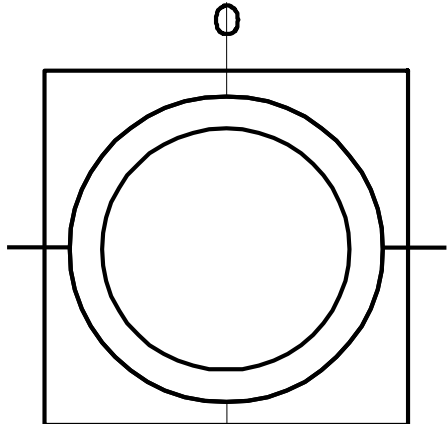
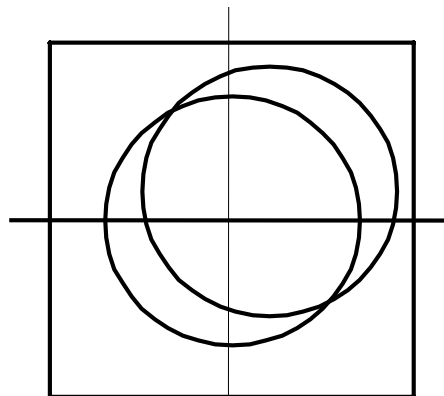


0th order
diameter increase



1st order
eccentricity



$$\Delta r = \frac{U_0}{2} + \sum_i^n \left(\frac{U_{bi}}{2} \cos(i(\theta - \phi_{bi})) \right)$$

Δr = deviation of the radius

U_0 = arithmetical average value

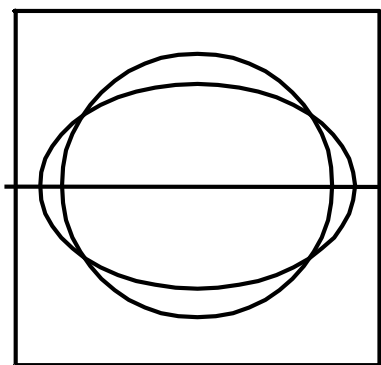
U_{bi} = values of the Fourier amplitude spectrum

θ = angular frequency

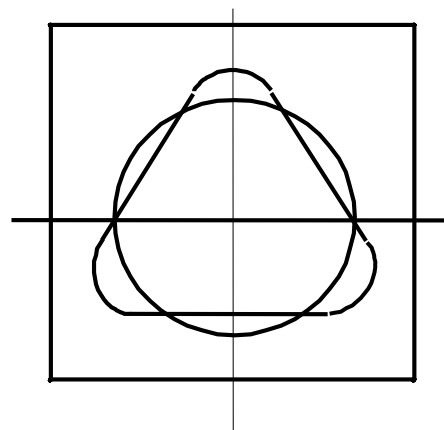
ϕ_{bi} = values of the Fourier phase spectrum

i = order number

2nd order
oval distortion



3rd order
triangle distortion



4th order
clover-leaf distortion

