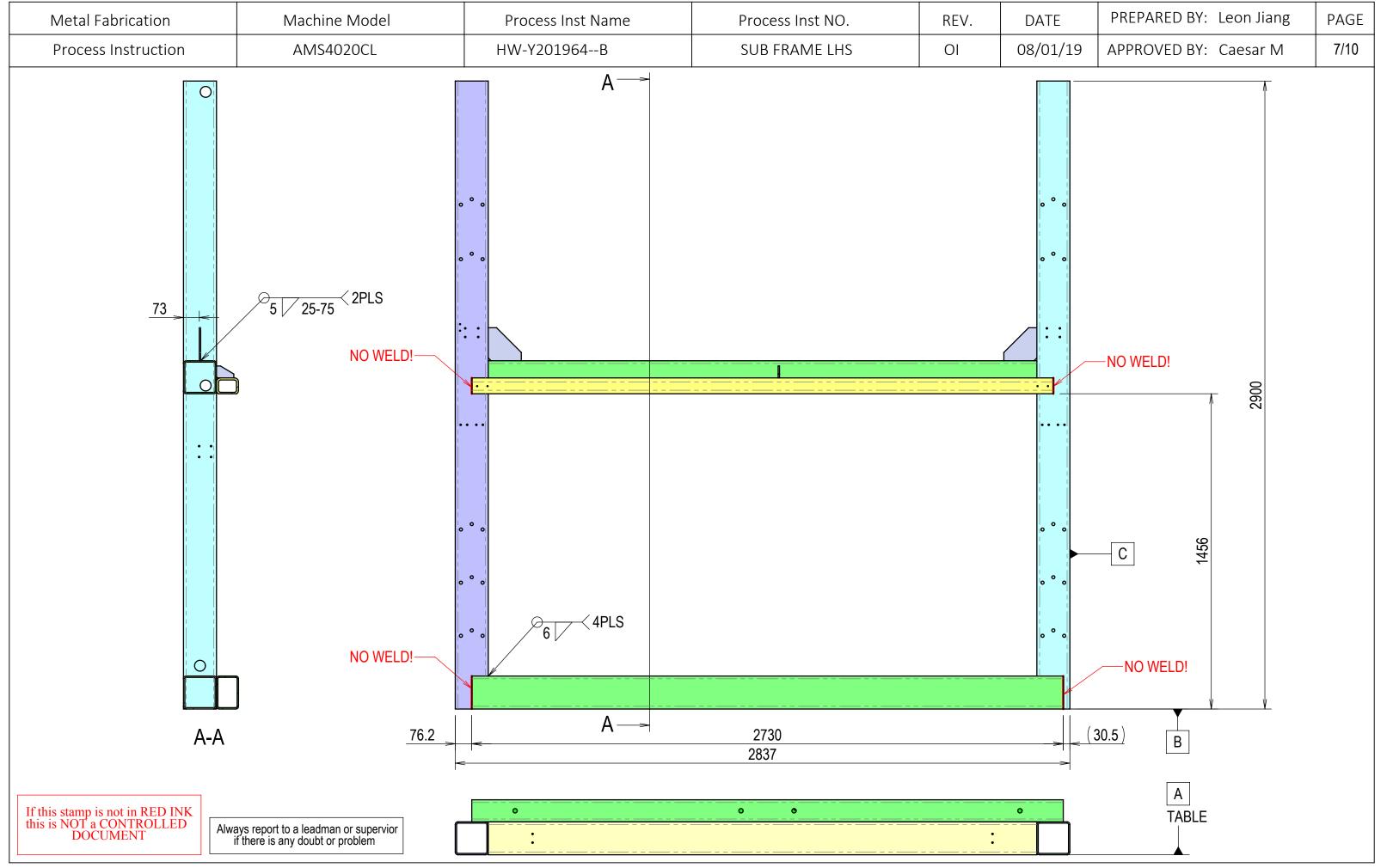


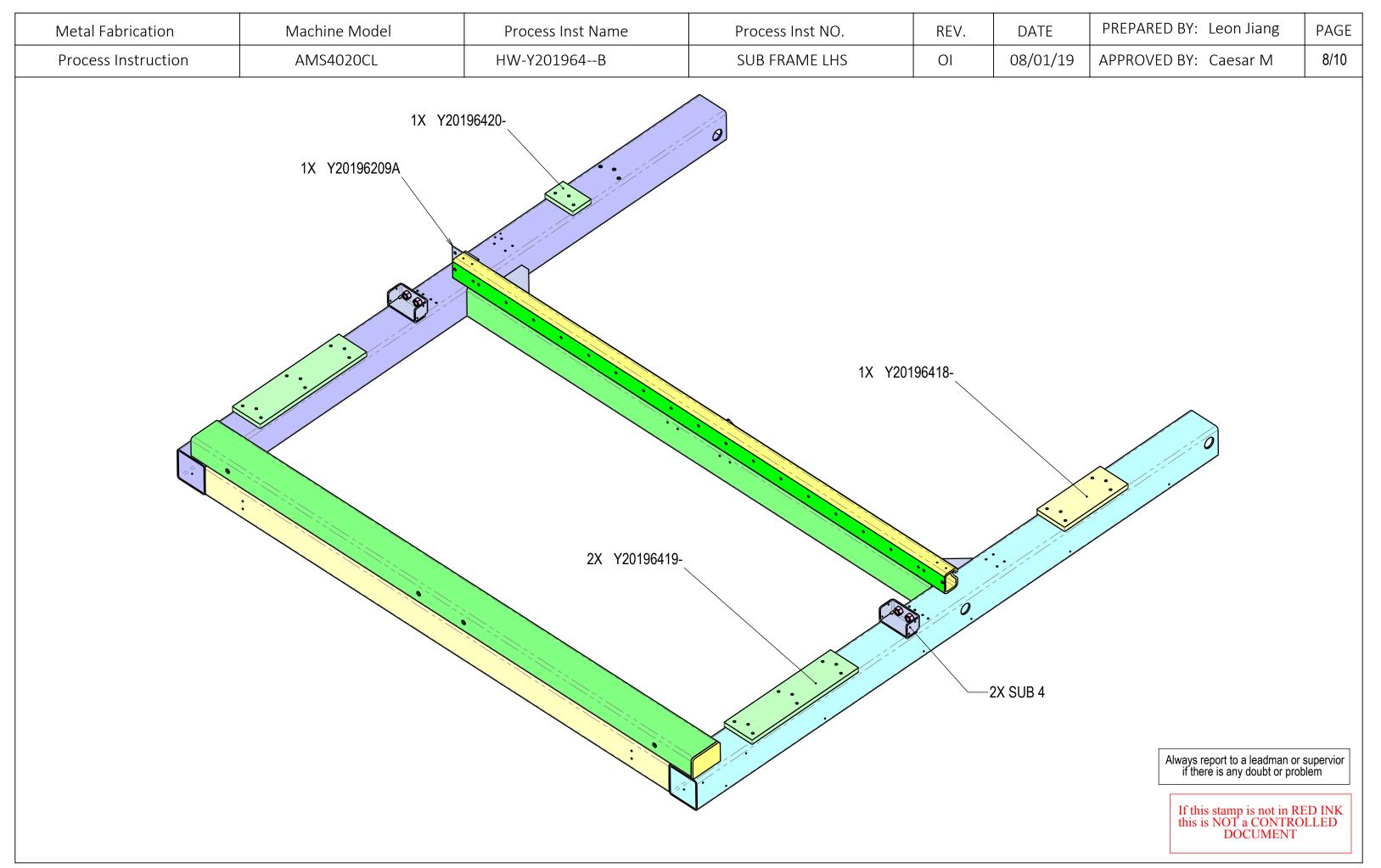
Always report to a leadman or supervior if there is any doubt or problem

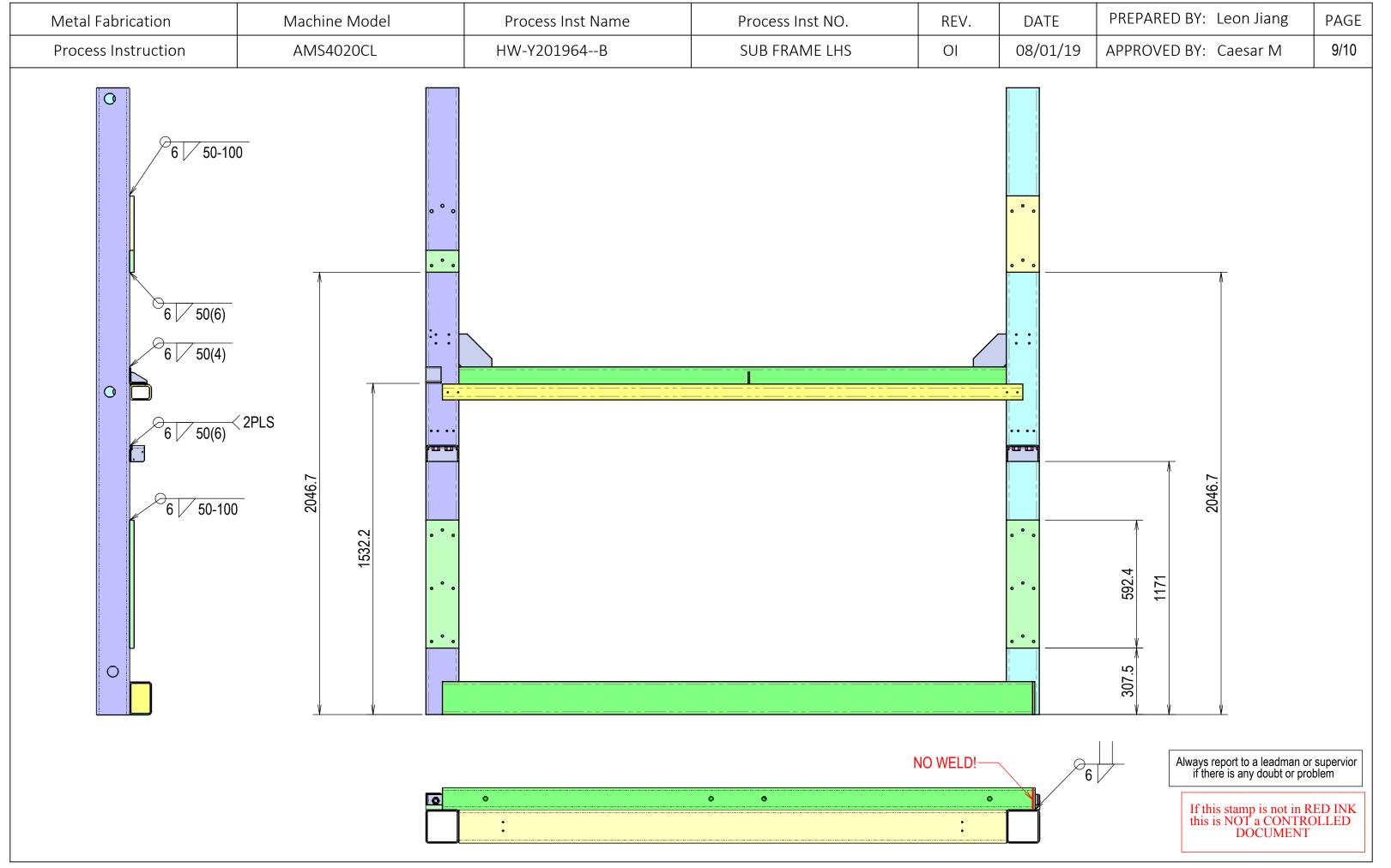
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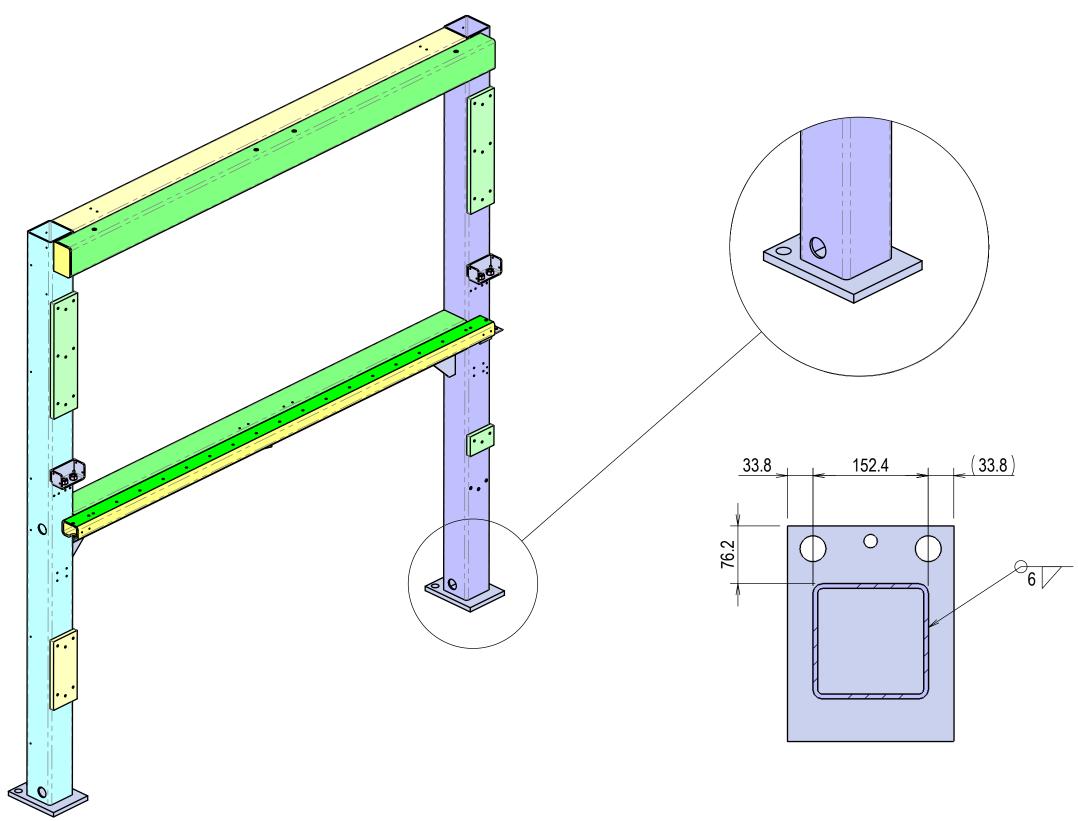








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Process Instruction	AMS4020CL	HW-Y201964B	SUB FRAME LHS	OI	08/01/19	APPROVED BY: Caesar M	10/10



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