Manual Z lift
Pull belt left

Probe sensor port

Tool length sensor

Z
Y
X

36 cm

60 cm

3D PROBE ACTIVATE →
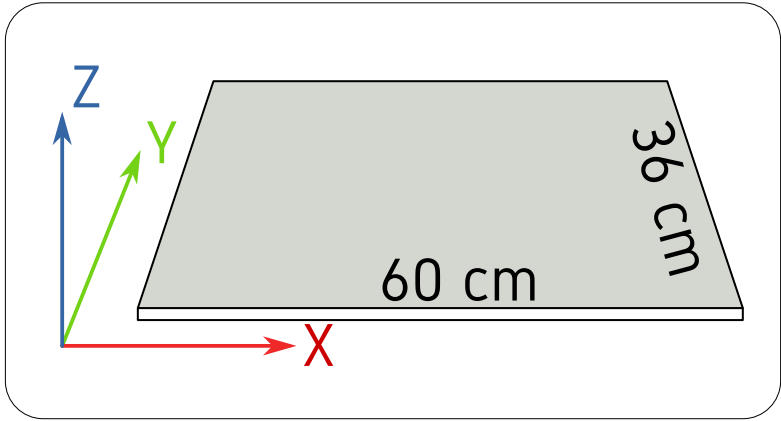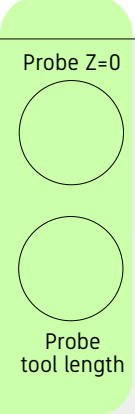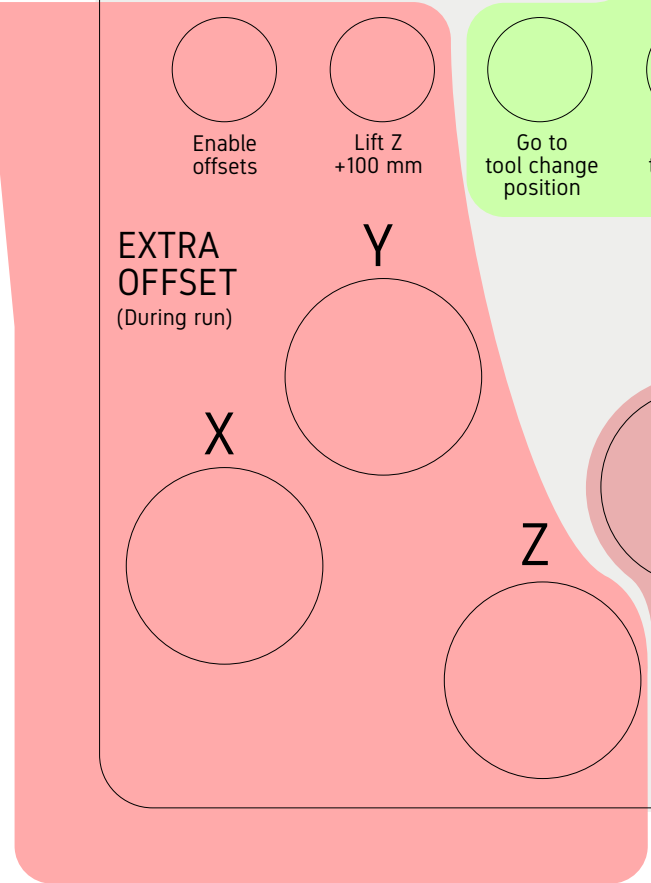
Set X=0 Set Y=0 Set Z=0 Probe Z=0

Enable offsets Lift Z +100 mm Go to tool change position Probe tool length

EXTRA OFFSET
(During run)

Y

X

Z

MANUAL MOVE / JOG
(Program stopped)
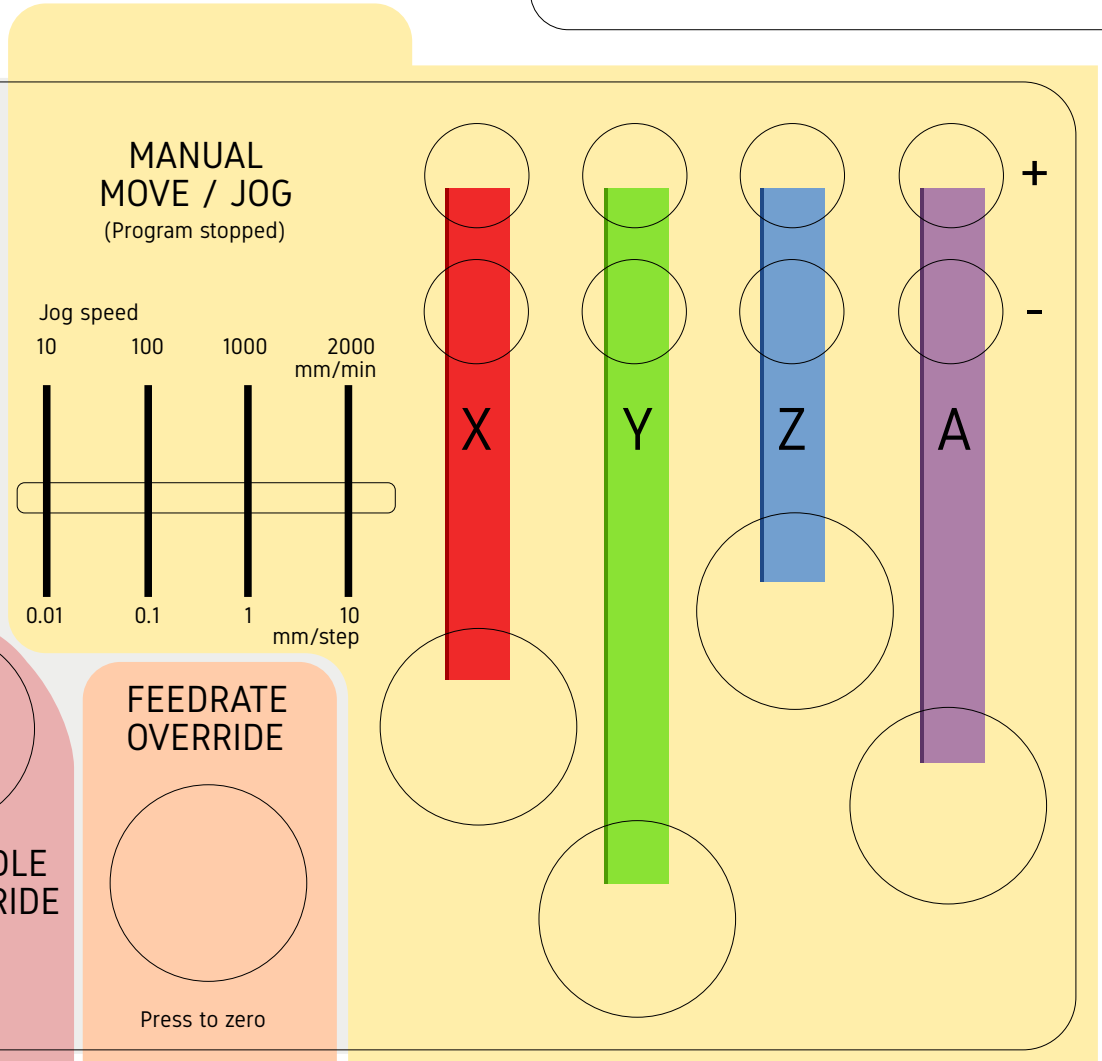
Jog speed

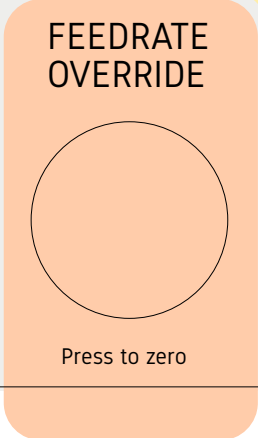10   100   1000   2000 mm/min

0.01   0.1   1   10 mm/step

X   Y   Z   A

+

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SPINDLE OVERRIDE

FEEDRATE OVERRIDE

Press to zero