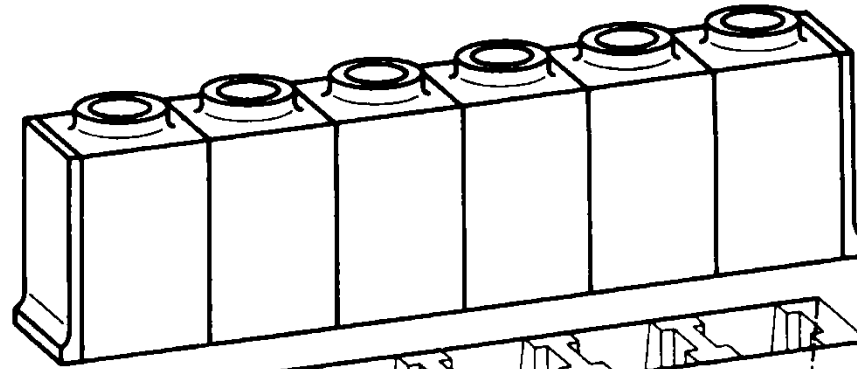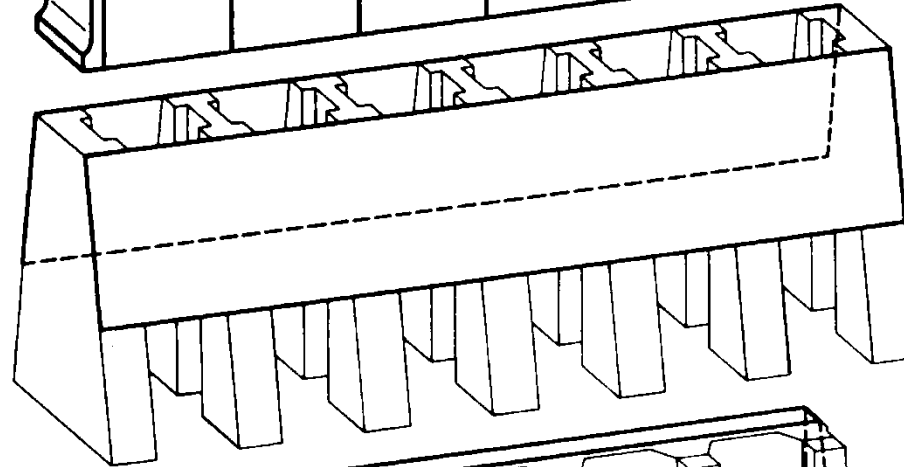Cylinder block:
cast

Support:
welded

Bedplate:
forged