

Neck

A71-Inner_part

Suggested layer height 0.2mm

Suggested infill percentage 80%-90%

Supports None

Number of this part for one arm Pib 1

Number of this part for two arm Pib 1

Mass – (Mass with supports) 40g

Printing time 1h 40min

Suggested orientation

After printing processing None

A72-Top_part

Suggested layer height 0.3mm

Suggested infill percentage 20%-30%

Supports None

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 75g

Printing time 2h 35min

A72-Top_part

Suggested
orientation

After printing
processing

None

Suggested layer
height

0.2mm

A73-Cover_neck

A73-Cover_neck

Suggested infill percentage 20%-30%

Supports None

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 16g

Printing time 30min

A73-Cover_neck

Suggested
orientation

After printing
processing

None

Suggested layer
height

0.2mm

A74-Motor_shaft

A74-Motor_shaft

Suggested infill percentage 100%

Supports None

Number of this part for one arm 2

Pib

Number of this part for two arm 2

Pib

Mass - (Mass with supports) 3,7g

Printing time 25min

A74-Motor_shaft

Suggested
orientation

After printing
processing

None

Suggested layer
height

A75-L-Neck_Left

0.2mm

A75-L-Neck_Left

Suggested infill percentage 20%-30%

Supports None

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 120g

Printing time 4h 45min

A75-L-Neck_Left

Suggested
orientation

After printing
processing None

A75-R-Neck_Right

Suggested layer
height 0.2mm

A75-R-Neck_Right

Suggested infill percentage 20%-30%

Supports None

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 120g

Printing time 4h 45min

A75-R-Neck_Right

Suggested
orientation

After printing
processing

None

Suggested layer
height

0.2mm

A76-Neck_Middle

A76-Neck_Middle

Suggested infill percentage 100%

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 33g

Printing time 1h 25min

A76-Neck_Middle

Suggested
orientation

After printing
processing

None

Suggested layer
height

0.2mm

A77-Motor_Adapter_Neck

A77-Motor_Adapter_Neck

Suggested infill percentage 40%-50%

Supports None

Number of this part for one arm 1

Pib

Number of this part for two arm 1

Pib

Mass - (Mass with supports) 2.5g

Printing time 10min

A77-Motor_Adapter_Neck

Suggested
orientation

After printing
processing None