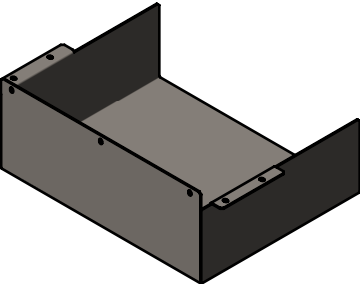
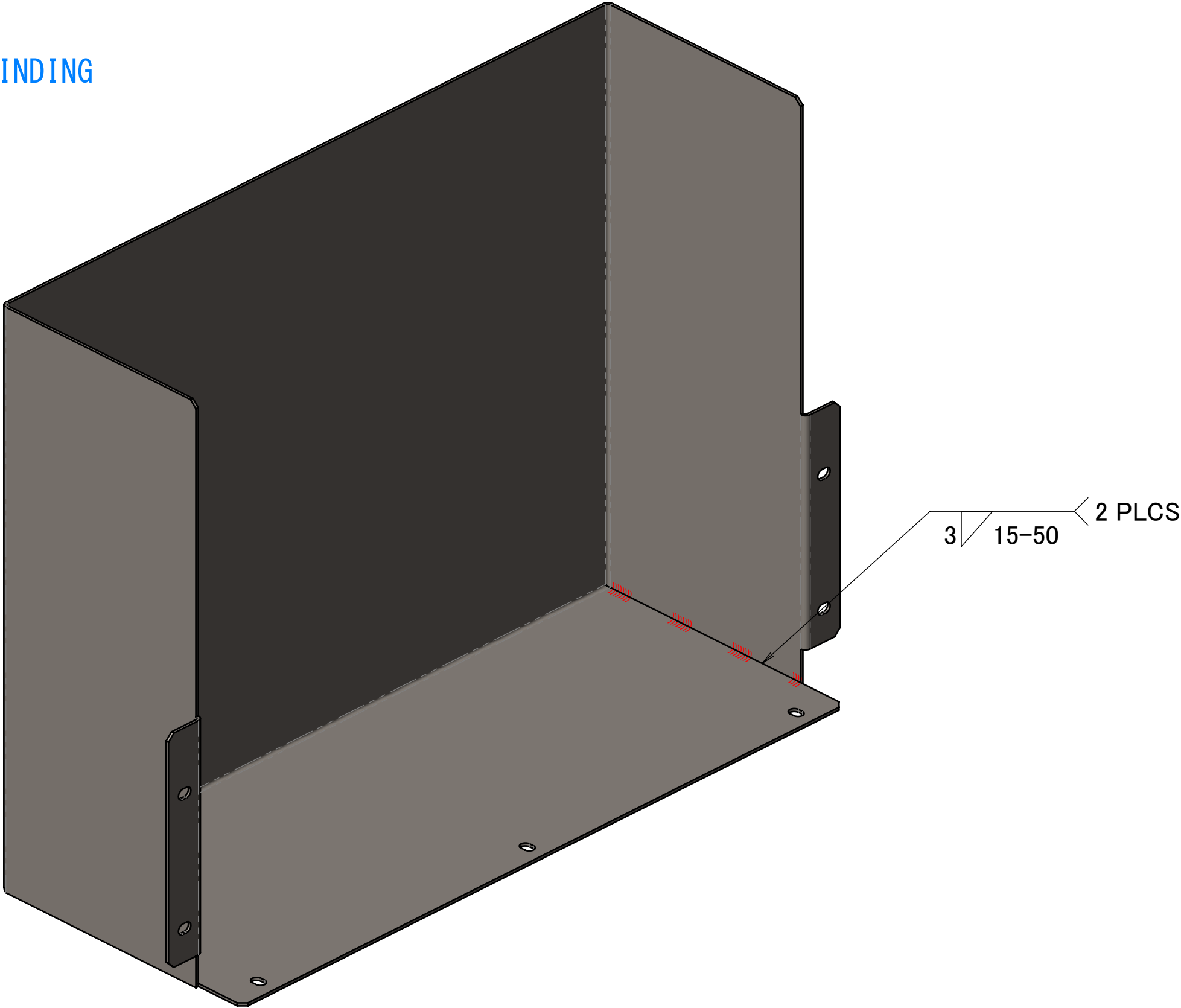


METAL FABRICATION					MACHINE MODEL			WELDMENT NAME				DRAWING NO.		REV	DATE	PREPARED BY JD			PAGE 1 OF 2										
PROCESS INSTRUCTIONS					LST 4020 CL			LST POST COVER - UPPER				Y112799--A		OI	7/29/2019	APPROVED BY CRM													
MACH	LST 4020 CL				MACH					MACH					MACH					MACH									
BOM	SHUTTLE TABLE				BOM					BOM					BOM					BOM									
MAIN PART	LST POST COVER - UPPER				MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO	Y112799--A		QTY	4 /M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT	RED TEXTURE				PAINT					PAINT					PAINT					PAINT									
TIME					TIME					TIME					TIME					TIME									
PART FLOW	LW→P				PART FLOW					PART FLOW					PART FLOW					PART FLOW									
																													
MACH					MACH					MACH					MACH					MACH									
BOM					BOM					BOM					BOM					BOM									
MAIN PART					MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT					PAINT					PAINT					PAINT					PAINT									
TIME					TIME					TIME					TIME					TIME									
PART FLOW					PART FLOW					PART FLOW					PART FLOW					PART FLOW									
MACH					MACH					MACH					MACH					MACH									
BOM					BOM					BOM					BOM					BOM									
MAIN PART					MAIN PART					MAIN PART					MAIN PART					MAIN PART									
SUB PART					SUB PART					SUB PART					SUB PART					SUB PART									
DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M	DWG NO			QTY	/M					
MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE		MAT SIZE			INIT/ DATE						
LENGTH					LENGTH					LENGTH					LENGTH					LENGTH									
PAINT					PAINT					PAINT					PAINT					PAINT									
TIME					TIME					TIME					TIME					TIME									
PART FLOW					PART FLOW					PART FLOW					PART FLOW					PART FLOW									
<div>If this stamp is not in RED INK this is NOT a CONTROLLED DOCUMENT</div>																													

METAL FABRICATION	MACHINE MODEL	WELDMENT NAME	DRAWING NO.	REV	DATE	PREPARED BY JD	PAGE
PROCESS INSTRUCTIONS	LST 4020 CL	LST POST COVER - UPPER	Y112799--A	OI	7/29/2019	APPROVED BY CRM	2 OF 2

WELD ON INSIDE, NO GRINDING



If this stamp is not in RED INK
this is NOT a CONTROLLED
DOCUMENT