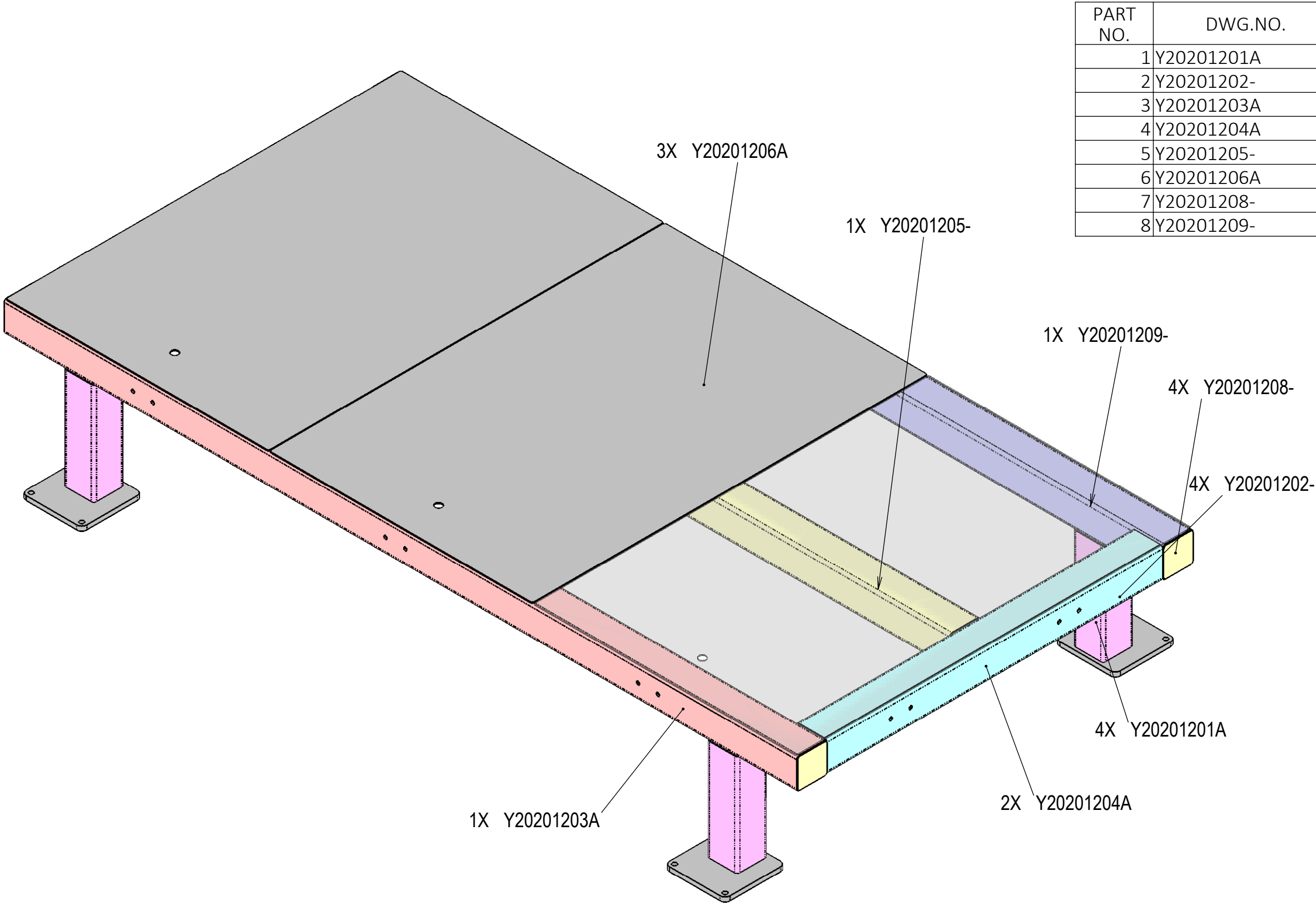




Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012--A	OI	08/05/19	APPROVED BY: Caesar M	2/9



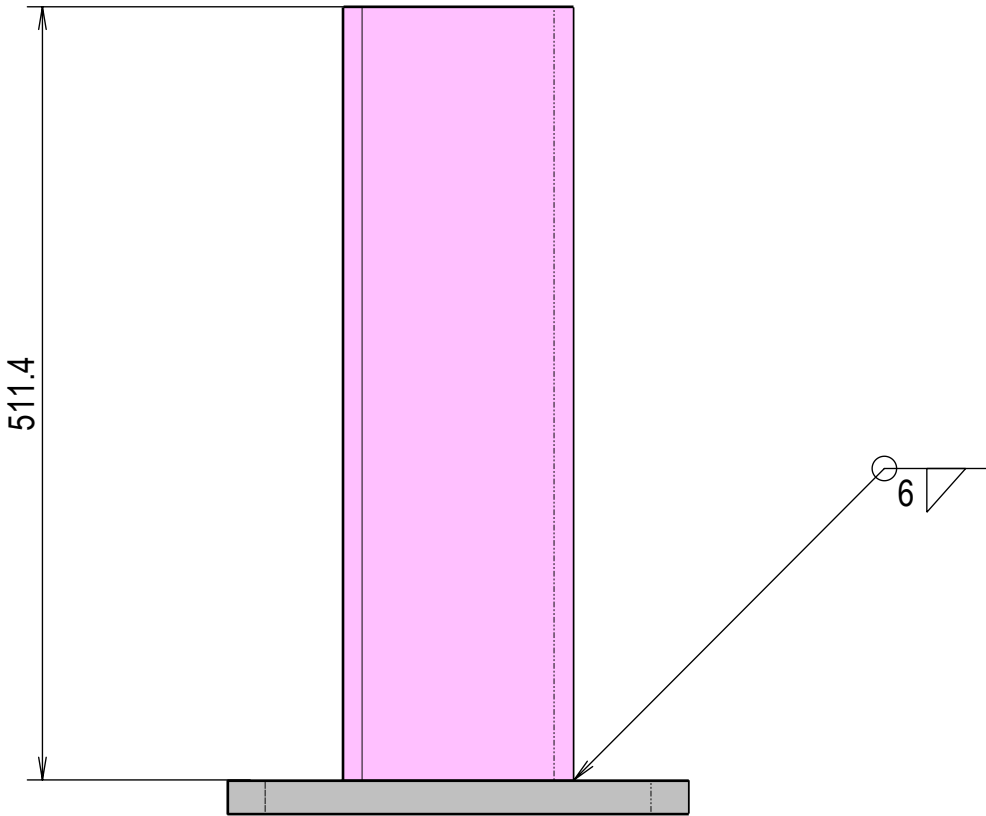
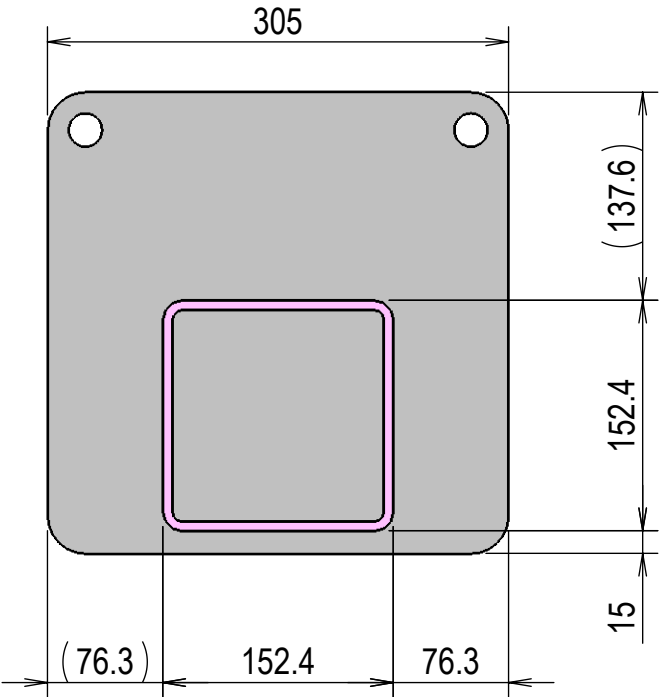
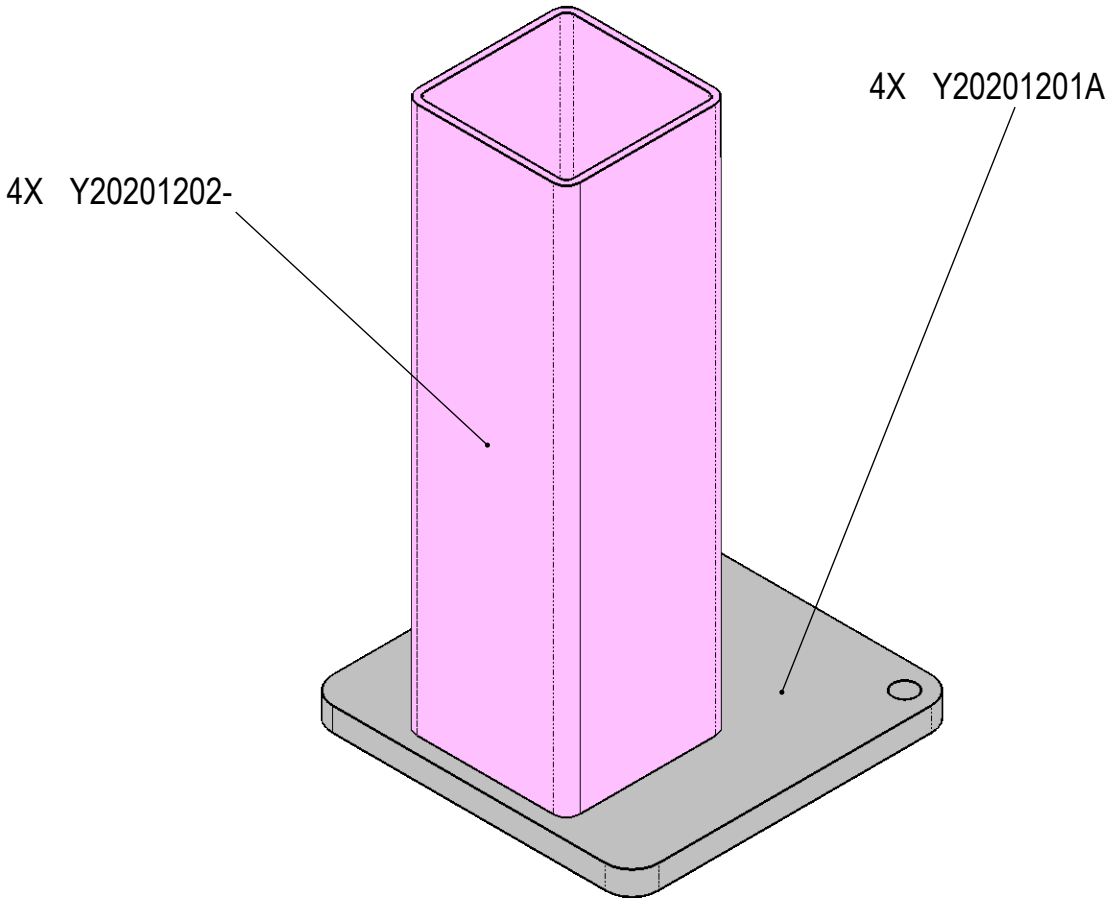
PART NO.	DWG.NO.	NAME(ENG)	QTY.
1	Y20201201A	FOOT PAD	4
2	Y20201202-	CORNER TUBE	4
3	Y20201203A	LEFT SIDE TUBE	1
4	Y20201204A	FRONT TUBE	2
5	Y20201205-	MIDDLE TUBE	1
6	Y20201206A	TOP PLATE	3
7	Y20201208-	TUBE END COVER	4
8	Y20201209-	RIGHT SIDE TUBE	1

Always report to a leadman or supervisor  
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Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012--A	OI	08/05/19	APPROVED BY: Caesar M	3/9

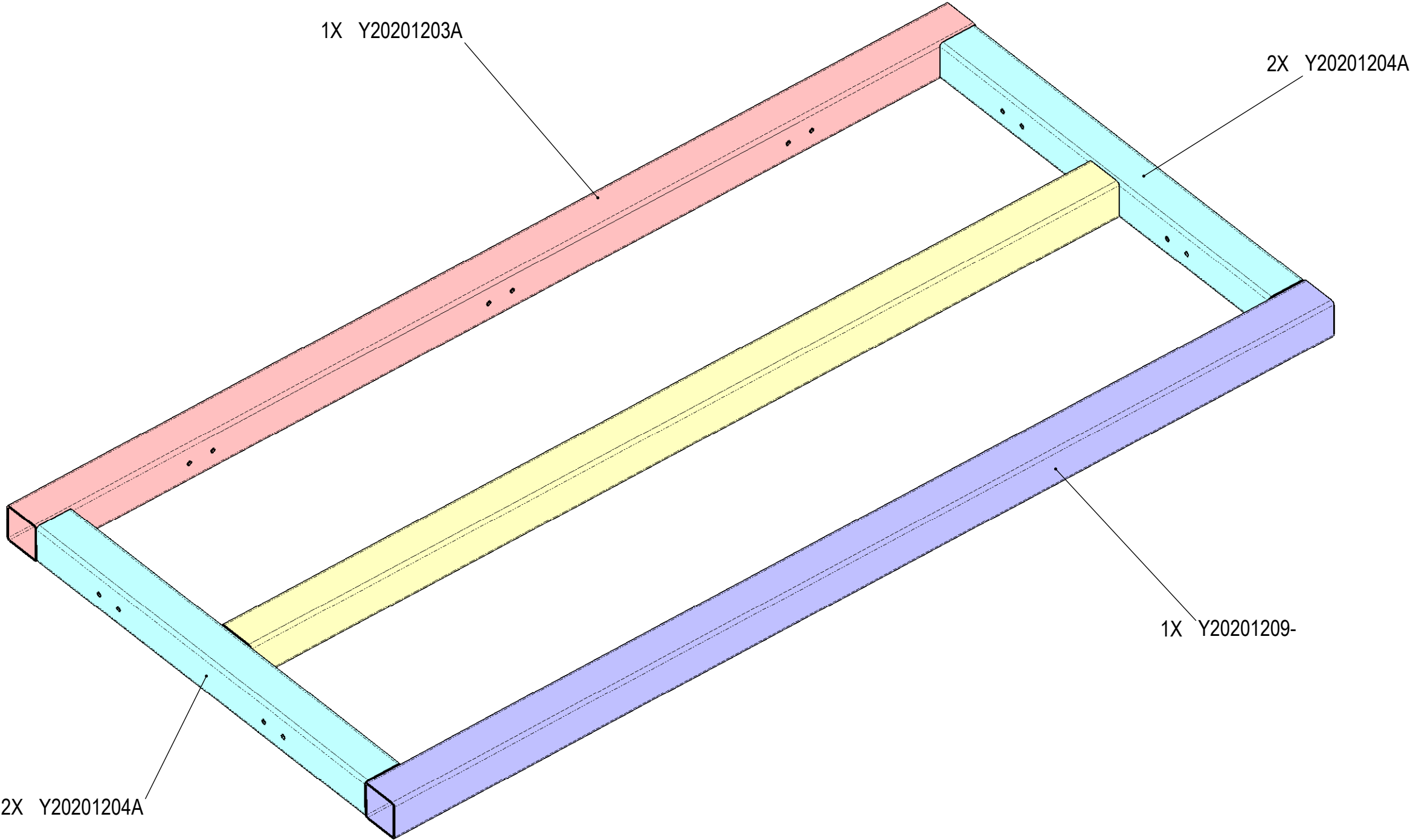
SUB WELDMENT 1



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DOCUMENT

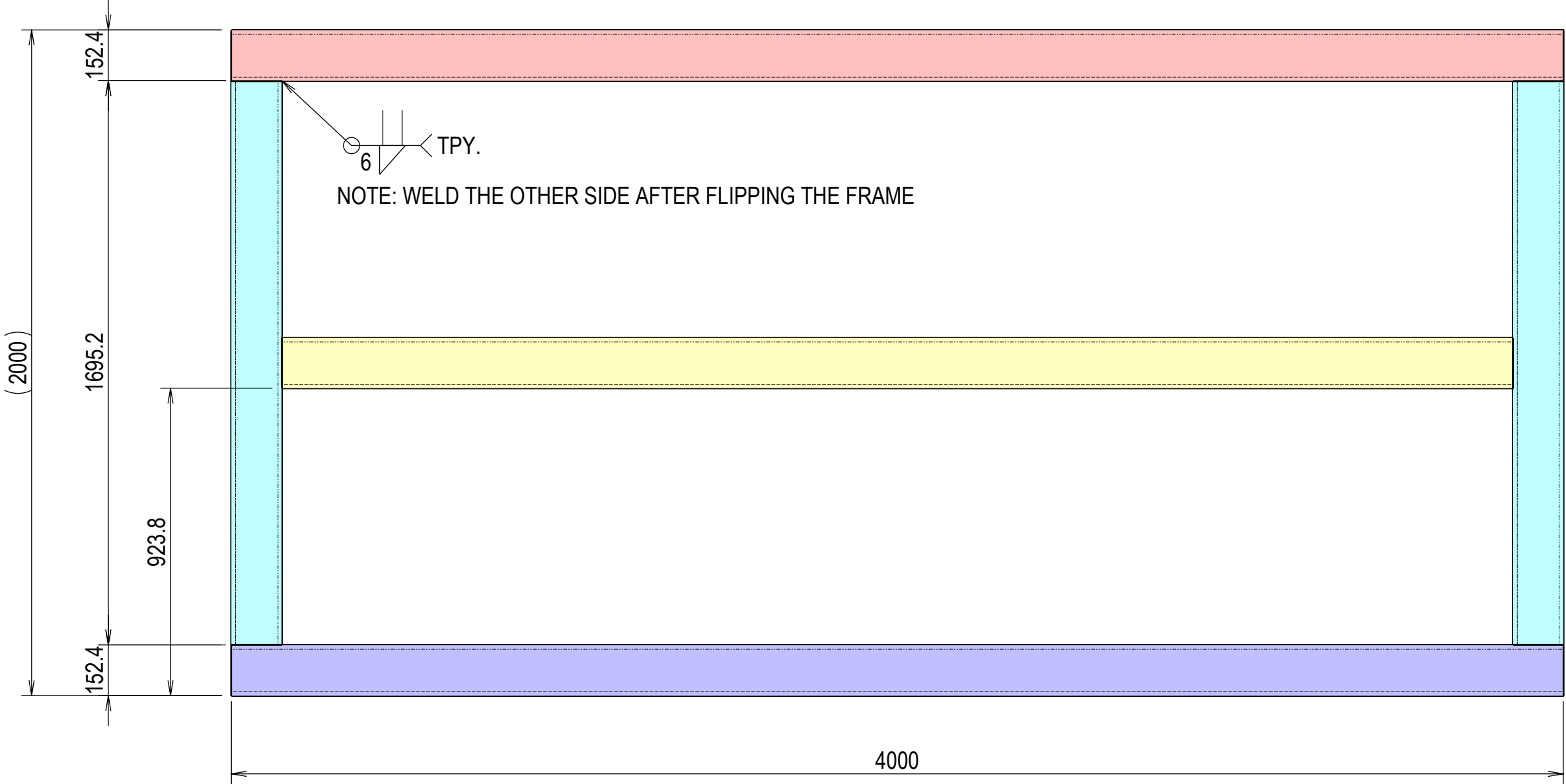
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012--A	OI	08/05/19	APPROVED BY: Caesar M	4/9



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Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012--A	OI	08/05/19	APPROVED BY: Caesar M	5/9

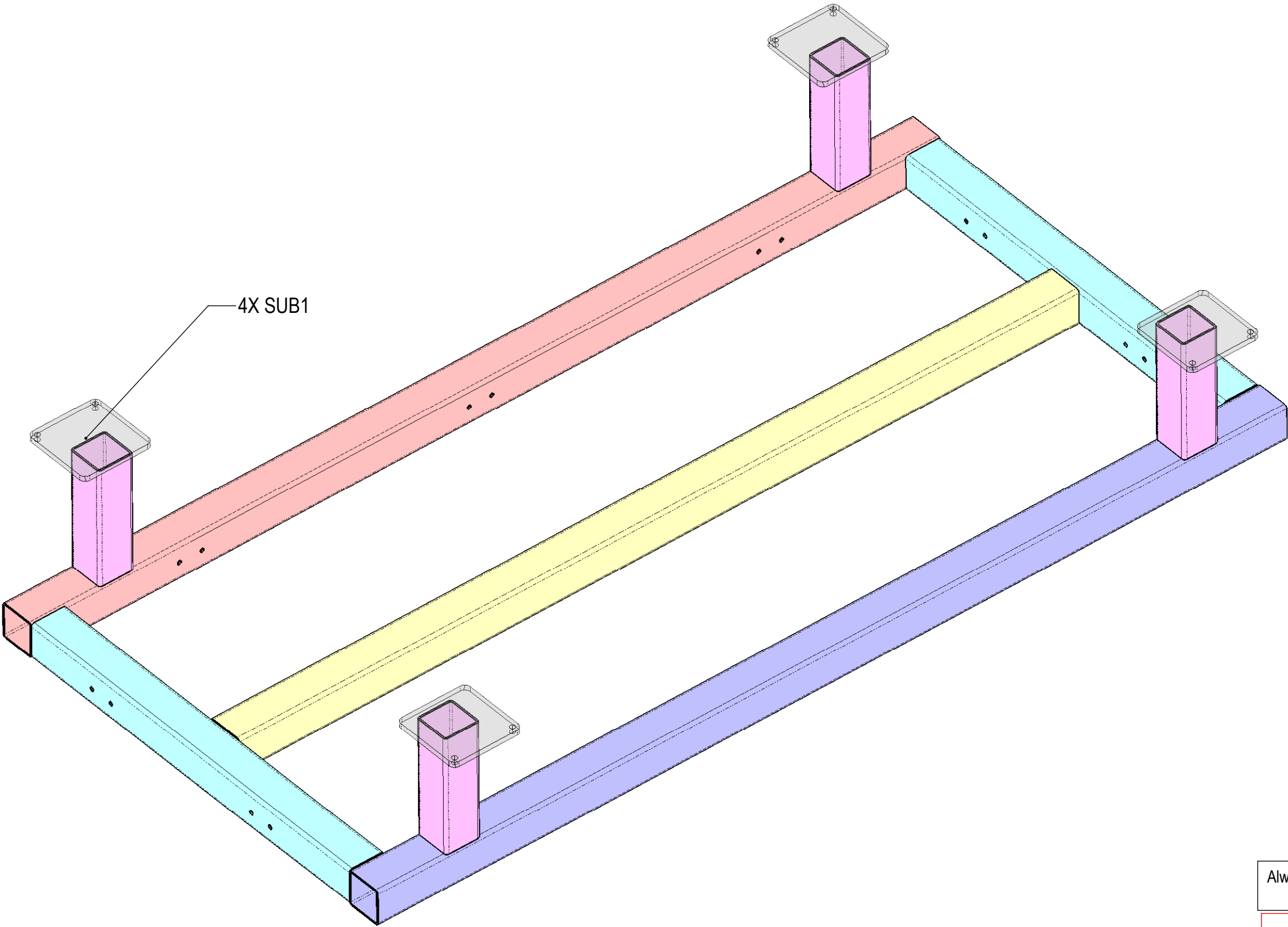


A  
TABLE

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DOCUMENT

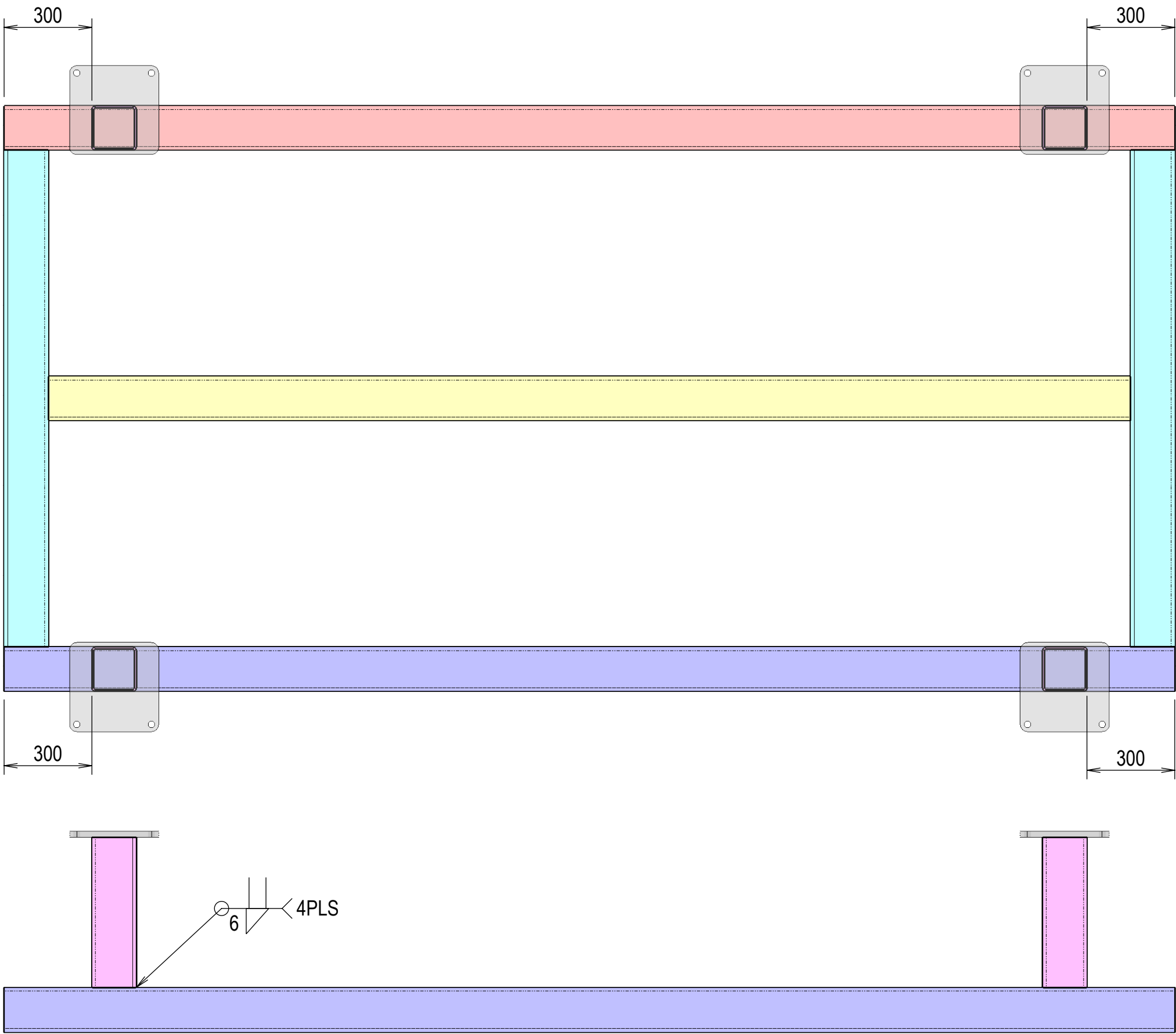
Metal Fabrication	Machine Model	Process Inst Name	Process Inst NO.	REV.	DATE	PREPARED BY: Leon Jiang	PAGE
Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012--A	OI	08/05/19	APPROVED BY: Caesar M	6/9



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Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012--A	OI	08/05/19	APPROVED BY: Caesar M	7/9

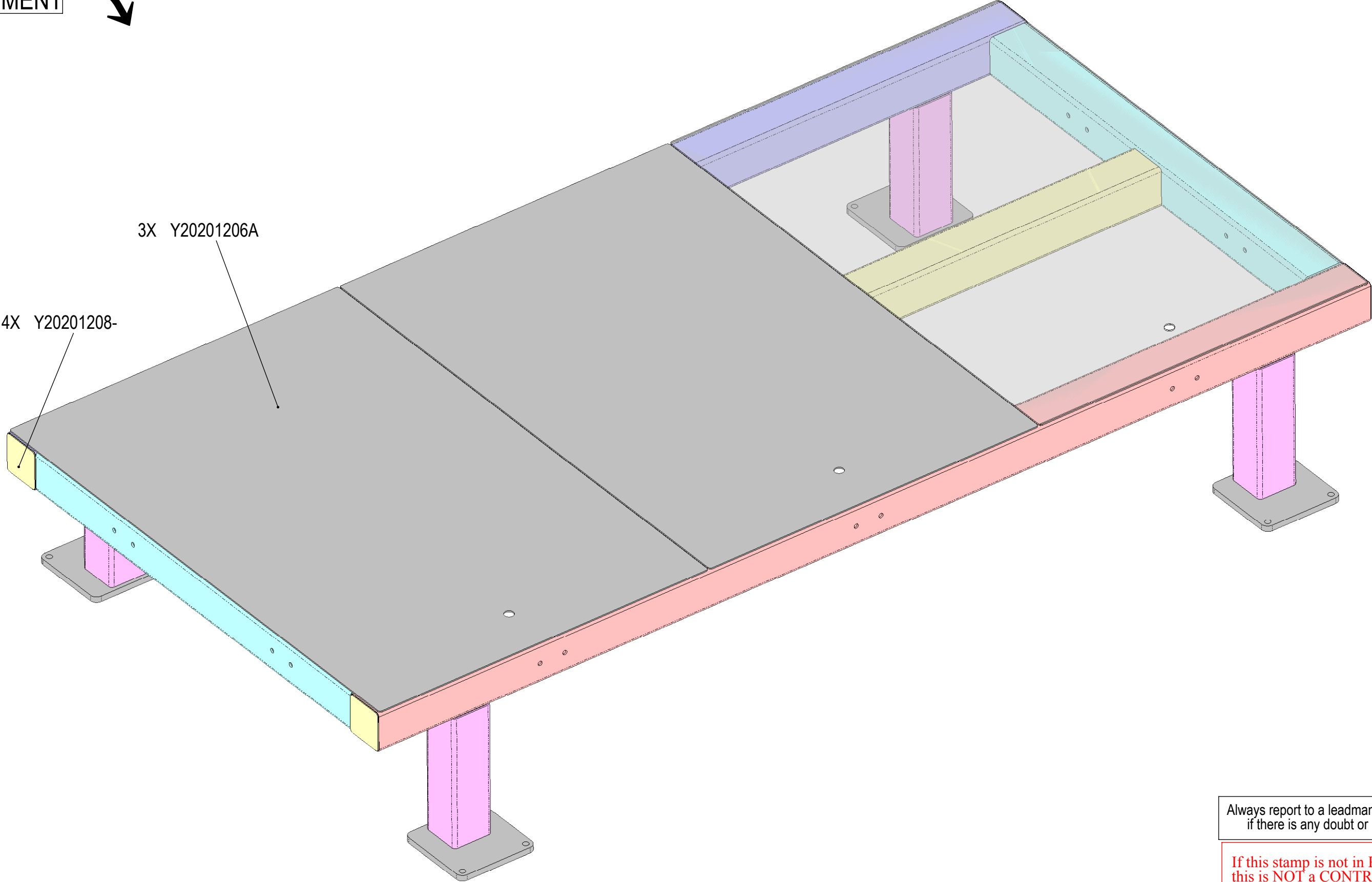


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Process Instruction	AMS4020CL	STATIONARY TABLE	HW-Y202012--A	OI	08/05/19	APPROVED BY: Caesar M	8/9

FLIP THE WELDMENT



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