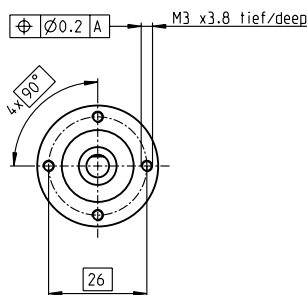
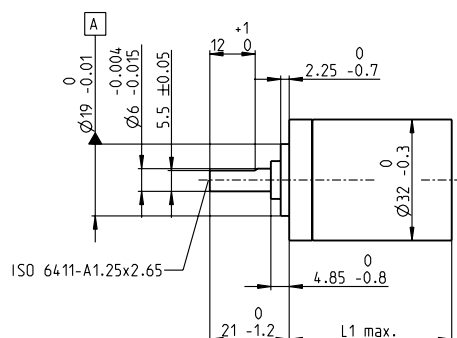


# Planetary Gearhead GP 32 A Ø32 mm, 0.75–4.5 Nm



## Technical Data

Planetary Gearhead	straight teeth
Output shaft	stainless steel
Shaft diameter as option	8 mm
Bearing at output	ball bearing
Radial play, 5 mm from flange	max. 0.14 mm
Axial play	max. 0.4 mm
Max. axial load (dynamic)	120 N
Max. force for press fits	120 N
Direction of rotation, drive to output	=
Max. continuous input speed	6000 rpm
Recommended temperature range	-40...+100°C
Number of stages	1 2 3 4 5
Max. radial load, 10 mm from flange	90 N 140 N 200 N 220 N 220 N

M 1:2

Option: Low-noise version

- Stock program
- Standard program
- Special program (on request)

## Part Numbers

### Gearhead Data

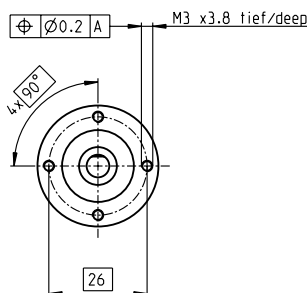
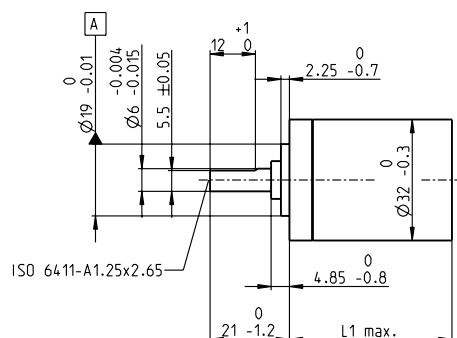
	166155	166158	166163	166164	166169	166174	166179	166184	166187	166192	166197	166202
1 Reduction	3.7:1	14:1	33:1	51:1	111:1	246:1	492:1	762:1	1181:1	1972:1	2829:1	4380:1
2 Absolute reduction	26/7	676/49	529/16	17576/343	13824/125	421824/1715	86112/175	19044/25	10123776/8575	8626176/4375	495144/175	109503/25
3 Max. motor shaft diameter	mm 6	6	3	6	4	4	3	3	4	4	3	3
<b>Part Numbers</b>	<b>166156</b>	<b>166159</b>		<b>166165</b>	<b>166170</b>	<b>166175</b>	<b>166180</b>	<b>166185</b>	<b>166188</b>	<b>166193</b>	<b>166198</b>	<b>166203</b>
1 Reduction	4.8:1	18:1		66:1	123:1	295:1	531:1	913:1	1414:1	2189:1	3052:1	5247:1
2 Absolute reduction	24/5	624/35		16224/245	6877/56	101062/343	331776/625	36501/40	2425488/1715	536406/245	1907712/625	839523/160
3 Max. motor shaft diameter	mm 4	4		4	3	3	4	3	3	3	3	3
<b>Part Numbers</b>	<b>166157</b>	<b>166160</b>		<b>166166</b>	<b>166171</b>	<b>166176</b>	<b>166181</b>	<b>166186</b>	<b>166189</b>	<b>166194</b>	<b>166199</b>	<b>166204</b>
1 Reduction	5.8:1	21:1		79:1	132:1	318:1	589:1	1093:1	1526:1	2362:1	3389:1	6285:1
2 Absolute reduction	23/4	299/14		3887/49	3312/25	389376/1225	20631/35	279841/256	9345024/6125	2066688/875	474513/140	6436343/1024
3 Max. motor shaft diameter	mm 3	3		3	3	4	3	3	4	3	3	3
<b>Part Numbers</b>		<b>166161</b>		<b>166167</b>	<b>166172</b>	<b>166177</b>	<b>166182</b>		<b>166190</b>	<b>166195</b>	<b>166200</b>	
1 Reduction		23:1		86:1	159:1	411:1	636:1		1694:1	2548:1	3656:1	
2 Absolute reduction		576/25		14976/175	1587/10	359424/875	79488/125		1162213/686	7962624/3125	457056/125	
3 Max. motor shaft diameter		mm 4		4	3	4	3		3	4	3	
<b>Part Numbers</b>		<b>166162</b>		<b>166168</b>	<b>166173</b>	<b>166178</b>	<b>166183</b>		<b>166191</b>	<b>166196</b>	<b>166201</b>	
1 Reduction		28:1		103:1	190:1	456:1	706:1		1828:1	2623:1	4060:1	
2 Absolute reduction		138/5		3588/35	12167/64	89401/96	158171/224		2238912/1225	2056223/784	3637933/896	
3 Max. motor shaft diameter		mm 3		3	3	3	3		3	3	3	
4 Number of stages		1	2	3	3	4	4	4	5	5	5	5
5 Max. continuous torque	Nm	0.75	2.25	2.25	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50
6 Max. intermittent torque at gear output	Nm	1.1	3.4	3.4	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
7 Max. efficiency	%	80	75	75	70	70	60	60	60	50	50	50
8 Weight	g	118	162	162	194	194	226	226	258	258	258	258
9 Average backlash no load	°	0.7	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
10 Mass inertia	gcm <sup>2</sup>	1.5	0.8	0.8	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7
11 Gearhead length L1	mm	26.5	36.4	36.4	43.1	43.1	49.8	49.8	49.8	56.5	56.5	56.5



## maxon Modular System

+ Motor	Page	+ Sensor/Brake	Page	Overall length [mm] = Motor length + gearhead length + (sensor/brake) + assembly parts									
RE 25	125/127			81.1	91.0	91.0	97.7	97.7	104.4	104.4	104.4	111.1	111.1
RE 25	125/127	MR	404	92.1	102.0	102.0	108.7	108.7	115.4	115.4	115.4	122.1	122.1
RE 25	125/127	Enc 22	411	95.2	105.1	105.1	111.8	111.8	118.5	118.5	118.5	125.2	125.2
RE 25	125/127	HED_ 5540	413/415	101.9	111.8	111.8	118.5	118.5	125.2	125.2	125.2	131.9	131.9
RE 25	125/127	DCT 22	421	103.4	113.3	113.3	120.0	120.0	126.7	126.7	126.7	133.4	133.4
RE 25, 20 W	126			69.6	79.5	79.5	86.2	86.2	92.9	92.9	92.9	99.6	99.6
RE 25, 20 W	126	MR	404	80.6	90.5	90.5	97.2	97.2	103.9	103.9	103.9	110.6	110.6
RE 25, 20 W	126	HED_ 5540	414/417	90.4	100.3	100.3	107.0	107.0	113.7	113.7	113.7	120.4	120.4
RE 25, 20 W	126	DCT22	421	91.9	101.8	101.8	108.5	108.5	115.2	115.2	115.2	121.9	121.9
RE 25, 20 W	126	AB 28	458	103.7	113.6	113.6	120.3	120.3	127.0	127.0	127.0	133.7	133.7
RE 25, 20 W	126	HED_ 5540/AB 28	414/458	120.9	130.8	130.8	137.5	137.5	144.2	144.2	144.2	150.9	150.9
RE 25, 20 W	127	AB 28	458	115.2	125.1	125.1	131.8	131.8	138.5	138.5	138.5	145.2	145.2
RE 25, 20 W	127	HED_ 5540/AB 28	413/458	132.4	142.3	142.3	149.0	149.0	155.7	155.7	155.7	162.4	162.4
A-max 26	151-158			71.3	81.2	81.2	87.9	87.9	94.6	94.6	94.6	101.3	101.3
A-max 26	152-158	MEnc 13	394	78.4	88.3	88.3	95.0	95.0	101.7	101.7	101.7	108.4	108.4
A-max 26	152-158	MR	404	80.1	90.0	90.0	96.7	96.7	103.4	103.4	103.4	110.1	110.1
A-max 26	152-158	Enc 22	411	85.7	95.6	95.6	102.3	102.3	109.0	109.0	109.0	115.7	115.7
A-max 26	152-158	HED_ 5540	414/416	89.7	99.6	99.6	106.3	106.3	113.0	113.0	113.0	119.7	119.7

# Planetary Gearhead GP 32 A Ø32 mm, 0.75–4.5 Nm



M 1:2

## Technical Data

Planetary Gearhead	straight teeth
Output shaft	stainless steel
Shaft diameter as option	8 mm
Bearing at output	ball bearing
Radial play, 5 mm from flange	max. 0.14 mm
Axial play	max. 0.4 mm
Max. axial load (dynamic)	120 N
Max. force for press fits	120 N
Direction of rotation, drive to output	=
Max. continuous input speed	6000 rpm
Recommended temperature range	-40...+100°C
Number of stages	1 2 3 4 5
Max. radial load, 10 mm from flange	90 N 140 N 200 N 220 N 220 N

Option: Low-noise version

- Stock program
- Standard program
- Special program (on request)

## Part Numbers

### Gearhead Data

	166155	166158	166163	166164	166169	166174	166179	166184	166187	166192	166197	166202
1 Reduction	3.7:1	14:1	33:1	51:1	111:1	246:1	492:1	762:1	1181:1	1972:1	2829:1	4380:1
2 Absolute reduction	26/7	676/49	529/16	17576/343	13824/125	421824/1715	86112/175	19044/25	10123776/8575	8626176/4375	495144/175	109503/25
3 Max. motor shaft diameter	mm 6	6	3	6	4	4	3	3	4	4	3	3
<b>Part Numbers</b>	<b>166156</b>	<b>166159</b>		<b>166165</b>	<b>166170</b>	<b>166175</b>	<b>166180</b>	<b>166185</b>	<b>166188</b>	<b>166193</b>	<b>166198</b>	<b>166203</b>
1 Reduction	4.8:1	18:1		66:1	123:1	295:1	531:1	913:1	1414:1	2189:1	3052:1	5247:1
2 Absolute reduction	24/5	624/35		16224/245	6877/56	101062/343	331776/625	36501/40	2425488/1715	536406/245	1907712/625	839523/160
3 Max. motor shaft diameter	mm 4	4		4	3	3	4	3	3	3	3	3
<b>Part Numbers</b>	<b>166157</b>	<b>166160</b>		<b>166166</b>	<b>166171</b>	<b>166176</b>	<b>166181</b>	<b>166186</b>	<b>166189</b>	<b>166194</b>	<b>166199</b>	<b>166204</b>
1 Reduction	5.8:1	21:1		79:1	132:1	318:1	589:1	1093:1	1526:1	2362:1	3389:1	6285:1
2 Absolute reduction	23/4	299/14		3887/49	3312/25	38976/1225	2063/35	279841/256	9345024/6125	2066688/875	474513/140	6436343/1024
3 Max. motor shaft diameter	mm 3	3		3	3	4	3	3	4	3	3	3
<b>Part Numbers</b>		<b>166161</b>		<b>166167</b>	<b>166172</b>	<b>166177</b>	<b>166182</b>		<b>166190</b>	<b>166195</b>	<b>166200</b>	
1 Reduction		23:1		86:1	159:1	411:1	636:1		1694:1	2548:1	3656:1	
2 Absolute reduction		576/25		14976/175	1587/10	359424/875	79488/125		1162213/686	7962624/3125	457056/125	
3 Max. motor shaft diameter		mm 4		4	3	4	3		3	4	3	
<b>Part Numbers</b>		<b>166162</b>		<b>166168</b>	<b>166173</b>	<b>166178</b>	<b>166183</b>		<b>166191</b>	<b>166196</b>	<b>166201</b>	
1 Reduction		28:1		103:1	190:1	456:1	706:1		1828:1	2623:1	4060:1	
2 Absolute reduction		138/5		3588/35	12167/64	89401/196	15817/224		2238912/1225	2056223/784	3637933/896	
3 Max. motor shaft diameter		mm 3		3	3	3	3		3	3	3	
4 Number of stages		1	2	2	3	3	4	4	5	5	5	5
5 Max. continuous torque	Nm	0.75	2.25	2.25	4.50	4.50	4.50	4.50	4.50	4.50	4.50	4.50
6 Max. intermittent torque at gear output	Nm	1.1	3.4	3.4	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
7 Max. efficiency	%	80	75	75	70	70	60	60	60	50	50	50
8 Weight	g	118	162	162	194	194	226	226	258	258	258	258
9 Average backlash no load	°	0.7	0.8	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
10 Mass inertia	gcm <sup>2</sup>	1.5	0.8	0.8	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7
11 Gearhead length L1*	mm	26.5	36.4	36.4	43.1	43.1	49.8	49.8	49.8	56.5	56.5	56.5

\*for EC 32 flat L1 is + 2.0 mm



## maxon Modular System

+ Motor	Page	+ Sensor/Brake	Page	Overall length [mm] = Motor length + gearhead length + (sensor/brake) + assembly parts									
RE 30, 15 W	128			94.6	104.5	104.5	111.2	111.2	117.9	117.9	117.9	124.6	124.6
RE 30, 15 W	128	MR	405	106.0	115.9	115.9	122.6	122.6	129.3	129.3	129.3	136.0	136.0
RE 30, 15 W	128	HED_ 5540	413/415	115.4	125.3	125.3	132.0	132.0	138.7	138.7	138.7	145.4	145.4
RE 30, 60 W	129			94.6	104.5	104.5	111.2	111.2	117.9	117.9	117.9	124.6	124.6
RE 30, 60 W	129	MR	405	106.0	115.9	115.9	122.6	122.6	129.3	129.3	129.3	136.0	136.0
RE 30, 60 W	129	HED_ 5540	413/415	115.4	125.3	125.3	132.0	132.0	138.7	138.7	138.7	145.4	145.4
RE 35, 90 W	130			97.6	107.5	107.5	114.2	114.2	120.9	120.9	120.9	127.6	127.6
RE 35, 90 W	130	MR	405	109.0	118.9	118.9	125.6	125.6	132.3	132.3	132.3	139.0	139.0
RE 35, 90 W	130	HED_ 5540	413/415	118.3	128.2	128.2	134.9	134.9	141.6	141.6	141.6	148.3	148.3
RE 35, 90 W	130	DCT 22	421	115.7	125.6	125.6	132.3	132.3	139.0	139.0	139.0	145.7	145.7
RE 35, 90 W	130	AB 28	458	133.7	143.6	143.6	150.3	150.3	157.0	157.0	157.0	163.7	163.7
RE 35, 90 W	130	HEDS 5540/AB 28	413/458	150.9	160.8	160.8	167.5	167.5	174.2	174.2	174.2	180.9	180.9
A-max 32	159/161			89.5	99.4	99.4	106.1	106.1	112.8	112.8	112.8	119.5	119.5
A-max 32	160/162			88.1	98.0	98.0	104.7	104.7	111.4	111.4	111.4	118.1	118.1
A-max 32	160/162	MR	405	99.3	109.2	109.2	115.9	115.9	122.6	122.6	122.6	129.3	129.3
A-max 32	160/162	HED_ 5540	414/416	108.9	118.8	118.8	125.5	125.5	132.2	132.2	132.2	138.9	138.9
EC 32, 80 W	218			86.6	96.5	96.5	103.2	103.2	109.9	109.9	109.9	116.6	116.6
EC 32, 80 W	218	HED_ 5540	414/417	105.0	114.9	114.9	121.6	121.6	128.3	128.3	128.3	135.0	135.0
EC 32, 80 W	218	Res 26	422	106.7	116.6	116.6	123.3	123.3	130.0	130.0	130.0	136.7	136.7
EC 32 flat, 15 W	262			44.5	54.4	54.4	61.1	61.1	67.8	67.8	67.8	74.5	74.5
EC 32 flat, IE, IP 00	263			54.6	64.5	64.5	71.2	71.2	77.9	77.9	77.9	84.6	84.6
EC 32 flat, IE, IP 40	263			56.3	66.2	66.2	72.9	72.9	79.6	79.6	79.6	86.3	86.3