

# Face

A03-Face-Plate

Suggested layer height 0.2 mm

Suggested infill percentage 40%-50%

Supports None

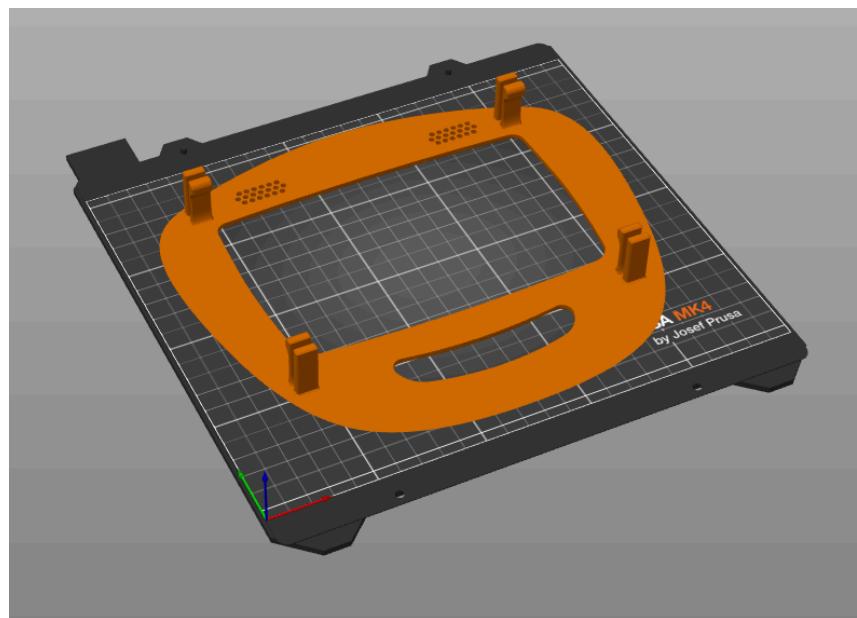
Number of this part for one arm Pib 1

Number of this part for two arm Pib 1

Mass – (Mass with supports) 62 g

Printing time 2h 30min

Suggested orientation



After printing processing None

## A01-Face

Suggested layer height 0.2 mm

Suggested infill percentage 20%-30%

Supports None

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 320 g

Printing time 12h 20min

Suggested  
orientation

## A01-Face

Remove print helpers

After printing  
processing

Gently move small plastic parts highlighted until  
breaking

*Only needed in advanced neck (virtual sphere)*