

Identifier	Task name	1 st year				2 nd year				3 rd year				4 th year			
		Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4
1	Engine development																
2	Concept draft																
3	Prototype 1																
4	Engine design and calculation																
5	Production of prototype tools																
6	Production of prototypes																
7	Engine testing & evaluation																
8	Prototype 2																
9	Design revision and calculation																
10	Production of soft-tools ¹																
11	Production of prototypes																
12	Engine testing & evaluation																
13	Prototype 3																
14	Design optimization and calculation																
15	Procurement / production of off-tools ²																
16	Production of prototypes																
17	Engine testing & evaluation																
18	Preproduction																
19	Final design adaptations																
20	Preproduction run																
21	Engine testing & evaluation (durability)																
22	Certification																
23	Production preparation and ramp-up																
24	Series production																

◆ Milestones

¹Tools for small volume series

²Tools from series production