

Getting Started with GPIO

Introduction

Authors: Alexandru Niculae, Catalin Visan, Microchip Technology Inc.

The purpose of this document is to describe step-by-step how to use the microcontroller's pins as General Purpose Input/Output (GPIO) on Microchip tinyAVR® 0- and 1-series, and megaAVR® 0-series devices. The following use cases are presented:

Blinks a LED:

Blinks a LED using a delay, toggling the LED every 500 ms.

Long and Short Button Press:

Uses a pin as input to distinguish between a long and short button press, defined by a delay threshold. An LED's blink rate is slow if a long press is detected, and fast if a short press is detected.

· Wake-Up On Button Press:

Exits Sleep on button press, turns on an LED and goes back to Sleep. On button release, exits Sleep, turns off the LED and goes back to Sleep.

Note: The code examples were developed on ATmega4809 Xplained Pro (ATMEGA4809-XPRO), and are available on GitHub.



© 2019 Microchip Technology Inc. Technical Brief DS90003229A-page 1

Table of Contents

Intr	oductio	on	1		
1.	Relevant Devices				
	1.1. 1.2. 1.3.	tinyAVR® 0-series tinyAVR® 1-series megaAVR® 0-series	3		
2.		riew			
۷.					
3.	Blink	a LED	6		
4.	Long	and Short Button Press	8		
5.	Wake	-Up On Button Press	10		
6.	Using	GPIO within MCC	12		
The	Micro	chip Website	13		
Pro	duct C	hange Notification Service	13		
Cus	stomer	Support	13		
Mic	rochip	Devices Code Protection Feature	13		
Leg	al Noti	ce	13		
Tra	demark	KS	14		
Qua	ality Ma	anagement System	14		
Wo	rldwide	Sales and Service	15		

1. Relevant Devices

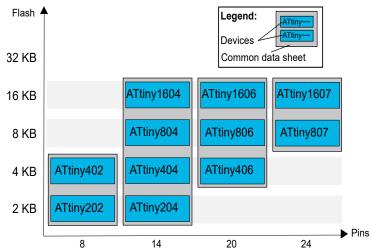
This chapter lists the relevant devices for this document.

1.1 tinyAVR® 0-series

The figure below shows the tinyAVR® 0-series devices, laying out pin count variants and memory sizes:

- Vertical migration upwards is possible without code modification, as these devices are pin compatible and provide the same or more features.
- · Horizontal migration to the left reduces the pin count and, therefore, the available features.

Figure 1-1. tinyAVR® 0-series Overview



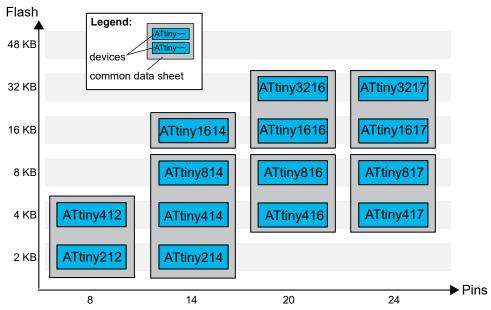
Devices with different Flash memory size typically also have different SRAM and EEPROM.

1.2 tinyAVR® 1-series

The following figure shows the tinyAVR 1-series devices, laying out pin count variants and memory sizes:

- Vertical migration upwards is possible without code modification, as these devices are pin-compatible and provide the same or more features. Downward migration may require code modification due to fewer available instances of some peripherals.
- Horizontal migration to the left reduces the pin count and, therefore, the available features.

Figure 1-2. tinyAVR® 1-series Overview



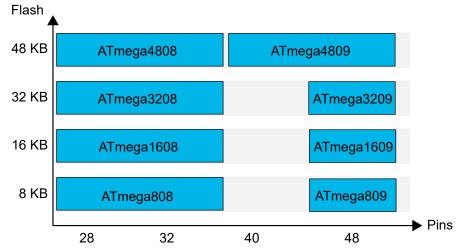
Devices with different Flash memory size typically also have different SRAM and EEPROM.

1.3 megaAVR® 0-series

The figure below shows the megaAVR 0-series devices, laying out pin count variants and memory sizes:

- · Vertical migration is possible without code modification, as these devices are fully pin and feature compatible.
- · Horizontal migration to the left reduces the pin count and, therefore, the available features.

Figure 1-3. megaAVR® 0-series Overview



Devices with different Flash memory size typically also have different SRAM and EEPROM.

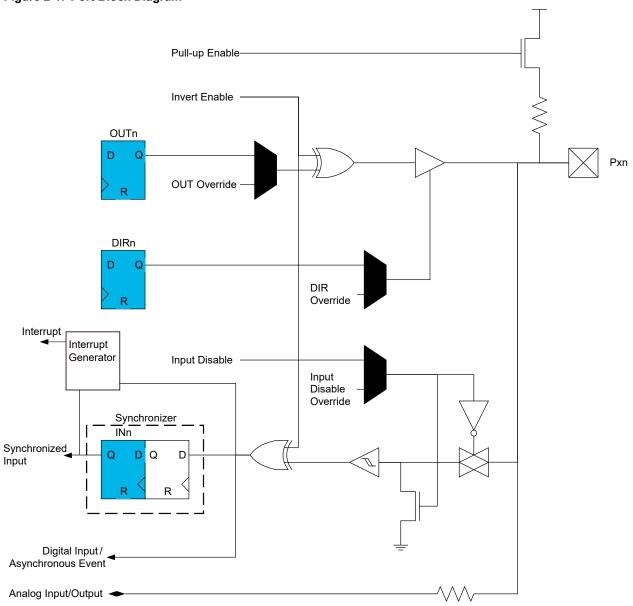
2. Overview

The I/O pins of the device are controlled by instances of the PORT peripheral registers. Each port instance has up to eight I/O pins. The ports are named PORTA, PORTB, PORTC, etc. All pin functions are configurable individually per pin.

For best power consumption, disable the input of unused pins, pins used as analog input and pins used as outputs.

Specific pins, such as those used for connecting a debugger, may be configured differently, as required by their special function.

Figure 2-1. Port Block Diagram



3. Blink a LED

This chapter demonstrates how to turn a LED on and off continually.

Although this use case is very simple, it is widely used in real life applications and, moreover, it helps understanding how to achieve some of the very basic functions of the microcontroller. These functions are:

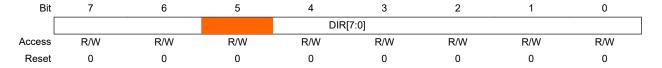
- · Setting a pin direction
- · Setting the output value of a pin

Setting a Pin Direction

The directions of the pins are stored in the PORTn.DIR register, for example the directions for the pins of PORTA are stored in PORTA.DIR. Each bit in the register controls the direction of the corresponding pin, so PORTA.DIR bit 0 controls pin A0 (also called PA0). For a bit value of '1', the pin is configured as output, while for '0' it is configured as input.

In most cases, it is only necessary to write one bit at a time. For this purpose, there are eight bit masks (PINx_bm) defined in the <avr/io.h> header file, one for each bit. These macros represent bit masks that have a '1' bit on x position and '0' bits in rest. For example, PIN5_bm is 0b00100000. Using these bit masks in conjunction with logic operations makes possible to only write the corresponding pin and make sure the others are unchanged.

Figure 3-1. Bit 5 Data Direction Register



To set (write to '1') pin x, use:

```
PORTn.DIR = PORTn.DIR | PINx_bm;
```

This is because a logic OR operation with '1' will always result in '1', while logic OR with '0' will leave the value unchanged (1|1 = 1, 1|0 = 1, 0|0 = 0). Hence, the bit mask only has '1' on the position to be set.

To clear (write to '0') pin x, use:

```
PORTn.DIR = PORTn.DIR & ~PINx bm;
```

This is because a logic AND operation with '0' will always result in a '0', while logic AND operation with '1' will leave the value unchanged (1&1 = 1, 1&0 = 0, 0&0 = 0). Hence, the bit mask only has '0' on the position to clear.

Note:

- 1. The same approach, to only modify a single bit, can be used for all other registers as described in previous paragraphs.
- Logic operations with more bit masks can be chained in an expression such as PORTA.DIR = PORTA.DIR | PIN0_bm | PIN1_bm.
- 3. PINx_bp are similar macros that define the position of the bit in the register, for example PIN2_bp has the value 2. The bit mask macros can be obtained using these macros and the shift operation.

Setting the Output Value of a Pin

The output values are controlled by the PORTn.OUT register, so that '0' means the pin will be pulled to GND and '1' means it will be pulled to V_{DD} .

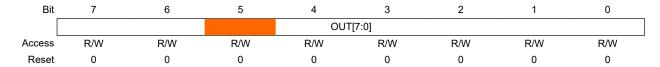
Note: The meaning of these values, '0' and '1', can be inverted using the PORTn.PINxCTRL register. See the PORTn.PINxCTRL register section in the data sheet to understand its functionality.

© 2019 Microchip Technology Inc.

Technical Brief

DS90003229A-page 6

Figure 3-2. Bit 5 Output Value Register



As previously described, the same approach to only modify a single bit can be applied to write to the PORTn.OUT register.

The following code toggles pin PB5 each 500 ms. An LED is attached to that pin on the ATmega 4809 Xplained Proboard.

```
#define F_CPU 33333333
#include <avr/io.h>
#include <avr/delay.h>

int main(void)
{

    PORTB.DIR |= PIN5_bm;
    while (1)
    {

        PORTB.OUT |= PIN5_bm;
        _delay_ms(500);
        FORTB.OUT &= ~PIN5_bm;
        _delay_ms(500);
    }
    delay_ms(500);
}
```

Note:

- 1. To use the delay functions, F_CPU must be defined before including avr/delay.h. F_CPU must match the CPU frequency.
- 2. The PORTn.OUTTGL register can also be used to toggle a pin.
- As an optimization, PORTn.OUTSET/PORTn.OUTCLR and PORTn.DIRSET/PORTn.DIRCLR registers can also be used to set the pin direction and output value. Their benefit is that instead of the read-modify-write operation, only a write operation is used.

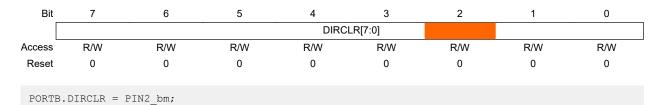
4. Long and Short Button Press

This chapter explains how to detect whether a button press is long or short and reacts differently.

The GPIO interface can be used to sense external digital signals in order to make certain decisions. In this regard, the application range is vast, so the AVR controllers can be configured in lots of ways to match as many use cases as the user might need. In this section, the focus will be on the push of a button.

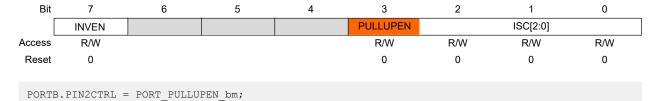
First, PB2 will be configured as input by writing a '1' on bit 2 of the Data Direction Clear (PORTB.DIRCLR) register.

Figure 4-1. Bit 2 Data Direction Clear Register



For a button connected between the GPIO pin and GND to work properly, a pull-up resistor must be connected between the GPIO pin and V_{DD} . This configuration will assure the pin reads a default value of logic '1' when the button is not pressed. It is possible to activate an internal pull-up resistor from the Pin 2 Control (PORTB.PIN2CTRL) register.

Figure 4-2. Internal Pull-Up Resistor Pin 2 Control Register



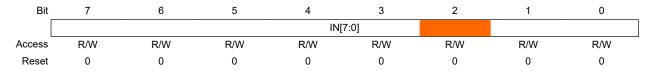
For a better user experience, an LED connected PB5 will blink with different frequency based of the type of press. Thus, PB5 will be configured as output by writing a '1' on bit 5 of the Data Direction Set (PORTB.DIRSET) register.

```
PORTB.DIRSET = PIN5_bm;
```

Then, in each iteration of the main loop, bit 2 of the Input Value (PORTB.IN) register will be checked. If the value is logic '0', the program will wait until the value is back to logic '1'. By doing this, the program will sense when a press-and-release action on the button was performed. While waiting, a counter will be incremented every few milliseconds.

If the value of the counter passes a certain threshold, the program will decide there was a long press. If the button is released before passing the threshold, the program will decide there was a short press. Depending on the press type, the LED will blink with different frequency.

Figure 4-3. Bit 2 Input Value Register



```
{
    LED_blink(LONG_DELAY);
    while (~PORTB.IN & PIN2_bm) /* wait until PB2 is pulled to VDD */
    ;
    }
    break;
}
if(counter < THRESHOLD)
{
    LED_blink(SHORT_DELAY);
}
counter = 0;
}</pre>
```

Note: The delay macro can be found in the <util/delay.h> header file.

The LED_blink function takes the blinking period in milliseconds divided by two as a parameter. The function must be declared "inline" because the _delay_ms macro must take a parameter which is already known at the compilation stage.

```
inline void LED_blink(uint32_t time_ms)
{
    for(uint8_t i = 0; i < NUMBER_OF_BLINKS; i++)
    {
        PORTB.OUT |= PIN5_bm;
        _delay_ms(time_ms);
        PORTB.OUT &= ~PIN5_bm;
        _delay_ms(time_ms);
    }
}</pre>
```

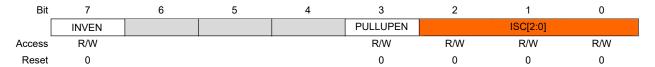


5. Wake-Up On Button Press

This example demonstrates the usage of interrupts and Sleep modes. Exits sleep on button press, turns on an LED and goes back to sleep. On button release, exits sleep, turns off the LED and goes back to sleep. The LED is ON while the button is pressed, but the microelectronic can be in Sleep mode.

Pins can detect transitions from '0' to '1' (called a rising edge) and from '1' to '0' (called a falling edge). An interrupt can be triggered on one or both transitions. This is configured using the ISC bit field in the PORTx.PINnCTRL register.

Figure 5-1. ISC Bit Field Control Register



These interrupts immediately wake the device from all Sleep modes. In this example, on button press/release, the microcontroller will wake from sleep and turn an LED on/off and then sleep again. In this way, the LED will stay on only while the button is pressed.

First, the B2 pin, where the button is attached, is configured as input and its interrupt is activated.

```
PORTB.DIR &= ~ PIN2 bm;
PORTB.PIN2CTRL |= PORT_PULLUPEN_bm | PORT_ISC_BOTHEDGES_gc;
```

Note: When pressed, the button will close the circuit to ground and the pin will read '0', therefore, whenever the button is not pressed it must be connected to V_{DD} using a pull-up resistor. The pull-up resistor is activated using the PULLUPEN bit field in the PORTx.PINnCTRL register.

Second, the Sleep mode is selected using the macros defined in the <avr/sleep.h> header. The modes of Sleep are Idle, Standby and Power-Down. In this example, the deepest Sleep mode is used.

```
set_sleep_mode(SLEEP_MODE_PWR_DOWN);
```

This only selects which Sleep mode to be used. The following macro makes the microcontroller go to sleep.

```
sleep_mode();
```

Note: The sleep_mode() macro also enables sleep before sending the CPU SLEEP instruction, and disables sleep when the microcontroller wakes up.

When going to sleep, the global interrupts must be enabled, otherwise there is no way to wake up. Using the sei() macro defined in the avr/interrupt.h> header enables global interrupts. In this example, this is done in the initialization code.

Sometimes, there are blocks of instructions that need to execute without interruption. They are called atomic blocks. This is achieved by disabling interrupts at the beginning of the block and re-enabling them at the end of the block. For this, the ATOMIC BLOCK macro in <avr/>atomic.h> is used.

Finally, inside the Interrupt Service Routine (ISR), a flag is set to indicate a transition (rising or falling edge) happened. Because it is a good practice to keep the ISR short, the transition type check and LED toggling are handled in the main-line code.

```
ISR(PORTB_PORT_vect)
{
    if(PB2_INTERRUPT)
    {
       pb2Ioc = 1;
       PB2_CLEAR_INTERRUPT_FLAG;
    }
}
```

Because the same interrupt is used for all the pins in a port, the ISR code must check what pin triggered the interrupt. This is done by checking its flag in PORTx.INTFLAGS. In this example, to check weather the pin B2 triggered the interrupt, the following macro is used.

#define PB2 INTERRUPT PORTB.INTFLAGS & PIN2 bm

Clearing the interrupt flag is done by writing a '1' to its location in PORTn.INTFLAGS.

#define PB2 CLEAR INTERRUPT FLAG PORTB.INTFLAGS &= PIN2 bm

Note: If the flag is not cleared, the interrupt will keep triggering, so it is essential that the flag is always cleared before exiting the ISR. Any algorithm that relies on not clearing the interrupt flag is highly discouraged because this effectively overloads the ISR responsibility. The resulting responsibilities of the ISR will be to handle the interrupt and to keep firing until the flag is cleared. This violates the Single Responsibility principle in software design and extreme care must be taken to avoid bugs.

The main-line code checks the pin value ten milliseconds after the interrupt to decide whether it was a falling edge or a rising edge. If the pin is low (value '0'), then it must have been a falling edge, otherwise it was a rising edge. The ten milliseconds delay is a denouncing method.

#define PB2 LOW ! (PORTB.IN & PIN2 bm)



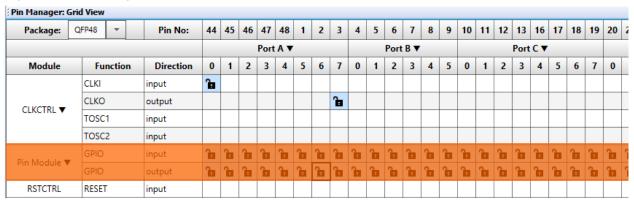
6. Using GPIO within MCC

The MPLAB® Code Configurator (MCC) is a user friendly plug-in tool for MPLAB® X and MPLAB® Xpress IDEs, which generate drivers for controlling and driving peripherals of PIC® and AVR® microcontrollers, based on the settings and selections made in the Graphical User Interface. The generated drivers can be used in any application program.

- For more details about MCC, see the MCC User's Guide.
- MPLAB Xpress is an online IDE that can be used in the browser.

In MCC, the GPIO pins can be configured in the Pin Manager: Grid View window.

Figure 6-1. Pin Manager: Grid View Window



Clicking one of the locks will select the corresponding pin as either input or output depending on the row that was clicked. A pin cannot act as input and output at the same time. If the run-time switch between the input and the output is needed, this will have to be manually implemented.

Once selected, the pins will also appear in the Pin Module window.

Figure 6-2. Pin Module Window

Pin Name ▲	Module	Function	Custom Name	OUTPUT	START HIGH	INVEN	PULLUPEN	ISC
PC0	Pin Module	GPIO	LED					Interrupt

There are various options that can be configured here, most of which have already been discussed in this document. If the Output check box is unchecked, the pin will be input.

MCC generates macros for the pin usage. The prefix of the macros is the pin name, given in the **Custom Name** field. This is a helpful abstraction if, for example, one pin controls an LED and its macros can be prefixed with LED instead of the actual pin name.

Figure 6-3. Macros for the Pin Usage



The Microchip Website

Microchip provides online support via our website at http://www.microchip.com/. This website is used to make files and information easily available to customers. Some of the content available includes:

- Product Support Data sheets and errata, application notes and sample programs, design resources, user's guides and hardware support documents, latest software releases and archived software
- General Technical Support Frequently Asked Questions (FAQs), technical support requests, online discussion groups, Microchip design partner program member listing
- Business of Microchip Product selector and ordering guides, latest Microchip press releases, listing of seminars and events, listings of Microchip sales offices, distributors and factory representatives

Product Change Notification Service

Microchip's product change notification service helps keep customers current on Microchip products. Subscribers will receive email notification whenever there are changes, updates, revisions or errata related to a specified product family or development tool of interest.

To register, go to http://www.microchip.com/pcn and follow the registration instructions.

Customer Support

Users of Microchip products can receive assistance through several channels:

- Distributor or Representative
- Local Sales Office
- Embedded Solutions Engineer (ESE)
- **Technical Support**

Customers should contact their distributor, representative or ESE for support. Local sales offices are also available to help customers. A listing of sales offices and locations is included in this document.

Technical support is available through the website at: http://www.microchip.com/support

Microchip Devices Code Protection Feature

Note the following details of the code protection feature on Microchip devices:

- Microchip products meet the specification contained in their particular Microchip Data Sheet.
- Microchip believes that its family of products is one of the most secure families of its kind on the market today. when used in the intended manner and under normal conditions.
- There are dishonest and possibly illegal methods used to breach the code protection feature. All of these methods, to our knowledge, require using the Microchip products in a manner outside the operating specifications contained in Microchip's Data Sheets. Most likely, the person doing so is engaged in theft of intellectual property.
- Microchip is willing to work with the customer who is concerned about the integrity of their code.
- Neither Microchip nor any other semiconductor manufacturer can guarantee the security of their code. Code protection does not mean that we are guaranteeing the product as "unbreakable."

Code protection is constantly evolving. We at Microchip are committed to continuously improving the code protection features of our products. Attempts to break Microchip's code protection feature may be a violation of the Digital Millennium Copyright Act. If such acts allow unauthorized access to your software or other copyrighted work, you may have a right to sue for relief under that Act.

Legal Notice

Information contained in this publication regarding device applications and the like is provided only for your convenience and may be superseded by updates. It is your responsibility to ensure that your application meets with

DS90003229A-page 13 © 2019 Microchip Technology Inc.

your specifications. MICROCHIP MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND WHETHER EXPRESS OR IMPLIED, WRITTEN OR ORAL, STATUTORY OR OTHERWISE, RELATED TO THE INFORMATION, INCLUDING BUT NOT LIMITED TO ITS CONDITION, QUALITY, PERFORMANCE, MERCHANTABILITY OR FITNESS FOR PURPOSE. Microchip disclaims all liability arising from this information and its use. Use of Microchip devices in life support and/or safety applications is entirely at the buyer's risk, and the buyer agrees to defend, indemnify and hold harmless Microchip from any and all damages, claims, suits, or expenses resulting from such use. No licenses are conveyed, implicitly or otherwise, under any Microchip intellectual property rights unless otherwise stated.

Trademarks

The Microchip name and logo, the Microchip logo, Adaptec, AnyRate, AVR, AVR logo, AVR Freaks, BesTime, BitCloud, chipKIT, chipKIT logo, CryptoMemory, CryptoRF, dsPIC, FlashFlex, flexPWR, HELDO, IGLOO, JukeBlox, KeeLoq, Kleer, LANCheck, LinkMD, maXStylus, maXTouch, MediaLB, megaAVR, Microsemi, Microsemi logo, MOST, MOST logo, MPLAB, OptoLyzer, PackeTime, PIC, picoPower, PICSTART, PIC32 logo, PolarFire, Prochip Designer, QTouch, SAM-BA, SenGenuity, SpyNIC, SST, SST Logo, SuperFlash, Symmetricom, SyncServer, Tachyon, TempTrackr, TimeSource, tinyAVR, UNI/O, Vectron, and XMEGA are registered trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

APT, ClockWorks, The Embedded Control Solutions Company, EtherSynch, FlashTec, Hyper Speed Control, HyperLight Load, IntelliMOS, Libero, motorBench, mTouch, Powermite 3, Precision Edge, ProASIC, ProASIC Plus, ProASIC Plus logo, Quiet-Wire, SmartFusion, SyncWorld, Temux, TimeCesium, TimeHub, TimePictra, TimeProvider, Vite, WinPath, and ZL are registered trademarks of Microchip Technology Incorporated in the U.S.A.

Adjacent Key Suppression, AKS, Analog-for-the-Digital Age, Any Capacitor, AnyIn, AnyOut, BlueSky, BodyCom, CodeGuard, CryptoAuthentication, CryptoAutomotive, CryptoCompanion, CryptoController, dsPICDEM, dsPICDEM.net, Dynamic Average Matching, DAM, ECAN, EtherGREEN, In-Circuit Serial Programming, ICSP, INICnet, Inter-Chip Connectivity, JitterBlocker, KleerNet, KleerNet logo, memBrain, Mindi, MiWi, MPASM, MPF, MPLAB Certified logo, MPLIB, MPLINK, MultiTRAK, NetDetach, Omniscient Code Generation, PICDEM, PICDEM.net, PICkit, PICtail, PowerSmart, PureSilicon, QMatrix, REAL ICE, Ripple Blocker, SAM-ICE, Serial Quad I/O, SMART-I.S., SQI, SuperSwitcher, SuperSwitcher II, Total Endurance, TSHARC, USBCheck, VariSense, ViewSpan, WiperLock, Wireless DNA, and ZENA are trademarks of Microchip Technology Incorporated in the U.S.A. and other countries.

SQTP is a service mark of Microchip Technology Incorporated in the U.S.A.

The Adaptec logo, Frequency on Demand, Silicon Storage Technology, and Symmcom are registered trademarks of Microchip Technology Inc. in other countries.

GestIC is a registered trademark of Microchip Technology Germany II GmbH & Co. KG, a subsidiary of Microchip Technology Inc., in other countries.

All other trademarks mentioned herein are property of their respective companies.

© 2019, Microchip Technology Incorporated, Printed in the U.S.A., All Rights Reserved.

ISBN: 978-1-5224-5114-3

Quality Management System

For information regarding Microchip's Quality Management Systems, please visit http://www.microchip.com/quality.

© 2019 Microchip Technology Inc.

Technical Brief

DS90003229A-page 14



Worldwide Sales and Service

AMERICAS	ASIA/PACIFIC	ASIA/PACIFIC	EUROPE
Corporate Office	Australia - Sydney	India - Bangalore	Austria - Wels
2355 West Chandler Blvd.	Tel: 61-2-9868-6733	Tel: 91-80-3090-4444	Tel: 43-7242-2244-39
Chandler, AZ 85224-6199	China - Beijing	India - New Delhi	Fax: 43-7242-2244-393
Tel: 480-792-7200	Tel: 86-10-8569-7000	Tel: 91-11-4160-8631	Denmark - Copenhagen
Fax: 480-792-7277	China - Chengdu	India - Pune	Tel: 45-4450-2828
Technical Support:	Tel: 86-28-8665-5511	Tel: 91-20-4121-0141	Fax: 45-4485-2829
http://www.microchip.com/support	China - Chongqing	Japan - Osaka	Finland - Espoo
Web Address:	Tel: 86-23-8980-9588	Tel: 81-6-6152-7160	Tel: 358-9-4520-820
http://www.microchip.com	China - Dongguan	Japan - Tokyo	France - Paris
Atlanta	Tel: 86-769-8702-9880	Tel: 81-3-6880- 3770	Tel: 33-1-69-53-63-20
Duluth, GA	China - Guangzhou	Korea - Daegu	Fax: 33-1-69-30-90-79
Tel: 678-957-9614	Tel: 86-20-8755-8029	Tel: 82-53-744-4301	Germany - Garching
Fax: 678-957-1455	China - Hangzhou	Korea - Seoul	Tel: 49-8931-9700
Austin, TX	Tel: 86-571-8792-8115	Tel: 82-2-554-7200	Germany - Haan
Tel: 512-257-3370	China - Hong Kong SAR	Malaysia - Kuala Lumpur	Tel: 49-2129-3766400
Boston	Tel: 852-2943-5100	Tel: 60-3-7651-7906	Germany - Heilbronn
Westborough, MA	China - Nanjing	Malaysia - Penang	Tel: 49-7131-72400
Tel: 774-760-0087	Tel: 86-25-8473-2460	Tel: 60-4-227-8870	Germany - Karlsruhe
Fax: 774-760-0088	China - Qingdao	Philippines - Manila	Tel: 49-721-625370
Chicago	Tel: 86-532-8502-7355	Tel: 63-2-634-9065	Germany - Munich
Itasca, IL	China - Shanghai	Singapore	Tel: 49-89-627-144-0
Tel: 630-285-0071	Tel: 86-21-3326-8000	Tel: 65-6334-8870	Fax: 49-89-627-144-44
Fax: 630-285-0075	China - Shenyang	Taiwan - Hsin Chu	Germany - Rosenheim
Dallas	Tel: 86-24-2334-2829	Tel: 886-3-577-8366	Tel: 49-8031-354-560
Addison, TX	China - Shenzhen	Taiwan - Kaohsiung	Israel - Ra'anana
Tel: 972-818-7423	Tel: 86-755-8864-2200	Tel: 886-7-213-7830	Tel: 972-9-744-7705
Fax: 972-818-2924	China - Suzhou	Taiwan - Taipei	Italy - Milan
Detroit	Tel: 86-186-6233-1526	Tel: 886-2-2508-8600	Tel: 39-0331-742611
Novi, MI	China - Wuhan	Thailand - Bangkok	Fax: 39-0331-466781
Tel: 248-848-4000	Tel: 86-27-5980-5300	Tel: 66-2-694-1351	Italy - Padova
Houston, TX	China - Xian	Vietnam - Ho Chi Minh	Tel: 39-049-7625286
Tel: 281-894-5983	Tel: 86-29-8833-7252	Tel: 84-28-5448-2100	Netherlands - Drunen
Indianapolis	China - Xiamen		Tel: 31-416-690399
Noblesville, IN	Tel: 86-592-2388138		Fax: 31-416-690340
Tel: 317-773-8323	China - Zhuhai		Norway - Trondheim
Fax: 317-773-5453	Tel: 86-756-3210040		Tel: 47-72884388
Tel: 317-536-2380			Poland - Warsaw
Los Angeles			Tel: 48-22-3325737
Mission Viejo, CA			Romania - Bucharest
Tel: 949-462-9523			Tel: 40-21-407-87-50
Fax: 949-462-9608			Spain - Madrid
Tel: 951-273-7800			Tel: 34-91-708-08-90
Raleigh, NC			Fax: 34-91-708-08-91
Tel: 919-844-7510			Sweden - Gothenberg
New York, NY			Tel: 46-31-704-60-40
Tel: 631-435-6000			Sweden - Stockholm
San Jose, CA			Tel: 46-8-5090-4654
Tel: 408-735-9110			UK - Wokingham
Tel: 408-436-4270			Tel: 44-118-921-5800
Canada - Toronto			Fax: 44-118-921-5820
Tel: 905-695-1980			
Fax: 905-695-2078			