

Body/Ribcage

B19-Flat_stand_right

Suggested layer height 0.3mm

Suggested infill percentage 50%-60%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 315g

Printing time 10h 45min

B19-Flat_stand_right

Suggested orientation

After printing processing None

B20-Flat_stand_right

Suggested layer height 0.3mm

Suggested infill percentage 50%-60%

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 292g

B20-Flat_stand_right

Printing time 9h 45min

Suggested
orientation

After printing
processing Clean supports

B41-L-Clavicle_Left

Suggested layer height 0.2mm

Suggested infill percentage 20%-30%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 290g

Printing time 9h 20min

Suggested
orientation

After printing
processing

Clean supports

B41-R-Clavicle_Right

Suggested layer height 0.2mm

Suggested infill percentage 20%-30%

Supports None

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 290g

Printing time 9h

Suggested
orientation

After printing
processing None

B42-L-Ripcage_Left

Suggested layer height 0.2mm

Suggested infill percentage 20%-30%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 230g

Printing time 7h 30min

Suggested
orientation

After printing
processing

None

B42-R-Ripcage_Right

Suggested layer height 0.2mm

Suggested infill percentage 20%-30%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 230g

Printing time 7h 30min

Suggested
orientation

After printing
processing None

B43-L-Ripcage_Lower_Left

Suggested layer height 0.2mm

Suggested infill percentage 40%-50%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 200g

Printing time 6h 15min

B43-L-Ripcage_Lower_Left

Suggested
orientation

After printing
processing

None

Suggested layer
height

0.2mm

B43-R-Ripcage_Lower_Right

B43-R-Ripcage_Lower_Right

Suggested infill percentage 40%-50%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 200g

Printing time 6h 15min

B43-R-Ripcage_Lower_Right

Suggested
orientation

After printing
processing

None

Suggested layer
height

0.2mm

B44-Electronics_back

Suggested infill percentage 20%-30%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 88g

Printing time 5h

Suggested
orientation

After printing
processing None

Suggested layer
height 0.2mm

Suggested infill percentage 20%-30%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 40g

Printing time 1h 20min

Suggested
orientation

After printing
processing

None

Suggested layer
height

0.2mm

B46-Power_back

Suggested infill percentage 20%-30%

Supports

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 110g

Printing time 5h

Suggested
orientation

After printing
processing

None

Suggested layer
height

Suggested infill
percentage ?

Supports

Number of this
part for one arm 1

Pib

Number of this
part for two arm 1

Pib

Mass - (Mass with
supports) ?

Printing time ?

Suggested
orientation

After printing
processing

None