

Neck

A71-Inner_part

Suggested layer height	0.2mm
Suggested infill percentage	80%-90%
Supports	None
Number of this part for one arm Pib	1
Number of this part for two arm Pib	1
Mass – (Mass with supports)	40g
Printing time	1h 40min

Suggested orientation

After printing processing	None
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Suggested layer height	0.3mm
Suggested infill percentage	20%-30%
Supports	None
Number of this part for one arm Pib	1
Number of this part for two arm Pib	1
Mass – (Mass with supports)	75g
Printing time	2h 35min

Suggested
orientation

After printing
processing

None

A73-Cover_neck

Suggested layer
height

0.2mm

Suggested infill percentage	20%-30%
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Supports	None
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Number of this part for one arm Pib	1
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Number of this part for two arm Pib	1
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Mass – (Mass with supports)	16g
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Printing time	30min
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Suggested
orientation

After printing
processing

None

A74-Motor_shaft

Suggested layer
height

0.2mm

Suggested infill percentage	100%
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Supports	None
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Number of this part for one arm Pib	2
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Number of this part for two arm Pib	2
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Mass – (Mass with supports)	3,7g
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Printing time	25min
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Suggested
orientation

After printing
processing

None

Suggested layer
height

A75-L-Neck_Left

0.2mm

Suggested infill percentage	20%-30%
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Supports	None
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Number of this part for one arm Pib	1
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Number of this part for two arm Pib	1
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Mass – (Mass with supports)	120g
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Printing time	4h 45min
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Suggested
orientation

After printing
processing

None

A75-R-Neck_Right

Suggested layer
height

0.2mm

Suggested infill percentage	20%-30%
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Supports	None
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Number of this part for one arm Pib	1
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Number of this part for two arm Pib	1
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Mass – (Mass with supports)	120g
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Printing time	4h 45min
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Suggested
orientation

After printing
processing

None

A76-Neck_Middle

Suggested layer
height

0.2mm

Suggested infill percentage	100%
Number of this part for one arm Pib	1
Number of this part for two arm Pib	1
Mass – (Mass with supports)	33g
Printing time	1h 25min

Suggested
orientation

After printing
processing

None

A77-Motor_Adapter_Neck

Suggested layer
height

0.2mm

Suggested infill percentage	40%-50%
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Supports	None
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Number of this part for one arm Pib	1
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Number of this part for two arm Pib	1
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Mass – (Mass with supports)	2.5g
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Printing time	10min
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Suggested
orientation

After printing
processing

None