



$R_a = 0.285 \mu\text{m}$
 $R_z = 3.109 \mu\text{m}$
 $R_k = 0.290 \mu\text{m}$
 $R_{pk} = 0.09 \mu\text{m}$
 $R_{vk} = 1.24 \mu\text{m}$
 $M_{r1} = 7.33 \%$
 $M_{r2} = 76.56 \%$